



**NUCLEAR
PACKAGING, INC.**

PDR : 71-9111

815 SO. 28TH STREET • TACOMA, WASHINGTON 98409 • (206) 572-7775 • 838-1243

March 30, 1981



Mr. Charles E. MacDonald, Chief
Transportation Certification Branch
Division of Fuel Cycle & Material Safety
Nuclear Regulatory Commission
Washington, D. C. 20555

SUBJECT: Docket No. 9111

Dear Mr. MacDonald:

Please find enclosed Rev. E of the subject Safety Analysis Report drawing. This drawing has been revised to allow the optional use of bolts or studs for securing the lid. In addition, please change the Model Number from CN6-80A to CNS6-80-2. These changes are nonstructural and therefore, not safety related.

Check Number 5742 in the amount of \$150.00, is enclosed to cover the fees associated with a minor amendment.

Please call if you have any questions.

Sincerely yours,

NUCLEAR PACKAGING, INC.

Larry J. Hansen

LJH/pro

Enclosures: Check No. 5742, \$150.00
Eight (8) copies BC-20-200D, Rev. E

cc: Karl Kinkade
J. Stewart Corbett

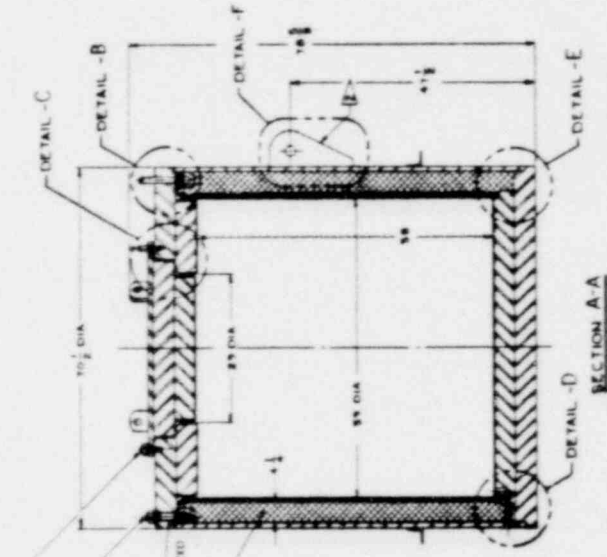
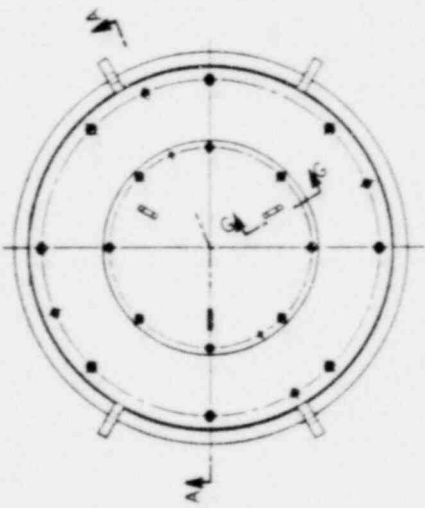
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POOR ORIGINAL

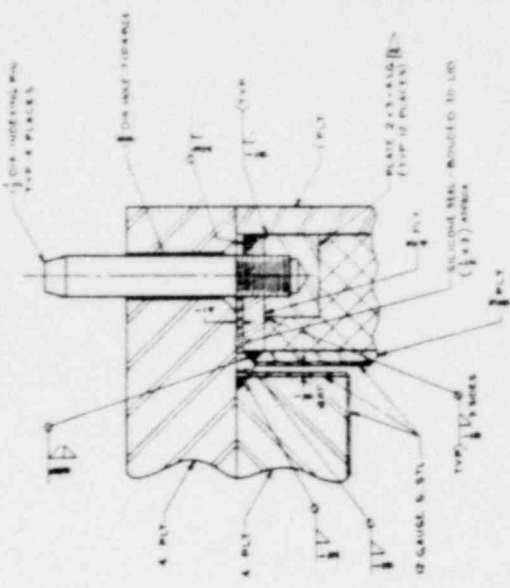


STAINLESS STEEL
 1. BORE 8 1/2" DIA. GRADE B
 2. WALL 1 1/2" THICK GRADE B
 3. END ROUNDS 1/4" RADIUS TO 1/2" DIA.
 4. 1/4" DIA. BORE TO 1/2" DIA. TO 1/2" DIA.
 5. 1/4" DIA. BORE TO 1/2" DIA. TO 1/2" DIA.

- 1. DETAIL WITHIN TO STAY
- 2. DETAIL ALL STEEL TO MEET THE FOLLOWING SPECIFICATIONS:
 - 3. STEEL: A516-70
 - 4. ALL EXTERIOR SURFACES TO BE PAINTED WITH AN EPOXY-BASED PAINT.
 - 5. ALL INTERIOR SURFACES TO BE POLISHED TO A FINISH OF 150 GRIT.
 - 6. ALL SURFACES TO BE CLEANED AND OIL-FREE.
 - 7. ALL WELDS TO BE FULL PENETRATION BUTT JOINTS.
 - 8. ALL WELDS TO BE X-RAY INSPECTED.
 - 9. ALL WELDS TO BE TESTED TO MEET THE FOLLOWING SPECIFICATIONS:
 - 10. TENSILE: 60,000 PSI
 - 11. YIELD: 30,000 PSI
 - 12. ELONGATION: 20%
 - 13. IMPACT: 15 FT-LB

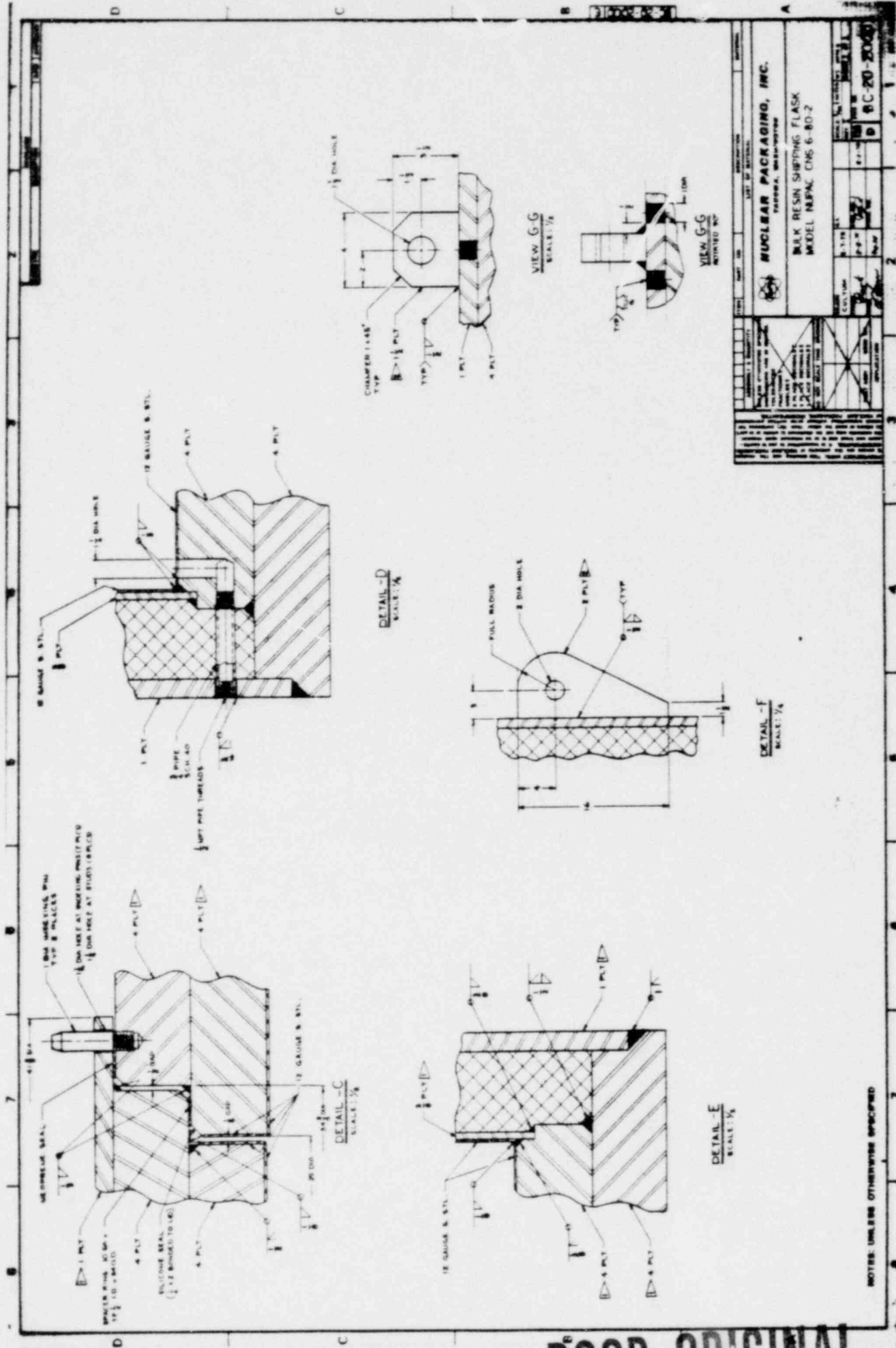
NOTE: UNLESS OTHERWISE SPECIFIED

A	WELD TO MEET AWS D 10.10	1
B	WELD TO MEET AWS D 10.10	1
C	WELD TO MEET AWS D 10.10	1
D	WELD TO MEET AWS D 10.10	1
E	WELD TO MEET AWS D 10.10	1



DETAIL - B
 FLASK

NUCLEAR PACKAGING, INC. TACOMA, WASHINGTON	
BULK RESIN SHIPPING FLASK MODEL NRPNC CNS 6-80-2	
DRAWING NO. BC-20-2000	REV. NO. 1
DATE: 10/1/60	BY: J. J. ...
CHECKED BY: ...	APPROVED BY: ...



		NUCLEAR PACKAGING, INC. PATENT PENDING FEDERAL, MARIETTA, MISSOURI
MILK RESIN SHIPPING FLASK MODEL NPAC CMS 6-80-2		
DRAWING NO. NPAC-6-80-2 REV. 1 DATE 11-2-60	DESIGNED BY CHECKED BY APPROVED BY	DATE SCALE SHEET NO. 1 OF 1

POOR ORIGINAL

NOTE: UNLESS OTHERWISE SPECIFIED