Docket No. 50-483

Union Electric Company ATTN: Mr. John K. Bryan Vice President - Nuclear Post Office Box 149 St. Louis, MO 63166

Genilemen:

This refers to the investigation conducted by Messrs. J. Foster, W. Key, and W. Hansen of this office on February 20, March 3-6, 23-27, 1981, of activities at the Callaway Nuclear Plant, Unit 1, authorized by NRC Construction Permit No. CPPR-139 and to the discussion of our findings with Mr. W. H. Weber, Manager, Nuclear Construction, and others of your staff at the conclusion of the investigation.

This investigation involved a review and expansion of a previous investigation of an allegation relating to a weld in an accumulator discharge line pipe. The enclosed copy of our investigation report identifies areas examined during the investigation. Within these areas, the investigation consisted of a selective examination of procedures and representative records, observations, and interviews with personnel.

During this inspection, certain of your activities appeared to be in non-compliance with NRC requirements, as specified in the enclosed Appendix A. A written response, submitted under oath or affirmation, is required. We are also concerned regarding your Architect-Engineer's failure to disposition Nonconformance Report 2SN-0501-P. In your response to this letter, please advise us of actions you plan to take to prevent recurrence of similar errors.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter, the enclosures, and jour response to this letter will be placed in the

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NRC's Public Document Room. If the enclosures contain any information that you or your contractors believe to be exempt from disclosure under 10 CFR 9.5(a)(4), it is necessary that you (a) notify this office by telephone within seven (7) days from the date of this letter of your intention to file a request for withholding; and (b) submit within twenty-five (25) days from the date of this letter a written application to this office to withhold such information. Section 2.790(b)(1) requires that any such application must be accompanied by an affidavit executed by the owner of the information which identifies the document or part sought to be withheld, and which contains a full statement of the reasons on the basis which it is claimed that the information should be withheld from public disclosure. This section further requires the statement to address with specificity the considerations listed in 10 CFR 2.790(b)(4). The information sought to be withheld shall be incorporated as far as possible into a separate part of the affidavit. If we do not hear from you in this regard within the specified periods noted above, a copy of this letter, the enclosures, and your response to this letter will be placed . the Public Document Room.

We will gladly discuss any questions you have concerning this investigation.

Sincerely,

James G. Keppler Director

Enclosures:

1. Appendix A, Notice of Violation

 IE Investigation Report No. 50-483/81-04

cc w/encls:

W. H. Weber, Manager
Nuclear Construction
DMB/Document Control Desk (RIDS)
Region IV
K. Drey
Ronald Fluegge, Utility
Division, Missouri Public
Service Commission

Foster/jp 6/= 81

RIJA WK Key,

RIII Halsen RIII Farelli Danie Con

Streeter 6/25/8

Davis

RIII Kepple