



UNITED STATES
NUCLEAR REGULATORY COMMISSION

REGION IV

611 RYAN PLAZA DRIVE, SUITE 1000
ARLINGTON, TEXAS 76011

① 2 FEB 1981

Docket No. 99900116/80-02

Bunker Ramo Corporation
Amphenol North America Division
ATTN: Dr. A. D. Berk
President
9201 Independence Avenue
Chatsworth, California 91311

Gentlemen:

Thank you for your letters of November 11, November 25, and December 18, 1980, in response to our letter dated October 24, 1980. As a result of our review, we find that additional information, as discussed with your Mr. H. D. Wright, during a telephone call on January 14, 1981, is needed. Specifically, with respect to the following items identified in Inspection Report No. 80-02, please provide:

1. A description of steps that have been or will be taken to prevent recurrence of reporting incomplete 10 CFR Part 21 information. This pertains to Item A of the Notice of Violation. Also, provide the effective date.
2. A description of steps that have been or will be taken to: (1) correct and (2) prevent recurrence of the condition noted in Item A of the Notice of Deviation. Also, please provide the effective date. It should be noted that this is the identical condition identified in Inspection Report No. 80-01; that is, inactive instruments were intermingled with instruments used daily, in storage cabinets in the electrical calibration laboratory.

Additionally, as requested in our letter dated October 24, 1980, please identify the steps that have been planned or taken to assure that management commitments will be performed and implemented, as stated in your corrective action response letter dated March 31, 1980.

3. A description of steps that have been or will be taken to: (1) assure that required samples are submitted for tensile testing and (2) assure selection of proper crimpers identified in Manufacturing Layout Supplements. This pertains to Item D of the Notice of Deviation.
4. A description of steps that have been or will be taken to: (1) assure that the by-passed inspection points had been corrected and (2) prevent recurrence of fabrication beyond indicated inspection points without proper authorization. This pertains to Item E of the Notice of Deviation.

8106120178

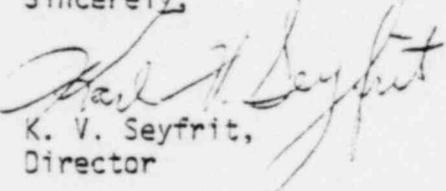
In addition to the above, we understand that:

1. Posting required by 10 CFR Part 21 is located on a bulletin board in a thoroughfare that is traveled by everyone and monthly verification of its maintenance will commence January 28, 1981. This pertains to Item B of the Notice of Violation.
2. The effective date of the preventive measures of Item B of the Notice of Deviation is January 28, 1981.
3. The module area addressed in your corrective action response letter dated December 18, 1980 is the same as the Mold Area addressed in our Inspection Report 80-02. Also, internal procedure QAM-01 requires implementation of Quality Assurance Procedure No. 3-2, Revision K, dated April 24, 1978. Please provide a copy of internal procedure QAM-01 for our review. This pertains to Item C of the Notice of Deviation.
4. Routine review of wire and cable procurement documents will assure incorporation of the applicable portion of 10 CFR 50, Appendix B.

If our understanding differs from your position, be certain that you state your position.

Please provide this additional information within twenty-five (25) days from the date of this letter in order that we may complete our review in a timely manner.

Sincerely,


K. V. Seyfrit,
Director