



UNITED STATES  
 NUCLEAR REGULATORY COMMISSION  
 REGION I  
 631 PARK AVENUE  
 KING OF PRUSSIA, PENNSYLVANIA 19406

Docket Nos. 30-10722  
 30-15213

15 JUL 1981

Allis-Chalmers  
 Hydro-Turbine Division  
 ATTN: Mr. Samuel A. Gill  
 Chief Radiation Safety Officer  
 P. O. Box 712  
 York, Pennsylvania 17405



Gentlemen:

Subject: Inspection 81-01

This refers to the routine, safety inspection conducted by Mr. C. Rowe of this office on June 18, 1981 at 500 Lincoln Street and East Berlin Road, York, Pennsylvania of activities authorized by NRC License Nos. 37-16280-01 and 37-16280-03 and to the discussions of our findings held by Mr. Rowe with Mr. Spanglar and Mr. Karchnak of your staff at the conclusion of the inspection, and to a subsequent telephone discussion between Mr. Rowe and yourself on June 26, 1981.

The inspection was an examination of activities conducted under your licenses as they relate to radiation safety and to compliance with the Commission's rules and regulations and the conditions of your licenses. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, measurements made by the inspector, and observations by the inspector.

Our inspector also verified the steps you have taken to correct the items of noncompliance brought to your attention in the enclosure to our letter dated May 30, 1980. We have no further questions regarding your action at this time.

Within the scope of this inspection, no items of noncompliance were observed.

In accordance with Section 2.790 of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter will be placed in the Public Document Room.

No reply to this letter is required; however, should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,

*Francis M. Costello*  
 for John D. Kinneman, Chief, Materials  
 Radiological Protection Section,  
 Technical Inspection Branch

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Allis-Chalmers

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cc:  
Allis-Chalmers  
ATTN: Mr. Francis Karchnak, R.S.O.  
P.O. Box M-101  
York, Pennsylvania 17405