



# NUCLEAR PACKAGING, INC.

815 SO. 28TH STREET • TACOMA, WASHINGTON 98409 • (206) 572-7775 • 838-1243

71-9111

PDR

Return to

J. Cramer

396-55

April 28, 1981

Mr. Charles E. MacDonald, Chief  
Transportation Certification Branch  
Division of Fuel Cycle & Material Safety  
Nuclear Regulatory Commission  
Washington, D. C. 20555

SUBJECT: Docket No. 9111  
Model CNS6-80-2, Drawing BC-20-200D

Dear Mr. MacDonald:

Per your request, we have changed the subject drawing to more clearly define bolt and stud materials, as well as actual lengths. These changes are made under Revision F to the drawings. Eight (8) copies are enclosed for your usage.

Thank you very much.

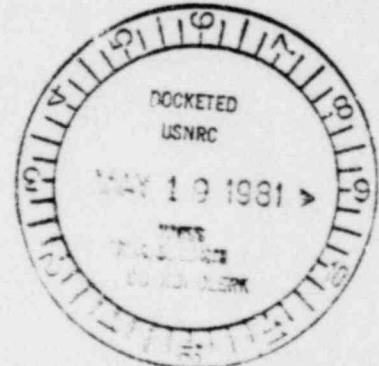
Sincerely yours,

NUCLEAR PACKAGING, INC.

*L. Hansen*  
Larry J. Hansen

LJH/pro

Enclosure: Eight (8) copies BC-20-200D, Rev. F



U.S. NUCLEAR REG. COMMISSION  
MAIL SECTION

1981 MAY 7 AM 10 04

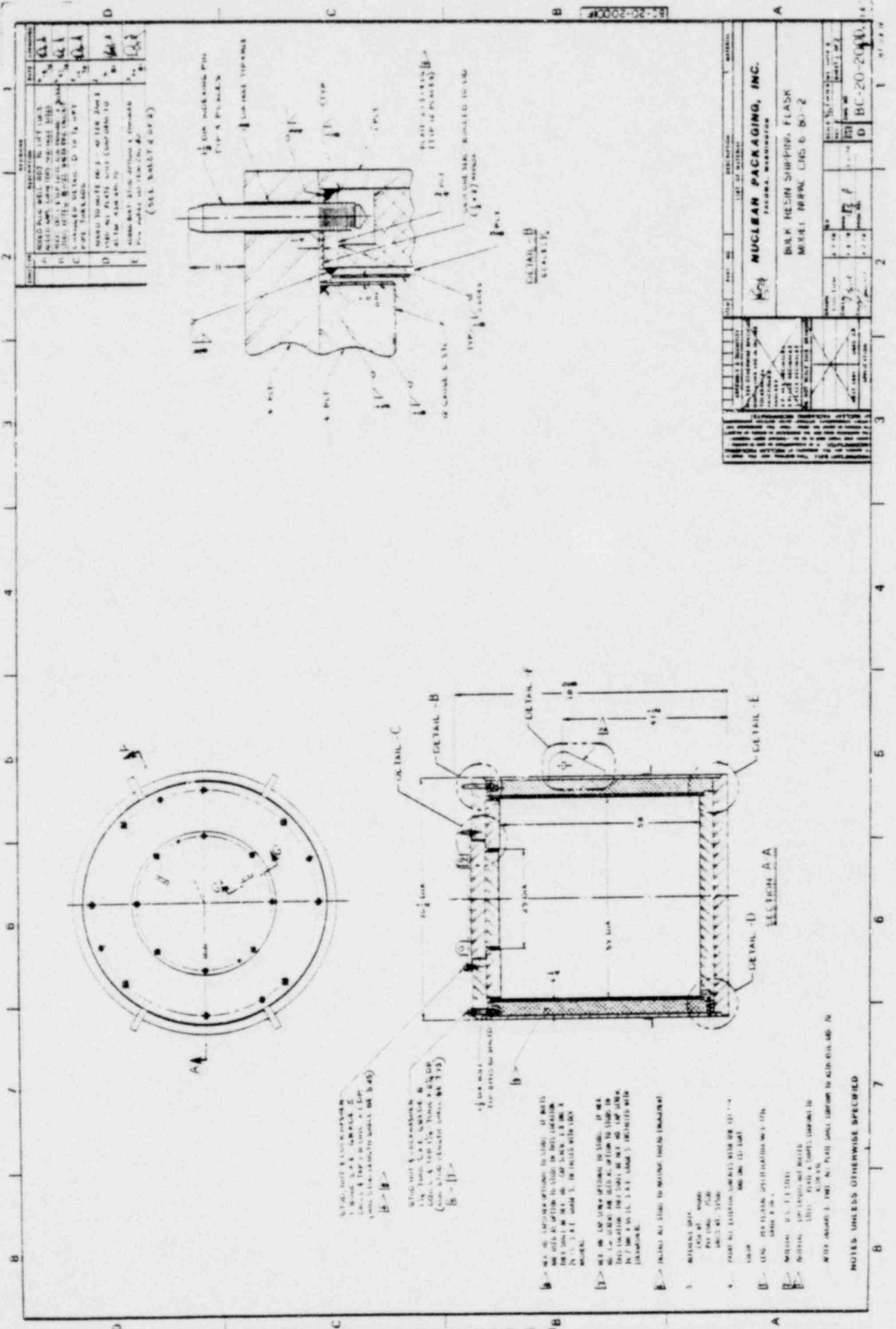
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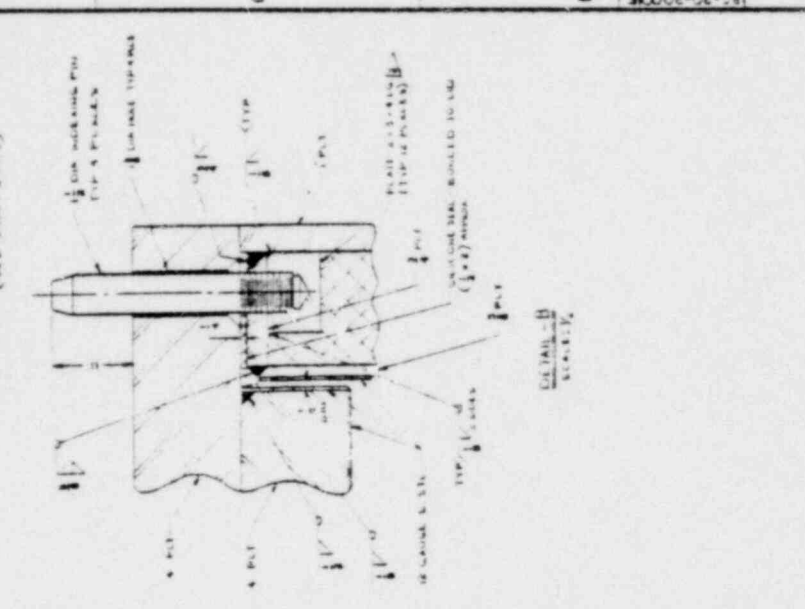
8105280 033

19056

POOR ORIGINAL



SECTION	DESCRIPTION	DATE	BY	CHKD
A	WOOD PALS WELLED TO LEFT SIDE			
B	WOOD PALS WELLED TO RIGHT SIDE			
C	WOOD PALS WELLED TO TOP			
D	WOOD PALS WELLED TO BOTTOM			
E	WOOD PALS WELLED TO CENTER			



ITEM	PART NO.	DESCRIPTION	MATERIAL
1		WOOD PALS WELLED TO LEFT SIDE	
2		WOOD PALS WELLED TO RIGHT SIDE	
3		WOOD PALS WELLED TO TOP	
4		WOOD PALS WELLED TO BOTTOM	
5		WOOD PALS WELLED TO CENTER	

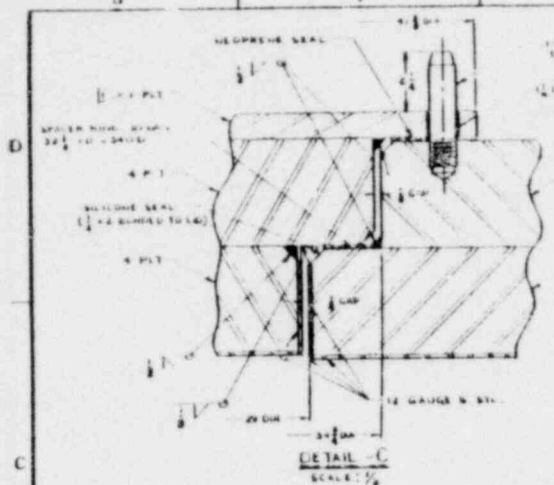
**NUCLEAR PACKAGING, INC.**  
 BEER RESIN SHIPPING FLASK  
 MODEL RRPL UNLS B-D-2  
 TACOMA, WASHINGTON

- 1. WOOD PALS WELLED TO LEFT SIDE
  - 2. WOOD PALS WELLED TO RIGHT SIDE
  - 3. WOOD PALS WELLED TO TOP
  - 4. WOOD PALS WELLED TO BOTTOM
  - 5. WOOD PALS WELLED TO CENTER
- NOTE: ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
1. WOOD PALS WELLED TO LEFT SIDE
2. WOOD PALS WELLED TO RIGHT SIDE
3. WOOD PALS WELLED TO TOP
4. WOOD PALS WELLED TO BOTTOM
5. WOOD PALS WELLED TO CENTER

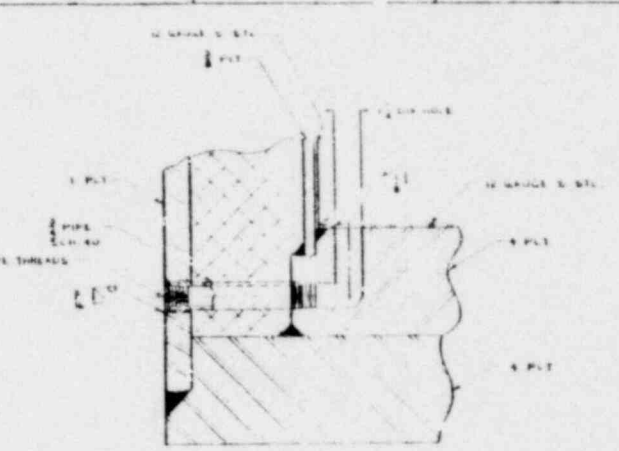
NOTES UNLESS OTHERWISE SPECIFIED

POOR ORIGINAL

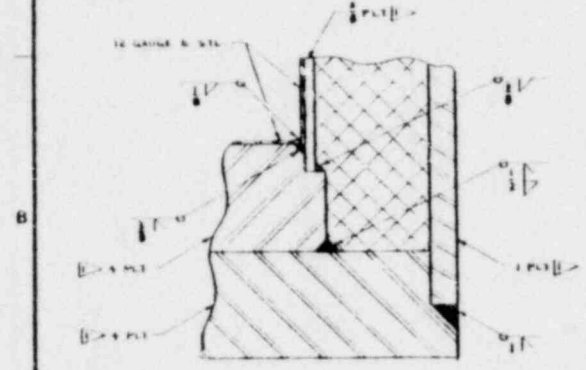
REVISIONS		DATE	BY	APP'D
1	REVISED NOTE 1, BULK RESIN FLASK	1/1/68	JLJ	
2	REVISED NOTE 2, BULK RESIN FLASK	1/1/68	JLJ	
3	REVISED NOTE 3, BULK RESIN FLASK	1/1/68	JLJ	
4	REVISED NOTE 4, BULK RESIN FLASK	1/1/68	JLJ	



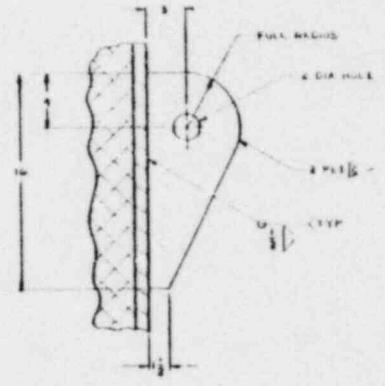
1/2 DIA HOLE  
1/2 DIA HOLE  
1/2 DIA HOLE



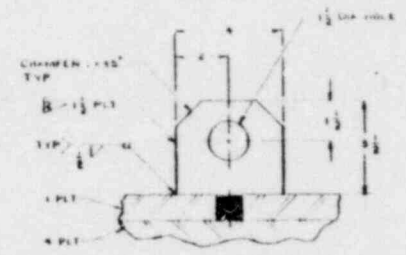
DETAIL - D  
SCALE: 1/2



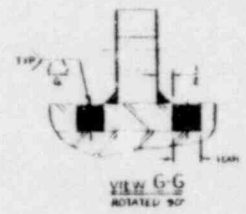
DETAIL - E  
SCALE: 1/2



DETAIL - F  
SCALE: 1/4



VIEW G-G  
SCALE: 1/2



VIEW G-G  
ROTATED 90°

NOTES: UNLESS OTHERWISE SPECIFIED

ASSEMBLY & QUANTITY	PART NO.	DESCRIPTION	MATERIAL
1		BULK RESIN SHIPPING FLASK	
1		MODEL NUPAC CNS 6-80 2	
<b>NUCLEAR PACKAGING, INC.</b> TACOMA, WASHINGTON			
SCALE: 1/2			
REV: 1/1/68			
D BC 20 2000			