TENNESSEE // ALLEY AUTHORITY
3-47-103234 TEN ESSES 37-37
400 Chestnut Street Tower II

October 15, 1980

Mr. Harold R. Denton, Director Office of Nuclear Ractor Regulation U.S. Nuclear Regulatory Commission Washington, DC 20555

Dear Mr. Denton:

In the Matter of the)
Tennessee Valley Authority)

Docket Nos. 50-259 50-260 50-296

In response to D. G. Eisenhut's July 16, 1980, letter to H. G. Parris, a meeting was held on July 30, 1980, at the Browns Ferry Nuclear Plant to discuss NRC (Office of Research) plans to perform tests on fire protection systems in operating plants and to provide information to replicate a portion of the north wall (Elev. 593.0) of the Reactor Building for Browns Ferry. As committed in the July 30, 1980, meeting, TVA provided information to NRC Office of Research for the replication effort. This information was submitted on October 1, 1980.

Enclosure 1 provides the remaining information, the relative mix and fill in the cable trays and conduit of the area to be replicated and an additional contract specification, for use by the NRC Office of Research.

In order to prevent any misunderstandings between NRC and TVA, we have provided, in Enclosure 2, TVA's understanding of the test program and agreements made in the July 30, 1380, meeting with NRC Office of Research and NRC consultants.

Very truly yours,

TENNESSEE VALLEY AUTHORITI

C. M. Mills, Manager Nuclear Regulation and Safety

Subscribed and sworn to before me this 2 day of _____ 1980.

Notary Public

My Commission Expires -

Enclosures

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ENCLOSURE 1

Remaining Information for Replication of Browns Ferry Nuclear Plant

- - - -

ENCLOSURE 1 CABLES INSTALLED IN RACEWAY

Cable Tray KS-ESII

Q antity	No. Conductors	AWG	TVA Mark Ltr.	Type .	Requisition or Specification
8	20	10	wfb	PJJ	TVA 25.013
1	4C	10	wfd	PJJ	
19	2C	12	wgb	PJJ	
5	3C	12	wgc	PJJ	
2	4C	12	wgd	PJJ	
3			wgk	PJJ	
1	5C	12	wge	PJJ	
1	70	12	WEE	PJJ	
4	9C	12	wgi	PJJ	
9	20	14	whb	PJJ	
1	3C	14	who	PJJ	
2	5C	14	whe	PJJ	
1	Belden 8213		Mfr's Cable		
1	4C	12	wfc	PXMJ	TVA 25.016 Attached
1	3C	10	wfc-1	PXMJ	
1	5C	14	whe-1	PXMJ	
1	7C	14	whg-1	PXMJ	
1	2C	12	wlb	CPJJ	

Cable Tray KT**

Quantity	No. Conductors	AWG	TVA Mark Ltr.	Type	Requisition or Specification
6	20	12	wgb	PJJ	TVA 23.013
1	5C	12	wge	PJJ	
1	120	12	wgk	PJJ .	
4	22	14	whb	PJJ	
. 8	4C	14	whd	PJJ	
1	7C	14	whg	PJJ	*
1	Twisted Pr	14	wto		Contract Spec 83451
1	Twisted Pr	18	wtr		Contract Spec 83451
1	7C TW	16	wve		Contract Spec 74910
1	120	16	wvg		
11	27C	16	wvi		
8	37C	16	wvj		*
2	8C	18	wvu-1		Contract Spec 61985
2	1C	12	WWD		7007-54042
101	29C	Various*	WVP		Contract Spec 61844

^{*}See master bill index for wvr.

Quantity	No. Cond	uctors	AWG	TVA Mark Ltr.	Туре	or Specification
58 87 19 10	2C TV 2C TV 3C 4C Belder	Pr	16 18 16 16	wva wva-1 wvb vc Mfr's (Belden 8	213)	Contract Spec 85574
19 3 3 3 3 3	20 To 20 To 20 To 30 86	w Pr	. 16 16 18 16 Various+	wva wva wva-1 wvb wwk		***77K5-820991 BLN ***74C7-85574 BFN SQN ***77K5-821722 WBN ***74C7-85259 WBN *** 85838 WBN SQN

+See Master bill index for wwk.

***Corresponding TVA standard spec or contract spec attached.

Quantity	No. Conductors	AWG	TVA Mark Ltr.	Type	Requisition or Specification
111 17	2C TW 2C TW	16 16	wub wub-1		Contract Spec 61959
3	2C Tw	16	wva		Contract Spec 85574

**All cables in Tray TE are coated with Flamemastic 71A.

Conduit: 3A-ES50-I

3 1C 2/0 (5Kv) wmb CPSJ TVA 25.016

ATTACHMENT 3 CABLES INSTALLED IN RACEWAY

Quantity 1	Vo. Conductors	AWG	TVA Mark Ltr.	Type	Requisition or Specification
,	20	16	wva		77K5-820991
	20	16	wva		
1	20	16	wva		
1	20	16	wva		
Conduit 3A-	E550-I				
	IC	2/0 (5kV) wnb	CPSJ	TVA 25.016
Conduit 1PC	312-I +				
1	9C	14	whl	PJJ	TVA 25.013

^{*}For Division I Conduits 3A-ES501-I and IPC312-I, there is not redundancy between these Division I conduits and Division II cables within 6 feet of the verticle cable trays and below elevation 610.

Conduit	3A-ES2501	-II				
3		10	2/0 (5kV)	wnb	CPSJ	TVA 25.016
Conduit	1A-FE799					
1 1 1		2C 2C 1C	16 14 10	wva whb wwo		77KS-820991 TVA 25.013 70C7-54042
Conduit	1A-FE929					
1 1 1 1		2C 2C 2C 1C	12 18 16 10	wgb wva-1 wva wwo		TVA 25.013 77K5-821772 74C7-85574 70C7-54042
Conduit	2A-FE930					
2		10	12	wbb		TVA 25.013
Conduit	1A-FE301	7				
2		10	2	wdg		TVA 25.016

Quantity	No. Conductors	AWG	TVA Mark Ltr.	Type	or Specification
Conduit 1-	-1/2A-FE3374				
2 2 2 1	1C 1C 1C 1C 1C	14 14 14 14 19	wea wea wea wea wte		TVA 25.013 TVA 25.013 TVA 25.013 TVA 25.013 72C7-83451
Conduit 1	-1/2A-FE3603				
2 5 5 2 2 2 1 2	10 10 10 10 10 10 20 10	14 14 14 14 14 14 14 12	wca wca wca wca wca wgb wca		TVA 25.013
Conduit 1	A-1LT70				
1 TWPF		14 (120V 18) wtr wto		Contract Spec 83451 Contract Spec 83451
Conduit	1/2A-1LT71				
1 TWP	2	14	wtr		Contract Spec 83451
Conduit	1A-1LT72				
1 TWP!		14 (120V 18) wtr wto		Contract Spec 83451 Contract Spec 83451
Conduit	1-1/2A-1PL809				
3	10	2 (6007)	wdg	Cbl	TVA 25.016
Conduit	1-1/2A-1PL810				
3	10	2 (600V)	wdg	CPJ	TVA 25.016
Conduit	1-1/2A-1PL812			4	
3	10	2 (600V)) wdg	CPJ	TVA 25.016

Quantity	No. Conductors	AWG	TVA Mark Ltr.	Type	or Specification
Conduit 3/	A-1PP285				
3	10	2/0	wnb	CPSJ	TVA 25.016
Conduit 1	RM108				
1	5C	18	MAIT		7207-74910-2
Conduit 1	-1/2A-1RM109				
1	8C 1C	18 12	wvu-1 wwn		Contract Spec 61985 70C7-54042
Conduit 1	RM112				
1	30	16	whs	PNJ	TVA 25.013
Conduit 1	/2A-1RM113				
4	10	14	ı ca		TVA 25.013
Conduit 2	A-1RP419				
2	10	14	wca		TVA 25.013
2	10	1-4	wca		114 631013

JUNCTION BOXES AND MISCELLANEOUS EQUIPMENT

Воч 376	Junction Box - 8" high x 8" wide x 4" deep, surface mounte screw cover, Type D. Mark JOF
	Terminal Box - 4 points, 600V, 30 amp, GE 6422482G4. Mark PMA
	Speaker Amp - For surface mounting, 12w, Gia-Tronics model 651C. Mark PJM
	Speaker - 8 ohms, 250-1300HZ, 30w IPM, 10-1/4 x 9 dia, University 1B-A8. Mark PJY
	F Service Head - 1/2" with 6-hole composite cover C-H F186. Mark FGP
	Connector - 5/4" straight connector, male thread, rubber bushing, 0.375"-0.500" dia cable. Mark GRP
Box 2576	Junction Box - 24" wide x 44" high x 8" deep, Type D. Mark KBV
Box 3188	Junction Box - 24" high x 12" wide x 12" deep, surface mounted, screw cover, Type D. Mark JUJ
Box 4509	Junction Box - 12" high x 12" wide x 4" deep, surface mounted, screw cover, Type D. Mark JOK
	Fuse - Fuse block, 1P, 250V, 0-30 amp, barrier type, porcelain base. Mark PNC (or BVC)

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Page No. 2

R 100		QUANTITY	UNIT		AMOUNT
	P.O.B. Browns Ferry Project, near Athens, Alabam	a, by Mot	or Freig	nt	
	The following 600-volt cable on manufacturer's standard length reels:	Approx.			Approx
1	No. 8 Awg, stranded copper, 1/c, type TW, green. Hark wwp	4,000	foot	.0595	238.00
	Make & Type				
	Point of Manufacture Matkinsville, Co.				
2	No. 10 Awg, stranded copper, 1/c, type M, green. Mark wwo	10,000	foot	.0378	378.00
	Make & Type Anacrycia Tyre Til				
	Point of Manufacture Matkinsville, Ca.				
	No. 12 Awg, stranded copper, 1/c, type TN, green. Mark wwn	10,000	foot	, 92668	266.80
	Make & TypeAnaconda Type Til				
	Point of Manufacture Matkinsville, Ga.				
	Total				892/90
			(Bid Based or none.	on all
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Comeral Electric Supply Co. A Division of General Electric Co.

Schedule of Prices

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Page No. 3

Shipping DATA. Bidder must state: Number of calendar days after award for delivery 14 days. Point of shipment Porest Park, Georgia Method of shipment and name of first carrier Preicht. Shipping weight 1.022 lbs. PREL DATA. If bidder is bidding on non-returnable reels this paragraph does not as		QUANTITY	UNIT	UNIT PRICE	
Point of shipment rerest Park, Cecruia Nethod of shipment and name of first carrier return to shipment and name of first carrier return to shipment and name of first carrier return to shipment. Shipping weight 1,022 Lbq. Sh				(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
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Point of shipment	SHIPPING DATA. Bidder must state:				h
Point of shipment Porest Park, Georgia Method of shipment and name of first carrier _!tror Preicht. Shipping weight _1.022 Lbq. S	Himber of calendar gays after award for deliver	y	14	days.	
Shipping weight 1,022 Lbq. If he is bidding on non-returnable reels this paragraph does not as If he is bidding on returnable reels, the deposit on reels shall not be included in price, but shall be added to invoice as a scanarate item. TWA will return empties wendor's expense by method specified below. Bidder shall turnish the following information: Peturnable reels will be added to invoice at the prices stated below and full credivill be allowed for return in good condition: Size \$ each; Size \$ each; Size \$ each; Size \$ each Number required ; Number required Time limit if any for return of empties in good condition hays If reels are not returned within the time specified above, state amount of credit will be allowed for return vithin: Two years \$ each Three years \$ each Four years \$ each Consignment for return of empties					
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Comeral Electric Supply Co. A Division of General Electric Co.

Schoolade of Prices

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SPECIAL CONDITIONS

Rejection of Bids. In order to make a fair and equitable comparison of the bids it is very important that all bids be based upon the same contract terms and conditions. Bids may be rejected if they (or any transmittal letter, attachment, form or paper which is made a part of the bid) contain any exception, condition, restriction, or term:

- vaich is in conflict in any way with the general or special contract conditions, terms or provisions contained in TVA's invitation to bid or in any addenda thereto;
- (2) which, although not in conflict with any specific condition, term or provision of the invitation, introduces a new condition, term or provision which is unacceptable to TVA.

Shipping Information and Marking. The Contractor and each subcontractor making shipments shall mark each piece, bundle or container (inside and outside) in each shipment with the TVA contract number and other items of identification required by the CONSIGN TO instructions on the face of the contract and shall furnish copies of shipping bills or memoranda for each shipment giving the contract number; description; number of pieces; total would and, if shipped by railroad freight, the car initials and number to:

Chief Storekeeper, Browns Ferry Nuclear Plant, TVA, P.O. Box 2000 Decatur, Al 35601

W. S. Wilson, TVA, 321 Lupton Building, Chattanooga, TN 37401 1 copy

Purnishing of Information. Bidder shall furnish all information requested in the schedule, specifications, and data questionnaires if any. TVA reserves the right to reject any bid that does not comply with this requirement.

Guaranteed Shinoing Weights. The shipping weight stated by the bidder is the guaranteed shipping weight for the products quoted upon. This weight shall be considered the guaranteed maximum shipping weight and the bid evaluation factor of freight charges on f.o.b. origin prices will be based thereon. If a contract is awarded on prices f.o.b. origin and actual weight exceeds the weight given in the bid, the excess transportation costs will be deducted from contractor's invoice unless such excess weight is the result of a contract change made by TVA.

State Sales and Use Taxes. State sales and use taxes are not applicable to materials, supplies, or equipment sold to TVA and such taxes shall not be included in the price quoted in response to this invitation.

Midder hereby certifies as a part of his bid that no state sales or use tax has been included in the price or prices quoted in the bid.

Patents and Comvrights. The Contractor shall hold and save TVA, its officers, agents, servants, and employees harmless from liability of any nature or kind, including costs. and expense, for or on account of any copyrighted or uncopyrighted composition, secret process, trademark, patented or unpatented invention, articles or appliance manufactured or used in the performance of this contract, including their use by TVA.

Technical Wardner. Chief Electrical, Tennessee Valley Authority, 303 Union Building, Enoughly, Jonnessee 37902, will represent T/A in the fulfillment of the technical requirements of this contract. Communications relative to all technical matters other than shop inspection and testing should be directed to him. Shop drawings and samples, when required, are sent to him for approval.

Small Busines: Assistance. Small business commanies, especially manufacturers, are encouraged to call upon the Small Business Administration office nearest to their place of business for guidance in securing management, financial, or technical essistance.

Terms of Payment. Payments less such discounts as entitled by the contract vill be made upon receipt of material or equipment in acceptable condition at the specified delivery point, and after receipt of correct invoice(s) and shipping documents by TVA at the designated accounting office. The Contractor's invoice vill be paid as soon as the voucher can be prepared and approved by TVA.

Special Marking of Shirmonts. The contractor and each subcontractor making shirmonts shall mark each item as shown in the schedule or drawings. Each piece of every item need not be marked separately, but all pieces of each item shall be packed or bundled together, and these packages and bundles marked. This marking is in addition to that required under the clause Shipping Information and Marking.

Delivery. Delivery is required before April 17, 1970. Bidder shall state its best possible delivery date(s). Bids offering later delivery than the date(s) in line one will be considered in relation to the probable added cost to TVA. TVA intends to award a contract to the responsive bidder offering earliest delivery and not taking exception to the Late Delivery clause. Upon award of a contract the delivery date(s) offered by the successful bidder shall be the contract performance date(s) and the delivery deadline date(s) stated in sentence one hereof shall no longer be of any effect. If the bidder fails to give its delivery date(s) for any item, group of items, or schedule, the bid will be considered as having offered delivery on the delivery deadline date(s) stated in this invitation and bidder agrees to accept award of a contract on that basis. Bids offering delivery in a manner other than as a number of days, weeks, or months after award or as a specific date may be rejected as number of indefiniteness.

Ves made upon the basis of the delivery promised by the Contractor which was

days earlier than the delivery promised by the low bidder. The Contractor's bid was

higher than the low bid. Therefore, if the Contractor fails to per
form the contract within the time or times specified in the contract, or any extension
thereof by the Contracting Officer as provided in the Delays and Remedies provision,
the contract price shall be reduced as follows:

- (1) If the total unexcused delay equals or exceeds (a) days, the contract price shall be reduced by \$ (b)
- (2) If the total unexcused delay is less than (a) days, the contract price shall be reduced by \$ (c) per day for each day of such delay.

The price adjustment provided by this provision shall not prevent TVA from collecting liquidated or actual damages because of the Contractor's unexcused delay in delivery.

- (a) Difference in calendar days between low bidder and bidder to whom award is being made.
- (b) Difference in bid prices between low bidder and bidder to whom award is being
- (c) Divide (b) by (a).

To: Director, Division of Purchasing, Lupton Building, Chattanooga Prom: Specifications Section, Division of Engineering Design, Knoxville Date: DISTITUTED CONDUCTOR - TYPE IN (FOR GROUNDING) Subject: Project: BROWNS FERRY MUCLEAR PLANT Ref. No.: N1E-220 Spec.No.: Reqn. No.: 54042 Est.Cost: \$150 Date Wanted: Warch 15, 1970 Inspection: Chief Materials Engineer Destination See lelow Bid Review: Yes See Below Ingineer: Caief Mectrical Please fumish copies Transmitting as failows to SPECIFICATIONS SECTION Reqn: 2 503 UB . Kmarille Specifications: Print(s): invitation & Addenda Sched of Prices: Contract (Transfer Order) Suggested bidders

	Carl W. Troy	W. W. Aydelott, Cumberland City
		() W. W. Aydelott, Gallatin
CC:	W. C. Adkins, 500 HFB	Chas. Bonine, Jr., Daisy
	(1) W. F. Baker, 501 UA	Frank Kane, Golden Pond
	() R. H. Dunham, 204 UB	(5_ W. P. Kelleghan, Decatur
	F. P. Lacy, 405 UB	C. S. Mauney, Paducah
	J. C. McCraw, 709 UB	A. H. Weber, Winchester
	(1 H. H. Mull, 603 UB	L. H. Carlock, Chattanooga
	W. Mixon, 520 UB	Fred Chambers, Chattanoogs
	M. M. Sprouse, 303 UB	J. P. DeLong, Nashville
	1 2 2 24-614 116 18	L. E. Lan, Jackson
	1 C. R. Einfalt, 116 UB	E. V. Raffalovich, 4200 Greenway Dr
		S. F. Thomas, Chattanoogs

Fee m (area)

Q TENNESSEE VALLEY AUTHORITY Purchase Requisition

No. 54042

Area Dane Construction Area H1-39 Ship By Bost Wey Dare Wented Mar. 15:							
KEN	ARTICLES OR SERVICES Stop Complete Description of Catalog Number	QUANTITY	UNIT	PRICE	AMOUNT		
	BROWNS FERRY NUCLEAR PLANT INSULATED CONDUCTOR - TYPE TW (FOR GROUNDING)						
	Purnish the following:						
1	No. 8 Awg, stranded copper, 1/c, type Tw, green, 600-volt cable. Mark wwp	4,000	foot				
2	No. 10 Awg, strended copper, 1/c, type 1w, green, 600-volt cable. Mark wwo	10,000	foot				
3	No. 12 Awg, stranded copper, 1/c, type TW, green, 600-volt cable. Mark wwn	10,000	foot				
	Estimated cost				\$1150		
	Inspection at destination.						
	Bids not to be reviewed by DED before award.						
	Initiated by Coll Sufcer Engineer						

Chief Flectrical Engineer

Andrews by Marketon of Engineering Design

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ENCLOSURE 2

TVA'S UNDERSTANDING OF THE FIRE PROTECTION TEST PROGRAM BY NRC OFFICE OF RESEARCH

I. Scope of Test Program

Originally, a full-scale mockup of a section of the north wall, elevation 593.0, at Browns Ferry was to be constructed. TVA questioned the necessity of any test because of the remoteness of the location, and the extensive effort by TVA to have better fire protection than that required by the NRC. However, following a plant tour, Ron Feit, of the NRC Office of Research and the consultants agreed that to be meaningful, the initial test of the area would be a screening test, with further testing to follow if flame propagation was achieved in the screening test. NRC personnel agreed that the test program's main goal, as a result of the plant tour, would be confirmation of the effectiveness or the regulatory process.

In the screening phase, a minimum of two tests will be conducted using a flammable liquid spill to represent a transient fire load exposure type fire. In the first test the fire will burn until extinguished by the fixed suppression systems, or until the flammable liquid is consumed. In the second test it will be assumed that the fixed suppression will not function and the fire will be extinguished by the plant's fire brigade. Suitable delay times will be used in the lab to reflect the actual speed of a fire brigade's response.

II. Location of the Test Area

The NRC site team selected unit 1, elevation 593, north wall of the Reactor Building, at Browns Frry for the full-scale replication test. The proposed plan is to replicate an area within a six-foot radius of the four vertical cable trays VE, TE, KS-ESII, and KT, between R6 and R7 at P line. These trays are within the zone of influence of the Browns Ferry 1975 fire.

The replication for the screening test will include only the vertical cable trays and conduit from elevation 593.0 to approximately elevation 510 (below the overhead horizontal cable trays). If a full replication test is conducted after the screening test, it shall include both the vertical and the horizontal trays plus all major pipes, ducts, etc., that might affect fire growth or spread.

III. Test Conditions

The screening test will consist of only the vertical cable trays within the test area. The cables will be installed in the trays and conduits with the same mix of type and size now found in the trays and conduit with the Flamemastic coating installed to the same level as at Browns Ferry. Fixed detection and suppression systems of the type now in service will be installed. The exposure fire will consist of a quantity of flammable liquid, heptane, being spilled in the area of the vertical trays and conduit. The volume of flammable liquid will be limited to the maximum quantity allowed for transportation within the Reactor Building at Browns Ferry.

Testing will be divided into two distinct phases. The first will test the ability of the fixed suppression system to prevent cable damage when exposed to the test fire. The second test will assume that the fixed detection system will operate; however, the fixed suppression system will be assumed to fail and the fire will be extinguished by the fire brigade. The failure criteria for both phases will be failure of both Trains A and B for a single system function. The screening test results will determine the need for additional tests.

NRC agreed to allow TVA reviw and comment privileges of the proposed test. TVA will also be allowed to examine the test setup, to witness the test, and to review and comment on the final report to the NRC Commissioners.

IV. Test Schedule

Ron Feit, NRC Office of Research, provided an initial schedule which gave a starting date of July 1980 with the final report being published in July 1982. Howevere, according to Mr. Feit, the schedule will be revised and submitted to TVA.

V. Communication

While TVA has designated responsible individuals from several divisions to proticipate in the test program, all contacts between NRC or their and litants shall be through established formal channels. The TVA Nuclear Regulatory Staff shall coordinate all communications and responses.