

Georgia Power Company  
Post Office Box 4545  
Atlanta, Georgia 30302  
Telephone 404 522-6000

USNRC REGIONAL  
OFFICE, ATLANTA, GEORGIA

MAR 25 4 31 PM '81



**Vogtle Project**

Southern Company Services, Inc.  
Post Office Box 2625  
Birmingham, Alabama 35202  
Telephone 205 870-6011

March 20, 1981

United States Nuclear Regulatory Commission  
Office of Inspection and Enforcement  
Region II - Suite 3100  
101 Marietta Street  
Atlanta, GA 30303

REFERENCE:  
IE: II: WPK  
50-424/81-02  
50-425/81-02

File: X7BG10  
Log: GN-120

Attention: Mr. C. E. Murphy

Gentlemen:

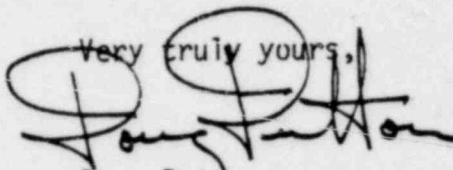
Further to my March 11, 1981 letter, Georgia Power Company wishes to submit the following additional clarifications concerning the violations discussed in your inspection report 50-424/81-02 and 50-425/81-02.

- A.1 The reason the welding procedure did not specify the welding parameters was because the manufacturer's recommended approximate welding parameters were printed on the stud arc welding machine. These were used in lieu of a welding procedure specification.
- A.3 The reason for not having qualification data available at the time of the inspection was due to misplacing the data that once was available.
- B.1, 2,3,4 The reason for the Level VI violation listed in Section B, sub items 1 thru 4, of Appendix A of your report was: Georgia Power and our contractors were of the opinion that our program was in compliance with code requirements. We are taking steps to strengthen our program as indicated in our March 11, 1981 letter.
- B.4 To reinforce our welder qualification program Chicago Bridge and Iron performs 100% radiography of the first 10 feet of each welders work. Therefore, we are assured of the welder's qualification even if coupons identified were questionable.

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Mr. C. E. Murphy  
IE: II: WPK  
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C.1 The rods located in the two portable rod ovens identified as inoperable were destroyed.

Very truly yours,  
  
Doug Dutton  
Project General Manager

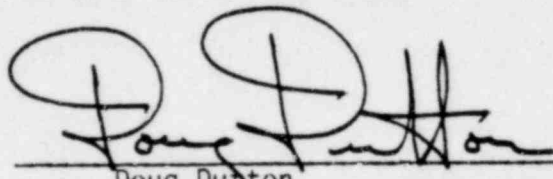
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STATE OF GEORGIA

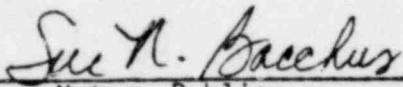
COUNTY OF FULTON

Doug Dutton states that he is Project General Manager of Georgia Power Company's Vogtle Project and is authorized to execute this oath on behalf of Georgia Power and that to the best of his knowledge and belief the facts set forth in this letter are true.

GPC:

  
Doug Dutton

Sworn to and subscribed before me this 20th day of March, 1981.

  
Notary Public  
Notary Public, Georgia, State At Large  
My Commission Expires Mar. 21, 1981