APPENDIX A

TICE OF VIOLATION

Philadelphia Electric Company Limerick Generating Station, Unit License No. CPPR-106 Docket No. 50-352

Ar a result of the inspection conducted on June 15-30, 1981, and in accordance with the Interim Enforcement Policy, 45 FR 66754 (October 7, 1980), the following violation was identified:

10 CFR 50, Appendix B, Criterion III, states, in part: "Measures shall be established to assure that applicable regulatory requirements and design basis...for those structures, systems, and components to which this appendix applies are correctly translated into specifications, drawings, procedures, and instructions."

The Limerick PSAR. Appendix A.3.1, states, in part: "The equipment and piping considered as Class I Seismic...is as follows: q...RHR Service Water System...Class I Seismic equipment is examined to assure its ability to withstand seismic requirements..."

Specifications P-300, "Specification for Piping Materials and Instrument Piping Standards," and P-401, "Design Criteria for Design and Documentation of Pipe Supports, Hangers, and Restraints for Piping 2½" and Larger," require that the RHR Service Water Pipe Support HBC-182-H1 be designed and installed as Seismic Category I.

Contrary to the above, on June 25, 1981, Item 7, a 3/4" x 5-3/4" x $1^{1}8$ " stiffener plate on drawing HBC-182-H1, in the RHR Service Water System, was identified as being attached for support to a ledge angle, defined as not safety related by the Project Q-11st, Page C-2. Item 6.

This is a Severity Level V Violation (Surplement II), applicable to CPPR-106.

Pursuant to the provisions of 2.201, Philadelphia Electric Company is hereby required to submit to this office within twenty-five days of the date of this Notice, a written statement or explanation in reply, including: (1) the corrective steps which have been taken and the results achieved; (2) corrective steps which will be taken to avoid further violations; and (3) the date when full compliance will be achieved. Under the authority of Section 182 of the Atomic Energy Act of 1954, as amended, this response shall be submitted under oath or affirmation.

The responses directed by this Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

JUL 1 5 1981

E. C. One Cale, Jr., for

R. R. Keimig, Chief Projects Branch No. 2, Division of Resident and Project Inspection