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Q. What is your understanding of the real concern expressed in this contention?

A. My understanding of Mr. Doherty's concern is that during either a Loss of Coolant Accident (LOCA), a Reactivity Insertion Accident (RIA), or an Anticipated Transient Without Scram (ATWS) the following are postulated to take place:

1. Reactor vessel pressure is reduced while the High Pressure Core Spray (HPCS) sprays condensate storage water onto the core.
2. The reactor pressure will be reduced sufficiently to allow the low pressure Emergency Core Cooling Systems (ECCS) to inject and/or spray on the core cold water taken from the suppression pool.
3. Core reactivity increases because the suppression pool water is colder than the reactor vessel water. Reactor power, in turn, increases causing high enough fuel temperatures to produce fuel melting.

Q. As a preliminary matter, will you briefly describe the Condensate Storage System?

A. The Condensate Storage and Transfer System (CSIS) mainly functions as a storage and transfer medium for the reactor and turbine generator primary fluid during normal, abnormal and shutdown operating conditions. During abnormal operating conditions, which are of interest in this contention, the system provides total reserve condensate capacity required for operation of the Reactor Core Isolation Cooling (RCIC)

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2 system and the HPCS system and to provide adequate suction
3 pressure for the RCIC, HPCS, and Control Rod Drive (CRD)
4 pumps. The system is designed to operate in the temperature
5 range of 40°F to 120°F. The temperature of the water in the
6 system is chiefly determined by outside ambient temperature.

7 Q. Will you also describe the function of the Suppression
8 Pool System during abnormal accident conditions?

9 A. The suppression pool contains a sufficient supply of
10 water to satisfy the cooling water requirements of the low
11 pressure ECC systems and the Residual Heat Removal System
12 (RHR) during all modes of operations. The suppression pool
13 also serves as a heat sink for steam release from the Nuclear
14 Pressure Relief System (NPRS). The in-place volume of water
15 in the suppression pool is designed to provide the short
16 term energy sink for a LOCA.

17 Under normal plant operating conditions, the suppression
18 pool water temperature will be in the range of 90°F, approxi-
19 mately the same as the containment vessel atmospheric tempera-
20 ture. During a LOCA, the pool water temperature may rise to
21 170°F shortly after the initial release of energy to the
22 pool from a postulated large circumferential break of a line
23 inside the drywell. The long term release of core decay
24 heat after this initial release of energy may result in pool
25 temperatures as high as 185°F.

26 Q. When the low pressure ECC Systems are called upon to
27 inject water in the vessel, is the suppression pool water
28 hotter than the condensate storage water?

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2 A. The temperature range of operation for the two water
3 sources overlap extensively. However, since the suppression
4 pool serves as a heat sink for steam release before the low-
5 pressure ECC systems operate, the suppression pool would
6 generally be above the temperature of the condensate storage
7 water at the time the low pressure ECC system operates.

8 Q. Will you explain how ECCS injection affects reactor
9 physics?

10 A. An understanding of how water injection changes reactor
11 physics must begin with the concepts of reactivity and
12 criticality. For the fissioning process to be self-sustaining,
13 as a minimum, the number of neutrons born from each fission
14 reaction and surviving to cause another fission must be
15 constant with time. When this minimum condition is achieved
16 the reactor is said to be critical with an effective multipli-
17 cation factor, K_{eff} , equal to one. When $K_{eff} > 1$ the reactor
18 is said to be supercritical and the neutron population is
19 increasing with time. For $K_{eff} < 1$, the reactor is said to be
20 subcritical with the neutron population decreasing.

21 The shutdown margin of the core is derived from the
22 term K_{eff} . Shutdown margin (SDM) = $1 - K_{eff}$ and is used as
23 a measure of how subcritical the core is. Shutdown margin
24 can also be expressed in terms of how much reactivity must
25 be added to reach criticality. Reactivity is a measure of
26 the effect on the neutron population of any change to the
27 reactor core. The addition of reactivity increases neutron
28 population. The removal of reactivity decreases neutron

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2 population.

3 For a BWR, a value is placed on the minimum amount of
4 shutdown margin which must be maintained when the reactor is
5 subcritical. This minimum is determined once the final core
6 enrichments are determined and is based on the core remaining
7 subcritical at cold shutdown even with the control rod
8 producing the greatest reactivity addition completely withdrawn.

9 Q. Please explain how the temperature of the water being
10 injected during ECCS operation effects reactivity.

11 A. The four parameters which affect reactivity in a BWR
12 are the position of the control rods, the temperature of the
13 core coolant water, the temperature of the fuel, and the
14 steam void concentration of the core. The water being
15 injected by ECCS operation is mixed at its injection location
16 and subsequently affects the temperature of the core coolant
17 water and the void concentration in the core. These effects
18 result in either a reactivity increase or decrease depending
19 on reactor conditions. For most reactor operating conditions,
20 initiation of the ECCS will cause reactivity to decrease due
21 to a reduction in steam leaving the vessel, resulting in a
22 small reactor pressure decrease, an increase in core voids,
23 and a power reduction. For a narrow range of low power
24 reactor conditions, ECCS injection can cause a reactivity
25 increase due to a decrease in reactor coolant inlet tempera-
26 ture. This increases the density of the steam-water mixture,
27 generally referred to as the moderator, and thus results in
28 an increasing neutron population by reducing the number of

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2 neutrons which leak from the fuel cell and undergo non-
3 fissioning absorption in a control rod or some core structure
4 material. The result is a reactivity increase.

5 Q. When is moderator density maximum?

6 A. Moderator density is maximum when the reactor is in the
7 cold shutdown mode of operation (Temperature = 70°F, Pressure
8 = 1 atmosphere). Any ECCS injection prior to normal cooldown
9 to cold shutdown and after scram only serves to accelerate
10 the rate at which cold shutdown is reached. The reactor is
11 designed to maintain subcriticality ($K_{eff} < 1$) even when ECCS
12 injection accelerates the cooldown process. For those
13 events in which ECCS operates without the reactor being
14 scrammed, a analysis must be done to quantify the reactivity
15 insertion rate and the effect on fuel temperature.

16 Q. Has GE performed such an analysis?

17 A. Yes, GE has done such a detailed analysis.

18 Q. For three events listed in the contention, would you
19 describe the sequence of events affecting reactor operation
20 and fuel temperature?

21 A. For LOCA, the core is brought to a subcritical state
22 ($K_{eff} < 1$) by insertion of the control rods before any ECCS
23 injection starts. The addition of cold ECCS water aids in
24 reflooding the core and makes core reactivity less negative
25 since it increases moderator density. However, the modera-
26 tor density is still less than its value at cold shutdown,
27 thus the shutdown margin is maintained and the core remains
28 subcritical. The reactor is brought to a cold shutdown state

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after core reflood using the Residual Heat Removal (RHR) System. This System circulates water from the suppression pool to the vessel and maintains water level while removing decay heat in the RHR heat exchangers.

For RIA, which is any rapid increase in reactivity other than those increases due to expected plant conditions, there is no ECCS operation. The most limiting RIA for Allens Creek is the Rod Drop Accident. For this accident the reactor will either be in a cold shutdown condition, in which case the reactor will be subcritical with sufficient shutdown margin to remain so even if the maximum worth control rod is rapidly withdrawn from the core, or there will be sufficient forced circulation from the recirculation system and water supply from the feedwater system to handle any reactivity insertion without the aid of any cold water ECCS injection.

For ATWS, which is an event which combines the failure of the normal scram function of the control rod drive system with an anticipated transient, the reactor is shutdown by tripping the recirculation pumps in combination with either an alternate method of control rod insertion or by the injection of boron into the vessel via the standby-liquid control line. Only in the case of boron injection would the ECCS operate before the reactor was brought to a subcritical state and then only the HPCS would be utilized since the vessel pressure is well above the pressure injection point for the low pressure ECC Systems. General Electric has

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2 analyzed such a case with boron injection and found that the
3 reactivity increase due to HPCS injection is negligible.

4 (See NEDO 24222.) For HPCS injection after the reactor has
5 been brought to a subcritical state, the amount of reactivity
6 increase would be insufficient to cause criticality for the
7 same reasons discussed above concerning LOCA. Long term
8 cooling and eventual cold shutdown is provided by the RHR
9 System. In this mode, the System withdraws reactor water
10 from the vessel, passes it through heat exchangers to
11 remove core decay heat, and then returns it to the vessel.
12 This mode of RHR operation is not part of ECCS and does not
13 involve any cold water injection.

14 Q. Is there any event in which injection of ECCS water
15 occurs without the reactor being scrammed other than an
16 ATWS?

17 A. There is no plausible event which would cause this to
18 happen. However, General Electric has done an analysis in
19 which they have considered inadvertent initiation of ECCS
20 during normal low power operation. Having the reactivity
21 insertion at low power maximizes the reactivity insertion
22 rate and thus the rate of fuel temperature increases. (ECCS
23 injection at high power will result in a reactivity decrease.)
24 This injection results in gradual drop in the core coolant
25 inlet temperature and a simultaneous increase in core power.
26 When the power level reaches the Intermediate Range Monitor
27 (IRM) Scram setpoint, a scram is initiated which terminates
28 the power increase and prevents fuel damage. This event is

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much less severe than the design basis rod drop accident
(See PSAR Section 15.1.35 and previous discussion on RIA)
since the rate of reactivity insertion due to the cold water
injection is much less than that due to a rod drop event.

Q. What are your conclusions?

A. The ECC Systems do inject water which is colder than
the reactor coolant and therefore in some cases can increase
reactivity by increasing moderator density. However, in no
case will core reactivity be increased in an amount to cause
fuel damage.

1 Exhibit ECE-1

2 EDUCATION AND PROFESSIONAL QUALIFICATIONS

3 Eugene C. Eckert

4 Mr. Eckert received a Bachelor of Science Degree in
5 Electrical Engineering from Valparaiso University in Indiana
6 in 1958. During the next year, he attended Stanford University
7 under an Oak Ridge Fellowship and received the Master of Science
8 Degree in Engineering Science in August, 1959.

9 Immediately upon joining General Electric Company in
10 September, 1959, Mr. Eckert participated in a company-wide
11 engineering training program. His work assignments in this
12 program included large jet engine control design, aircraft
13 nuclear propulsion control analysis, nuclear submarine kinetic
14 and control analysis, and industrial control simulation analysis
15 at GE's Research and Development Center. After completing this
16 program in 1962, Mr. Eckert joined General Electric's Nuclear
17 Energy Division to work on Boiling Water Reactor (BWR)
18 simulation and dynamic analysis. He has been responsible for
19 design and licensing documentation of the dynamic analysis for
20 several GE BWR's and has participated in initial startup
21 testing of many of the units. He led the dynamic design efforts
22 which established the BWR/4 product line, culminated in 1974
23 by the startups of the Browns Ferry (TVA), Peach Bottom (PECO)
24 and Fukushima-2 (Japan) units. Since then, his design and
25 analysis capabilities have been applied in all BWR product
26 lines. He has been lead total plant design engineer and,
27 since 1971, manager of transient analysis for BWR's.

28 In his current position, he is responsible for establishing

1 the simulation requirements of the computer models needed to
2 perform transient analyses, development of design procedures
3 evaluation of BWR stability, and evaluation and specification
4 of the functional protection systems required for reactor
5 abnormal transient protection. Included is the analysis
6 and mitigation of transients with postulated failure of reactor
7 scram (ATWS). Plans for new product lines are evaluated, and
8 all projects are carried through plant startup until turnover
9 to the utility.

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