

APPENDIX A

NOTICE OF VIOLATION

Florida Power and Light Company  
St. Lucie

Docket No. 50-389  
License No. CPPR-144

As a result of the inspection conducted on May 12-15, 1981, and in accordance with the Interim Enforcement Policy, 45 FR 66754 (October 7, 1980), the following violation was identified.

10 CFR 50, Appendix B, Criterion V, implemented by Section TQR 5.0 of FP&L Topical Report FPLTQAR-1-76A, requires in part that, activities affecting quality shall be prescribed by documented instructions, procedures, and drawings and shall be accomplished in accordance with these instructions, procedures and drawings. Paragraph 5.2.3 of NDE procedure 13172-ISI-20, the applicable procedure for ultrasonic inspection of reactor coolant loop welds, requires that each weld and  $\frac{1}{2}$  T metal on each side of the weld be examined using a 45 degree and 60 degree angle beam technique applied in two directions toward the weld.

Contrary to the above, on May 13, 1981, activities affecting quality were not being accomplished in accordance with documented procedures in that for the 60 degree scan toward the weld for reactor coolant loop weld 112-1407-771A, the examiner was scanning the base material up to the edge of the weld and not scanning the weld surface.

This is a Severity Level V Violation (Supplement II.E).

Pursuant to the provisions of 10 CFR 2.201, you are hereby required to submit to this office within thirty days of the date of this Notice, a written statement or explanation in reply, including: (1) admission or denial of the alleged violation; (2) the reasons for the violation if admitted; (3) the corrective steps which have been taken and the results achieved; (4) corrective steps which will be taken to avoid further violations; and (5) the date when full compliance will be achieved. Consideration may be given to extending your response time for good cause shown. Under the authority of Section 182 of the Atomic Energy Act of 1954, as amended, this response shall be submitted under oath or affirmation.

Date: JUN 09 1981

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