



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION I  
631 PARK AVENUE  
KING OF PRUSSIA, PENNSYLVANIA 19406

JUN 01 1981

Docket Nos. 50-352  
50-353

Philadelphia Electric Company  
ATTN: Mr. John S. Kemper  
Vice President  
Engineering and Research  
2301 Market Street  
Philadelphia, PA 19101



Gentlemen:

Subject: Combined Inspection 50-352/81-06 and 50-353/81-05

This refers to the routine safety inspection conducted by Mr. J. Durr of this office on April 1-30, 1981 at Limerick Generating Station, Units 1 and 2, Limerick, Pennsylvania of activities authorized by NRC License Nos. CPPR-106 and CPPR-107 and to the discussions of our findings held by Mr. Durr with Mr. J. M. Corcoran of your staff at the conclusion of the inspection.

Areas examined during this inspection are described in the Office of Inspection and Enforcement Inspection Report which is enclosed with this letter. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, measurements made by the inspector, and observations by the inspector.

Based on the results of this inspection, it appears that certain of your activities were not conducted in full compliance with NRC requirements, as set forth in the Notice of Violation, enclosed herewith as Appendix A. These items of noncompliance have been categorized into the levels described in the Federal Register Notice (45 FR 66754) dated October 7, 1980. You are required to respond to this letter and in preparing your response, you should follow the instructions in Appendix A.

Item A in the Notice of Violation enclosed with this letter was identified during a previous inspection of your licensed activities on October 15-31, and November 1-15, 1979, and was documented in the enclosure to our letter dated January 11, 1980. Your letter to this office dated February 14, 1980 stated that a design change was implemented to alleviate the restricted access welding problem. Additionally, you stated that reinspections were performed to assure nonconforming welds were corrected. From our April 1-30, 1981 inspection it appears that the stated corrective actions were not effective since this item

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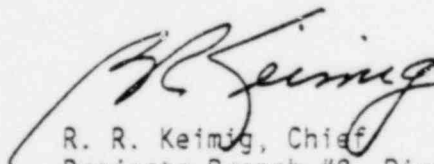
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has not been fully corrected. Recurrent and uncorrected items of noncompliance are given additional weight in the consideration and selection of appropriate enforcement action. Therefore, in your response to this letter, you should give particular attention to those actions taken or planned to ensure that identified items of noncompliance will be completely corrected and will not recur.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosures will be placed in the NRC's Public Document Room. If this report contains any information that you (or your contractors) believe to be exempt from disclosure under 10 CFR 9.5(a)(4), it is necessary that you (a) notify this office by telephone within ten (10) days from the date of this letter of your intention to file a request for withholding; and (b) submit within 25 days from the date of this letter a written application to this office to withhold such information. Consistent with section 2.790(b)(1), any such application must be accompanied by an affidavit executed by the owner of the information which identifies the document or part sought to be withheld, and which contains a full statement of the reasons on the basis which it is claimed that the information should be withheld from public disclosure. This section further requires the statement to address with specificity the considerations listed in 10 CFR 2.790(b)(4). The information sought to be withheld shall be incorporated as far as possible into a separate part of the affidavit. If we do not hear from you in this regard within the specified periods noted above, the report will be placed in the Public Document Room. The telephone notification of your intent to request withholding, or any request for an extension of the 10 day period which you believe necessary, should be made to the Supervisor, Files, Mail and Records, USNRC Region I, at (215) 337-5223.

Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,



R. R. Keimig, Chief  
Projects Branch #2, Division of  
Resident and Project Inspection

Enclosures:

1. Appendix A, Notice of Violation
2. Office of Inspection and Enforcement Inspection  
Report Number 50-352/81-06 and 50-353/81-05

cc w/encls:

V. S. Boyer, Senior Vice President, Nuclear Power