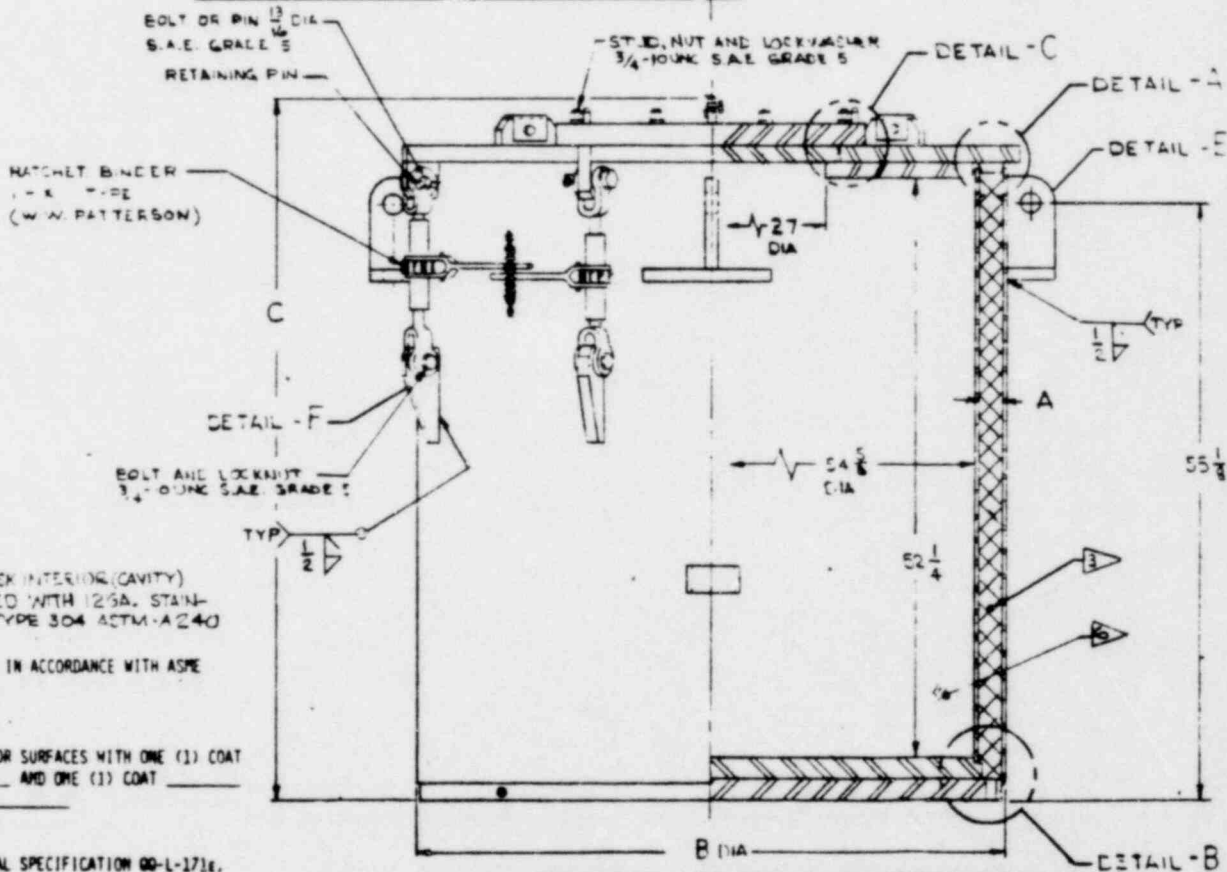
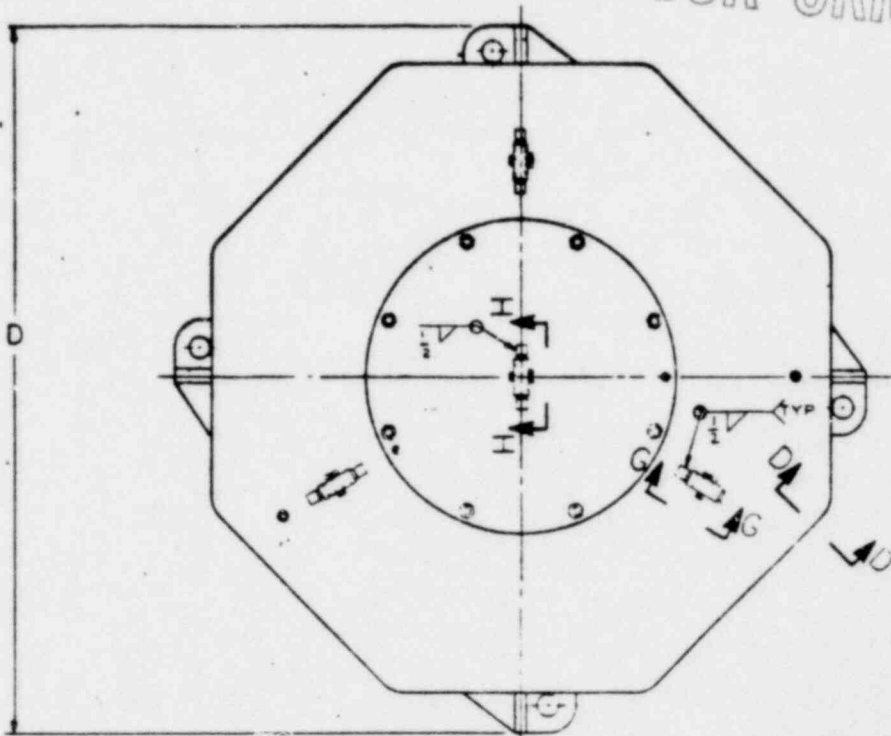


POOR ORIGINAL



OPTIONAL: CASK INTERIOR (CAVITY) SURFACES LINED WITH 12 GA. STAINLESS STEEL, TYPE 304 ASTM-A240

5. WELDING SHALL BE IN ACCORDANCE WITH ASME CODE-SECTION IX.

PAINT ALL EXTERIOR SURFACES WITH ONE (1) COAT AND ONE (1) COAT COLOR:

LEAD: PER FEDERAL SPECIFICATION QQ-L-171a, GRADE A OR C

MATERIAL: U.S. T-1 STEEL (ASTM-A514)

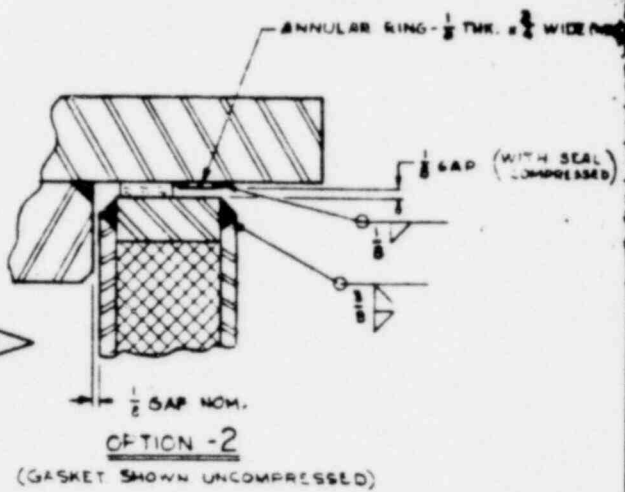
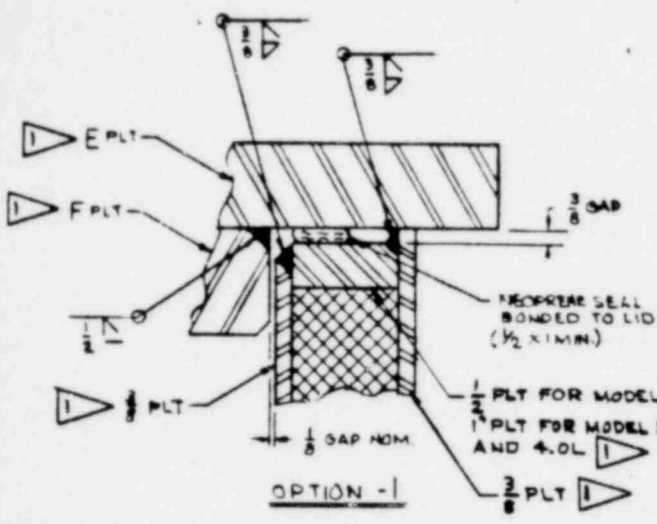
MATERIAL: STEEL: PLATE & SHAPES CONFORM TO A516 GR. 70

NOTES: UNLESS OTHERWISE SPECIFIED

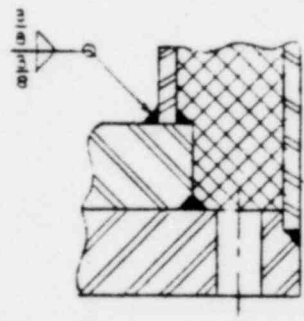
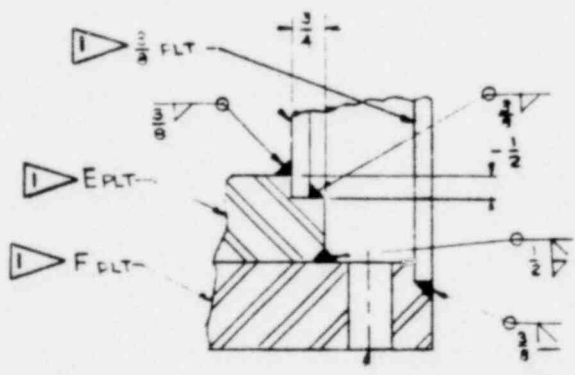
CASK MODEL	DIMENSIONAL DATA						REF. CASE WT. #
	A	B	C	D	E	F	
50-1.5L	1.25	58.63	61.13	61.50	1.00	1.25	8965
50-2.5L	2.25	60.63	65.38	63.50	2.00	2.00	15125
50-3.0L	2.75	61.63	66.88	64.50	2.00	2.50	17850
50-4.0L	3.75	61.63	70.38	66.50	3.00	3.00	24615

810-1200021

FORM	DATE	DESCRIPTION	DATE
A	REV	PER ENGR REQUEST	12/15/80



DETAIL - A
SCALE: 1/2



OPTION - 1

OPTION - 2

DETAIL B
SCALE: 1/2

POOR ORIGINAL

NET DATA	QTY	GROSS WT
1200	13165	
1200	19325	
1200	22050	
1200	28815	

ASSEMBLY & QUANTITY		ITEM	PART NO	DESCRIPTION	MATERIAL
<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES FRACTIONS ANGLES 3 PLACE DECIMALS 2 PLACE DECIMALS 1 PLACE DECIMALS DO NOT SCALE THIS DRAWING</p>					
<p>NUCLEAR PACKAGING, INC. TACOMA, WASHINGTON</p>					
<p>TRANSPORTATION SHIELD TYPE A MODEL "RUPAC 50"</p>					
DATE	QTY	REV	SCALE	BY	CHECKED
12-15-80	1	1	1/2	J. W. [Signature]	[Signature]
APP'D	USED ON	FIG	REV	BY	DATE
[Signature]		1	1	[Signature]	12/15/80
APPLICATION				REV	BY
				D	X-20-201.D

X-20-201.D

A