

DEC 21 1989

Minnesota Mining and Manufacturing
ATTN: Stanley W. Thiele,
Senior Vice President
Administrative Services
3M Center
St. Paul, Minnesota 55144-1000

Licenses No. 22-00057-06;
22-00057-34G; 22-00057-59MD
22-00057-07; 22-00057-32G

EA No. 89-231

Gentlemen:

This refers to the special safety inspection conducted by Messrs. R. J. Caniano, G. L. Shear and B. A. Parker of this office on October 30 through November 3, 1989. The purpose of the inspection was to review actions taken by your facility in response to items identified in two team inspections conducted by the NRC on June 14 through July 28, 1988, and August 1 through August 11, 1988, and actions taken in response to an NRC Order dated February 18, 1988. The inspection also included a review of recent events reported to Region III concerning 3M products.

The enclosed copy of our inspection report identifies areas examined during the inspection. Within these areas, the inspection consisted of a selective examination of procedures and representative records, observations, and interviews with personnel.

During this inspection, certain of your activities appeared to be in violation of NRC requirements. You will be notified by separate correspondence of our decision regarding enforcement action based on the findings of this inspection. No written response is required until you are notified of the proposed enforcement action.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC Public Document Room.

We will gladly discuss any questions you have concerning this inspection.

Sincerely,

Charles E. Norelius, Director
Division of Radiation Safety
and Safeguards

Enclosure: Inspection Reports No.
030-04951/89001; 030-04972/89001;
030-10825/89001; 030-04952/89001
030-04971/89001

IEOT
11

See Attached Distribution

RIII ELS Shear/gd 12/13/89	RIII BAP Parker 12/13/89	RIII JL Caniano 12/13/89	RIII ESM Mallett 12/13/89	RIII WTS Schultz 12-14-89	RIII Norelius 12/14/89
-------------------------------------	-----------------------------------	-----------------------------------	------------------------------------	------------------------------------	------------------------------

9001020253 891221
REG3 LIC30
22-00057-06 PDC

Minnesota Mining and Manufacturing 2

DEC 21 1989

Distribution

cc w/enclosure:
DCD/DCB (RIDS)
R. Wissink

bcc w/enclosure:
J. Lieberman, OE
J. Goldberg, OGC
R. Bernero, NMSS