CHATTANOGA. TENNESSANTANADE OPGIA

400 Chestnut Street Tower II October 22, 1981

BLRD-50-438/81-64 BLRD-50-439/81-62

Mr. James P. O'Reilly, Director Office of Inspection and Enforcement U.S. Nuclear Regulatory Commission Region II - Suite 3100 101 Marietta Street Atlanta, Georgia 30303

Dear Mr. O'Reilly:

BELLEFONTE NUCLEAR PLANT UNITS 1 AND 2 - BOLTS AND NUTS FAIL TO MEET ASTM SPECIFICATIONS - BLRD-50-438/81-64, BLRD-50-439/81-62 - FIRST INTERIM REPORT

The subject deficiency was initially reported to NRC-OIE Inspector R. V. Crlenjak on September 24, 1981 in accordance with 10 CFR 50.55(e) as NCR's 1597, 1598. Enclosed is our first interim report. We expect to submit our next report by December 10, 1981. We consider 10 CFR Part 21 applicable to this deficiency.

If you have any questions concerning this matter, please get in touch with R. H. Shell at FTS 857-2581.

Very truly yours,

TENNESSEE VALLEY AUTHORITY

b. M. Mills, Manager

Nuclear Regulation and Safety

Enclosure

oc Mr. Victor Stello, Jr., Director (Enclosure)
Office of Inspection and Enforcement
U.S. Nuclear Regulatory Commission
Washington, DC 20555

IE27

8110290197 811022 PDR ADOCK 05000438 S PDR

An Equal Opportugity, Employer

ENCLOSURE

BELLEFONTE NUCLEAR PLANT UNITS 1 AND 2
BOLTS AND NUTS FAIL TO MEET ASTM SPECIFICATIONS
BLRD-50-438/81-64, BLRD-50-439/81-62
10 CFR 50.55(e)
FIRST INTERIM REPORT

Description of Deficiency

10,000, 2/4" stainless steel nuts (furnished by Chattanooga Bolt and Screw. Unattanooga, Tennessee) and 10,600, 3/4" x 3-1/2" stainless steel bolts (furnished by Challenge Interprises, Chattanooga, Tennessee) were received which were not marked in accordance with ASTM specification. Subsequent testing of the subject material by TVA's Singleton Materials Engineering Laboratory revealed the material failed to meet ASTM specifications. The associated documentation received with the material erroneously shows that the nuts and bolts do meet ASTM specifications. Approximately 1300 of these nuts and 450 bolts have been issued to the field for installation. Nonconformance report (NCR) 1597 pertains to the bolts and NCR 1598 pertains to the nuts.

Interim Progress

The nuts and bolts currently in warehouse storage will be returned to the vendors. Bellefonte CONST, by use of issue documents, will inspect the installations for which the nuts and bolts were issued, remove the material, and return it to the appropriate vendor. The normal installation inspections will identify and reject these nuts and bolts if they we sed in other installations.

TVA is e. sting possible actions to prevent recurrence of this nonconforming condition.