



UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION I
631 PARK AVENUE
KING OF PRUSSIA, PENNSYLVANIA 19406



Docket No. 030-16073

29 JUN 1981

Action Manufacturing Company
ATTN: Mr. Joseph Hopkins
Plant Manager
4567 Bermuda Street
Philadelphia, Pennsylvania 19124

Gentlemen:

Subject: Inspection 81-01

This refers to the routine safety inspection conducted by Messrs. J. Davis and J. Nicolosi of this office on April 30, 1981 at your Cedar Street facility of activities authorized by NRC License No. 37-19104-01 and to the discussions of our findings held by Mr. Davis with Mr. J. Gross of your staff at the conclusion of the inspection.

The inspection was an examination of activities conducted under your license as they relate to radiation safety and to compliance with the Commission's rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, measurements made by the inspector, and observations by the inspector.

In addition, our inspector took smear samples in your production and storage areas which were analyzed in our Regional Office Laboratory in King of Prussia, Pennsylvania. The basic purpose of these independent measurements is to verify your capability for analyzing removable contamination in your production and storage areas. The results of our analyses were in agreement with your results and indicate levels were below minimum detectable activities.

In addition, our inspector examined those activities conducted under your license relating to the subject covered in your letter to Region I, USNRC dated January 6, 1981. We have no further questions regarding this matter.

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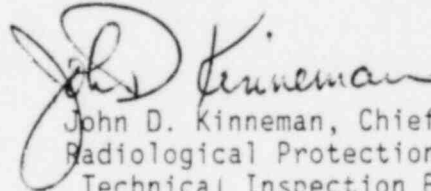
Based on the results of this inspection, it appears that one of your activities was not conducted in full compliance with NRC requirements, as set forth in the Notice of Violation, enclosed herewith as Appendix A. This item of noncompliance has been categorized into the levels described in the Federal Register Notice (45 FR 66754) dated October 7, 1980. You are required to respond to this letter and in preparing your response, you should follow the instructions in Appendix A.

Based on discussions at the conclusion of the inspection, it is our understanding that you will measure the air flow rate in your ventilation exhaust system to ensure that the flow rate is sufficient for you to comply with the Commission's regulations regarding maximum permissible concentrations of licensed material in air in restricted areas and discharged to unrestricted areas. Please confirm this understanding in your reply to this letter.

In accordance with Section 2.790 of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter and your reply will be placed in the Public Document Room.

Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,



John D. Kinneman, Chief, Materials
Radiological Protection Section,
Technical Inspection Branch

Enclosure: Appendix A, Notice of Violation