

Form NRC-618 (12-73) 10 CFR 71

U.S. NUCLEAR REGULATORY COMMISSION CERTIFICATE OF COMPLIANCE

For Radioactive Materials Packages

1.(a) Cartificate Number 5908			1.(b) Revision	No.	1.(c) Package Identifica USA/5908/B()		1.(d) Pages No.	1.(e) Total No. Pages 3	
2 PREA	a) This Mat	erials Regula	is issued to satisfy Sections ations (49 CFR 170-189 and	d 14 CFR 10	3) and Sections 146-19-	396 of the 0 10a and 146	Department of Trai - 19-100 of the D	nsportation Mazandous Department of	
2.0	b) The Fed	ensportation Dangerous Cargoes Regulations (46 CFR 146-149), as amended. In seckaging and contents described in item 5 below, meets the safety standards set forth in Subpart C of Title 10, Code of derai Regulations, Part 71, "Packaging of Radioactive Materials for Transport and Transportation of Radioactive Material Und						e 10, Code of tive Material Under	
2.1	c) Thi Tra	tain Conditi s certificate nsportation I be transpo	does not relieve the consign or other applicable regulator	ior from com ry agencies, it	pliance with any requirem Including the government of	ent of the m	egulations of the U ry through or into	I.S. Department of which the package	
1. This c	artificate	is issued or	the basis of a safety analys	sis report of	the package design or app	lication-			
3.0	(a) Pre	Dared by (N.	ame and address):	3.(b) T	title and identification of	report or ap	plication:		
The Babcock & Wilcox Company 609 N. Warren Avenue				Nuclear Materials and Equipment Corporation application dated May 3, 1974, as supplemented.					
Apollo, PA 15613				1 2/20 1	1.(c) Docker No. 71-5908				
4. CON	DITIONS		tional upon the fulfilling of			CER 71 -	amplicable and the		
	item 5 b					Grn /1, 691			
5. Descr	iption of	Packaging a	and Authorized Contents, Mo	odel Number	Fissile Class, Other Cond	litions, and P	References:		
(a) Pa	Packaging							
	(1	(1) Model No.: DOT-6M Type B							
	(2) Desc	ription .						
			l packaging as de ification 6M (49			d in acc	cordance wit	th DOT	
(b) Co	ntents							
	(1) Type	and form of mate	erial					
		(i)	Solid radioactiv up to 250°F. Ca					temperatures	
		(ii)	UO2 or UO2 mixtu	ures in	the form of power	der or o	compact pel	lets; or	
	<pre>(iii) Plutonium nitrate ampoules or scree plastic vials wit polyethylene bot absorb twice the</pre>				lastic vials, end d lids, and with taining a sufficient	ach with hin a se cient an	nin one or m ealed produc	nore additiona	
	8	10210	0 7 9 0						

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- (b) Contents (continued)
 - (1) Type and form of material (continued)
 - (iv) Plutonium sources in excess of twenty (20) curies per package must be at least double encapsulated in a metal capsule such that the sources meet special form criteria defined in 10 CFR §71.4(o).

Inner and outer capsules are individually leak tested during fabrication per AMSI N542-1977, procedure A2.2.3 (He pressure bubble test), or equivalent.

- (2) Maximum quantity of material per package and fissile class
 - (i) For the material described in 5.(b)(1)(i), the maximum fissile material and maximum hydrogen per package for Fissile Class I is as follows:

Fissile Material	Maximum fissile material per package, kilograms	Hydrogen Material per package, grams	
U-235	1.6	20	
Pu	0.9*	11	
U-233	0.5	6.4	

*Because of the 10 watt thermal decay heat limitation, the limit for Pu-238 is 0.02 kilograms. Plutonium in excess if twenty (20) curies per package most be in the form of metal, metal alloy or reactor fuel elements.

(ii) For the material described in 5.(b)(1)(i) the maximum U-235 loading for uranium bearing materials with an H/X < 3 and the minimum transport index to be assigned to each package for Fissile Class II is as follows:

Maximum Kgs U-235	Minimum Transport Index		
4.2	0.1		
5.4	0.2		
7.3	0.5		
9.1	1.0		

- (iii) For the material described in 5.(b)(1 (ii) the maximum quantity of U-233 is 500 grams at an H/U ratio not to exceed 20, as Fissile Class III with a limit of 51 packages per shipment. The package size shall not be less than 55 gallons.
- (iv) For the material described in 5.(b)(1)(iii) the maximum quantity of material is not to exceed 20 Ci radioactivity and 40 ml of solution. Fissile material shall not exceed 10 grams.
 - (v) For the material described in 5.(b)(1)(iv) the maximum quantity of plutonium is 100 Ci.

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- Two steel through bolts may be installed between the lid and bottom of the steel drums.
- Venting may be provided by a 1-inch diameter hole in the drum lid backed by a minimum 1/2-inch thick Cerafelt refractory pad.
- Maximum decay heat per package shall not exceed ten (10) watts.
- The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR §71.12(b).
- 10. Expiration date: February 28, 1986.

REFERENCES

References Required for All Contents Except Contents Described in 5. (b)(1)(iv)

Nuclear Materials and Equipment Corporation application dated May 3, 1974.

Additional References Required for Contents Described in 5. (b)(1)(ii)

Westinghouse Electric Corporation supplement (WAPD-RS(CC)-620) dated May 8, 1973.

DOE, NR supplement dated March 28, 1979.

Additional Reference Required for Contents Described in 5. (b)(1)(iii) and 5. (b)(2)(iv)

Allied Chemical Corporation, Report No. ICP-1061, December 1974.

Reference ?equired for Contents Described in 5. (b)(1)(iv)

Monsanto Research Corporation application dated January 10, 1980.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

Charles E. MacDonald, Chief Transportation Certification Branch Division of Fuel Cycle and Material Safety

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