



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION I  
631 PARK AVENUE  
KING OF PRUSSIA, PENNSYLVANIA 19406

JUN 11 1981

Docket Nos. 50-317  
50-318

Baltimore Gas and Electric Company  
ATTN: Mr. A. E. Lundvall, Jr.  
Vice President, Supply  
P. O. Box 1475  
Baltimore, Maryland 21203



Gentlemen:

Subject: Inspection 81-09

This refers to the routine inspection conducted by Mr. Ralph E. Architzel of this office on April 6-May 3, 1981 at the Calvert Cliffs Nuclear Power Plant, Units 1 and 2, Lusby, Maryland of activities authorized by NRC License Nos. DPR-53 and DPR-69 and to the discussions of our findings held by Mr. Architzel with L. Russell and other members of your staff at the conclusion of the inspection.

Areas examined during this inspection are described in the Office of Inspection and Enforcement Inspection Report which is enclosed with this letter. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, measurements made by the inspector, and observations by the inspector.

Our inspector also verified the steps you have taken to correct the items of noncompliance brought to your attention in the enclosure to our letter dated August 13, 1980 and January 15, 1981. We have no further questions regarding your action at this time.

Based on the results of this inspection, it appears that certain of your activities were not conducted in full compliance with NRC requirements, as set forth in the Notice of Violation, enclosed herewith as Appendix A. These items of noncompliance have been categorized into the levels described in the Federal Register Notice (45 FR 66754) dated October 7, 1980. You are required to respond to this letter and in preparing your response, you should follow the instructions in Appendix A.

With respect to Appendix A, we note that you have corrected Item No. B, and therefore you need not address yourself to this matter in your response.

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In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosures will be placed in the NRC's Public Document Room. If this report contains any information that you (or your contractors) believe to be exempt from disclosure under 10 CFR 9.5(a)(4), it is necessary that you (a) notify this office by telephone within ten (10) days from the date of this letter of your intention to file a request for withholding; and (b) submit within 25 days from the date of this letter a written application to this office to withhold such information. Consistent with section 2.790(b)(1), any such application must be accompanied by an affidavit executed by the owner of the information which identifies the document or part sought to be withheld, and which contains a full statement of the reasons on the basis which it is claimed that the information should be withheld from public disclosure. This section further requires the statement to address with specificity the considerations listed in 10 CFR 2.790(b)(4). The information sought to be withheld shall be incorporated as far as possible into a separate part of the affidavit. If we do not hear from you in this regard within the specified periods noted above, the report will be placed in the Public Document Room. The telephone notification of your intent to request withholding, or any request for an extension of the 10 day period which you believe necessary, should be made to the Supervisor, Files, Mail and Records, USNRC Region I, at (215) 337-5223.

Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,

*R. R. Keimig, Jr.*  
R. R. Keimig, Chief  
Projects Branch #2, Division of  
Resident and Project Inspection

Enclosures:

1. Appendix A, Notice of Violation
2. Combined Office of Inspection and Enforcement Inspection  
Report Numbers 317/81-09; 318/81-09

cc w/encls:

- R. M. Douglas, Manager, Quality Assurance
- L. B. Russell, Plant Superintendent
- T. Sydnor, General Supervisor, Operations QA
- R. C. L. Olson, Principal Engineer
- J. A. Tiernan, Manager, Nuclear Power
- R. E. Denton, General Supervisor, Training and Technical Services