

DODGE FOUNDRY & MACHINE COMPANY

6501 STATE ROAD, PHILA., PA. 19135 (215) 335-7800

Regional Sales Office—110 Cypress Station Rd., Houston, Tx. 77090 (713) 537-0531



June 24, 1981

Nuclear Regulatory Commission
Region I
634 Park Avenue
King of Prussia, Pa. 19406

Attention: Mr. John D. Kinneman

SUBJECT: Your letter dated June 12, 1981

Dear Sir:

This letter is in response to a safety inspection conducted by your Mr. Jack Davis and the finding of that inspection.

VIOLATION A

We have requested copies of the calibration survey records from Tech-Ops to cover the period from May 1980 to February 1981 to assure you that we did in fact have calibrated survey instruments available to our personnel. When you reinspect our facility, we will offer the calibration records to your personnel for review.

VIOLATION B

We have been following our Operating Procedure in regards to logging in our daily dosimeter results. In fact, the day that we were inspected by your personnel, we had the dosimeter readings logged in the book.

Your inspector did make the suggestion that we should revise our procedures to reflect a log in at the start of the shift, a log out at the end of the shift, and a total accumulation of dosage. We have already started this procedure to be in compliance with the regulations.

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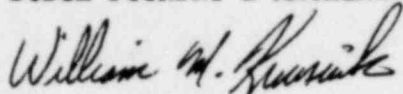
CARBON, LOW ALLOY STEEL, AND HIGH ALLOY STEEL CASTINGS

We will be revising our Operating and Emergency Procedures the week of June 29th to reflect the change mentioned above.

Should you have any questions concerning our comments, I will be pleased to discuss them with you.

Very truly yours,

DODGE FOUNDRY & MACHINE CO.

A handwritten signature in cursive script, reading "William M. Kwasnik".

W. M. Kwasnik
QUALITY ASSURANCE MANAGER

WMK/lh