

UNITED STATES  
ATOMIC ENERGY COMMISSION  
WASHINGTON, D.C. 20545

July 27, 1971

Docket No. 50-155

Consumers Power Company  
ATTN: Mr. Gerald J. Walke  
Nuclear Fuel Management  
Administrator  
212 West Michigan Avenue  
Jackson, Michigan 49201

Change No. 26  
License No. DPR-6

Gentlemen:

Your Proposed Change No. 27 dated February 2, 1971, and supplements thereto by telegrams dated February 16 and 26, March 2 and 5, and April 8, 1971, requested changes to the Technical Specifications of Facility License No. DPR-6 to permit operation of the Big Rock Point Nuclear Reactor using a modified post-incident cooling system. We have redesignated your request and supplements thereto as Proposed Change No. 26. Our review of this proposed change is related to our review of the emergency core cooling system for the Big Rock Point facility in connection with your proposal dated February 9, 1970, and to our comments thereon contained in my letter to you dated June 29, 1970.

On the basis of our review of your request, we have concluded that the proposed modifications to the post-incident cooling system, which include a new backup core spray system and automatic delayed actuation of the alternate containment spray system, should be made as soon as possible to increase the reliability of emergency core cooling. Your current evaluation to determine the need for additional modifications to assure an adequate supply of water to the feedwater pumps which must be relied upon for high pressure core cooling in the event of certain small size breaks (0.4 to 7.2 square inches) should be continued and needed modifications should be implemented. The reanalysis of your ECCS capability, as described in our letter to you of July 20, 1971, should be performed as soon as practical. However, the proposed plant modifications and Technical Specification changes need not be delayed until these further evaluations are completed.

Consequently, we have concluded that the proposed modification of the Big Rock Point Nuclear Reactor post-incident spray system will provide

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Consumers Power Company

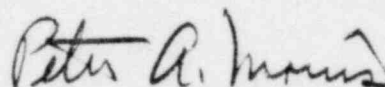
- 2 -

July 27, 1971

increased safety and that operation with the modified system does not present significant hazards considerations not described or implicit in your Safety Analysis Report. There is reasonable assurance that the health and safety of the public will not be endangered by the proposed modifications of the Big Rock Point Nuclear Reactor.

Accordingly, pursuant to Section 50.59 of 10 CFR Part 50, the Technical Specifications of Facility License No. DPR-6 are hereby changed as indicated in Attachment A to this letter.

Sincerely,



Peter A. Morris, Director  
Division of Reactor Licensing

Enclosure:

Attachment A - Changes to  
Technical Specifications

cc w/enclosure:

George F. Trowbridge, Esquire  
Shaw, Pittman, Potts, Trowbridge & Madden  
910 - 17th Street, N. W.  
Washington, D. C. 20006



reactor power level is above 1.0 Mwt. The maximum operating pressure and temperature shall be the same as the reactor vessel. The controlled rate of change of temperature in the reactor vessel shall be limited to 100°F per hour. All other components in the system shall be capable of following this temperature change rate. The safety relief valves shall be set appropriately for all planned reactor operating pressures so that the allowable pressure of 1870 psia (1700 plus 10%) in the nuclear steam supply system is not exceeded. The emergency condenser, core spray and backup core spray systems shall be operable and ready for service at all times during power operation. The core spray system and shutdown cooling system shall be operable and ready for service during refueling operations and the breakers for MO7070 and MO7071 shall be tagged 'open'. The primary coolant shall be sampled and analyzed daily during periods of power operation. The following are absolute limits which if exceeded shall necessitate reactor shutdown. Corrective action will necessarily be taken at more stringent limits to minimize the possibility of these absolute limits ever being reached."

5. In Section 4.2.1(a), add the following items to the list of equipment which receive their power supply from the 125-volt dc battery system:

"Post-Incident Enclosure Spray Valves

Core Spray Valves"

6. In the first paragraph of Section 4.2.6 - Fire Protection System, change "Alternate method of core cooling by flooding the reactor pressure vessel" to read "Backup Core Spray Cooling System,"
7. In item 6 [High enclosure pressure (4 pressure switches)] of the tabulation in Section 6.1.2, change the two columns indicated below to read as follows:

" Scram  
Setting  
and  
Tolerance

1.5 ± 0.2 psi  
above atmospheric

Special Features

Closes containment sphere  
isolation valves."

8. In Section 6.1.4 - Related Systems:

- a. Renumber present Section "6.1.4(b) Emergency Condenser Control" to "6.1.4(d) ...".
- b. Insert new paragraphs 6.1.4(b) and (c) as follows:

"(b) Backup Core Spray System Control

The backup core spray system shall be automatically actuated by simultaneous tripping of the low reactor water level sensor along with the 'low reactor pressure device'. The 'low reactor pressure device' consists of a pressure switch interlock which prevents backup core spray system admission valves opening while reactor pressure is above 20<sup>0</sup> psig."

"(c) Core Spray, Backup Core Spray, Containment Spray and Backup Containment Spray System Set Points

The following tabulation gives the actuation set points for devices associated with the core spray, backup core spray, containment spray and backup containment spray systems:

(See next page)

<u>Sensor</u>	<u>Actuation Contacts</u>	<u>Setting and Tolerance</u>	<u>Function</u>
Low reactor water level (4 level switches)	2 switches/valve 1 out of 2 coincidence	Elevation 610' 6" $\pm$ 1 inch	Actuates M07051 and 7061 in conjunction with reactor pressure.
Low reactor water level (4 level switches)	2 switches/valve 1 out of 2 coincidence	Elevation 610' 6" $\pm$ 1 inch	Actuates M07070 and 7071 in conjunction with reactor pressure.
Low reactor pressure switches (4 pressure switches)	2 switches/valve 1 out of 2 coincidence	200 psig $\pm$ 20 psi	Actuates M07051 and 7061 in conjunction with low reactor water level.
Low reactor pressure switches	2 switches/valve 1 out of 2 coincidence	200 psig $\pm$ 20 psi	Actuates M07070 and 7071 in conjunction with low reactor water level.
High enclosure pressure switches (2 pressure switches)	2 - 1 of 2 required	1.5 $\pm$ 0.2 psig	Actuates a time-delay mechanism that initiates M07064 (containment spray system) within 5 minutes unless the control is manually overridden.
High enclosure pressure switches	2 - 1 of 2 required	2.0 $\pm$ 0.2 psig	Actuates a time-delay mechanism that initiates M07068 (backup containment spray system) within five minutes unless M07064 is open or the control is manually overridden.
Valve position switch M07064	1	75-100% of full open	Blocks automatic actuation of M07068 when M07064 is full open."

9. Change Section 6.1.5(b) to read as follows:

"(b) The core spray system, backup core spray system and emergency condenser system control initiation sensors shall be functionally tested not less frequently than once every 12 months. This testing of the control initiation sensors of the core spray system and backup spray system shall include actuation of valves MO7051, MO7061, MO7070 and MO7071. The check valves between MO7051 and MO7061 and MO7070 and MO7071 will be tested once every 12 months to assure that they are operable."

10. Change Section 6.1.6 to read as follows:

"The automatic actuation of the containment spray system and the backup containment spray system shall occur within five minutes of the receipt of a high containment pressure signal if more than one-half of the fuel bundles in the core are zirconium-clad."

11. Delete paragraph (d), Supplemental Core Cooling, of Section 8.2.1 in its entirety.

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Consumers Power Company  
ATTN: Mr. Gerald J. Walke  
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Administrator  
212 West Michigan Avenue  
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Change No. 26  
License No. DPR 6

Gentlemen:

Your Proposed Change No. 27 dated February 2, 1971, and supplements thereto by telegrams dated February 16 and 26, March 2 and 5, and April 8, 1971, requested changes to the Technical Specifications of Facility License No. DPR-6 to permit operation of the Big Rock Point Nuclear Reactor using a modified post-incident cooling system. We have redesignated your request and supplements thereto as Proposed Change No. 26. Our review of this proposed change is related to our review of the emergency core cooling system for the Big Rock Point facility in connection with your proposal dated February 9, 1970, and to our comments thereon contained in my letter to you dated June 29, 1970.

On the basis of our review of your request, we have concluded that the proposed modifications to the post-incident cooling system, which include a new backup core spray system and automatic delayed actuation of the alternate containment spray system, should be made as soon as possible to increase the reliability of emergency core cooling. Your current evaluation to determine the need for additional modifications to assure an adequate supply of water to the feedwater pumps which must be relied upon for high pressure core cooling in the event of certain small size breaks (0.4 to 7.2 square inches) should be continued and needed modifications should be implemented. However, the proposed plant modifications and Technical Specification changes are not affected and need not be delayed until these current evaluations are completed.

Consequently, we have concluded that the proposed modification of the Big Rock Point Nuclear Reactor post-incident spray system will provide

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increased safety and that operation with the modified system does not present significant hazards considerations not described or implicit in your Safety Analysis Report. There is reasonable assurance that the health and safety of the public will not be endangered by the proposed modifications of the Big Rock Joint Nuclear Reactor.

Accordingly, pursuant to Section 50.59 of 10 CFR Part 50, the Technical Specifications of Facility License No. DFR-6 are hereby changed as indicated in Attachment A to this letter.

Sincerely,

Peter A. Morris, Director  
Division of Reactor Licensing

Enclosure:  
Attachment A - Changes to  
Technical Specifications

cc: George F. Trowbridge, Esquire  
Shaw, Pittman, Potts, Trowbridge & Madden  
910 - 17th Street, N. W.  
Washington, D. C. 20006

Distribution

- W. Dooly, DR
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- H. Shapar, OGC
- N. Dube, DRL (5)
- J. R. Buchanan, ORNL
- T. W. Laughlin, DTIE
- Docket File
- PDR
- DR Reading
- DRL Reading
- ACRS (3)
- Branch Reading
- D. J. Skovholt, DRL
- R. H. Vollmer, DRL
- D. L. Ziemann, DRL
- J. J. Shea, DRL
- R. M. Diggs, DRL
- R. DeYoung, DRL
- R. S. Boyd, DRL

OFFICE ▶	DRL	DRL	DRL	DRL	DRL	DRL
SURNAME ▶	R. Diggs: sig	J. J. Shea	D. L. Ziemann	D. J. Skovholt	F. Schroeder	P. A. Morris
DATE ▶	3/24/71	3/24/71	3/24/71	3/24/71	4/13/71	4/6/71

4/19/71 4/19

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Accordingly, pursuant to Section 50.59 of 10 CFR Part 50, the Technical Specifications of Facility License No. DPR-6 are hereby changed as indicated in Attachment A to this letter.

Sincerely,

Original Signed by  
Peter A. Morris

Peter A. Morris, Director  
Division of Reactor Licensing

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Attachment A - Changes to  
Technical Specifications

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- J. J. Shea, DRL
- R. M. Diggs, DRL
- R. DeYoung, DRL
- R. Boyd, DRL

*Notified Mr. S. Walker  
who was absent at  
the time via M. Sorrento.  
Time 10am July 26, 1971  
Shaw*

*file pulched 8/2/71*

OFFICE ▶	DRL	DRL	DRL	DRL	DRL	DRL
SURNAME ▶	RMDiggs:sgj	JJShea	DLZiemann	DJSkovholt	Sezatt	PAMorris
DATE ▶	7/26/71	7/27/71	7/27/71	7/27/71	7/27/71	7/27/71