



LIFT TRUCK  
FORKS  
LARGE  
FORGED FASTENERS



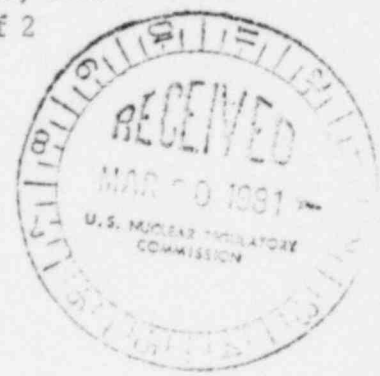
**JOS. DYSON & SONS INC.** 53 FREEDOM RD., PAINESVILLE, OHIO 44077 • 216-946-3500  
216-352-4421

TELEX NO 990-508

March 23, 1981  
Page 1 of 2

Nuclear Regulatory Commission  
7920 Norfolk Avenue  
Montgomery County  
Bethesda, Maryland 20014

Attention: Mr. Walter Haass  
Chief of Q.A. Branch  
  
Subject: Q.A. Program Requirements



Dear Mr. Haass:

In your letter dated March 19, 1981 to Art Mazzarella, you responded to what your thought was meant by his questions, but since the meaning or intent was misconstrued - we would like to reword the same questions and get a clearer understanding and interpretation from you.

The questions are:

A. Item 4 from Dyson's 2-23-81 letter and NRC response letter dated 3-19-81:

- Question 1: Can Nuclear Q.A. Programs such as ANSIN45.2 or 10CFR50 Appendix B be used or substituted by our customers (whether these customers are first tier, second tier, or further down suppliers or organizations) - to take the place of the Q.A. Programs of NCA-3800, since they do not direct any attention to qualifying of stock material as stated in NCA-3867.4(e)? NOTE: This is being directed as if the customer is calling for a "Code Item".
- Question 2: Your response letter of 3-19-81 states that when manufacturing of a Code Item, adherence to NCA-3800 is required (per 10CFR Part 50.55a)- then could you define for our customer purposes - what is the definition of a "Code Item"?

X601  
s  
1/b

8108810606

Nuclear Regulatory Commission  
7920 Norfolk Ave.  
Montgomery Ave.  
Bethesda, MD 20014

Attn: Mr. Walter Haass  
Chief of Q.A. Branch

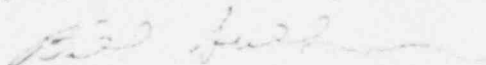
B. Item 5 from Dyson 2-23-81 letter and NRC response letter dated 3-19-81:

- Question 1: If a customer directs an order to a bolting manufacturer that said order is to be manufactured in accordance with a nuclear quality program of ANSI N45.2 or 10CFR50 Appendix B -
- a) Does stock material qualifications per NCA-3800, Paragraph NCA-3867.4(e) apply if parts are to be manufactured as a Code item?
  - b) Does stock material qualifications per NCA-3800 Paragraph NCA-3867.4(e) apply if the customer is calling out parts to be tested and manufactured to ASME Sec. III to one of the following Subsections NB, NC, ND, NE, NF or NG?
- Question 2: Your response letter of 3-19-81 states that material controls used in the Code satisfies the requirements of ANSI N45.2/Appendix B - but Dyson's question is whether - Do the material controls of ANSI N-45.2/Appendix B for Code Items - satisfy the same controls used for NCA-3800 & stock material controls of paragraph NCA-3867.4(e)?
- Question 3: Can a customer call out nuclear quality programs of ANSI N45.2 / Appendix B FOR CODE ITEMS instead of NCA-3800?

Your acknowledgement of receipt of this letter, with a positive reply of your interpretation is URGENTLY needed, since we have Many customer orders pending upon your disposition.

Very truly yours,

JOS. DYSON & SONS, INC.



Bill Sulhan  
Asst. Q.A. Manager

cc: ASME  
United Engineering Center  
345 E. 47th Street  
New York, New York 10017  
Attention: Mr. John Millman - Asst. Secretary