UNITED STATES NUCLEAR REGULATORY COMMISSION

> REGION IV 611 RYAN PLAZA DRIVE, SUITE 1000 ARLINGTON, TEXAS 75011

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Docket No. 99900342/80-02



Central Files

Lakeside Bridge and Steel Company ATTN: Mr. R. T. Rozek Director, Quality Assurance 5300 N. 33rd Street Milwaukee, Wisconsin 53209

Gentlemen:

This refers to the QA Program inspection conducted by Mr. L. E. Ellershaw of this office on December 15-19, 1980, of your facility at Milwaukee, Wisconsin, associated with the manufacture of containment system components and component supports and to the discussion of our findings with Mr. G. Behnke and members of his staff at the conclusion of the inspection.

This inspection was made to confirm that, in the areas inspected, your QA Program is being effectively implemented. The inspection effort is not designed to assure that unique quality requirements imposed by a customer are being implemented; nor to assure that a specific product, component or service provided by you to your customers, is of acceptable quality. As you know, the NRC requires each of its licensees to assume full responsibility for the quality of specific products, components or services procured from others. You should therefore not conclude that the NRC's inspection exempts you from inspections by an NRC licensee or his agents nor from taking effective corrective action in response to their findings.

Areas examined during the inspection and our findings are discussed in the enclosed report. Within these areas, the inspection consisted of an examination of procedures and representative records, interviews with personnel, and observations by the inspector.

Within the scope of this inspection, we found no instance where you failed to meet NRC requirements.

In accordance with Section 2.790 of the Commission's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter together with the enclosed inspection recort will be placed in the Commission's Public Document Room. If this report contains any information that you believe to be proprietary, it is necessary that you make a written application within twentyfive (25) days to this office to withhold such information from public disclosure. The application must include a full statement of the reasons why it is claimed that any information is proprietary. The application should be prepared so that proprietary information identified is contained in an enclosure to the application, since the application without the enclosure will also be placed in the Public Document Room. If we do not near from you in this regard within the specified period, the report will be placed in the Public Document Room.

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Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,

Chief DOVS Vendor Inspection Branch

Enclosure: Inspection Report No. 99900342/80-02