TENNESSEE VALLEY AUTHORITY

CHATTANOOGA, TENNESSEE 37401

400 Chestnut Street Tower II

May 26, 1981

81-435-000

SQRD-50-328/81-34

Mr. James P. O'Reilly, Director Office of Inspection and Enforcement U.S. Nuclear Regulatory Commission Region II - Suite 3100 101 Marietta Street Atlanta, Georgia 30303

Dear Mr. O'Reilly:

SEQUOYAH NUCLEAR PLANT UNIT 2 - STEAM GENERATOR BLOWDOWN LINE - LOOP NO. 2 PIPING ANALYSIS ERROR - SQRD-50-328/81-34 - FINAL REPORT

The subject deficiency was initially reported to NRC-OIE Inspector R. V. Crlenjak on May 6, 1981 in accordance with 10 CFR 50.55(e) as NCR SQN CEB 8112. Enclosed is our final report. We consider 10 CFR 21 applicable to this deficiency.

If you have any questions, please get in touch with D. L. Lambert at FTS 857-2581.

Very truly yours,

TENNESSEE VALLEY AUTHORITY

L. M. Mills, Manager Nuclear Regulation and Safety

Enclosure

cc: Mr. Victor Stello, Director (Enclosure)

Office of Inspection and Enforcement
U.S. Nuclear Regulatory Commission
Washington, DC 20555

ENCLOSURE

SEQUOYAH NUCLEAR PLANT UNIT 2
STEAM GENERATOR BLOWDOWN LINE - LOOP NO. 2
PIPING ANALYSIS ERROR
SQRD-50-328/81-34
10 CFR 50.55(e)
FINAL REPORT

Description of Deficiency

Piping movements of the steam generator blowdown line, loop No. 2, were greater during hot functional testing than anticipated in the design; consequently, certain snubbers would have bottomed out. TVA discovered that a lateral support that had been installed before hot functional testing had been inadvertently omitted from the thermal load case analysis. Omitting the lateral support from the analysis resulted in smaller movements of the piping in the analysis than actually occurred.

Safety Implications

Snubbers bottoming out due to pipe movements greater than anticipated in the design would greatly increase the stresses in the pipe. Inordinate increases in these stresses could cause the pipe to break, resulting in a LOCA.

Corrective Action

TVA performed a reanalysis of the steam generator blowdown line and found that by omitting the support the analysis would result in acceptable design stress levels for all postulated load cases. Therefore, the lateral support will be removed before fuel loading.

TVA has instructed the contractor to ensure that existing check procedures, which are presently designed to catch deficiencies of this nature, are more closely adhered to. In addition, TVA has developed an independent checklist to be completed by TVA which reviews the contractor's analyses. This checklist will be attached to the analysis reports, documenting TVA's review.

PART 21 IDENTIFICATION NO	81-435-000 00	PANY NAME TVA
DATE OF LETTER 5/26/	187 DOCKET NO. 50-328	
DATE DISTRIBUTED	ORIGINAL REPORT	SUPPLEI-ENTARY
DISTRIBUTION:	•	
REACTOR (R)	FUEL CYCLE &	SAFEGUARDS (S)
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LOEB / MPA MVB 5715	NMSS / FOMS SS-396	NRR/DOL
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PRELIMINARY EVALUATION OF THE ATTACHED REPORT INDICATES LEAD RESPONSIBILITY FOR		
FOLLOWUP AS SHOWN BELOW:	<u> </u>	
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