1	UNITED STAT	ES OF AMERICA			
2	BEFORE THE				
3	NUCLEAR REGULATORY COMMISSION				
4					
5	In the Matter of:	,			
	HOUGHON LICHMING & DOWED	) ) Docket Nos. 50-498 OL			
	COMPANY, ET AL.	) 50-499 OL			
7	South Texas Nuclear Project	)			
8	Units 1 and 2	j			
9					
10		Green Auditorium			
11		South Texas College of Law 1303 San Jacinto Street			
12		Houston, Texas			
		Tuesday			
13		June 16, 1981			
14	PURSUANT TO ADJOU	IRNMENT, the above-entitled			
15	matter came on for further hearing at 9:00 a.m.				
16	APPEARANCES :				
17	Bo, rd Members:				
18	CHARLES BECHHOEFER, Eso	I., Chairman			
19	Administrative Judge	ng Board			
20	Washington, D. C. 2055				
21	ERNEST E. HILL, Nuclear	r Engineer			
22		ing Board			
-	University of Californi				
23	Lawrence Livermore Labo				
24	Livermore, California	94550			
25					
	2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24	2       BEFORE THE         3       NUCLEAR REGULATORY COMMISSION         4			

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ALDERSON REPORTING COMPANY, INC. 8106260132

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### 1 APPEARANCES: (Continued)

000 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345

2 DR. JAMES C. LAMB, III, Environmental Engineer Administrative Judge Atomic Safety & Licensing Board 3 313 Woodhaven Road 4 Chapel Hill, North Carolina 27514 5 For the NRC Staff: EDWIN REIS, Esq. 6 JAY M. GUTIERREZ, esq. Office of the Executive Legal Director 7 U. S. Nuclear Regulatory Commission 8 Washington, D.C. 20555 9 DONALD E. SELLS, Project Manager Office of Nuclear Reactor Regulations 10 U. S. Nuclear Regulatory Commission Washington, D.C. 20555 11 WILLIAM HUBACEK 12 Office of Inspection and Enforcement Region IV 13 Arlington, Texas 76011 14 For the Applicant, Houston Lighting & Power Company: 15 JACK R. NEWMAN, Esq. MAURICE AXELRAD, Esq. 16 Lowenstein, Newman, Reis & Axelrad 1025 Connecticut Avenue, N.W. 17 Washington, D.C. 20036 18 FINIS COWAN, Esq. Baker & Botts 19 3000 One Shell Plaza Houston, Texas 77002 20 For the Intervenor, Citizans for Equitable Utilities, Inc .: 21 WILLIAM S. JORDAN, III, Esq. 22 Harmon & Weiss 1725 "I" Street, N.W., Suite 506 23 Washington, D.C. 20006 24 25

	1	APPEARANCES: (Continued)
	2	For the Intervenor, Citizens Concerned About Nuclear Power:
	3	LANNY SINKIN
	4	838 East Magnolia Avenue San antonio, Texas 78212
15	5	MICHELLE FRAWLEY, Attorney
64-23	6	5106 Casa Oro San ANTONIO, Texas 78233
S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	7	
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	1		INDI	<u>x</u>			BOARD
	2	WITNESSES :	DIRECT	CROSS	REDIRECT	RECROSS	EXAM.
	3	KNOX M. BROOM, JR. RAYMOND J. VURPILLAT					
	4	(Resumed)					See.
-2345	5	By Judge Lamb By Judge Hill					4209
654	6	By Judge Lamb					4291
202	7	By Judge Bechhoefer By Judge Lamb					4296 4305
20024 (202) 554-2345	8	By Judge Bechhoefer					4309
, D.C.	9	STEPHEN H. GROTE (Joining Panel)					
WASP INCTON, D.C.	10	By Mr. Axelrad	4341				
ASP 1	11	By Judge Hill By Judge Lamb					4357 4378
	12	By Judge Bechhoefer By Mr. Jordan				4398	4385
REPORTERS BUILDING.	13						
IKS BI	14	· ·	EXHIBI	rs			
ORTE	10						
REP	15	NUMBER :	FOI	R IDENT	IFICATION 1	IN EVIDENC	E
S.W	16	Applicants':					
REET,	17	No. 32(a)		-	-	4356	
300 7TH STREET,	18	CEU's:					
300 71	19	No. 3		44	16	4428	
	20						
	21						
	22						
	23						
	24						
	25						

# PROCEEDINGS

JUDGE BECHHOEFER: Good morning, ladies and gentlemen.

The Board has considered the request concerning the protective order.

With respect to the three persons whose names were requested, the Board has voted to drop the protective order on all of them; but on two of them, Nos. 2 and 13, the vote was unanimous. On No. 11, I dissented from that.

I would have kept the protective order on the individual who is still currently employed.

Are there any other preliminary matters before we resume the cross-examination of this panel?

Particularly, has the Staff done any further inquiry about the names, the identification of letters, shall we say?

MR. REIS: Your Honor, at this time the Staff is going to pass the panel and doesn't feel it has to inquire into those matters at this time.

We are seeking clarification as to two individuals in particular who we feel might be further identified in the record, and would do so through other witnesses and other panels at other times, perhaps in the Staff's own case.

We feel that no further questions are necessary

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1 at this time, after reviewing our notes last night and 2 having time to think about it. We feel we have concluded 3 with the cross-examination of Mr. Vurpillat and Mr. Broom. 4 JUDGE BECHHOEFER: Thank you. 5 With respect to the Board's questioning of 6 this panel, we would like Mr. Grote to join them now. 7 We also think that you may wish to -- I don't 8 know whether you want to sponsor any direct testimony, 9 but we think that at least his gualifications --10 MR. NEWMAN: May we have just a moment, because 11 I hadn't anticipated putting the witness on this quickly, 12 and I'm not sure whether the further direct is ready yet 13 or not. 14 May I just check? 15 JUDGE BECHHOEFER: Yes. Let's go off the 16 record. 17 (Discussion off the record.) 18 JUDGE BECHHOEFER: Back on the record. 19 Let the record reflect that the Board will 20 begin its questioning of the panel without Mr. Grote, 21 and Mr. Grote will join the panel later on during our 22 questioning. 23 11 24 25 11

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	1	Whereupon,			
	2	KNOX M. BRGCM. JR.			
	3	RAYMOND J. VURPILLAT			
	4	the witnesses on the stand at the time of adjournment,			
345	5	having been previously duly sworn to tell the truth, the			
564-2	6	whole truth and nothing but the truth, resumed the stand			
20024 (202) 554-2345	7	as witnesses helein, and were examined and testified further			
	8	as follows:			
REPORTERS BUILDING, WASHINGTON, D.C.	9	BOARD EXAMINATION			
NGTO	10	BY JUDGE LAME:			
WASHI	11	Q. Good morning, gentlemen.			
,DNIG	12	Mr. Vurpillat, I'd like to get a few additional			
BUIL	13	items in the record relative to your background and qualifications.			
rrers	14	You are a member, I believe it indicates			
REPOI	15	in your testimony or in previous cross-examination			
S.W. ,	16	I believe you are a member of the ASQC?			
REET,	17	BY WITNESS VURPILLAT:			
300 7TH STREET,	18	A That's correct.			
300 7	19	Are you a senior member of that organization?			
	20	BY WITNESS VURPILLAT:			
	21	A. No, sir, I'm a regular member.			
	22	Q Are you certified as a reliability engineer?			
	23	BY WITNESS VURPILLAT:			
	24	A. No, sir.			
	25	Q Do you have any licenses, either with respect			

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	1	to QA/QC work or engineering?
	2	BY WITNESS VURPILLAT:
	3	A. Yes, I'm a Registered Professional Engineer in the
	4	State of Indiana and the State of California, and I hold
340	5	a certification related to the American Society of Mechanical
20024 (202) 004-2340	6	Engineers, Section III, Division 2, which is concrete
1 (202)	7	containments and pressure vessels, as a Level 3 concrete
	2	engineer.
N' D.C.	9	Q You mentioned somewhere, I believe, of service
ASHINGTON,	10	on committees of ACI and ASME?
WASHI	11	BY WITNESS VURPILLAT:
ING.	12	- A. Yes, sir.
BUILDING	13	. Q What committees are those, or were those?
TENS	14	BY WITNESS VURPILLAT:
REFURIERS	15	A. Well, I'm a member of the committee or working
3.W.	16	group on personnel certification related to ASME Section
SINCEI.	17	III, Division 2. Appendix 7 is the document or the portion
	18	of that document relating to personnel certite rions,
1 000	19	and I'm a member of the working group responsible for
	20	that particular appendix.
	21	I'm also a member of Committee 311, which
	22	is the committee on inspection of the ACI, American Concrete
	23	Institute.
	24	A Have you been members of those committees
	25	for an extended period?

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	1	BY WITNESS VURPILIAT:			
	2	A. A matter of seven or eight years, yes.			
	3	Q How about publications in connection with			
	4	QA/QC matters?			
1345	5	BY WITNESS VURPILLAT:			
504-2	6	A. Nothing published as an individual. Contributor,			
20024 (202) 554-2345	7	there was an article in the ACI Journal related to personnel			
	8	qualifications for concrete inspection personnel, of which			
V, D.C.	9	I was there were several authors and I was one of those.			
WASHINGTON, D.C.	10	I've written and delivered several speeches			
NASHI	11	and presentations at various Society meetings and what			
	12	have you, both for myself and for other people, that have			
KEPORTERS BUILDING.	13	been published in transactions.			
TERS	14	Q Right. Have you presented papers?			
LEPOR	15	BY WITNESS VURPILLAT:			
S.W	16	A. Yes, sir.			
ET.	17	Q What areas?			
H STRE	18	BY WITNESS VURPILLAT:			
HIT 008	19	A. Primarily in the areas where I've served on			
	20	committees, and this is concrete inspection, and quality			
	21	assurance and quality control generally.			
	22	Q This is in connection with committee work?			
	23	BY WITNESS VURPILLAT:			
	24	A No, not directly in connection with committee			
	25	work, but related to the same subjects that the committee			
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	1	work deals with, yes; in addition to general quality assurance
	2	and quality control applications and philosophy.
-	3	Q As a member of the committees, have you participated
	4	in preparation of committee reports?
345	5	BY WITNESS VURPILLAT:
554-2	6	A. Yes.
(202)	7	Q What types of reports were they?
20024	8	BY WITNESS VURPILLAT:
V, D.C.	9	A. Well, primarily related to the document that
8.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	10	I described, the ASME Section III, Division 2, personnel
NASHI	11	qualifications and also some testing aspects of concrete
ING, 1	12	containments and concrete pressure vessels, but that particular
BUILD	13	code.
TERS	14	Q Have you been chairman of any of the committees
REPOR	15	or subcommittees?
S.W	16	BY WITNESS VURPILLAT:
REET,	17	A. Not of the committees. I was chairman of
300 7TH STREET,	18	the Energy Division.
300 71	19	At the time I was chairman it was called the
	20	Nuclear Division of ASQC.
	21	Q Do you attend national meetings of that or
	22	other organizations, ASQC or other organizations, regularly?
	23	BY WITNESS VURPILLAT:
	24	A. Yes, sir.
	25	Q. Which organizations?

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1 BY WITNESS VURPILLAT:

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2 I attend three, four, five meetings of ASQC, A. 3 the principal meetings and conferences, plus committee 4 meetings of the ASQC, and particularly the Energy Division, 5 each year; and there are usually two committee meetings 6 related to the personnel qualification working group that 7 I work on.

I attend those regularly. There are probably four or five other smaller meetings or groups that meet related to those subjects each year.

Where is your office located, Mr. Vurpillat? 2 BY WITNESS VURPILLAT:

> A. My office is located in Houston.

14 Where is your office located, Dr. Broom? a BY WITNESS BROOM:

> I'm in Houston. A.

17 Who is currently the senior Brown & Root official 2 18 at the site?

19 BY WITNESS BROOM:

> In quality assurance/quality control? A.

21 No. The senior Brown & Root official in connection 0 22 with the consruction activities.

23 BY WITNESS BROOM:

24 Well, we have two that are at least separate A 25 and independent from each other.

100 C 100 C	
1	The project quality assurance manager is located
2	at the site. That's Mr. Al Smith.
3	We have a project construction manager, or
4	deputy general project manager, Mr. Jim Thompson. He's
5	located at the site.
6	Both of those, I believe I'm correct, are
7	what we call Manager 4's. They are the same managerial
8	level in our organization, but they do not report to one
9	another.'
10	That's why I have to give you two names instead
11	of one.
12	Q Right. Now, they both report to whom?
13	BY WITNESS BROOM:
14	A. Mr. Smith reports to Mr. Vurpillat.
15	Mr. Thompson reports to the project management
16	organization, the project manager currently being
17.	Mr. Gene Saltarelli. As I described earlier in my testimony.
18	he's serving in an interim capacity.
19	Q Mr. Saltarelli is located in Houston?
20	BY WITNESS BROOM:
21	A. Yes, sir.
22	Q Could you go back I beg your pardon. Go
23	ahead.
24	BY WITNESS BROOM:
25	A. I said these people report in our organization.
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	1	There is another reporting chain that Mr.
	2	Smith communicates directly with the client's project
	3	quality assurance manager, Mr. Frazer, who is located
	4	at the site.
2345	5	I think you understand the dual reporting
. +99 ()	6	to the client and within our own organization. I neglected
14 (203	7	to mention that.
2002	8	Q. Yes. I was referring to your organization.
N, D.C	9	Could you indicate to me I guess it would
INGTO	10	be Dr. Broom, although either would be fine.
WASH	11	Could we go back to move backwards in time
W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	12	as we did before in connection with project manager type
	13	of activities, and talk in terms of who has been QA managers
	14	and for what periods?
REPOI	15	BY WITNESS BROOM:
S.W. ,	16	A. Yes, sir. I think I have the same set of
REET.	17	notes I referred to earlier.
300 7TH STREET,	18	Q Either forwards or backwards; it makes no
300 7	19	difference.
	20	I'd like to go back perhaps five years.
	21	BY WITNESS BROOM:
	22	A. I believe that I can remember those. Let
	23	me talk while I'm looking.
	24	The present quality assurance manager for
	25	the project that's the position that you are interested
	1 C 1 1 1 1 1 1 1	

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	1	in; is that correct, sir?
	2	Q That's correct. That is the senior QA individual
	3	located at the site?
	4	BY WITNESS BROOM:
345	5	A. Yes, sir. That's Mr. Al Smith.
REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	6	Mr. Smith assumed his responsibilities recently;
4 (202)	7	as I recall, in May.
2002	8	BY WITNESS VURPILLAT:
N, D.C.	9	A. Yes, early May.
NGTON	10	
VASHII	11	
ING, V	12	
GUILD	13	
LERS 1	14	
EPOR	15	
S.W. , B	16	
	17	
H STR	18	
300 7TH SFREET,	19	
	20	
	21	
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1	BY WITNESS BROOM:
2	A Prior to that, we had had a gentleman from
3	the MAC organization, M-A-C, Management Analysis Company,
4	as our project quality assurance manager.
5	His name was Mr. Bill Freidrich, William Freidrich.
6	He assumed that position in July of 1980.
7	Prior to that, in May of 1980, Mr. Zwissler,
8	also of MAC, had been put in as an interim QA project
9	manager before Mr. Freidrich was freed up from his duties
10	and was able to join.
11	Q So he was in until July of 1980?
12	BY WITNESS BROOM:
13	A. Yes, from May until July of 1980.
14	Mr. Freidrich had been identified to us, but
15	he was unable to drop his present assignment and come
16	immediately. So there were a couple of months there when
17	Mr. Zwissler was serving in that capacity.
18	Q I see. So both of those were from MAC?
19	BY WITNESS BROOM:
20	A. Yes, sir.
21	Q. Is this the same Mr. Zwissler who has been
22	involved in the HL&P
23	BY WITNESS BROOM:
24	A. Yes, sir. When Mr. Freidrich joined our
25	organization, Mr. Zwissler moved over to the client's

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	1	organization and began serving in his capacity of advising			
	2	or assisting Mr. Frazar, I believe as he has testified.			
	3	Q. Yes.			
	4	BY WITNESS BROOM:			
345	5	A Prior to that Mr. Chuck Vincent, Charles Vincent,			
554-2	6	was			
(203)	7	Q V-i-n-s-o-n.			
20024	8	BY WITNESS BROOM:			
REVORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	9	A V-i-n-c-e-n-t. I beg your pardon.			
IOTON	10	Q Thank you.			
VASHI	11	BY WITNESS BROOM.			
ING, V	12	A had been the project QA manager since April			
BUILD	13	of 1978.			
TERS	14	Prior to that time, we had a site QA project			
HO-HEI	15	manager and a Houston QA coordinator. We didn't have			
S.W	16	a single head as an over-all project QA manager.			
	17	Q Well, let's go with the site manager.			
300 7TH STREET,	18	BY WITNESS BROOM:			
17 008	19	A. The site manager was Mr. Terry Gardner,			
	20	G-a-r-d-n-e-r, and he had been in that capacity since			
	21	the work at the site began in 1975.			
	22	Q Could you look at Applicants' Exhibit No.			
	23	8, please. That is the quality assurance program, the			
	24	revised quality assurance program for the design and construction			
	25	phase.			
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	1	BY WITNESS BROOM:
S.W. , REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	2	A. Yes, sir, I have that in front of me.
	3	Q. Now, the second half of that program of
	4	that document is Attachment 1, Part B. It deals with
	5	"Brown & Root, Inc., Quality Assurance Description During
	6	Design and Construction."
	7	BY WITNESS BROOM:
	8	A. Yes, sir.
	9	Q Who prepared this document?
	10	BY WITNESS BROOM:
WASH	11	A Brown & Root prepared this document. I can't
DING,	12	identify the individual who had the primary responsibility.
BUILI	13	Mr. Freidrich had a lot to do with it.
TERS	14	Mr. Gordon Purdy, I believe, was one of the principal
REPOR	15	authors.
S.W. ,	16	Perhaps Mr. Vurpillat can correct me or assist
E.	17	me in the individuals who did the writing.
300 TTH STRE	18	BY WITNESS VURPILLAT:
300 7	19	A It was an effort in which a number of people
	20	participated. Mr. Purdy and Mr. Freidrich. I did some
	21	of it.
	22	Our licensing people did some of it, and it
	23	was subject to, during its drafting and the various drafts
	24	that went through, that we went through to draft this

25 particular revision and its predecessor, there was ongoing

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review as it was being drafted between a number of people, 1 2 including the client, including Houston Lighting & Power. 3 Now, look at pages 4 and 5 of that document, a 4 page 4 mainly to identify the fact that we're discussing 5 the QA manager of the Power Group, what that individual 6 does. 7 Then on page 5 is a paragraph about a third of the way down the page, just under No. 7 item, dealing 8 9 with minimum qualifications for the person holding that 10 position. Now, that position, I believe, is the position 11 you hold, isn't it, Mr. Vurpillat? 12 BY WITNESS VURPILLAT: 13 Yes, sir, that's correct. 14 A. I wanted to ask whether you agree with those 15 a qualifications as identified there for the person in that 16 17 position. First, let's say, with respect to the six 18 19 years' experience? BY WITNESS VURPILLAT: 20 Those are identified as minimum qualifications 21 A. for a quality assurance manager, and as a matter of fact, 22 I believe that they are if not exactly very close to the 23 requirements that are spelled out in the Standard Review 24 Plan of the Nuclear Regulatory Commission and ANSI 3.1, 25

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2 They are minimum qualification requirements 3 for a quality assurance manager. 4 I would think that someone coming into the 5 situation like we're talking about right now, that probably 300 7THI STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 you would expect, perhaps, more than that. 7 So much depends on the individual and the 8 situation at hand, if that answers your question. 9 Yes. I was also concerned with the statement 0 10 that, "One year of the six years of experience must be 11 in a nuclear powerplant," which seems -- well, certainly 12 minimal or below. 13 BY WITNESS VURPILLAT: 14 A I would think that would be minimal, yes. 15 0 Do you think it's even adequate? 16 BY WITNESS VURPILLAT: 17 I don't think that that would be adequate A 18 for someone taking over the position that I hold, with 19 the situation as it exists within Brown & Root with the 20 amount of work that Brown & Root has at this Farticular 21 time. 22 Again, I would state that these are minimum 23 requirements and not necessarily those which we use to 24 select the individuals. 25 Also, I notice the last sentence in that paragraph 0

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Standard 3.1.

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	1	indicates that, "A maximum of four years of this six years'
	2	experience can be fulfilled by related technical academic
	3	training."
	4	Does that mean that this person according
345	5	to this description would only have to have two years
20024 (202) 554-2345	6	of experience outside of school?
(202)	7	BY WITNESS VURPILLAT:
I, D.C. 20024	8	A I believe that that's what that means.
	9	Q Does that appear realistic?
NGTON	10	BY WITNESS BROOM:
S.W., REPORTERS BUILDING, WASHINGTON, D.C.	11	A. Judge Lamb, could I chime in here?
	12	Q. Yes.
	13	BY WITNESS' BROOM:
	14	A. Is your question are these the qualifications
	15	that we use in seeking to fill this particular role, this
S.W	16	particular position?
	17	Q No. Obviously, these are not the qualifications
300 TTH STREET,	18	that Mr. Vurpillat has. He has substantially more.
300 71	19	What I was concerned about is that this is
	20	a document which defines the qualifications for the position,
	21	as I understand it.
	22	BY WITNESS BROOM:
	23	A. It's my understanding and I stand to be corrected,
	24	but I believe that these are the minimum qualifications
	25	that are recommended (I guess is the word) from the Standard

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Review Plan from the NRC. I'm not certain of that, but 1 certainly, Brown & Root would not be comfortable having 2 its Power Group QA manager meet only these minimum qualifications. 3 I think I can be a little stronger than that 4 and say that if I had anything to do with it, I wouldn't 5 6 fill that position with someone with only these minimum 7 requirements, although I suppose -- I don't want to indict 8 some other company or other organization that may find 9 a situation in which their needs could be satisfied by 10 a QA Department manager that has these qualifications, 11 someone with a very small scope, limited involvement in 12 the industry. 13 It might be appropriate in some other situation. Do you concur with that, Mr. Vurpillat? 14 0 15 BY WITNESS VURPILLAT: Yes, I concur with it. It's very difficult. 16 A 17 to establish minimum qualifications. 18 Where do you go? Do you say you need someone 19 with 20 years of experience and 10 years of nuclear experience; 20 and then someone comes down the road and has got 15 and 21 8, and you can't use him, even though he might be just 22 the individual that you're looking for. 23 It's difficult. So what we have done here 24 is gone with what essentially is the stated industry minimum 25 requirements.

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000 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C.

1	Q. Thank you.
2	On page 22 of your testimony, this is in the
3	context of responding to Question 23 concerning training
4	activities.
5	The statements made here are very general
6	statements. In trying to determine how much weight to
7	give to these statements, I wonder if you could help us
8	out with providing a little more basis for judgment with
9	respect to the training activities.
10	For example, do you have any quantitative
11	data which substantiates the extent of training which
12	is being offered or has been offered?
13	BY WITNESS BROOM:
14	A Judge Lamb, I do have quantitative data. I
15	may not have it immediately in front of me.
16	I might have to look through my files at the
17	break and provide you data, specific data, later.
18	Our training activities at South Texas have
19	been extensive.
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I don't believe I have the data with me here at the table, but I think we've referred to the fact that every 2 procedure, when it's issued at the site, we have a formal training session, and the attendance at those training sessions 4 5 is documented.

I believe early in the project we were not quite so 6 formal. We provided training sessions on occasion which were 7 voluntary, but an employee could read the procedure and if he 8 fe't he understood it, it was not mandatory that he attend a 9 session at which someone described the contents or the changes 10 in a procedure. We don't permit that now. They are all 11 mandatory training sessions and people must attend. 12

We have a variety of technical training sessions 13 14 from the outside.

300 77H SYREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 Mr. Vurpillat may be more familiar with --15 BY JUDGE LAMB: 16

Excuse me. Before you go into that, I'm not sure 17 0 I understand what you meant by procedures, before you leave 18 19 that phase of it.

20 BY WITNESS BROOM:

Any quality assurance procedure or inspection 21 A procedure, any of the many procedures we have on the jobsite, 22 we require that any employee who is --23

Is it written job specifications, or are these 24 0 design specifications? 25

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#### 1 BY WITNESS BROOM:

A. No, sir. These are procedures that are developed
from those specifications that must be implemented by our QC
personnel, and QA personnel.

Quality Engineering, for example, has the
responsibility for ensuring that for an engineering specification there are QC procedures developed that the inspector
can utilize to implement the intent or the requirements of
that specification.

10 Those procedures are what I'm referring to.
11 Anyone who uses those procedures, or is involved
12 in those procedures, we require a formal training session,
13 documented that the individuals did attend, the dates, and
14 so on.

Q. Those are conducted by whom?

16 BY WITNESS BROOM:

17 A They're conducted by members of our QA management
18 team. We have a whole training department at the jobsite that
19 is responsible for the facilities and development of course
20 materials and coordinating space, and they have audio-visual
21 presentations. There are some presentations made on television,
22 videotape systems, a variety of training aids.

I think I referred to also the fact that since the
beginning of the job there has been a QA orientation program
required for all employees that are hired at the jobsite.

Again, in 1975, I'm sure it was more rudimentary 1 and fundamental than it is today, and that is reviewed from 2 time to time, and I'm sure we have a more broad-based and more 3 extensive program today than we did in 1975, but --4 Excuse me. You say all employees. Does that mean 5 0 00 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 all QA employees, QC or --7 BY WITNESS BROOM: 8 No, sir. A. -- or every construction worker as well? 9 a 10 BY WITNESS BROOM: That is correct. All people at the site. 11 The intent of that is to do what? 12 0 BY WITNESS BROOM: 13 The intent of that is to ensure that the employee 14 A recognizes that this is a nuclear project, that requirements 15 are different if, for instance, they came from other type 16 construction work, that documentation requirements, adherence 17 to procedures, the federal rules and regulations that apply to 18 this kind of work, that it is a different type of job than non-19 20 nuclear construction. How extensive is this type of training activity? 21 0 22 BY WITNESS BROOM: I'm so. . . . . don't know the length of time 23 A. that it runs. I would guess it's a 15-minute to 30-minute 24 program on videotape. I believe it's videotape today. As a 25

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matter of fact, there are several such presentations ranging from a very brief summary of the kinds of items that I just 2 indicated.

Then there's another one that is more extensive 4 5 concerning the documentation requirements. I'm not sure a craftsman would receive that, but for instance, any clerical 6 7 people that would be hired that would be expected to handle 8 documentation and file documentation, and that kind of thing, 9 there's another portion of that program that they view.

10 I think there's one on codes and standards. I'm 11 not sure, but there are two or three of those programs that most of the employees see. I'm not sure all of them see all 12 13 of them because of their differ int areas of responsibility 14 when coming onto the site.

Construction, of course, has a similar requirement 15 for people being trained in procedures that they must implement. 16 17 They must show that all of the people implementing their 18 construction procedures have been trained and have read and understood, or attended a lecture or some type of familiari-19 20 zation with any change to their procedures.

That's all formalized now and documented.

I guess the missing part that I haven't described 22 are the outside training activities, and I'm sure Ray is more 23 24 familiar with the details of this than I am, but there are 25 technical training programs put on from time to time by a

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	1	variety of the technical societies.
	2	I remember specifically there is an ACI course.
	3	I'm not familiar with the details, but our people at the
	4	jobsite sure are, they're quite interested in attending that,
20024 (203) 564-2345	5	and 1 think you get frequent applications to attend that
	6	session.
	7	I believe we've had that course presented in
20024	8	Houston once, perhaps more than once, but around the country
	9	as they present it I believe we send several people each year
IGTON	10	to that course.
WASHINGTON, D.C.	11	Ray may want to comment on the contents and the
ING, W	12	significance of that course to the people that work in the
REPORTERS BUILDING.	13	civil concrete areas, when I finish. I'm not familiar with the
FERS 1	14	details of that.
EPORT	15	We have had, as an example, just instances that
W	16	come to mind, within the last few months we've had three
EET, S.	17	members of the AWS Code Committees put on training seminars
300 7TH STREET,	18	at the jobsite as refresher training for our people; what does
ULL 00	19	the AWS Welding Code really mean, how should it be interpreted,
~	20	practical examples, go out in the field and look at the welds
	21	with the AWS Committee members, as well as some classroom
	22	lectures.
	23	We've also had I'm sorry, I don't remember the
	24	name of the firm, but another organization present, as I recall
	25	it, it was a two-day training session. It may have been two
	10114	성원 경험 방법 생각 것은 것 같아요. 그 것 같아요? 그 것 같아요. 그 것은 것은 것은 것은 것을 가지 않는 것을 하는 것을 수 있다.

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2-6 half days, I don't recall, but on the subject of AWS welding. That's within the last few months. We've had, over the years, another example that comes to mind is the ASME Section 3. We've had consultants come in and discuss the contents of that code, any changes 300 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 564-2345 that are made periodically in that code. I don't remember whether we've done that every year or every two years, or whether it's a fluctuating frequency, but I do remember that we've had those type sessions. .14 

1 BY JUDGE LAMB:

Who attends those sessions? Are they for QA/QC 2 · a people, or are they for people involved in the various crafts? 3 BY WITNESS BROOM: 4

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The ASME course that I remember specifically, a A session that we had here in Houston, at which some QA/QC personnel attended as well as engineering people attended. 7 We may have had that particular session at the site, too. I 8 9 don't recall.

The others that I was referring to were sessions 10 that I remember being held at the jobsite, and those -- for 11 instance, the AWS welding program was specifically for the 12 quality control personnel, although some construction people, 13 I believe, did attend and were invited to attend; welding 14 engineering people, for example. But I believe the bulk of 15 the people were inspection personnel and inspection supervision, 16 people directly involved in the inspection of the welding. 17

The ACI course that I referred to, I don't know if 18 anyone has attended that offsite course, other than QA/QC people 19 or not. I wouldn't be surprised if there hadn't been a few, 20 but I would say the bulk of the interest in that program would 21 probably be from quality engineering and quality control 22 23 personnel.

Maybe Ray wants to expand on what I've said. 24 25 111

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1 BY WITNESS VURPILLAT:

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A. The paragraph that you cited that we started
3 talking about I think refers primarily to the outside training.

I believe that right now all of the mandatory training, as Dr. Broom mentioned, the training for procedures and the training for qualification of individuals to perform certain tasks, including welder training, for instance, as well as inspector training and auditor training, and this sort of thing, are all internal, and by that I mean are conducted within the Brown & Root organization by Brown & Root people.

The other outside courses are supplemental, and we use those sometimes as part of the qualification, satisfying part of the qualification requirements of individuals for certification.

The ACI course that was mentioned is a concrete inspection course. It's put on by ACI. It's also put on by the Portland Cement Association related to the, again the Section 3, Division 2, dealing with concrete containments and pressure vessels, but it is a basic -- they offer several courses.

One is a basic inspection course dealing with how to inspect concrete, how to read the drawings, how to interpret the drawings, how to relate that to the work at hand, how to perform certain concrete, basis concrete tests, what's the meaning of the test.

They have a course at the next level which is the supervision, and the planning of that particular accivity which gets into some more detailed, subjective kind of things, whereas the first one is a very objective kind of a thing.

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We have individuals trained in nondestructive 5 testing, from the outside, from outside, the very similar 6 things related to radiography and liquid pentrant and magnetic 7 particle inspection, and these type of things. 8

As far as the amount of training that goes on, as I recall, the numbers are rather staggering just when you look 10 at the numbers; well in excess of a hundred thousand man-hours of training in just the craft people in construction procedures 12 13 and related quality control procedures.

The quality assurance people at the site, as I 14 recall, had 15,000 or so hours of training, and of course, the 15 difference there is many fewer QA/QC people, and the same with 16 the people in Houston Engineering in QA/QC, the same kind of 17 numbers as related to that, and now that's just the internal. 18 The training that's required and implemented by Brown & Root 19 does not include, for instance, what we call the reading list 20 21 kind of training.

If there are revisions made to procedures that are --22 that don't affect the actual work, if they're just editorial 23 changes, we still require that the individuals become familiar 24 with those changes, and they often are done just by reading the 25

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procedure, but that has to be documented. That's not included in the hours that are counted in -- that I just cited.

Q. Does this activity, or the extent of this activity represent a change from what was occurring perhaps in mid-'79? BY WITNESS BROOM:

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A Yes, sir.

As a result of the response to show cause, we revised or rewrote quite a number of procedures, and there is a direct correlation between the number of man-hours expended in training and the frequency or number of procedural changes. So those two go hand in hand.

I don't think there is a change in our philo.ophy about training: I don't believe any of the activities we mentioned here were different from the kinds of training we've provided in the past.

I stated a moment ago that there were some less formal methods of training or documentation of training in the early stages of the project, but I believe that we had switched over to a formal documented list of everybody in the classroom and the subject and the outline of the course to document all of our training.

I believe we had made that transition well before1979.

24 Q With respect to professionals attending seminars,
25 technical conferences, national meetings, does the company send

	1	some of these individuals, and if so, do you have some feel,
	2	Mr. Vurpillat, for numbers, frequency, who gets to go to these
	3	types of meetings?
	4	BY WITNESS VURPILLAT:
564-2345	5	A. Yes, I think I have a feel for that. Again, this
	6	is not mandatory in any way, but it is a philosophy that I
(202)	7	encourage, and Dr. Broom and the management of the power group
20034	8	encourages. We encourage participation in seminars, as you
i, D.C.	9	described, and industry groups.
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1 BY WITNESS BROOM:

2 I can tell you what our philosophy on that subject A is, Dr. Lamb. I'm not sure that I have statistical data at 3 4 my fingertips, but I'm involved in the preparation or the supervision of the preparation of our power group budgets each 5 year, wherein each manager, such as Mr. Vurpillat, is provided 6 instructions of various types to assist him in preparing his --7 8 I'm talking about overhead budgets now, where we're spending 9 internal funds.

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We instruct each manager to identify any and all meetings, technical meetings related to his subject area that are of importance, and plan to send, oh, typically two to five people to meetings, depending upon their significance and the range of subjects and parallel sessions and that type of thing that might be involved.

16 That is not a fixed guide or rule. Basically, we
17 provide that as guidance to the manager to say that is about
18 the level at which we would like for you to budget your money
19 and time of your personnel.

The administration of those funds is entirely at the discretion of the department manager, so that he doesn't have to -- Mr. Vurpillat, for instance, does not have to come to me and argue about whether he needs to send three people if he's budgeted two people to go to the ASQC, or six instead of five.

.2-1.3	1	Q. These numbers refer to each major meeting or are
	2	these annual figures? · ·
C	3	BY WITNESS BROOM:
	4	A No, sir, these are each meeting that he identifies
	s 5	of a topical nature, quarterly meetings and national meetings,
	6 6	or whatever.
	20021 (202) 554-2345 20 · · · · ·	Q So your number of two to five refers to each major
		meeting and not to the total budget for the year for
	% DC	Mr. Vurpillat's group?
	10 IO	BY WITNESS BROOM:
	WASHINGTON, D.C.	A No, sir. That's number of people for each senior
		manager for each meeting that he feels is significant to his
(	13	act of the business.
	SN31	There might be a case wherein a single meeting,
	12 13 13 14 15 16	such as maybe the annual American Nuclear Society meeting, or
	· . 16	Atomic Industrial Forum, or something like that, where everyone
	5 17	has an interest in.
	HIS 18	The only time we would "we" being executive
	38112 18 19 19	management of the group, might exert any influence over that
	20	is if we got a suggestion that we send 20 people, we wonder
	21	maybe we need more pecple at home running the store than
C	22	attending the meeting and we might reduce that number somewhat,
	23	but it's only in that regard that we try to control those
U	24	activities.
	25	We have confidence in our senior managers and

that they're mature individuals and that they, much better than
 we, can recognize the needs and the significance of such
 activities to the conduct of their business, and we try to
 give them a free rein in planning and administering those
 activities.

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BY WITNESS VURPILLAT:

A The forum that we find most helpful with our management people and supervisory people primarily are the ---those activities related to ASQC.

I believe Mr. Frazar testified earlier that we
have -- "we" meaning the South Texas Project, was very
influential in starting a local ASQC chapter in Bay City, and
as I recall seeing the attendance figures from their first
few meetings, I suspect that most everybody at the South Texas
Project, at least in QA/QC, attended at least one of those
meetings and probably several.

My people here in Houston are active in the South
Texas Chapter of ASQC, which is the local chapter here. Many
of them, I would say ten is probably an accurate number, or
close to ar accurate number of people that are very active in
that particular group.

I don't have any figures as to exactly how many
people attended how many industry conferences around the
country at this time, although it has been substantial. We
spend a good deal of man-hours in preparation for these meetings,

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	1	and committee work and time attending the sessions. We feel
	2	it's very valuable. Exchange of information is one of the
	3	primary benefits from associations like that.
	4	Q Based on your experience in connection with other
10	5	projects, Mr. Vurpillat, how does this level of effort that
564-2:	6	you have at STP compare with other projects?
W. , KEPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	7	BY WITNESS VURPILLAT:
	8	A. I have more capability to send more people to more
	9	stings now in my current position than I have had in the
IGTON	10	past. The situation is a little different, but it's most
AIHSA	11	generous.
NG, W	12	Q Across the board, would you rate training
MILLE	13	activities here as effective more so or less so than in other
FERS 1	14	facilities?
SPORT	15	BY WITNESS VURPILLAT:
	16	A. I would rate them as certainly being more extensive
EET, a	17	here than I have been used to in the past, not to say that
300 TTH STREET, 8	18	what I've been used to in the past wasn't sufficient. It
TT 001	19	certainly met all the requirements, the certification require-
	20	ments and training requirements.
	21	It has been my experience, at least recently, since
	22	I've been here, that the individuals, both t a craft people and
	23	the QA/QC people are very, very knowledgeable about the
	24	requirements related to the work and are most adequately
	25	trained.
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	1	Q How do expenditures for this purpose here compare
REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 564-2345	2	with the other facilities, in your judgment?
	3	BY WITNESS VURPILLAT:
	4	A I think they're higher here, both in the amount of
	5	time and the number of individuals that are involved in the
	6	training.
	7	Dr. Broom mentioned this. Recently we had these
	8	three individual; from the American Welding Society come to
	9	the site. Actually, they came on two different occasions,
	10	two or three different occasions, and the sign-up list to
	11	attend those we had certain people that we insisted attend,
	12	that it was mandatory to at end the instructions that these
	13	people gave, but the sign-up list for other people from the
LEKS	14	crafts and from site engineering, and what have you, was such
EPOR	15	that we had to have an extra session and we still didn't get
8.W. H	16	everybody in that wanted to attend, just from an observation
in the second second	17	standpoint, so I think that is indicative of the concern of
300 7TH STREET,	18	the people about training and the desire to want to find out
17 00E	19	everything that they can.
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	and the second s	

.2-17	1	EY JUDGE LAME:
	2	Q. On Page 41 of your testimony, the paragraph
(	3	beginning at Line 10, extending to Line 20
	4	BY WITNESS VURPILLAT:
	÷ 5	A. Yes.
	6	Q how did you e luate the stature of QC super-
	20024 (202) 554-2345 8 2 9 0	visory personnel in comparison with the construction counter-
	20024	parts?
	2 9	BY WITNESS BROOM:
	9 10 11 12 13 14 15 16 16 17 16 17 16 17 17 16 17 17 17 17 17 17 17 17 17 17 17 17 17	A Judge Lamb, maybe those words are a little fancier
	VIHSE 11	than what I actually did.
	8 5N 12	Let me tell you what went on.
( .	13	Basically, it means talking to the people, looking
	8 513	at the organization on the site in QA/QC and in construction,
	15	hearing comments from the people that they would like to be
	# . 16	called s' perintendents, like the craft superintendents were
		in construction, to make it more apparently or certainly obvious
	18	to everyone on the jobsite that they were peers.
	17 17 18 18 18 19 19	They wanted pickup trucks like the superintendents
	ື 20	in construction, that they could drive at home at night, gold
	21	hats.
C	22	· Perhaps more significant, though, they liked the
	23	idea of having a fixed, across-the-board salary level, like
C	24	construction, and discussing with the QA project management
	25	and the construction management as to what their philosophy was

individuals involved that were saying they liked that kind of arrangement, it made sense to me, and that's some of the principal things that occurred during this time with regard to setting up the superintendents as exact peers of the con-300 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 struction superintendents. 

behind that kind of an arrangement, and talking to some of the

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Of course, what I was concerned about was 1 0 trying to evaluate your means for comparison of the two 2 types of people and how one -- this has been discussed 3 earlier in your testimony, and I got the impression from 4 your earlier testimony that this was very difficult to 5 do. 6 7 This says flatly that you provided equal stature, 8 and I'm curious to know what type of documentation you 9 might have had, if any, to indicate that that was being 10 accomplished? 11 BY WITNESS BROOM: 12 Well, perhaps I should expand a little bit A. 13 further. 14 If you look at the man who is responsible 15 for all of the civil structural inspection activity, and we made him equal to the man who is responsible for all 16 17 of the construction work in the civil structural area. 18 That means in position, in pay in requisites a 19 or in all those? 20 BY WITNESS BROOM: 21 In position and in pay and in requisites down A. 22 to the color of his hat he wore on the job. 23 So then the intent was to try to place the a 24 QA/QC people on a par with the supervisory person in the 25 area in which they were performing their function; is

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1 that correct?

## 2 BY WITNESS BROOM:

3 A. Yes, sir, that's part of it. 4 Let me go on just a moment more, though. 5 Prior to this time, I believe I've testified 6 that we had a Wage and Salary Administration Program whereby 7 these people, as well as all of the inspection personnel, 8 where the salaries were administered on the basis of performance, 9 and that's a very complex thing to do with a large number 10 of people. 11 It's especially difficult to do in the work 12 environment of a construction site with people going and 13 coming and transferring and supervisors being responsible 14 for different people from time to time. 15 We decided that in the QC inspection arm of 16 the organization, from those people that I just referred 17 to as the superintendents all the way down to the lowest

Now, I also testified that in establishing
that structure, we looked at those classifications compared
to the construction classification, and we tried to, and
I'm confident that we did, make the comparable position

level of inspector, to set up a system of classifications

whereby the people occupying a slot in the organization

would be paid exactly the same amount of money with his

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peer.

	1	slightly higher, certainly equal and slightly higher paying
	2	on the QC side of the house than the construction side.
	3	That prevailed up to the level of the superintendent,
	4	but in the case of the superintendent we made their salaries
	5	
1-2345		identical.
20024 (202) 554-2345	6	Does that answer your question?
	7	Q HL&P, as I recall someone in HL&P, Mr.
	8	Frazar perhaps, testified that there was a differential,
V, D.C	9	slight differential between the two.
NGTON	10	Do you have such a differential or do you
WASHINGTON, D.C.	11	shoot for parity?
	12	BY WITNESS BROOM:
GUILD	13	A. Judge Lamb, I believe I testified that for
TERS 1	14	an inspector there is a differential between the inspector
REPORTERS BUILDING,	15	and his organizational counterpart in the construction
S.W. 1	16	organization, and I believe I characterized that as about
	17	25 cents an hour.
300 TTH STREET,	18	Q. I guess I was mistaken. I recall that as
17 00E	19	being someone else that said that.
	20	BY WITNESS BROOM:
	21	A. I clarified that to say that I was trying
	22	to quote a figure that applied to a number of ranges,
	23	but I believe that's a fair characterization.
	24	So what I'm trying to say Let me be very
	25	clear on this.

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We tried -- we didn't try; we in fact made 1 this a policy. All inspectors of a certain level across 2 the board within the QC organization get the same pay. 3 There is not two Inspector B grades where 4 one makes more money than the other. They are all paid 5 300 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 the same amount of money until they achieve the requirements 6 7 to move to A, or from C to B or whatever. 8 Those are step changes and when you fulfill 9 those requirements, then you receive an automatic adjustment 10 to your pay. 11 So that's administered uniformly across the 12 QC organization. 13 But if you look at one of those levels in comparison with the construction organization, as best 14 15 you can define the peer level, we tried to have the inspection personnel paid slightly higher; and I think a good rule 16 17 of thumb is about 25 cents an hour higher. 18 That is true across the board. Then as I said, as you got up to the superintendent 19 level, there is not differential. A superintendent in 20 QC makes the same salary as the superintendent in construction, 21 and all of the superintendents are paid the same in either 22 23 organization. You could make an argument that the QC superintendent 24 supervises a much smaller number of people, that his total 25

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responsibility is somewhat less than the superintendent of a big group of pressmen on the job site, and that is

a fair argument.

But we elected to make their pay equivalent. Q Mr. Vurpillat, do you feel that this equality of stature has been attained between your people and the construction people?

BY WITNESS VURPILLAT:

A. Yes. I think that -- I can't testify to how the re-evaluation was made, but the result of that reevaluation and the way things stand right now, I feel that our people are paid, certainly, in comparison to the construction people, but generally, also, well.

They are paid well in relation to the commensurate responsibility and authority that they have, and those two things are considerable on this job or on any nuclear job.

Q Dr. Broom, you indicated this upgraded classification to equal stature. This suggested before that they were not equal; is that correct? BY WITNESS BROOM:

A. In some cases that is true. As I indicated,
all of these salaries were administered on a merit evaluation,
subjective evaluation by supervision; and you could very
well have a case where as compared to construction peer

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groups, inspectors or supervisors would be making more 1 2 or less. We tried to sort all of that out, even out 3 the qualifications, and then as I think I described earlier, 4 5 we applied dollars to those. 100 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 I believe it's fair to say that with respect 6 7 to pay, we upgraded all of them. Certainly, we upgraded 8 them as opposed to downgrading them, and I don't believe 9 anybody was disappointed in the adjustments that were 10 made. 11 0 I notice that you indicate this was done in 12 January or February 1980. 13 Was this in response to the show-cause order --14 the upcoming show-cause order, or was this something that 15 had been initiated before the NRC began its meetings? 16 BY WITNESS BROOM: 17 A. I'm afraid I'll have to answer yes to both 18 of those. 19 Let me describe what happened. This is something 20 that I got personally involved in. 21 I found -- I think I described earlier that 22 I was moved back into a position of being responsible 23 for QA in January of 1980. 24 I studied a number of activities that were 25 underway at the time. I tried to get up to speed on the

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1 NRC meetings, of course, and familiarize myself with what 2 we knew about 79-19. 3 In the process of doing this, of course, I 4 spoke to the QA management, QA project management, and 5 determined what the status of their group, of their organization, 300 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 what was happening. 7 I found that there was a study underway of 8 restructuring or re-e-aluation of the wage and salary 9 program. 10 I read some correspondence, I believe, on 11 that subject lated back about October or November of 1979. 12 I believe I referred to the survey that I 13 had performed by Time Lapse, and that occurred in January 14 of 1980. 15 As soon as I began to get the results of that, 16 which was in response to -- one of the first things that 17 I did in response to the findings about harassment or 18 intimidation or morale problems or however you want to 19 characterize that item of the findings of 79-19. 20 One of the messages that same through loud 21 and clear was that the inspection personnel weren't happy 22 about the way they were being paid. 23 Some of them didn't think they were getting 24 enough money, but a more common complaint was that, "Joe 25 is making more than I am. We're doing the same work;

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we're not being treated in the same fashion."

So it was in response to all of that information and, certainly, a willingness on the part of the QA management and supervision that had already begun looking into this area, that we finalized that study.

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We expedited the completion of those decisions, and I think we put the program into effect finally on March 30th or April 1st; but it was about the end of March.

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13-9	1	Q. Have both of you gentlemen read the Bechtel
C	2	Report?
	3	BY WITNESS VURPILLAT:
C	4	A. Yes.
	SHE 2	BY WITNESS BROOM:
	20024 (302) 554 2345 8	A. Yes, sir.
	4 (302	Q In that, Dr. Amaral discussed several aspects
		of the QA/QC Program for HL&P and also for B&R.
	N, D.C.	With respect to the B&R Program, do you agree
	WASHINGTON, 10 11	with his conclusions, his diagnosis of the problem and
	III II	his conclusions about what should be done to correct the
	'DNIC	problems that he perceived?
. (	'DNIGTING	BY WITNESS BROOM: '
	14 15	A I don't have a copy of that report in front
	10daan	of me. I don't remember any areas in the Bechtel Report
	. 16 Ms	that I took any violent exception to.
	, 11 12	I believe that I judged all of his recommendations
	17 17 18 19 19 19 19 19 19 19 19 19 19 19 19 19	as things that would improve our operation.
	19	I believe that I might have placed a different
	20	emphasis on one or two, but certainly the root causes
	21	that were identified were things that we adopted and acknowledged
C	22	as areas that we needed to do additional work on, make
	23	improvements in, and set about trying to do that.
C	24	Q Mr. Vurpillat, can you reach any judgment
	25	on that, since this predated you a little bit?

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## BY WITNESS VURPILLAT:

A. Yes, I think I can make a judgment on Mr.
 3 Amaral's recommendations and the root causes.

I feel that there certainly were -- based
on what I've heard and what I've seen since then, that
there were problems in the areas that he identified, and
that these were areas that need looking into.

8 I think the -- I don't agree 100 percent 9 with the emphasis placed on some of them and some of the 10 specific recommendations that he made in all cases; but 11 generally, I agree that the areas that were identified 12 certainly needed attention.

13 Q. Can you share with us any areas of major disagreement?
14 BY WITNESS VURPILLAT:

Well, I wouldn't consider them major disagreement.

I believe, for instance, that Mr. Amaral made
some rather specific recommendations related to personnel
qualifications and the qualifications of certain individuals,
and I don't recall whether this was part of the report -all of it was part of the report -- but I felt that perhaps
he might have overstated the minimum qualification requirements
for some of the positions.

I think he also recommended that there be
a six-month hiatus once you revise all the procedures,
and I think that's an awfully good idea.

1 I have never seen any project where one was 2 capable of doing that, where things happen so that you 3 could do that. 4 Maybe Mr. Amaral was; I've not been associated 5 It's just almost impossible, in my experience with --BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 anyway, to have a six-month hiatus. 6 7 So to plan for something like that, knowing 8 you don't have very much chance for success, if often 9 not a good thing to do. 10 So it's a good idea, but I don't think you 11 can achieve it. 12 The ratios of quality engineering people to 13 quality control people, I think, is very precise, and REPORTERS 14 I don't know that you can be that precise. 15 But these are matters of degree and not matters S.W. . 16 of substance. 000 7TH STREET, 17 Am I reading you correctly then that you agree 0 18 with the fundamental thrust of the report and his recommendations, 19 his diagnosis and recommendations, although you might 20 not agree with some of the details such as you've been 21 itemizing? 22 BY WITNESS VURPILLAT: 23 Yes, I think that's a fair assessment of my A. 24 feeling. 25 He indicated that the key problem, as he a

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1 saw it, was one of communications breakdown, or at least 2 this was a very important part of the problem. 3 Do you have any thoughts on that, Dr. Broom, 4 as to whether you agree with that or not; and if so, how 5 that came about? 000 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 BY WITNESS BROOM: 7 Yes, sir. In addition to that, and I guess A. 8 to supplement that, I think that was one of the findings 9 that most concerned me in the Time Lapse Report that was 10 based on interviews with our personnel. 11 I believe the NRC detected this, also, a feeling 12 among QC inspectors that they were not receiving adequate 13 support from their supervision and management. 14 As I dug into that, that was absolutely strictly 15 a communications problem. The support was there, but 16 it was not being effectively communicated. 17 That's why, I think, as I referred to in my 18 testimony, we took a number of actions which, in summary, 19 are very siple; and that is, to get the supervision to 20 recognize . . responsibility for both upward and downward 21 communications on a very frequent basis with the people 22 they supervised. 23 That involves meetings, weekly meetings and 24 frequent contact and out on the job site, as well as more

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formal published policy statements, and me going down

	1	to the job site and walking around, as well as the QA
	2	manager and others.
	3	Q. One of the things which he indicated in his
	4	testimony here was that he thought that HL&P, and I believe
345	5	he included B&R QA organizations, also, were short on
554-2	6	experience in this type of construction activity.
1 (202)	7	Mr. Vurpillat, do you have any thoughts on
2003	8	that, or do you feel you are in a position where you can
N, D.C	9	judge that?
S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	10	BY WITNESS VURPILLAT:
NASHI	11	A. I feel that the experience level of the people
ING, V	12	on board right now, for instance, many of whom were on
BUILD	13	board at the time of the original Bechtel audit, are most
TERS	14	adequate.
REPOR	15	They are extremely qualified people and very
8.W. 1	16	good people. They do a good job, which is most important.
	17	Q Is that in B&R or both organizations?
300 TTH STREET,	18	BY WITNESS VURPILLAT:
300 71	19	A. I am, of course, most familiar with the Brown
	20	& Root organization and feel very strongly that way in
	21	the Brown & Root organization.
	22	My association with Mr. Frazar and his staff,
	23	I have an indication that certainly as far as the South
	24	Texas Project is concerned, that their experience and
	25	qualification is most adequate.

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Q. Dr. Broom, do you have any thoughts on it? BY WITNESS EROOM:

3 A. Yes. I suspect that's one area that I would
4 choose to differ in detail with Mr. Amaral's report.

In general, I think you always want a higher
level of experience, better qualified people, to the maximum
extent.

8 I believe that Mr. Amaral -- and this is guite 9 understandable, you understand, based most of those comments 10 on a review of the paper qualifications, resumes and that 11 type of information of individuals; and I think that before 12 you rea h a judgment as to the true qualifications of 13 someone, you really owe it to that person to sit down 14 and talk to them and observe them in their work and see 15 whether they are capable of doing an adequate job.

16 So based on my knowledge of some of these 17 people and obviously their lack of knowledge to the same 18 depth, simply because they were there for an auditing 19 purpose and they could not be expected to sit down and 20 get to know every person; it's from that different point 21 of view that I would have had some differences in some 22 of the statements made in the report about qualifications 23 of people in specifics.

I don't know that I would differ with the general statement that we needed to try to get more experienced

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1 people.

We certainly wanted to do that all along and have been trying to attract the highest qualified people that we can since the job started. JUDGE BECHHOEFER: I think at this point we 300 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 will take a 15-minute break. (Recess taken.) 

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	1	JUDGE BECHHOEFER: Back on the record.
	2	BY JUDGE LAMB:
	3	Q. Dr. Broom, did you obtain some information during
	4	the break on your training?
REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 564-2345	5	BY WITNESS BROOM:
	6	A. Yes, sir. Mr. Vurpillat located some summary
	7	statistics about our training activities and levels, I believe,
20024	8	for the year 1980, if he might make a comment.
I, D.C.	9	BY WITNESS VURPILLAT:
IGTON	10	A. I think I can give you a little closer to the exact
ASHID	11	numbers for craft and QA training for the year 1980. We have it,
NG, W	12	and I also have some numbers of 1981 through the 1st of May.
ULLID	13	The QA/QC related training for the craft people,
LERS F	14	the construction people, in 1980 there were 17,000 participants,
EPORT	15	and obviously several people went more than once, and the total
-	16	time expenditure of 140,000 man-hours.
300 7TH STREET, S.W.	17	For the QA/QC site personnel, those numbers were,
H STR	18	we had 1,400 participants and 5,200 man-hours of time expended.
ULL 00	19	For the Houston quality assurance people and
~	20	engineering people combined, we had 3,260 participants and
	21	12,700 man-hours time expended in QA/QC related training.
	22	The numbers for 1981 through the 1st of May, we
	23	had 4,000 craft people participating in a total of 14,000 man-
	24	hours.
	25	Site QA/QC people, 550 people participating,

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expending a total of 1,800 man-hours. 1

Houston home office engineering and quality assurance people, we had 1,200 participants and 3,600 man-hours expended.

I might mention that included in all of this training, and as a requirement that we have on the South Texas Project, every calendar quarter everybody on the site that does safety related QA/QC related work undergoes refresher 8 training. In other words, there is the refresher training 9 related to the procedures that they implement or are 10 responsible for implementation, including those procedures that they may not be directly be involved with but would be 12 13 indirectly affected by.

14 This includes not only the quality control procedural aspects, the inspection and testing, but also the 15 craft aspects; for instance, the concrete vibrator personnel 16 undergo refresher training every guarter on how to do that task, 17 18 that sort of thing.

I might also mention -- you asked me a question 19 earlier and I'd like to add, if I could, about how I felt the 20 training compared with other experiences that I might have had. 21

I think it's important to understand that the 22 industry requirements, including the NRC requirements, are --23 certianly require that training take place, and a certain amount 24 of training precede certification and qualification of 25

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individuals to perform certain tasks, but the extent of the training is not well defined. In most cases it is left up to the individual companies to determine, and generally the amount of procedural training, and especially the training on revision to the procedures that we require on the South Texas Project is significantly more than is normally done for that sort of thing.

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Not that people aren't -- on other jobs that I've been associated with aren't familiar with revisions, but the formality and the mandatory nature and the timing particularly, on South Texas before a procedure revision is issued and that revision is instituted we must hold training sessions for all the people that are involved, will be involved in utilizing that procedure or affected by that procedure, and they must undergo that training or the revision is not issued until that happens.

If there are individuals that will be involved that can't make the scheduled training session, then they are not permitted to participate in the work in that procedure until they are trained.

20 These are the requirements that perhaps go beyond,
21 as far as the mandatory nature, and particularly the timing,
22 that perhaps go beyond what I've been used to in the past.
23 Q You indicate that when you put in new procedures
24 that there must be training. Is this the result of an NRC
25 requirement, or is this a policy requirement within the company?

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1 BY WITNESS VURPILLAT:

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A. No, this is a policy that Brown & Root and HL&P
have instituted on the South Texas Project that is a means
of implementing the training requirements.

5 Q. That's above and beyond the requirements, isn't it,
6 placed on you?

7 BY WITNESS VURPILLAT:

8 A Well, there is a requirement that the training be 9 held, the method of training, the timing of the training, the 10 mandatory nature of the training, the people involved, is 11 left up to the individual companies, for the most part, and 12 that, I think, is what is perhaps somewhat extraordinary.

13 Q Thank you. Looking at the QA/QC activities at the 14 South Texas site before the Show Cause Order, I'd like to get 15 the view of either or both of you gentlemen with respect to 16 whether this was adequate in all respects, and if not, in what 17 respects was it not adequate?

18 For example, with respect to numbers of personnel,
19 types of personnel, experience, the things which go into making
20 up a good QA/QC program.

21 Mr. Vurpillat, you might be in a position to judge 22 this, except that you weren't here. Do you think, in 23 retrospect, looking back over the documentation, that you could 24 arrive at a judgment on that?

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1 BY WITNESS VURPILLAT:

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A I think I can make a judgment, and I'd ask
3 Dr. Broom if I miss some specifics or misstate some specifics
4 about what occurred before I arrived with Brown & Root.

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5 The mandatory training requirements, as I have 6 been able to determine, prior to early 1980 were met. In 7 other words, we trained. When procedures were issued we 8 trained the people and the people were trained the requisite 9 training for certification for individuals to perform certain 10 tasks.

That training was accomplished. The committed
training had been performed. I can't comment on how effective
it was or how much it went beyond the requirements that we had
stated in the training procedure.

I do recall that this quarterly refresher training, which is a very effective tool, we have found it that way, but is an extraordinary amount of training or piece of training that certainly is not an absolute requirement. That was instituted after the early 1980 period.

think the people's perception of the value of
training has changed significantly. It's changed since I've
been here. As the additional training has gone on, more and
more people are asking to be trained, or want to be informed.

I mentioned about the AWS courses that we've held,and that, I think, is an indication of the interest of the

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people in training, which I think is very important.

Recently it was reported, and we've been able to verify at least generally, one of the local community colleges in the area, I think it's Brazosport Community College, is offering a course in welding inspection training, and they indicated that they would hold that course if they could get 12 participants.

Brown & Root indicated that if there would be 12 people sign off for the course we'd offer transportation. The people do it on Saturdays on their own time, but we'd certainly 10 be glad to provide the transportation for the people. 70 people 11 signed up. Welding QC people, obviously they signed up. Other 12 QC people, and a number of crafts and site engineering and 13 14 construction people signed up for that; 70 in all.

15 I think that's indicative of the attention, and this is -- admittedly, I think this has increased significantly 16 17 since the 1980 period.

My indication is that the training that took place 18 prior to early 1980 was certainly sufficient to meet the 19 requirements that we had committed to and that the Regulatory 20 Commission requires, and that the codes and -- other codes and 21 22 standards require.

The details of that training, I would just as soon --23 24 I wouldn't be comfortable commenting on them.

> Looking at the QA/QC program well beyond training, 0

	1	I mean the program as a whole, how about the adequacy of the
	2	program as a whole?
	3	BY WITNESS VURPILLAT:
	4	A. The program, as I see it now, and the implementation
46	5	of that program, as I see it now, is most effective.
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BY JUDGE LAMB:

Q How about prior to the Show Cause episodes, looking at things such as numbers of personnel, qualifications, types, who were involved in the QA/QC activities?

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BY WITNESS VURPILLAT:

A Judge Lamb, I've been through an awful lot of paper of the individual qualifications and what happened prior to Show Cause, and the incidents of Show Cause, and it's difficult to comment as to -- and put those things in perspective because I wasn't there.

II I can say this, that the qualifications of the individuals that I found in place when I arrived on the scene and in going back through resumes of individuals that were in place before, they certainly compared favorably with individuals in similar positions in other projects that I've been involved with.

17 The NRC findings, since the beginning of the job, 18 and I've been through most of the NRC reports. I haven't 19 studied them, but I've certainly read them. I didn't find any 20 of the findings that were new to me, you know, I wasn't 21 surprised by anything. I had seen instances of all of that.

But it's difficult to put in perspective because not having been there, I don't know how things added up and as to points in time it's difficult to recognize as the attitude of people, it's almost impossible to judge, not having been there

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and not having seen it.

Again, like we talked about earlier in the 2 testimony last night, I believe, you can read words on paper 3 and depending on how things are said they may be different, 4 and that's the perspective that I talk about. 5

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But 1 was not -- I didn't see any findings, NRC findings, particularly, and I've been through most of the old nonconformance reports, and what have you, too, I didn't see 8 anything different as far as types of findings than I had been -than I'd seen on other projects.

11 Beyond that, it's difficult for me to comment. How about the organizational structure? 12 0. 13 BY WITNESS VURPILLAT:

The organizational structure is different from what --14 A somewhat different from what I've been used to, but not in 15 substance. I've been used to the -- all of QA/QC, for instance, 16 the inspection part, the quality engineering part, as well as 17 the auditing and the surveillance part, what I call the pure QA 18 19 part, reporting to the same organization.

Some companies have inspection reporting through 20 the construction organization, and engineering QA reporting 21 through engineering. I wasn't involved in anything like that, 22 so from that standpoint the organization and the independence, 23 the total independence and the reporting type structure was 24 25 the same.

The reporting levels are about the same, perhaps 1 one.leve higher in Brown & Root than what I was accustomed to --2 or that what I was involved in before.

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The function of what Brown & Root calls the quality 4 engineering group is somewhat different than what I've been 5 used to, and that's a very important group within the quality 6 assurance program on the South Texas Project, and those functions 7 8 occurred. I'm familiar with all those functions. However, in jobs that I was previously familiar with, or involved with, 9 10 that function was contained within the quality control 11 organization, the inspection organization, if you will, that 12 level of expertise was there as opposed to being a separate functional organization within the QA department, which 13 14 Brown & Roct calls quality engineering.

15 For the most part, generally it's a very familiar 16 type set-up, and specifically there are some differences. 17 BY WITNESS BROOM:

18 Judge Lamb, I'd like to comment on that same A. 19 question, if I may.

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21 BY WITNESS BROOM:

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Yes.

22 Prior to the NRC inspection that began in November A. 23 of 1979, I think we had an effective QA program on the project. 24 I think we were finding problems. We certainly had 25 found problems and we certainly had problems. I'm not saying

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that we were finding problems quickly enough. We are never satisfied with that, but I think in general we had an effective program.

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We've had some extended discussion during these hearings about whether the program was: in compliance with Appendix B, and I don't really want to get into that because any deficiency that we had we were concerned about, it's a shortcoming of the program, and our attitude is that we don't 8 want any deficiencies or any shortcomings, and so wherever we have them we've got to fix it, do something about it and try to figure out what cause it and try to keep it from reoccurring.

We have a situation in 79-19 where I think after the 12 fact there is no serious question about the integrity of the 13 structures or the work that was done \_rior to that, but a 14 question of a somewhat subjective judgment that were problems 15 building or were indications that if things were to continue 16 would it tend to get out of control or would it have gotten 17 out of control or would unsatisfactory work have occurred, and 18 that is a subjective question and I suppose different people 19 20 arrive at different answers.

I did not feel that that was the situation. I did 21 not feel it would have -- I didn't think we were in danger of 22 that kind of situation developing. 23

But again that's based on my personal perception of 24 the situation and my knowledge of various things that had been 25

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identified, the concerns we had that things -- that we were doing corrective actions that were being implemented and I was confident that those things would have prevented anything from going out of control. I'm using that term that's been used in these hearings.

But the program we have today, after 79-19, is --I don't think there's any question but what is more -- that it 7 is a more effective program than we had prior to 79-19. 8

I think the findings in 79-19 focused our attention 9 on problem areas, focused our attention on a number of problem 10 areas at the same time and got us concerned that we make 11 absolutely sure that situations would not develop so that 12 things could get out of control, or so that work could be done 13 in the field that would not be in compliance with the 14 15 requirement.

I think I've stated earlier that my primary 16 concern in this whole time period was the performance of -- in 17 terms of our implementation of the QA program. This was not 18 our only shortcoming, but my primary concern was the impleman-19 tation of our welding inspection program. 20

I was disappointed that our welding inspectors had 21 not picked up indications that were not allowable by the codes 22 or standards that they were inspecting to sufficiently. 23

Missing an indication here and there, a close call, 24 a subjective judgment, those things are understandable, but I 25

think we've gone beyond that and I believe it was traceable to 1 the fact that our inspectors were not properly interpreting the 2 requirements or had not been sufficiently trained, or the 3 requirements sufficiently or satisfactorily explained to them. 4

That was of a great deal of concern to me.

And of course, our response to the Show Cause and the actions that we've taken since that time I think fully document all the things that we did to correct that situation 8 and prevent its recurrence, but I guess I'm saying that prior 9 to 79-19 I thought we had a large number of people who were 10 qualified to do their job, perhaps not as qualified as we would 11 like to have them. We'd always like higher and higher 12 qualifications and more experienced people. 13'

I think they were working very hard to do their jobs. 14 I don't think there's been any indication, except one, where 15 someone has said they failed to do inspections, that they turned 16 their back on inspections, and that was the case of Mr. Swayze, 17 after his termination from the job, had made those allegations. 18

I don't believe that I have any indication of a 19 single case where someone deliberately -- I take that back. 20

There's two cases, I believe, where an inspection 21 was not done, but I don't think they have any significance in 22 terms of the over-all project, the results. I think by and large 23 our people were dedicated and working very hard to make sure we 24 25 met all the requirements.

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	1	We had problems. We didn't like any of the problems
	2	we had. We needed to fix them, and that's what we've been trying
	3	to set out to do since 79-19.
	4	Q If I'm reading you correctly, Dr. Broom, you feel
115	5	that you had adequate numbers of people and that they were
REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	6	reasonably qualified, and that you had a viable organizational
	7	structure.
20024	8	Where did things go wrong? What was the problem
I, D.C.	9	that brought about the occurrences of 1979, early 1980?
IGTON	10	BY WITNESS BROOM:
ASHID	11	A First of all, Judge Lamb, the let me focus on
NG, W	12	one comment in your question.
InItal	13	I believe you said that I was satisfied with our
TERS P	14	organization. I think generally I agree with that statement.
EPORT	15	Let me use that, though, to illustrate the fact
S.W. , R	16	that I wasn't entirely satisfied with our organization,
	17	specifically with regard to quality engineering. I think we
300 TTH SFREET,	18	had made a mistake. We had had quality engineers assigned to
111 00	19	the jobsite in years past.
~	20	We had taken the quality engineers, by and large,
	21	off of the project and moved them back to Houston, and in
	22	retrospect I think that was a mistake. We felt that they
	23	could provide their support from Houston by frequent travel to
	24	the job, and I believe in retrospect that was a mistake.
	25	We would have had a more effective organization

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had we not made that move.

Second, the staffing level of our organization,
I believe we had in general an adequate number of people on
the job, not at all times in all areas in the past, but say in
November of 1979 I think we had pretty much a satisfactory
complement of personnel.

7 I don't think we had enough quality engineers. We
8 may have had too many inspectors in a certain area. So I'm not
9 saying when you look into the details of the organization that
10 I was satisfied in all respects with staffing.

I think we needed some more people here, and perhaps fewer people in other areas.

Specifically, what led to the problems in 79-19,
there are a number of causes. Some of the items are pretty much
unrelated to each other. There may be some connection in general,
but I think you have to consider the items independently if you
try to understand the basis or the causes that resulted in an
individual finding.

We've discussed the finding regarding audit. I
think there very clearly you can call it an oversight or you
could call it a misunderstanding or a misinterpretation, or you
could call it a feeling that the program as written was
accomplishing the intent of the code or standards we were to
comply with.

When viewed by others, they had a different opinion.

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That's an entirely different causative factor than the fact 1 that weld inspections were not being done in struct accordance 2 with all of the code requirements. The reasons for that lie 3 in the details of the procedures that were written and the 4 manner in which the training was done, and checking or 5 examination or surveillance over those personnel. 6

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And I think that kind of thing would be necessary, 7 that kind of thing being looking at each of the major areas 8 addressed to determine what the causative factors were. 9

Each of these areas represent weaknesses in our program, as I've said. We needed to make improvements. We needed to improve procedures. We needed additional qualified people in some areas. We needed more effective training in some areas, and on through the report, but I think there were 14 a number of causes of these problems, and that's what we set out to correct.

1 BY JUDGE LAMB:

2 Q Looking at the Show Cause Order --

3 BY WITNESS BROOM:

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A. Yes, sir.

Q -- do you think that was valid?

6 BY WITNESS BROOM:

A. DO I --

8 Q Do you feel that the Show Cause Order was valid?
9 I'm trying to explore your reaction to this. Was it correct?
10 BY WITN ESS BROOM:

A Judge Lamb, I believe in my prepared testimony and also in discussions with Mr. Reis in my earlier cross-examination what I tried to say was that the 79-19 Report, and each of the findings made by the NRC, I do not take issue with.

I think that each one of these items is an item that indicated some problem areas and things that we should focus our attention on and correct.

My statement in my testimony was that I was surprised, I think is the word that I used, when the Show Cause Order in the Civil Penalty was imposed. And I tried to explain what I meant by that, and that was that I was familiar with the findings as they were made available to me starting in December, and we had responded to the NRC through meetings and through Mr. Oprea's nine-point program, and through his thirteen-point program, I believe, to most of the findings, with regard to our recognition

of the items and in general what we plan to do about them to correct the situation and to prevent its recurrence, and I think in some, if not most of the cases, we had given some pretty specific detail as to what we had done and were planning to do, and at that point in time my surprise came from the fact I thought we had a pretty good understanding of the problem with the NRC and we would probably have considerable amount of 7 discussion with them about this, prehaps why did this happen 8 or that happen, and how effective our programs were, our 9 corrective actions were, but I did not expect a civil penalty 10 and a show cause. 11

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Now, your question is was that warranted? I guess 12 I can't answer that. I am not in the business of imposing or 13 performing those kinds of actions, and to do that you have to 14 put yourself in the shoes of the NRC inspection personnel and 15 look at the situation that they were familiar with, all of the 16 statements that they had taken from our employees, some of which 17 were summarized in the report. I don't believe all of them are 18 19 in that report. And the findings of each of the auditors or 20 inspection personnel that participated in that report, 21 providing that collection of information to the NRC management. 22 And the judgment as to whether that action would be taken or 23 not, or what action would be taken has to be made in that 24 environment, and I don't know how to put myself into that 25 situation, because I don't really know exactly what they were

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reviewing and how they were reviewing it at the time.

Q. When I first read your statement on Page 36, the one section that you were referring to, I got the impression that you may have felt that the NRC action was unfair to B&R. Did you or not?

6 BY WITNESS BROOM:

A Well, from my standpoint looking at the problems,
I think that is what I am trying to say. I personally would
not have placed the severity associated with those findings
that I would guess has to be placed on such matters in the
minds of the NRC management to result in the issuance of a
Show Cause Order and imposition of a heavy civil penalty.
In response to that should in your view HL&P in

13 Q In response to that should in your view HL&P in
14 essence admitted to a shortcoming?

15 BY WITNESS BROOM:

I'm not sure that they should have responded any 16 A. differently than they did. I think the posture of HL&P, and I 17 guess that question really should be directed toward them, but 18 in my opinion I think that's what you asked for; in my opinion 19 I believe they looked at the situation and said the most 20 important thing, irrespectivce of any other aspect of this, is 21 22 to address the NRC indings, the deficiencies and correct them, and make the indicated improvements necessary that resulted from 23 that inspection, as well as the Bechtel audit, the root causes 24 identified there, as well as things that I had determined about 25

employee morale, and so on, through Time Lapse, the whole body of knowledge that we had assembled, that it was far more important that we get on with making the indicated improvement that we felt the NRC expected of us and that we fully realized ourselves were significant and needed addressing and needed doing.

7 I don't know that I can answer the question of 8 whether they should have responded in exactly that way. but I 9 certaily agree that that is the most significant consideration 10 in this whole context, that we should make the improvements 11 that we set out to do. Whether they should have responded 12 precisely in the way they did, I'm not sure all the matters that 13 they had to weigh in their mind in formulating that judgment.

14 Q. Were you part of the process by which that 15 decision -- Did you participate in making that decision? Were 16 you consulted by them --

17 BY WITNESS BROOM:

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A No, sir.

19 Q -- in doing so, or part of the decision-making
20 process?

21 BY WITNESS BROOM:

A. No, sir.

23 Q You were not?

24 BY WITNESS BROOM:

A No. The civil penalty and the Order to Show Cause

was issued to the client, and the client determined the fashion 1 in which our response would be structured, and the general nature 2 of how we would go about addressing the subject. I think that 3 is as it should be. 4 . Was management of B&R adequately informed before 0 5 WASHINGTON, D.C. 20024 (202) 554-2345 the Show Cause Order about conditions at the STP site? 6 BY WITNESS BROOM: 7 Are you talking about prior to --8 A 9 Prior to November 1979. 0 10 -- November 1979? A 11 2 Yes. BUILDING, BY WITNESS BROOM: 12 13 I certainly think so. We had an enormous amount A 000 7TH STREET, S.W., REPORTERS of management involvement in the project and attention to and 14 15 concern about various activities or actions from time to time 16 at the site. 17 I think we have testified the various types of management involvement at various times throughout the project. 18 19 I think it was extensive and I believe that management in general was pretty much informed of anything of significance 20 21 that was going on at the jobsite. How does it happen that NRC found these problems 22 a 23 before B&R management? Judge Lamb, I'm not sure that that's a fair 24 A characterization of the situation. I don't believe that in the 25

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1	areas, the 22 items of non-compliance, I don't believe that	
2	79-19 was the first time in which Brown & Root realized there	
3	were problems in those areas, or set out trying to do things	
4	about them.	

5 Q. So you feel that you already knew a substantial
6 amount of that; is that correct?

7 BY WITNESS BROOM:

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A Yes, sir.

9 Q. Had you initiated steps to correct those situations?
10 BY WITNESS BROOM:

I think I discussed a little earlier today one 11 A specific example where we had done that. I think we had --12 during the course of these hearings we have talked 13 considerable about our concern about employee morale, how that 14 cycles from time to time on the jobsite. Immediately preceding 15 this inspection the QA management on the job was concerned about 16 the morale of inspection personnel specifically of their 17 complaint about the wage-and-salary program, and were discussing 18 that program and were in the midst of reviewing that overall 19 20 subject when I got involved in January.

21 Now, I had been -- of course, the initial findings 22 from the NRC had further identified the inspection morale or 23 concern of supervisory support about a week or ten days prior 24 to that.

So I don't mean that the information obtained from

	,	the NRC in that specific example wasn't useful, but it was not
	2	the first indication, and it did not start our concern in that
	3	area.
	4	Q Looking at the question of what we have heard
2	5	several times referred to as dual responsibility, should
01407-100	6	construction the same organization be responsible for both
-HOO (202) 12002	7	for all three, construction, design, and inspection, which is
52002	8	basically the arrangement you have here, I believe.
	9	BY WITNESS BROOM:
WASHINGTON,	10	A. Is your question should that be the case?
AMINER	11	Q. Yes.
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BY WITNESS BROOM: 1

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Judge Lamb, I don't believe that there is any one 2 A. organizational arrangement that is the only one that will work. 3 I'm not even sure that there is an organizational arrangement 4 that you can say is the best arrangement, because the situations 5 on every project are different and unique. The people involved 6 7 are different and unique. And I'm not sure there is a best 8 organizational arrangement.

9 Do you feel this represents any conflict of 0 10 interest?

11 BY WITNESS BROOM:

> No, sir. I believe that the arrangement we have A on this project is similar to a large number, if not most of all the nuclear power plant projects.

15 In my previous experience we have one, two, three 16 projects with my prior employer where had exactly this same 17 arrangement, design, construction and QA/QC were all under the 18 scope of one contracting organization, one architect engineering 19 company.

20 At Brown & Root I had been familiar with two cases in which we had the construction and the QA/QC associated with 22 the site construction activities, and another firm had had 23 engineering, and the QA associated with the engineering scope, 24 and in those cases I believe both of those arrangements worked. 25 I don't see anything wrong with either arrangement of

those two types, and I think that history has indicated that 1 certainly those two types of organizations have worked and worked 2 weell on many occasions. 3 Then you feel this is a fundamentally sound 0 4 arrangement? 5 BY WITNESS BROOM: 6 Yes, sir. I do. A. 7 And that it is viable from a point of view of 0 8 producing a well-designed and constructed plant? 9 BY WITNESS BROOM: 10 Yes, sir. I certainly do. 11 A There is a question that has been raised about the 12 0 percent completion of engineering at the time that the agreement 13 was entered between HL&P and B&R. As I recall, it has to do 14 with the original understanding that engineering was about 50 15 percent complete, but ultimately it was determined to be 16 something in the range of 10 to 15 percent complete. 17 Why was there that discrepancy, Dr. Broom? 18 I'm glad you asked that question. That's a subject 19 A I have spent a considerable amount of involvement at one point 20 in my career, and there is two or three very important facts 21 22 for us to get on the record. Early in this project, up until recent years, 1978 23 or thereabouts, engineering at Brown & Root, as well as at all 24

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or thereabouts, engineering at blown a woot, do wort it is in the second of the basis of other architect engineering firms was reported on the basis of

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the percent of the budgeted manhours expended. 1 If I told you that I was 50 percent complete with 2 engineering, that meant that if I had a million manhours I had 3 expended a half million. There was no tracking of the physical 4 completion of engineering products, engineering products being 5 drawings, specifications, and so forth. 6 In retrospect I think all AE firms realized that 7 they should have been doing things differently, but you 8 understand that projects were smaller. They were smaller in 9 scope, they covered a shorter period of time, historically. 10 The changes in scope and extensions in schedules 11 were not common to have the magnitude with which we are familiar 12 13 today. In 1978 I made a presentation to the owners of the 14

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South Texas Nuclear Project, and I stated that using hindsight, using what we know now -- now being the fall of 1978 -- about the job that began in 1974, we can look back in time and see what the status of things was, and I prepared some data showing how many -- what percentage of civil drawings, and other types of engineering products had been completed as a function of time.

Since 1974 the scope of the job had expanded
considerably. The base line of the engineering budget had
grown considerably so that if you looked at the base number of
manhours that we knew at that time, backward into 1975 when the

job went into construction we were only 10 to 15 percent
 complete.

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In 1975 in real time when we looked at the job, when we knew what we knew about the job at that time, what we thought we had to accomplish, we were 50 percent complete, and that is the confusion surrounding this issue of why did you go in the field with 50 percent when you said you were 50, or whatever, and it turns out that you weren't?

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9 When you change the denominator of that equation
10 at points in time it changes all the historical percent complete
11 that you go back and refigure, and that's the confusion about
12 that issue.

In 1975 we had expended 50 percent -- or roughly, I don't know the precise number, but of that order of magnitude -of the engineering budget, and we were reporting on an expended versus budgeted curve of 50 or 60 percent, or whatever the number was, of the budgeted, being the budgeted manhours being expended.

At the time we felt we had adequate engineering resources finished products, finished to support construction. We had adequate structural drawings. We knew enough about the dam, the reservoir, for the impoundment of the water, and so on, and it was certainly our recommendation that we move into the field and get that work underway.

There is comments in the industry that you hear

about you'd like to have engineering 60 percent, 70 percent, 80 percent, or whatever complete before you go into the field and begin construction work. I don't take any issue with that. That would be a great way to operate. You would be more assured that you had the resources necessary to support and maintain the continuity of construction.

That is not reality in the nuclear power business. 7 Things simply don't work that way. There are significant 8 changes in a nuclear power plant project that if you required 9 that 60, 70, 80 percent of the final product from engineering, 10 specifications, drawings, procured material, and so on, be in 11 hand before you went to the field, you would never build a 12 nuclear power plant, because every year that base-line changes 13 and you go back and historically figure where you are, and I 14 suspect on that basis it would not be uncommon to find a 15 nuclear power plant project remaining stagnant at 30, 40, or 50 16 or some level of percent complete, saw toothing back and forth 17 over an extended period of time. 18

19 I know maybe you are tired of hearing me talk about 20 this subject. It is something that I am concerned about and 21 familiar with, but let me just give you one specific example 22 to conclude this discussion.

The electrical design at the plant is well along,
the routing of cable trays, the location of control circuit, the
location of equipment. Our electrical department has been

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working on that for a long period of time. Appendix R has been published this year requiring a re-look at the whole electrical design, a separation criteria between circuits to comply with what we now know about the results and detailed analysis of the Browns Ferry fire. That 000 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 has a significant impact on the status of our engineering, and it is those kind of perturbations that cause a major fluctuation in where we think we stand as a function of time during the course of the job. I guess I will get off my soap box on that subject now. I'll be happy to answer any other specific questions you might have. 11! 

## BY JUDGE HILL:

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Dr. Broom, could you amplify a little bit on your 0. 2 statement that the scope of the job changes, can you tell us 3 what that really amounted to? 4

BY WITNESS BROOM: 5

Yes, sir. If you define scope as two 1250 megawatt A. 6 nuclear unit in one lake, no, the scope hasn't changed. We are 7 trying to build that scope project. 8

I was really talking about detailed changes that have 9 occurred during the course of the project in terms of what we 10 11 knew about the project and what it would be necessary to 12 satisfy, for instance, site conditions, or to satisfy regulatory 13 requirements, or any changes in the job.

14 Specifically, when the job first began we judged 15 the foundation requirements at the project to be of a certain 16 type. When we got into detailed geotechnical investigations 17 at the site we found soil conditions were different than what 18 we had originally anticipated.

19 We have some people who will come on who have 20 expertise in these areas that you could ask more, but the net 21 result of that was that we had to make our foundation for the 22 plant much deeper, much thicker, much heavier, and to offset 23 the buoyancy equation we had to make them larger in area.

24 The amount of concrete, because of that difference between what we originally conceived as the project requirement

and what we learned a year or so into the job, or whenever, made a significant difference on the concrete requirements, the scope of the civil structural design for the plant.

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I could give you some more examples, if you like. 4 The Westinghouse dead impingement loads or loads from pipe whip 5 restraints involving the amount of retained energy in the lines 6 then undergoing the postulator, a hypothetical pipe break 7 accident, those data were not available when the project started, 3 because this was the first of the Westinghouse 3800 megawatt 9 design. We had not judged them to be too different than what 10 we had had on experience with on the 3400 megawatt unit. 11

There were some delays in getting information of 12 this type to our design engineers, as well as some other loading 13 weights, and other things necessary for the completion of our design.

When the information began to come to us, we found 16 that Westinghouse was assuming additional conservatism -- at 17 least that is what we viewed it to be -- of considerable extra 18 conservatism in this regard, necessitating that since the walls 19 in many cases had already been sized that we had to add steel 20 to take these additional forces, and this created some 21 significant congestion, congested areas in for instance the 22 23 internal shield wall inside the containment.

I can think of some other areas, but it's problems 24 like that. They are not unique to South Texas. They happen on 25

every nuclear plant.

Oh, I remember another one. I don't know the ffect 2 of it as yet, but when we were going through licensing of the 3 project we analyzed the seismic parts of the structure and the 4 design under the tools that were available, the analytical tools. 5 Since that time I think someone has testified here, perhaps 6 Mr. Goldberg, I've forgotten, but someone I think mentioned 7 that there is an interest now among some members of the NRC 8 9 staff, and perhaps the technical community, that there is 10 another analytical method to use to calculate the response of 11 structures.

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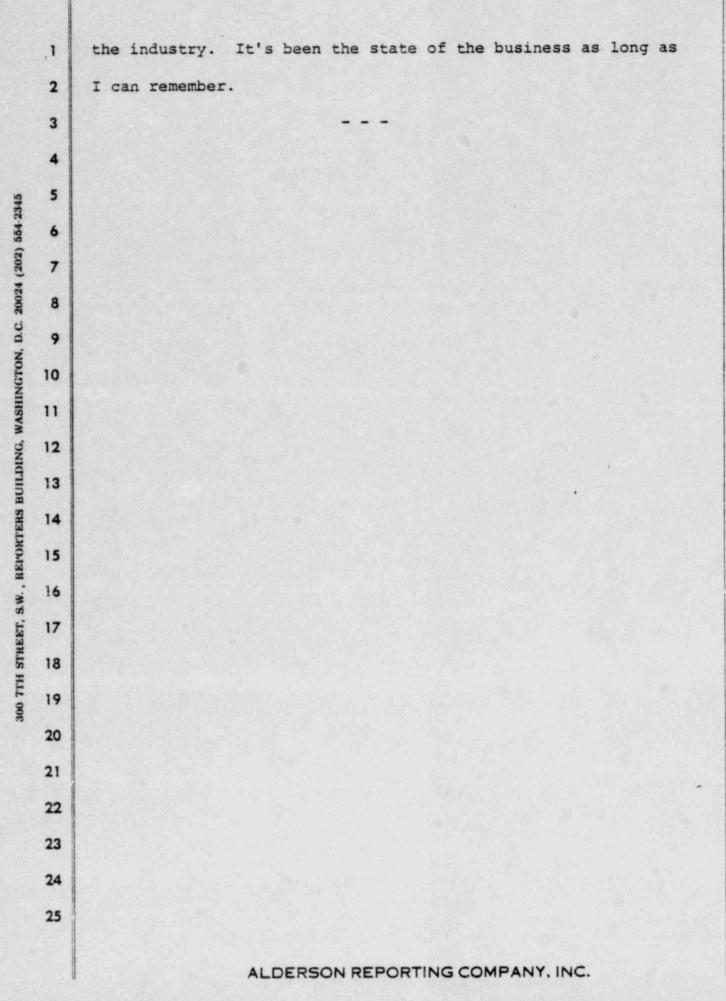
12 Well, our structural engineers have to, you know, 13 meet with the NRC and discuss this and see how that affects 14 our plan, and try to analyze to see if that makes changes, and 15 that may have. I don't think we can state today what the 16 ultimate fall-out of that may be on our design, but, you see, 17 that even in itself is a change in the engineering scope. It's 18 man-hours. That whole discipline has to direct itself toward 19 doing that type of analytical study and those calculations that 20 of course weren't in the budget or weren't recognized or 21 realized prior to that issue being raised.

And we could go on and on, but it's the whole
variety of things that are constantly brought about by
operating experiences at plants, by improvements in methods
and techniques, by findings on other jobs and experience in

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BY JUDGE LAMB:

1 So when you talk of a change of scope, you Q. 2 are not just referring to a change in scope of the project, 3 STP Project, but a change in scope of the engineering 4 for that project, some of which may not involve any change 5 in project scope at all; is that correct? 6 BY WITNESS BROOM :

Yes, sir. It really is all of those. Many A of the items that I mentioned affect the power industry.

Many of the items -- or some of the items that I referred to are unique to the South Texas Project in that, for example, the foundation conditions at the site. That might or might not happen on a different job.

13 It happened on this one, and that affected 14 not only the engineering required, but the construction.

15 If you double the amount of concrete, that 16 means construction man-hours, the re-steel that goes with it, the time to take it and put it in.

18 So it can range all the way from an expansion 19 of the engineering man-hours to do a study that shows 20 there's no problem, all the way to something that is unique 21 only to South Texas that increases the engineering budget 22 and the consruction budget, the amount of materials and 23 inspection, and affects the schedule.

> 1: ranges over that full spectrum. To what extent has the change in the amount

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	1	of engineering required the change, let's say, from
	2	the 50 percent to the 10 or 15 percent range.
	3	To what extent is some of that change due
	4	to inadequate initial design?
345	5	BY WITNESS BROOM:
564-2	6	A. I don't believe it's fair to say that that
1 (202)	7	change was due to inadequate initial design.
S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	8	My words would be the inability to recognize
N, D.C	9	at the earliest days of the project the true scope of
NGTO	10	the job and the activities that were going to be necessary.
NASHI	11	If I might say a word about why that occurred.
NNG, 1	12	In 1973 and 1974 the purchase order had been
BUILL	13	given by HL&P to Westinghouse for this project. We had
TERS	14	done preliminary siting surveys of a number of sites and
REPOR	15	we selected the particular site in question.
S.W	16	We based estimates at that time primarily
	17	by factoring the industry experience on units that were
300 7TH STREET,	18	under design and construction at the time.
300 7	19	This was a larger unit than had been previously
	20	undertaken, not by any factor of two or anything, but
	21	it was a difference from the 1150 to 1250, nominally a
	22	hundred negawatt increase.
	23	But there was a very significant change that
	24	was very difficult for us to measure the true impact of
	25	at the time, and that was that Westinghouse proposed a
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	1	three-train system for all safety circuits.
	2	Power controls are divided into three trains
	3	on this job, as opposed to two trains for safety circuits
20024 (202) 554-2345	4	on normal jobs.
	5	That in itself is an obvious change, but it
	6	has many far-reaching effects that are not truly recognized
1 (202)	7	at the outset.
	8	The foundation conditions that I indicated
N, D.C.	9	had a significant impact on just physical size of the
NGTON	10	structure, the amount of concrete that had to be poured,
WASHINGTON, D.C.	11	the amount of rebar that had to be ordered and placed,
ING, V	12	the whole civil structural aspect of the business.
REPORTERS BUILDING.	13	That was a significant increase, 50 to 100
TERS	14	percent, of what our initial estimate was.
LEPOR	15	Now, I don't believe that can be characterized
S.W. 1	16	as inadequate preliminary design.
	17	I think that you find the same types of things
300 7TH STREET,	18	on most other nuclear projects. At least, that's been
300 71	19	my experience.
	20	Every job that I've been on has been, within
	21	about the first two years, certainly undergone a major
	22	re-look at the scope and the budget and costs, as you
	23	get from this very preliminary conceptualized basis for
	24	an estimate into the beginnings of getting some hard data
	25	about site and environmental conditions and specific

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	1	equipment and so on and so forth.
	2	But certainly, from our 1973, '4 picture of
	3	what the job was to what we know it to be today, there
	4	has been an enormous change.
2345	5	Q Was any effort in connection with this discrepancy
20024 (202) 554-2345	6	in figures, could any of this be attributed to any attempt
4 (202	7	to mislead the company?
. 2002	8	BY WITNESS BROOM:
S.W., REPORTERS BUILDING, WASHINGTON, D.C.	9	A. No, sir. We did not in any way ever try to
OLONI	10	mislead our client.
WASH	11	Judge Lamb, there's nothing that we could
,DNIG,	12	gain by doing something like that.
BUILL	13	We depend on our reputation in the power field .
TERS	14	for our continued livelihood and employment of our people
REPOR	15	and business.
S.W. 1	16	Utilities are a small community. We have
	17	a limited number of places to go to sell our services.
300 7TH STREET,	18	Utilities talk to each other. I know; I've
300 71	19	been there.
	20	There's nothing proprietary or anything like
	21	that between utilities. They are non-competitive with
	22	each other.
	23	If I create a bad reputation or if I were
	24	to in any way try to hide something from a client, it
	25	would take about 15 minutes for that information to get
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	1	all over this country and I'i be out of business.
	2	We may very well have in retrospect, we
	3	may very well have been late recognizing something we
	4	should have recognized earlier.
345	5	We may have line items in an estimate that
564-2	6	were blown. We blow things in estimates and I'll be the
(202)	7	first to admit that.
20024	8	We may have failed to recognize the impact
4, D.C.	9	of some feature on the site or some change in a purchase
AGTON	10	order or some regulatory change.
W. , REPORTERS BUILDENG, WASHINGTON, D.C. 20024 (202) 564-2345	11	We might be accused of being guilty of any
NG, W	12	of those kind of things that, unfortunately, are part
auna	13	of people trying to do our business; but I will not agree
LERS I	14	or I think it is wrong for somebody to suggest that we
EPORT	15	tried in any way to deliberately mislead our client.
.w. R	16	Q This, of course, has to do with at least the
EET, S.	17	potential question as to whether that figur. might have
300 7TH STREET,	18	been more optimistic about percent completion to encourage
111 00	19	awarding the design and construction contract to B&R.
	20	BY WITNESS BROOM:
	21	A. You are talking about the initial estimate
	22	for cost or man-hours or whatever?
	23	Q Percentage completion of design.
	24	BY WITNESS BROOM:
	25	A. You are going back to 1972 or early 1973.

16-5

1 No, sir. I believe that the data that we 2 used at that time to provide a very, very rough estimate 3 as to what plant costs were and man-hour estimates would 4 be was in line with what the industry was experiencing 5 at that time. WASHINGTON, D.C. 20024 (202) 554-2345 6 That's all we or anybody else had to base 7 such an estimate on. 8 You understand that we didn't know where the 9 site was or we didn't know -- we didn't have any of the 10 details of the project. 11 These are very conceptual estimates that we **REPORTERS BUILDING**, 12 are asked to make. They are factored estimates, basically, 13 from other industry experience. 14 (Bench conference.) 15 BY JUDGE BECHHOEFER: 100 7TH STREET, S.W., 16 One or two followup questions on this latest 0 17 line. 18 When you did -- by "you," I mean Brown & Root 19 now -- say back in '75, you would or did render reports 20 of percentage completion to your client, Houston, did 21 you not? 22 BY WITNESS BROOM: 23 Yes, sir. If you're talking about engineering A 24 completion, I believe at that time there was a curve that 25 was shown in every month's progress report that showed

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man-hours expended versus budgeted. It was a typical
 S-shaped curve and it had the actual expenditures tracked
 against that budget.
 That is the way in which we were forecasting

5 the expenditure of man-hours and chat was equated to engineering6 completion.

7 I think from the first of the job there were,
8 from time to time, recognition of problems that would
9 arise, of something that wouldn't get done on schedule,
10 or we'd have to do something differently than we had originally
11 thought of or conceived.

HL&P personnel were involved in and were familiar
with those type activities that occurred day-to-day on
the job.

I don't think we were sitting down on a monthly or quarterly or whatever frequent basis and judging what the impact of those type occurrences, realization, were on the total scope of the job.

We had planned, I believe, an annual update
of the budget and cost schedule estimate. I think that
was done most years during the job.

I can't cite you where that specific requirement is in writing, but I can remember '75 and '6 and '7 and '8 and '9, and we didn't do one in '80, obviously, during the liatus, and we have one scheduled for this year.

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	1	I think for most years it was an annual updating
	2	of our estimate at the time for cost and schedule of the
	3	project.
	4	There are various ways to do that, to revise
REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	5	a cost schedule update.
	6	Some of them are based on going through detailed
(202)	7	take-off of feet of cable, feet of pipe, so on and so
20024	8	forth, representing a huge undertaking for a job of this
, D.C.	9	magnitude.
VGTON	10	Others can be an updating of, say, last year's
IHSE	11	budget, just focusing on what you know has changed since
ING, W	12	that time.
SUILD	13	Typically, we don't do a detailed estimate
LERS I	14	when I say "detailed," I mean go into the engineering
EPOR	15	disciplines and have each drawing looked at and estimated
S.W. , F	16	and feet of cable and feet of pipe and so on estimated
	17	until we get far enough into the job so that there's sufficient
300 7TH STREET,	18	detail to make that a meaningful estimate.
TT 000	19	Mr. Grote is more familiar with the details
	20	of how this estimating is done. As a matter of fact,
	21	I think that's one of his strongest suits, and he may
	22	be able to expand on this.
	23	But what I'm trying to say is you don't expect
	24	in the early phases of a job that type of high degree
	25	of accuracy and detail in an estimate.

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I'm not certain of this, but I believe the

2 first one of those type estimates was done '75 or '6, 3 sometime in that.

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S.W. .

100 TTH STREET,

He probabl. can tell us when the first one,
if you are interested in that, and then periodically -We would not go back and do -- I guess what I'm really
saying -- is zero-based budgeting.

8 We wouldn't do that every year, but we have9 done it since that time.

10 Q Would you client here, Houston, be -- or do 11 you think they were knowledgeable as to the impact, scope 12 or what your report represented?

Do you think they were familiar with what, say,
14 50 percent -- II pick that arbitrarily because we've
15 bandied it around a little.

16 Do you think Houston knew what 50 percent 17 meant and what the implications were for changes in the 18 various procedures and processes you've been talking about? 19 BY WITNESS BROOM:

A. Yes, sir, I believe so. Certainly, the people
working for HL&P on the project were familiar in intimate
detail how the progress reports we. put together and
how these type things were tracked.

I don't know that they had someone at Mr. Oprea'slevel that focused his attention on the definition of

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that particular aspect of the progress report.

2 I suspect he had, but it would not be inconceivable 3 to me for at that time him not drawing a distinction between 4 percentages of drawings issued and percentages of man-5 hours expended.

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6 As I say, again, you can't look at this from 7 the timeframe of 1981. You've got to put yourself in 8 the shoes of someone in the business in 1975.

9 That's the way that engineering was tracked 10 universally across the industry, and there could be a 11 difference in engineering scope.

Engineering scope had changed. There were 13 no enormous increases in scope, I don't think, on jobs 14 historical to that -- up to that point in time.

15 I'm sure Mr. Oprea being in the utility industry 16 was experienced with cost overruns on projects, and I'm 17 sure he knows that engineering estimates do exceed initial 18 estimates for a variety of reasons.

I doubt if Mr. Oprea would have expected the increase in the estimate of engineering or of anything else on this project that we've experienced in the past.

22 I certainly did not. I don't believe any 23 of our people did, and I would be surprised if Mr. Oprea 24 would.

If he received like a 50 percent estimate,

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	1	he would have some idea of what that 50 percent meant?
2345	2	BY WITNESS BROOM:
	3	A. Yes, sir, I think so.
	4	Q As far as you know?
	5	BY WITNESS - BROOM:
554-2	6	A Yes, sir.
J.C. 20024 (202) 554-2345	7	Q My own other followup was when did that three-
	8	channel change you were talking about, when did that arrive?
REPORTERS BUILDING, WASHINGTON, D.C.	9	Was that after those initial estimates were made, like
NGTOI	10	in '75?
NASHI	11	BY WITNESS BROOM:
ING, 1	12	A. No, sir. I'm not certain about this, but
BUILD	13	I believe that we were discussing the two-train versus
TERS	14	three-train approach with Westinghouse, as I remember
REPOR	15	it, it was starting in '72 and '3, and I believe that
8.W.	16	that decision was made prior to our filing the PSAR.
	17	So that would have had to have been I ought
300 TTH STREET,	18	to remember what that date was. I guess that was in mid-
300 TI	19	fall of '74.
	20	I don't exactly remember the date on which
	21	we filed the PSAR, but I would guess that that decision
	22	had been made in late '73 or early '74.
	23	Q What I wanted to find out is how long it would
	24	take for a change like that to work itself into percentage
	25	completion figures?

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S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345

300 7TH STREET.

1 BY WITNESS BROOM:

A. I'd like to talk about that for a minute.

Q I just wanted to see how it --

4 BY WITNESS BROOM:

A. It's a good example of what I've been talking
about.

If you can put yourself in the shoes of an
electrical engineer responsible for the design layout,
physical layout of electrical circuitry, you've had -pick a number -- five or ten years of experience in the
nuclear business and maybe been through a couple of plant
designs of the 900, 1100 megawatt two-train system.

You hear that the advantages of the threetrain system. You recognize it's going to pose some complexities.
Somebody help me remember when the Browns
Ferry fire occurred. Shortly after what we are talking
about.

18 The electrical designer is familiar with separation 19 criteria. He realizes that he can't get into the details 20 of his design until most of the equipment is purchased 21 and he finds out exactly what the total requirements are; 22 but he's got a conceptual idea, notion, in mind.

He knows that he's got to get those three
trains into one, probably two, and as it turned out later,
three cable splitting rooms around a control room.

Based on that, very little detail beyond that,
he's got to make an estimate at the beginning of the job
how many man-hours it's going to take him to perform the
electrical design.

I certainly would expect that original estimate
would come from his experience, his basis, background,
what he's done before, and try to take those kind of things
into consideration.

9 Now he's involved in writing the PSAR and 10 describing -- learning more about the details of the three-11 train system as he goes, and the Browns Ferry fire occurs 12 in 1976.

Now he goes back and says, "What is that going to do to me," and he may very well rethink his whole system, and he's been doing that until 1981 when he finally -well, he's seen some drafts in the meantime, but now he sees Appendix R.

18 In that particular case, I think the full
19 impact of the three-train system is probably not recognized
20 in detail on the job today.

I would hope we're 99 percent or 95 percent
 or certainly most of the impact is understood today.
 But what I'm trying to do is to say that some
 of these changes are synergistic. You know, one change
 might do one thing; another experience or occurrence or

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1 criteria change over here may affect that first chain 2 and the engineer has a difficult time in truly determining 3 the detailed scope and the detail requirements that are 4 ultimately going to be required for that job to be finished 5 and operating license issued. 00 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 Nothing is overlooked. They are all incorporated, 7 but designing a nuclear powerplant is not like designing 8 a refinery. 9 It's like designing a refinery when the client 10 comes in every 12 months and makes a major change in what 11 his product is going to be or what his requirements for 12 that refinery -- and that's just not a common experience 13 in those industries. 14 It is a common experience in the nuclear industry. 15 I don't think anybody likes that. 16 I don't think anybody does that intentionally. 17 It's just the nature of the industry. 18 I take it there is some updating of these 0. 19 estimates as you go along, your best estimate currently. 20 BY WITNESS BROOM: 21 A. Yes, sir. 22 You wouldn't keep out the three-train system 0 23 until you got a final resolution of it? In other words, 24 you've done something since '74 or '75? 25 11

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00 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345

1 BY WITNESS BROOM:

generally.

No, sir. We do the best we can to estimate 2 A. 3 the impact of changes when they occur.

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4 But I don't want to say that in all cases 5 we did a very good job of it, because some of them we 6 certainly did not realize the full impact when we first heard about the requirement initially. 7

8 JUDGE BECHHOEFER: All right. Thank you. 9 BY JUDGE LAMB:

10 Q Mr. Vurpillat, on page 54, right at the end 11 of your testimony, you make several statements there which 12 indicate certain types of improvement in the program relative 13 to employee reactions and knowledge and manner of dealing 14 with them.

15 These are very general statements. Are they 16 based on a study or the subjective observations by yourself? 17 BY WITNESS VURPILLAT:

18 They are based on conversations that I've A. 19 had with people, CA management on the job, QA supervision 20 on the job and with the inspection personnel on the job.

21 I think it's maybe a question of more frequently; 22 you know, how do you define "more," more than what? 23 They certainly are asking questions. They 24 are expressing interest. That's as far as the employees 25

Based on what I've heard about what happened 1 2 before, what's happening now is a more frequent occurrence. 3 The supervisors and the management personnel, 4 I know, are being much more careful about explaining the 5 decisions that are made. 00 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 I think there was some conversation in earlier 7 testimony and earlier cross-examination about one of the 8 problems that the inspectors expressed was that when they 9 wrote a nonconformance report, they never heard what happened 10 after that. 11 We are being very careful that that information 12 is gotten back to them and the decisions are explained, 13 particularly if it's a decision that is to use a nonconforming 14 condition as is; engineering decides that it's an acceptable 15 way for it to be. 16 That sort of thing is explained. 17 We try to keep an ear to the ground as far 18 as disagreements between QA/QC people and other QA/QC 19 people, management or supervision and the inspectors or 20 QA management and the quality engineers on a job, and 21 especially between construction. 22 We try to get at those things as soon as we 23 perceive that there is any particular problem. That's 24 an attempt that we have made, and successfully so, I think, 25 and particularly in the last six or eight months, in my

	1	experience on the project.
	2	Q. Were some of these the outgrowth of your consultant
	3	evaluation that you refer to here?
	4	BY WITNESS VURPILLAT:
345	5	A. Yes, I think that his perception and in his
654-2	6	report that the employees were concerned about these items
1 (202)	7	and that they meant a great deal to them, yes, I think
2003	8	we had to treat that as quickly as possible and as completely
N, D.C.	9	as possible, and that's why we're doing that.
IOTON	10	Certainly, that perception
S.W., R.PORTERS BUILP NG, WASHINGTON, D.C. 20024 (202) 554-2345	11	Q What I mean, does followup evaluation include
NG, I	12	improvement in these areas of the type you've described?
BUILP	13	BY WITNESS BROOM:
TENS	14	A. Yes, sir.
NOGAL	15	BY WITNESS VURPILLAT:
3.W.F	16	A. Yes, that's right.
	17	BY WITNESS BROOM:
300 7TH STREET,	18	A. On two different occasions.
300 TT	19	BY WITNESS VURPILLAT:
	20	A. Not only from the consultant, but the Time
	21	Lapse consultant that came in on several different occasions.
	22	His most recent evaluation indicated there
	23	had been considerable improvement.
	24	I think the re-audit, the 1981 audit by Bechtel,
	25	the report any information that we received indicated

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1	that they felt that there had been significant improvement
2	in these areas, also.
3	So it's not simply our view of things, although
4	we feel that things are improving significantly in these
9 <b>1</b> 5	areas.
6 6	Q. Thank you.
7 (203)	JUDGE LAME: That's all I have.
8 2002	(Bench conference.)
N, D.C	JUDGE BECHHOEFER: I think we will break for
10 10	lunch now, an hour and fifteen minutes.
IHSAN 11	(Whereupon, at 12:17 p.m., the hearing was
	recessed, to reconvene at 1:30 p.m., the same day.)
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	1	AFTERNOON SESSION
	2	. 1:45 p.m.
	3	JUDGE BECHHOEFER: Back on the record.
	4	I have a few questions I will ask of the panel,
345	5	and then before we get to Judge Hill's questions, Judge Hill
8.W. , REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	6	will ask for Mr. Grote to join the panel.
1 (202)	7	BOARD EXAMINATION
20024	8	BY JUDGE BECHHOEFER:
N, D.C.	+	Q Dr. Broom, turn to Page 10 of your testimony.
NGTO	10	BY WITNESS BROOM:
NASHI	11	A. Yes, sir.
ING, 1	12	Q. You mentioned you may have testified to this
BUILD	13	already, but just to clarify the record, you mentioned the
TERS	14	experience of Brown & Root, first with respect to the Brunswick
REPOR	15	plant, and second with respect to Comanche Peak.
8.W. I	16	Am I correct that for Brunswick did not do
	17	architect engineering?
300 TTH STREET,	18	BY WITNESS BROOM:
300 71	19	A. That's correct. We had construction and QA services
	20	over the construction scope of field activities.
	21	United Engineers did the design engineering for
	22	that project.
	23	Q. And with respect to Comanche Peak what does the
	24	word "similar" mean? I guess it's Line 23. Is that similar
	25	to Brunswick or similar to South Texas?
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1 BY WITNESS BROOM:

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300 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345

Statute and

2	A. Oh, I'm sorry. What I'm trying to say is our scope
3	was the same as for Brunswick. Gibbs & Hill did the design
4	engineering for the project, and Brown & Root was awarded the
5	construction, and of course, the QA to cover the field scope
6	of services.
7	Q Now, I think one of the witnesses testified that
8	there might have been a change in the scope of services for
9.	Comanche Peak. Is that correct, during the course of that
10	project?
11	BY WITNESS BROOM:
12	I I believe the statement concerned the assumption
13	of the management of the field QA/QC program by Texas Utilities.
14	When we started the project, this was Texas
15	Utilities' first nuclear project, but we had a QA manager in
16	the field who was responsible for all of our scope on that
17	project.
18	The TUSC, Texas Utilities Service Company,
19	representative had a was in the reporting line much the
20	same as with South Texas Project, our reporting line to HL&P's
21	project QA manager.
22	Since that time they have assumed more of the direct
23	management of the day-to-day operations of the QA/QC organi-
The second s	
24	zation, which we still staff at the project in the field, than
24 25	zation, which we still staff at the project in the field, than is the case on the South Texas Project; or, in other words,

their man has assumed the technical direction on a lay-to-day
 basis of the personnel from Brown & Root that are conducting
 the QA/QC activities on the site.

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It's more of an integrated field organization there.
Does Texas Utilities, would you say, have a greater
role than Houston Lighting & Power does on this project?
BY WITNESS BROOM:

8 I don't think I'd describe it as a greater role. A 9 Actually, their role is very similar in nature. It would be 10 about like, let's see, if you split our project QA manager, if 11 you split his responsibilities into two pieces, one being that which is covered by the ASME N stamp and the other activities 12 13 it would be like having HL&P assume the non-ASME related 14 activities at that one-person level, that project QA manager 15 level, to put their man's responsibilities to include that direction -- the direction of activities below that level. 16

17 That's analogous to the situation that we have at18 Comanche Peak today.

19 Q. If you were to compare the two systems, do you see
20 any advantages or disadvantages to either one?

21 BY WITNESS BROOM:

A Oh, I suppose, Judge Bechloefer, we could talk
about a number of pro's and con's of what I'll call a secondary
level of any items that have any real significance; no. I don't
think there's any distinct advantage or disadvantage one over

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1 another.

	2	We have one mild concern in that when someone takes
	3	on the from outside the Brown & Root organization, takes on
	4	a direct supervisory functio. over our people, it tends, or it
345	5	can tend to create a feeling of isolation, as it were, among
564-2	6	those people. They're not directly under the Brown & Root
20024 (202) 564-2345	7	supervision, and so they may not have as close a feeling to
	8	the organization, to the parent company; is the parent company
N, D.C.	9	truly concerned about their welfare, their future, their career.
WASHINGTON,	10	In the case at Comanche Peak I think we've avoided
VASHL	11	that situation because we still have the full scope of
	12	responsibility for the ASME activities, and as I say, it's
BUILDING,	13	only a portion, it's a piece of the responsibilities of that
	14	project QA manager that have been split off.
REPORTERS	15	Q What stage of construction is Comanche Peak in,
S.W	16	do you know, approximately?
STREET,	17	BY WITNESS VURPILLAT:
	18	A. I believe that Unit 1 at Comanche Peak is about
300 TTH	19	maybe 70, 75 percent complete; Unit 2, perhaps 50 percent.
	20	Q. All right. Do you know whether there have been
	21	any significant QA problems arising at Comanche Peak, say,
	22	similar or comparable or of the same nature as some of those
	23	that may have arisen at South Texas?
	24	BY WITNESS BROOM:
	25	A Judge Bechhoefer, we have not had a 79-19 type

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investigation. We've not had a Show Cause Order, or anything
 of that nature.

We've had a number of findings by, you know,
ourselves and the client and the NRC inspection reports from
time to time on the job.

The types of findings there are similar in natureto the types of findings we have here.

8 Q Are there more of them here, relatively, I mean?
9 BY WITNESS VURPILLAT:

A No. I think if you're just talking numbers for
instance, we've had approximately, in the order of magnitude
the same number of nonconformance reports written, the same
number of stop-work orders issued and cleared on that job, as
we have on South Texas.

15 BY WITNESS BROOM:

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00 77H STREET, S.W.,

I may be wrong, perhaps the NRC staff could clarify 16 A this, bu I think if you're looking for a difference on the job, 17 I think that there have been far less -- and that's only 18 numbers -- I mean the only way I can express it. I don't have 19 any data, but I think there have been a substantially smaller 20 number of telephone calls to the NRC concerning harassment, 21 intimidation, interpersonal conflicts, that kind of subject, 22 on that project as opposed to this project. 23

24 Q. Could that in any way be attributed to the fact that
25 the utility there may have somewhat more involvement on the site?

1 BY WITNESS BROOM:

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000 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554 2345

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A I don't think so. That change did not occur for some considerable time after the start of construction, and the situation was not any different before or Eter that, to my knowledge.

Based on my knowledge of the people there, I don't
think that's a significant difference. I don't believe it
would be important in explaining why the difference that I
pointed out to exist.

10 Q I'd like to turn to both your testimony concerning
11 harassment and your testimony concerning falsification of pour
12 cards, and what I'd like to explore is the systems for
13 uncovering incidents of this sort when they occur, and I'm not
14 talking now about adequate training of personnel or the
15 attitude of the people, but what system is there for uncovering
16 whether this type of thing occurs, if any?

17 BY WITNESS BROOM:

18 A Let me make sure that I understand your question.
19 You're talking about what system do we have directed toward
20 finding out if pour cards have been falsified?

Q Right. Right.

22 BY WITNESS BROOM:

A In general, Judge Bechhoefer, we don't have, and to
my knowledge no project has, some type of police force, I guess,
or investigative force that sets out to try to determine

1 specifically if falsification is occurring.

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We rely on all of the people involved in the chain
of command and involved in performing the work to provide checks
and balances of that nature.

For instance, on a pour card there are many
signatures. There are many people involved in the inspection
work surrounding a pour, and in general I would say several
people are involved and have knowledge of who signed that pour
card and was the area satisfactory.

I don't believe we have a case where there's one individual by himself. I suppose it's possible if it were some very small isolated area involving a very simple pour. That might occur.

14 The quality engineers, of course, reivew the whole 15 pour packet, and they are to remain knowledgeable of what's 16 going on in the field and what people are involved and what 17 the circumstances are. They don't go stand and look over the 18 shoulder of every QC supervisor at every pour, but they have a 19 responsibility to stay abreast of conditions in the field and 20 what's happening.

We rely on a knowledge of the activities on the site
and the interpersonal relationships within the chain of command
to provide the checks and balances we need.

24 Q. Now, for instance, a situation where an area wasn't
25 clean enough fo; concrete to be poured, how would that be

1 picked up? Now would it be detected?

2 BY WITNESS BROOM:

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300 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345

A. Well, an inspector responsible for signing a pour
4 card will not sign the card unless the area is clean. He's
5 supposed to know that by performing the inspection, by looking
6 and seeing if the pour area is sufficiently clean.

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7 There very well may be more than one inspector
8 assigned to a pour, and so they'll have a joint discussion of,
9 you know, I've looked at this area, you look at this area, or
10 whatever.

11 Q. You don't always send out teams of more than one, 12 though? Or would they be in teams?

13 BY WITNESS VURPILLAT:

A. I whink it would depend on the complexity of the
item under inspection. In the case of a pour, if we had a
rather large complex pour there would be more than one
inspector assigned to check out all of the items on the pour.

18 If it were a relatively simple pour, a small size, 19 one inspector could easily do it. Everybody is supervised, and 20 the supervisor would normally, on any of these items, at least 21 make a check, a supervisory check of the work that his people 22 were doing, so there's that check.

23 Q. Is that a spot check, or what?

24 BY WITNESS VURPILLAT:

25

A Well, I call it a supervisory check. He walks by

to make sure that his man is doing the job -- is on the job and 1 is doing it, and while he's there obviously he'll check and make 2 sure that he's doing it well. 3 It's not a check list item where he absolutely has 4 to do this, but it's just a supervisory task that's normally 5 000 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 564-2345 carried out. The larger the pour, the more supervisory 6 7 involvement. Would there be any requirement -- I mean would it be 8 0. on a fairly roucine basis, or would it be one of every ten pours? 9 10 BY WITNESS VURPILLAT: No. I think it would be fairly routine. It would 11 A. be almost unanimous if we're talking about safety related pours 12 and particularly safety related complex pours, yes, it would 13 14 be routine. It would be almost unanimous. 15 So it is likely, then, that more than one person 0 16 would observe? 17 BY WITNESS VURPILLAT: Yes, and not just the Brown & Root people, but I 18 A. think Mr. Frazar and Mr. Goldberg, for that matter, Mr. Amaral 19 to a certain extent commented on the HL&P involvement in this 20 area, and that is more or less a regular kind of a situation. 21 22 23 24 25

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REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345

100 7TH STREET, S.W.

ged

Q Now, in terms of harassment, how would you
 normally find out from a QC inspector that he has been
 harassed or thinks he has been harassed?

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Would that inspector it to, like, you,
Mr. Vurpillat, or how would that be --

6 BY WITNESS VURPILLAT:

7 A. He certainly could report it to me. The more
8 likely occurrence, I think, would be that he would report
9 it to his supervisor and it would come up through the
10 project quality assurance manager.

If we are talking about one specific instant -if we're talking about something that someone perceived
to be a general happening, the communication would be
verbal from the individuals to someone in supervision
or management or both.

We hold not regular, but occasional meetings
We hold not regular, but occasional meetings
With the QC people and the QA people on the site where
we just talk about things that are bothering them, and
what we perceive to be going on.

It's an exchange of information on a very informal basis, and often things like we were talking about before, the morale situation, how they are identified to us.

24 Q. How does the procedure STP/PGM-02, and that
25 appears on page 41 of the testimony. How does that come

1 | into play?

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REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345

100 TTH STREET, S.W.

2 BY WITNESS VURPILLAT:

3 That procedure is designed to handle any situation, A. 4 Judge Bechhoefer, where someone in QA/QC and someone else 5 in another part of the organization have a dispute or disagreement over requirements at the job or whatever. 6 7 That procedure basically says don't lose your 8 temper and don't let things get out of hand. If you have 9 a situation where you differ in opinion and you can't 10 resolve the matter in a professional fashion, escalate 11 it through your supervision. 12 Is that a step-by-step process, that each 0 13 would go to his supervisor? 14 BY WITNESS VURPILLAT: 15 Yes, sir, that's the way that that procedure A. 16 for resolution of disputes is supposed to be handled. 17 If it's a case where an individual inspector 18 were to feel that he were harassed by somebody's actions 19 or something, I'm not sure that falls in the case necessarily of a dispute, and I'm not sure this procedure, per se, 20 21 would be implemented; but after all, what we're talking 22 about is just having the people report to their supervisors 23 of conditions on the job site and things that they may 24 not be happy or satisfied with.

25

Beyond that, we certainly expect our supervisors

1 to be aware of the relationships and working conditions 2 on the job. 3 We don't expect a supervisor to overhear every 4 word that's said to every one of their employees; but 5 if it were a situation that were happening with any frequency, 00 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 that supervisor is supposed to be in the work area, he's 7 supposed to know where his inspectors are, he's supposed 8 to be overseeing them and observing; and we would certainly 9 expect him to be aware of any kind of pervasive problem 10 or repetitive problem of such nature. 11 In terms of that procedure, what does the a 12 "Revision 0" refer to? Is that the current --13 BY WITNESS VURPILLAT: 14 Revision 0 is always the irst issue of the A 15 procedure. In other words, it has not been revised. It 16 is as it originally stood. 17 All right, so the January 7, 1980, was the 0 18 first time you had had a procedure of this sort? 19 BY WITNESS VURPILLAT: 20 Yes, sir, I think that's right. A. 21 BY WITNESS BROOM: 22 Yes, sir. I think I testified yesterday that A 23 we formalized this procedure and put it in writing at 24 this point in time; but in fact, this procedure verbally, 25 it existed. It's the basic policy of the company for

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a long, long time.

	2	But we felt it necessary in this case to just
	3	make absolutely sure that people had no misconceptions
	4	that management would not tolerate any tussling or fighting
345	5	or unprofessional conduct on the job, to put it down in
554-2	6	black and white and give a copy to each employee.
20024 (202) 554-2345	7	We had said it verbally. I don't think there's
	8	any supervisor on the job that hadn't known for a long
N, D.C.	9	time that that's how we expect such matters to be handled.
S.W., REPORTERS BUILDING, WASHINGTON,	10	This was simply a step of formalizing that
NASHI	11	by making it a formal procedure.
ING.	12	Q Is Revision 0 still current?
BUILD	13	BY WITNESS BROOM:
TERS	14	A. Yes, sir.
REPOR	15	Q In terms of your testimony on what you consider
S.W. 1	16	proper management attitudes toward QA, would you turn
	17	to page 13.
300 7TH STREET,	18	I'd like to know what the word "generally"
300 71	19	means on page 12.
	20	BY WITNESS BROOM:
	21	A. On page 12?
	22	Q I'm sorry, line 12, page 13. Does that mean
	23	not entirely?
	24	BY WITNESS BROOM:
	25	A. I haven't stopped to read the whole passage,

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	1	but yes, I'm sure that's what I had in mind.
INU, WASHINGTON, I.C. 20024 (202) 004-2040	2	We had instances where project personnel did ·
	3	not reflect the proper attitude, but I think generally
	4	they did.
	5	Q Now, when they didn't, I take it those are
	6	the situations you've talked about where the company has
	7	tried to take some action?
	8	BY WITNESS BROOM:
	9	A. Yes, sir. I don't believe that even in those
	10	instances there was evidence that someone was deliberately
	11	trying to violate QAequirements.
	12	· I think even in a case where record falsification
BUILDING	13	you know, a fellow admitted that he Brilabbed a report
LOKIERS	14	or something, I don't believe he felt that he was trying
REFUN	15	to deliberately violate let something go by that would
W.C	16	be unsafe.
Inall,	17	He just you know, was lazy or didn't get
H SINE	18	around to it or whatever, and we took actions in those
300 TTH	19	CISES.
	20	If someone had a confrontation with a QC inspector,
	21	if he lost his temper or if he drew back his fist, whatever,
	22	that's certainly not the proper attitude; but that does
	23	not necessarily mean that he was trying to violate the
	24	requirements on the project in the sense of doing work
	25	improperly or not meeting all of the technical requirements
	and the second se	

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2 But all of those do contribute to an over-3 all assessment of the effectiveness of the program and 4 an assessment of whether people's attitudes are proper; 5 and people involved in situations like that, we don't 00 7TH STREET, S.W. , REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 judge to hav the right attitude and simply can't work 7 on the project. 8 I think you mentioned in your testimony, I a 9 guess page 14, the QA Management Review Board. 10 Since its existence, has that Board made any 11. significant recommendations for changes in the QA program? 12 BY WITNESS BROOM: 13 Judge Bechhoefer, the primary functioning A. 14 of that Board is to provide a forum for the review of 15 the status of the program and provide a forum for the 16 QA manager to bring any problems that he may have, to discuss them, to seek resolution, suggestions, this, that 17 10 and the other. 19 There may be cases in which an individual 20 member of the Board might make a suggestion about the 21 program. 22 I don't recall offhand cases where that may 23 have happened, other than myself. Each other member might 24 be able to recall similar instances. 25 They also administer, or have performed for

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that we committed to.

to.

them, this annual review of the program, and based upon that, I don't know if you would call it the Board ordering changes, but certainly, in reviewing the findings of such a review and in deciding to implement some of the suggestions made, that might fall in the category that you're referring

For instance, I believe it was in 1976, there was a recommendation as a result of this annual review that the quality engineering function be strengthened and additional personnel added, and that was, in effect, ordered or suggested by the Board, and the QA manager set about to do that.

300 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345

1 What does it mean where it says that that 0 committee makes recommendations for conduct of the project 2 in a timely fashion? 3 4 That appears on the bottom of page 15. 5 This is the Operating Committee of B&R. The WASHINGTON, D.C. 20024 (202) 554-2345 6 last line on the page. 7 BY WITNESS EROOM: 8 A. I'guess I'm just trying to say that I think 9 all of the activities that I have described here indicate 10 that Brown & Root management was involved and kept itself 11 uptodate on the happenings at the project. 300 7TH STREET, S.W., REPORTERS BUILDING, 12 Specifically, I mentioned there to ensure 13 that sufficient resources are provided for the conduct 14 of the project in a timely fashion. 15 I think that's a true statement. 16 I think that the presentations to the Operating 17 Committee, I think QAMRB monthly reviews, periodic meetings, 18 monthly meetings, that provides an open and adequate and 19 ready forum for QA management to voice any concerns they 20 might have about resources of whatever type, should the 21 need arise. 22 This is not, then, purely related to finishing a 23 the project in a timely fashion, but in terms of resolving 24 QA problems? 25 11

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1 BY WITNESS BROOM:

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S.W. .

00 TTH STREET,

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A. Oh, precisely. Yes, I'm sorry, if it's read
3 in that fashion.

I didn't intend it in that fashion.

5 What I meant was that if we need additional 6 resources in the QA program, that there is ample avenues 7 of access to management to see that those resources are 8 provided in a timely fashion; and that's important because 9 I guess the QA manager could stop the entire program and 10 not let anything happen until he got the resources he 11 needs, but we all recognize that that's really not a satisfactory 12 resolution of a problem.

13 That has impact on morale and it's unnecessary.
14 Certainly, you want to avoid those kinds of situations.

15 It's much better to provide any resources
16 you need in a timely fashion and not let a situation like
17 that develop.

18 Q With respect to the testimony on pages 39
19 and 4C concerning the famous or infamous meeting of January
20 4, 1980, you mention that you retracted the presentation,
21 the one the Staff raised a question about?
22 BY WITNESS BROOM:

23 A. Yes, sir.

24 Q What does "retraction" mean? Does it mean
25 just withdrawing something or does it mean going on television

1 and telling everybody you were wrong? 2 I think there have been some innovative approaches 3 in recent years. What exactly does "retraction" mean? 4 BY WITNESS BROOM: 5 In this particular case, it means two or three REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 A .. 6 chings. 7 Number one, recalling all of the printed copies 8 of the previous presentation that we could get. I can't 9 say we got every copy from everybody, but we asked for 10 them back; and having the head of the group, Mr. Rice, 11 make a statement and say that in the previous presentation 12 we had mentioned cost and schedule and that was not our 13 intent, to clear up any confusion in that regard and make 14 a very strong statement that would not leave any doubt 15 or any question in anybody's mind that we expected inspectors 100 TTH STREET, S.W. 16 to feel any pressure from cost and schedule; and then 17 document those new words in a handout that was used to 18 replace the other one that was withdrawn. 19 And that was distributed in a similar fashion 0 20 to the earlier one? 21 BY WITNESS BROOM: 22 Yes, sir. The first one was in a little booklet A. 23 and the second one was in an eight-and-a-half-by-eleven, 24 I think. 25 I'm not sure they looked physically exactly

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.1	1	the same, but yes, they were distributed the same way.
	2	Q I think Dr. Lamb asked some questions about
	3	the Bechtel Report this morning.
	4	I believe Mr. Amaral testified that Bechte
345	5	had made certain recommendations, perhaps not in the report
) 554-2	6	itself, but in associated documents, concerning their
4 (202	7	evaluation of particular personnel.
2002	8	Were any such Do you know whether any
N, D.C	9	such evaluations were made of Brown & Root personnel?
OLDN	10	BY WITNESS BROOM:
S.W. , REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	11	A. Yes, sir, I believe there were.
ING, 1	12	Q Could you tell us what action was taken as
BUILD	13	a result of those recommendations?
TERS	14	BY WITNESS BROOM:
REPOR	15	A As I recall, there were only
S.W. , 1	16	MR. COWAN: Mr. Chairman, if I may interrupt,
		those are contained in the Applicants' exhibit that was
300 7TH STREET,	18	distributed last time to all the parties, including the
300 77	19	Board.
	20	It might be useful, if the Board was interested
	21	and refresh the witness' recollection by looking at those
	22	exhibits.
	23	JUDGE BECHHOEFER: Is this is?
_	24	MR. NEWMAN: I think Mr. Axelrad just left
	25	to check on that exhibit and the particular citation from
		AL DERSON REPORTING COMPANY, INC.

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	•	It.
	2	I think we thought we had it in the room.
	3	JUDGE BECHHOEFER: I think it's what you've
	4	identified as Exhibit 33, apl if so, my question is what
345	5	happened to the people on the last page.
) 554-2	6	MR. NEWMAN: Let me just check to see where
20024 (202) 554-2345	7	we stand on getting a copy of that exhibit.
	8	(Pause.)
N, D.C.	9	MR. NEWMAN: Mr. Jordan has been good enough
WASHINGTON,	10	to furnish me a copy of Exhibit 33, nd perhaps I could
WASHI	11	refer that to the witness.
	12	BY JUDGE BECHHOEFER:
ILUU	13	Q Turn to Attachment 2.
TERS	14	My question is what happened to each of the
REPONTERS BUILDING.	15	people mentioned on Attachment 2, subsequent to that letter?
S.4	16	BY WITNESS BROOM:
EET,	17	A. The first individual is a MAC employee. He
300 7TH STR	18	is scheduled, I believe (Mr. Vurpillat informs me), to
300 71	19	be leaving the site in the next week or so in the very
	20	near future, being replaced with a Brown & Root employee.
	21	The next one
	22	MR. JORDAN, Excuse me. I'm sorry.
	23	Since he has my paper, I don't have it.
	24	Are the names on there?
	25	WITNESS BROOM: Yes.

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1 it.

1 MR. JORDAN: It would help if you could just 2 give the names first, and then I can take notes on it. 3 WITNESS BROOM: Sure. 4 Mr. Roof, R-o-o-f, was the first employee. 5 The second name is Mr. Janecke, J-n-e-c-k-e. WASHINGTON, D.C. 20024 (202) 554-2345 6 After the issuance of this memo, we had a considerable 7 conversation with Bechtel concerning the duties and 8 responsibilities of this individual, and explained that 9 his primary function is a coordinating role. 10 I believe it's fair to say that Bechtel did 11 not have that clear understanding of the job responsibilities 12 12 associated here. 00 7TH STREET, S.W., REPORTERS BUILD 13 I think they would agree that he has sufficient 14 experience to take on or discharge those type of responsibilities. 15 We certainly do, and he is still in that role. 16 Mr. Purdy, P-u-r-d-y, is the third name, and 17 in this particular case, we felt that Mr. Purdy was very 18 well qualified to perform his responsibilities. 19 We recognized this was somewhat an exception 20 in the absence of him having a higher education degree 21 or P.E. registration. We normally would think that that 22 would be, certainly, a requirement that would be desirable 23 for someone in his role. 24 But due to Mr. Purdy's extensive experience 25 in the past and his knowledge of the project and his

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past involvement in the project, we requested of the client and, I guess, indirectly to Bechtel or MAC -- I believe the followup judgments about these personnel actions, the client decided would be made by MAC as opposed to Bechtel.

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I'm not real clear about that, but at any
rate we discussed it with the client that we would like
to keep Mr. Purdy on and have him demonstrate for everybody's
satisfaction that he is qualified and capable of performing
his duties.

II I'm certain that that was done to everyone's satisfaction.

He remains in his role, and I suggest you
ask the client bout that. I believe that the consultants
have stated that they are satisfied that Mr. Purdy is
amply qualified and in fact is recommended to retain his
position in that slot.

The next name is Mr. Warnick. Mr. Warnick, 1 following publication of this in June 1980 -- I'm not sure of 2 the timing, but at any rate Mr. Warnick's responsibilities were 3 changed from being the QA manager at the stie to responsible 4 for QC, the inspection portion of the site work only, and I 5 think as we have testified since then he left the site in 6 7 February of this year, I believe, to take employment elsewhere. 8 Mr. Ruud, the last name, R-u-u-d, the last name on

9 the list is a MAC employee, not a Brown & Root employee, and he 10 is no longer on the project. I have forgotten exactly when he 11 left, but he left a few months ago.

12 BY WITNESS VURPILLAT:

13 Judge Becnhoefer, I might add in the case of Mr. A. 14 Janacke and Mr. Purdy, I am familiar with this letter and had 15 seen it some short time after I joined the company, and was 16 most concerned about these individuals, and I didn't know them 17 well at the time.

18 I watched that very carefully, and both Mr. Janacke 19 and Mr. Purdy I found doing excellent jobs in the positions they 20 are in, and particularly Mr. Purdy is probably one of the hardest 21 workers and the best managers that I have come across both from 22 getting work from both a quantity and a quality standpoint out 23 of his people, and also has the facility of working well with 24 his peers in both the engineering group and construction groups 25 on the project. I consider Mr. Purdy an extremely valuable

employee.

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And I will also agree that if you look just at his
resume it might well appear marginal.

BY WITNESS BROOM:

5 A. Yes. I should have added that, that the assessment 6 of these people was done based upon a review of the resume by 7 Mr. Amaral or Mr. Amaral's people. This did not involve 8 interviews with these people.

9 BY JUDGE BECHHOEFER:

10 Q. That brings me back to I think a response you gave
11 to Dr. Lamb concerning minimum qualifications in certain
12 specified positions.

What would you consider about a system which set
higher qualifications than perhaps allowed exceptions for people
like Mr. Purdy and others based on demonstrated confidence, or
some such other factor.

17 BY WITNESS BROOM:

A. What would I think about such --

19 Q If the specifications for minimum job requirements
20 were considerably higher, but allowed exceptions for certain
21 types of individuals, perhaps as Mr. Purdy who demonstrated
22 competence in certain other ways?

23 BY WITNESS BROOM:

A I'm not exactly sure how to answer that, but let me make this one statement. If we have such a situation where we

have minimum job requirement stated in our program, and we do
 not meet those requirements, we will have a non-compliance
 cited by the NRC. Our auditors will pick that up and state
 audit deficiency.

5 HL&P would pick that up in their audits and state6 an audit deficiency.

7 I gress what I am trying to say is that it is very 8 hard to justify in writing sufficiently in the file so that when 9 an auditor, be it the NRC, our own people, or whoever, come and 10 review that file, they are satisfied that that represents 11 sufficient justification for not having the employee come up to 12 whatever your specification requirements are.

The world used to not be that way, but I think it is
today. We used to do that years ago, but I think that is much
more difficult to do today.

Q Well, is the answer to set minimum requirements,
which I think you, yourself, testified that you would not like
normally to follow -- you would not normally consider adequate,
I should say, for a particular position. Is it better to do that,
or is it better to set higher requirements, and then put some
specified procedure for exceptions.

22 BY WITNESS LROOM:

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00 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON,

A. Judge Bechnoefer, I'm not sure it matters one way
or another. I think what you have to judge is in practice what
type of people do we attract, and have we attracted, and do we

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have in place on the project.

In our written requirements I think we abide by, so to speak, the rules and regulations of the industry. I think Mr. Vurpillat referred to the Standard Review Plan requirements or recommendations, whichever it is, --

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Q. I think it is recommendations.

-- from the NRC, and I think that is proper for us A. 7 to have our written requirements, be what the industry -- and 8 9 by "induscry" I mean the NRC or the code and standard-setting organizations -- across the board in the industry recommend or 10 require, I am not sure this is a good analogy in this particular 11 12 case, but in general we have to do what everybody else in the 13 industry does. We have to make sure that our program is in 14 general conformancy and compliance in the same way that our 15 competitors in the field are.

I don't see any real advantage to us on our part for setting some artbitrarily higher standards for those people. I think we can just as well seek those higher standards for the people we hire. And I think we have demonstrated that we do that, and I don't see the justification for us changing our written requirements, I guess is what I am saying.

Q Well, would the justification be that in the past
some people at least may not have had adequate experience?
BY WITNESS BROOM:

25

A

Well, I guess what I am really trying to say is that

adequate experience is again one of those subjective judgments. Who determines what adequate experience is?

If you look at the Standard Review Plan recommendations
or you look at ASNT requirements, if you look at some other
practices in effect on other projects, or you look at an
individual's assessment of the situation and say in my opinion
what do I think about people's qualifications in this role.

8 I think we have had some of all of that on this 9 project. I think that what I have tried to say is that since 10 the outset Brown & Root has tried to establish a policy perhaps 11 which was not in writing, but we have certainly had a goal and 12 a policy all along to attract the very bast people we can to this 13 project.

I guess what I am really saying is when we have to replace someone we are always trying to find the very best candidate we can to fill that slot.

If the only candidate for some short period, some interim period, or for whatever reason, is something that only marginally satisfies these requirements, I don't see anything wrong with that. We may very well have to do that on occasion, but that doesn't mean we stop looking for better and higherqualified people.

I think that is what is important as opposed to in
a compliance or legalistic sense we state in writing concerning
our minimum requirements for such roles.

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	1	(Bench Conference.)
	2	BY JUDGE BECHHOEFER:
	3	Q Turn to Page 5 of the Revised Quality Assurance
	4	Program. That's Applicant's Exhibit 8.
45	5	BY WITNESS VURPILLAT:
REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	6	A. Judge Bechhoefer, are you talking about the
(202)	7	Attachment B to the Brown & Root portion, I presume?
20024	8	Q. Yes. Page 5 of Attachment B. Well, it's
I, D.C.	9	Attachment 1 to Part B, to be precisely correct.
NGTON	10	BY WITNESS VURPILLAT:
IHSAV	11	A. Yes.
ING, V	12	Q. The same paragraph that Dr. Lamb asked about, where
BUILD	13	there is a six-year requirement, that that would change, for
FERS 1	14	instance to ten years, arbitrarily.
UEPOR	15	Would that present any great recruitment problems,
W	16	or would it change the type of individual whom you expected to
IEET, S	17	hire?
300 7TH STREET,	18	BY WITNESS BROOM:
300 71	19	A It would not change the type of individual we
	20	expected to hire. I don't think that particular change would
	21	cause any significant problem in this paragraph.
	22	111
	23	
	24	111
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BY WITNESS VURPILLAT:

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WASHINGTON,

REPORTERS BUILDING.

200 TTH STREET, S.W.

A Judge Bechhoefer, I think the setting of minimum and maximum, or minimum requirements is not a problem, and no matter where you set them, as long as their is flexibility in the program to use some kind of management subjective judgment in the selection of the people, and the substitution of one attribute for another.

8 This is in my view, anyway, particularly true the
9 higher you go in the organization, or the higher the individual
10 might be in the organization.

For instance, we talked previously about Mr. Purdy and his capabilities. If there were an absolute requirement that the person holding that position be a college graduate, then L could not use Mr. Purdy in that position and that would be most unfortunate, if we were not able to use someone with those kinds of capabilities in that level of management.

So the flexibility -- and I think you mentioned
this in your original question -- as long as the felxibility
is there, then from a management standpoint the ability to
select the best possible person available for the job is still
there, and that is fine.

The problem comes in a business like this, particularly where we are talking about an auditable program, and whether it be financial audits, or quality assurance audits, when you have people asking questions about why did you

select, here is a man that you say has to have 15 year's experience and a degree, and this man has a degree but he only has 12 year's of experience, what basis did you use for the substitution of the other three?

It becomes often extremely difficult to explain to someone the management interpretation that allowed that to happen, even though the person might be very well qualified, and that is why I would tend to put the absolute written requirements at a reasonably low level with the idea that I as a manager will select, go out and find and select the best qualified man for the job.

12 BY JUDGE BECHHOEFER:

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13 Q. Would a higher requirement though, plus a require-14 ment for documentation of any deviations, would that lead to 15 audit problems?

16 BY WITNESS BROOM:

A In my opinion i would.

18 BY WITNESS VURPILLAT:

A. I believe it would relieve the audit problem, but it
still leaves a subjective decision which is subject to
interpretation, and subject to someone else's interpretation,
and subject to someone else's interpretation of whether it was
a good one or not. Not a matter of whether it was appropriate
or inappropriate, just whether it -- did it absolutely meet the
requirements. It's something that we concern ourself with

every day when we are writing procedures, for instance, that are auditable. We have to be very careful how we word it. Wc try very hard not to use the word "all" for instance, because this is very difficult thing to audit and to prove one way or the other. It's in that framework. 00 7TH STREET, S.W., REPORTERS BUILLING, WASHINGTON, D.C. 20024 (202) 554-2345 But strictly from a management standpoint, as long as the flexibility is there the seeking of the best possible: candidate, and the hiring of the best possible candidate to do the job is possible, and that is what we are really after. JUTGE BECHHOEFER: That's all the questions I have at the moment. Why don't we take a short break of about 15 minutes, and then we will call Mr. Grote. (A short recess was taken.) 

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	1	JUDGE BECHHOEFER: Back on the record.
	2	Mr. Axelrad, do you wish to present Mr. Grote?
	3	MR. AXELRAD: Yes. At this point I would like to
	4	call Mr. Stephen H. Grote to the stand, who has not previously
145	5	been sworn.
554-23	6	Whereupon,
(202)	7	STEPHEN H. GROTE
20024	8	was called as a witness and, after having been cautioned to
. D.C.	9	tell the truth, the whole truth, and nothing but the truth,
W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	10	testified on his cath as follows:
ASHIN	11	DIRECT EXAMINATION
NG. W	12	BY MR. AXELRAD:
INITDI	13	Q. Mr. Grote, please state your name and current
ERS B	14	employment.
EPORT	15	A. Stephen H. Grote, Senior Vice President of
W. , R	15	Operations for the Brown & Root Power Group.
EET, S.	17	Q Please describe your current responsibilities.
I STRI	18	A. I am a senior office in the Brown & Root Power
300 TTH STREET,	19	Group responsible for project management services, including
5	20	cost engineering, scheduling, estimating, material management
	21	and project control, and contract and proposals.
	22	I exercise these responsibilities in connection
	23	with all of the projects in the Power Group, including the
	24	South Texas Project and all other nuclear and fossil projects.
	25	Q Describe your educational and professional background

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A. I received a Bachel : of Science degree in Mechanical
 Engineering from the Georgia Institute of Technology in 1964.
 I am a registered professional engineer in the State of Texas.
 Q. Describe the positions that you have held with Brown
 & Root.

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A. Upon graduation from Georgia Tech in 1964, I joined
7 Brown & Root, Incorporated as a Design Engineer in the
8 Petroleum and Chemical Engineering.

9 Beginning in 1968 I was a Project Engineer, and was
10 responsible for a variety of engineering projects in the
11 petroleum and chemical field.

Beginning in 1972 I was made a Project Manager, and was responsible for a number of petro-chemical projects until 1975, when I was transferred to the Brown & Root Chicago Division. There I assumed the position of Manager of Engineering, responsible for all of the design engineering departments in the Chicago Division.

At that time the work we were performing in Chicago was related primarily to fossil power plants.

In 1976 I transferred back to Houston and assumed
 responsibility for Project Engineering and Project Engineering
 Services in the Petroleum and Chemical Group.

In Decemb er of 1976 I was made Vice President of
Petroleum and Chemical Engineering, a position I held until
January of 1979 when I transferred to the Power Group. I have

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been responsible since that time for Power Operations.

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In January of 1980 I was promoted to the position
of Senior Vice President.

Q Describe please the responsibilities you have had
with respect to the South Texas Project.

A. My responsibilities as the senior Power Group
official responsible for operations at the South Texas Project
have remained essentially the same since I joined the Power
Group in 1979.

In addition to these responsibilities, in April of
11. 1979 I was named executive sponsor of the South Texas Project.
12 Brown & Root assigns an executive sponsor to all major projects.
13 This position normally functions as the primary point of client
14 communication and accountability above the project level.

In the two years that I was executive sponsor, I
was involved on a continuing basis with all senior level project
personnel, and regularly attended major project meetings.

I have never been responsible for the quality
assurance program at STP, which has always maintained a
separate, independent reporting relationship to the head of the
Power Group. However, as executive sponsor I was kept apprised
of significant quality related issues by the Project Manager
and other people associated with the project on a continuing
basis.

In my capacity as executive sponsor, I was

responsible for keeping HL&P executive level personnel informed 1 of major issues associated with the project; however, because 2 of the size and importance of the South Texas Project there 3 were, in addition, continual client communications with senior 4 executive management of HL&P by Brown & Root management 5 officials at levels above my position. 6

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In May of this year, Mr. Eugene Saltarelli, Senior 7 Vice President and Chief Engineer of the Power Group, assumed 8 9 the position of executive sponsor of the project, and I have continued my participation in the project through my position 10 11 as head of Operations.

MR. AXELRAD: Mr. Chairman, before the panel, including Mr. Grote become available for questioning by Judge 13 14 Hill, and for cross-examination, I would like to ask Mr. Grote some questions with respect to Applicants' Exhibit 32-A, and to 16 ultimately move that exhibit into the record.

17 That exhibit, just to make sure we all go forward 18 in the same fashion, was first identified at the session on 19 June 3, 1981.

20 The entire exhibit, Applicants' Exhibit 32, was 21 submitted at that time, and subsequently a portion of that was 22 split out as Applicants' Exhibit No. 32-A.

The index for June 3, 1981, at Page 3636, reflects that Exhibit 32-A was identified at Page 3651, and that is a correct citation. It indicates that it was received at Page 3843,

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but that is an error. I believe 3843 referred to CCANP's 1 Exhibit No. 16, so at this point I would like to ask Mr. Grote 2 a couple of questions and move for the exhibit's admission. 3 BY MR. AXELRAD: 4 Mr. Grote, do you have before you a copy of the 2 5 20024 (202) 564-2345 document which has been identified as Applicants' Exhibit 32-A, 6 consisting of a letter from Mr. Broom to Mr. Goldberg, dated 7 May 20, 1981, to which there is an attached memorandum from 8 D.C. Grote to Dr. Broom dated May 20, 1981? 9 REPORTERS BUILDING, WASHINGTON, Yes. A 10 Did you conduct an investigation of allegations of 11 a obstructing of an NRC investigation and intimidation of 12 employees, which was reported in NRC Investigation Report 81-11? 13 14 A Yes, I did. Does the memorandum dated May 20, 1981, contain a 15 0. summary and description of that investigation you conducted? S.W. . 16 STREET, 17 It does. A. Is that memorandum true and correct to the best of 18 a HLL 19 your knowledge and belief? 00 20 A. It is. MR. AXELRAD: Mr. Chairman, I move that Applicants' 21 22 Exhibit 32-A be admitted into the record. 23 JUDGE BECHHOEFER: Any objections? 24 MR. JORDAN: Yes, Your Honor, we object to the admission of Applicants' Exhibit 32-A on two grounds: First, 25

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recognizing that the question before the Board in terms of
 admissibility of evidence is whether evidence is -- is
 fundamentally whether evidence is reliable, and we turn to
 Rules of Evidence in order to find the basis of that
 determination.

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The first basis is that Applicants' Exhibit 32-A is ripe with rank hearsay. The effort here is to demonstrate or presume to show the facts of events that occurred in the past through conversations that Mr. Grote had with others, and this -- I recognize that hearsay may be at times admissible in administrative proceedings, indeed as a general proposition it is admissible.

We have here, however, quite a special case. We have here a case of people whose credibility is at issue, as you can tell simply from reading the document.

16 We have a case where the facts are coming to us 17 second-hand. Everything really depends upon Mr. Grote's 18 evaluation of the facts, and presumably, as well, Mr. Magnuson's 19 evaluation of fact. I presume he participated in discussion 20 with Mr. Grote of what happened and what he heard, although 21 he has not been called, and as we see it the document -- and 22 indeed in testimony by Mr. Grote to the truth of matters that 23 he heard, are inadmissible in the grounds that they're not 24 reliable for the proof of these issues, where credibility is 25 such a serious issue.

The second point I would say is relatively minor, 1 I guess, and is that it may be admissible for the purpose of 2 showing that Mr. Grote did an investigation, and for no other 3 purpose, and particularly if we are to get from him, as I just 4 5 said we should not, the facts that are shown in the document; 6 they should come from him before us on the stand and not from 7 this document. He is the proper source for the information. 8 JUDGF BECHHOEFER: Mr. Axelrad. 9 MR AXELRAD: Under the Board's new ground rules, 10 I would assume that if anybody else has anything to say on that 11 subject -- that objection, they should be heard first and I 12 would respond and I would have to debate. 13 JUDGE BECHHOEFER: Yes. I guess Mr. Reis or 14 Sinkin would be heard first. Mr. 15 Mr. Sinkin, do you have --16 MR. SINKIN: We have no objection, Your Honor. 17 JUDGE BECHHOEFER: No objection to the admission 18 of the ---19 MR. SINKIN: To the admission of the report, right. 20 MR. REIS: Your Honor, I think from the Staff 21 essentially has no objection at this point for Mr. Grote here. 22

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I think essentially what Mr. Jordan talked to is the weight of the document, of the material set out in the document. This is an administrative proceeding. It's not a court proceeding. I think with having the author of the memorandum here and not the

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recipient of the memorandum, can ask questions to determine 1 what weight should be given. I don't think the matters therein 2 are established as such. We have to determine what weight is 3 to be given to them now that we have the author of the memorandum. There may be some other questions that might be appropriate for the Board to determine the weight to be given and how it comes in, and I am looking essentially, as I have said before, usually in looking at these matters I start with, as a base, the Rules of Federal Evidence.

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We are more liberal than the Federal Rules of Evidence in that this is an administrative procedure and not a judicial procedure. However, we do have the Federal Rules of Evidence, records of regularly conducted activities.

If I may, I would like to solicit from Mr. Grote whether this type of report has been prepared formerly on other NRC investigations. Is this a regular type of function 16 17 that he prepares this memorandum regularly, sent and kept by 18 Brown & Root, and I think we might inquire into that to see 19 what type of a record this is.

MR. BECHHOEFER: Yes. You may ask that question. VOIR DIRE EXAMINATION

22 BY MR. REIS:

23 Mr. Grote, how long after the incidents recorded 0 24 in this memorandum did you conduct the interviews and the other 25 investigations you indicate in Applicants' Exhibit 32-A?

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	1	L I think I understand your question.
	2	The NRC came onto the South Texas Project to
	3	investigate certain allegations that were among which were
	4	the subject of this memo, on April the 9th, 1981.
345	5	On April the 10th, the next day, they conducted a
564-2	6	exit interview at HL&P's downtown Houston offices, which myself
(202)	7	and Dr. Broom attended.
D.C. 20024 (202) 554-2345	8	As a consequence of the information that they gave
V, D.C.	9	us in that meeting, I made a commitment to them that I would
NGTON	10	personally look into the matters that were alleged and
IHSAV	11	conduct an investigation.
REPORTERS BUILDING, WASHINGTON,	12	April the 10th was a Friday. I contacted Glen
BUILD	13	Magnuson, an attorney at our firm, who was out of town that day,
TERS	14	and asked him if he would meet me at the site on Monday
REPOR	15	morning, the first thing, so that he could assist me in
w.	16	beginning to look into these matters. So it was several days
LEET,	17	later.
300 7TH STREET, S	18	Q. Now, did you make any notes during the time you
300 TT	19	made the investigation that were incorporated into the material
	20	here?
	21	A. No, I made no notes during my investigation.
	22	Q. You made no notes and the matters herein are
	23	totally based on your recollection after you completed the
	24	investigation?
	25	A. That's right. We Mr. Magnuson and myself

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discussed the subject of whether or not to take notes while 1 we were talking to different people, and he advised me, and 2 I saw merit in what he said, that we were trying to keep the 3 inquiries with the individuals we talked to on a semi-informal 4 basis, and therefore the results of the investigation were 5 developed in the form of this memorandum at the conclusion of 6 the -- or approximately the time we concluded the investigation. 7 And after you talked to these people you made no 8 2 notes of what they said after they left the room, either? 9 No, we did not. 10 A Now, had you conducted any similar investigations 11 0 at any time based on MRC exit interviews? 12 No. That was the first exit interview I had ever 13 A 14 attended. I see. Has Brown & Root, to your knowledge, ever 15 0 prepared similar memoranda on NRC investigations? 16 WITNESS BROOM: Would I be permitted to respond 17 18 to that? 19 MR. REIS: Yes, Dr. Broom. 20 WITNESS BROOM: Mr. Reis, I don't know that the 21 form would be a memo exactly like .his, but we have performed 22 follow-up investigations, to NRC investigations before and 23 there have been documented results of those. 24 We do not do it in all cases. We have done it in 25 some cases.

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MR. REIS: Mr. Chairman, in this case, again I
 think basically the memo can come in, to use the oft-overworked
 expression, for what it's worth at this time.

However, even looking at hearsay rule -- because
this is an administrative proceeding. However, looking at
Rule 803(6) of the Rules of Evidence we do find that this is
a memorandum made at or near the time of the gather of the
knowledge.

However, we do find -- there's problems that there 9 is a great deal of information in there as to -- that was 10 apparently just remembered by the people who conducted this 11 investigation and there were no notes made a: the time; therefore, 12 there's a question within the rule itself of whether there is 13 an aura of trustworthiness, and in saying trustworthiness it's 14 no reflection on the person who prepared the memorandum, but 15 as we are all aware, memories fade rather rapidly, and it is 16 17 rather a complex and detailed memorandum.

We further find that -- I don't think we could say this is a memorandum made in the regular course of business. Certainly it was for a special purpose, a special investigation and doesn't appear, including what Dr. Broom said, as the type of record that is regularly prepared.

However, although it does not fall within the rule,
as I started out to say, I think, this is an administrative
hearing. There's obviously no jury here. I think the Board

10-12	1	can accept it and evaluate its reliability itself.
	2	(Bench conference.)
r	3	MR. JORDAN: May I follow that voir dire with, I
	4	think, one more question?
	3 5	JUDGE BECHHOEFER: Yes. You may ask one more
	6 6	question.
	(202)	MR. JORDAN: He got to an area that I hadn't
	8 5003	gotten to.
	9 9	VOIR DIRE EXAMINATION
	10 IO	BY MR. JORDAN:
	8.W., REFORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 564-2345 91 1 1 1 1 2 9 4 91 1 1 1 1 2 9 4	Q Mr. Grote, you testified that essentially within
	7 12	three or four days after the exit interview you would be doing
(	G1108 13	your investigation. I guess the exit interview was.on Friday
	SH3 14	and you would be gone on Monday?
	X043	A. Yes, the NRC investigation was Thursday, the exit
	. 16	interview was Friday, and we started on Monday morning first
	17	thing.
	38178 HIT 008	Q Right. And can you tell me, when was the how
	12 19	long did the investigation take?
	20	A. Approximately two weeks.
	21	Q. You were investigating for two weeks?
C	22	A. Not continuously, but
	23	Q. No, I don't mean every minute.
C	24	So that takes us from April 13th to essentially
	25	the end of the month?

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A. That would be approximately correct.

Q. Right. When did you first write down something about this?

A At about the time that we concluded the investigation. The first draft was developed very close to that period of time, perhaps two weeks after we started the investigation. I don't recall exactly when the first draft was put on paper, but I would say it was around the 1st of May, in that time frame.

MR. JORDAN: I would stand on my objection in this 10 case due to the significance of the credibility issues that 11 are reflected in the memo, I guess. I don't think that it's 12 even worth pucting in this document in the record. I don't 13 know what it would be there for. I think it would just 14 clutter it up. We can get the same information from the 15 witness. The document iself is subject to an awful lot of 16 question. And also from the date, at least the final draft, 17 it seems to be considerably after the investigation itself. 18 JUDGE BECHHOEFER: One question, Mr. Grote. 19 When was the first time you either made a draft or 20 made notes which you used in this memo? 21

WITNESS GROTE: Approximately the 1st of May.
 JUDGE BECHHOEFER: So not even on April 13?
 WITNESS GROTE: I'm sorry. I didn't understand

25 you.

JUDGE BECHHOEFER: On April 13 did you write anything at that point?

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WITNESS GROTE: No, I think Mr. Magnuson had a pad of paper with him on which he wrote down some names that were given to us by the people that we talked to, and maybe a few things like that, but as far as taking detailed notes, there were none taken while we were conducting the investigation.

8 JUDGE BECHHOEFER: Did you use Mr. Magnuson's notes 9 in writing this memo?

WITNESS GROTE: No. Actually, Magnuson developed the first draft of the memo for me, and it was the subject of considerable discussion between Mr. Magnuson and myself before we finalized the memo.

MR. JORDAN: On the basis of that, we certainly must insist that Mr. Magnuson be here if this document is going to be in the evidence here. This man didn't write it. The other man who was involved in the investigation wrote it.

MR. AXELRAD: Mr. Chairman, if I may be heard at
this time with respect to all the matters that have been raised
by Mr. Jordan.

JUDGE BECHHOEFER: Yes.

MR. AXELRAD: Taking the last matter first, as to whether or not Mr. Magnuson needs to be called at this time, the fact that Mr. Magnuson may have prepared the first draft is, in our view, wholly irrelevant as to whether or not

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Mr. Magnuson should appear at this point. 1 Mr. Grote has indicate, has testified that the 2 3 report is true and correct, it reflects the results of his investigation of these matters, and certainly the authorship 4 5 of the draft which ultimately finalized in his report is 300 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 irrelevant to whether or not he is properly able to submit 6 7 this report and to be questioned about it and to attest to 8 its veracity. 9 With respect to the other matters which have been 10 raised by Mr. Jordan, I consider them almost frivolous, and it 11 seems to me that Mr. Reis has made the point very tellingly. 12 The objection that he has raised goes not to admissibility 13 but as to weight. 14 Mr. Grote is here, ready to testify as to the results of an investigation that Brown & Root conducted, he 15 16 conducted for Brown & Root into certain matters. He is able to tell this Board what he did, what he found out, what actic s 17 18 Brown & Root took as a result of what he found out in the 19 course of that investigation. Those are all matters that the Board is interested 20 in. Those are all matters which have been spread upon the 21 record. If we took Mr. Jordan literally, he would be more 22 23 satisfied if instead of submitting it in the form of a report we asked Mr. Grote questions one at a time to cover all the 24

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pages of this report as to exactly what he did, to whom he spoke,

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what they told him, what the results were and what Brown & Root did. That would be an utter waste of time of this Board and of the parties, and it appears to me that there is no basis whatsoever for denying the admissibility of this report in an administrative proceeding.

MR. REIS: Mr. Chairman, if I may be heard again -well, you ruled that people only may be heard once.

8 JUDGE BECHHOEFER: Yes. We were about to discuss9 this.

MR. REIS: And if you're abiding by that ruling II don't know.

12 I do have something further to say, but it depends13 on your pleasure.

14 JUDGE BECHHOEFER: I think we'll stick with what 15 we said before.

Now, the Board has decided we will admit it for what it's worth. We will reserve judgment on whether or not -continue to reserve on whether or not Mr. Magnuson must be called.

20 (Applicants' Exhibit No. 32(a)
 21 was received in evidence.)
 22 MR. AXELRAD: At this point, the panel, including
 23 Mr. Grote, are ready for Judge Hill's questions.
 24 (Whereupon, Witness Grote joined the panel of

Witnesses Broom and Vurpillat.)

10-'7	1	BOARD EXAMINATION
	2.	BY JUDGE HILL:
6	3	Q Let me say at t 3 outset that I'm not going to
	4	at this time ask questions about 81-11.
	₽ 5	I'm going to have a series of questions for
	6 6	Dr. Broom and Mr. Grote, and they all concern Attachment No. 2
	30024 (302) 564.2345	of Dr. Broom's testimony.
	8 30024	Do you have a copy of that for Mr. Grote also?
	6 b.c.	BY WITNESS GROTE:
	S.W., REPORTERS BUILDING, WASHINGTON, D.C. 6 10 11 12 13 14 12 19 19 19 19 19 19 19 19 19 19 19 19 19	A The organization chart, Judge Hill?
	UHSV 11	Q Yes, the organization chart.
	"DN 12	Specifically, I'm going to want to talk about the
	13	top block of the power group vice-president, the operations
	SH31 14	block, which is now occupied by Mr. Grote, and then the entire
	15	block of the three positions indicated there under South Texas
	¥ 16	Project.
		BY WITNESS BROOM:
	17 17 17 18 18 19 19 19	A Yes, sir. I'm not sure that Mr. Grote's copy is
	E 19	marked with the corrections that I gave you.
	20	Q. Okay. We'll take care of that, because I'm going
	21	to ask you to go back through that, I'm afraid.
C	22	BY WITNESS BROOM:
	23	A. Surely.
C	24	Q. Okay. Let me first start with Dr. Broom. You
	25	have been I'm interested in the time period of like 1977 to

		, 2012년 1월 2012년 2월 2012년 2월 2012년 2월 2012년 2월 2012년 2월 2012년 1월 2012년 2월 2012년 2월 2012년 2월 2012년 2월 2012년 2월 2
8	1	the present.
	2	BY WITNESS BROOM:
	3	A. Yes, sir.
	4	Q You have occupied essentially that same position
546	5	since '77?
564-2	6	BY WITNESS BROOM:
(202)	7	A No, sir, I have not.
20024	8	Q Can you explain that, then?
8.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	9	BY WITNESS BROOM:
NGTON	10	A. Yes, sir. I occupied the position shown on this
THSPA	11	chart from approximately June of 1979 until the present. I
ING. V	12	believe I described the role of being ir that same box with
GUILD	13	the group vice-president as one of pretty much, splitting up
LERS 1	14	duties, items and matters that are attended to by that office
EPOR	15	and I believe I indicated that from June until the from
W. B	16	June of 1979 until January of 1980 my day-to-day responsi-
1.1.2		bilities had not involved specifically the QA program for
H STR	18	South Texas.
300 TTH STREET.	19	In January of 1980, by simple instructions from
	20	the boss, I was instructed to get very much involved in the
	21	direct supervision and looking into the QA program on a
	22	day-to-day basis as a result of 79-19, and the matters that

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we had begun to hear about just within the last few days prior 23 24 to that time.

Q Prior to that time you were involved, though, in

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1 the operations portion of it?

2 BY WITNES BROOM:

No, sir, I was in the engineering organization --3 A. ch, I'm sorry, you mean between June and December of 1979? Is 4 that the period of time you're referring to? 5 Well, I'm interested in ultimately getting to a 6 0 discussion of the people who have occupied these positions in 7 8 the South Texas Project, the general manager and the site 9 manager, and I'm now trying to explore the question of whether 10 you were involved in that particular block, that operation, for 11 the period of '77 through '81. 12 BY WITNESS BROOM: 13 Judge Hill, pardon me if I have to ask one more time. A Are you talking about the box at the top of the chart where I 14 15 now reside? Yes, and I'm specifically concerned with whether 16 0 you were involved with this block, down through this progression 17 18 were you involved with this block having to do with the general manager and the site manager of the South Texas Project. 19 20 BY WITNESS BROOM: Let me describe my involvement. In assuming this 21 A. position in June of 1979 I was involved in some of the reporting 22 to the group vice-president, at that time Mr. Munisteri, on 23 occasion when he was out of the office and something would 24 come up, I would be called or I would be informed. 25

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00 71'H STREET, B.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345

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I don't think it's fair to say that on a day-to-day basis I was in the direct line of communication for the South Texas Project specifically between the period of June '79 and

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January 1980. I had some knowledge but it was not an everyday
thing, as it has been since January 1980.

And prior to that time, prior to June of 1979, going
back as far as you want, I think you said '77, during that
period of time I was in the engineering organization, as shown
on the far right-hand side of the chart, in a position similar
to that occupied by Mr. Owens or by Mr. Bomke.

11 Q. All right. Now, let me move down to Mr. Grote.
12 From your testimony I see that you moved into that position in
13 January of '79, is that correct?

14 BY WITNESS GROTE:

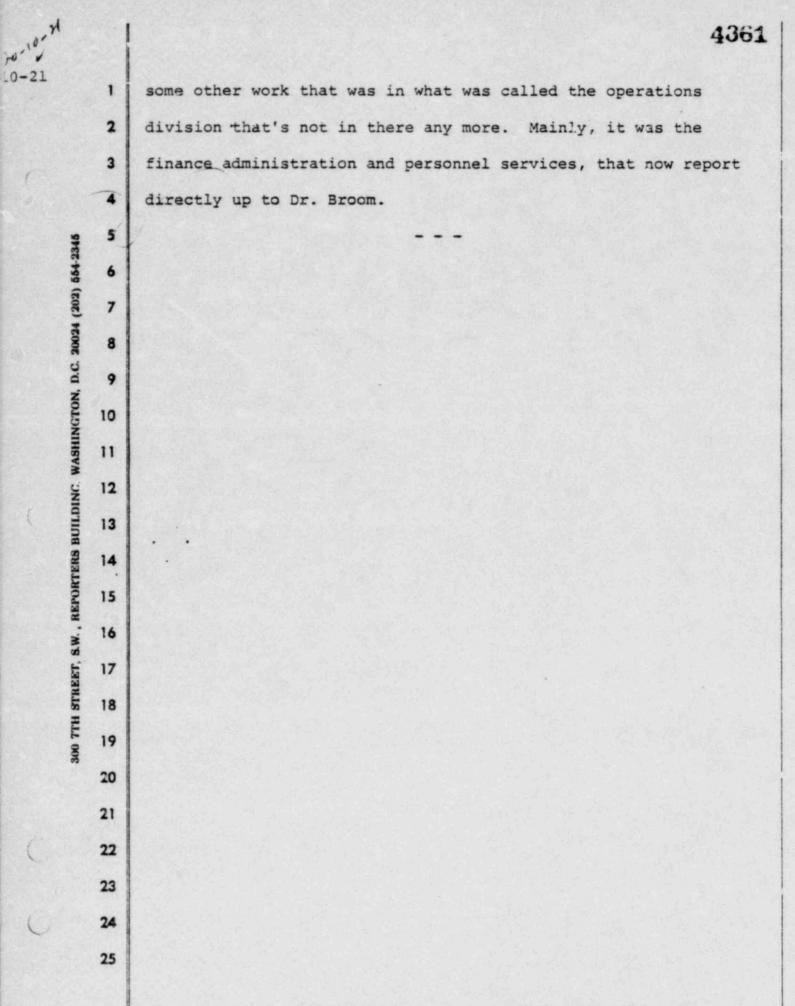
A Yes, sir, that is.

16 Q. Can you tell me, who was your predecessor in that 17 position?

18 BY WITNESS GROTE:

19 A. The head of operations before me was H. L. Baker.
20 At the time I moved into the power group Mr. Baker was a senior
21 vice-president and head of the operations division.

In January of 1979, when I moved to the power group, I reported through him to Mr. Munisteri. I was a vice-president under him with essentially the same responsibilities as shown here, but there was someone above me, and at that time there were



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	1	Q All right. So in that position you were involved
	2	in the supervision of the next block down, the South Texas
	3	
	4	Project?
		BY WITNESS GROTE:
-2345	5	A Yes, that's right.
1) 564	6	Q All right. Let me move to that.
4 (202	7	Now, the other day, Dr. Broom, you went through
2002	8	In answer to another question, you went through the progression
N, D.C	9	of people in the position which let's see.
NGTON	10	To shorten this up, why don't we talk about
VASHI	11	the top position in that block as the general manager,
ING, V	12	and the second one as the site manager, and the bottom
REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	13	one as the home office manager.
LERS 1	14	I just want to be sure that my count is correct,
EPOR	15	that the progression you listed for us in reverse order,
	16	I counted six people occupying the general manager's slot
EET, S	17	between '77 and the present; is that correct?
H STR	18	BY WITNESS BROOM:
300 TTH STREET, S.W. ,	19	A. Yes, sir, that's correct, although I think
6	20	I indicated that you could extend that all the way back
	21	to 1973 and that would still be the same number.
	22	Q All right. Then the first person who occupied
	23	it must have been there from '73 to '77?
	24	BY WITNESS BROOM:
	25	A. That is correct. He was the original project

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	1	manager.
	2	Q Okay. Now
	3	BY WITNESS BROOM:
	4	A. I think I also indicated that the last person
345	5	that I named, Mr. Saltarelli, who occupies it presently,
654-2	6	we do view as a temporary
4 (202	7	Q. You said he was acting, yes.
D.C. 20024 (202) 554-2345	8	Now, moving down to the next position, the
	9	site manager, I added that up to seven people in that
NGTO	10	position from '77 through the present.
REPORTERS BUILDING, WASFINGTON,	11	BY WITNESS BROOM:
ING.	12	A. Yes, sir, I agree with that.
BUILL	13	Q Is that correct? I just wanted to be sure .
TERS	14	I had these numbers correct.
REPOR	15	The last position there, the home office manager,
S.W. ,	16	Mr. Cook, did I get the correct impression that he has
ET,	17	been in that position since '77, and so there's only been
300 TTH STRE	18	one person there?
300 71	19	BY WITNESS BROCM:
	20	A. No, sir. I indicated that that was a relatively
	21	new position on the chart, and I believe he was moved
	22	into that position last year. Perhaps Mr
	23	BY WITNESS GROTE:
	24	A. 1980.
	25	Q Then what you are saying is that position

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1 didn't exist prior to last year?

2 BY WITNESS BROOM:

	3	A. That is correct.
	4	Q All right. So we can drop that position.
20024 (202) 554-2345	5	Let's go back up and talk about the positions
	6	above, the general manager and the site manager positions.
1 (202)	7	Dr. Broom, can you give me just a general
2003	8	policy or state give me some idea of what you would
N, D.C.	9	expect the longevity of a project manager I'm talking
OTON	10	about a position in general.
WASHINGTON,	11	The top person in charge of one of your major
HINE!	12	construction projects; what would you expect would be
BUILDING.	13	the typical longevity of a person in that slot?
TERS	14	BY WITNESS BROOM:
REPOR	15	A. If in terms of typical you mean average
7TH STREET, S.W., REPORTERS	16	Q Well, average, typical mean, whatever?
REET,	17	BY WITNESS BROOM:
IIS HJ	18	A Average is, perhaps, a little bit misleading,
300 71	19	because you have some jobs which I'll call typical, and
	20	then you may have some atypical job where frequent turnover
	21	over a period of time might skew the average.
	22	But a typical job that's set up the way we
	23	would like to have a job run is to have the continuity
	24	in management last for a considerable duration.
	25	We do not plan nor expect our people to accept

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a given assignment on a project such as a nuclear powerplant 1 2 job that runs 10, 12, 14 years and stay in one slot. Obviously, people get maybe stale. There 3 are promotions. There are new assignments and so on and 4 5 so forth. 00 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 But certainly, we would prefer to have people 7 occupy a slot for at least several years. 8 I don't have a number that says between now 9 and back to the beginning of the South Texas Project how many general project managers would we have preferred 10 11 to have. I don't really have a number in my head, but 12 I'm sure we would have preferred it to be a couple, maybe 13 three, instead of six, if that's the thrust of your question. 14 15 As an associated question, what would you a expect would be the time that it would take a person in 16 17 this type of a position to come up to speed? 18 BY WITNESS BROOM: 19 That depends on several things, Judge Hill. A 20 It depends on the status of the project and it depends 21 on the background of the individual involved. It also depends on whether he has had association 22 with the project in any capacity in a previous time. 23 If a fellow is coming in cold, how long did 24 25 it take him to come up to speed; several months. You

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STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345

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know, how far is up to speed? Three months, six months,
 something like that, to really get his arms around the
 job.

Mr. Grote may have a different opinion.
If someone is promoted from within or from
some associated position to the project, he may be able
to, in effect, come up to speed or be at speed much quicker
than that.

9 Q. My arithmetic on this, I get an average for
10 the general manager's position of about one every eight
11 months, and on the site manager I get an average of about
12 one every seven months.

13 BY WITNESS BROOM:

Yes, sir, but I think you have to look at the cates and you see that our first team stayed on the job for an extended period of time, and then we had a series of changes; and we have not --

18 Q Well, let me ask you to do this, since we're
19 down to this point.

20 Could you start and go chronologically, starting 21 with the incumbent in each of these positions in 1977, 22 and could you start with the incumbent for the site manager 23 and come forward and give us this list; and now I would 24 like to hear why was the change made for each of the changes. 25 //

	1	BY WITNESS BROOM:
	2	A. Yes, sir, I'll attempt to do that.
	3	I did not make all those decisions. I'll
	4	tell you what I believe were the reasons surrounding those
1345	5	changes.
20024 (202) 554-2345	6	Q. Yes. That's why I was exploring initially
4 (202	7	whether both you and Mr. Grote were on this during this
2003	8	four-year period.
N, D.C	9	If you can reconstruct the progression of
S.W., REPORTERS BUILDING, WASHINGTON, D.C.	10	the six people through the general manager's position,
NASHI	11	and the seven people through the site manager, and give
ING.	12	us some rationale for why the change was made in each
BUILD	13	case.
TERS	14	BY VITNESS BROOM:
REPOR	15	A. Yes, sir, I'll attempt to do that.
.W.	16	Mr. Bierman was the general project manager
EET.	17	in 1977.
H STR	18	He had been the general project manager since
300 TTH STRI	19	the project began in 1973.
	20	I believe it was in March or April of 1978
	21	that Mr. Bierman was relieved of those responsibilities
	22	and replaced by Mr. Carl Crane.
	23	The reason for that is, I believe, the project
	24	was behind schedule and it was considerably over budget,
	25	and I believe our client was disappointed in that regard,

1 and I think that we, Brown & Root management, were disappointed 2 in that regard; and in looking at the organization, we 3 decided that Mr. Bierman, who had had some considerable 4 nuclear background, but had been on the job for an extended 5 period of time, might be, I guess, burned out or had been 6 there perhaps too long, and it's for some combination 7 of reasons like that that I believe Mr. Bierman was relieved 8 of his resonsibilities.

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9 I think if you have to point a finger at some 10 element of the job that there was concern about, it would 11 have been more in the failure to make progress on the 12 job and cost and schedule area, as opposed to concerns 13 that we would have had about quality or any violations 14 of requirements.

15 There was none of that kind of concern that 16 I was aware of, that we questioned his dedication to meeting 17 requirements or fulfilling all of the commitments we had 18 made, but rather a concern in the area of ability to maintain 19 cost and schedule requirements.

20 Mr. Crare had been the construction manager
21 on the project, essentially since it began.

The reason I remind you of some of these type changes is that in making one change, we may create another change and so our number of changes in some respect are because of that reason.

21-8 We felt that Mr. Crane, who had 20 years -many, many years of experience in the nuclear business, would be the logical candidate to replace Mr. Bierman. We moved Mr. Crane into that job in April of 1978, and as you know, in September of 1978, I believe, 320 7 TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 we published a revised cost and schedule estimate for the project. Mr. Crane, although he had not been there for the full duration of the efforts in preparing such a revised estimate, had been there in that job since April, and Mr. Grote may choose to comment on this more specifically; but the revised cost and schedule discussed in the fall of 1978 was a significant increase over those in the part. 

I think it's fair to say that the client was disturbed about that and had been discussing with us the need to replace some of our key people, specifically the project manager, with someone of substantial experience in project management experience.

We moved Jim Pepin onto the job in November
of 1978 for that reason, and in 1979, about seven months
later, we were able to free up Mr. Kirkland from Comanche
Peak responsibilities and moved him into that capacity
on an interim basis.

11 I believe we described that to the client 12 at the time. We certainly recognized that Mr. Kirkland 13 was not a permanent assignee as a project manager, but 14 I believe Mr. Grote can tell you that Mr. Kirkland agreed 15 to sit in that chair during his final negotiations with 16 Mr. Geurts, who was a project manager of some considerable 17 experience in the nuclear industry, that he had been talking 18 with over some period of time and who eventually joined 19 us in September of 1979.

20 Mr. Geurts resided as the project general
21 manager until May of this year, when of his own doing,
22 of his own volition, he determined that he had been made
23 an offer that he couldn't refuse, a significant opportunity
24 elsewhere, and decided to leave our company.

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REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345

100 TTH STREET, S.W. .

Pardon me. When was that? He left when?

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1 BY WITNESS BROOM:

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100 7TH JTREET, S.W. .

A. In may of 1981.

Q All right.

4 BY WITNESS BROOM:

5 A As I've described that move -- I think I've 6 mentioned this on a couple of occasions -- we don't feel 7 that you can leave the project without a project manager 8 for any period of time and so Mr. Saltarelli has agreed 9 to sit in that seat until we secure the services of a 10 general project manager similar to the qualifications 11 and background of Mr. Geurts, and he has been in that 12 role for a month and a half or thereabouts, and probably 13 will be there for another month or so until, hopefully, 14 one of the gentlemen that we are currently in discussions 15 with will join the project.

Steve, you might have some other evaluation
of some of the reasoning behind some of those moves.
That's strictly my opinion of why the moves

19 were done.

20 BY WITNESS GROTE:

A. No, I think that's approximately correct.
When I came onto the project, the project
manager was Jim Pepin, and in the spring of '79
Henry Kirkland became available from the Comanche Peak
Project where he had been the general manager, and prior

1 to that he 'ad been the project manager at Brunswick Project. 2 He had an engineering and construction background, 3 probably heavier in construction than engineering. 4 So I had him move back to Houston and put 5 him to work on the project on an interim basis while I REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 searched the industry for the strongest project manager 7 I could find. 8 It was in connection with that search that 9 I found and evencually hired Jim Geurts until he resigned 10 about a month ago. 11 Q Can we do the same for the site manager? 12 BY WITNESS BROOM: 13 Yes, sir. In 1977 Carl Crane was the construction A 14 project manager. 15 He had been in that slot since before the 100 TTH STREET, S.W. 16 project moved to the field, before we received a construction 17 permit. 18 In May of -- Let me make sure I get my dates 19 right here. 20 In April of 1978, as I indicated just previously, 21 we moved Carl from his role as construction project manager 22 to project general manager. 23 The construction project manager was then 24 vacant. 25 Jim Monroe, who had been his assistant construction

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project manager -- I believe that was his job -- was promoted
 to fill Carl's role, and he stayed in that position from
 April of 1978 until May of 1979.

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Mr. Dodd, who had been at Comanche Peak was
available and we replaced Mr. Monroe with Mr. Dodd, who
had become available off that project.

We had been having discussions with our client
during this period, as I indicated, to focus as much senior
current nuclear talent on that project that we had at
our disposal; and I think that's a proper characterization
of the reasons for the next two moves together.

Mr. Dodd became and then Mr. Douglas became available in November, and at the time we judged that although Mr. Monroe and Mr. Dodd and Mr. Douglas all had considerable nuclear backgrounds, in that progression, that the subsequent appointee was better suited for one job.

18 We went through those people and had
19 Mr. U. D. Douglas in the construction project manager
20 role in November of 1979.

21 Mr. Douglas stayed in that role until he received
22 a very attractive offer from an outside firm and chose
23 to leave us.

At that time we had created a position of
deputy general project manager. We had not had one before.

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REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 100 TTH STREET, S.W.

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1 Mr. Leasburg had been recruited and added 21-13 2 to the staff of the project general manager, Mr. Geurts, 3 and was serving in that capacity. 4 He was on Mr. Geurts' staff, and when 5 Mr. Douglas announced his intention to leave our company, REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 Mr. Leasburg was moved to that slot. 7 Mr. Leasburg had had considerable nuclear 8 experience. Mr. Geurts had known him previously, and 9 we felt Mr. Leasburg was very well qualified to head up 16. the site operations. 11 Unfortunately for us, in February of 199' 12 one of the people who had left the client's organization 13 to take a job somewhere else lured Mr. Leasburg away to . 14 join him. 15 Sc they are both now happily situated in a 100 7TH STREET, S.W. 16 different utility company, as a matter of fact, in another 17 part of the country. 18 But seriously, Mr. Leasburg was offered an 19 opportunity to go into plant operations with a major utility 20 in the United States in an area of the country that was 21 to his liking, and he chose that opportunity and left 22 our company. 23 When he announced his intention to leave in 24 February of 1981, this was unexpected on our part, and 25 so we asked Mr. Crane, who had been the construction manager ALDERSON REPORTING COMPANY, INC.

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and the project manager, and as I stated earlier, is a
 gentleman of considerable number of years experience,
 to move back onto the project and for an interim period
 of time, run the field operations until we secured a replacement
 for Mr. Leasburg, who had resigned.

That took about two months, from February 1981 until April of 1981, at which time Mr. Jim Thompson joined us to assume the construction project manager role.

1 BY JUDGE HILL:

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	2	Q Let's see. I would like to pinpoint in here if
	3	the incumbent in each position at the time of the Show Cause
	4	in the case of the General Manager am I correct it is
345	5	Mr. Geurts?
20024 (202) 554-2345	6	BY WITNESS BROOM:
	7	A. Yes, sir.
	8	Q And in the Site Manager it was Mr. Dodd?
N, D.C	9	BY WITNESS BROOM:
OJ.DNI	10	A. No, sir. It depends on Do you mean
REET, S.W., REPORTERS BUILDING, WASHINGTON, D.C.	11	Q Okay. I have a transfer right as 11/79, November
DING,	12	1979 from Dodd to Douglas, so I
BUILI	13	BY WITNESS BROOM:
RTERS	14	A. Yes, sir. That's when the inspection at the job-
REPOI	15	site began. I don't know what you mean by
8.W.	16	Q Okay. I will say when the actual NRC investigation
	17	began.
300 7TH ST	18	BY WITNESS BROOM:
300	19	A. Began?
	20	Q. Yes.
	21	BY WITNESS BROOM:
	22	A. I don't recall the day of the month on which that
	23 24	change occurred, but U. D. Douglas assumed the Construction
	24	Project Manager role in the same month that NRC 79-19 was begun.
		Q During this period in which you were going through
	and the second second	

some 13 people in these two positions, I realize that your client perhaps precipitated some of these changes, but did Houston Lighting & Power ever voice any objection to the large number of people that were moving through these positions? BY WITNESS BROOM:

Judge Hill, perhaps Mr. Grote is better qualified A to answer that, but I think it is safe to say that they were 7 not happy that we had lost people on occasion, or that we had 8 put someone in there and then wanted to make a subsequent 9 change for whatever reason. We were not, either. 10

Did they complain? Yes. I am sure they voiced complaint about that. They wanted to stablize the project 12 management just as much as we did, I'm sure. 13

I didn't have those conversations with them 14 personally. Perhaps Steve did. 15

BY WITNESS GROTE: 16

> Yes. I did. A

Three of those changes were made as a consequence 18 of managers leaving our company to go somewhere else. I think 19 all three of them went to officer positions in other companies. 20 And HL&P was concerned about losing those people, because they 21 were all considered to be qualified and doing a good job, and 22 23 they expressed their concern to us.

We, I think, convinced them that we had done 24 everything we could to keep them, that we were paying them 25

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fairly, and that we had spoken to them and done everthing in
 our power to try to convince them, but that they had viewed
 the opportunities elsewhere to be more attractive.

In the case of the other individuals, those were 4 cases where we concurred with HL&P in the selection of 5 personnel, or in the decision to make personnel changes as a 6 result of joint feeling on our part that we could bring some-7 8 body in that was stronger. And we are constantly on the lookout 9 for ways to strengthen the organization, and when an opportunity arises and we find somebody that we think would be of benefit 10 11 to the project, make those changes.

> JUDGE HILL: Okay. That's all I have. (Bench conference.)

14 BY JUDGE LAMB:

20024 (202) 554-2345

D.C.

WASHINGTON,

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S.W., REPORTERS BUILDING,

300 7TH STREET,

15 Q. Mr. Grote, what has, in your judgment, have these
16 turnovers in the top two slots in the past four years contributed
17 to the problems which led up to and since the Show Cause Order?
18 BY WITNESS GROTE:

19A.Well, the problems that you are referring to, I20suppose, are those 22 items of non-compliance that were reported?

21 Q. And any other difficulties in connection with
22 meeting the requirements of the job.

23 BY WITNESS GROTE:

A. I am hesitating, because I have never tried to
connect those two in my mind, and I am trying to do that now.

I think we have to look at individual problems on the project to make a connection, or possible connection. The 2 primary result of 79-19, or one of the areas of non-compliance 3 cited by the NRC that was of the most concern to me personally 4 was that it reflected a perception on the part the QA/QC people 5 that there was a pattern -- I think the NRC used the words --6 of intimidation and harassment, and that there was feeling on 7 the part of the QC inspectors that they were being pressured by 8 construction. 9

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S.W. .

300 7TH STREET,

The QA program on the project that was developed, 10 of course, was under Appendix B, which requires organizational 11 freedom of some sort, and freedom from pressures of cost and 12 schedule, and, presumably, having freedom from construction 13 14 pressures.

It had always been the policy of the senior 15 management of Brown & Root, and Power Group, and, of course, 16 the project to assure that freedom from pressure, and that 17 18 organizational freedom existed.

To the extent that there was a misunderstanding on 19 the part of construction people as to management's policies 20 and desires in connection with that, to the extent that there 21 22 was a lack of understanding on certain construction people's 23 part as to what behavior was to be tolerated and not tolerated, and certainly some of the things that were reflected in the 24 25 interviews in 79-19 reflected a lack of that understanding.

I think that it goes right up the line through
 management, not just on the project but through me, and to the
 top management of Brown & Root.

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So I suppose as time went on and we made decisions 4 to select new people for various positions for the project with 5 a view to strengthening those positions if any lack of strength 6 were the reason that we made some of those changes, and if there 7 could be an association between that and the failure to 8 communicate in the strongest fashion possible, or in a strong 9 enough fashion, that policy to our people there could be some 10 11 connection, I suppose.

12 I'm having a little trouble making the connection in 13 my mind, but I suppose there could be some, but I don't see a 14 direct connection right now.

15 Q The question to which I was addressing myself 16 really was to what extent might the rapid and several changes 17 in top-level leadership have created a situation of idling ---18 BY WITNESS GROTE:

A Of what?

20 Q Idling or confusion on the part of project people,
21 with respect to who was driving?

22 BY WITNESS GROTE:

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BUILDING, WASHINGTON,

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7TH STREET, S.W.

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23 A. I see what you mean.

24 Q. I'm asking you whether you perceive that this
25 created the problem?

## BY WITNESS GROTE:

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		Tudes Task T becastly deals thick that use the					
	2	A Judge Lamb, I horestly don't think that was the					
	3	case. In all cases of transfer of responsibility we either put					
	4	somebody into a position that had significant exposure to the					
145	5	project previously, or we left somebody in that position through					
554-23	6	a considerable transition period to assure continuity.					
20024 (202) 554-2345	7	To my recollection, I don't recall a period in time					
20024	8	when there was idling or a sense of lack of guidance on the					
l, D.C.	9	part of people on the project.					
AGTON	10	111					
WASHINGTON, D.C.	11						
	12	111					
INITE	13						
rens 1	14	111					
LEPOR	15						
S.W	16						
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BY JUDGE LAMB:

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00 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345

2	Q There is, isn't there, a period of orientation which
3	would be required for one of these people coming in in order
4	to well, orientation for the person and, also, for others on
5	the project to become acclimatized to the new management?
6	BY WITNESS GROTE:
7	A Yes, sir, there is. And I can go down the individual

7 A. Yes, Sir, there is. And I can go down the individual
8 circumstances that I was a party to, but in all of those
9 circumstances there was someone who had been on the project for
10 a considerable period of time in either the top or a senior
11 position.

Well, let's go down the line. We had -- I moved Henry Kirkland to Houston in it was either March or April of 14 1979, and he worked with me in my responsibilities as the sponsor of the project. He assisted me in all matters connected with the project until he tock over as the Acting Project Manager in June. So he had been around for three months.

18 Mr. Geurts came on in September of 1979, and Henry
19 Kirkland had continuous interface with Jim Geurts until, oh,
20 the following spring of 1980. Mr. Kirkland was on the project
21 full time during that period of time.

Jim Geurts left us last month, as I said, and Mr. Saltarelli is the NM Project Manager. Mr. Saltarelli has been in the Power Group since April of 1980, and he has been associated with the project on a most-of-the-time basis since

then. So we haven't failed to have someone at the top that 1 had continuity or at least have someone with him to provide 2 that continuity. 3 0 It seemed to be a rather obvious question there, 4 and I'm glad you brought up these overlaps so that helps, well, 5 20024 (202) 554-2345 display some continuity, which is not evident just from the 6 numbers. 7 B" WITNESS GROTE: 8 D.C. 9 A. Sir? WASHINGTON. I say that helps illustrate some continuity which 10 a 11 is not available just in the raw numbers. BUILDING, 12 Dr. Broom, do you have any thoughts to add to that? 13 BY WITNESS BROOM: RS 14 No, sir, except that it is obvious that I had A REPOU 15 neglected to mentioned that. It just dawned on me that I had S.W. . 16 not stated that we had certainly provided for extensive overlap. 00 7TH STREET, 17 I guess I just felt that sort of went without saying, but I'm 18 glad Mr. Grote contributed that. 19 I would say in general that we don't like to have to 20 make changes on any project, because of the type of concerns 21 that you expressed. I don't think it occurred on South Texas, 22 but there is a potential there for an effect on morale, some 23 unsettling, who is really at the helm, what is the direction? 24 And so that is a part of our concern about maintaining a lower 25 rate of turnover, obviously, than we have had in these positions.

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Do you think that was a contributing factor to any 0 1 of these problems? 2

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BY MR. BROOM: 3

20024 (202) 554-2345

BUILDING, WASHINGTON, D.C.

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No, sir. I really don't, except maybe only in the E. 4 most indirect manner. Primarily, because I know these gentlemen 5 involved, and I know their attitude. I don't believe there was 6 any participation, I don't think there was any act, deed, or 7 statement from any of these individuals that would have caused 8 any confusion in the mind of people on the project that we wanted 9 people to vehave professionally. We did not tolerate harassment, 10 intimidation. We did insist on meeting all quality requirements. 11

I just don't think those people would have 12 contributed to anything like that, and I believe from your 13 statement contributory to the problems you are talking about. 14 You are talking about problems in which we did ~ot fully comply 15 with all of the quality requirements. 16

So in that sense I don't think that that was a 17 direct contibutor. It might have been, but I don't believe that 18 given the people involved here, I don't believe that was the 19 20 case. 21 JUDGE LAMB: Thank you. 22 111 23 24

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1 BY JUDGE BECHHOEFER:

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Q. Just a couple of fill-in questions on this more-or-2 less chart. 3 When did Mr. Pepin, is his name, leave? 4 BY WITNESS BROOM: 5 Pepin, P-e-p-i-n2 A 6 Yes. 2 7 BY WITNESS BROOM: 8 Yes, sir. What about him? 9 A Q. When did he leave? 10 BY WITNESS BROOM: 11 A Mr. Pepin left in June 1979. He didn't leave our 12 13 company, but he left this responsibility. Q. Well, why did he do that? Was he there just in an 14 acting capacity, or was he envisioned as a competent employee, 15 16 or ---17 BY WITNESS GROTE: 18 A I think I can answer that. 19 BY WITNESS BROOM: 20 A Mr. Grote did that. I think we ought to let him 21 answer that. 22 Q Right. Okay. 23 BY WITNESS GROTE: 24 A. I assumed that he was envisioned as a permanent or 25 seni-permanent position. He was in that slot when I came into ALDERSON REPORTING COMPANY, INC.

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		As I think I said a little earlier, Henry Kirkland
	2	
	3	had become available from the Comanche Peak Project, and he was
	4	the most experienced person we had in overall nuclear project
345	5	management. He had first assisted me in my duties as the
554-2	6	sponsor of the project, and then in June 1979 I judged that
REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	7	that was the position that could be strengthened, and so I
	8	assigned Henry Kirkland to the job of overall Project Manager
	9	on an interim basis, because I felt like he brought more
	10	strength to that position than Mr. Pepin did at that particular
	11	time, and initiated a search for a new Project Manager in the
DING, 1	12	industry outside of Brown & Root, which led to the hiring of
FIINE	13	Jim Geurts
TERS	14	Q But I take at the period of time June 1979 you
REPOR	15	were looking for something to replace Mr. Pepin.
S.W. 1	16	BY WITNESS GROTE:
REET,	17	A. I decided that I was going to do that, yes.
H STI	18	Q Is he still with the company
300 TTH STI	19	BY WITNESS GROTE:
	20	A. Jim Pepin?
	21	Q. Yes.
	22	BY WITNESS GROTE:
	23	A. Yes. He is, with another division of Brown & Root.
	24	Q. Non-nuclear?
	25	

BY WITNESS GROTE:

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	2	A. Non-nuclear, yes.
	3	Q. Is there anything specific you can point why you
D.C. 20024 (202) 554-2345	1	thought this change was needed, and particularly to bring in
	5	somebody out on an interim basis before you got somebody
	6	permanently to replace him?
	7	(Pause.)
0024 (	8	That, to me. connotes a little urgency, and perhaps
D.C. 2	9	you could elaborate a little on that.
NOT:	10	BY WITNESS GROTE:
SHING	12	A. Well, I didn't feel it was a matter of urgency. Jim
WA	12	Pepin had nuclear experience. It was primarily related to
IITDIN	13	engineering. He also had project management experience, but
RS BU	14	as I recall he did not have nuclear project management experience.
PORTE	15	He had very little construction experience. I didn't find his
I. , REI	16	performance to be deficient. I simply judged that we could
8	17	benefit from some more extensive background as it applies to
300 7TH STREET,	18	the specific kind of work we were doing on this project.
HITT .	19	Henry Kirkland did have that kind of experience,
	20	both engineering and construction, project management experience,
	21	and nuclear experience.
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		ALDERSON REPORTING COMPANY, INC.

And why -- and I take it Pepin was brought in
 because Mr. Crane got promoted, in effect, is that correct?
 Or what happened to Mr. Crane?

BY WITNESS GROTE:

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A. Carl Crane was promoted from the project to a senior construction manager overseeing a number of projects, which Dr. Broom can comment on.

Q. All right.

9 BY WITNESS BROOM:

A That is true. I don't know specifically all of the circumstances surrounding Mr. Crane's removal from the job and putting Mr. Pepin in that job, however, I think I did say that during Mr. Crane's tenure on the job, we announced a significant increase in cost and schedule duration and, obviously, Houston Lighting & Power nor any nuclear owner these days are satisfied with projects wherein cost and schedules are not being met, as is the case with most of them.

I'm sure that discussions were held with the client about Mr. Crane and the degree to which he was responsible for the development or the cost and schedule increases. He had been a construction manager for some extended period of time, as I indicated. He had only been in the general project manager role for a relatively short period of time prior to that announcement in September of 1980, as I recall.

So, I take it when you talk about cost or schedule

overruns, those are in addition to increases in cost caused by 1 changing NRC requirements, is that correct? 2

BY WITNESS BROOM:

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A No, sir. I'm just talking about the simple fact 5 that for whatever the reason, when a job is late or when the job costs more than you anticipate, you get upset with the contractor.

8 0 So, that would be true even though the particular 9 individuals were performing adequately. If NRC increased the 10 requirements and caused you to fall behind or caused the costs 11 to increase, would it be likely to replace a general project 12 manager in that circumstance?

13 BY WITNESS BROOM:

14 No, I think as you put it, that would not be A But, Judge Bechhoefer, that is not usually what happens 15 normal. 16 on a job like this. Those kinds of situations are never that 17 clear cut. Over a period of time, a number of things change, 13 and it's very difficult to say that these increases are solely 19 due to this regulatory change or due to this supplier or whatever 20 the cause is, it's very difficult to untangle those and place 21 blame, if you will, squarely in any quarter. I'm simply saying that any owner on any project, nuclear or not, is disappointed 22 23 and upset with the contractor when his job is behind schedule 24 and over the budget, and the history of the nuclear projects 25 in general have been that that's a very common problem that we

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	1	all suffer. We wish it were not that way, but, nevertheless,
	2	those are the facts of life.
	3	Q. And I would take it that the problems with
	4	Mr. Bierman were similar, is that correct?
REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	5	BY WITNESS BROOM:
	6	A Yes, sir. I think that's partly correct.
	7	Q. Yes, other than the personal factor that you
20024	8	mentioned, as well?
4, D.C.	9	BY WITNESS BROOM:
NGTON	10	A. Yes, sir. He had been on the job for a considerable
ASHIP	11	period of time, and these are very large projects. They're
NG, V	12	very demanding, and it's been my experience that it's well,
BUILD	13	I guess I should state it another way.
TERS	14	I can never remember a nuclear project that has been
LEPOR	15	started and finished by a single project manager. If I could
	16	remember one, would be a long, long time ago.
EET, 1	17	(Board conference.)
300 TTH STREET, S.W.	18	JUDGE BECHHOEFER: For the time being, that's all
300 TT	19	the questions the Board has. We would invite redirect, but when
3	20	we go around again, we suggest that the recross first be only
	21	on what's gone on thus far and then we can go back to 81-11.
	22	I think that would be easiest, unless you would prefer it
	23	otherwise.
	24	We have had some direct testimony on 81-11, but
	25	MR. AXELRAD: Could we make an alternative

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suggestion,	Mr. Chairman?
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JUDGE BECHHOFFER: Certainly.

MR. AXELRAD: Perhaps at this point rather than --3 we have a mixture of questions that have been asked to 4 Dr. Broom and Mr. Vurpillat plus some questions have been 5 asked of Mr. Grote. It might be best at this point just to 6 7 have a final go-round. Just let each of the parties, for 8 example, Mr. Jordan now cross-examine on 81-11, any redirect 9 he has on the Board questions, and the questions that he had 10 indicated when he asked that Mr. Grote be subpoenaed in the 11 first place. So, he could take care of those three things 12 in his examination now of the panel.

13 Then, let Mr. Sinkin cross-examine the panel on
14 81-11, plus his redirect on the Board's questions.

Have the Staff cross-examine on 81-11 and redirect
on the Board's questions. And then the Board can ask questions
with respect to 81-11.

18 At that point, we can do our redirect and just
19 have one final recross being completed. Otherwise, I think
20 we're going to have three rounds instead of just the two.

JUDGE BECHHOEFER: I would just see if it would
 be possible to release some of the panel earlier, perhaps other
 than Mr. Grote, but I guess it probably isn't possible.

24 MR. JORDAN: If I might chime in, I'm not sure
25 I understand. The idea is to get any cross-examination, in

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effect a full round of cross-examination done, is the way I understand it, which happens to conflict with the way I understood we were going to do it.

My understanding was, and of course the basis for where we at least intended to go ahead was to finish the round on - really what we've talked about today. We've got the document into evidence, for whatever it's worth, but there hasn't really been any direct testimony on 81-11. All we've done is the -- really is cross on the prepared testimony of Broom and Vurpillat with a little bit of filling out, and it hasn't gone at all Beyond the extent of that testimony, which happens to include Mr. Grote.

13 To me, it makes more sense to complete, get this 14 package out of the way completely. Then you -- in fact, as 15 you go through the transcript, you will have this information covered, cross-examined and done, then you get into 81-11, 16 17 covered and cross-examined and cone, and then we get into what 18 I have for Mr. Grote and the same thing. It seems to me that's 19 going to give you an easier record to deal with than trying to 20 do the whole completion of the deal all at once.

21 I don't see that it makes any difference in terms 22 of timing.

23 MR. SINKIN: I would second the comments of
 24 Mr. Jordan in that regard.

MR. REIS: Mr. Chairman, I think in this one I

line up with Mr. Axelrad. I think it will shorten time and
 will move things along if we have one round.

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00 7TH STREET, S.W. .

Now, it may be possible, and there may be an interim, but certainly not three rounds. It may make some sense, although I prefer Mr. Axelrad's suggestion, but I want to also have the Board consider an interim position of finishing with this panel and then having the next round on what we have for Mr. Grote on 81-11. Certainly three rounds are ridiculous.

9 MR. JORDAN: Well, with respect to my specific 10 questions to Mr. Grote, my understanding was that there was 11 a specific desire to get him -- to do that last so that Broom 12 and Vurpillat could leave. In fact, that was specifically 13 requested, which was why I was preparing and expecting that 14 to occur.

15 MR. AXELRAD: Well, let me explain that. At one 16 point we thought there might be a possibility, but it turned 17 out to be apparent, certainly from Mr. Hill's questions, that the questions he had in mind were similar questions that had 18 19 been addressed to Dr. Broom, and it appears to us that the types 20 of questions that Mr. Jordan has in mind, based upon the information he has given to us, do pertain similarly to matters 21 22 very similar to the type that Dr. Broom and Mr. Vurpillat have already testified on; and it seems to us it would be much more 23 24 conducive to a complete record to have Dr. Broom and 25 Mr. Vurpillat and Mr. Grote on the stand at the same time

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1.	where We denote the Refere encodered and them have served by show
1	when Mr. Grote is being examined, and they have agreed to stay
2	on, however long that might take. It appears to us in .
3	accordance with the suggestion that the Board had made this
4	morning that it would be much more effective, rather than
5	in essence treating people piecemeal, to let each party cross-
. 6	examine an entire panel with respect to whatever subject matters
7	they will be examined on, and to let 81-11 and whatever remaining
8	questions are left for Mr. Grote be examined at one time rather
9	than piecemeal.
10	(Beard conference.]
11	JUDGE BECHHOEFER: Let's take about a five-minute
12	break.
13	(A brief recess was had.)
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	1	JUDGE BECHHOEFER: Back on the record.
	2	The Board has decided that we will try to
	3	go through with one series of examination.
20024 (202) 554 2345	4	We would ask Mr. Jordan to try to divide his
	5	into cross-examination and what amounts to direct examination
	6	on certain points.
	7	MR. JORDAN: If I understand what you're saying,
20024	8	we would do the recross of what's been so far. We would
, p.c.	9	do the whatever it is of 81-11.
IGTON	10	JUDGE BECHHOEFER: That's correct
S.W., REPORTERS BUILDING, WASHINGTON,	11	MR. JORDAN: And do what in effect is adverse
NG, W	12	direct of
וחודשו	13	JUDGE BECHHOEFER: And we would ask you to
ERS B	14	identify the latter, because different people have the
EPORT	15	right to cross-examine it.
W. , R	16	MR. JORDAN: Yes, I understand that.
10	17	So let me tell you what in fact, this is
300 TTH STREET,	18	confusion that is reflected in the cross-examination plan
00 TT	19	that I've given you; but the planning as we have started
	20	to plan to do this not to overlap too much has been with
	21	respect to 81-11, that Mr. Sinkin would in effect carry
	22	the ball on that, and therefore would clearly go first.
	23	I would, frankly, hope to do little or no
	24	cross-examination on that point, as I'm sure you would
	25	hope that I might, based on our estimates. That's on 81-11.
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1 He really has got to go first or that doesn't make 2 any sense. 3 JUDGE BECHHOEFER: You can elect between you 4 on that. 5 MR. JORDAN: Hold it one second. 6 The other half of that is that in terms of 7 recross, we, of course, have been assuming that we would 8 be going in the order that we had continued to go, and 9 that we would be operating in the way that I described 10 earlier, which was, I think, everyone's assumption until 11 that point. 12 As a result, and Mr. Sinkin can confirm this 13 on his own, but I just spoke with him about it, his preparation 14 was essentially -- and his notetaking and everything else 15 was essentially based on the fact that I would be going 100 TTH STREET, S.W. 16 first on it. 17 So I guess what I would suggest, even if we 18 go with this on one great big round, that I do the recross 19 of this panel that I have, and then he do 81-11. 20 He does the recross he has and then he does 21 the 81-11, and then I do whatever I have on 81-11 and 22 then the Grote extras. 23 That, as it happens, would accommodate the

24 way we have prepared so far.

MR. JINKIN: Mr. Chairman, the problem we

have is that we were told it was going to take place in 1 a certain order and we prepared it in a certain order, 2 and I think the only way that we are prepared to go forward 3 4 in the sense of preparation is the way Mr. Jordan has laid it out, that he would do the recross of what's happened 5 REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 so far, and I would second recross, and then I would cross 6 7 on 81-11 and he would recross, and then he will do the adverse direct of Mr. Grote and I'll be a closs-examiner 8 9 on that. 10 (Bench conference.) 11 JUDGE BECHHOEFER: We would have no objection 12 to that, but all before the Staff. Then the Staff can 13 do it in one lump. 14 We we ld have no objection to the division 15 you just mentioned, and I will guarantee you that you 100 7TH STREET, S.W. 16 won't finish today, either, so to the extent --17 MR. JORDAN: I will guarantee you that. 18 JUDCE BECHHOEFER: I might add the Applicants 19 will be at least invited to cross-examine on the direct 20 that Mr. Jordan puts in as well. 21 MR. JORDAN: Mr. Chairman, I hate to say this, 22 but if we go ahead with our recross of what you've done 23 now, they will then have whatever redirect they have of 24 what has been done so far. 25 We would then have recross on that. It seems

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	1	to me to make sense at least for them to do the redirect
	2	on those issues now and finish it.
	3	We are still going to have that round.
	4	(Bench conference.)
2	5	JUDGE BECHHOEFER: I think that redirect at
*	6	this time on the matters that have gone thus far would
(-an-) .	7	be desirable.
	8	I think that would make somewhat more sense.
	9	MR. AXELRAD: We will simplify matters, Mr.
	10	Chairman. We do not have any redirect.
HOUN	11	(Laughter.)
'nwn	12	JUDGE BECHHOEFER: Okay.
DUIT	13	MR. JORDAN: Fine.
	14	JUDGE BECHHOEFER: Okay. You may proceed
NETUS	15	then.
- · ·	16	RECROSS-EXAMINATION
.1991	17	BY MR. JORDAN:
IN SINE	18	Q Dr. Broom, a little bit of cleanup, I think.
and a second	19	There was a time when you promised to provide
	20	the salary ranges for various positions.
	21	MR. AXELRAD: Mr. Chairman, both the salary
	22	ranges and the other information that have been requested
	23	will be available tomorrow morning.
	24	MR. JORDAN: Okay, I'm sorry. I didn't realize
	25	it was in process.

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1 BY MR. JORDAN:

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	2	Q. Dr. Broom, you testified in response to questions
20024 (202) 554-2345	3	by Mr. Reis that I can give a transcript reference
	4	for this particular item. It's page 4086, lines 11 through
	5	19 to the shortness of time for concrete inspections,
	6	or on the subject of that matter.
	7	You said that that was the complaint of there
20034	8	being inadequate time for concrete inspections was a common
, DC.	9	one.
WASHINGTON,	10	I'd like to ask you what do you mean "it is
ABHIN	11	a common one"?
	12	BY WITNESS EROOM:
BUILDING,	13	A. I simply meant that among a large group of
ERS d	14	employees there is a general tendency in my experience
REPORTERS	15	to have a certain amount of grouching and complaining
S.W. , R	16	about something or another.
STREET, S	17	In a large group of inspectors, I think a
	18	common complaint is one that, "I don't have enough time
306 7TH	19	to do my inspection guite thorough," and that's something
**	20	that the supervision of that inspection must monitor and
	21	check to see whether that's a serious complaint or simply
	22	just grouching and complaining.
	23	That's all I intended by that statement.
	24	Q So your point there, Doctor, was really a
	25	general sort of thing, that when you have a bunch of

1 inspectors, you're likely to get complaints of that sort, 2 because a lot of people have jobs to do and they often 3 don't have enough time to do them. Is that the kind of 4 point you were making? 5 BY WITNESS BROOM: REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 A No, sir. If you'll read my answer, there 7 were two sertences, I think. 8 What I tried to say is that while what I just 9 said is true on any job, there's a certain amount of grouching 10 and complaining, and you normally, usually, in most cases, 11 in virtually all cases, I don't think that is significant. 12 I think that in this case on this project 13 that on occasion it did go beyond that, and I think there 14 were probably times when inspectors did feel that they 15 were pushed, they did not have sufficient time. S.W. . 16 There certainly was an avenue and a vehicle 300 TTH STREET, 17 available for them to request additional time. 18 As a matter of fact, they didn't have to request 19 additional time. All they had to do was take whatever 20 time was necessary to do the inspection. 21 I'm not certain that that in all cases was 22 done. 23 MR. NEWMAN: Mr. Chairman, may I interject 24 before the next question? 25 It's my understanding that we're in a situation

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of recross now, the witnesses having been initially crossed
 by the other parties.

3 My impression is that on recross of this type 4 we're limited to the scope of the Board questions, and 5 I don't recall Board questions in this area. S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 I had waited several questions -- for several 7 questions to pass by with Mr. Jordan, because I thought 8 he was leading up to a Board question; but unless he is, 9 I believe that the scope of the recross is outside the 10 scope of the Board questions and should not be allowed. 11 JUDGE EECHHOEFER: It normally includes the 12 scope of questioning by other parties, other parties 13 cross-examination as well; and this was based on Staff 14 questioning, a subject raised by the Staff, if my recollection 15 is correct. 16 MR. JORDAN: Yes, your recollection is correct, 00 7TH STREET, 17 and I thought that we had resolved that question on perhaps 18 the second day of the hearing. 19 I'll proceed then. 20 BY MR. JORDAN: 21 0. From what you say then, Dr. Broom, I gather 22 that you would distinguish between those complaints about

shortness of time for inspection which you talk about
as common, and those which you just mentioned, which you
say have occurred at South Texas, that are out of the

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REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202)

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1 ordinary.

So there were specific complaints about shortness
of time for concrete inspections.

4 Do you make a distinction? Are there two5 categories you're talking about?

6 BY WITNESS BROOM:

7 A. Yes, I'm referring to two categories. I don't
8 have any specific examples in mind, but simply from my
9 knowledge of what happened on the job site, I believe
10 that there were both types of circumstances.

I was trying to illustrate that the supervision of the inspectors on the job have that kind of decisionmaking process, that kind of assessment to make from time to time on the project.

With regard to occasions where there truly might have been a feeling in the mind of the inspector that he was being hurried to do his inspections, I don't know that that happened frequently, but I suspect, based on all of the things I've reviewed, that that did happen on occasion.

I tried to go on and say that because of that,
certain actions were taken. Instructions were given.
Meetings were held.

24 Ultimately, we issued a mandatory policy of 25 24 hours' period for any concrete inspection, which --

	1	well, certainly, in my experience it had never been necessary
	2	to do something like that. We did that on this project.
	3	Q. Now, if we could get, then, to this, what
	4	I can call for purpose of convenience, Category 2, the
345	5	ones which I think you just described as where the inspector
20024 (202) 554-2345	6	really had in his mind a feeling that he was being pushed,
4 (202	7	that that was a specific concern.
	8	That's the category that's distinct from what
N, D.C	9	we might call the common people grouching category; is
INGTO	10	that fair?
WASHI	11	BY WITNESS BROOM:
S.W., REPORTERS BUILDING, WASHINGTON, D.C.	12	A. Continue.
BUILI	13	
TERS	14	
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	1.1.1.1.1.1.1.1.1	
0	1	Q I'm really just trying to create a vocabulary
	2	to use. That's your second category, isn't it?
	3	BY WITNESS BROOM:
	4	A. Yes, I'll adopt that.
346	5	Q Okay. My question in that area is can you
554-2	6	tel. us how long well, first, if you know, how long
1 (202)	7	that type of complaining or that type of complaint has
20024	8	occurred at the South Texas Project, with respect specifically
N, D.C.	. 9	to concreté inspections?
NGTON	10	BY WITNESS BROOM:
IHSAV	11	A. Mr. Jordan, I don't believe I can answer that.
ING, V	12	I don't think I know when such types of complaints
BUILD	13	might have originated, as distinguished from the normal
TERS	14	type of complaints.
S.W. , REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	15	I'd be hard-pressed to try to determine when
S.W. 1	16	that happened, and if in fact it happened.
		What I think I said was that I believe that
300 TTH STREET,	18	cases like that occurred on the job, based on statements
17 008	19	made by people. I don't know that to be a fact.
	20	Q I don't want to get you into the position
	21	of somehow some being able to read your testimony as admitting
	22	or saying that it has happened when you don't either know
	23	that it has or think that it has.
	242	I want to be clear on that. You do not know
	25	of particular instances where that has occurred?

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1 BY WITNESS BROOM:

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300 7TH STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345

No, sir. I don't know of any circumstance 2 A. 3 for sure where there has been a time constraint placed on the duration of time that an inspector is permitted 4 5 to perform his inspection in. I do believe that inspectors have been instructed 6 7 from the beginning of the project that they are to take 8 whatever time is necessary to perform their inspections 9 thoroughly. 10

I do know that there have been periods of
time set aside for scheduling purposes, for planning purposes.
It will take about so long. We expect it to take about
so long, things like that.

What I said was, I suspect that there have
been cases in which an inspector may have thought that
whatever time constraints he had been given in whatever
fashion he was communicated such time periods, he may
have felt that that was insufficient.

He may have felt that their scheduling that
pour for noon today and I can't get finished by noon.
That may very well have happened.

I do not know of a specific circumstancein which that happened.

24 Q Taking aside the formal scheduling of a pour 25 for a given hour, let me ask you about a situation where

	1	the concrete trucks are standing by and waiting to pour
	2	while the man is doing his investigation.
	3	Wouldn't that be in your Category 2?
20024 (202) 554-2345	4	BY WITNESS BROOM:
	5	A. That has never happened at the South Texas
	6	Project.
	7	Q That type of situation has never happened?
20024	8	BY WITNESS BROOM:
l, D.C.	9	A. No, sir.
AGTON	10	Q. And what about a type you talked about
WASHINGTON, D.C.	11	BY WITNESS BROOM:
ING, V	12	A. Let me be very clear on that.
SUILD	13	Q Please do.
reas 1	14	BY WITNESS BROOM:
REPORTERS BUILDING,	15	A. To my knowledge, there has never been a situation
S.W. , R	16	where prior to signing a pour card, construction has ordered
	17	concrete trucks that have been at the site of the your,
300 TTH STREET,	18	standing there with their drums rotating to create some
300 TT	19	air of pressure or intimidation.
	20	I believe that in every case going back to
	21	the earliest periods on the job that the construction
	22	was permitted to order a batch of concrete from the batch
	23	plant projected to satisfy beginning a construction pour
	24	at noon tomorrow, whatever; but that batch could not be
	25	released, was not released from the batch plant so that
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trucks could be filled and they could be sent to the pour and create a spectre of trucks standing by with inspectors scrambling around trying to finish their inspections. I do not believe that has ever happened at the South Texas site. As a matter of fact, since that time we have changed the policy such that -- or procedure, I guess, is a better term -- such that construction cannot even order the batch of material to be prepared at the batch plant until a pour card has been signed. We're trying to take every step we know how to remove any potential source of concern in the mind of the inspector or of others who are reviewing this situation that in my opinion on other projects this is not a normal situation and not required. 0 I guess I want to get clear on what you would put in Category 2 and what it sounds like to me is that

18 you would put in Category 2 those situations in which 19 there was a time scheduled for the pour and which the 20 inspector felt that he did not have enough time to do 21 the inspection before that scheduled time arrived; is 22 that the description of that category?

23 BY WITNESS BROOM:

A. Yes. What I have said is that may have happened.
Q. There are no other types of situations where

.4	1	an inspector, because of the readiness of concrete or
	2	standing around or somebody standing around or anything
	3	of that sort, that you would put in the Category 2, pressure,
	4	shortness of time category, as opposed to the Category 1,
46	5	common grouching category?
554-23	6	BY WITNESS BROOM:
(202)	7	A. I'm sorry, Mr. Jordan. I don't understand
20024	8	that at all.
n D.C.	9	We've been talking up to now about a placing
S.W. REPORTERS RUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	10	of a time constraint in some fashion and that being viewed
ASHIN	11	by an inspector as insufficient or applying pressure on
NG N	12	him to do his work.
	13	Now I understand you to be talking about
FERS F	14	did you say people standing around?
POR	15	Q. I think an example that was raised earlier,
2	16	I believe by the Staff, was a construction supervisor
the second second second	The Person State of the	standing around, if I'm not mistaken; and you I don't
H STR	18	want to mislead anybody. You at the time said I think
AM TTH STREET	19	you testified that
	20	BY WITNESS BROOM:
	21	A. Yes, I remember what I
	22	Q that wouldn't necessarily result in any
	23	pressure. It was a perfectly common kind of event.
5	24	BY WITNESS BROOM:
	25	A I believe what I said was I think it would

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1 depend on the way he was standing around.

I can envision a guy standing around yelling
and shouting and creating pressure in the mind of the
inspector.

5 On the other hand, I can imagine a man standing 6 around trying to help, trying to correct any situations 7 the inspector might find, cleanliness or whatever on the 8 pour.

9 I do not have any personal knowledge of a
10 situation where there were people standing around that
11 was viewed by an inspector to be producing pressure.

12 I seem to remember in some of the statements 13 that were in 79-19 that some people may have referred 14 to a situation like that, but I'm not familiar with the 15 details of it.

16 I don't know when it occurred and who was 17 involved is what I'm trying to say, if it occurred. 18 a I see. What I'm trying to do is -- that type 19 of situation, is that the kind of situation that you would 20 say is a creation of a time constraint, pressure problem 21 that would fall into your Category 2, or is it a situation 22 that would fall into the common grouching Category 1? 23 BY WITNESS BROOM:

A. Mr. Jorgan, I'm having a problem in trying
to figure out what your question is.

Do you mean that if people were standing around 1 24-16 the pour, would that create a feeling in the mind of the 2 inspector that he only had a limited amount of time? 3 4 Q No, I'm really not asking you that. I think 5 your testimony on that is pretty clear, that it depends D.C. 20024 (202) 554-2345 on the situation, and I think that is clearly the case. 6 7 BY WITNESS BROOM: 8 Yes. A. 9 My question is that, assume the situation a **REPORTERS BUILDING, WASHINGTON,** 10 arises where an inspector feels pressure for that reason, whatever the extent of yelling or jumping around or whatever 11 12 it is that people are doing. 13 Which category would that fit into? 14 BY WITNESS BROOM: 15 I think there is only -- I'm not sure anybody A 100 TTH STREET, S.W. 16 can answer that question. 17 I started to say I think there's only one 18 person who is best qualified to answer that, and that 19 would be an experienced QA supervisor who was observing 20 this situation, to make a judgment as to whether -- in 21 erv subjective fashion, as to whether the inspector s o cerly perceiving the presence of people in this 22 23 area. 24 Is he overly sensitive, or if I were in his 25 shoes, would I feel constrained or intimidated?

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	1	I just don't know how to characterize or categorize						
	2	such a situation, because I think it could occur in either						
	3	fashion.						
	4	I don't know that it happened like that. I'm						
146	5	saying that it could have.						
554-33	6	I guess I'm not real sure I've answered your						
(202)	7	question. I'm not really sure what you're driving at.						
20024	8	Q I guess I think you've said enough. You've						
I, D.C.	9	covered, really, what your understanding is, and you said						
S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-3345	10	"I guess" so many times, I don't want to have to have						
(ASHIP	11	you speculating any more.						
ING, W	12	You emphasize your own personal knowledge,						
BUILD	13	and I don't want to get to more speculation						
FERS 1	14	I would like to take another step along the						
LEPOR	15	road in the concrete area, though, and that is to talk						
.W. F	16	about the process for inspection of a concrete pour, and						
1000	17	to ask you this is before the pour.						
H STR	18	I think I understand the process. Before						
300 TTH STREET,	19	the pour card is signed off It's correct, is it not,						
	20	that you sign the pour card at the point where you're						
	21	ready to pour; is that correct?						
	22	BY WITNESS BROOM:						
	23	A. Yes, sir, that's correct.						
	24	Q And that's the sign-off saying, "Now you can						
	25	pour"?						

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1 BY WITNESS BROOM:

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A. Yes, sir.

3 Q. As opposed to, as it happens, I originally 4 thought that it might be a sign-off that the pour was - okay?

6 BY WITNESS BROOM:

7 A. Well, in the context we've been using the
8 phrase, "signing the pour card," here in these discussions,
9 your understanding is correct.

10 That's the signatures that say the pour is -11 it is ready or permissible to make the pour. The concrete
12 has not been poured at that time.

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4413 15-1 1 I take it what happens when the areas where the 25-1 Q. 2 pours presented for inspection to the QC inspector and he goes 3 in and does the extensive investigation that's involved in 4 making sure it's all set, then if it's okay, he signs off. 5 My question is, if the QC inspector finds it is REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 6 not ready to be poured yet, how does that process work? 7 BY WITNESS BROOM: 8 It depends on the circumstances. Certainly he A. 9 does not sign the pour card. He may find, on final inspection 10 -- this is whit you're talking about? --11 2 Yes. 12 BY WILLESS BROOM: 13 -- on final inspection he can find something wrong A. 14 with the pour that results in an NCR. 15 Now, would an NCR be issued, for example, if the 0 100 TTH STREET, S.W. , 16 pour had been presented to him for final inspection and he 17 determined that the area wasn't clean enough, there were a 18 n mber of things that had to be cleaned out before the pour 19 could be made? 20 BY WITNESS BROOM: 21 That's a very subjective judgment, Mr. Jordan. A In 22 my opinion, it would depend upon the extent to which cleanliness 23 requirements were not met. I guess it's conceivable that an 24 NCR could be written at that point, I think a more norma'

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or

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occurrence would be that on final inspiration if you found that

1 some trash had fallen and if you found some debris had fallen 2 in, or something, you would simply ask the construction people 3 to remove that.

4 Mr. Vurpillat is more familiar with the details of 5 that process than I, and I would like to invite him to comment 6 on that.

BY WITNESS VURPILLAT:

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8 Yes. I think that's a fair representation. Upon A 9 final inspection when there's something that can be taken 10 care of, such as cleanliness, if something needs to be cleaned 11 up, that fact is Rnewn, that you can't sign the pour card until 12 this is done, it gets done, and the pour card is released.

13 If it's an item on final inspection, such as things 14 being left out that ought to be there, things being there that --15 and I mean things that would --

> 2 Pebar?

17 BY WITNESS VURPILLAT:

18 Things being loft out like rebar, if there is a A 19 substantial amount left out, if it were misspaced and what-20 have-you, something that would take a long period of time, certainly there would be a notation of that nonconformance. 22 That might be a reported notation or it might be an NCR, 23 depending on the extent. Concrete pours are a little bit different than the normal or many inspection items in that 25 many of the things that you inspect beforehand get covered

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	1	up so you can't go back and reinspect afterwards, so it's not						
	2	a Black-and-white, cut-and-dried situation that happens the same						
	3	way every time, but I think the important thing is that on a						
	4	final preplacement inspection those things that are wrong have						
146	5	to be corrected hefore the pour is released, which means the						
20024 (202) 554-2345	6	QC wan signing the if there is a disagreement between						
(202)	7	construction and the QC inspector at this point in time, then						
	8	the problem is escalated. It can't be resolved.						
V, D.C.	9	Q. How would that happen?						
WASHINGTON,	10	BY WITNESS VURPILLAT:						
NASHI	11	A You go to the respective supervisor.						
	12	"A And could you explain how the resolution would						
BUILDING,	13	occur? .						
TERS	14	BY WITNESS VURPILLAT:						
REPORTERS	15	A. The resolution the QC inspector, supervisor,						
S.W. , 1	16	would come out and inspect the supposed nonconformance, the						
	17	concrete foreman's supervisor would come out and look and if						
300 TTH STREET,	18	they coulan't agree, it would go the next step higher.						
300 71	19	Q Wouldn't you involve the original QC inspector in						
	20	-he						
	21	BY WITNESS VURPILLAT:						
	22	A. Absolutely. And you would also involve the original						
	23	construction foreman or craftsman, whoever it happened to be,						
	24	usually a loreman. Cercainty.						
	25	In most cases. Now, I think that you would have to						

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	1	consult at least you would have to consult with both and					
	2	say what's the problem.					
	3	Q. Um-fium.					
	4	BY WITNESS VURPILLAT:					
345	5	A. You wouldn't just say, come out and inspect.					
REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 664-2346	6	There would be that type, at least, that type of consultation.					
1 (202)	7	Q Dr. Broom, we've provided to your Counsel a					
2003	8	document headed "Brown & Root, Inc.," a memorandum from R. C.					
N, D.C	9	Forte to G. T. Warnick, dated April 30th, 1979, and I believe					
NGTO	10	we have also provided copies to the Board and to the reporter					
NASHI	11	and also to the Staff.					
NING, 1	12	We would like at this time to mark this memorandom					
BUILD	13	for identification, as CEU Exhibit 3.					
TERS	14	(Whereupon, CEU Exhibit 3 marked					
REPOR	15	for identification.)					
	16	JUDGE BECHICEFER: Pardon me. Is this only the					
EET.	17	top document in this exhibit?					
300 TTH STREET, S.W.	18	MR. JORDAN: I guess it's the top document in the					
300 TT	19	packag that was given you. I didn't put the package together,					
	20	Lut it is one of the documents in there.					
	21	JUDGE BECHHOEFER: I see. You aren't offering the					
	22	whole package under this date?					
	23	MR. JORDAN: Oh, no, sir.					
	24	JUDGE BECHHOEFER: I would note that this document					
	25	was provided to the Applicant's Counsel and we were able to do					

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	1	that last night, though I recognize that they haven't had a lot				
	2	of time to look at it and to verify its authenticity, I will				
	3	ask Dr. Broom				
	4	BY MR. JORDAN;				
	9 <del>1</del> 8	Q Dr. Broom, do you have the document before you?				
	6 6	BY WITNESS BROOM:				
	7 (303	A. Yes, I do, if this is a three-page memo?				
	8 8	Q. Yes. It is.				
	BUILDING, WASHINGTON, D.C. 20024 (202) 564-2345 1 01 6 8 2 2 9 1 1 1 1 2 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2	BY WITNESS BROOM:				
	01.0N	A. And it's addressed to G. T. Warnick from R. C. Forte,				
	11 III	and on the tilrd page it's signed by R. C. Forte.				
	'0NI 12	Q. Yes.				
(	13	BY WITNESS BROOM:				
	SN3LNO43	A I have that.				
		Q. Can you tell us first, who is G. T. Warnick?				
	· . 16	BY WITNESS BROOM:				
	и ·	A He was the site QA manager for the project.				
	18 H	Q. And this is as of the date of the memo, April 30th,				
	12 008	1979?				
	20	BY WITNESS BROOM:				
	21	A Yes, sir, I believe that's true.				
C	22	Q. Do you know who R. C. Forte is?				
	23	BY WITNESS BROOM:				
C	24	A. I believe he was an inspector, I think a lead				
	25	inspector, in the civil discipline. Concrete inspector.				
		ALDERSON REPORTING COMPANY, INC.				

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Q. Dr. Broom, did this appear to be a memo on Erown & 1 2 Root letterhead or memo paper? BY WITNESS BROOM: 3 4 Yes, sir. A 5 0 Have you ever seen it before, other than last 20024 (202) 554-2345 6 night or today? 7 BY WITNESS BROOM: 8 No, I had not see it prior to last evening, but A. WASHINGTON, D.C. 9 I reviewed it last evening. 10 This memo discusses a situation along the lines 0 11 of what we've just been discussing in the event of a QC inspector S.W., REPORTERS BUILDING. 12 finding a pour, or an area for a pour unready, largely due to 13 cleanliness, and then a sign-off by the QC supervisor. Are you 14 famil ar with the incident discussed in the memorandum? 15 BY WITNESS BROOM: 16 Yes, sir, I think I am. I am pretty generally A TTH STREET, 17 familiar with it. 18 Are you familiar with the -- perhaps you could a 19 describe the incident for us, as you understand it. 00 20 BY WITNESS PROOM: 21 In summary, I believe the incident began, the first A 22 comments that I am aware of about the incident was that the 23 day before the pour was to be made, that is, the day before the 24 date referenced in this memorandum on which the inspection --

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would have been April 26th, 1979. I Believe a construction

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foreman, I do not know his identity, came to Mr. Forte and said hat they had scheduled to be finished for this pour area the following morning and would like for him to conduct his final inspection of the form area and sign the pour cards so they could begin the pour. I am not sure they indicated a scheduled time 6 during that date for the pour, But certainly it was scheduled for that day.

I think Mr. Forte at that time said that he would do so, but that everything had better be very clean, the cleanliness requirements had better be observed, or something like that. The following morning, he showed up on the site and began the final inspection of the pour. I believe there were two other inspectors, Mr. Shaw and Mr. Broussard (phonetic) that were involved in inspection of this lift area.

I believe that Mr. Forte informed the construction foreman that the area was not clean enough, and that he would not sign the pour card. I don't know how much conversation went on between the two, how many times they may have gone back and forth, but it was a case in which they sought supervision to resolve the matter. Mr. Forte's supervisor was brought to the pour. He consulted with Mr. Forte, asking what this the problem, and Mr. Forte told him that the pour was not clean -or not clean enough, or something like that. The supervisor asked Mr. Forte where, what areas were involved, and I believe Mr. Forte pointed out a couple of areas in which he had concerns.

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The supervisor climbed into the form down to the

levels and areas that were described by Mr. Forte and in direct conversation with this individual, he said to me that he felt the pour area was really sufficiently clean for the concrete, although there were some small amounts of sand cr something that he could find. He came out of the form --I'm not certain about this on that particular time out of the form, because I think he went in and out of the form a couple of times.

He found that Mr. Forte had not stayed there.
I believe he had gone to another area to perform some inspections.
I'm not exactly sure. He had gone back to his office or gone to
another area. At any rate, he was not there.

There were two or these inspections performed, and in each case the construction personnel removed the sand or whatever it was that was found. Then the supervisor consulted with the other inspectors in the area and was cold that they had inspected portions of the pour and that their areas were satisfactory.

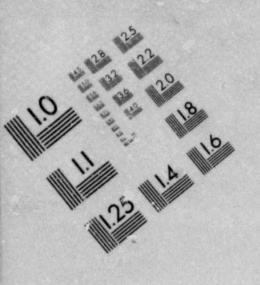
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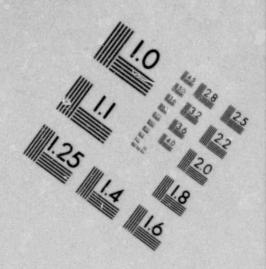
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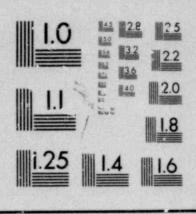
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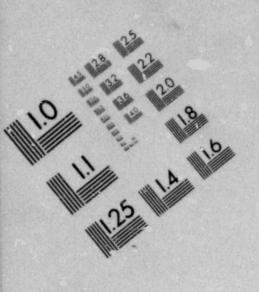


## IMAGE EVALUATION TEST TARGET (MT-3)



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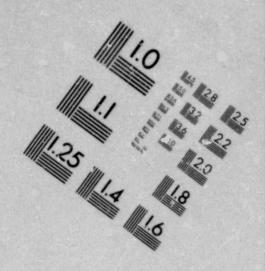




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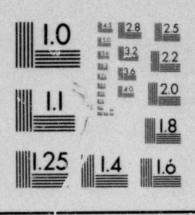


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## IMAGE EVALUATION TEST TARGET (MT-3)



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At that point, he summoned Mr. Forte and told him what had been done and asked him if he would sign the pour card. Mr. Forte told him no. I'm not sure, at that point, whether Mr. Forte reentered the forms or not; I don't think he did,

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but he might have.

At some point during this scenerio the project quality assurance manager and the site quality assurance manager also went to the area. The project 'A manager happened to be visiting that day and heard what was happening, that there was some disagreement about whether a pour was satisfactory -- a pour area was satisfactory for placement of concrete. They went to the area and both of them climbed into the form, down into the areas in question, and looked around. I don't know that either of those two gentlemen are certified civil inspectors, but I have discussed with one o those gentlemen his obsservations The only reason I mentioned that is that the top supervision in QA on the job was aware of it and did come look and ask what was going on and try to see what was happening.

19 At any rate, after those actions, the supervisor 20 called Mr. Forte and asked him if he would sign the pour. He 21 said no. He said why. He said well it's not clean. He to'd 22 him what all had been done, and well, he didn't think it was 23 clean. And he said well I've been in the form and I've seen 24 this additional cleaning and so on and so forth; and he 25 said I will assume the responsibility for cleanliness and

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the supervisor signed the cleanliness block on the pour card.

And then he asked Mr. Forte if he would then release the pour, if he would sign the pour card. He said no. He said I have assumed the responsibility for the cleanliness, you won't release the pour? He said no. And so at that point, the supervisor determined that he would assume the responsibility for the pour, informed Mr. Forte of that, and signed the pour card.

I might have some detail of all of that out of order, but that's my general understanding of what happened. And the pour was made. I believe that -- I think this is true -- during that pour there was a Coke a Cola can or soda pop can that was on top of the concrete and somebody used that as an example to say there was debris in the forms. I don't believe that that's a fair judge to use whether there was anything in the form or not. I don't know whether the can fell in during the pour or how it got there, but I remember that was an observation that someone made.

At any rate, after this incident occurred,
Mr. Forte was placed on probation by site supervision, QA
supervision, because they didn't think he had a proper attitude
toward his work. He remained on probation for -- I'm not
certain of the period of time -- I think a couple of weeks to
thirty days. I'm not certain of the time, I've not checked the
personnel records, But during that period of time or shortly

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		1	thereafter,	Mr. Forte, I believe, resigned from the project.
		2		I may have left something out, but you asked me
		3	to describe	the circumstance, and that's what I recall.
C		4	¢	Let me ask you of course, you were not there?
-	145	5	BY WITNESS	BROOM:
	REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	6	A	No, sir, I was not there.
	(202)	7		
-	20024	8		
	, p.c.	9		
	IGTON	10		
	ASHIN	11		
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. ( <sup>•</sup>	IGTIN	13		
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BY MR. JORDAN:

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2	Q Let me ask you Of course, you weren't there.
3	BY WITNESS BROOM:
4	A. No, sir. I was not there.
5	Q. The source of your information you have mentioned
6	at least one person who was the QC supervisor. Who was that?
7	BY WITNESS BROOM:
8	A. That was Mr. Singleton.
9	Q I gather he was the source of your information.
10	BY WITNESS BROOM:
11	A. No, sir.
12	Q. He was not a source of your information?
13	BY WITNESS BROOM:
14	A. I'm sorry. I thought you said he was "the source"
15	of my
	Q. No. I amended that to say "a source."
	BY WITNESS BROOM:
	A. He was one source of my information. Mr. Warnick,
1	his supervisor was another source of my information.
	I believe I discussed - I said Mr. Warnick was
	his supervisor. That is not correct. There was an interim
	supervisor whom I also, I believe, discussed this situation with
	him.
	In addition to that I have reviewed I don't
	know memoranda of
	3 4 5 6 7 8 9 10 11 12 13 14

	1	Q. Who did you personally speak to who was actually
	2	there, other than Singleton?
	3	BY WITNESS BROOM:
	4	A. Mr. Warnick.
15	5	Q Mr. Warnick was one of the two people whom you
664-23	6	described as top management, top QA/QC management, who had
(202)	7	come and looked at it?
20024	8	BY WITNESS BROOM:
D.C.	9	A. Yes, sir. He crawled down into the form with Mr.
GTON	10	Vincent.
REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	11	Q. Okay. And Mr. Vincent?
NG, W	12	BY WITNESS BROOM:
Initial	13	A Yes, sir.
ERS B	14	Q So of people who were actually there, those are the
EPORT	15	three you spoke to?
w	16	BY WITNESS BROOM:
SET, S.	17	A Yes, sir. That is the people I have spoken to in
H STRI	18	familiarizing myself with this incident that occurred in April
300 7TH STREET.	19	1979. That is not all of the people that were involved in this
~	20	area that Mr. Warnick or Mr. Singleton conferred with or spoke
	21	to. I don't mean to leave that impression.
	22	Q. No. I simply want to know who you spoke to who was
	23	actually there, and you said
	24	BY WITNESS BROOM:
	25	A. Yes, sir.
		방법 방법 방법 방법 방법 것 같은 것을 얻는 것 같은 것 같은 것 같은 것 같이 있는 것 같이 있는 것 같이 있다.

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	1	Q Singlaton, Warnick, Vincent.
	2	BY WITNESS BROOM:
	3	A. No. I did not speak to Mr. Vincent personally about
	4	this item. I might have. I don't recall doing that. I do
-	5	recall discussing with Mr. Singleton and Mr. Warnick this
HEE-60	6	specific incident.
20024 (202) 004-2340	7	Q. Okay. Thank you.
0024 (	8	Do you know what actions Mr. Fortay took?
	9	BY WITNESS BROOM:
JOL	10	A. Yes, sir. The memo I guess I left that out
WASHINGTOP	11	that I am looking at here is a memo that he wrote to Mr. Warnick
IG, WA	12	after the fact. I would have to check the days here, I guess,
VIGTIC	13	this is three days later after the pour had been made, and I
CRS BL	14	believe after he had been placed on probation.
W. , REPORTERS BUILDING,	15	Q. Are you certain of the latter date, the latter
V. , RE	16	statement?
3Ó	17	BY WITNESS BROOM:
STRE	18	A Whether he had been placed on probation at that
300 TTH STREET,	19	point in time?
	20	Q. Yes.
	21	BY WITNESS BROOM:
	22	A No, sir. I'm not positive. I believe that he had
	23	been. I'm not positive.
	24	
	25	
		the incident?

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	1	BY WITNESS BROOM:	
	2	A I talked as recently as last evening, and as long	
	3	ago as a couple of months ago. I don't really remember, but	
	4	some time ago.	
	5	Q How soon after April 30th, 1979?	
20024 (202) 004-2440	6	BY WITNESS BROOM:	
	7	A Oh, I did not talk to anybody immediately after	
024 (3	8	this event. I was not aware of the details of this incident	
N' D'	9	until just the last few months.	
4GTO	10	Q Can you tell us where Mr. Singleton is now?	
AIHSA	11	BY WITNESS BROOM:	
REPORTERS BUILDING, WASHINGTON, D.C.	12	A Mr. Singleton is employed at the South Texas Project.	
UILDI	13	Q In what position?	
ERS B	14	BY WITNESS BROOM:	
SPORT	15	A. In essentially the same position he had at the time	
w	16	of this incident. I believe his title is Civil UC Superintendent	
30	17	over all of the civil inspectors. I think that is essentially	
300 7TH STREET.	18	his job at the time. I'm not positive of that.	
ITT 00	19	MR. JORDAN: Your Honor, I would move the	-
	20	introduction of this document into evidence, the witness having	
	21	identified it as a memorandum prepared by Mr. Fortay. That would	
	22	be CEU Exhibit 3.	
	23	MR. NEWMAN: Mr. Chairman, the document is, obviously	• •
	24	subject to the infirmity of not having a witness here who, in	
	25	particular Mr. Fortay, who actually prepared the document and	
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	1	can speak to the truth of the matters stated therein, but in
	2	light of the Board's expressions earlier about accepting
	3	hearsay evidence, we will waive any objection to the introduction
	1.	of the document.
45	5	JUDGE BECHHOEFER: As far as you know is it
654-23	6	authentic?
20024 (202) 554-2345	7	MR. NEWMAN: Yes. As far as we know we tried to
20024	8	check this out. We only got the document, as I recall it, at
, p.c.	9	10:00 o'clock last night, and we did manage to check it out
W., REPORTERS BUILDING, WASHINGTON, D.C.	10	during the evening and today, and I believe that it is authentic.
NASHI	11	JUDGE BECHHOEFER: Any objections from other parties?
ING, V	12	MR. REIS: No objections.
BUILD	13	JUDGE BECHHOEFER: The document will be admitted
TERS	14	as CEU Exhibit 3.
REPOR	15	(Whereupon, the document heretofore
	16	marked CEU Exhibit No. 3 for
EET,	17	identification, was received in
300 7TH STREET, S.	18	evidence.)
300 TI	19	111 -
	20	
	21	111
	22	
	23	111
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	T	BY MR. JORDAN:
	2	Q Dr. Broom, another question on the matter that is
	3	related to the docurant
	4	BY WITNESS BROOM:
et e	5	A. Yes, sir.
094-2340	6	Q and really this is about it for this subject,
20024 (202)	7	I think. That is, this appears to relate to Pouring Lift 5;
	8	is that correct?
N' D'C'	9	BY WITNESS BROOM:
WASHINGTON,	10	A The subject says Lift 5 RCB No. 2, and I think that
WASHI	'1	c: CS2-W5, indicates Lift 5.
BUILDING,	12	BY WITHERS BROOM:
	13	A. Yes.
REPORTERS	14	Q Yesterday we had some discussion of Inspection
HEPOI	15	Report 79-19, which is Staff Exhibit No. 46. I believe there
S.W.	16	was an individual identified as A35 and you were not sure who
STREET,	17	that was, and you could speculate, and so on. Perhaps you can
TH SI	18	refer to the document.
HIT 005	19	I would refer you specifically to
	20	MR. JORDAN: I'm sorry, Your Honor. Could we have
	21	a moment?
	22	(Pause.)
	23	BY MR. JORDAN:
	24	Q. I refer you, Dr. Broom, to Pages 2 and 3 of
	25	Staff Exhibit 46. That at least is Pages 2 and 3 of Appendix A

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	1	Notice of Violation.
	2	BY WITNESS BROOM:
	3	A. I'm sorry, sir. I'm not with you. Pages 2 and 3
	4	of which?
345	5	Q Pages 2 and 3 of Appendix A to Staff Exhibit No. 46.
564-3	6	BY WITNESS BROOM:
20024 (202) 564-2345	7	A Yes, sir. Pages 2 and 3. I have that.
	8	Q These are part of the Notice of Violation.
N, D.C.	9	BY WITNESS BROOM:
8.W., REPORTERS BUILDING, WASHINGTON, D.C.	10	A. Yes.
	11	Q. It appears that the incident we have just been
'DNIG	12	discussing is described under Paragraph A on Page 2; is that
BUILI	13	correct?
TERS	14	Do you want to read that through to yourself and
REPOF	15	tell us if you believe that to be the case?
8.W.	16	BY WITNESS BROOM:
REET,	17	A. I believe so.
300 7TH STREET,	18	Q Accordingly, I would ask you who then is the
300 7	19	QCE superviso indicated in there; is that Mr. Singleton?
	20	BY WITNESS BROOM:
	21	A As I indicated earlier, I would prefer not to
	22	identify people in this document, whether I know who they are
	23	or not. If the Board directs me to do that, I will do that.
	24	I have some significant reservations about even if the
	25	identification might be obvious, I have great hesitancy in

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identifying names with letters or identifications of people in this document.

MR. JORDAN: Your Honor, we are asking the question because we are having the very same difficulty the Board is having, and we ask that the witress be directed to provide the answer.

7 MR. NEWMAN: Mr. Chairman, I think what we will be
8 having here is some speculation, because, as I recall,
9 Dr. Broom's description of the incident there were several
10 levels of supervision involved in that incident.

The reference that Mr. Jordan has just made was to, 12 I believe, a QCE supervisor, so I'm not -- it would appear to 13 me not readily evident as to who the QCA supervisor in 14 question might have been. It is certainly speculation, and 15 if the Board isn't troubled by that -- I think that's all we're 16 going to have here, though, is speculation, and I think it's of 17 questionable value.

18 MR. JORDAN: I would respectfully disagree rather 19 strongly that it is -- in the first paragraph it states, in 20 the fourth line, "cause a QCE supervisor to override the advice 21 of his subordinate that the area of the construction joint was 22 dirty." The witness has testified that that is the incident 23 he is discussing -- that we have just been discussing, excuse 24 me. I don't see how there can be any question as to who the 25 surervisor is, and I do not think that there is a question of

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1 speculation on this point.

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(Board conference.)

3 MR. NEWMAN: Mr. Chairman, may I raise a question? 4 I am really genuinely concerned about the use of 5 300 71'H STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 +hase materials. We have really taken to heart the position 6 of the I&E Division with respect to the disclosure of informants 7 and so forth. We certainly supported the Staff position that 8 we found a reason in sound public policy. I think at least the 9 Staff ought to be heard on this question of whether --10 JUDGE BECHHOEFER: The Staff was going to be heard 11 before we ruled. 12 MR. NEWMAN: I would certainly not feel comfortable 13 taking any ultimate posicion with respect to this until the 14 Staff had been heard and presumably representing the position 15 of the Division of Inspection & Enforcement. 16 JUDGE BECHHOEFER: I would like to inquire about 17 the Staff's position, and specifically I would like to know 18 the answer of the particular I&E inspector who is responsible 19 for this portion of this particular report is on the stand when 20 the Staff's case is presented, would he answer that question? 21

MR. REIS: Your Honor, I cannot answer the last part, but I can say that the material has come out here who it is from independent sources that are not in the I&E report. When the material comes out, they are no longer confidential sources; they come out, and they are there. I think Mr. Jordan

brought it out through another memorandum which isn't part of it 1 that listed names and, therefore, it is not confidential. 2 3 Further, we must make a dichotomy between sources 4 and actors. While confidential sources are entitled to privilege, I'm not sure that we're an actor in the situation ---5 000 77111 STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345 that the same privilege goes to an actor, and I think we must 6 7 make that dichotomy. 8 I think not only must we look at the references --9 therefore, I think that there is the memorandum of Forte, the 10 statements there, the statements of A35 himself, which are 11 reflected in the report. I don't think we can close one wes to 12 them, and I think it has come out independently. 13 Now, the Staff's pledge to any person is that the 14 Staff will not reveal the name of a source ordinarily without 15 a specific order of a local authority. The -- if they come 16 out from other sources, they come out and --17 JUDGE BECHHOEFER: So, I take it the Staff does 18 not have any objection to the witness answering the question 19 that he's been asked at this point? 20 MR. REIS: That's right, because of the predicate 21 laid in the Forte memorandum --22 JUDGE BECHHOEFER: To the best of his knowledge. 23 MR. REIS: -- right. And the fact that there are 24 certain connections and if those connections draw the inferences 25 that one ordinarily draw or the trier of fact ordinarily draws ALDERSON REPORTING COMPANY, INC.

	1	in a proceeding, then those inferences may be drawn.
S.W. , REPORTERS BUILDING, WASHINGTON, D.C. 20024 (202) 554-2345	2	MR. SINKIN: Mr. Chairman
	3	JUDGE BECHHOEFER: Yes?
	4	MR. SINKIN: I would also point out that the
	5	resistance to revealing names on the put of the NRC has to do
664-2	6	with a law enforcement agency and its sour s. If the Applicant
4 (202)	7	or Brown & Root already knows the name of the person, then there
2003	8	is no rationale for not bringing that name out and there certainly
N, D.C	9	is no rationale for the law enforcement withholding the name.
OLDNI	10	(Bench conference.)
WASH	11	MR. REIS: Mr. Chairman, there is also another
DING.	12	consideration here which points to the Staff's position in this
BUIL	13	which may not be so in other instances. Where a person has
RTERS	14	been proffered by a party as a witness, to that extent, there
REPO	15	might be other considerations of they have waived or may be
	16	considered to have waived in coming forward to testify, any
300 TTH STREET,	17	protection they might have given to anonymity.
TTH S	18	JUDGE BECHHOEFER: The witness may answer the question.
300	19	WITNESS BROOM: Judge Bechhoefer, as I
	20	understand it, I am supposed to identify who the QCE
	21	sup visor who I believe that to be?
	22	JUDGE BECHHOEFER: Yes. This is to the best
	23	of your knowledge.
	24	Obviously, you can't be entirely sure, but
	25	if you could

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26-12	1	WITNESS BROOM: I'll be happy to identify
	2	that person to the best of my knowledge.
	3	If you would permit me, I would like to make
	4	a brief comment about this subject.
	ste 2	I'm trying to the best
	6 554-3	MR. JORDAN: Your Honor, I must protest. We've
	20024 (202) 564 2345 8 2 9 C	had this happen again and again and again where the witnesses
		want to got up and make a brief comment about something.
	4. D.C.	Let's have them answer the question. Then
	WASHINGTON, D.C. 11 01 6	if they want to get into matters on redirect that they
	III II	think there's some way to recover, let's do it on redirect.
		That's the way legal proceedings are run.
(	13	It's not a matter of the witnesses just coming out of
	SN31	the blue and making their own statements.
	олистипа залучати. 13 14 15 16 16	The answer to the question is the name of
	4 . 16	an individual. There is no need for an explanation of
	H 17	what that name is.
	18 18 19 19	MR. NEWMAN: Mr. Chairman, I think the circumstances
	12 19	here are different.
	20	The witness is being called upon to do something
	21	which he himself feels uncertain about, and I think he's
C	22	trying to put it in that context for the Board, which
	23	I think is reasonable.
C	24	JUDGE BECHHOEFER: I think we will allow the
	25	witness to make the statement he wishes, because I think

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	1	for the record, we ought to have that.
	:	WITNESS BROOM: Judge Bechhoefer, I certainly
	3	appreciate your allowing me to say this.
	4	I'm trying to the best of my ability to discharge
346	5	a management obligation that I feel very deeply to our
564-2	6	employees.
20024 (202) 554-2345	7	At the same time, I have been instructed on
	8	several occasions by the Nuclear Regulatory Commission
v, p.c.	9	and our client not to in any way divulge the name of any
NGTON	10	individual in any way mentioned in any of these investigatory
VASHII	11	reports from the NRC.
ING, V	12	I don't propose to understand the reasons
autu B	13	why, but I have heard that and I have tried to abide by "
reks I	14	that.
REPORTERS BUILDING, WASHINGTON, D.C.	15	I feel an obligation to our employees because,
S.W. , B	16	as I indicated yesterday, certain of them have come to
	17	me and stated that the statements attributed to them here
300 TTH STREET,	18	and elsewhere are not true.
17 008	19	I don't know whether that's true or not. I
	20	have no idea why they would say that to me if it's not
	21	true or if it is true.
	22	All I was trying to say was that these people
	23	are identified by NRC inspectors. The veracity of the
	24	individuals involved, the circumstances under which these
	25	questions were asked, the difference between what was
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said and what is summarized here, I have absolutely no 1 2 knowledge of. The NRC does. I do not. 3 With that comment, I'll identify who I think 4 this supervisor is, and I believe that's Mr. Singleton, 5 who will testify here in this proceeding. WASHINGTON, D.C. 20024 (202) 554-2345 6 MR. JORDAN: Thank you, Dr. Broom. I guess 7 I want to say as a personal matter, that I appreciate 8 your situation; but we believe this is essential to a 9 complete understanding of the record. 10 BY MR. JORDAN: 11 Turn to page 315. This is quite a bit towards a REPORTERS BUILDING. 12 the end of the document. 3-15, I'm sorry. 13 A 3-15. 14 (Witness reviews document.) 15 0 Are you there, sir? 100 TTH STREET, S.W. 16 BY WITNESS BROOM: 17 A Yes, sir. 18 0. The paragraph is really the largest paragraph 19 on the page. It begins about halfway down. 20 "A-35 recalled an incident," and so on. 21 Is that the same incident that we've been 22 discussing? 23 BY WITNESS BROOM: 24 A. If I could have a minute to read ahead. It 25 appears to be.

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1 BY WITNESS BROOM:

A Yes. That appears to be the lift that we were
3 talking about earlier.

Q So A35 is Mr. Singleton again?

5 BY WITNESS BROOM:

A That's --

MR. NEWMAN: Mr. Chairman, this, I think, is a 7 somewhat different situation. Here we are, I think, dealing 8 with the question of a commissioned informant. I recognize 9 that in the unique circumstances of this case one may tie 10 Dr. Singleton -- or Mr. Singleton to the title of QC supervisor 11 on Page 3 of the report and perhaps to his designation as A35 12 at 3-15, but I do think that we ought to recognize that at this 13 point we are beginning to identify confidential, designated 14 15 confidential informants.

MR. REIS: Mr. Chairman, I realize that as well, and I have great hesitancy as does the NRC here; however, the name has come out otherwise, and it is only the Staff's privilege to bring it out, not that it may not be brought out otherwise.

Further, there is the fact here that although the question has not been answered, perhaps this is the same person who is going to be called to testify to aligned matters, and therefore in those situations any pledges of confidentiality which might have been given to him would be deemed to have been

waived if he going to take the stand as an open public witness, 1 2 and there is prefiled testimony from this person if the person 3 is connected up.

4 MR. NEWMAN: Mr. Chairman, I understand Mr. Reis' remarks and I do think that we may have a special situation here 5 where we will be able to produce the individual who allegedly 6 7 made the statements and have an opportunity to hear him testify 8 and cross-examine him, and perhaps in this circumstance, given 9 all the other extrinsic circumstances mentioned by Mr. Reis, 10 there may be justification for attempting to divulge A35's name.

I want to make it clear, however, that to the extent 12 we attempt to -- or to the extent we identify A35 as such, that 13 that is with the full concurrence of the NRC Staff, and I just ask Mr. Reis' assurance in that regard.

JUDGE BECHHOEFER: Well, we --

16 MR. REIS: My question is the extent of my authority, 17 but to the extent of my authority surely I will say that it is 18 being brought out in an open proceeding, and the witness is 19 being instructed to answer the questions, and I don't think 20 there is any fault on the part of the Applicant in having him 21 answer the questions in a Commission proceeding.

22 Further, I think it's been brought out -- I think 23 we're hedging now and perhaps engaging in some charades --24 perhaps that's a little strong, that word, but I think it's 25 already revealed openly and I don't see where confidentiality is

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any increathere. I think confidentiality serves a very strong
 purpose and I think the purposes were amply outlined by the
 Appeal Board, but where matters are open they are open.

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MR. CHAIRMAN: Mr. Chairman, with that explanation
on the part of counsel for the Staff, and under the unique
circumstances of this case, T would withdraw any objection that
I had to the question of identifying A35.

8 MR. REIS: Right. The Staff also wants to state 9 that its willingness to have this person identified, who is, to 10 the Staff's knowledge, a potential witness here, is in that 11 peculiar circumstance and does not carry over to other persons 12 who might be coded in reports and are not called to testify in 13 proceedings.

MR. SINKIN: Mr. Chairman, I'd just like to add onething to the record at this point.

Since the appeal on our motion for compelling 16 disclosure of these witnesses, it has come to our attention 17 that the probable pledge of confidentiality given by the NRC 18 was a pledge of confidentiality barring any court or legal 19 hearing process, and I'm sorry we didn't know that at the time 20 of the appeal so that we could have asked the NRC, I believe the 21 Appeal Board itself, at least to the dissent on the appeal, 22 recognize that there might have been a possibility of a limited 23 24 pledge of confidentiality.

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We are not certain how particularly the pledge was

phrased for 79-19, but if it was phrased in this way there was 1 never any reason for those names to be withheld from these 2 3 proceedings. 4 JUDGE BECHHOEFER: Well, all I can say is that earlier we agreed with you, and got reversed, in effect. 5 000 7THI STREET, S.W., REPORTERS BUILDING, WASHINGTON, D.C. 26024 (202) 554-2345 The witness may answer that question. 6 7 BY WITNESS BROOM: 8 I believe I'm to answer who I believe A35 is, and A I believe that based on all of this information here A35 is 9 10 Mr. Chuck Singleton, but he has made statements to me that are 11 contradictory to some of the information here, so I presume 12 this is Mr. Singleton. JUDGE BECHHOEFER: Yes. Mr. Jordan, we are getting 13 14 close to the time when we thought we might want to quit. Are 15 you at a place where you can break? MR. JORDAN: Yes. I just finished a line. 16 17 JUDGE BECHHOEFER: Yes. I think that would be 18 desirable. 19 We will be back tomorrow at 9:00 o'clock. 20 MR. AXELRAD: Mr. Chairman, before we adjourn --21 JUDGE BECHHOEFER: Okay, back on the record. 22 MR. AXELRAD: -- we would like to talk very briefly 23 with respect to the schedule of witnesses and witness panels for 24 the balance of this week and next, just to make sure that everyone is fully aware of what we plan to do, and so that 25

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by the same token we are sure that we can have the necessary
 people present to testify.

It is our intention, when this cross-examination of
this panel is competed to bring back the Oprea panel, Oprea,
Turner, Briskin and Frazar.

We have asked -- since there's some possibility that the Oprea panel will get on tomorrow, I think, we have asked the Intervenors to give us tonight any documents that they would be planning to use for cross-examination of that witness panel.

I don't know whether the Board can tell us based upon the information that they received as to scope of crous-examination, whether it is likely that Mr. -- that the Oprea panel will get on tomorrow or not. It would be useful for us to know that; in other words, whether the crossexamination of this panel will take more than an additional day, will take a full day or more.

Does the Board have any --

MR. JORDAN: Let me -- as you consider, Members of the Board, the estimate I gave you this morning was on what I had developed for recross as of that time. I didn't realize what was coming, and I must tell you that I would have at least again as much.

I am about to the end of what I had estimated, and I think I'm also right about to the end of the amount of time

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	1	that I had estimated, so I would expect an hour or two, or
	2	maybe an hour or an hour and a half would be my guess of this
	3	panel and this configuration in the morning, to add to what my
	4	estimate had been.
46	5	Based on that, I guess my and to my knowledge,
564-23	6	if Mr. Sinkin's estimate and the assumption that there's going
(203)	7	to be a lot from the Staff on 81-11.
20024 (202) 554-2345	8	MR. REIS: About an hour.
	9	MR. JORDAN: An hour?
GTON	10	MR. REIS: An hour and a half.
ASHIP	11	MR. JORDAN: I guess I'd be a little surprised if we
S.W. , REPORTERS BUILDING, WASHINGTON, D.C.	12	got to that panel tomorrow.
INITO	13	JUDGE BECHHOEFER: I think this panel will be here
ERS B	14	all day tomorrow.
EPORT	15	MR. AXELRAD: All day tomorrow. That takes care of
W. , R	16	Wednesday.
	17	Will the Oprea panel cross-examination take Thursday,
300 7TH STREET,	18	Friday and Saturday morning, or should we be preparing to have
111 00	19	somebody, another panel available for Saturday or Friday?
2	20	JUDGE BECHHOEFER: I would fully expect I would
	21	be very surprised if it didn't.
	22	MR. AXELRAD: We can always make arrangements, I
	23	guess, at the last minute, but as of now we will plan for the
	24	Oprea panel Thursday, Friday and Saturday.
	25	Now, for next week, beginning on Monday morning,

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we would recall the Goldberg/Frazar panel with Mr. Barker, but
 we do have two other considerations in mind.

3 One is that -- we did indicate before that we would bring the backfill panel on as the first technical panel, and 4 5 two members of that panel are leaving the country after the 24th, 6 which I believe is Wednesday, so I'm not sure whether taking 7 Goldberg/Frazar/Barker first means that we might not be able 8 to finish the Pettersson panel before they have to leave the 9 country, so it might be better to take the Pettersson panel 10 first. 11 JUDGE BECHHOEFER: Would anybody have any objection 12 to that? 13 MR. REIS: Is Mr. Pettersson on two panels? 14 MR. AXELRAD: Yes. It will be the Pettersson panel 15 on backfill and then there's the Pettersson/White panel on the 16 FSAR statements, which I don't think should take that long, but 17 if we start Monday morning I would hope that we could finish 18 both Pettersson panels before that panel has to leave. 19 MR. REIS: The Staff would have no objection. 20 MR. JORDAN: I'm sorry, we didn't realize about the 21 FSAR. We would have to reserve judgment on that particular

22 matter at this point.

23 MR. AXELRAD: Okay. If everyone could think about it
24 and maybe tomorrow we can discuss schedule.

Now, the other thing that we would have to do the

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following week is the Buckalew/Duke panel, because Mr. Duke is
 now assigned out of the country. He is back in the country
 only for these two weeks, and he won't be back in July nor I
 believe in September.

5 MR. REIS: Mr. Axelrad, will you refresh my memory6 what they're testifying to?

7 MR. AXELRAD: The Buckalew/Duke panel is on the,
8 I believe the alleged falsification of cad weld records. I can
9 tell you exactly.

Well, it's part of Intervenors' Contention 2 where
they allege some falsification of documents. It's relatively
breif testimony by Mr. Bucalew and Mr. Duke on that subject.

JUDGE BECHHOEFER: If we scheduled those two panels immediately following the Oprea, et al. panel, would that be too much of an inconvenience? Have you prepared at all for those? It would not be this week, it would be next week.

MR. JORDAN: You said two panels, and I'm not sure which because we've already had two panels. I should think we could --

20 MR. AXELRAD: It's the backfill and the Buckalew/ 21 Duke panel. I identified them two weeks ago as being panels 22 that we intend to take up. I assumed that the parties would 23 be ready at that time.

24 MR. JORDAN: Buckalew/Duke could come on anytime 25 t'at week?

	Sec.	
) 554-2345	1	MR. AXELRAD: Anytime that week, right. They could
	2	come on like Thursday or Friday.
	3	MR. JORDAN: They could come on after Goldberg/
	4	Frazar, too, depending on
	5	MR. AXELRAD: Well, my preference is
	6	MR. JORDAN: There isn't even any direct examination
4 (202)	7	on that panel. I don't know what we're going to talk about
3003	8	Goldberg/Frazar/Barker?
N, D.C	9	MR. AXELRAD: We do not have any particular interest,
W. , A & PORTERS F JILDING, WASHINGTON, D.C. 20024 (202) 554 2345	10	as far as I know, of bringing Mr. Goldberg and Mr. Frazar back
	11	with respect to 81-11. We had offered that and we had thought
	12	the offer had been accepted, to bring them back after the Brown &
	13	Root testimony on 81-11 and have HL&P testimony on 81-11. They
	14	were really being offered only for purposes of cross-examination.
NSPOI	15	Now, it after the Brown & Root testimony is heard no one on the
	16	Board or among the parties wants their testimony, we will not
REET,	17	bring them back.
300 77H STREET, S.	18	(Board conference.)
300 7	19	MR. JORDAN: Well, I would certainly leave open the
	20	option that we don't need them back.
	21	MR. AXELRAD: Right. What we would like to do is
	22	go ahead with the two Pettersson panels on backfill after we
	23	get through with the Oprea panel, take Buckalew/Duke, for sure,
	24	next week, so that he can go back to
	25	JUDGE BECHHOEFER: There's only one Pettersson panel

1-2.30

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1	on backfill, is there not?
2	MR. AXELRAD: No. There are two. It's the Pettersson
3	panel on backfill, plus Pettersson/White, on the FSAR statements
4	which relate to backfill.
5	JUDGE BECHHOEFER: Oh, I see, because there was
6	another backfill panel already which we're through with.
7	MR. AXELRAD: Right. There were three panels all
8	together, counting the FSAR statements we have referred to.
9	JUDGE BECHHOEFER: Okay.
10	MR. JORDAN: Your Honor, as I've heard many times in
11	this hearing, I have complete confidence that we can work this
12	out.
13	JUDGE BECHHOEFER: All right. We will be back here
14	at 9:00 o'clock in the morning.
15	
16	(Whereupon, at 5:55 o'clock p.m., the hearing
17	in the above referenced matter was adjourned, to
18	reconvene at 9:00 o'clock a.m., in the same location,
19	on June 17, 1981.)
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This is to certify that the attached proceedings before the NUCLEAR REGULATORY COMMISSION

HOUSTON LIGHTING & POWER COMPANY, ET AL. in the matter of:

South Texas Nuclear Project Units 1 and 2

DATE of proceedings: June 16, 1981

DOCKET Number: 50-498 OL; 50-499 OL

PLACE of proceedings: Houston, Texas

were held as herein appears, and that this is the original transcript thereof for the file of the Commission.

Lagailda Barnes Official Reporter (Typed)

Official Reporter ( Signature)