MAY 2 1983

Docket No. 30-19463

License No. 18-19886-01

Colby Co-Operative Starch Company ATTN: Mr. David Hitchings Project Manager 27 Birdseye Avenue Caribou, Maine 04736

Gentlemen:

12.

Subject: Inspection No. 30-19463/83-01

This refers to the special safety inspection conducted by Mr. R. H. Ladun of this office on March 24 and 26, 1983 of activities authorized by NRC License No. 18-19886-01 and to the discussions of our findings held by Mr. Ladun with yourself at the conclusion of the inspection, and to a subsequent telephone discussion between Dr. J. E. Glenn and yourself on March 31, 1983.

The inspection was an examination of activities conducted under your license as they relate to radiation safety and to compliance with the Commission's rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, measurements made by the inspector, and observations by the inspector.

The inspector also examined the methods you used to safeguard the Kay-Ray gauges during and after the February 1983 fire. Based on the additional information provided by you, it is our understanding that the gauge originally thought to be lost in the fire, had, in fact, actually never been received by you. We suggest you prepare a new physical inventory which accurately reflects the number of gauges on hand and their exact locations and the appropriate serial numbers.

Within the scope of this inspection, no violations were observed.

In accordance with Section 2.790 of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter will be placed in the Public Document Room.

No reply to this letter is required. Your cooperation with us in this matter is appreciated.

Sincerely,

Original Signed By: John D. Kinneman

Thomas T. Martin, Director Division of Engineering and Technical Programs

14:07

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cc: Public Document Room (PDR) Nuclear Safety Information Center (NSIC) State of Maine

bcc: Region I Docket Room (with concurrences) Senior Operations Officer

RI:DETP Ladun/nm 4/28/83

RI:DETP Kinneman 4/29/83

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