

# BALTIMORE GAS AND ELECTRIC COMPANY

P.O. BOX 1475

BALTIMORE, MARYLAND 21203

ARTHUR E. LUNDVALL, JR.  
VICE PRESIDENT  
SUPPLY

September 30, 1981

U.S. Nuclear Regulatory Commission  
Division of Licensing  
Washington, DC 20555

ATTENTION: Mr. Robert A. Clark, Chief  
Operating Reactors Branch #3

SUBJECT: Westinghouse Low Pressure Turbine Disc Inspection  
Calvert Cliffs Nuclear Power Plant  
Unit Nos. 1 & 2, Docket Nos. 50-317 & 50-318

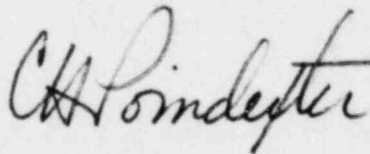
REFERENCE: a) Letter to A. E. Lundvall, Jr., from R. A. Clark,  
dated August 28, 1981, same subject

Gentlemen:

The purpose of this letter is to respond to reference a). The Calvert Cliffs Unit 2, Westinghouse low pressure turbines have been sonically inspected and no reportable indications were noted in either the disc bore or keyways on any of the three turbine rotors. A reinspection schedule for the Unit 2 turbine has been established and it complies with the four criteria listed in the Safety Evaluation enclosed in reference a). The same four criteria will be used to establish future sonic inspection schedules for the Westinghouse low pressure turbine rotors now in service at Calvert Cliffs Nuclear Power Plant.

Should you have further questions regarding this matter, please contact me.

Very truly yours,

*for*   
Vice President - Supply

AEL/DWL/gla

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S/O*

R. A. Clark

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September 30, 1981

cc: J. A. Biddison, Esquire  
G. F. Trowbridge, Esquire  
Director, Office of Inspection & Enforcement  
R. E. Architzel, NRC Resident Inspector