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DCN 89-239-455
PIS 935

LCR 89-239-1UFS

IAN 17 1990

Revision 0 Page 1 of 152

PART 1: UFSAR, PLAN, OR PROGRAM REVISION [] NA

A) Document UFSAR

CONTROLLED

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

FIGURE 6.2-23

C) Reason for Change LOCKED VALVES

D) Reference and Source Documents (Identify)

EDP _____

Tech Spec _____

PDC _____

Procedure _____

ABN 10907-1, REV. 0

SE (Attached) 89-0200

DER 88-1867

PE (Attached) _____

Test _____

Effectiveness Review (Attached) [] Yes [X] No

Other _____

Drawings, Design Calculations, Correspondence, etc.

PART 2: OPERATING LICENSE CHANGES [] NA

A) Document

[] Operating License [] Tech Specs [] Environmental Protection Plan

[] Tech Spec Clarification

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

C) Reference and Source Documents Attached

[] Significant Hazards Consideration

[] Environmental Evaluation

[] Environmental Impact/Categorical Exclusion

[] Other

D) Is UFSAR change required?

[] Yes [] No [X] No

E) Priority

NRC approval required by (date): _____

An [] Emergency (urgent condition will occur if not approved)

(State date): _____

Explanation _____

STATUS	
ASB	<u>closed</u>
DIST.	<u>TAU 12, 1990</u>
REV.	_____

F) Implementation

DER No. _____

PART 3: APPROVALS

A) Originator T. MURPHY III

Date 1-19-89

B) Technical Expert A. M. KILAN

Date 12-21-89

C) Nuclear Generation Unit Head E. M. Walker for J. Conroy

Date 12-27-89

D) General Director, Nuclear Engineering [] NA

Date 1/2/90

E) Plant Manager DP

Date 1-5-90

F) Other _____

Date _____

G) Director, Nuclear Licensing [Signature]

Date 1/2/90

H) OSRO Approval (Tech Spec Amendments) [X] NA

1500/11-26-89

Date _____

I) NSRG Approval (Operating License Amendments) [X] NA

1500/11-26-89

Date _____

LER-89-239-UFS, RUMP
 PL. 2 OF 15 2

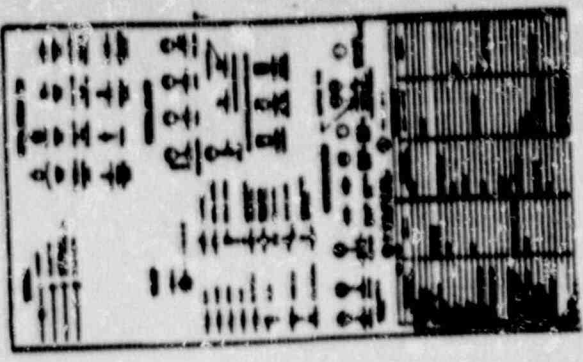
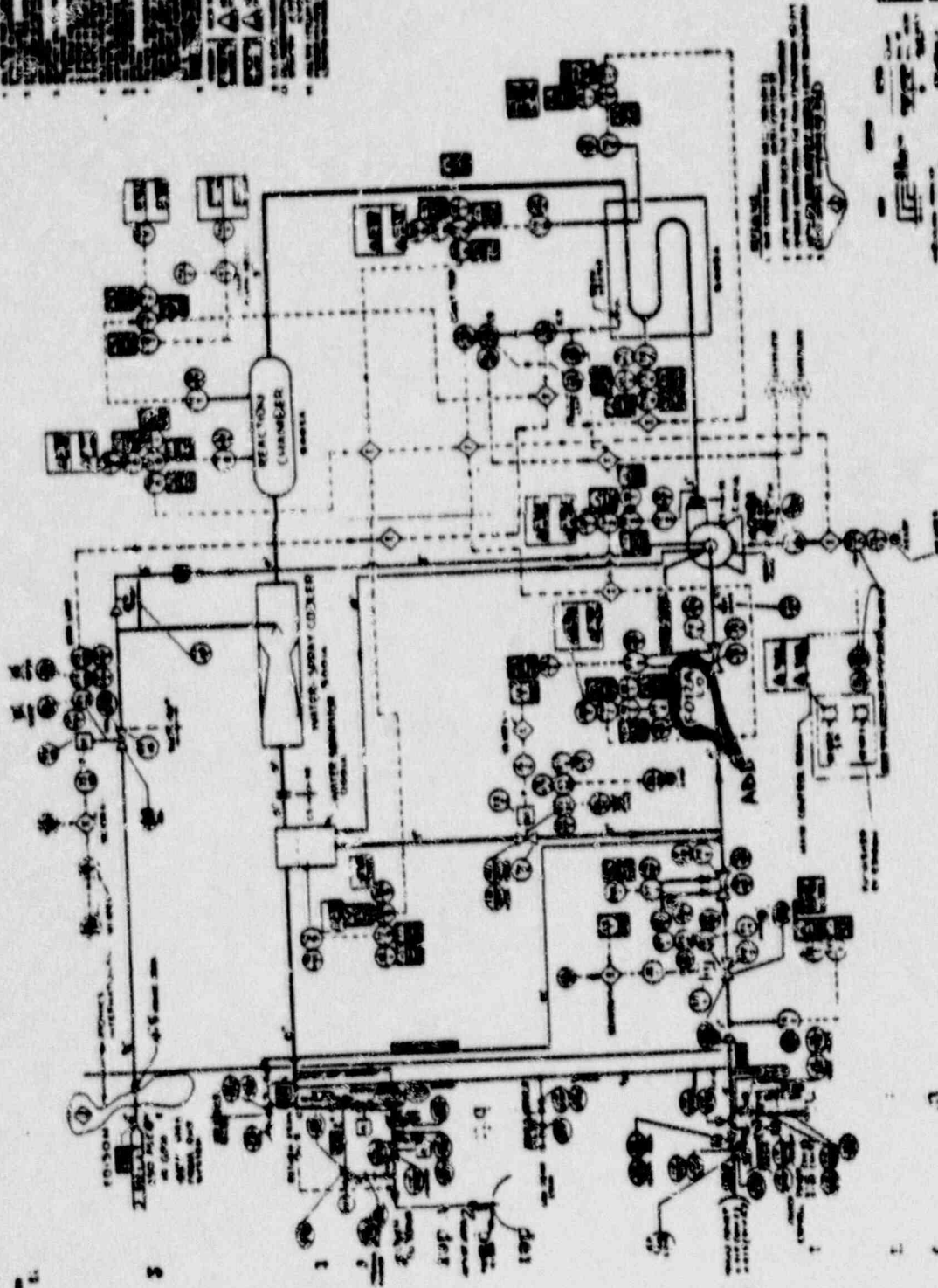
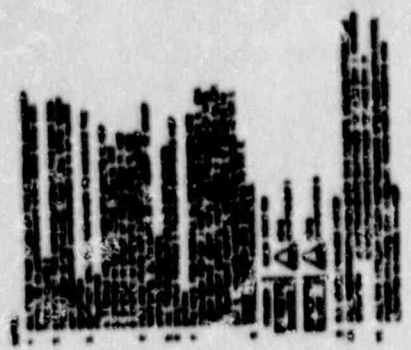


Figure 2
 UPDATED PUMP CAPACITY ANALYSIS REPORT
 BY: [illegible]
 DATE: [illegible]



LICENSING CHANGE REQUEST

ARMS-RELATED SYSTEMS
DTC: TCLCR
PAGE: _____ REV: 4 DFN: 89-238-4FS P.S.: 235

LCR 89-1238-UFIS

Revision # Page 1 of 95

PART 1: UFSAR, PLAN, OR PROGRAM REVISION [] NA

A) Document UFSAR CONTROLLED

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

FIGURES 9.2-3 & 9.2-4

C) Reason for Change LOCKED VALVES

D) Reference and Source Documents (Identify)

EDP _____
PDC _____
ABN 10917-1, REV. 0
DER BB-1867
Test _____
Effectiveness Review (Attached) [] Yes [X] No
Other _____

Tech Spec _____
Procedure _____
SE (Attached) 89-0203
PE (Attached) _____

Drawings, Design Calculations, Correspondence, etc.

PART 2: OPERATING LICENSE CHANGES [] NA

A) Document
[] Operating License [] Tech Specs [] Environmental Protection Plan
[] Tech Spec Clarification

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

C) Reference and Source Documents Attached

[] Significant Hazards Consideration
[] Environmental Impact/Categorical Exclusion

D) Is UFSAR change required?

[] Yes [] No LCR No: _____

E) Priority

NRC approval required by (date) _____
An [] Emergency [] Exigent condition will occur if not approved
(State date): _____

Explanation _____

<input type="checkbox"/>	Environmental Evaluation
<input checked="" type="checkbox"/>	STATUS
ASB	<u>Class. 1/10/90</u>
DIST.	<u>JAN 12, 1990</u>
REV.	_____

F) Implementation

DER No _____

PART 3: APPROVALS

A) Originator B. Orsena B. Orsena Date 11/19/89

B) Technical Expert Chris Essex Chris Essex Date 12/21/89

C) Nuclear Generation Unit Head EMI Walker for J. CONTROL Date 12/27/89

D) General Director, Nuclear Engineering [] NA [Signature] Date 1/2/90

E) Plant Manager [Signature] Date 1-5-90

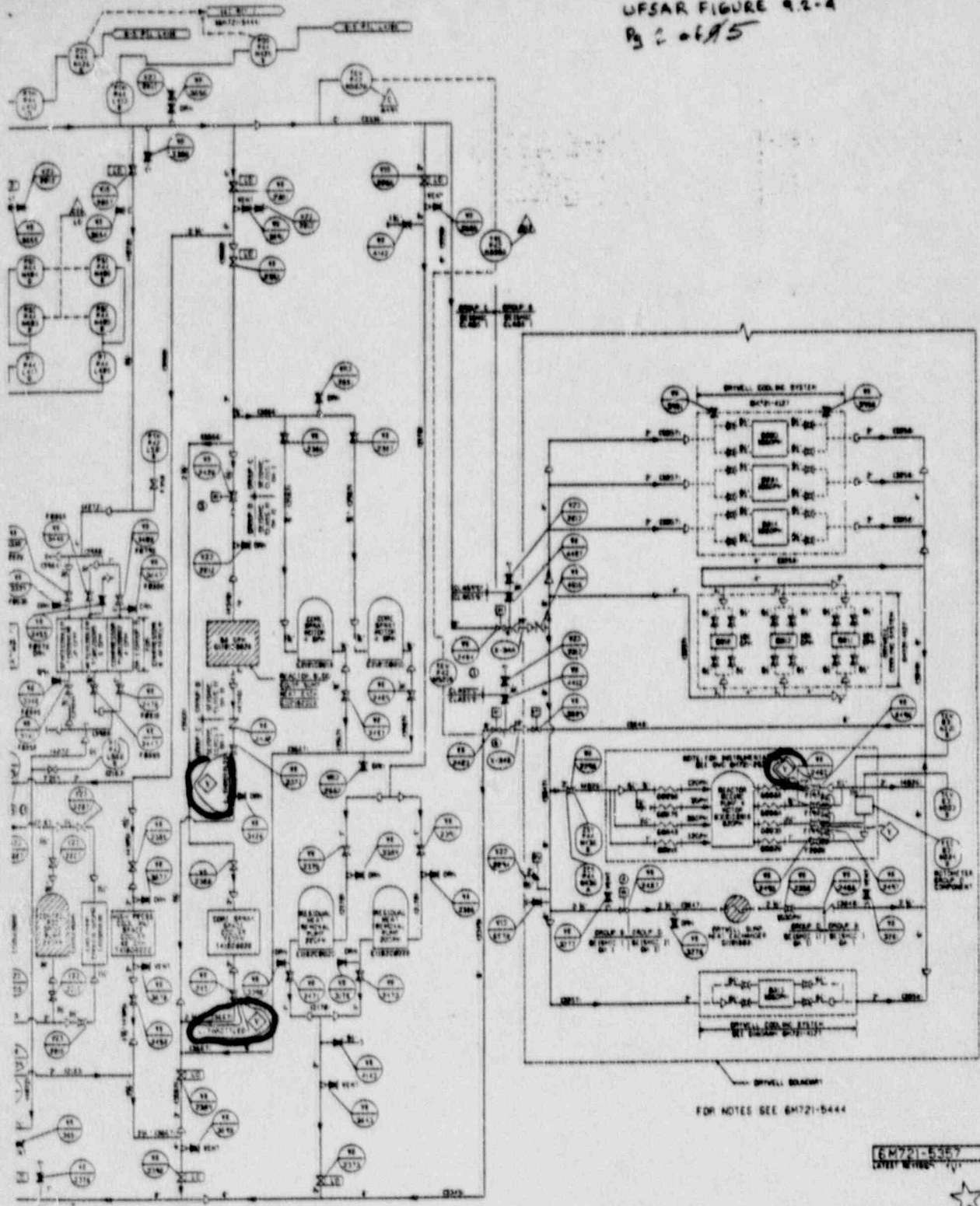
F) Other _____ Date _____

G) Director, Nuclear Licensing [Signature] Date 1/12/90

H) OSRO Approval (Tech Spec Amendments) [X] NA [Signature] 11-20-89 Date _____

I) NSRG Approval (Operating License Amendments) [X] NA [Signature] 11-20-89 Date _____

LCR 89-288-UFS REV. 0
 UFSAR FIGURE 9.2-4
 Pg 2 of 5



FOR NOTES SEE 8M721-5444

8M721-5357
 LATEST REVISION

THIS DRAWING WITH 8M721-5444 & 8M721-5358
 SUPERSEDES 8M721-2827.

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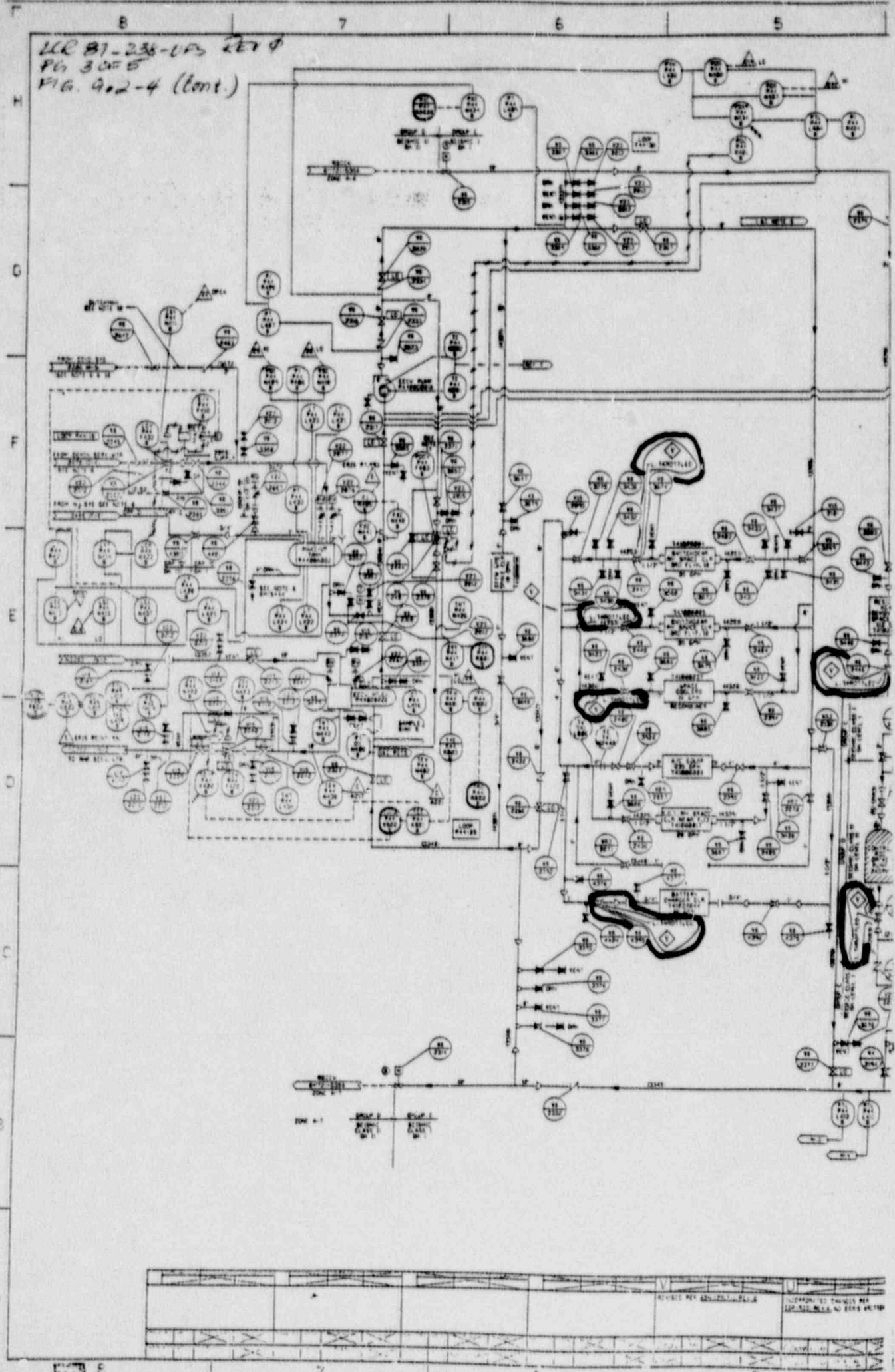
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NUCLEAR SAFETY RELATED

Detroit Edison Form 2	
EMERGENCY EQUIPMENT COOLING WATER SYSTEM DIVISION 11	
EMER EQUIP COOLING WATER DIV 11	
P44-88	
DDO/MEC	
8M721-5357	

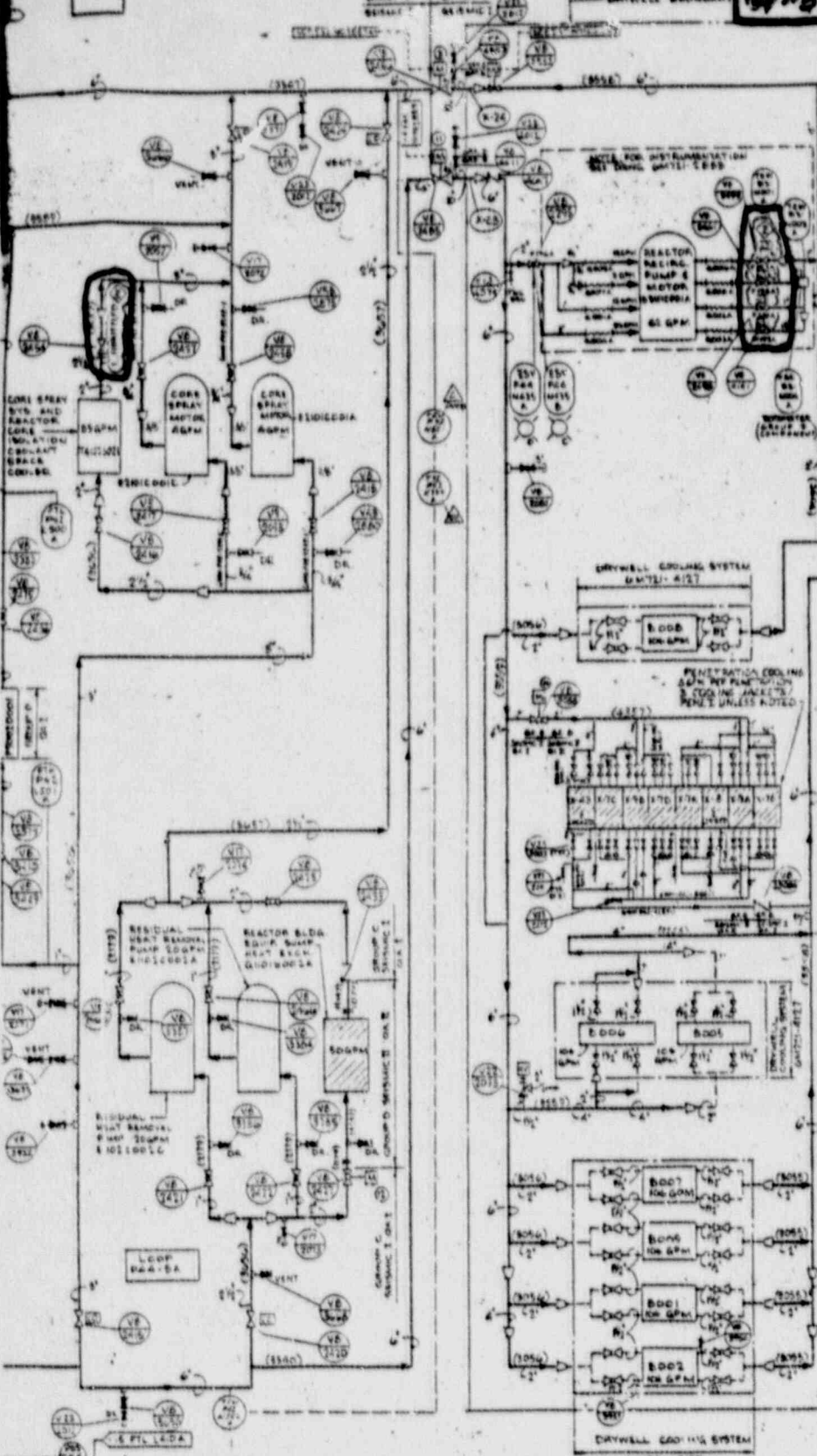
NO.	REVISION	DATE	BY	CHKD.	APP'D.	REASON
1						
2						
3						
4						

UCR 87-238-UP3 REV 4
PG 3 OF 5
FIG. 9-2-4 (cont.)



N/C VALVES POSITION DURING THE DIFFERENT OPERATING MODES

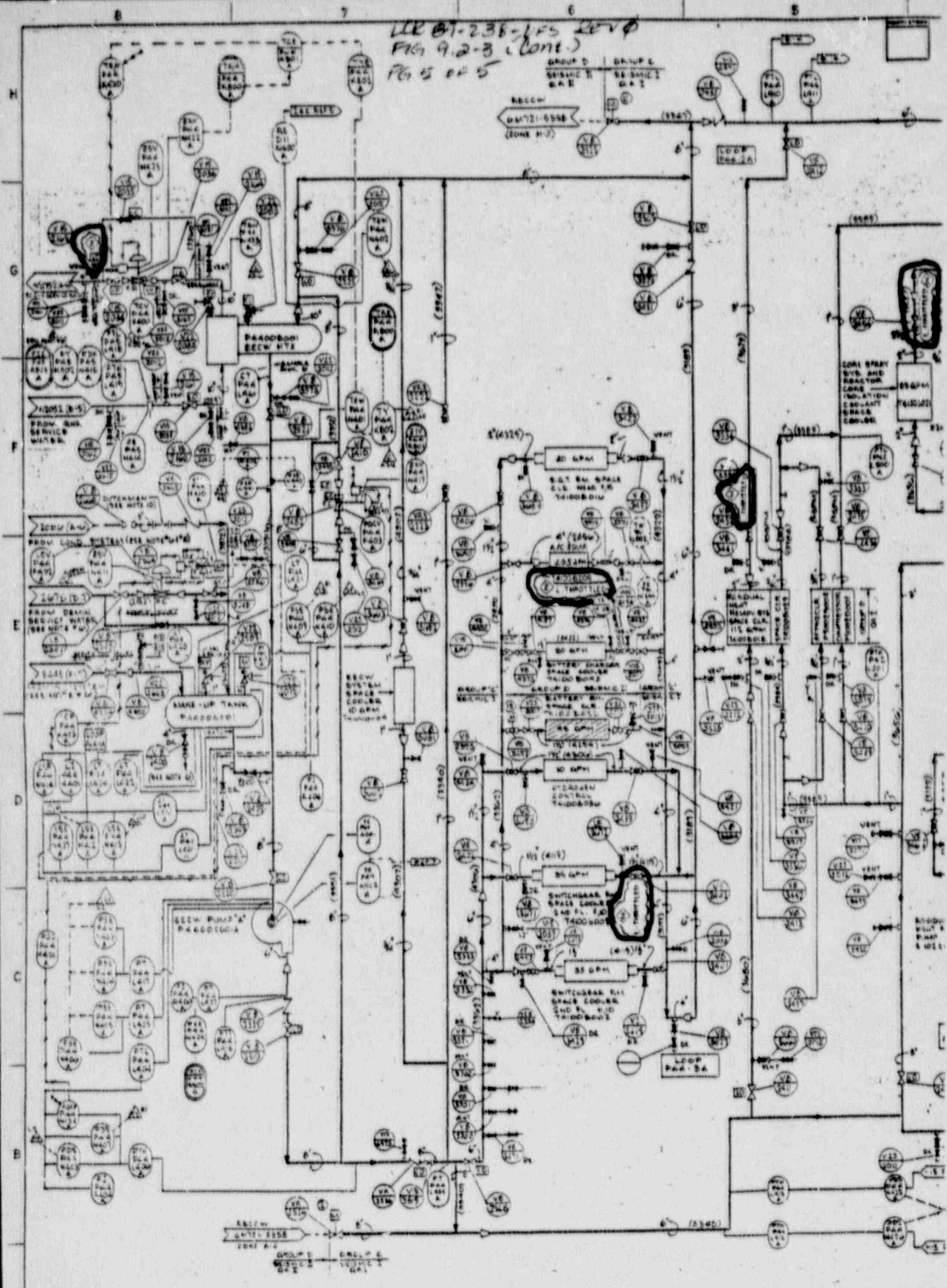
MODE	NORMAL CONDITION	EMERGENCY CONDITION	REACTOR SHUTDOWN	REACTOR START	REACTOR STOP	REACTOR TEST
1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20



- NOTES:**
- THE SHADED EQUIPMENT WILL NOT BE OPERATING AT EMERGENCY CONDITION.
 - WATER REQUIREMENT FOR THE DRYWELL COOLER UNITS IS SEE 92-247.
 - DESIGN PRESSURE & TEMPERATURE: 150 PSIG AT 150° F.
 - REFERENCE INFORMATION:
 - REACTOR SYSTEM DESIGN INSTRUCTION NO. 17
 - ECCW SYSTEM DESIGN INSTRUCTION NO. 27
 - EQUIPMENT DRAWINGS FOR THE SYSTEMS:
 - DRYWELL PUMPS: DM 52-101
 - DRYWELL HEAT EXCHANGERS: DM 51-101
 - DRYWELL MAKE UP TANKS: DM 52-102
 - DRYWELL PUMPS: DM 52-103
 - DRYWELL HEAT EXCHANGERS: DM 51-102
 - DRYWELL MAKE UP TANKS: DM 52-104
 - REACTOR SYSTEM DESIGN SPECIFICATION SECTION 2
 - REACTOR SYSTEM DESIGN CALCULATION 92-249
 - TESTING OF ECCW SYSTEM DIVISION II SHALL BE SCHEDULED DURING THE PERIOD WHEN COOLING WATER IS NOT REQUIRED FOR THE DRYWELL EQUIPMENT SHUT HEAT EXCHANGERS.
 - FOR THE ECCW MAKE UP TANKS (DM 52 DIV II):
 - THE DRAIN SERVICE WATER SYSTEM IS GROUP C, BEHIND CLASS I, QUALITY ASSURANCE LEVEL 1, UP TO AND INCLUDING THE MODULATING CONTROL VALVE & BY PASS VALVE.
 - THE CONDENSATE SYSTEM & THE NITROGEN SYSTEM ARE GROUP C, BEHIND CLASS I, QUALITY ASSURANCE LEVEL 1, UP TO AND INCLUDING THE FIRST SOURCE VALVE.
 - THE TANK DRAIN SHALL BE GROUP C, BEHIND CLASS I, QUALITY ASSURANCE LEVEL 1, UP TO AND INCLUDING THE VALVE.
 - BEYOND THESE POINTS THESE SYSTEMS SHALL BE GROUP D, BEHIND CLASS I.
 - ALL DOUBLE W/ CONVENTIONS USED FOR VENTS OR DRAIN W/ CLASS I MAT, AFTER VENTS / DRAIN UNLESS NOTED.
 - DELETED IN REV 17 OF 87-10-107
 - FOR ECCW SYSTEM PUMP HEAT EXCHANGER ALL MAKE UP VENT AND DRAIN LINES AND VALVE NUMBERS SEE DRAWINGS: DM721-557, 558, 559, 560, 561, 562.
 - CONDENSATE SHALL BE USED FOR PRE-OPERATIONAL PRIMING AND FILLING OF THE ECCW SYSTEM. SYSTEM DESIGN SHALL INCLUDE MEASURES TO PREVENT ACCIDENTAL USAGE OF CONDENSATE AFTER PLANT STARTUP.
 - THE FOLLOWING ARE PIS NUMBERS OF ECCW PUMP INLET STRAINER TAPS AND DIFF. PRESSURE INSTRUMENTS NOT APPEARING IN DIAGRAM:

PUMP	TAP	INSTRUMENT
ECCW1	PTH-100A	PDI-1A01
ECCW2	PTH-100B	PDI-1A02
ECCW3	PTH-100C	PDI-1A03
ECCW4	PTH-100D	PDI-1A04
ECCW5	PTH-100E	PDI-1A05
 - NOTE AND SYSTEM W/ IS INCORPORATED INTO SINGLE W/
 - THE ECCW / RESH IS SPLIT INTO THREE (3) DIVISIONS:
 - DM721-557 EMERGENCY EQUIPMENT COOLING WATER DIVISION I
 - DM721-558 EMERGENCY EQUIPMENT COOLING WATER DIVISION II
 - DM721-559 REACTOR BUILDING COOLING WATER
 - FOR HISTORY SEE DM721-202 REV 1
 - FOR FUNCTIONAL OPERATING SKETCHES SEE DM721-232, 271, 272, 273.

- INSTRUMENTATION AND CONTROLS**
- UNLESS OTHERWISE SHOWN, ALL INSTRUMENT NOB ON THE DIAGRAM ARE FOR SYSTEM P-44.
 - LOC LOPPS ARE DETAILED IN D1'S 27 & 29.
 - SEE D1, NO 2, FOR AIR LOPPS.
 - NAME IS AS PREFIXED EXCEPT SUFFIX NO. APPROPRIATE.
 - EXCEPT CONTROLS LINE DIAGRAMS 4721-552-1, 552-2, 552-3, 552-4, 552-5, 552-6, 552-7, 552-8, 552-9, 552-10, 552-11, 552-12, 552-13, 552-14, 552-15, 552-16, 552-17, 552-18, 552-19, 552-20, 552-21, 552-22, 552-23, 552-24, 552-25, 552-26, 552-27, 552-28, 552-29, 552-30, 552-31, 552-32, 552-33, 552-34, 552-35, 552-36, 552-37, 552-38, 552-39, 552-40, 552-41, 552-42, 552-43, 552-44, 552-45, 552-46, 552-47, 552-48, 552-49, 552-50, 552-51, 552-52, 552-53, 552-54, 552-55, 552-56, 552-57, 552-58, 552-59, 552-60, 552-61, 552-62, 552-63, 552-64, 552-65, 552-66, 552-67, 552-68, 552-69, 552-70, 552-71, 552-72, 552-73, 552-74, 552-75, 552-76, 552-77, 552-78, 552-79, 552-80, 552-81, 552-82, 552-83, 552-84, 552-85, 552-86, 552-87, 552-88, 552-89, 552-90, 552-91, 552-92, 552-93, 552-94, 552-95, 552-96, 552-97, 552-98, 552-99, 552-100.
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 - LOC LOPPS ARE DETAILED IN D1'S 27 & 29.
 - NAME IS AS PREFIXED EXCEPT SUFFIX NO. APPROPRIATE.
 - EXCEPT CONTROLS LINE DIAGRAMS 4721-552-1, 552-2, 552-3, 552-4, 552-5, 552-6, 552-7, 552-8, 552-9, 552-10, 552-11, 552-12, 552-13, 552-14, 552-15, 552-16, 552-17, 552-18, 552-19, 552-20, 552-21, 552-22, 552-23, 552-24, 552-25, 552-26, 552-27, 552-28, 552-29, 552-30, 552-31, 552-32, 552-33, 552-34, 552-35, 552-36, 552-37, 552-38, 552-39, 552-40, 552-41, 552-42, 552-43, 552-44, 552-45, 552-46, 552-47, 552-48, 552-49, 552-50, 552-51, 552-52, 552-53, 552-54, 552-55, 552-56, 552-57, 552-58, 552-59, 552-60, 552-61, 552-62, 552-63, 552-64, 552-65, 552-66, 552-67, 552-68, 552-69, 552-70, 552-71, 552-72, 552-73, 552-74, 552-75, 552-76, 552-77, 552-78, 552-79, 552-80, 552-81, 552-82, 552-83, 552-84, 552-85, 552-86, 552-87, 552-88, 552-89, 552-90, 552-91, 552-92, 552-93, 552-94, 552-95, 552-96, 552-97, 552-98, 552-99, 552-100.
 - LOC LOPPS ARE DETAILED IN D1'S 27 & 29.
 - NAME IS AS PREFIXED EXCEPT SUFFIX NO. APPROPRIATE.
 - EXCEPT CONTROLS LINE DIAGRAMS 4721-552-1, 552-2, 552-3, 552-4, 552-5, 552-6, 552-7, 552-8, 552-9, 552-10, 552-11, 552-12, 552-13, 552-14, 552-15, 552-16, 552-17, 552-18, 552-19, 552-20, 552-21, 552-22, 552-23, 552-24, 552-25, 552-26, 552-27, 552-28, 552-29, 552-30, 552-31, 552-32, 552-33, 552-34, 552-35, 552-36, 552-37, 552-38, 552-39, 552-40, 552-41, 552-42, 552-43, 552-44, 552-45, 552-46, 552-47, 552-48, 552-49, 552-50, 552-51, 552-52, 552-53, 552-54, 552-55, 552-56, 552-57, 552-58, 552-59, 552-60, 552-61, 552-62, 552-63, 552-64, 552-65, 552-66, 552-67, 552-68, 552-69, 552-70, 552-71, 552-72, 552-73, 552-74, 552-75, 552-76, 552-77, 552-78, 552-79, 552-80, 552-81, 552-82, 552-83, 552-84, 552-85, 552-86, 552-87, 552-88, 552-89, 552-90, 552-91, 552-92, 552-93, 552-94, 552-95, 552-96, 552-97, 552-98, 552-99, 552-100.
 - LOC LOPPS ARE DETAILED IN D1'S 27 & 29.
 - NAME IS AS PREFIXED EXCEPT SUFFIX NO. APPROPRIATE.
 - EXCEPT CONTROLS LINE DIAGRAMS 4721-552-1, 552-2, 552-3, 552-4, 552-5, 552-6, 552-7, 552-8, 552-9, 552-10, 552-11, 552-12, 552-13, 552-14, 552-15, 552-16, 552-17, 552-18, 552-19, 552-20, 552-21, 552-22, 552-23, 552-24, 552-25, 552-26, 552-27, 552-28, 552-29, 552-30, 552-31, 552-32, 552-33, 552-34, 552-35, 552-36, 552-37, 552-38, 552-39, 552-40, 552-41, 552-42, 552-43, 552-44, 552-45, 552-46, 552-47, 552-48, 552-49, 552-50, 552-51, 552-52, 552-53, 552-54, 552-55, 552-56, 552-57, 552-58, 552-59, 552-60, 552-61, 552-62, 552-63, 552-64, 552-65, 552-66, 552-67, 552-68, 552-69, 552-70, 552-71, 552-72, 552-73, 552-74, 552-75, 552-76, 552-77, 552-78, 552-79, 552-80, 552-81, 552-82, 552-83, 552-84, 552-85, 552-86, 552-87, 552-88, 552-89, 552-90, 552-91, 552-92, 552-93, 552-94, 552-95, 552-96, 552-97, 552-98, 552-99, 552-100.
 - LOC LOPPS ARE DETAILED IN D1'S 27 & 29.
 - NAME IS AS PREFIXED EXCEPT SUFFIX NO. APPROPRIATE.
 - EXCEPT CONTROLS LINE DIAGRAMS 4721-552-1, 552-2, 552-3, 552-4, 552-5, 552-6, 552-7, 552-8, 552-9, 552-10, 552-11, 552-12, 552-



NO.	REVISION	DATE	BY	CHKD.	APP'D.
1	INITIAL DESIGN				
2	REVISED FOR CONSTRUCTION				
3	REVISED FOR OPERATION				
4	REVISED FOR MAINTENANCE				

DTC: TCLCR

D/N 89-236 UFS

LCR 89-1236-UFIS

PAGE

REV

0

P.S.

935

Revision: 0 Page 1 of 5

IAN 17 1990

PART 1: UFSAR, PLAN, OR PROGRAM REVISION [] NA

A) Document UFSAR CONTROLLED

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

FIGURES 4.5-15 (1) & 4.5-15 (2)

C) Reason for Change LOCKED VALVES

LM701-2051 LM701-5449

D) Reference and Source Documents (Identify)

EDP _____

PDC _____

ABN 10922-1, REV 0

DER BB-1867

Test _____

Effectiveness Review (Attached) [] Yes [X] No

Other _____

Tech Spec _____

Procedure _____

SE (Attached) 89-0200

PE (Attached) _____

Drawings, Design Calculations, Correspondence, etc.

PART 2: OPERATING LICENSE CHANGES [] NA

A) Document [] Operating License [] Tech Specs [] Environmental Protection Plan [] Tech Spec Clarification

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

C) Reference and Source Documents Attached [] Significant Hazards Consideration [] Environmental Evaluation [] Environmental Impact/Categorical Exclusion [] Other

D) Is UFSAR change required? [] Yes [] No LCR No _____

E) Priority NRC approval required by (date): _____

An [] Emergency [] Exigent condition will occur if not approved by: _____

(State date): _____

Explanation _____

STATUS	
ACB	<u>closed</u>
DATE	<u>JAN 12, 1990</u>
REV	_____
SE	<u>received</u>

F) Implementation

DER No. _____

PART 3: APPROVALS

A) Originator T. MURPHY III T. Murphy III Date 11-19-89

B) Technical Expert Joel P. Melito Joel P. Melito Date 12/15/89

C) Nuclear Generation Unit Head J. Campbell J. Campbell Date 12-18-89

D) General Director, Nuclear Engineering [] NA John Walker Date 12/18/89

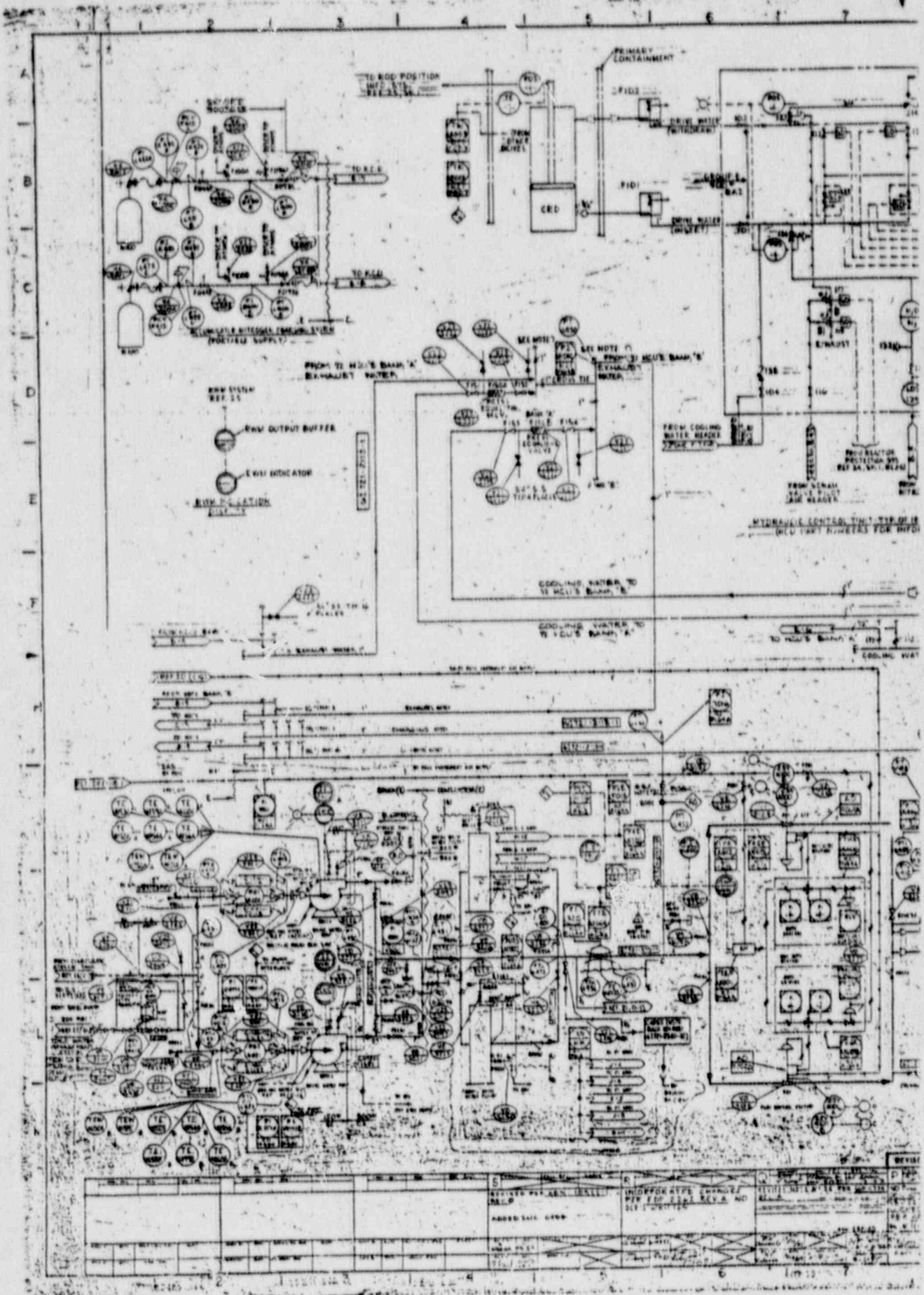
E) Plant Manager D. G. Quinn Date 12-20-89

F) Other _____ Date _____

G) Director, Nuclear Licensing [Signature] Date 1/6/90

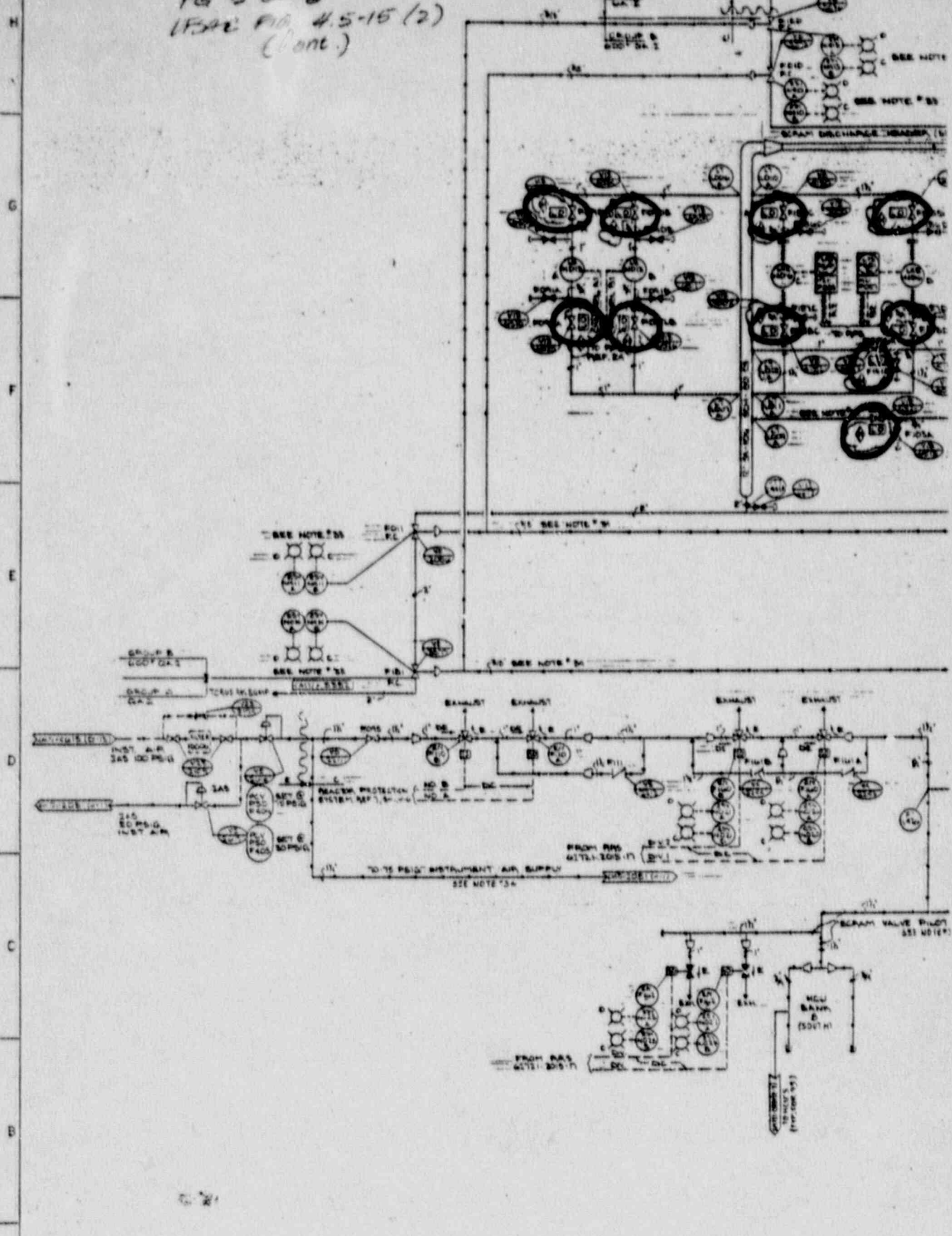
H) OSRO Approval (Tech Spec Amendments) [X] NA 15 Dollars 11-20-89 Date _____

I) NSRG Approval (Operating License Amendments) [X] NA 15 Dollars 11-20-89 Date _____



NO.	DESCRIPTION	DATE	BY	CHKD	REVISED
1	REVISED FOR A.S. (S.A.L.)				
2	ADDED S.A.L. C.A.M.				
3	INDICATOR TYPE CHANGED FOR 2ND 2ND REV. A NO. 211				
4					
5					
6					
7					

LK 89-236-1F3 REV'D
 PG 5 OF 6
 1F32E FIG 4.5-15 (2)
 (Cont.)



REVISED BY CONTOUR ENGINEERING		DATE		REVISION	
1	11/11/54	1	11/11/54	1	INITIAL DESIGN
2	11/11/54	2	11/11/54	2	REVISION
3	11/11/54	3	11/11/54	3	REVISION
4	11/11/54	4	11/11/54	4	REVISION
5	11/11/54	5	11/11/54	5	REVISION
6	11/11/54	6	11/11/54	6	REVISION
7	11/11/54	7	11/11/54	7	REVISION

DTC: TCLCR DEN: 89-235-UFS
PAGE: _____ REV: 4 PIS: _____

LCR 89-1235-UIFIS

Jan 17, 1990

Revision 0 Page 1 of 3

PART 1: UFSAR, PLAN, OR PROGRAM REVISION | NA

A) Document UFSAR

CONTROLLED

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

FIGURE 9.3-1 COMBUSTION

C) Reason for Change LOCKED VALVES

D) Reference and Source Documents (Identify)

EDP _____
PDC _____
ABN 10914-1, REV. 2
DER 88-1867
Test _____
Effectiveness Review (Attached) [] Yes [X] No
Other _____

Tech Spec _____
Procedure _____
SE (Attached) 89-0202
PE (Attached) _____

Drawings, Design Calculations, Correspondence, etc.

PART 2: OPERATING LICENSE CHANGES | NA

A) Document

[] Operating License [] Tech Specs [] Environmental Protection Plan
[] Tech Spec Clarification

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

C) Reference and Source Documents Attached

[] Significant Hazards Consideration [] Environmental Evaluation
[] Environmental Impact/Categorical Exclusion [] Other

D) Is UFSAR change required?

[] Yes [] No LCR No

E) Priority

NRC approval required by (date): _____
An [] Emergency [] Exigent condition will occur if not approved by: _____
(State date): _____

STATUS	
ASB	<u>closed 12/14/89</u>
DIST	<u>JAN 12, 1990</u>
REV	_____
SE	<u>reviewed</u>

Explanation _____

F) Implementation

DER No. _____

PART 3: APPROVALS

A) Originator B. OSERO B. Osoro Date 11/19/89

B) Technical Expert R. TASSELL R. Tassell Date 12-13-89

C) Nuclear Generation Unit Head J. CONTENTI Date 12-13-89

D) General Director, Nuclear Engineering [] NA M. Venston Date 12/14/89

E) Plant Manager [Signature] Date 12-18-89

F) Other _____ Date _____

G) Director, Nuclear Licensing [Signature] Date 1/6/90

H) OSRO Approval (Tech Spec Amendments) [X] NA 150.116 11-20-89 Date _____

I) NSRG Approval (Operating License Amendments) [X] NA 150.116 11-20-89 Date _____

LICENSING CHANGE REQUEST

ARMS-INFORMATION SYSTEMS
DTC TCLCR DEN 89-234-UFS
PAGE _____ REV 0 PIS _____

LCR 891-12341-1UFS

Revision Page 1 of 789

Jan 17, 1990

PART 1: UFSAR, PLAN, OR PROGRAM REVISION [] NA

A) Document UFSAR CONTROLLED

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)
FIGURES 5.1-3(1), 5.1-3(2), 5.1-3(3), 6.2-27, 7.3-12(1), 7.3-12(2), 7.3-12(3)

C) Reason for Change LOCKED VALVES
60721-2089, 60721-2090, 60721-5538, 60721-2045, 60721-2089, 60721-2090

D) Reference and Source Documents (Identify)

EDP _____
PDC _____
ABN 10905-1, REV. 0
DER BB-1867
Test _____
Effectiveness Review (Attached) [] Yes [X] No
Other _____

Tech Spec _____
Procedure _____
SE (Attached) 89-0200
PE (Attached) _____

Drawings, Design Calculations, Correspondence, etc.

PART 2: OPERATING LICENSE CHANGES [] NA

A) Document
[] Operating License [] Tech Specs [] Environmental Protection Plan
[] Tech Spec Clarification

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

C) Reference and Source Documents Attached
[] Significant Hazards Consideration [] Environmental Evaluation
[] Environmental Impact/Categorical Exclusion [] Other _____

D) Is UFSAR change required?
[] Yes [] No LCR No.

E) Priority
NRC approval required by (date): _____
An [] Emergency [] Exigent condition will occur if not approved by:
(State date): _____

Explanation _____

STATUS
<u>ASB closed 12/17/89</u>
<u>DIST JAN 12, 1990</u>
REV. _____
<u>SE issued</u>

F) Implementation
DER No. _____

PART 3: APPROVALS

A) Originator T. MURPHY III T. Murphy III Date 11-19-89

B) Technical Expert Jed P. Mel. to [Signature] Date 12/15/89

C) Nuclear Generation Unit Head [Signature] J. CONTAGI Date 12-18-89

D) General Director, Nuclear Engineering [] NA [Signature] Date 12/18/89

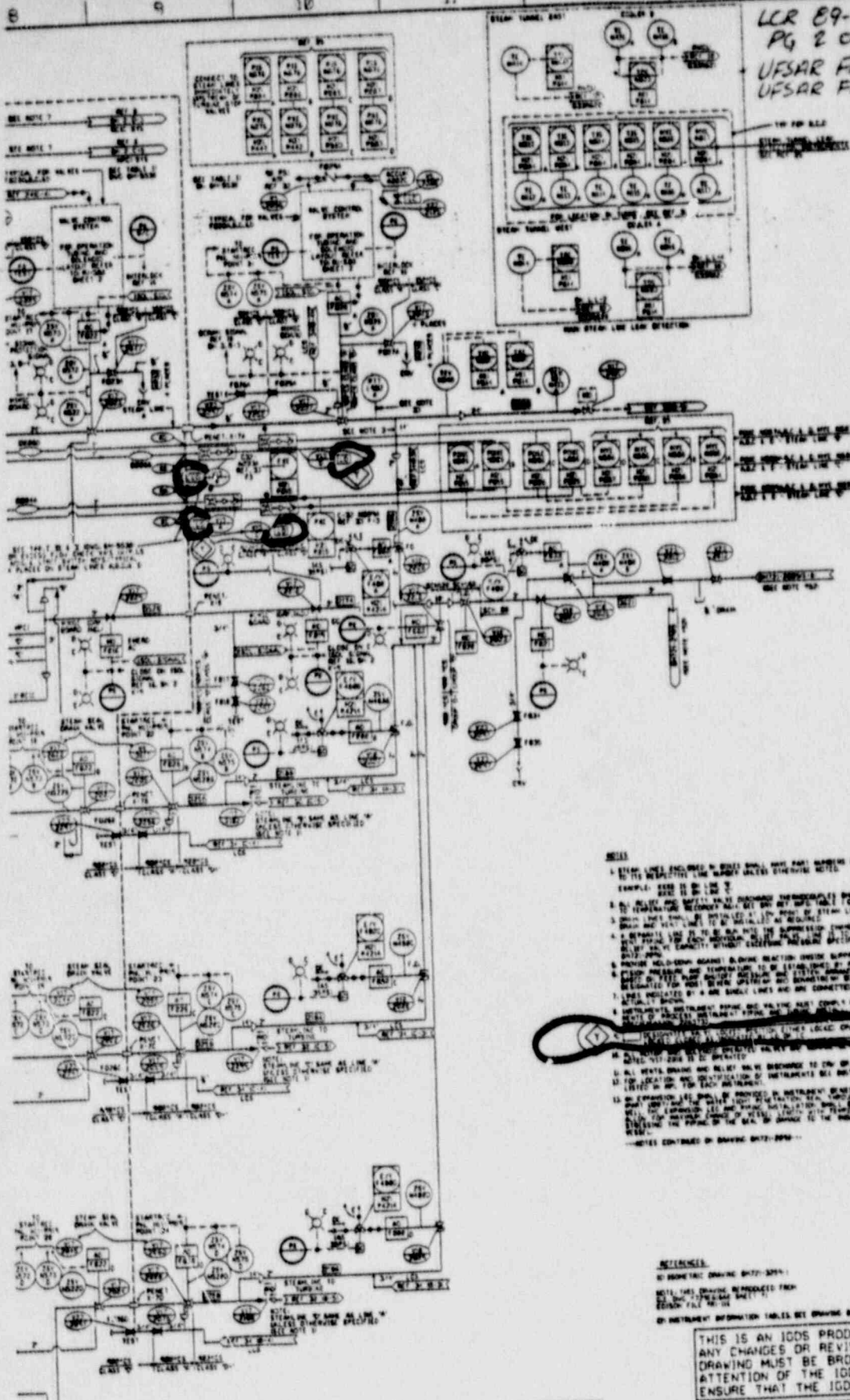
E) Plant Manager [Signature] Date 12-20-89

F) Other _____ Date _____

G) Director, Nuclear Licensing [Signature] Date 1/11/90

H) OSRO Approval (Tech Spec Amendments) [X] NA [Signature] 11-20-89 Date _____

I) NSRG Approval (Operating License Amendments) [X] NA [Signature] 11-20-89 Date _____



LCR 89-734-UF 5 REV. B
 PG 2 OF 109
 UFSAR FIGURE 5.1-3(SH 1)
 UFSAR FIGURE 7.3-12(SH 1)

- NOTES**
- STEAM LINES ENCLOSED IN DOUBLE LINES HAVE PART NUMBER CORRESPONDING TO ITS RESPECTIVE LINE NUMBER UNLESS OTHERWISE NOTED.
 EXAMPLE: 2222 IS ON LINE 2.
 - ALL RELIEF AND SAFETY VALVES DISCHARGE THROUGHOUT THE SYSTEM TO THE STEAM CONDENSER UNLESS OTHERWISE NOTED. FOR THE SYSTEM TO OPERATE PROPERLY, THE DISCHARGE FROM THE SAFETY VALVE MUST BE MAINTAINED AT ALL TIMES.
 - STEAM LINES MUST BE MAINTAINED AT ALL TIMES AT THE DESIGN PRESSURE AND TEMPERATURE TO BE OPERATED BY THE SYSTEM.
 - REPAIRS TO STEAM LINES MUST BE MADE WITH THE SUPPLY OF STEAM TO THE SYSTEM STOPPED. THE SAFETY VALVE MUST BE MAINTAINED AT ALL TIMES AT THE DESIGN PRESSURE AND TEMPERATURE TO BE OPERATED BY THE SYSTEM.
 - REPAIRS TO STEAM LINES MUST BE MADE WITH THE SUPPLY OF STEAM TO THE SYSTEM STOPPED. THE SAFETY VALVE MUST BE MAINTAINED AT ALL TIMES AT THE DESIGN PRESSURE AND TEMPERATURE TO BE OPERATED BY THE SYSTEM.
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 - REPAIRS TO STEAM LINES MUST BE MADE WITH THE SUPPLY OF STEAM TO THE SYSTEM STOPPED. THE SAFETY VALVE MUST BE MAINTAINED AT ALL TIMES AT THE DESIGN PRESSURE AND TEMPERATURE TO BE OPERATED BY THE SYSTEM.
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 - REPAIRS TO STEAM LINES MUST BE MADE WITH THE SUPPLY OF STEAM TO THE SYSTEM STOPPED. THE SAFETY VALVE MUST BE MAINTAINED AT ALL TIMES AT THE DESIGN PRESSURE AND TEMPERATURE TO BE OPERATED BY THE SYSTEM.



6M721-2089
 LISTED DRAWING



REFERENCES
 1. DRAWING 6M721-2089
 2. DRAWING 6M721-2089
 3. DRAWING 6M721-2089
 4. DRAWING 6M721-2089
 5. DRAWING 6M721-2089
 6. DRAWING 6M721-2089
 7. DRAWING 6M721-2089
 8. DRAWING 6M721-2089
 9. DRAWING 6M721-2089
 10. DRAWING 6M721-2089
 11. DRAWING 6M721-2089
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 ITEMS ARE SHOWN ON THIS DRAWING
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 EQUIPMENT VALUE OF INSTRUMENT LISTED.

THE GRID	Detroit Edison	Form 2
SYSTEM DIAGRAM NUCLEAR BOILER SYSTEM		
DIAGRAM NUCLEAR BOILER SYSTEM		
821-88		
DODMEC		
6M721-2089		
14		

8	9	10	11	12	13	14
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ULR 89-234-URS Rev D
 Pn 3 of 9
 FIG 5-3 (1) (cont)
 FIG 7.3-12 (1) (cont)

NO.	TITLE	DATE	REV.	BY
1	REACTOR VESSEL	04/72	001	TPM/SLM
2	REACTOR VESSEL	04/72	002	TPM/SLM
3	REACTOR VESSEL	04/72	003	TPM/SLM
4	REACTOR VESSEL	04/72	004	TPM/SLM
5	REACTOR VESSEL	04/72	005	TPM/SLM
6	REACTOR VESSEL	04/72	006	TPM/SLM
7	REACTOR VESSEL	04/72	007	TPM/SLM
8	REACTOR VESSEL	04/72	008	TPM/SLM
9	REACTOR VESSEL	04/72	009	TPM/SLM
10	REACTOR VESSEL	04/72	010	TPM/SLM
11	REACTOR VESSEL	04/72	011	TPM/SLM
12	REACTOR VESSEL	04/72	012	TPM/SLM
13	REACTOR VESSEL	04/72	013	TPM/SLM
14	REACTOR VESSEL	04/72	014	TPM/SLM
15	REACTOR VESSEL	04/72	015	TPM/SLM
16	REACTOR VESSEL	04/72	016	TPM/SLM
17	REACTOR VESSEL	04/72	017	TPM/SLM
18	REACTOR VESSEL	04/72	018	TPM/SLM
19	REACTOR VESSEL	04/72	019	TPM/SLM
20	REACTOR VESSEL	04/72	020	TPM/SLM
21	REACTOR VESSEL	04/72	021	TPM/SLM
22	REACTOR VESSEL	04/72	022	TPM/SLM
23	REACTOR VESSEL	04/72	023	TPM/SLM
24	REACTOR VESSEL	04/72	024	TPM/SLM
25	REACTOR VESSEL	04/72	025	TPM/SLM
26	REACTOR VESSEL	04/72	026	TPM/SLM
27	REACTOR VESSEL	04/72	027	TPM/SLM
28	REACTOR VESSEL	04/72	028	TPM/SLM
29	REACTOR VESSEL	04/72	029	TPM/SLM
30	REACTOR VESSEL	04/72	030	TPM/SLM
31	REACTOR VESSEL	04/72	031	TPM/SLM
32	REACTOR VESSEL	04/72	032	TPM/SLM
33	REACTOR VESSEL	04/72	033	TPM/SLM
34	REACTOR VESSEL	04/72	034	TPM/SLM
35	REACTOR VESSEL	04/72	035	TPM/SLM
36	REACTOR VESSEL	04/72	036	TPM/SLM
37	REACTOR VESSEL	04/72	037	TPM/SLM
38	REACTOR VESSEL	04/72	038	TPM/SLM
39	REACTOR VESSEL	04/72	039	TPM/SLM
40	REACTOR VESSEL	04/72	040	TPM/SLM
41	REACTOR VESSEL	04/72	041	TPM/SLM
42	REACTOR VESSEL	04/72	042	TPM/SLM
43	REACTOR VESSEL	04/72	043	TPM/SLM
44	REACTOR VESSEL	04/72	044	TPM/SLM
45	REACTOR VESSEL	04/72	045	TPM/SLM
46	REACTOR VESSEL	04/72	046	TPM/SLM
47	REACTOR VESSEL	04/72	047	TPM/SLM
48	REACTOR VESSEL	04/72	048	TPM/SLM
49	REACTOR VESSEL	04/72	049	TPM/SLM
50	REACTOR VESSEL	04/72	050	TPM/SLM

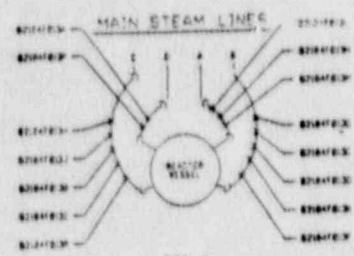
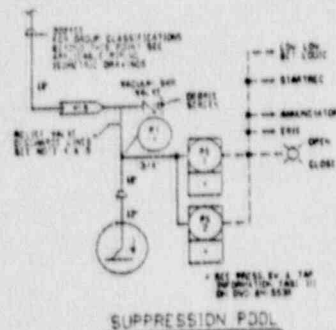
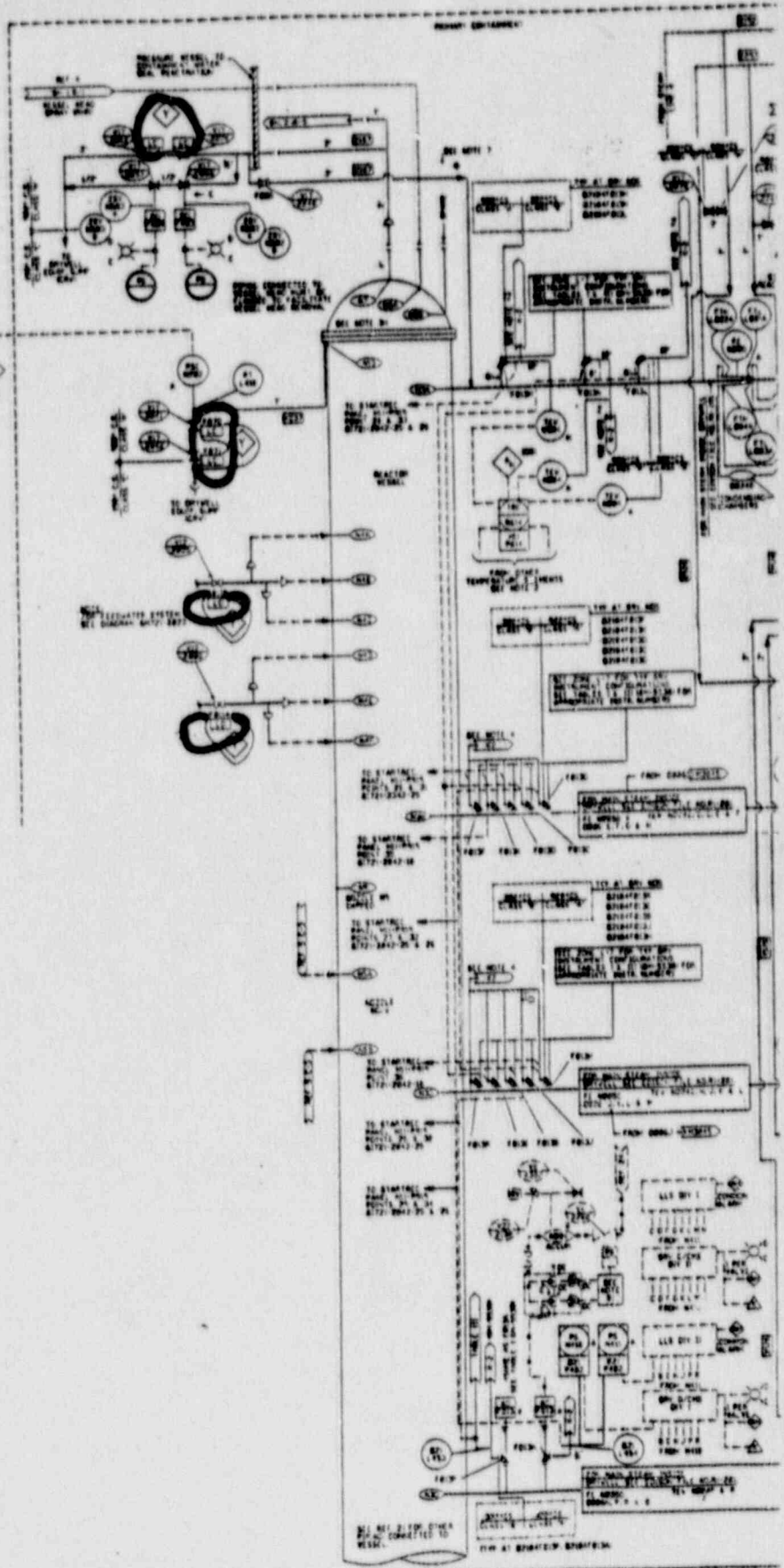


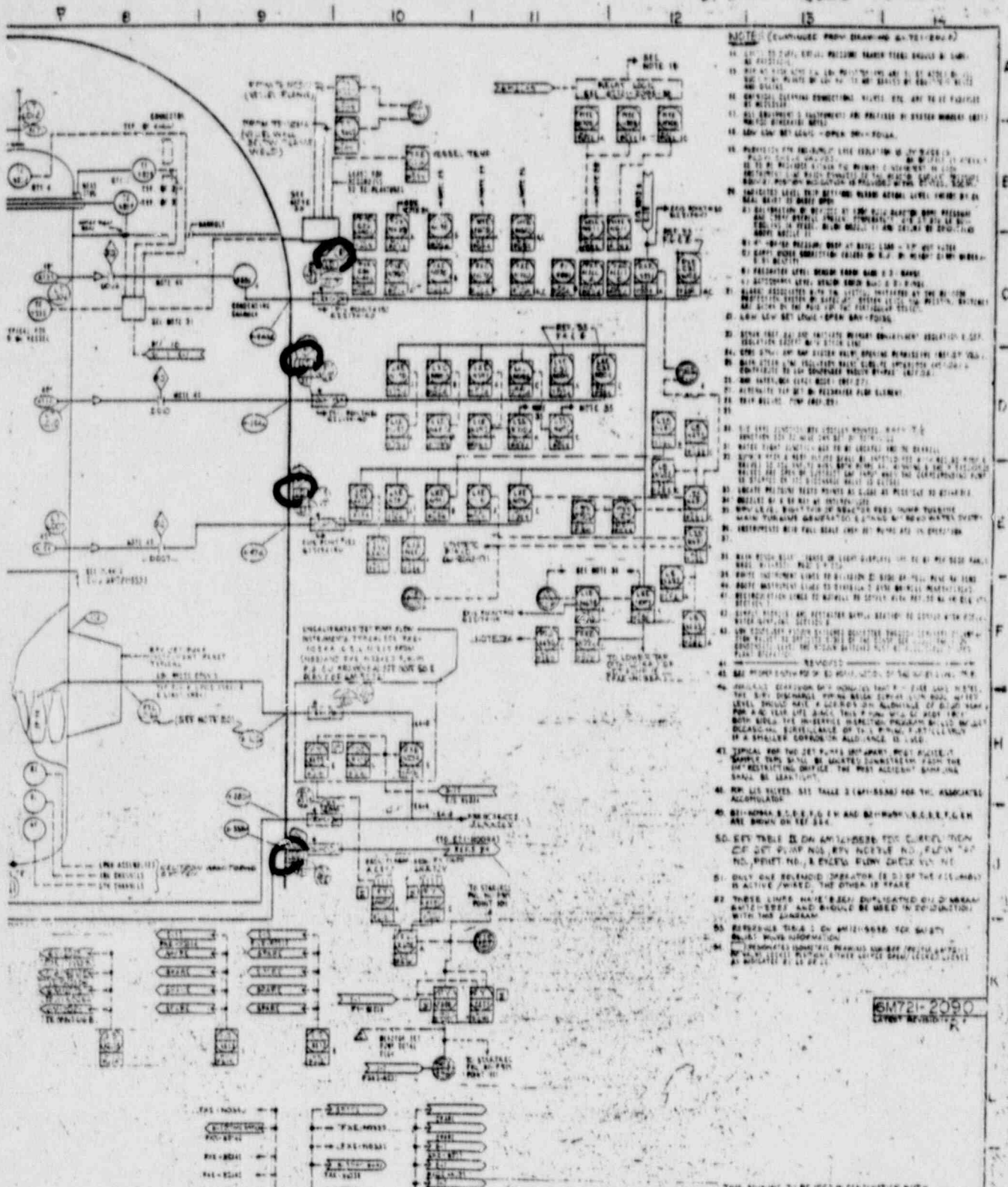
FIG. 1
SAFETY/RELIEF VALVE LOCATION



SUPPRESSION POOL



NO.	TITLE	DATE	REV.	BY
1	REACTOR VESSEL	04/72	001	TPM/SLM
2	REACTOR VESSEL	04/72	002	TPM/SLM
3	REACTOR VESSEL	04/72	003	TPM/SLM
4	REACTOR VESSEL	04/72	004	TPM/SLM
5	REACTOR VESSEL	04/72	005	TPM/SLM
6	REACTOR VESSEL	04/72	006	TPM/SLM
7	REACTOR VESSEL	04/72	007	TPM/SLM
8	REACTOR VESSEL	04/72	008	TPM/SLM
9	REACTOR VESSEL	04/72	009	TPM/SLM
10	REACTOR VESSEL	04/72	010	TPM/SLM
11	REACTOR VESSEL	04/72	011	TPM/SLM
12	REACTOR VESSEL	04/72	012	TPM/SLM
13	REACTOR VESSEL	04/72	013	TPM/SLM
14	REACTOR VESSEL	04/72	014	TPM/SLM
15	REACTOR VESSEL	04/72	015	TPM/SLM
16	REACTOR VESSEL	04/72	016	TPM/SLM
17	REACTOR VESSEL	04/72	017	TPM/SLM
18	REACTOR VESSEL	04/72	018	TPM/SLM
19	REACTOR VESSEL	04/72	019	TPM/SLM
20	REACTOR VESSEL	04/72	020	TPM/SLM
21	REACTOR VESSEL	04/72	021	TPM/SLM
22	REACTOR VESSEL	04/72	022	TPM/SLM
23	REACTOR VESSEL	04/72	023	TPM/SLM
24	REACTOR VESSEL	04/72	024	TPM/SLM
25	REACTOR VESSEL	04/72	025	TPM/SLM
26	REACTOR VESSEL	04/72	026	TPM/SLM
27	REACTOR VESSEL	04/72	027	TPM/SLM
28	REACTOR VESSEL	04/72	028	TPM/SLM
29	REACTOR VESSEL	04/72	029	TPM/SLM
30	REACTOR VESSEL	04/72	030	TPM/SLM
31	REACTOR VESSEL	04/72	031	TPM/SLM
32	REACTOR VESSEL	04/72	032	TPM/SLM
33	REACTOR VESSEL	04/72	033	TPM/SLM
34	REACTOR VESSEL	04/72	034	TPM/SLM
35	REACTOR VESSEL	04/72	035	TPM/SLM
36	REACTOR VESSEL	04/72	036	TPM/SLM
37	REACTOR VESSEL	04/72	037	TPM/SLM
38	REACTOR VESSEL	04/72	038	TPM/SLM
39	REACTOR VESSEL	04/72	039	TPM/SLM
40	REACTOR VESSEL	04/72	040	TPM/SLM
41	REACTOR VESSEL	04/72	041	TPM/SLM
42	REACTOR VESSEL	04/72	042	TPM/SLM
43	REACTOR VESSEL	04/72	043	TPM/SLM
44	REACTOR VESSEL	04/72	044	TPM/SLM
45	REACTOR VESSEL	04/72	045	TPM/SLM
46	REACTOR VESSEL	04/72	046	TPM/SLM
47	REACTOR VESSEL	04/72	047	TPM/SLM
48	REACTOR VESSEL	04/72	048	TPM/SLM
49	REACTOR VESSEL	04/72	049	TPM/SLM
50	REACTOR VESSEL	04/72	050	TPM/SLM



- NOTE:** (CONTINUED FROM DRAWING 6721-2090)
10. REFER TO THE EFFECTIVE PRESSURE TEST POINTS IN THE DRAWING.
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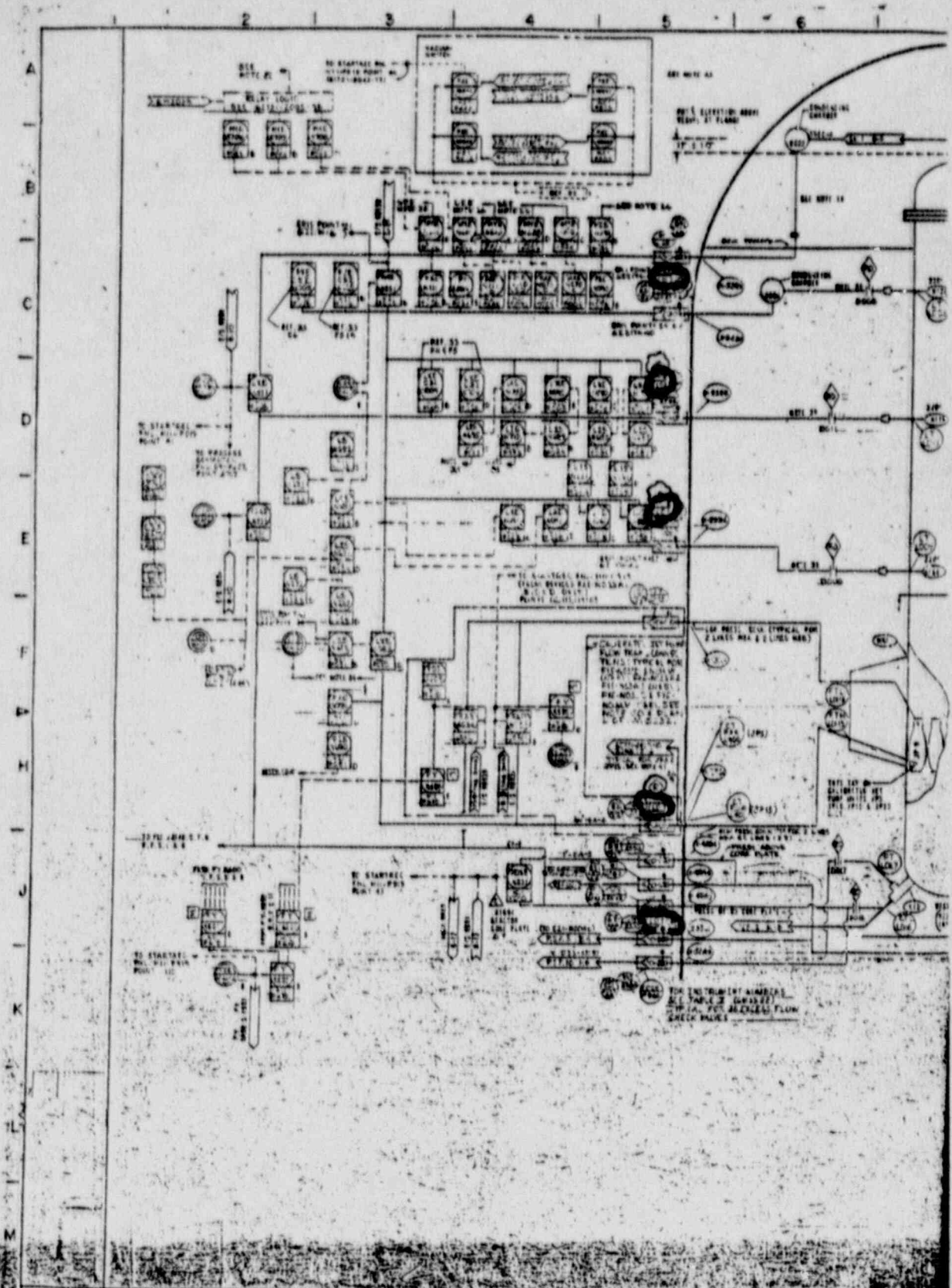
NUCLEAR SAFETY RELATED ITEMS ARE SHOWN ON THIS DRAWING

THIS DRAWING IS TO BE USED IN CONSTRUCTION WITH DRAWING 6721-2090 AND 6721-2091.

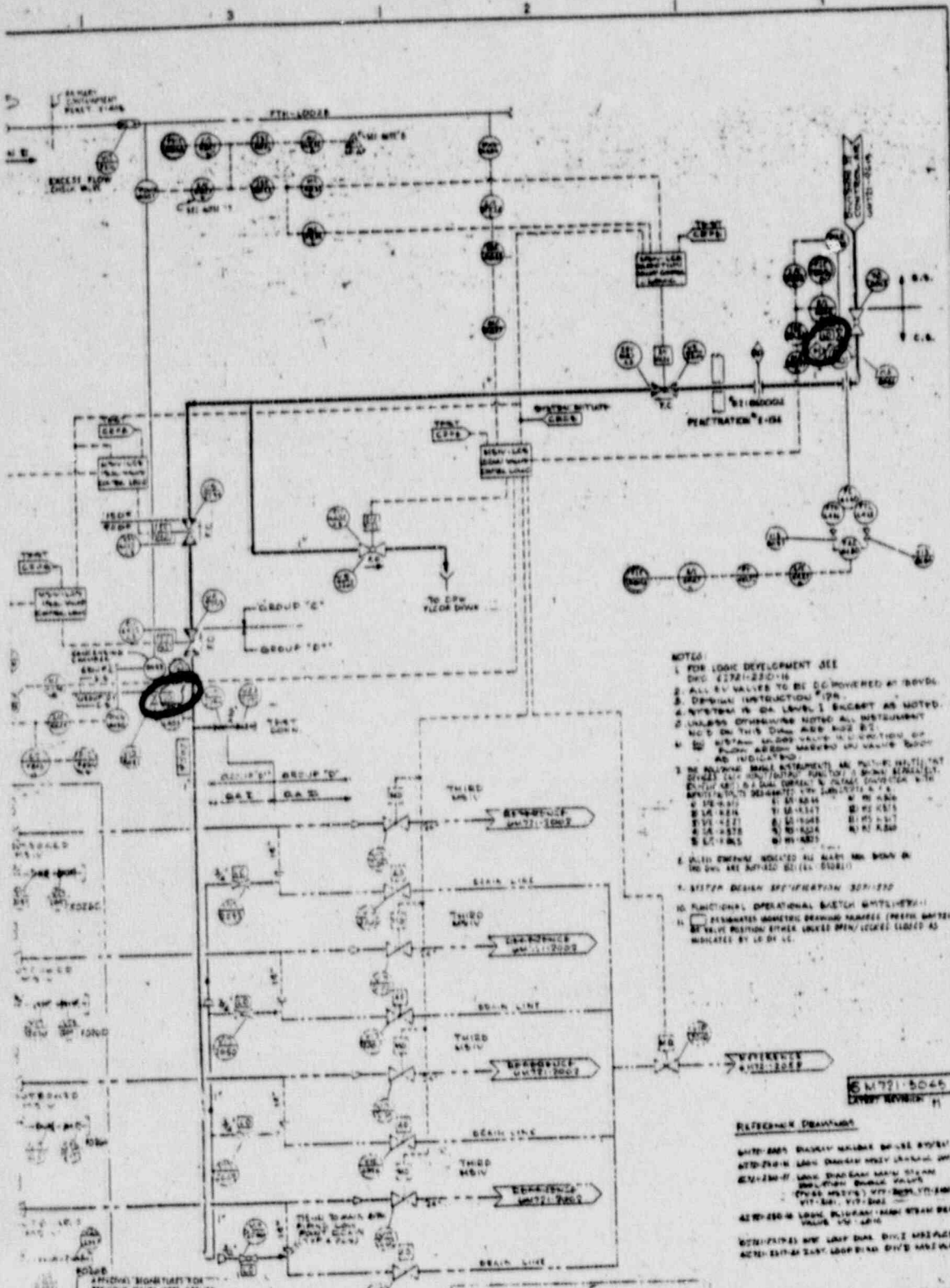
UNLESS OTHERWISE SPECIFIED, THE SAFETY CLASSIFICATION OF THIS DRAWING IS AS SHOWN IN THE SAFETY CLASSIFICATION LIST.

6721-2090

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NO.	DESCRIPTION	DATE	BY	REVISION
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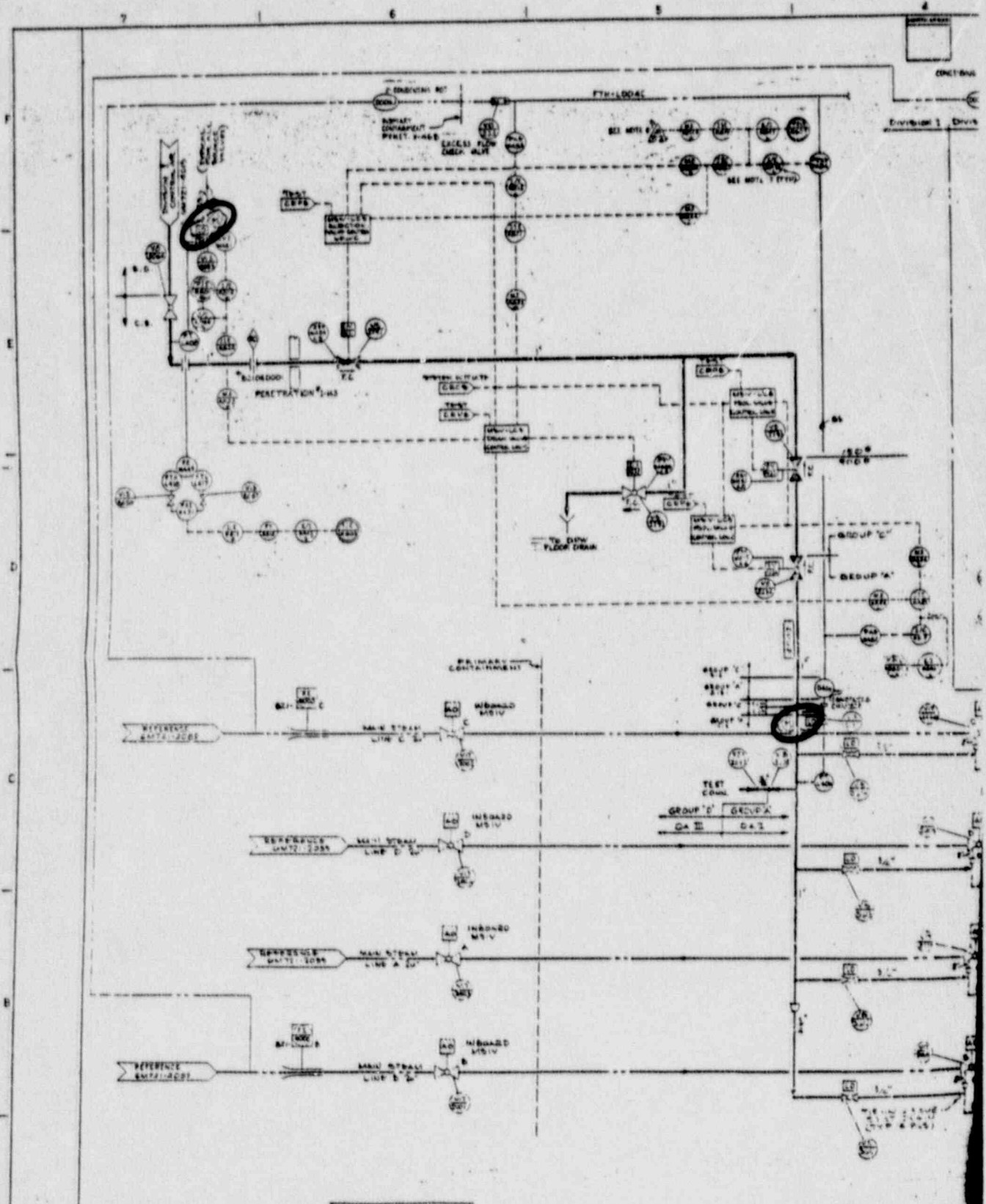
- NOTES:
- FOR LOGIC DEVELOPMENT SEE DEC 41921-220-11
 - ALL SV VALVES TO BE COVERED BY DOVS
 - DEFINIAL INSTRUMENTATION (DIN)
 - SYSTEM IN QA LEVEL 1 EXCEPT AS NOTED
 - UNLESS OTHERWISE NOTED ALL INSTRUMENT NOT ON THIS DRAWING ARE NOTED BY INSTRUMENTATION SYMBOLS IN SECTION OF PUMP ASSEMBLY DRAWING UNLESS NOTED AS INDICATED
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 - ALL INSTRUMENTS NOTED BY INSTRUMENT SYMBOLS IN SECTION OF PUMP ASSEMBLY DRAWING UNLESS NOTED AS INDICATED
 - SYSTEM DESIGN SPECIFICATION 301-120
 - FUNCTIONAL OPERATIONAL SCHEMATIC (FOS)
 - DEFINIAL INSTRUMENTATION (DIN)
 - VALVE POSITION EITHER UNLESS OPEN/CLOSED/LOCKED AS INDICATED BY IS DI LI

NOTE: ORIGINAL INSTRUMENTATION PREVIOUS ISSUES WERE APPLIED TO SERIAL AND ARE DOCUMENTED IN PREVIOUS LOG FILES.

NUCLEAR SAFETY RELATED
 ITEMS ARE SHOWN ON THIS DRAWING
 FOR SAFETY CLASSIFICATION SEE PIPING
 EQUIPMENT VALVE OR INSTRUMENT LISTS

REFERENCE DRAWING
 6M721-2045
 COVER SHEET #1

REV	DATE	DESCRIPTION	BY	CHKD	APP'D	REVISIONS
1	10/1/78	ISSUED FOR CONSTRUCTION	J. J.
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REVISED BY CONCORSE ENG CO

NO.	DATE	DESCRIPTION	BY	CHKD	APP'D
1	11/15/50	DESIGNED BY CONCORSE ENG CO
2	11/15/50	REVISIONS MADE AS PER COMMENTS
3	11/15/50
4	11/15/50
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9	11/15/50
10	11/15/50

LICENSING CHANGE REQUEST

ARMS-REGULATION SYSTEMS 232
DTC: TCLCR
PAGE: _____ REV: 0 P.S. _____
Jan 17, 1990

LCR 89-1232-UFIS

Revision 0 Page 1 of 153

PART 1: UFSAR, PLAN, OR PROGRAM REVISION [] NA

A) Document UFSAR CONTROLLED

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)
FIGURE 7.3-7 6032 2024

C) Reason for Change LOCKED VALVES

D) Reference and Source Documents (Identify)

EDP _____
PDI: _____
ABN 10910-1, REV. 0
DER BB-1867
Test _____
Effectiveness Review (Attached) [] Yes [X] No
Other _____

Tech Spec _____
Procedure _____
SE (Attached) 89-0200
PE (Attached) _____

Drawings, Design Calculations, Correspondence, etc.

PART 2: OPERATING LICENSE CHANGES [] NA

A) Document
[] Operating License [] Tech Specs [] Environmental Protection Plan
[] Tech Spec Clarification

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

C) Reference and Source Documents Attached
[] Significant Hazards Consideration [] Environmental Evaluation
[] Environmental Impact/Categorical Exclusion [] Other

D) Is UFSAR change required?
[] Yes [] No LCR No

E) Priority
NRC approval required by (date): _____
An [] Emergency [] Exigent condition will occur if not approved by:
(State date): _____
Explanation _____

STATUS	
APP	<u>closed</u>
FIRST	<u>JAN 12, 1990</u>
REV.	_____
SE	<u>Reviewed</u>

F) Implementation
DER No. _____

PART 3: APPROVALS

A) Originator T. MURPHY III [Signature] Date 11-19-89

B) Technical Expert GOPAL R. SHARMA [Signature] Date 12-8-89

C) Nuclear Generation Unit Head [Signature] J. CONTINI Date 12-13-89

D) General Director, Nuclear Engineering [] NA [Signature] Date 12/14/89

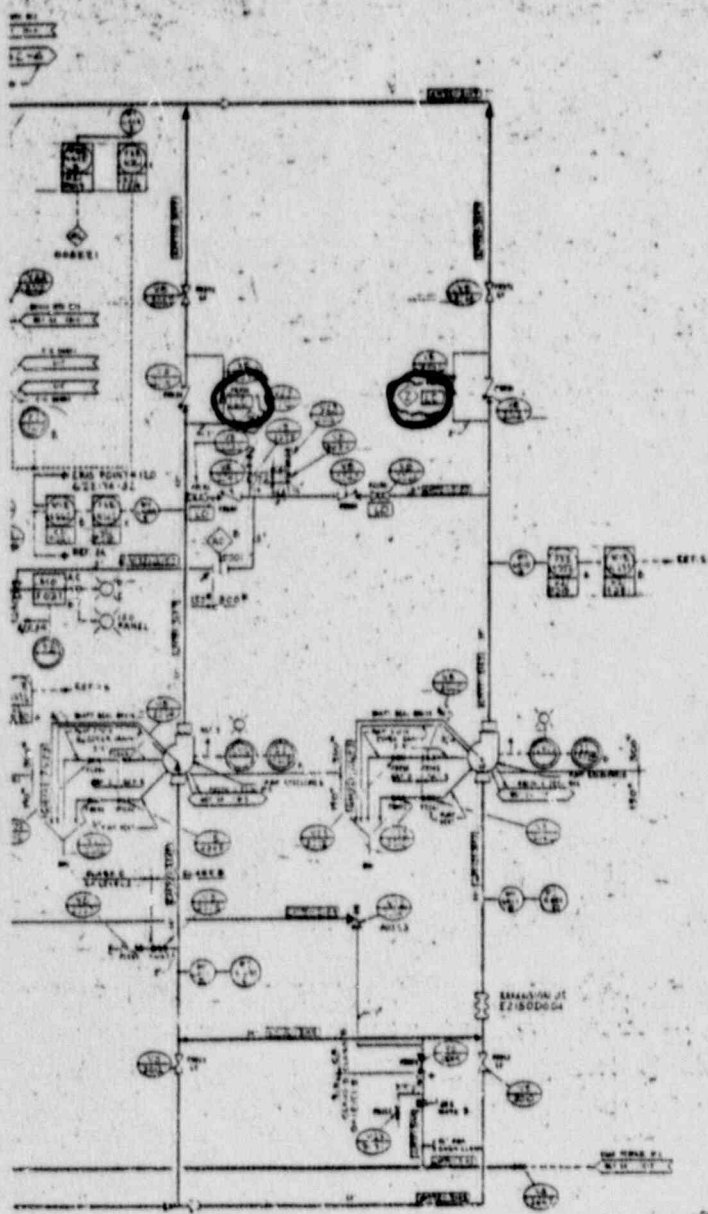
E) Plant Manager [Signature] Date 12-18-89

F) Other _____ Date _____

G) Director, Nuclear Licensing [Signature] Date 1/6/90

H) OSRO Approval (Tech Spec Amendments) [X] NA [Signature] 11-20-89 Date _____

I) NSRG Approval (Operating License Amendments) [X] NA [Signature] 11-20-89 Date _____



LEGEND		
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- NOTES**
1. THIS DIAGRAM REPLACES THE CORRESPONDING ELECTRICAL DIAGRAM 751290, SERIAL P. 2 & 3.
 2. SPECIFIC SYSTEM DESIGN AUTHORITY IS THE DESIGN IN THE CORRESPONDING SYSTEM DESIGN SPECIFICATION 751290.
 3. THE PLANT IDENTIFICATION NUMBER, P. 2, THE CORRESPONDING SYSTEM IS 751290.
 4. ALL GENERAL WIRING IS AS SET FORTH IN THE GENERAL ARRANGEMENT SET 751290.
 5. ACTION AND SET POINT INDICATIONS ARE AS SET FORTH IN THE GENERAL ARRANGEMENT SET 751290.
 6. INSTALLMENT LINE ENERGIZING LINES ARE SCHEMATIC RESET BY A LOCAL BUS-OPERATION AND IN THE LOCAL PANEL.
 7. STARTUP STRAINER TO BE INSTALLED WITH SYSTEM FLUING. STRAINER SHALL BE REMOVED PRIOR TO PLANT STARTUP.
 8. UNLESS OTHERWISE NOTED ALL POINTS SHALL BE SHOWN ON THIS DIAGRAM AS CLASS B.
 9. DESIGNATED ISOMETRIC DRAWINGS ARE IDENTIFIED BY THE ISOMETRIC DRAWING NUMBER AND THE ISOMETRIC DRAWING NUMBER. ISOMETRIC DRAWINGS SHALL BE CLOSED AS INDICATED BY 'LO' OR 'LC'.

NUCLEAR SAFETY RELATED
 ITEMS ARE SHOWN ON THIS DRAWING
 (FOR SAFETY CLASSIFICATION SEE SUPPLEMENTAL VALVE OR INSTRUMENT LIST)

6M721-2034

LCR 89-232-UFS Rev 0
 PG 2 OF 143
 UFSAR FIGURE 7.3-7

LEGEND

1. ...
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 3. ...

INSTALLMENT & CONTROL SYSTEM

UNLESS OTHERWISE SHOWN ALL INSTRUMENTS ARE BY THIS DRAWING AND ARE SYSTEMS PER ...
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NO.	DESCRIPTION	DATE	BY	CHKD.
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6M721-2034

DATE: January 12, 1990
TO: Information Management
FROM: Licensing *CL*
SUBJECT: UFSAR Volume XI Distribution

LCR 89-231-UFS was distributed with Index 90-01, but was incomplete.
Please reissue this corrected copy of LCR 89-231-UFS to replace the old
one.

LICENSING CHANGE REQUEST

ARMS INFORMATION SYSTEMS

DTC TCLCR DSN 89-231-4FS

LCR 89-12311-UFIS

PAGE REV PIS 935

Revision 0 Page 1 of 5

PART 1: UFSAR, PLAN, OR PROGRAM REVISION [] NA

A) Document UFSAR

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)
FIGURES 5.5-13(1) & 5.5-13(2) 60721-2083, 60721-2084

C) Reason for Change LOCKED VALVES

D) Reference and Source Documents (Identify)

EDP _____
PDC _____
ABN 10909-1, REV. 0
DER BB-1867
Test _____
Effectiveness Review (Attached) [] Yes [X] No
Other _____

Tech Spec _____
Procedure _____
SE (Attached) 89-0200
PE (Attached) _____

CONTROLLED

Drawings, Design Calculations, Correspondence, etc.

PART 2: OPERATING LICENSE CHANGES [] NA

A) Document
[] Operating License [] Tech Specs [] Environmental Protection Plan
[] Tech Spec Clarification

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

C) Reference and Source Documents Attached
[] Significant Hazards Consideration [] Environmental Evaluation
[] Environmental Impact/Categorical Exclusion [] Other

D) Is UFSAR change required?
[] Yes [] No LCR No

E) Priority
NRC approval required by (date): _____
An [] Emergency [] Exigent condition will occur if not approved by:
(State date): _____
Explanation _____

Stamp: APPROVED
ASST. closed 12/11/89
DIST. JAN 3 1990
REV. _____
SP. _____

F) Implementation
DER No. _____

PART 3: APPROVALS

A) Originator THOMAS J. MURPHY Thomas J. Murphy Date 11-19-89

B) Technical Expert Michael S. Williams / Michael S. Williams Date 12-5-89

C) Nuclear Generation Unit Head J. Contoni Date 12-5-89

D) General Director, Nuclear Engineering [] NA [Signature] Date 12/7/89

E) Plant Manager [Signature] Date 12-11-89

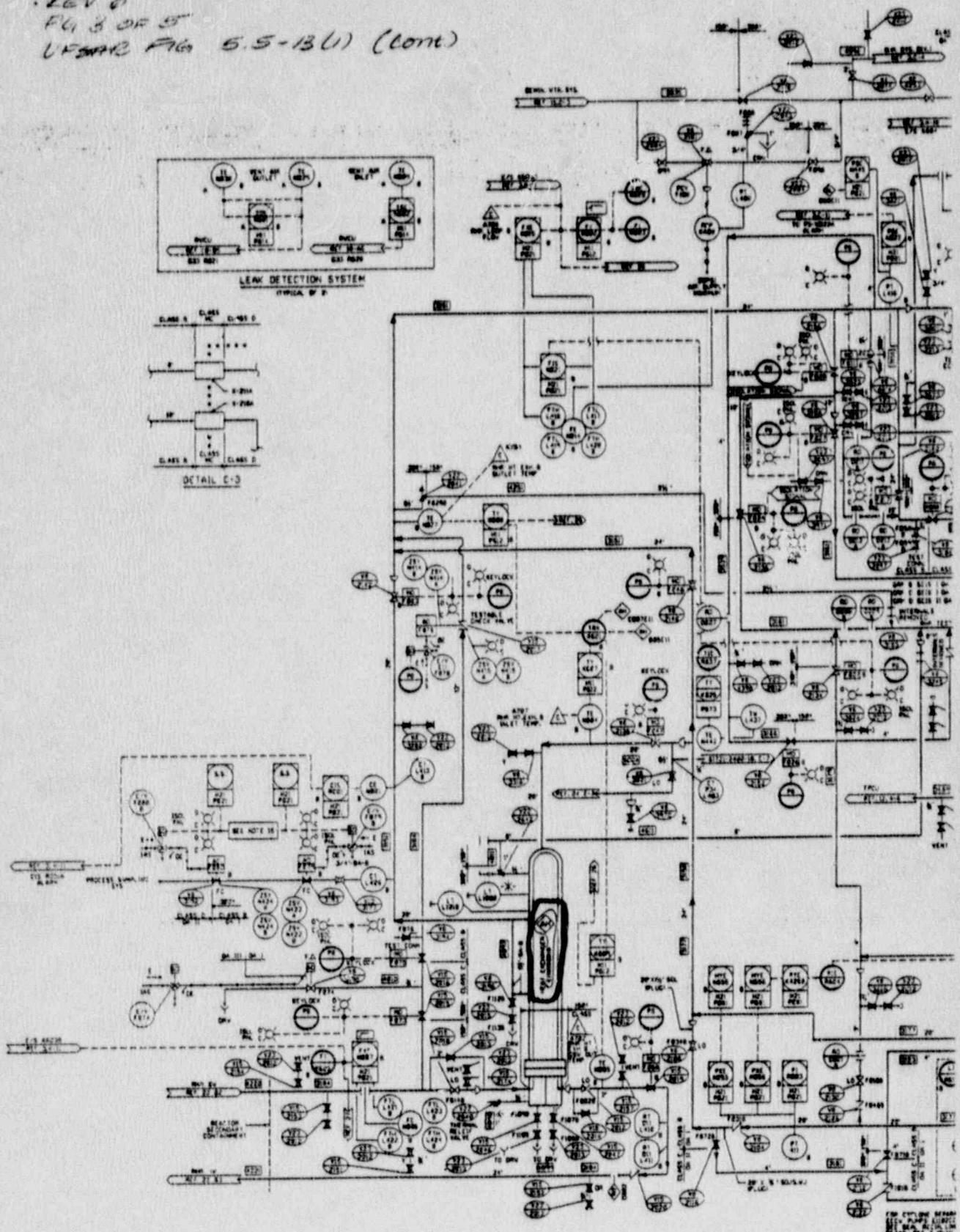
F) Other _____ Date _____

G) Director, Nuclear Licensing [Signature] Date 12/28/89

H) OSRO Approval (Tech Spec Amendments) [X] NA ASD/11-24-89 Date _____

I) NSRG Approval (Operating License Amendments) [X] NA ASD/11-20-89 Date _____

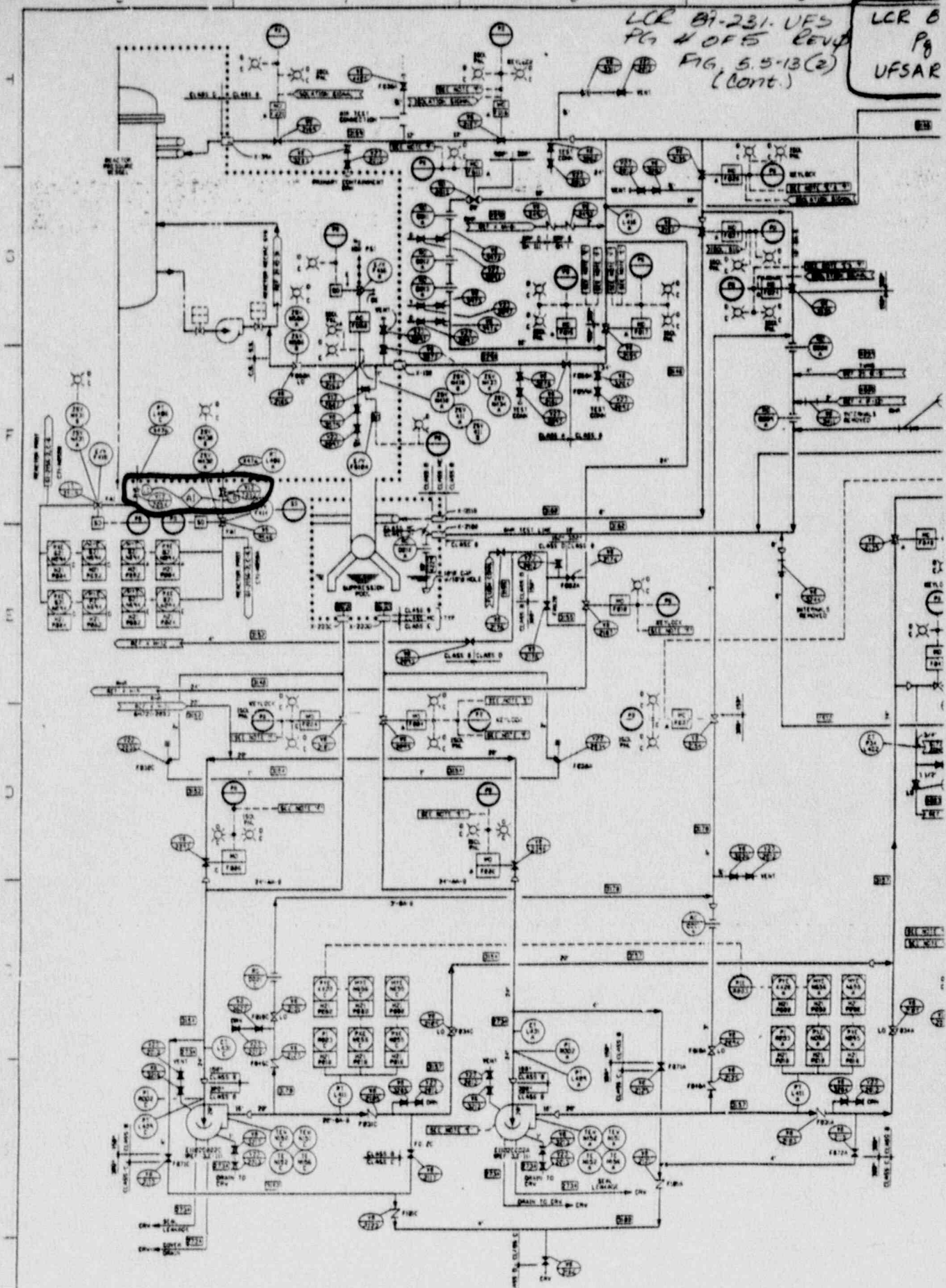
UCR 81-2317 UFS
 KEY 0
 PG 8 OF 5
 UFSAR FIG 5.5-13(1) (Cont)



REV	DESCRIPTION	DATE	BY	CHKD	APP'D
1	INITIAL DESIGN				
2	REVISIONS FOR COMMENTS				
3	REVISIONS FOR COMMENTS				
4	REVISIONS FOR COMMENTS				
5	REVISIONS FOR COMMENTS				
6	REVISIONS FOR COMMENTS				
7	REVISIONS FOR COMMENTS				

LCR 89-231-VF3
 PG 4 OF 5 REV 1
 FIG. 5.5-13(2)
 (CONT.)

LCR 8
 Pg
 UFSAR



A1	A2	A3	A4	A5	A6
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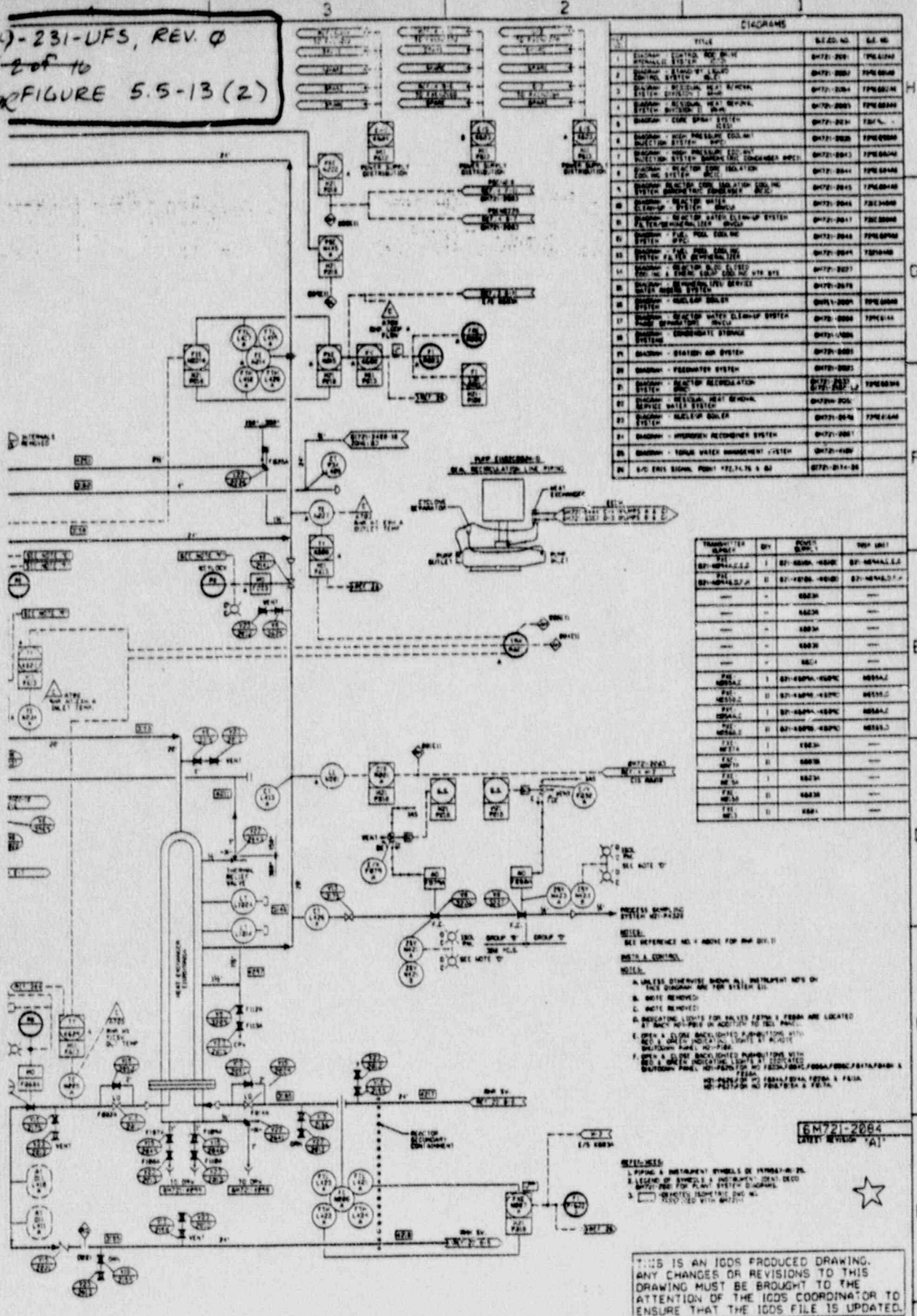
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LCR 89-231-UFS, REV. Q
 P. 5 of 10
 UFSAR FIGURE 5.5-13 (2)



DIAGRAMS

NO.	TITLE	REV. NO.	DATE
1	DIAGRAM - CONTROL ROOM VIEW	001	10/21/84
2	DIAGRAM - CONTROL ROOM VIEW	002	10/21/84
3	DIAGRAM - CONTROL ROOM VIEW	003	10/21/84
4	DIAGRAM - CONTROL ROOM VIEW	004	10/21/84
5	DIAGRAM - CONTROL ROOM VIEW	005	10/21/84
6	DIAGRAM - CONTROL ROOM VIEW	006	10/21/84
7	DIAGRAM - CONTROL ROOM VIEW	007	10/21/84
8	DIAGRAM - CONTROL ROOM VIEW	008	10/21/84
9	DIAGRAM - CONTROL ROOM VIEW	009	10/21/84
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14	DIAGRAM - CONTROL ROOM VIEW	014	10/21/84
15	DIAGRAM - CONTROL ROOM VIEW	015	10/21/84
16	DIAGRAM - CONTROL ROOM VIEW	016	10/21/84
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33	DIAGRAM - CONTROL ROOM VIEW	033	10/21/84
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40	DIAGRAM - CONTROL ROOM VIEW	040	10/21/84
41	DIAGRAM - CONTROL ROOM VIEW	041	10/21/84
42	DIAGRAM - CONTROL ROOM VIEW	042	10/21/84
43	DIAGRAM - CONTROL ROOM VIEW	043	10/21/84
44	DIAGRAM - CONTROL ROOM VIEW	044	10/21/84
45	DIAGRAM - CONTROL ROOM VIEW	045	10/21/84
46	DIAGRAM - CONTROL ROOM VIEW	046	10/21/84
47	DIAGRAM - CONTROL ROOM VIEW	047	10/21/84
48	DIAGRAM - CONTROL ROOM VIEW	048	10/21/84
49	DIAGRAM - CONTROL ROOM VIEW	049	10/21/84
50	DIAGRAM - CONTROL ROOM VIEW	050	10/21/84

TRANSMITTER NAME	DIY	POINT SYMBOL	TEMP UNIT
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RTD-001D	4	RTD-001D	°F
RTD-001E	5	RTD-001E	°F
RTD-001F	6	RTD-001F	°F
RTD-001G	7	RTD-001G	°F
RTD-001H	8	RTD-001H	°F
RTD-001I	9	RTD-001I	°F
RTD-001J	10	RTD-001J	°F
RTD-001K	11	RTD-001K	°F
RTD-001L	12	RTD-001L	°F
RTD-001M	13	RTD-001M	°F
RTD-001N	14	RTD-001N	°F
RTD-001O	15	RTD-001O	°F
RTD-001P	16	RTD-001P	°F
RTD-001Q	17	RTD-001Q	°F
RTD-001R	18	RTD-001R	°F
RTD-001S	19	RTD-001S	°F
RTD-001T	20	RTD-001T	°F
RTD-001U	21	RTD-001U	°F
RTD-001V	22	RTD-001V	°F
RTD-001W	23	RTD-001W	°F
RTD-001X	24	RTD-001X	°F
RTD-001Y	25	RTD-001Y	°F
RTD-001Z	26	RTD-001Z	°F

REVISIONS

REV. NO. 1: 06/21/84

REV. NO. 2: 06/21/84

REV. NO. 3: 06/21/84

REV. NO. 4: 06/21/84

REV. NO. 5: 06/21/84

REV. NO. 6: 06/21/84

REV. NO. 7: 06/21/84

REV. NO. 8: 06/21/84

REV. NO. 9: 06/21/84

REV. NO. 10: 06/21/84

REV. NO. 11: 06/21/84

REV. NO. 12: 06/21/84

REV. NO. 13: 06/21/84

REV. NO. 14: 06/21/84

REV. NO. 15: 06/21/84

REV. NO. 16: 06/21/84

REV. NO. 17: 06/21/84

REV. NO. 18: 06/21/84

REV. NO. 19: 06/21/84

REV. NO. 20: 06/21/84

REV. NO. 21: 06/21/84

REV. NO. 22: 06/21/84

REV. NO. 23: 06/21/84

REV. NO. 24: 06/21/84

REV. NO. 25: 06/21/84

REV. NO. 26: 06/21/84

REV. NO. 27: 06/21/84

REV. NO. 28: 06/21/84

REV. NO. 29: 06/21/84

REV. NO. 30: 06/21/84

REV. NO. 31: 06/21/84

REV. NO. 32: 06/21/84

REV. NO. 33: 06/21/84

REV. NO. 34: 06/21/84

REV. NO. 35: 06/21/84

REV. NO. 36: 06/21/84

REV. NO. 37: 06/21/84

REV. NO. 38: 06/21/84

REV. NO. 39: 06/21/84

REV. NO. 40: 06/21/84

REV. NO. 41: 06/21/84

REV. NO. 42: 06/21/84

REV. NO. 43: 06/21/84

REV. NO. 44: 06/21/84

REV. NO. 45: 06/21/84

REV. NO. 46: 06/21/84

REV. NO. 47: 06/21/84

REV. NO. 48: 06/21/84

REV. NO. 49: 06/21/84

REV. NO. 50: 06/21/84

THIS IS AN IODS PRODUCED DRAWING.
 ANY CHANGES OR REVISIONS TO THIS
 DRAWING MUST BE BROUGHT TO THE
 ATTENTION OF THE IODS COORDINATOR TO
 ENSURE THAT THE IODS FILE IS UPDATED.

NUCLEAR SAFETY RELATED

Detroit Edison Fermi 2

DIAGRAM
 RESIDUAL HEAT REMOVAL (R.H.R.)
 DIVISION 1

RHR RESIDUAL HEAT RMVL RHR
 E11-02

DODMEC

6M721-2084

REV. A1

LICENSING CHANGE REQUEST

ARMS- INFORMATION SYSTEMS

DTC: TCLCR DPN 89-237-UFS
PAGE: REV 4 PIS 935

LCR 89-12301-UFIS

Revision Page 1 of 153

Jan 17, 1990

PART 1: UFSAR, PLAN, OR PROGRAM REVISION [] NA

A) Document UFSAR

CONTROLLED

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

FIGURE 5.5-2(1) GM 791-2833

C) Reason for Change LOCKED VALVES

D) Reference and Source Documents (Identify)

EDP _____
PDC _____
ABN 10908-1, REV. 0
DER BB-1867
Test _____
Effectiveness Review (Attached) [] Yes [X] No
Other _____

Tech Spec _____
Procedure _____
SE (Attached) 89-0200
PE (Attached) _____

Drawings, Design Calculations, Correspondence, etc.

PART 2: OPERATING LICENSE CHANGES [] NA

A) Document

[] Operating License [] Tech Specs [] Environmental Protection Plan
[] Tech Spec Clarification

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

C) Reference and Source Documents Attached

[] Significant Hazards Consideration [] Environmental Evaluation
[] Environmental Impact/Categorical Exclusion [] Other

D) Is UFSAR change required?

[] Yes [] No LCR No

E) Priority

NRC approval required by (date): _____
An [] Emergency [] Exigent condition will occur if not approved by: _____
(State date): _____

Explanation _____

STATUS
APP closed 12/23/89
Dist JAN 12, 1990
SE received

F) Implementation

DER No. _____

PART 3: APPROVALS

A) Originator T. MURPHY III T. Murphy III Date 11-19-89

B) Technical Expert Joel P. Melito Joel P. Melito Date 12-15-89

C) Nuclear Generation Unit Head _____ J. Contea Date 12-18-89

D) General Director, Nuclear Engineering [] NA John Walker Date 12/18/89

E) Plant Manager [Signature] (FOR GUC) Date 12-20-89

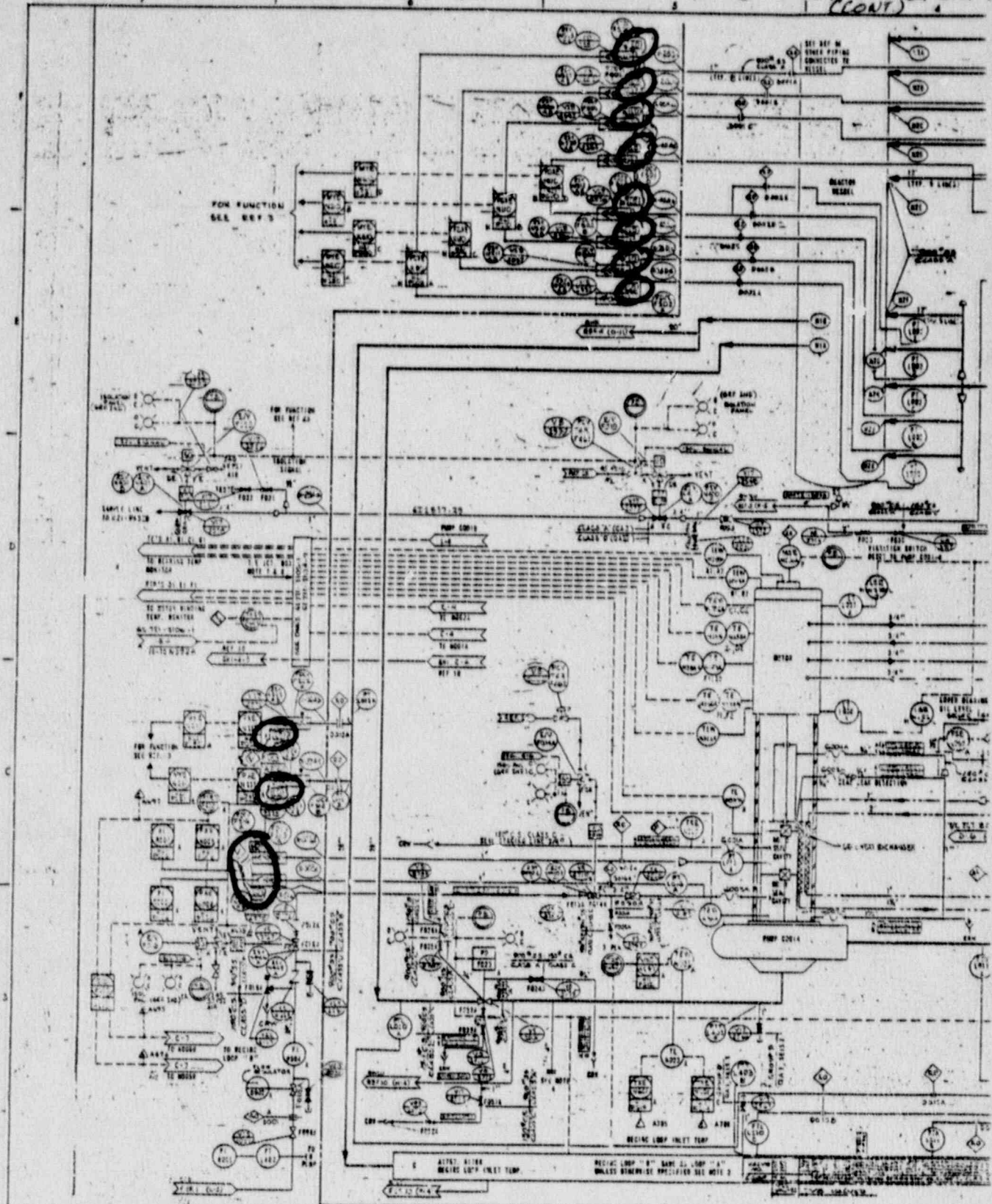
F) Other _____ Date _____

G) Director, Nuclear Licensing [Signature] Date 1/6/90

H) OSRO Approval (Tech Spec Amendments) [X] NA [Signature] 11-20-89 Date _____

I) NSRG Approval (Operating License Amendments) [X] NA [Signature] 11-20-89 Date _____

LCC 81-230-UFS
 Rev 4
 PG 3 OF 3
 UFSAC FIG. 5.52-SM-1
 (CONT)



T	S	R	D	V
INCORPORATED REV. 4/27/58	REVISED DRAWING PER APPROVAL	INCORPORATED REV. 4/27/58	INCORPORATED REV. 4/27/58	REVISED PER APPROVAL
DATE: 4/27/58	BY: [Signature]	DATE: 4/27/58	DATE: 4/27/58	DATE: 4/27/58
BY: [Signature]	BY: [Signature]	BY: [Signature]	BY: [Signature]	BY: [Signature]

DTC: TCLCR D'N 89-225-UFS
PAGE: _____ REV: 0 PIS: _____

LCR 89-225-UFS

JAN 17 1990
935

Revision 0 Page 1 of 27

***** PART 1: UFSAR, PLAN, OR PROGRAM REVISION [] NA *****

A) Document UFSAR (locked values) CONTROLLED

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)
FIGURE 6.2-20

C) Reason for Change TO SHOW VALVES IN THEIR NORMAL OPERATING POSITION.

D) Reference and Source Documents (Identify)

EDP _____
PDC _____
ABN 10904-1 REV 0
DER 88-1867
Test _____
Effectiveness Review (Attached) Yes [] No
Other _____

Tech Spec _____
Procedure _____
SE (Attached) 89-0198
PE (Attached) _____

Drawings, Design Calculations, Correspondence, etc.

***** PART 2: OPERATING LICENSE CHANGES [] NA *****

A) Document
[] Operating License [] Tech Specs [] Environmental Protection Plan
[] Tech Spec Clarification

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

C) Reference and Source Documents Attached

[] Significant Hazards Consideration [] Environmental Evaluation
[] Environmental Impact/Categorical Exclusion [] Other

D) Is UFSAR change required?

[] Yes [] No LCR No. _____

E) Priority

NRC approval required by (date): _____
An [] Emergency [] Exigent condition will occur if not approved
(State date): _____

Explanation _____

STATUS	
ASB Closed	<u>1/12/90</u>
BY:	<u>JAN 12, 1990</u>
REV:	_____
SE Reviewed:	_____

F) Implementation

DER No. _____

***** PART 3: APPROVALS *****

A) Originator T MURPHY II T Murphy II Date 12-11-89

B) Technical Expert D.P. Mason S.D. Burn Date 12-14-89

C) Nuclear Generation Unit Head J. Contoni Date 12-15-89

D) General Director, Nuclear Engineering [] NA J.P. Munster Date 12/15/89

E) Plant Manager D. J. ... Date 12-19-89

F) Other _____ Date _____

G) Director, Nuclear Licensing [Signature] Date 1/8/90

H) OSRO Approval (Tech Spec Amendments) NA J.S. Dredler 12-12-89 Date _____

I) NSRG Approval (Operating License Amendments) NA J.S. Dredler 12-12-89 Date _____

EFFECTIVENESS REVIEW

Reference LCR

89 - 225 - UFS

Revision 0 Page 7 of 8

PART 1: UFSAR [] NA

A) Quality Assurance Program

[] Yes [X] No

Does the change(s) cease to satisfy the criteria of 10CFR50, Appendix B and the UFSAR program commitments previously accepted by the NRC?

Provide the basis for each change on Attachment 2, Page 2.

B) Fire Protection Program

[] Yes [X] No

Does the change(s) significantly decrease the level of fire protection in the plant?

[] Yes [X] No

Does the change(s) result in failure to complete Fire Protection Program approved by the NRC prior to license issue?

Provide the basis for each change on Attachment 2, Page 2.

PART 2: RADIOLOGICAL EMERGENCY RESPONSE PREPAREDNESS PLAN [X] NA

A) [] Yes [] No

Does the change(s) decrease the effectiveness of the RERP Plan?

[] Yes [] No

Does the RERP Plan, as changed, cease to meet the standards of 10CFR50.47(b) and 10CFR50 Appendix E?

Provide the basis for each change on Attachment 2, Page 2.

PART 3: SECURITY PLANS [X] NA

A) Document

A) [] Yes [] No

Does the change(s) decrease the effectiveness of the Physical Security Plan or Security Personnel Training and Qualification Plan prepared pursuant to 10CFR50.34(c) or 10CFR73?

[] Yes [] No

Does the change(s) decrease the effectiveness of the first four categories of Informational Background, Generic Planning Base, Licensee Planning Base, and/or responsibility matrix of the Safeguards Contingency Plan prepared pursuant to 10CFR50.34(d) or 10CFR73?

Provide the basis for each change on Attachment 2, Page 2.

PART 4: PROCESS CONTROL PROGRAM [X] NA

A) [] Yes [] No

Does the change(s) reduce the overall conformance of the solidified waste product to existing criteria for solid wastes in accordance with Technical Specification 6.13?

Provide the basis for each change on Attachment 2, Page 2.

PART 5: ODCM [X] NA

A) [] Yes [] No

Does the change(s) reduce the accuracy or reliability of the dose calculations or setpoint determinations in accordance with Technical Specification 6.14?

Provide the basis for each change on Attachment 2, Page 2.

PART 6: APPROVALS

A) Originator	T. MURPHY <i>T. Murphy III</i>	Date 12-11-89
B) Technical Expert	<i>D. D. Law</i>	Date 12-14-89
C) Quality Assurance (For Security Plans only)	N/A <i>J. S. Duffels 12-12-89</i>	Date
D) OSRO (Not required for UFSAR Changes)	N/A <i>J. S. Duffels 12-12-89</i>	Date

EFFECTIVENESS REVIEW DOCUMENTATION

Reference LCR

89 - 225 - UFS

Revision ~~0~~ Page ³ 8 of 9

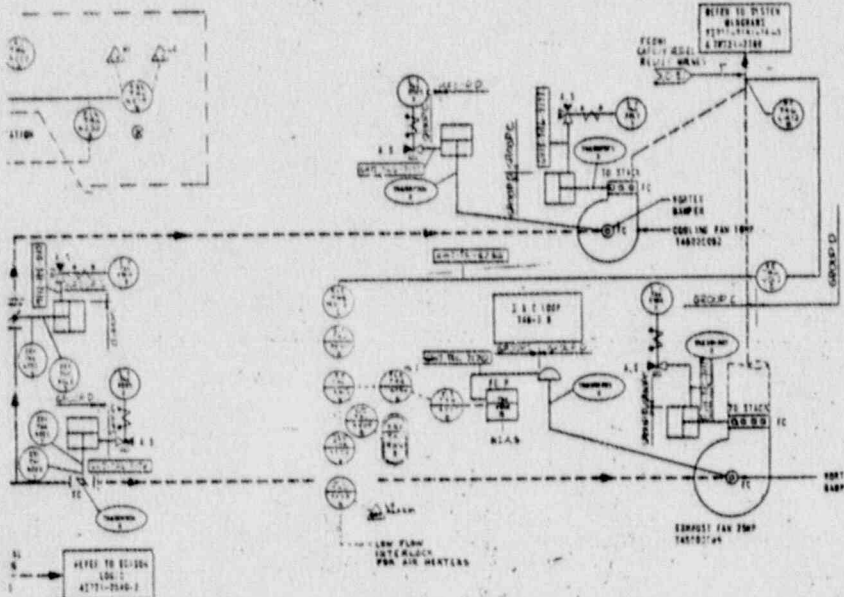
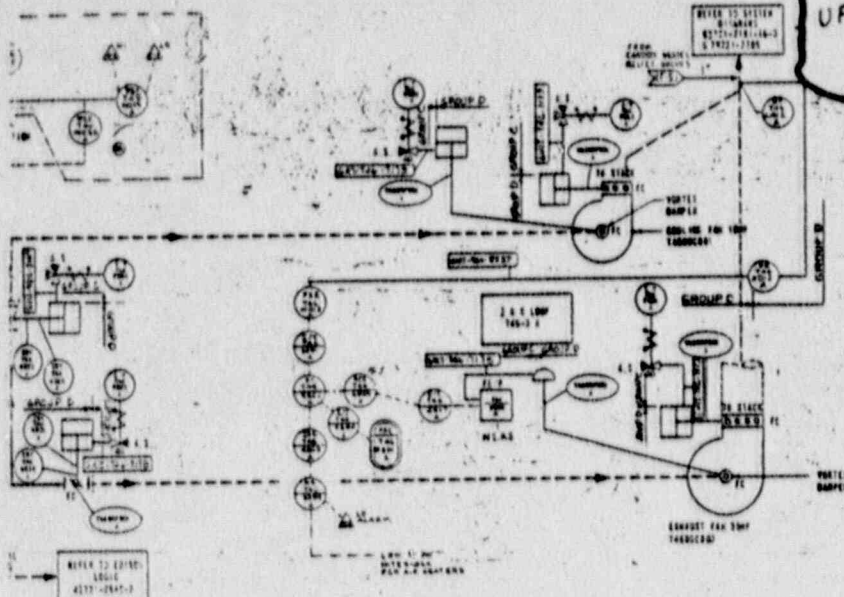
Document

ABN-10904-1, REV. 0

Listed below is each change by section and page; the reason for the change; and the basis for concluding that the revised plan or program continues to satisfy the criteria for that plan or program.

Section/Page	Change	Basis
UFSAR FIGURE 6.2-20	SHOW VALVES T4600- F021A, F021B, F022A AND F022B IN THE CLOSED POSITION.	IN THE NORMAL PLANT OPERATING CONFIGURATION THESE VALVES ARE CLOSED. THE VALVES ARE OUTBOARD ISO- LATION VALVES ON THE FILL AND EQUAL- IZING LINES FOR CARDOX VESSELS T46002001 & T4600- 2002 AND ARE OPENED ONLY DURING CARDOX VESSEL FILLING OPERATIONS. SHOWING THESE VALVES AS CLOSED WILL NOT AFFECT THE OPERATION OR PERFORMANCE OF THE FIRE SUPPRESSION OR STANDBY (CONT'D, PG. 9)

LCR 89-225 - UFS ~~Rev. 0~~
 UFSAR FIGURE 6.2-20
 Pg 2 of 6 ~~9~~ ~~10~~
 5-7



- NOTES**
- THIS SHEET DEVELOPED FROM EYE AND PHOTO COPY (ORIGIN FILE 89-272)
 - FOR THE BEST INSTRUMENT AND VALVE SYMBOLS REFER TO UFSAR FIGURE 6.2-10 & 6.2-11 & 6.2-12 & 6.2-13 & 6.2-14 & 6.2-15 & 6.2-16 & 6.2-17 & 6.2-18 & 6.2-19 & 6.2-20 & 6.2-21 & 6.2-22 & 6.2-23 & 6.2-24 & 6.2-25 & 6.2-26 & 6.2-27 & 6.2-28 & 6.2-29 & 6.2-30 & 6.2-31 & 6.2-32 & 6.2-33 & 6.2-34 & 6.2-35 & 6.2-36 & 6.2-37 & 6.2-38 & 6.2-39 & 6.2-40 & 6.2-41 & 6.2-42 & 6.2-43 & 6.2-44 & 6.2-45 & 6.2-46 & 6.2-47 & 6.2-48 & 6.2-49 & 6.2-50 & 6.2-51 & 6.2-52 & 6.2-53 & 6.2-54 & 6.2-55 & 6.2-56 & 6.2-57 & 6.2-58 & 6.2-59 & 6.2-60 & 6.2-61 & 6.2-62 & 6.2-63 & 6.2-64 & 6.2-65 & 6.2-66 & 6.2-67 & 6.2-68 & 6.2-69 & 6.2-70 & 6.2-71 & 6.2-72 & 6.2-73 & 6.2-74 & 6.2-75 & 6.2-76 & 6.2-77 & 6.2-78 & 6.2-79 & 6.2-80 & 6.2-81 & 6.2-82 & 6.2-83 & 6.2-84 & 6.2-85 & 6.2-86 & 6.2-87 & 6.2-88 & 6.2-89 & 6.2-90 & 6.2-91 & 6.2-92 & 6.2-93 & 6.2-94 & 6.2-95 & 6.2-96 & 6.2-97 & 6.2-98 & 6.2-99 & 6.2-100
 - THIS SHEET IS TO BE USED IN CONJUNCTION WITH 61-41
 - THIS SHEET FOR THIS SHEET IS 61721-2104
 - CONTROL DESIGNATED BY SYMBOLIC DRAWING SYMBOLS OR VALVE LOCKED POSITION EITHER LOCKED OPEN OR LOCKED CLOSED BY INDICATED BY LO/CO.

- LEGEND**
- FOR SYMBOLS REFER TO EYE AND PHOTO COPY (ORIGIN FILE 89-272)
- FOR INSTRUMENT IDENTIFICATION REFER TO SYSTEM LOGIC: 61721-2104-1
- OTHER:
- PHYSICAL EQUIPMENT OR CONSTRUCTION BY DESIGN
 - INTERLOCK OR CONTROL-NORMAL SIGNAL PATH IS BETWEEN LINES OPPOSITE EACH OTHER
 - FC FAIL CLOSED
 - A I NON-INTERMITTENT CONTROL AIR
 - NON-ESSENTIAL INSTRUMENTATION

- REFERENCE DOCUMENTS**
- ORIGIN FILE 89-272 EYE SYMBOLS LEGEND 89-272
 - 61721-2104-1 LOGIC DIAGRAM-STEAM EXHAUST FAN & DAMPER
 - 61721-2104-2 LOGIC DIAGRAM-STEAM COOLING FAN & DAMPER
 - 61721-2104 SYSTEM DIAGRAM-PRIMARY CONTAINMENT PRESSURE SYSTEM & STEAM TREATMENT
 - DESIGN INSTR: PSI STEAM TREATMENT SYSTEM
 - 61721-2104 SYSTEM DIAGRAM LEGEND & SYMBOLS
 - 61721-2104-3 SYSTEM DIAGRAM-STEAM EXHAUST FAN & DAMPER
 - 61721-2104-4 SYSTEM DIAGRAM-STEAM COOLING FAN & DAMPER
 - PRELIM. SAFETY ANALYSIS REPORT-SECTION 3.3.3.3.3
 - 61721-2104-1 THRU 4 SCHEMATIC DIAGRAMS
 - 61721-2104-1 THRU 8 WIRING DIAGRAMS

I & C NOTES

1) REFER TO SYSTEM LOGIC FOR DESCRIPTION OF CONTROL LOGIC.

2) SH LEVELS FOR INSTRUMENTS SHOWN BY INSTRUMENT LIST.

NUCLEAR SAFETY RELATED EQUIPMENT IS SHOWN ON THIS DRAWING.

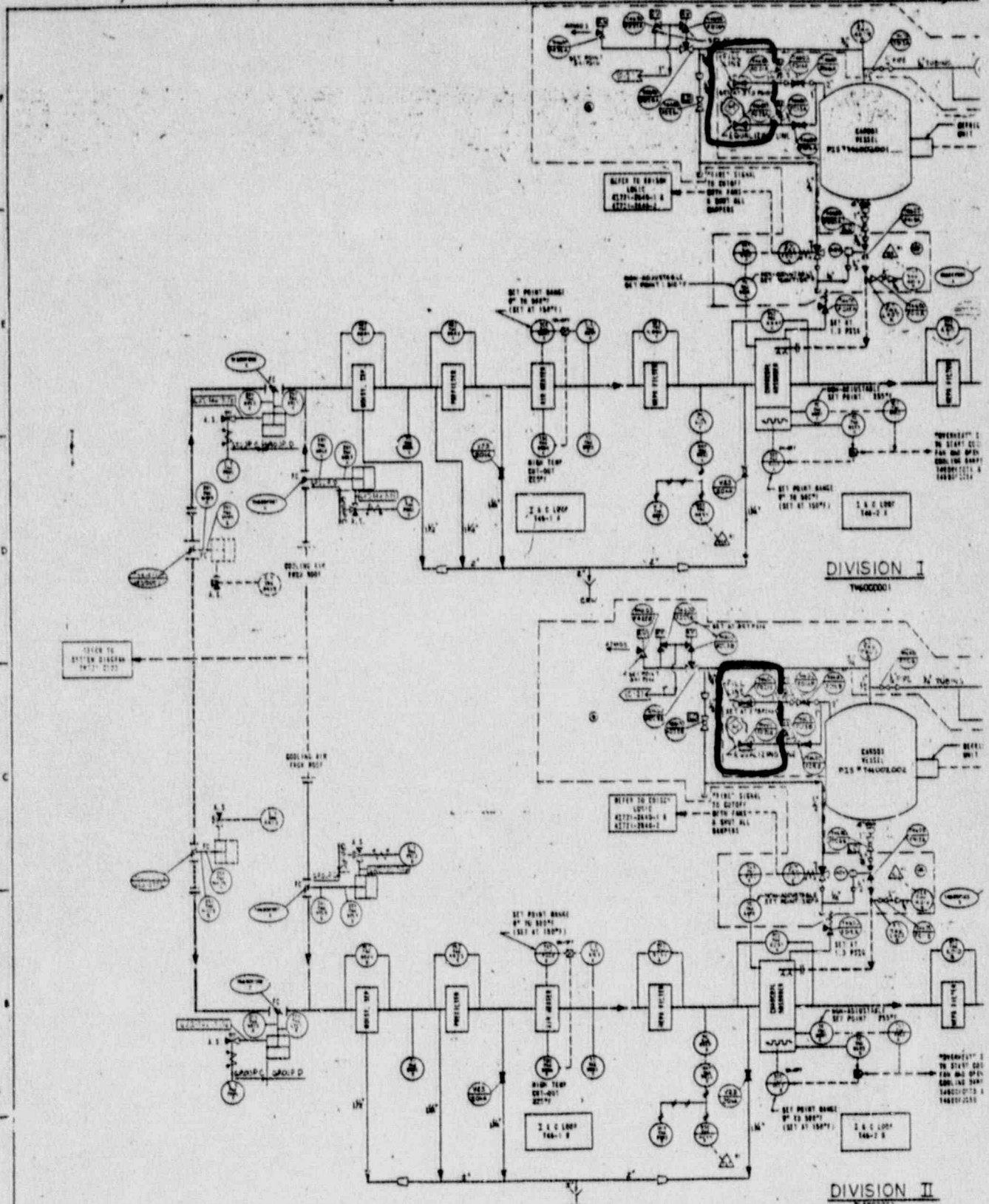
FOR SAFETY CLASSIFICATION SEE EQUIPMENT, VALVE, OR INSTRUMENT LISTS.

(UNLESS OTHERWISE INDICATED)

NO.	REVISION	DATE	BY	CHKD.	APP'D.	DESCRIPTION
1						
2						
3						

THE STEAM TREATMENT SYSTEM CONTROL SYSTEM TRANSMITTATION & CONTROL ENGINEERING DEPARTMENT DOCUMENT CONTROL NO. 61721-2649-1	M
--	---

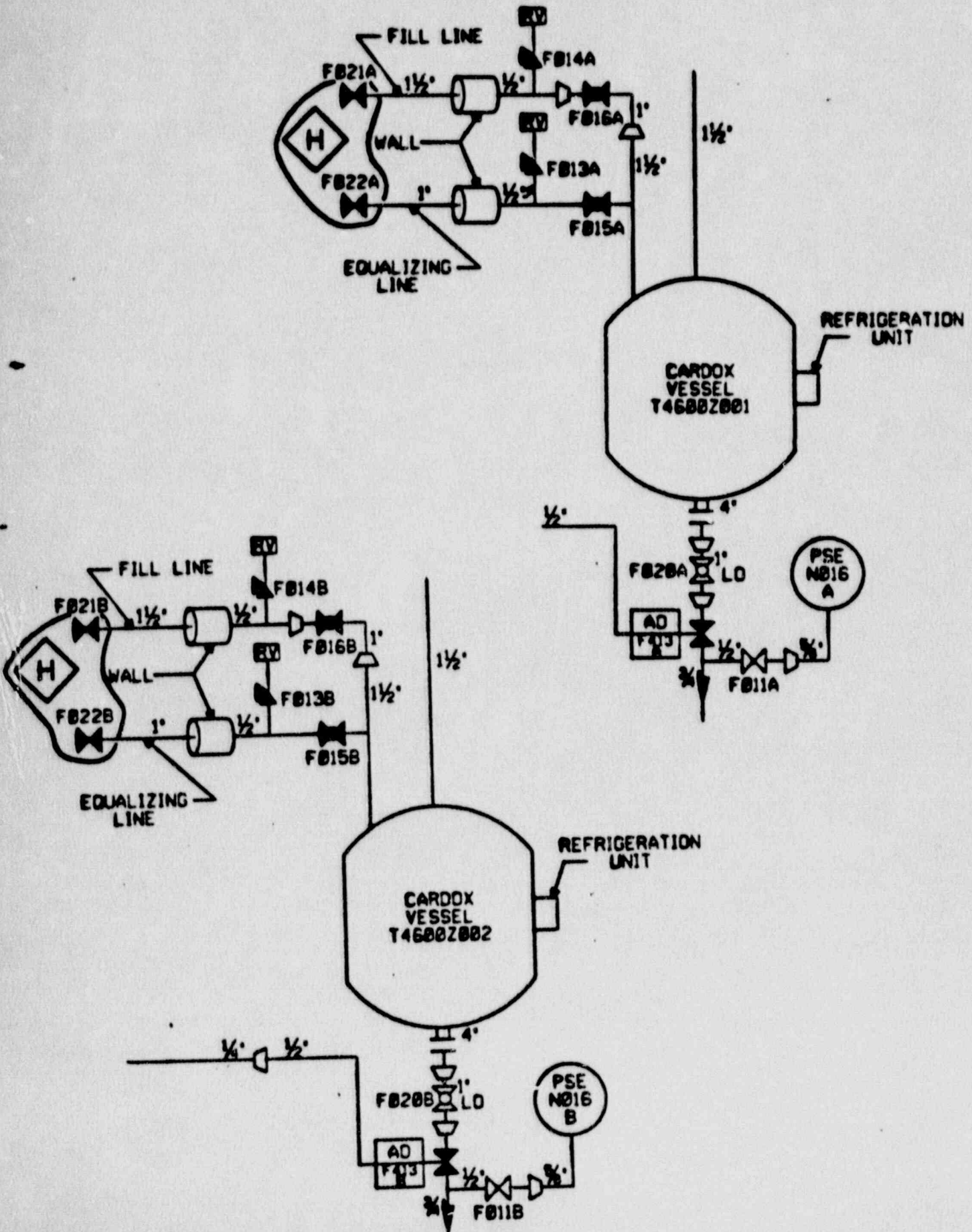
LCR 89-225-UFS
 REV 0
 PG. 6 OF 7
 UFSAC FIG. 6-2-20
 (CONT.)



NO.	DESCRIPTION	DATE	BY	CHKD.	APP'D.	REVISION
1	ISSUED FOR CONSTRUCTION	11/15/68	J. W. B.			
2	REVISED PER ADDITIONAL REV. 0	11/15/68	J. W. B.			
3	ADDED INQUIRY CODE	11/15/68	J. W. B.			

APPROVED PER: J. W. B. (Signature)
 ADDITIONAL REV. 0
 ADDING PER: J. W. B. (Signature)

M-5737



LICENSING CHANGE REQUEST

ARMS- INFORMATION SYSTEMS

DTC: TCLCR DEN 89-164-UFS LCR 89-1-1164-1-UFS

PAGE 1 REV 0 PIS 985 Revision 1 Page 1 of 3

Jan 17, 1990

PART 1: UFSAR, PLAN, OR PROGRAM REVISION [] NA

A) Document UFSAR **CONTROLLED**

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)
S.2.3.2.1.2, S.2.3.2.1.3, & S.2.3.2.1.5

C) Reason for Change PROPOSED CHANGES TO TECHNICAL SPECIFICATION 4.0.5
AFFECTS SECTIONS OF UFSAR LISTED ABOVE.

D) Reference and Source Documents (Identify)

EDP _____ Tech Spec 4.0.5

PDC _____ Procedure _____

ABN _____ SE (Attached) 89-043

DER 88-02A1 & 89-0015 PE (Attached) _____

Test _____

Effectiveness Review (Attached) [] Yes [] No

Other NRC 88-0243, 89-0015 (2 items)

Drawings, Design Calculations, Correspondence, etc. _____

STATUS

ASB Closed 1/18/90

REV. _____

PART 2: OPERATING LICENSE CHANGES [] INST. ~~89-1-1164-1-UFS~~

A) Document [] Operating License [] Tech Specs [] Environmental Protection Plan [] Tech Spec Clarification

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)
T.S. 4.0.5

C) Reference and Source Documents Attached N/A

[] Significant Hazards Consideration N/A

[] Environmental Impact/Categorical Exclusion N/A

D) Is UFSAR change required?
[] Yes [] No LCR No 89-164-UFS

E) Priority

NRC approval required by (date) NA

An [] Emergency [] Exigent condition will occur if not approved by (State date) _____

Explanation _____

STATUS

ASB Environmental Evaluation

Other _____

DIST. _____

REV. _____

12/24/89

F) Implementation

DER No. 88-02A1 & 89-0015

PART 3: APPROVALS

A) Originator R Hambleton Date 8-19-89

B) Technical Expert Barbara J. Staffel Date 8-23-89

C) Nuclear Generation Unit Head B. J. Staffel Date 12/14/89

D) General Director, Nuclear Engineering [] NA J. C. ... Date 12-15-89

E) Plant Manager D. J. ... Date 12-20-89

F) Other _____ Date _____

G) Director, Nuclear Licensing [Signature] Date 1/6/90

H) OSRO Approval (Tech Spec Amendments) [] NA Date _____

I) NSRG Approval (Operating License Amendments) [] NA Date _____

FERMI 2 UFSAR

to the shop for solution annealing and for application of a nonsusceptible inlay to the ends. The inlay extends beyond the heat-affected zone from field welds. Thus, no sensitized 12-in. pipe is exposed to reactor coolant.

5.2.3.2.1.2 Recirculation Inlet Nozzle

The recirculation inlet nozzle configuration for Fermi 2 is shown in Figure 5.2-8. The thermal sleeve is type 304 stainless steel; the weld buildup pad on the nozzle is type 308.

This configuration is different from the ones which have developed (IGSCC).

- a. The thickness of the pressure retaining boundary at the attachment is 6 in. on Fermi 2 versus 0.5 in.; therefore, stresses are very much lower
- b. The pad material on Fermi 2 is type 308 stainless steel versus Inconel. Type 308 is basically not susceptible to IGSCC.

Compared to the configuration that developed IGSCC, the lower stress and decreased vulnerability of the Fermi 2 configuration will greatly increase the time to IGSCC initiation (if any occurs at all) and slow the rate of growth if IGSCC is initiated.

The configuration of Fermi 2 recirculation line vessel nozzles is essentially the same as that on five other operating plants: Millstone, Pilgrim, Cooper, FitzPatrick, and Hatch 1.

The safe-end welds are scheduled to be examined as part of the ASME Section XI Inservice Inspection Program. In addition, welds selected in accordance with the rules of Section XI will receive examination commensurate with the requirements of NUREG-0313 (Revision 2) and Generic Letter 88-01.

5.2.3.2.1.3 Induction Heating Stress Improvement

Operating experience has shown that many BWR plants have had problems with IGSCC in large-diameter recirculation system piping. To minimize the likelihood of IGSCC in portions of the recirculation system piping that had not received IGSCC remedies, IHSI was performed during July 1983. Induction heating stress improvement is recommended by both GE and EPRI as an effective IGSCC countermeasure, especially for plants under construction.

On completion of IHSI, only four welds in the recirculation system piping did not receive some IGSCC countermeasure. These welds have been included in the inservice inspection program and will be inspected on the inspection cycle detailed in NUREG-0313, Revision 2, and Generic Letter 88-01.

retainer tube may be increased by a factor of 100 with this reduction in dissolved oxygen content.

5.2.3.2.1.5 Inservice Inspection and Leak Detection

NUREG-0313, Revision 2, and Generic Letter 88-01 (G.L.-88-01), January 1988, present the Technical bases for the NRC staff positions on materials, processes, and primary coolant chemistry to minimize and control IGSCC problems. Inspection schedules are comparable to those specified in Section XI of the ASME Boiler and Pressure Vessel Code in cases where the piping material is IGSCC resistant.

The modifications discussed in the previous subsections significantly reduce susceptibility to IGSCC. As detailed in G.L.-88-01, inspection schedules and inspection sample sizes are based on the susceptibility of weldments to initiation and propagation of IGSCC. Varying amounts of augmented inspections are specified for piping, with a greater susceptibility to cracking.

All applicable welds at Fermi 2 have been evaluated and classified according to the requirements of NUREG 0313, Revision 2, and Generic Letter 88-01. As required selected welds are included in the ASME Section XI Inservice Inspection Program.

The leak detection capability on Fermi 2 discussed in Subsection 5.2.7.3 is consistent with the 5-gpm rate discussed in NUREG-0313, Revision 2. As stated in Subsection 5.2.7.3, the unidentified leakage rate limit is established to allow time for corrective action before the nuclear system process barrier can be significantly compromised.

5.2.3.2.2 Steps To Maintain Occupational Exposure As Low As Reasonably Achievable

Steps taken in the selection of material to minimize and control the buildup, transport, and deposition of activated corrosion products in the reactor coolant and auxiliary systems follow:

The primary coolant system consists primarily of carbon steel (very low nickel and cobalt content), except for the use of austenitic stainless steel (in the recirculation loops) and low alloy steel. The nickel content of these materials is low and is controlled in accordance with the applicable ASME material specifications. Because the cobalt in steel usually appears as a small-percentage component of the nickel (usually, 2 percent of the nickel), the amount of cobalt in the primary system components is also very low.

A small amount of nickel base material (Inconel 600) is used in the RPV internals. Inconel 600 is required where components are attached to the reactor vessel shell, and the coefficient of expansion must match the thermal expansion characteristics of the low alloy vessel steel. Inconel 600 was selected because it

LICENSING CHANGE REQUEST

ARMS- INFORMATION SYSTEMS

FIG. TCLCR
PAGE _____

DCN 89-164-UFS
REV 0
PIS 435
Jan 17, 1990

LCR 89-11641-UFS

Revision 1 Page 1 of 3

PART 1: UFSAR, PLAN, OR PROGRAM REVISION NA

A) Document

UFSAR

CONTROLLED

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)
S.2.3.2.1.2, S.2.3.2.1.3, & S.2.3.2.1.5

C) Reason for Change PROPOSED CHANGE TO TECHNICAL SPECIFICATION 4.05
AFFECTS SECTIONS OF UFSAR LISTED ABOVE.

D) Reference and Source Documents (Identify)

EDP _____
PDC _____
ABN _____
DER 88-02A1 & 89-0015
Test _____

Tech Spec 4.05

Procedure _____

SE (Attached) 89-045

PE (Attached) _____

Effectiveness Review (Attached) Yes No

Other NRC 88-0243, 89-0266 (letters)

Drawings, Design Calculations, Correspondence, etc.

STATUS

ASB Closed 1/1/90

PART 2: OPERATING LICENSE CHANGES NA

A) Document

Operating License Tech Specs Environmental Protection Plan
 Tech Spec Clarification

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)
T.S. 4.05

C) Reference and Source Documents Attached N/A

Significant Hazards Consideration N/A
 Environmental Impact/Categorical Exclusion N/A

D) Is UFSAR change required?

Yes No LCR No 89-164-UFS

E) Priority

NRC approval required by (date): NA
An Emergency Exigent condition will occur if not approved by
(State date) _____

Explanation _____

STATUS

N/A ASB Environmental Evaluation
N/A Other

F) Implementation

DER No. 88-02A1 & 89-0015

PART 3: APPROVALS

A) Originator

R Hambleton

Date 8-17-89

B) Technical Expert

Barry J. Hoffel

Date 8-23-89

C) Nuclear Generation Unit Head

B. Hoffel Jr. AC, Hoffel

Date 12/14/89

D) General Director, Nuclear Engineering NA

J. C. [Signature]

Date 12-15-89

E) Plant Manager

[Signature]

Date 12-20-89

F) Other

Date _____

G) Director, Nuclear Licensing

[Signature]

Date 1/6/90

H) OSRC Approval (Tech Spec Amendments) NA

Date _____

I) NSRG Approval (Operating License Amendments) NA

Date _____

Form FIP-RA2-01 Att 1 P1/1 030189

DTC: TCLCR for UFSAR
DTC: TLCCR for other

File: 1735

FERMI 2 UFSAR

to the shop for solution annealing and for application of a nonsusceptible inlay to the ends. The inlay extends beyond the heat-affected zone from field welds. Thus, no sensitized 12-in. pipe is exposed to reactor coolant.

5.2.3.2.1.2 Recirculation Inlet Nozzle

The recirculation inlet nozzle configuration for Fermi 2 is shown in Figure 5.2-8. The thermal sleeve is type 304 stainless steel; the weld buildup pad on the nozzle is type 308.

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- b. The pad material on Fermi 2 is type 308 stainless steel versus Inconel. Type 308 is basically not susceptible to IGSCC.

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The configuration of Fermi 2 recirculation line vessel nozzles is essentially the same as that on five other operating plants: Millstone, Pilgrim, Cooper, FitzPatrick, and Hatch 1.

The safe-end welds are scheduled to be examined as part of the ASME Section XI Inservice Inspection Program. In addition, welds selected in accordance with the rules of Section XI will receive examination commensurate with the requirements of NUREG-0313 (Revision 2) and Generic Letter 88-01.

5.2.3.2.1.3 Induction Heating Stress Improvement

Operating experience has shown that many BWR plants have had problems with IGSCC in large-diameter recirculation system piping. To minimize the likelihood of IGSCC in portions of the recirculation system piping that had not received IGSCC remedies, IHSI was performed during July 1983. Induction heating stress improvement is recommended by both GE and EPRI as an effective IGSCC countermeasure, especially for plants under construction.

On completion of IHSI, only four welds in the recirculation system piping did not receive some IGSCC countermeasure. These welds have been included in the inservice inspection program and will be inspected on the inspection cycle detailed in NUREG-0313, Revision 2, and Generic Letter 88-01.

retainer tube may be increased by a factor of 100 with this reduction in dissolved oxygen content.

5.2.3.2.1.5 Inservice Inspection and Leak Detection

NUREG-0313, Revision 2, and Generic Letter 88-01 (G.L.-88-01), January 1988, present the Technical bases for the NRC staff positions on materials, processes, and primary coolant chemistry to minimize and control IGSCC problems. Inspection schedules are comparable to those specified in Section XI of the ASME Boiler and Pressure Vessel Code in cases where the piping material is IGSCC resistant.

The modifications discussed in the previous subsections significantly reduce susceptibility to IGSCC. As detailed in G.L.-88-01, inspection schedules and inspection sample sizes are based on the susceptibility of weldments to initiation and propagation of IGSCC. Varying amounts of augmented inspections are specified for piping, with a greater susceptibility to cracking.

All applicable welds at Fermi 2 have been evaluated and classified according to the requirements of NUREG 0313, Revision 2, and Generic Letter 88-01. As required selected welds are included in the ASME Section XI Inservice Inspection Program.

The leak detection capability on Fermi 2 discussed in Subsection 5.2.7.3 is consistent with the 5-gpm rate discussed in NUREG-0313, Revision 2. As stated in Subsection 5.2.7.3, the unidentified leakage rate limit is established to allow time for corrective action before the nuclear system process barrier can be significantly compromised.

5.2.3.2.2 Steps To Maintain Occupational Exposure As Low As Reasonably Achievable

Steps taken in the selection of material to minimize and control the buildup, transport, and deposition of activated corrosion products in the reactor coolant and auxiliary systems follow:

The primary coolant system consists primarily of carbon steel (very low nickel and cobalt content), except for the use of austenitic stainless steel (in the recirculation loops) and low alloy steel. The nickel content of these materials is low and is controlled in accordance with the applicable ASME material specifications. Because the cobalt in steel usually appears as a small-percentage component of the nickel (usually, 2 percent of the nickel), the amount of cobalt in the primary system components is also very low.

A small amount of nickel base material (Inconel 600) is used in the RPV internals. Inconel 600 is required where components are attached to the reactor vessel shell, and the coefficient of expansion must match the thermal expansion characteristics of the low alloy vessel steel. Inconel 600 was selected because it

LICENSING CHANGE REQUEST

B. MADSEN

LCR 18191 - 1013121 - 101F151

Dec 21 1989

Revision 0 Page 1 of 4

PART 1: UFSAR, PLAN, OR PROGRAM REVISION [] NA

A) Document

UFSAR

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

Figure 7.5-1 Sheets 1 and 3. 61321-2007-1 61321-2007-2

C) Reason for Change Feedwater and Recirc system label changes on Panel H11-P603

D) Reference and Source Documents (Identify)

EDP

PDC 8475

ABN

DER

Effectiveness Review (Attached)

Other DCRDR HED 855

Test

Tech Spec

Procedure

SE (Attached) 89-0016

Drawings, Design Calculations, Correspondence, etc.

PART 2: OPERATING LICENSE CHANGES [X] NA

A) Document

[] Operating License [] Tech Specs [] Environmental Protection Plan

[] Tech Spec Clarification

CONTROLLED

B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)

C) Reference and Source Documents Attached

- [] Significant Hazards Consideration
[] Environmental Impact - Categorical Exclusion
[] Environmental Evaluation
[] Other

STATUS

ASB open 12/21/89

DIST. JAN 12, 1990

D) Is UFSAR change required?

[] Yes [] No LCR No

REV.

E) Priority

NRC approval required by (date):
An [] Emergency [] Exigent condition will occur if not approved by:
(State date):

Explanation

F) Implementation

DER No

PART 3: APPROVALS

A) Originator R.S. Munnings/Impell RD Munnings Date 4/24/89

B) Technical Expert I.P. Warner/Impell G. SHARMA G.K. Sharma Date 4/24/89

C) Nuclear Organization Unit Head Date 5/31/89

D) Director, Nuclear Engineering [] NA John Walker Date 5/2/89

E) Plant Manager Date 6-21-89

F) Director, Nuclear Licensing Date 1/3/90

G) NSRO Approval [] NA Date

H) NSRG Approval [] NA Date

ARMs-INFORMATION SYSTEMS
DSN 89-032-1465
REV
PIS
MAY 17 1990
PAGE

CONTINUATION SHEET

LCR | 8 | 9 | - | 10 | 3 | 2 | - | U | F | S |

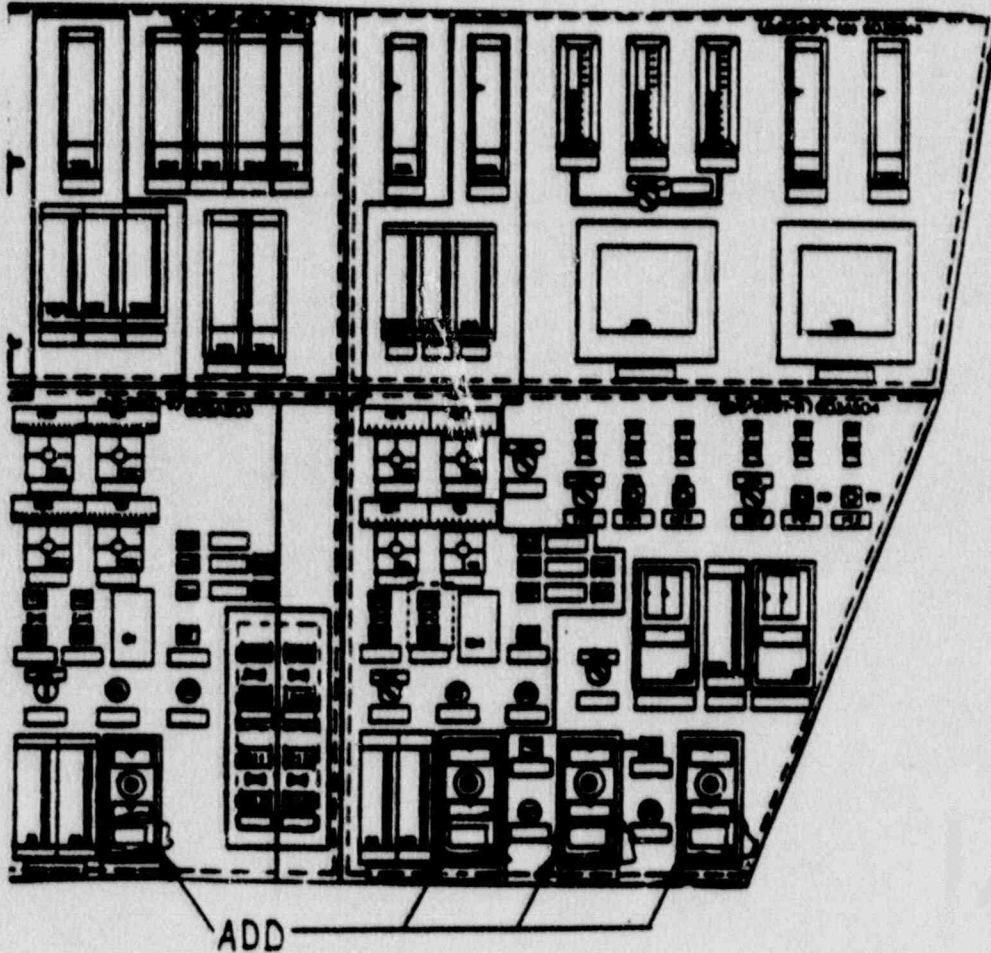
TSC | | - | | |

Revision 0 Page 2 of 4

A) Document

UFSAR

UFSAR Figure 7.5-1
Sheet 1



CONTINUATION SHEET

LCR | 2 | 0 | - | 0 | 3 | 2 | - | 1 | 0 | F | 1 | 5 |

TSC | | | - | | | |

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A) Document

UFSAR

UFSAR Figure 7.5-1
Sheet 3

9A110		C32- R618	A M STATION SETPOINT	FEEDWATER REAC LEVEL CONTROL		C32	-11-
9A111			N/A				
9A112		C32 R616A	A M SYSTEM	NORTH FEEDWATER FLOW CONTROL		C32	62- 2125-
9A113		C32- R616B	A M SYSTEM	SOUTH FEEDWATER FLOW CONTROL		C32	-11-
9A114			N/A				
9A115	VB- 2073	C11- 7010/ F100	BACK LIGHTED DISPLAY OPER (RED)		GM721- 2081	C11	62- 2125- 11

REVISE

CONTINUATION SHEET

LCR | 8 | 9 | - | 10 | 3 | 2 | - | U | F | 15 |

TSC | | - | | |

Revision 0 Page 4 of 4

A) Document

UFSAR

UFSAR Figure 7.5-1
Sheet 3

3A103			BACK LIGHTED DISPLAY AND RECIRC. P	RECIRC. FLOW LIMITED		↓	↓
3A104			PUSHBUTTON SWITCH REB	RECIRC. AND BACK REBET 0		C01	63-2105-5
3A105			PUSHBUTTON SWITCH, REBET	REPT N LOSS OF CONTROL SIGNAL		C02	63-2125-5
3A106			BACK LIGHTED DISPLAY (WHITE) PAULP	REPT N CONTROL SIGNAL		↑	↑
3A107			PUSHBUTTON SWITCH REB	REPT S LOSS OF CONTROL SIGNAL		↓	↓
3A108			BACK LIGHTED DISPLAY (WHITE) PAUL	REPT S CONTROL SIGNAL		C02	63-2125-1
3A109			BACK LIGHTED DISPLAY (WHITE)	SWITCH OVERD	SEE 3A51	C11	63-2125-12
3A100		031- R630A	METER FOR 3A7.			C01	63-2101-0

REVISE

LCR 89-1-2211-UFS

JAN 17 1990

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PART 1: UFSAR, PLAN, OR PROGRAM REVISION NA

- A) Document UFSAR FIGURE 7.5-10 CONTROLLED
- B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)
UFSAR FIGURE 7.5-10
- C) Reason for Change THE REVISIONS OF NF-89-0269 REVISE THE TRAVEL TIME CURVE TO MATCH INPUT FROM THE RE. LEVEL CURVE USING THE RETAIN EXISTING CURVE.

- b) Reference and Source Documents (Identify)

EDP _____	Tech Spec _____
PDC _____	Procedure _____
ABN _____	SE (Attached) <u>89-0195</u>
DER <u>89-0834 (ACTS 89381)</u>	PE (Attached) <u>X</u>
Test _____	
Effectiveness Review (Attached) <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
Other <u>NF-89-0269</u> <u>ACTS 89381</u> ^{REV 11-2-89}	
- Drawings, Design Calculations, Correspondence, etc.

PART 2: OPERATING LICENSE CHANGES NA

- A) Document
 - Operating License Tech Specs Environmental Protection Plan
 - Tech Spec Clarification
- B) Section(s), Table(s), Figure(s), etc. Affected (Attach marked-up pages)
- C) Reference and Source Documents Attached
 - Significant Hazards Consideration Environmental Evaluation
 - Environmental Impact/Categorical Exclusion Other
- D) Is UFSAR change required?
 - Yes No LCR No
- E) Priority

STATUS	
ASB closed	1/12/90
DATE	JAN 12, 1990
REV	

 - NRC approval required by (date): _____
 - An Emergency Exigent condition will occur if not approved by _____
 - (State date): _____
 - Explanation _____

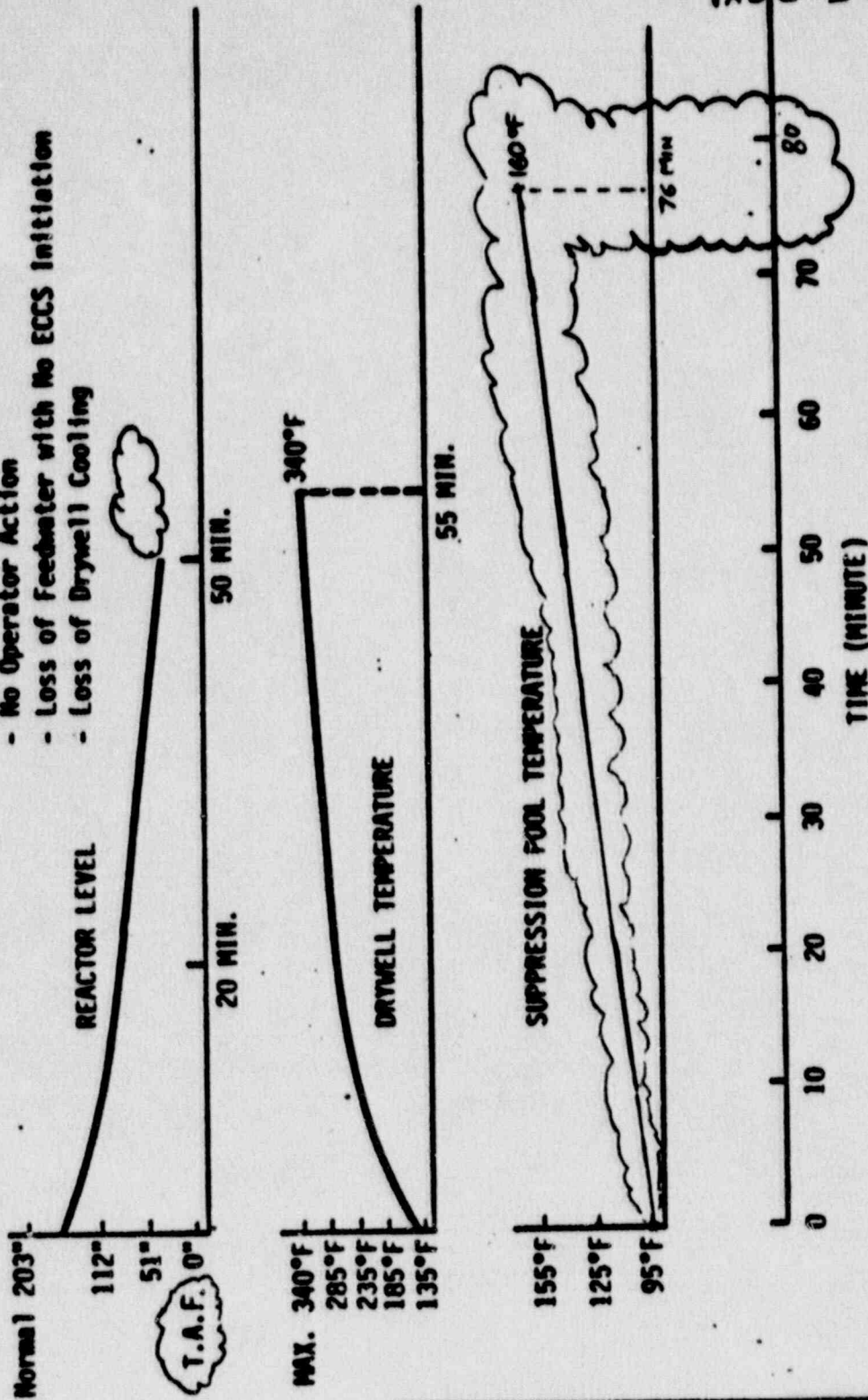
PART 3: APPROVALS

- A) Originator R.C. ANDERSON / R. Anderson Date 11-15-89 ¹⁻²⁻⁹⁰
- B) Technical Expert R.C. ANDERSON / R.C. Anderson Date 11-17-89 ¹⁻²⁻⁹⁰
- C) Nuclear Generation Unit Head J.B. Call Date 12/1/89 ¹⁻²⁻⁹⁰
- D) General Director, Nuclear Engineering NA [Signature] Date 1/3/90
- E) Plant Manager [Signature] Date 1-5-90
- F) Other _____ Date _____
- G) Director, Nuclear Licensing [Signature] Date 1/11/90
- H) OSRO Approval (Tech Spec Amendments) NA Date _____
- I) NSRG Approval (Operating License Amendments) NA Date _____

TIME AVAILABLE FOR OPERATOR ACTION (MAXIMUM)

FERMI 2

- Loss of Offsite Power
- No Operator Action
- Loss of Feedwater with No ECCS Initiation
- Loss of Drywell Cooling



Fermi 2
 UPDATED FINAL SAFETY ANALYSIS REPORT

FIGURE 7.5-10
 MAXIMUM TIME AVAILABLE FOR OPERATOR ACTION

EFFECTIVENESS REVIEW

Reference LCR 891-12211-UFS

Revision ϕ Page 1 of 2

..... PART 1: UFSAR NA

A) Quality Assurance Program
 Yes No Does the change(s) cease to satisfy the criteria of 10CFR50, Appendix B and the UFSAR program commitments previously accepted by the NRC?
Provide the basis for each change on Attachment 2, Page 2.

B) Fire Protection Program
 Yes No Does the change(s) significantly decrease the level of fire protection in the plant?
 Yes No Does the change(s) result in failure to complete Fire Protection Program approved by the NRC prior to license issue?
Provide the basis for each change on Attachment 2, Page 2.

..... PART 2: RADIOLOGICAL EMERGENCY RESPONSE PREPAREDNESS PLAN NA

A) Yes No Does the change(s) decrease the effectiveness of the RERP Plan?
 Yes No Does the RERP Plan, as changed, cease to meet the standards of 10CFR50.47(b) and 10CFR50 Appendix E?
Provide the basis for each change on Attachment 2, Page 2.

..... PART 3: SECURITY PLANS NA

A) Document
A) Yes No Does the change(s) decrease the effectiveness of the Physical Security Plan or Security Personnel Training and Qualification Plan prepared pursuant to 10CFR50.34(c) or 10CFR73?
 Yes No Does the change(s) decrease the effectiveness of the first four categories of Informational Background, Generic Planning Base, Licensee Planning Base, and/or responsibility matrix of the Safeguards Contingency Plan prepared pursuant to 10CFR50.34(d) or 10CFR73?
Provide the basis for each change on Attachment 2, Page 2.

..... PART 4: PROCESS CONTROL PROGRAM NA

A) Yes No Does the change(s) reduce the overall conformance of the solidified waste product to existing criteria for solid wastes in accordance with Technical Specification 6.13?
Provide the basis for each change on Attachment 2, Page 2.

..... PART 5: ODCM NA

A) Yes No Does the change(s) reduce the accuracy or reliability of the dose calculations or setpoint determinations in accordance with Technical Specification 6.14?
Provide the basis for each change on Attachment 2, Page 2.

..... PART 6: APPROVALS

A) Originator	R.C. ANDERSON / <i>R.C. Anderson</i>	Date	11-28-89
B) Technical Expert	R.C. ANDERSON / <i>R.C. Anderson</i>	Date	11-28-89
C) Quality Assurance (For Security Plans only)	NA	Date	
D) OSRO (Not required for UFSAR Changes)	NA	Date	

EFFECTIVENESS REVIEW DOCUMENTATION

Reference LCR 89-12211-UFS

UFSAR FIGURE 7.5-10
Document

Revision \emptyset Page 2 of 2

Listed below is each change by section and page; the reason for the change; and the basis for concluding that the revised plan or program continues to satisfy the criteria for that plan or program.

Section/Page	Change	Basis
UFSAR FIGURE 7.5-10	REVISE SUPPRESSION POOL TEMPERATURE CURVE TO SHOW TEMP AT 160°F AT 76 MINUTES RATHER THAN THE PREVIOUS 200 MIN.	THERE IS NO DECREASE TO THE FIRE PROTECTION PROGRAM AS THE DEDICATED SHUTDOWN PROCEDURES DESCRIBED IN UFSAR 7.5.2.5.4 REQUIRES 60 MINUTES TO COMPLETE. THE 60 MIN IS LESS THAN THE 76 MINUTES PREDICTED IN THE ORIGINAL AND REVISED CURVE. SINCE TORUS COOLING IS STILL ESTABLISHED AS DESCRIBED IN UFSAR 7.5.2.5.4, THE FIRE PROTECTION PROGRAM IS BEING COMPLETED AS DESCRIBED IN FSAR AMEND 60 AND SSER 5.
UFSAR FIGURE 7.5-10	REVISE T.A.E. TO T.R.F., AS IT STANDS FOR TOP OF ACTIVE FUEL	EDITORIAL CHANGE.