U. S. NUCLEAR REGULATORY COMMISSION NRC FORM 366 LICENSEE EVENT REPORT (PLEASE PRINT OR TYPE ALL REQUIRED INFORMATION) 10 CONTROL BLOCK: 0 0 0 0 0 - 0 0 3 4 1 2 0 0 MAYKR -LICENSE NUMBER LICENSE TYPE 30 LICENSEE CODE CON'T 0 5 0 0 0 0 2 9 0 1 0 1 2 8 0 3011 2 0 5 8 REPORT 0 1 (6) SOURCE REPORT DATE DOCKET NUMBER EVENT DESCRIPTION AND PROBABLE CONSEQUENCES (10) [During a maintenance outage while performing a recalibration of steam ge] 0 2 Inerator No. 2 Narrow Range Level Trip System, Procedure OP-4605, followij 03 Ing modification to the transmitter sensing line configuration, the low 1 0 4 level scram setpoints were found to operate below Technical Specification 0 5 limits by 1.5 and 1.3 inches. This was identified as a violation of Tec, 0 6 hnical Specification Table 2.2-1, Item 11 and reported as LER 80-17/03L. 0 7 Subsequent investigation revealed the wording in this LER to be ambigue, 0 8 COMP. SUBCODE VALVE CAUSE SYSTEM CAUSE COMPONENT CODE CODE T (15 (16) NSTRU(14) Z (13) (12) A (11 X 0 9 REVISION OCCURRENCE REPORT SEQUENTIAL CODE TYPE NO. LER/RO EVENT YEAR REPORT NO. 0 3 XI 0. 0 1 7 (17)REPORT 8 0 NUMBER 32 COMPONENT NPRD-4 PRIME COMP. ATTACHMENT METHOD ACTION FUTURE HOURS (22) FORM SUB SUPPLIER 1 L (25 N (24) Z (21) E (18) Z (19 0 0 0 0 Y (23) CAUSE DESCRIPTION AND CORRECTIVE ACTIONS (27) During the ten years of operation of this system only one previous event [1] of this nature has occurred and was reported as LER 77-40. During this [1] [10-year period it has been difficult and time consuming to properly vent 13 | these transmitters prior to calibration due to their sensing line confi, [14] [guration. A design change was developed and approved to alleviate this c, 80 METHOD OF OTHER STATUS (30) DISCOVERY DESCRIPTION (32) FACILITY % POWER B (31) Retest After Modification 0 0 0 29 Maint. · G_ (28) Outage 1 5 80 ACTIVITY CONTENT 13 LOCATION OF RELEASE (36) AMOUNT OF ACTIVITY (35) RELEASED OF RELEASE N/A Z 33 Z 34 N/A 1 6 80 45 44 PERSONNEL EXPOSURES DESCRIPTION (39) TYPE NUMBER N/A (37) Z 0 0 0 1 7 80 PERSONNEL INJURIES DESCRIPTION (41) NUMBER 0 0 0 0 (40) N/A 1 8 80 LOSS OF OR DAMAGE TO FACILITY (43) DESCRIPTION TYPE N/A 12 (42) 9 80 NRC USE ONLY PUBLICITY DESCRIPTION (45) 8012090293 ISSUED. N/A (14) 4 69 RO. 68 10 (413) 625-6140 JAMES L. STAUB

EVENT DESCRIPTION (Continued)

us and this report is submitted to clarify this ambiguity as LER 80-17/03X, Supplemental. There were no adverse effects upon the public health and safety.

CAUSE DESCRIPTION(Continued)

alibration difficulty. During the 1980 maintenance outage this modification was implemented on the four steam generator narrow range level transmitters. Following modification to the narrow range steam generator level transmitter sensing lines, the system was satisfactorily hydrostatic tested and recalibrated. The modification was found to be very effective for proper venting. While taking the as-found data for the calibration it was determined that the low level scram setpoints were out of specification as identified above. An evaluation of the cause was initiated and many causes which collectively could have lead to the out of specification setpoints were found. Those were: During the outage a modification to the steam generator seismic supports was completed on each steam generator entailing removing lagging, installing staging, installing sheet shielding, installing seismic snubbers, removing shielding, installing lagging and removing staging. All of these events occurred in the immediate area of the steam generator level transmitters. Qualified terminal blocks were installed in the transmitter circuit. A substantial modification to the transmitter sensing line was performed and subsequently a hydrostatic test was performed on the instruments and sensing lines. It is our conclusion that these conditions were the sole cause for the out of specification setpoints and the original LER should not have been submitted. A follow-up investigation was conducted to determine if other safety related function transmitters existed with similar sensing line configuration difficulties. None were found.