

UNITED STATES NUCLEAR REGULATORY COMMISSION REGION I 631 PARK AVENUE KING OF PRUSSIA, PENNSYLVANIA 19406

1 2 JUN 1981

Docket Nos. 30-08915 30-14613

Dodge Foundary and Machine Company ATTN: Joseph L. Lessman President 6501 State Road Philadelphia, Pennsylvania 19135



Gentlemen:

Subject: Inspection 81-01

This refers to the routine safety inspection conducted by Mr. J. Davis of this office on May 15, 1981 of activities authorized by NRC License No. 37-15324-01-02 and to the discussions of our findings held by Mr. Davis with yourself at the conclus of the inspection.

The inspection was an examination of activities conducted under your licenses as they relate to radiation safety and to compliance with the Commission's rules and regulations and the conditions of your licenses. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, measurements made by the inspector, and observations by the inspector.

Our inspector also verified the steps you have taken to correct the dems of noncompliance brought to your attention in the enclosure to our letter dated May 13, 1980. We have no further questions regarding your action at this time.

Based on the results of this inspection, it appears that certain of your activities were not conducted in full compliance with NRC requirements, as set forth in the Notice of Violation, enclosed herewith as Appendix A. These items of noncompliance have been categorized into the levels described in the Federal Register Notice (45 FR 66754) dated October 7, 1980. You are required to respond to this letter and in preparing your response, you should follow the instructions in Appendix A.

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Dodge Foundary and Machine Company 2

W. C.

In accordance with Section 2.790 of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter and your reply will be placed in the Public Document Room.

Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,

n nelaz John D. Kinneman, Chief, Materials Radiological Protection Section,

Radiological Protection Section, Technical Inspection Branch

Enclosure: Ap, ndix A, Notice of Violation