## DEPARTMENT OF HIGHWAYS

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TED SCHWINDEN GOVERNOR

- STATE OF

2701PROSPECT

HELENA. MONTANA 59620

December 5, 1988

Charles L. Cain, Chief Nuclear Materials Licensing Section U.S. Nuclear Regulatory Commission 611 Ryan Plaza Drive, Suite 1000 Arlington, TX 76011



In a letter dated June 30, 1987, the MDOH requested an amendment to Materials License 25-1148-01, citing five proposals.

In a letter dated August 27, 1987, you granted requests a, b, c, and e, but requested more information on item d. This item pertains to authorization of Mr. Joseph P. Liuzza to qualify individuals to be radiation safety instructors.

Enclosed is the information you requested, namely: a) a training outline including number of hours devoted to each topic and b) the written final exam.

In light of this information and the information in the June 30 letter, we now wish to resubmit item d for your consideration.

We may wish to begin instructor training as early as February 1989 if we can be authorized to do so by then. We will also be renewing our Materials License about that time. Thus, we request either amendment #17 to our current license or temporary authorization to initiate the training until it becomes a condition of the renewed license, whichever you prefer.

If you would like to discuss this request, please call me at (406)444-6297.

DEC 22 1968 9001310529 881228 REG4 LIC30 25-11498-01 PD PDR FOR ROBERT T. RASK, CHIEF& Junge MATERIALS BUREAU 12/13/14 Du - 3-11 Kussus RTR: JPL: dh: 5qq Enclosures 170, 11@ G) 1/13/38 RENITY EMPLOYER 462303

#### PROCEDURE FOR QUALIFYING RADIATION SAFETY INSTRUCTORS FOR THE FIVE MONTANA DEPARTMENT OF HIGHWAYS DISTRICTS

#### SCREENING

Two or three candidates will be recommended from each District by District management or personnel specialists. A finalist will be selected from the candidates by structured interview based upon these qualifications:

- a) physical science background
- b) experience in nuclear testing
- c) interest, ability, and will to serve as radiation safety instructor
- d) prior radiation safety training (at least 8 hours required)

#### EFFECTIVE PRESENTATION TRAINING

The finalist will be required to complete successfully the 2½-day effective presentation seminar offered by the Professional Development Center, Montana Department of Administration. The seminar agenda is attached.

#### RADIATION SAFETY TRAINING

The finalist will be required to complete successfully the Radiation Safety Instructor course outlined in the accompanying literature. This course shall be presented in three segments, each three days in duration. The average test score for the three segments shall be 70 percent with no individual segment score less than 60 percent. A finalist failing either of these conditions may take a 4 to 8 hour remedial course per segment and retest on any number of segments.

#### PRACTICAL TRAINING

The finalist will present the standard twelve-hour radiation safety course to a panel headed by Joe Liuzza or Bob Rask. This presentation will be carefully critiqued, deficiencies addressed, and any inadequate phases of the presentation will be reviewed.

#### NRC RECOGNITION

When all of the proceeding steps have been completed successfully, the test results and credentials of the finalist will be presented to the NRC for evaluation.

JL:by:1c

# effective presentations June 22, 23, and 24, 1988

## agenda

## Wednesday, June 22

1:00 - 2:00	Introduction	Freda Rodgers, Dept. of SRS
2:15 - 4:00	Getting Started analyzing audience identifying purpose setting objectives outlines & lesson plans	Cathy Kendall, Dept. of Justice
400 - 5:00	Preparation Time for Presentations	
	Thursday, Ju	ine 23
8:00 - 8:30	Review	Freda Rodgers, Dept. of SRS
8:30 - 10:30	Individual Presentations preparation videotaped delivery review and critique	network members and class participants
10:45 - noon	Platform Skills	John Moore, Dept. of Administration
1:00 - 1:30	Film: "Speaking Effectively to One or One Thousand"	
1:30 - 2:45	Varied Activities Used in Presentations	B.J. Combest, Dept. of Administration
3:00 - 4:00	Use and Abuse of Audio- visual Aids	Roy Symons, Dept. of Highways
4:00 - 5:00	Preparation Time for Presentations	
	Friday, June	24
8:00 - 8:30	Review	Freda Rodgers, Dept. of SRS
8:30 - 11:30	Individual Presentations preparation videotaped delivery review and critique	network members and class participants
1:30 - 12:00	Evaluation and Wrap-Up	

#### QUALIFICATION OF RADIATION SAFETY INSTRUCTORS

CONTENTS OF COURSE

#### INTRODUCTION AND ORIENTATION

MATHEMATICS FOR RADIATION SAFETY INSTRUCTORS

Algebra

Contraction of the

Statistics

Special Functions

NUCLEAR THEORY

RADIATION THEORY

Quantum Physics Concepts

MEASURING AND DETECTION

HEALTH AND SAFETY

ACCIDENTS AND INCIDENTS

REGULATIONS

Nuclear Regulatory Commission

Packaging

DOT: Transport of RAM

Storage and Handling

TECHNIQUES OF GAUGE OPERATION

Compaction Gauge

Asphalt Content Gauge

46 2303

## QUALIFICATION OF RADIATION SAFETY INSTRUCTORS DETAIL OF COURSE CONTENTS

#### MATHEMATICS FOR RADIATION SAFETY INSTRUCTORS

Time allotted (hours)

4

5

1

8

#### ALGEBRA REFRESHER

.

Negative numbers

Roots and powers

Inverse square law

#### ELEMENTARY STATISTICS

Basic statistical terms and concepts

Use of statistical calculators

The Normal probability distribution (bell curve)

The Poisson probability distribution (rare events)

#### SPECIAL FUNCTIONS

The Logarithm

The Exponential Function

#### NUCLEAR THEORY

#### PROPERTIES OF NUCLEI

Nuclear size, nuclear mass, density,

charge distribution

Isotopes

Nuclear stability, binding energy

Radioactivity

Nuclear models

-2-

1

3

2

6

#### RADIATION THEORY

#### INTRODUCTION

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.

Discussion of units (dimensions) Definitions of terms

#### QUANTUM PHYSICS

Wave-particle duality

Point sources

Non-localized sources

Photon absorption

Neutron moderation

Compton scattering

Pair production

#### IONIZING VERSUS NON-IONIZING RADIATION

Photons: x-rays, gamma rays Betas Alphas Neutrons Other particles Wave type radiation

#### MEASURING AND DETECTION

Time allotted (hours)

2

3

5

#### DETECTORS

GM counters

Ionization counters

Scintillation counters

Nal and other solid state counters

#### MEASUREMENT

Radiation statistics Leak testing and analysis Survey meters Practical exercise

JPL:1:by:1s:262yy

#### HEALTH AND SAFETY

Time allotted (hours)

2

2

5

9

#### INTRODUCTION

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ALARA

Filmbadge and TLD

Nuclear Regulatory Commission

Department of Health & Environmental Sciences

#### PENETRATION POWER AND SHIELDING

Neutrons

Gammas

Alphas

Betas

#### SPECIAL TOPICS

Occupational exposure limits Health risks Biological effects of radiation Women and radiation Radiation Safety Officer Training requirements for gauge operators The NRC Materials License

#### ACCIDENT AND INCIDENT PROCEDURE

Time allotted (hours)

1

2

3

6

#### RESPONSE

The tester's response The Radiation Safety Officer's response Communication with the RSO and the NRC

#### INVESTIGATION

Procedure

Requirements

Documentation

#### PRACTICAL EXERCISES

Review of Nashua West accident of Sept. 1, 1987

Mock accident

#### NRC REGULATIONS

Time allotted (hours)

10

### CODE OF FEDERAL REGULATIONS

10CFR	19	Notices, Instruction & Reports
		to Workers
	20	Standards for Protection
		Against Radiation
	21	Reporting Non-Compliance
	170 and 171	Fees for Licensing and Facilities
49CFR	173	Transport of Radioactive Material
		Packaging and Labeling

OTHER TOPICS

2

Forms and Documents Storage and Handling Disposal of Radioactive Material

12

#### ADV TECHNIQUES OF GAUGE OPERATION

Time allotted (hours)

7

#### COMPACTION GAUGE

. ...

Theory of operation Maintenance Calibration procedure Trench moisture measurement Gauge-core correlation Density and moisture offsets Quality assurance Radiological specifications Practical exercise (graded)

#### AC GAUGE

Theory of operation Maintenance Calibration procedure Moisture adjustment Radiological specifications Practical exercise (graded)

ORAL FINAL EXAM

WRITTEN FINAL EXAM

3

16

1

5

Total Course Time is 72 Hours

#### MONTANA DEPARTMENT OF HIGHWAYS

## Radiation Safety Instructor Qualification

Final Exam

This exam consists of five parts. You will complete the test in three sittings. The part or parts administered in each sitting will be determined by the instructor.

Read each problem carefully. You should perform all computations on the pages provided. In most cases, brief, substantive answers are worth more than wordy ones. You must score a minimum of 60 percent at each sitting and your average for the entire exam must be at least 70 percent. The value of each problem will be indicated by the instructor.

Name \_\_\_\_\_

Date \_\_\_\_\_

Part or parts issued this period:

I II II''' V V

Sitting Number

#### Part I: MATHEMATICS

1. Define:

event

sample

population

standard deviation

variance

mean

median

central limit theorem

normal probability distribution

poison probability distribution

the exponential function

scientific notation

- 2. The radiation dose rate 4 feet from a point source is 20 mrem per hour.
  - i) At what distance would the dose rate be
    - a) 400 mrem/hour
    - b) 1 mrem per hour
    - c) 10 rem/hour
  - ii) What is the dose rate 6 feet from the source?

3. Perform the following calculations WITHOUT using your calculator.

Data  $x_1 = 3$   $x_4 = 0$   $x_2 = -4$   $x_5 = 6$   $x_3 = -9$ What is  $\sum_{i=1}^{5} x_i$ ?

What is om. ?

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#### 4. Normal Distribution

A large number of random density tests have been performed on a given lot of asphalt concrete. The average,  $\overline{X}$ , is 141.7 PCF and the standard deviation is 2.4 PCF. Use the next page, if necessary, for additional calculations.

a) What is the probability that a single random test will result in a density less than 138 pounds?

b) What is the probability that a single random test result will lie in the range 142 - 143 PCF?

c) If another series of tests were performed on the same lot, what range of densities would include 80% of the results. Express the answer as 141.7 + or - PCF.

d) If a QA spec required all test results to be greater than 137 PCF, what percentage of tests taken on this mix would you expect to fail?



#### 5. Poisson Distribution

The average number of potholes along a certain stretch of highway is 3 per lane-mile. What is the probability that between two mileposts in a given lane a pavement rater encounters:

a) zero potholes

b) one pothole

 Twenty one-minute density standard counts with a Troxler Model 3411 nuclear device produce the following results:

Mean = 2399

Standard deviation = 15.8

Does this gauge pass the density stability test? If not, what must be done?

- 7. Using your calculator, compute:
  - a) log 32
  - b) log(186/207)
  - c) Jlog(1/32)
  - d) log 10000
  - @) 1n 62
  - f) 1n(-22)
  - g) log 186 log 207
  - 'h) 31og 2 ·
  - i) exp(-2.782)
  - j) 1/exp(2.782)
  - k) exp(6.7-2.5)
  - 1) 21n 6

8. Using your calculator, determine the stability ratio for the following moisture standard count data from a Troxler Model 2401 gauge.

623	
614	
609	
617	
622	
611	
622	
630	
609	
618	
Stabil	itv ratio

Does this gauge pass the test?

JL:1rk:4gg-8

Part II: RADIATION AND NUCLEAR THEORY

1. Define:

atomic number (2)

mass number (A)

isotope

radioactivity

exponential decay law

half life

alpha particle

beta particle

gamma ray

Planck's constant

2. An approximate formula for the radius of a nucleus of mass number A is  $R = (1.2 \times 10{-}15 \text{ meters}) \times \sqrt[3]{A}$ . Use this formula to predict the radius in meters of a gold nucleus. Convert your answer to inches.

R = \_\_\_\_ meters

R = \_\_\_\_\_ inches

3. If the density of a nucleus is its mass divided by its volume (=  $\frac{4}{3}\pi$  R<sup>3</sup>), compute the density of a gold nucleus. Express the result in grams per cc and pounds per cubic foot.

4. What is the basic cause of instability in heavy nuclei?

5. The half life of a given element is 5,000 years. If it is known that only 1.0 gram of the element exists today, how much existed 100,000 years ago?  If the density standard count for a Cesium 137 source was 2000 in 1970, what would you expect it to be in 1989?

7. Discuss the liquid drop and shell models of the nucleus.

## 8. Define:

curie

rem

rad

roentgen

parent nucleus

alpha decay

pair production

activity

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9. List and discuss the sources of radiation.

10. What is the photoelectric effect? Draw a diagram.

11. Discuss briefly the process of Compton scattering. Draw a diagram.

899

. 3

12. What is the difference between neutron moderation and neutron absorption? Name two neutron moderators and two neutron absorbers.

5 **3**8

A

13. State the Heisenberg uncertainty principle. What does it imply about making measurements on atomic systems?

14. What is the difference between x-rays and gamma rays? How is each type of radiation typically produced?

15. What is non-ionizing radiation? Give some examples.

PART III: RADIATION SAFETY

1. Define:

ALARA

Relative Biological Effectiveness

Gray

Sievert

Whole body radiation

Absorption coefficient

attenuation

restricted area

byproduct material

2. What is the fundamental mechanism of radiation detection?

3. Explain the operation of a GM detector, including the ionization process and ion migration. Draw a schematic of the apparatus. For which types of radiation detection is the GM detector most efficient? 4. How can one distinguish roughly between alpha, beta, and gamma radiation?

5. What is a beta window?

- 6. How does the range of charged particles in a medium relate to:
  - a) the density of the medium?
  - b) the atomic number of the medium?
  - c) the incident particle energy?

7. How is the "range" of gamma rays defined?

8. What whole body dose would likely cause, in a typical adult,

- a) death
- b) severe sickness
- c) blood abnormalities \_\_\_\_\_

9. Explain the purpose of a leak test. How is the result of the test reported?

10. Define linear energy transfer. Which particles typically have low l.e.t.? Which have high l.e.t.? 11. What are the two categories of risk associated with exposure to radiation in low to moderate does?

12. Briefly, what is the primary mechanism by which radiation damages living tissue?

- 13. What is meant by:
  - a) cumulative effect of radiation?

b) threshold effect of radiation?

14. What type of cells are most influenced by radiation?

15. Why are children and pregnant women more susceptible to health hazards associated with radiation than the population?

16. Explain how film badges should be worn, transported, and stored. Is a film badge likely to be a reliable indicator of a leaking sealed source? Why or why not?

17. What are the three primary means of reducing one's radiation exposure? Comment briefly on each. 18. What is the function of the Nuclear Regulatory Commission?

19. What are the NRC quarterly occupational does limits for:

a)	the whole body	
b)	extremities	
c)	skin of the whole body	

## PART IV: ACCIDENTS AND INCIDENTS

 A fire breaks out near your nuclear gauge storage area. Explain in detail what must be done.

- You return from lunch and discover your nuclear device has been stolen from your pick-up.
  - a) What should you do? Be specific.

b) What could have been done to avert this problem?

- You are notified by a FPM that a nuclear compaction gauge has been run over on a paving project.
  - a) What do you ask the FPM?
  - b) What do you tell him?
  - c) What do you do?
  - d) Whom do you notify? When?
- 4. You receive a call from Helena informing you that a nuclear gauge has a leaking source. Explain in detail everything that must be done
  - a) if the gauge has then in storage since the leak test.
  - b) if the gauge was just placed on a project.
  - c) if the gauge has been on several projects since the leak test with several operators involved.

#### PART V: REGULATIONS

- 1. Define the  $A_1$  and  $A_2$  values for RAM packaging.
- 2. Complete the following table:

	~1 ~2 <u> </u>	Transport Group
Radium 226	61	<u> </u>
Cesium 137	C,	61
Americium 241	C.	C.

3. Define:

Transport group

Transport index

UN number

Type A package

Type B package

Special Form

Normal Form

4. Explain the difference between Radioactive White I, Radioactive Yellow II, and Radioactive Yellow III packaging. Be specific.

 Explain in detail all the packaging, labeling, signing, and documentation requirements for transporting a Troxler compaction gauge (10 mCi Cs137 and 50 mCi Am241).

- 6. Employees who work with radioactive material must be kept informed and educated in many practical and safety matters. List at least 3 regulations or ideas that you would emphasize in your radiation safety course on the topic of:
  - a) storage of RAM

b) transport of RAM

c) use of film badges

## d) use of nuclear gauges

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e) accidents involving RAM

f) personal safety

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Mr. Jack Whitten Senior Licensing Reviewer U.S. Nuclear Regulatory Commission 611 Ryan Plaza Dr., Suite 1000 Arlington, TX 76011

REQUEST FOR AMENDMENT MATERIALS LICENSE #25-11498-01

The Montana Department of Highways requests authority to possess and use in accordance with the subject Materials License, the following special form radioactive material:

L. AM 241:BE

Sealed Source (Troxler Drawing #8-100608) Not to exceed 110 mCi. per source

461981

This material is for use in the Troxler Model 3241-C series asphalt content gauge or any subsequent Troxler asphalt content gauge with the same radiological specifications.

ROBERT T. RASK, CHIEF MATERIALS BUREAU

RTR: JL: 1rk: 3xx

cc: Joe Liuzza

## DEPARTMENT OF HIGHWAYS



TED SCHWINDEN GOVERNOR

- STATE OF I

2701 PROSPECT

HELENA MONTANA 59620

461886

March 10, 1988

Jack Whitten Senior Licensing Reviewer U.S. Nuclear Regulatory Commission 611 Ryan Plaza Drive, Suite 1000 Arlington, TX 76011

REQUEST FOR AMENDMENT

#### LICENSE #25-11498-01

The Montana Department of Highways requests authorization to possess, store, transport, and use as we deem appropriate the following by-product material in Campbell Pacific Nuclear Corporation nuclear gauges:

1.	Cs 137		Sealed	Source	-	CPN	131	Not	to	exceed	10 1	m (	Ci.
J.	Am241:	Be	Sealed	Source	-	CPN	131	Not	to	exceed	50	m (	Ci.
к.	Am241:	Be	Sealed	Source	-	CPN	131	Not	to	exceed	100	m	Ci.

Sources I and J are to be used in CPN Density-Moisture gauges MC-3 or any subsequent MC series gauge within the stated radiological specifications. Source K is to be used in Asphalt Content gauge AC-2 or any subsequent AC-series gauge within the stated radiological specifications.

All activity involving these materials will be conducted in accordance with the provisions of the subject license with no exception.

Joe Junge

JOE LIUZZA, MATERIAL LAB SPECIALIST NUCLEAR SECTION

JL: kw:4x

cc: R. Rask S. Barnes J. Liuzza

## DEPARTMENT OF HIGHWAYS



TED SCHWINDEN, GOVERNOR



PEBII988

HELENA MONTANA 59620

February 4, 1988

Mr. Jack Whitten Senior Licensing Reviewer U.S. Nuclear Regulatory Commission 611 Ryan Plaza Drive, Suite 1000 Arlington, TX 76011

REQUEST FOR AMENDMENT #15 - MATERIALS LICENSE #25-11498-01

The Montana Department of Highways requests that the NRC authorize Mr. Boyd Bomar to act as a Radiation Safety Instructor within the Department. Specifically, we request:

- a) That Mr. Bomar be authorized to present a course of instruction in radiation safety and gauge operation to individuals who are to operate nuclear moisture/density gauges or asphalt content gauges. This course is to be at least 8 hours long.
- b) That the NRC recognize Mr. Bomar's signature on any certificate or document issued by the Montana Department of Highways attesting to an individual's knowledge of radiation safety and gauge operating procedures.
- c) That the document so signed by Mr. Bomar will qualify the individual to use the licensed materials in the gauges in the manner prescribed in our Materials License.

Mr. Bomar has over 18 years of experience in nuclear testing in the construction industry, six of which are in a supervisory capacity. He has an excellent safety record, and his training (see attachment) and experience are extensive. In addition to the training listed, Mr. Joe Liuzza has presented information to Mr. Bomar on atomic and nuclear phenomena, biological effects of radiation, radiation statistics, and NRC regulations.

In light of his knowledge, experience and conscientiousness, I endorse Mr. Bomar as a radiation safety instructor.

ut Barnes for R.T.R. ROBERT T. RASK

ROBERT T. RASK RADIOLOGICAL SAFETY OFFICER

RTR:JPL:kw:ldd Attachment Copy sent to DCS

AN EENIAL OPPORTUNITY EMPLOYER

BOYD E. BOMAR
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Jan - Mar 1969		Advanced Engineering Course	Night School		
*	March 17-19, 1973	Troxler Nuclear School - Denver	24.0 hours *		

- \* May 30, 1975 Campbell Pacific Nuclear Radiation Safety and Nuclear Gauges
  - March 3-7, 1980 Montana State University 40.0 hours Construction Inspection Materials
  - Apr 15-17, 1980 Utilization of Asphalt Emulsions 24.0 hours in Highway Construction & Maintenance
  - May 21-22, 1981 Communications Skills for Supervisors 16.0 hours
- \*\* Feb 8-11, 1982 Montana State University Nuclear Densometer Operators Course
- \*\* Feb 23-26, 1982 Statistical Quality Control in 24.0 hours \*\* Highway Construction
- \*\* Jan 25-26, 1983 Alan Jackson M.S.U. 8.0 hours \*\* Nuclear Radiation Safety & Gauge Operation
- \*\* May 1, 1986 Hazardous Materials 2.0 hours \*\*
- Sept 25, 1986 Advanced Driving 8.0 hours
- \*\* Apr 23, 1987 Bender and Associates 8.0 hours Soil Compaction Seminar
   May 20-21, 1987 Asphalt Conference - Bozeman, Montana 12.0 hours
- \*\* Dec 11, 1987 School on Ludlum gauge for 6.0 hours \*\* Leak Test Evaluation - Larry Lloyd 112.0

applicable hours

8.0 hours \*\*

32.0 hours \*\*

#### Related Experience

June 1969 - Sept 1975	Advisor for Nuclear Measurements Section
May 1978 - Oct 1981	Lab Inspector for Nuclear Measurements Section
Oct 1981 - Present	Supervisor of Nuclear Measurements Section

\*\* Indicates training applicable to radiation safety and radiation theory
JPL:by:kw:3G

## DEPARTMENT OF HIGHWAYS





TED SCHWINDEN GOVERNOR



HELENA, MONTANA 59620

January 18, 1988

Mr. Jack Whitten Senior Licensing Reviewer U.S. Nuclear Regulatory Commission 611 Ryan Plaza Drive, Suite 1000 Arlington, TX 76011

Request for Amendment No. 14: License #25-11498-0 Leak-Test Analysis

The Materials Bureau of the Montana Department of Highways requests authorization to analyze leak-test disks for nuclear moisture/density gauges and asphalt content gauges.

Please review the attached application. If you need any additional information, call me.

ROBERT T. RASK RADIOLOGICAL SAFETY OFFICER MATERIALS BUREAU

RTR:JL:1rk:1b

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Da	te Completed 1/24/	83

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January 18, 1988

LOCATION OF USE - All leak-test analyses will be performed in Room 141, the Nuclear Measurements Lab, at the address indicated on the subject license, Amendment No. 13.

PERSON TO BE CONTACTED - Robert T. Rask or Joseph P. Liuzza

RADIOACTIVE MATERIAL - Calibration sources G and H listed on the subject license, Amendment No. 13, in items 6, 7 and 8

PURPOSE FOR WHICH LICENSED MATERIAL WILL BE USED - Leak-testing 10 mCi Cesium 137 sources and 50 mCi Americium 241 sources in portable moisture density gauges and 300 mCi Americium 241 sources in asphalt content gauges or any of the sources A, B, C, D, E or F listed on the subject license, Amendment No. 13, in items 6, 7 and 8.

RESPONSIBLE INDIVIDUALS - ROBERT T. RASK is the RSO, JOSEPH P. LIUZZA or BOYD BOMAR will perform the analyses of leak tests or directly supervise the procedures.

The formal training for Robert T. Rask appears on the application for license dated December 19, 1977; that for Joseph P. Liuzza appears in the letter dated June 30, 1987. Mr. Bomar's formal training appears on the attached outline (ATTACHMENT 1). Mr. Liuzza and Mr. Bomar received 6 hours of hands-on instruction in leak-test analysis from Mr. Larry Lloyd on December 11, 1987. Topics covered were those listed on paragraph 3 of the letter dated July 9, 1987.

These responsible individuals will consult with Larry Lloyd and his staff periodically to keep current with leak-testing developments.

TRAINING FOR ANCILLARY PERSONNEL - Any individual assisting us in leak testing or leak-test analysis will be trained until proficient (minimum of 2 hours) by Joe Liuzza or Boyd Bomar. Topics will include radiation safety and ALARA philosophy, radiation detection instruments, a complete study of the step-by-step procedures for leak testing or leak-test analysis (ATTACHMENT 2), and accident and emergency procedures. Training files will be maintained.

FACILITIES AND EQUIPMENT - Testing will be performed at the location specified under the heading "LOCATION OF USE".

RADIATION SAFETY PROGRAM

 PERSONNEL MONITORING - All individuals involved in any radiation activity will wear a film badge.

 RADIATION DETECTION INSTRUMENTS - Aside from the GM survey meter described in the letter of October 11, 1983, we possess the following:
 One (1) portable end-window GM detector system with constant geo-

metry sample holder (ATTACHMENT 3). The device detects beta and gamma radiation to a sensitivity on the order of  $10^{-3}$  microCurie.

This device will be used to analyze the leak-test paper discs. Sources used to calibrate this device are described in ATTACHMENT 4. Calibration procedures are outlined in ATTACHMENT 5.

- 3. EMERGENCY PROCEDURE If a wipe for a particular gauge is contaminated, the district to which the gauge is assigned will be notified immediately. The gauge will be restricted from any further use and will not be moved or handled unless absolutely necessary. Either Joe Liuzza or Boyd Bomar will travel to the location of the gauge, check the radiation profile of the gauge, inspect the source rod and weld, and take a second wipe. Larry Lloyd of the Montana Department of Health and Environmental Science will be contacted for further assistance.
- 4. RECORDS The record of the leak-test results will be kept on the attached document (ATTACHMENT 6). A quality assurance log will be maintained. Recorded in this log will be operating voltage for the day, daily background counts and standard deviation based on 50 minutes of counting, counts for the alpha source, and counts for the beta source. After each ten (10) wipes, 5-minute counts for background, alpha source, and beta source will be taken and these results recorded. This information will be kept on file at least three years after the counts are taken.

JPL:by:kw:2T

#### BOYD E. BOMAR

Schools Attended - Dates and Total Hours

	Jan - May 1968	Basic Road Construction Basic Engineering Course	Nigh	t Scho	100
	Jan - Mar 1969	Surveying and Geometry	Nigh	t Scho	101
**	March 17-19, 1973	Troxler Nuclear School - Denver	24.0	hours	**
**	May 30, 1975	Campbell Pacific Nuclear Radiation Safety and Nuclear Gauges	8.0	hours	**
	March 3-7, 1980	Montana State University Construction Inspection Materials	40.0	hours	
	Apr 15-17, 1980	Utilization of Asphalt Emulsions in Highway Construction & Maintenance	24.0	hours	
	May 21-22, 1981	Communications Skills for Supervisors	16.0	hours	
**	Feb 8-11, 1982	Montana State University Nuclear Densometer Operators Course	32.0	hours	**
**	Feb 23-26, 1982	Statistical Quality Control in Highway Construction	24.0	hours	**
**	Jan 25-26, 1983	Alan Jackson - M.S.U. Nuclear Radiation Safety & Gauge Operation	8.0	hours	**
**	May 1, 1986	Hazardous Materials	2.0	hours	**
	Sept 25, 1986	Advanced Driving	8.0	hours	
**	Apr 23, 1987	Bender and Associates Soil Compaction Seminar	8.0	hours	
	May 20-21, 1987	Asphalt Conference - Bozeman, Montana	12.0	hours	
**	Dec 11, 1987	School on Ludlum gauge for Leak Test Evaluation - Larry Lloyd	6.0	hours	**
		a	112 pplicab	.0 le hou	urs

#### Related Experience

June 1969 - Sept 1975	Advisor for Nuclear Measurements Section
May 1978 - Oct 1981	Lab Inspector for Nuclear Measurements Section
Oct 1981 - Present	Supervisor of Nuclear Measurements Section

\*\* Indicates training applicable to radiation safety and radiation theory
JPL:by:kw:3G

ATTACHMENT #1

#### MODEL 1000

#### SCALER

1 -1

FEATURES: panel meter for HV reading; operates scintillation, or G-M detectors; preset electronic timer; POWER: 115 volts, 50-60 Hz single phase at less than 100 mA INPUT SENSITIVITY: 50 mV HIGH YOLTAGE: Adjustable from 400 - 2500 volts

INPUT CONNECTION: A single series "C" connector with ballast resistor for 1-wire scintillation, or G-M detectors

TIMER: Thumb switch operation from 0-99 minutes with multiples of X0.1, X1, X10, or an EXT position for manual timing.

LINEARITY: Typically ± 2% of full scale SIZE: 12.7(5")W by 21.6(8.5")H by 24.1(9.5")L WEIGHT: 3.0(6.5 pounds)

#### **MODEL 2000**

#### SCALER

FEATURES: Battery/line power; built in battery charger; panel meter for HV reading, and battery check; operates proportional, scintillation, or G-M detectors; preset electronic timer;

POWER: 115 volts, 50-60 Hz single phase at less than 100 mA, or 4 "D" cell batteries (rechargeable batteries available

#### upon request)

INPUT SENSITIVITY: Voltage sensitive, adjustable from 2 mV to 100 mV HIGH VOLTAGE: Adjustable from 100 - 2500 volts (will

support 100 megohm scintillation loads to 1500 volts) TIMER: thumb switch operation from 0-99 minutes with

multiples of X0.1, X1, X10, or an EXT position for manual timing LINEARITY: Typically  $\pm$  2% of full scale

SIZE: 13.3(5.25")W by 21.6(8.5")H by 23.5(9.25")L WEIGHT: 3.9(8.5 pounds), including batteries

#### MODEL 2200; 2200-1

SCALER RATEMETER SINGLE CHANNEL ANALYZER

FEATURES: Battery/line power; built in battery charger; operates scintillation, proportional, or G-M detectors; preset electronic timer; single channel analyzer capability for Gamma spectrum; adjustable threshold, window, and HV; readout dimmer control; panel meter for count, HV, and battery check

POWER: 115 volts, 50-60 Hz single phase at less than 100 mA, or 4 each "D" cell batteries (rechargeable batteries available upon request)

INPUT SENSITIVITY: Voltage sensitive, adjustable from 3mV to 100mV where 1.00 on threshold dial equals 10 mV; Discriminator allows threshold sensitivity to be lowered to 2.0 mV at 1.00 on the threshold dial.

- HIGH VOLTAGE: Adjustable from 200 2500 volts (will support 100 megohm scintillation loads to 1500 volts)
- TIMER: Thumb switch operation from 0-99 minutes with multiples of X0.1, X1, X10, or an EXT position for manual timing RESPONSE: FAST(3 seconds)

SLOW(12 seconds) for 67% of full scale LINEARITY: Typically ± 2% of full scale

RATEMETER: Four decade count ratemeter from 0-500 CPM with multipliers of X1, X10, X100, X1K

SIZE: 12.7(5")W by 21.6(8.5")H by 21.6(8.5")L WEIGHT: 4.8(10.6 pounds), including batteries

NOTE: The Model 2200-1 utilizes the same electronics as the Model 2200 except that it is stabilized with, either a light emitting diode(LED), or an Am-241 pulser.







ATTACHMENT #3



Telex #466832 UD / 915-235-5494 / or write P.O. Box 810 / 501 Oak / Sweetwater, Texas 79556, U.S.A.

# BETA-GAMMA DETECTORS Also See Models: 3-98; 14C; 5; 6; 15; 19; 77; 316-2; 9; 17





MICA END WINDOW G-M DETECTOR INDICATED USE: Alpha, Beta-Gamma survey WINDOW: 1.7 ± 0.3 mg/cm<sup>2</sup> mica PROTECTIVE SCREEN: 74% open (can be removed) WINDOW AREA: Active area approximately 6.4 cm<sup>2</sup> EFFICIENCY: 10% for C-14, 45% for Sr-90, Alpha 30%, Gamma 1700 CPM/mR/hr for Cs-137 MOUNTING: Aluminum holder SIZE: 12.7 (5")L by 3.8 (1.5") diameter WEIGHT: 0.5 (1 pound) FINISH: Anodized



#### MODEL 44-9

PANCAKE G-M DETECTOR INDICATED USE: Frisker for Alpha, Beta-Gamma WINDOW: 1.7 ± 0.3 mg/cm<sup>2</sup> mica PROTECTIVE SCREEN: 74% open WINDOW DIAMETER: 4.4 (1.75") diameter WINDOW AREA: Active area approximately 15.5 cm<sup>2</sup> EFFICIENCY: 10% for C-14, 60% for Sr-90, Alpha 30%, Gamma 1900 CPM/mR/hr for Cs-137 MOUNTING: Aluminum holder, handle and window protector SIZE: 21.0 (8.25")L by 7.0 (2.75") diameter; handle is 2.54 (1") in diameter WEIGHT: 0.5 (1 pound)



### MODEL 44-10

GAMMA SCINTILLATOR INDICATED USE: Low level Gamma detection DETECTOR: 5.1 (2") thick by 5.1 (2") diameter Nal (TI) TUBE: 5 (2") diameter photomultiplier EFFICIENCY: Approximately 900,000 CPM/mR/hr for Cs-137 Gamma SIZE: 27.9 (11")L by 6.7 (2.625") diameter

WEIGHT: 1.1 (2.5 pounds)



#### **MODEL 44-11**

INTEGRAL LINE SCINTILLATOR INDICATED USE: Gamma assay DETECTOR: 5.1 (2") thick by 5.1 (2") diameter NAI (TI) integral line PHOTOMULTIPLIER TUBE: 5.1 (2") diameter EFFICIENCY: Approximately 900,000 CPM/mR/hr for Cs-137 Gamma DYNODE STRING: MODEL 112 dynode string (series "C" con-

nector furnished unless otherwise requested) SIZE: 26.7 (10.5")L by 6.4 (2.5") diameter WEIGHT: 1.4 (3 pounds) FINISH: Anodized

ILUCLUM DECEMENTS NO

Telex #466832 UD / 915-235-5494 / or write P.O. Box 810 / 501 Oak / Sweetwater, Texas 79556, U.S.A.

#### OPERATION

- Dperate at the operating voltage established for beta counting. Run a 5 minute background count. Divide the results by 5 to obtain counts per minute. Record as Cb.
- 2. Run a 5 minute count of the Cs197 standard. Divide this result by 5 and record a  $C_{\rm b}$  .
- 3. Run a 5 minute count of the wipe sample. Divide this result by 5 and record as  $C_0$ . If a result above background is obtained, the activity can be calculated as follows:

$$A = \frac{(C_0 - C_b) (A_b)}{(C_b)} = \mu Ci$$

where:

- A. = Activity of calibration standard in dpm.
- 4. If the operating voltage for alpha and beta are the same, insert a piece of paper between the wipe and the detector. If there is a difference, then the activity is alpha and the A. and C. of the Am<sup>241</sup> source should be used to determine the activity with the difference. Those counts remaining above backgrwound will be beta and activity should be calculated using the A. and C. of the Cs<sup>137</sup> source.



Radiation standards and check sources 2889 Industrial Rd. Santa Fe, NM 87501 (505) 473-9538

# Certificate of Calibration

(Alpha Sources)

The 241 Americium alpha source was measured in a hemispherical  $2\pi$  windowless proportional counter using P-10 as counting gas. The alpha emissions from the surface of the source were measured at its plateau voltage to determine its  $2\pi$  cpm rate. Corrections were applied for background, coincidence loss and backscatter factors when applicable. Source is referenced to NBS standard.

10,300 2pi	cpm		
19,900	_dpm		
0.009	microcurie		
09-22-87	date of measurement		
Michael A. Ortiz Mulurala	analyst		
87AM3100295 S-Am-31	_source number		
The uncertainty of the measurement	at the 99% confidence interval is 5%.		

## the source

Radiation standards and check sources 2889 Industrial RD. Santa Fe, NM 87501 (505)473-9538

# Certificate of Calibration

(Gamma Sources)

The 137 Cesium gamma ray emmission rate was compared with a similar standard which was calibrated by National Bureau of Standards. The comparison was completed using a Germanium Intrinsic gamma detector and a multichannel pulse height analyzer.

The gamma activity of the standard on 09-22-87 was 0.605 uCi.

The uncertainty of the measurement and the activity of the source is \_\_\_\_\_\_% which is the sum of the uncertainty of the NBS standard and the random error of counting at the 99% confidence interval.

87CS3100293

S-Cs-31

Calibrated by Michael A. Ortiz Date 09-22-87 Michael a. Untz ADDITIONAL INFORMATION FOR SOURCE # 293 0.605 MG CS-137 - MEASURED EFFICIENCIES. LUDEUM MODEL 44.7 G.M DETECTOR SOURCE IN CONTACT SOURCE Y' AWAY FROM WILL DETECTOR SCREEN OUTER Lip OF DETECTOR

BETA- GAMMA

4.5%

3.7%

GAMMA ONly

0.2%

0.1%

Partit

SET-UP PROCEDURE LUDLUM 2200 FOR G.M. DETECTOR

- Select Line Operation (Connected to line power of 115 volts, 50-60 Hz)
- Set the <u>Window</u> to the "Off" position, since the amplitude of the output pulse from a G.M. detector does not vary with energy.
- Set the <u>Threshold</u> on 6.00. The input sensitivity if approximately 60 mV. At settings less than this, double-pulsing may occur. Some G.M. detectors may require higher settings of 7.00 or 8.00.
- 4. Set the timer to count 1 minute intervals.
- With the Am<sup>e+1</sup> calibration source in place, press the count button and then slowly increase the instrument high voltage until counting is initiated.
- Reduce the high voltage until the counting stops. Set the high voltage at the nearest 50 volt interval below where counting is initiated.
- 7. Record the high voltage. Count for 1 minute and record the count.
- 8. Increase the instrument high voltage by 50 volts. Repeat step #7.
- 9. Continue increasing the high voltage in 50 volt interval and repeat step #7 at each interval until either the maximum allowable ditector voltage is reached or until the count rate approaches a constant discharge.
- Plot the high voltage vs. count rate curve on graph paper with the high voltage values on the X-axis and the count rate on the Y-axis.
- 11. Set the instrument at a high voltage which provides a stable count rate. This voltage will be approximately 100 volts above the knee of the plateau. Record the high voltage. This will be the operating voltage for the alpha calibration.
- 12. Remove the calibration source from the area and do three 5 minute background counts. Divide these results by 5 to obtain counts per minute. Record the average background.
- Repeat steps 4 through 12, using the Csip7 calibration source to establish the operating voltage for beta counting.



ALPHA PLATEAU LUDLUM GM DETECTOR MODEL 44-7

LPHAJ



BETAJ

#### MONTANA DEPARTMENT OF HIGHWAYS

#### RADIOACTIVE MATERIAL LEAK-TEST RESULTS\*

DEVICE	SERIAL NO.	SOURCE TYPE	SOURCE SERIAL NO.	ALPHA ** ACTIVITY	BETA ** ACTIVITY	DATE OF WIPE	NEXT WIPE DUE
						Constant of the second	
	+	1		-			
					Section Section of the		
			1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1			The second second	
	A Contraction of the second second			No. of Concession, Name			
and the states	1						
		alter and the second second					

\* Alcohol saturated filter paper used for leak-test. Wipes are performed as follows: MOISTURE/DENSITY GAUGE - Bottom of source rod and stainless steel weld are wiped. ASPHALT CONTENT GAUGE - The radiation symbol label is wiped. COUNTING INSTRUMENT: LUDLUM END WINDOW GM DETECTOR, MODEL 44-7, WITH CONSTANT GEOMETRY SAMPLE HOLDER. LUDLUM MODEL 2200 RATEMETER/SCALER

COUNT PERFORMED BY

DATE

\*\* "-" represents less than 0.005 microCi of activity

JPL:by:kw:5F

## DEPARTMENT OF HIGHWAYS



TED SCHWINDEN GOVERNOR



2701 PROSPECT

HELENA MONTANA 59620

July 31, 1987

Mr. Jack Whitten Senior Reviewer for Licensing U.S. Nuclear Regulatory Commission 611 Ryan Plaza Drive, Suite 1000 Arlington, TX 76011



ADDENDUM TO LETTER DATED JULY 9, 1987 NRC LICENSE #25-11498-01

This addendum is intended to clarify the request in the letter of July 9, 1987 as was discussed by Ms. Joy Marshall, Mr. Jack Whitten, and Mr. Joe Liuzza in the telephone conversation of July 30, 1987.

The Materials Bureau of the Montana Department of Highways requests authorization to possess the two calibration sources described in the letter of July 9, 1987. With this authorization in hand we will purchase the sources. The remainder of the July 9th letter describes our intentions but contains no further amendment requests. A chronological outline of the action we will take after we purchase the sources is as follows: obtain training in the proper use of the equipment, design a testing method in accordance with NRC regulation, file an appropriate application for amendment to license #25-11498-01 requesting authorization to perform our own wipe test assays, commence wipe test assaying after authorization is granted.

I hope this discussion clarifies our position. I would appreciate prompt action on our request.

Robert T. Rask

ROBERT T. RASK, CHIEF MATERIALS BUREAU

RTR: JPL: cm: 4/CC

cc: R. T. Rask Steve Herzog Boyd Bomar Joe Liuzza

Copy sent to DCS

## DEPARTMENT OF HIGHWAYS



TED SCHWINDEN GOVERNOR



2701 PROSPECT

HELENA MONTANA 59620

JU 1 3 1987

July 9, 1987

Mr. Jerry Everett, Chief Material Radiation Protection Section U.S. Nuclear Regulatory Commission 611 Ryan Plaza Drive, Suite 1000 Arlington, TX 76011

REQUEST FOR PERMISSION TO POSSESS SEALED SOURCES NRC LICENSE #25-11498-01

TANA

The Materials Bureau of the Montana Department of Highways is in the process of acquiring wipe-test assay equipment from Ludlum Instruments. Until last month, the assays had been performed by Mr. Larry Lloyd, Chief of the Occupational Health Bureau, Montana Department of Health and Environmental Sciences. Beginning in July and continuing until we are equipped and certified to perform our own assays, the Troxler Electronic Laboratories shall perform the assays for us.

Our equipment will be calibrated by two sealed sources manufactured by TMA/Eberline - one of CS 137, Model #CS7B Special, and one of AM 241, Model #DNS5 Special. Neither of these sources shall exceed 5 micro Curies in total activity. Each shall be in disc form, electroplated, and approximately 1 inch in diameter. The Materials Bureau hereby requests written authorization to possess these sources so that we may allow TMA/Eberline to ship them to us. These sources shall be handled and stored according to the provisions of license #25-11498-01.

When the equipment and sources have arrived, Mr. Larry Lloyd will present an 8-hour course on wipe-test assay to Mr. Joseph Liuzza and Mr. Boyd Bomar. Topics covered will be set-up, calibration, operation, activity calculations,

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Jerry Everett July 9, 1987 Page 2

and quality assurance. We will also discuss record keeping and reporting procedures. Immediately thereafter an application for amendment to our NRC license will be filed in which we will request authorization to perform our own wipe-test assays. Included in the application will be a description of the equipment, calibration sources, and all pertinent specifications, a step-by-step procedure for performing the assays, sample calculations for converting our data to microcuries of activity, and the names and qualifications of those who will perform the assays. Those named to perform the tests shall be experienced in making quantitative measurements and documentation to that effect will be provided.

ROBERT T. RASK, CHIEF MATERIALS BUREAU

RTR: JPL: 1rk: 1: vv

cc: R. T. Rask S. L. Herzog J. P. Liuzza

## DEPARTMENT OF HIGHWAYS



TED SCHWINDEN GOVERNOR



HTLENA MONTANA 59620

2701 PROSPECT

JUL - 7 1987

June 30, 1987

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Mr. Jerry Everett, Chief Material Radiation Protection Section U.S. Nuclear Regulatory Commission 611 Ryan Plaza Drive, Suite 1000 Arlington, TX 76011

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21-3-12

REQUEST FOR AMENDMENT TO NRC LICENSE

The Materials Bureau of the Montana Department of Highways operates and maintains nuclear moisture/density and asphalt content gauges under the provisions of NRC license #25-11498-01.

Please review the attached record of education and training of Mr. Joseph P. Liuzza and rule on the following amendment requests:

- a. That Mr. Liuzza be certified to instruct field personnel of the Montana Department of Highways in the principles of radiation safety and theory and in the use of nuclear moisture/density and asphalt content gauges.
- b. That Mr. Liuzza may issue certificates to field personnel who have successfully completed his course of instruction, thereby authorizing them to use nuclear moisture/density and asphalt content gauges.
- c. That Mr. Liuzza be allowed to perform wipe-tests on the sources listed on license #25-11498-01.
- d. That Mr. Liuzza be authorized to provide any or all of the 80 hours of instruction the NRC requires of an individual who is seeking certifica-

tion as a radiation safety instructor.

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Jerry Everett June 30, 1987 Page 2

e. That Mr. Liuzza be authorized to perform maintenance or repair of portable devices as described in item 15 of Amendment No. 12. He will follow the procedures stipulated in the letter of June 26, 1978, page 3, paragraphs 1 and 7, and the letter of August 17, 1978.

As the Radiation Safety Officer, I have thoroughly discussed radiation safety and nuclear gauge repair with Mr. Liuzza. Note that he has recently completed an 8-hour radiation safety & training course by a licensed instructor. He is also working side by side with an employee (Mr. Boyd Bomar) who has over 15 years experience in the radiation safety, maintenance and repair of these gauges. I am confident that with his education and background he meets the qualifications to perform the tasks as listed above.

In addition, we request that the name of Mr. Richard L. Vimpany, who is no longer an employee of the Montana Department of Highways, be disregarded in the reading of the documents listed in item 18 of Amendment No. 12.

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I would appreciate action as soon as possible.

Solert TiBask

ROBERT T. RASK, CHIEF MATERIALS BUREAU

RTR: JPL: 1rk:1:pp:

cc: R. T. Rask S. L. Herzog J. P. Liuzza

#### JOSEPH P. LIUZZA

#### RECORD OF RADIATION TRAINING AND EXPERIENCE

#### TRAINING

DATE	COURSE OF STUDY	TOPICS COVERED	# APPLICABLE CONTACT HOURS
July 1977	Schlumberger Radiation Safety New Orleans, Louisiana Instructor: RSO	Radiation theory, safety, handling and transportation, emergency procedures. Use of radioactive materials in oil well logging.	8
June 1987	Montana State University RTAP Bozeman, Montana Instructor: Mr. Alan Jackson	Radiation theory, safety, handling and transportation, emergency procedures. Use of radioactive gauges in construction.	8
	FORMAL EDUCATION, UNDER	GRADUATE, UNIVERSITY OF NEW ORLEANS	
September 1970	Modern Physics with Lab	Compton scattering, photoelectric effect, quantum concepts.	15
January 1971	Electrical Measurements	Oscilloscoph, power supplies instrumentation.	6
June 1971	Quantum Mechanics	Scattering, electromagnetic waves and particles, cross section, absorption and emission.	15
September 1971	Atomic Physics	Spectra, periodic system. radioactivity, relativity, atomic models, x-rays.	15
January 1972	Nuclear Physics	Nuclear properties, nucleon scattering, radiation detection, radiation statistics, gamma transitions, alpha and beta decay.	30

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#### FORMAL EDUCATION, GRADUATE, UNIVERSITY OF NEW ORLEANS

January 1974	Quantum Theory	Advanced treatment of previously mentioned topics.	15
June 1974	ADV Quantum Theory	Advanced treatment of previously mentioned topics.	15
September 1974	Nuclear and Particle Physics	Spectroscopy, accelerators, resonance, leptons, baryons, meson theory.	15
	FORMAL EDUCATION, GRA	ADUATE, MONTANA STATE UNIVERSITY	
September 1975	Relativity	High Energy Particles	5
September 1975	ADV Quantum Theory	Advanced Topics	15
January 1976	Atomic and Molecture Structure	Advanced Topics	15
January 1977	Statistical Mechanics	Statistical Treatment of particles	5

#### RELATED EXPERIENCE

- Physics Graduate Teaching Associate, University of New Orleans, 1973 1975 and at Montana State University, 1975 - 1977. Instructed students in principles of quantum theory, atomic and nuclear theory, operation of electronic instruments.
- Field Engineer, Schlumberger Offshore Services, New Orleans, 1977 1979. Operated nuclear density and porosity tools, detectors, and associated electronics for oil well logging operations.
- Physics Instructor, Carroll College, Helena, Montana, 1984-1986. Instructed students in electromagnetic theory, electrical engineering and electronics.

Master of Science degrees in Physics and Applied Mathematics.

JPL:1rk:2:f

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