

1. Reportable Occurrence Report No.: 80-044/03X-1
2. Report Date: 10/1/80 3. Occurrence Date: -7/01/80
4. Facility: Arkansas Nuclear One - Unit 2
Russellville, Arkansas

5. Identification of Occurrence:
Safety Injection Tank (SIT) "C" was found with boron concentration below T.S. 3.5.1.c limit on 7/01/80. This recurred on 7/2 with SIT "D" on 9/2 with SIT "A", and on 9/2/80 with SIT "C". On 9/2/80, SIT "A" pressure was 599 psia, which is below T.S. 3.5.1.d limit of 600 psia. This was due to sampling of the SIT.

6. Conditions Prior to Occurrence:

Steady-State Power _____	Reactor Power _____ MWth
Hot Standby _____	Net Output _____ MWe
Cold Shutdown _____	Percent of Full Power _____ %
Refueling Shutdown _____	Load Changes During Routine Power Operation _____
Routine Startup Operation _____	
Routine Shutdown Operation _____	

Other (specify)

The 7/1/80 and 7/2/80 events occurred during Mode 3 operation.
The 9/2/80 events occurred during Mode 1 operation, with the reactor at 100% Full Power.

7. Description of Occurrence:

The events on 7/1/80 and 7/2/80 were discovered by routine sampling after addition to the tanks. This was done during Mode 3 operation following a shutdown. SIT "C" was at 1721ppmb on 7/1/80, and SIT "D" was at 1725ppmb on 7/2/80. The events on 9/2/80 were discovered during routine monthly sampling. SIT "A" was at 1715ppmb, and SIT "C" was at 1715ppmb.

8. Designation of Apparent Cause of Occurrence:

Design	_____	Procedure	_____
Manufacture	_____	Unusual Service Condition Including Environmental	_____
Installation/ Construction	_____	Component Failure (See Failure Data)	_____
Operator	_____		
Other (specify)			

Low boron concentration water may be entering the SIT's through the fill line at the bottom of the tanks. Due to the location of the sample point near the bottom of the tanks, the sample is drawn from a region where the lower boron concentration water may have been added.

9. Analysis of Occurrence:

The SIT's are filled through a line which is also used for Shutdown Cooling. When the unit has been on Shutdown Cooling for a significant time, the boron concentration in this line is the same as the Reactor Coolant System boron concentration during shutdown, which is low in boron concentration for SIT fill minimum requirements. After securing shutdown cooling and aligning the system to the Refueling Water Tank (RWT), which is used for SIT fill water during operation, the fill line was not being flushed by recirculation back to the RWT before SIT makeup initiation.

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10. Corrective Action:

The SIT's were returned within the boron concentration limits of T.S. 3.5.1.c. Procedures have been changed to ensure that all lines are flushed with Refueling Water Tank water upon termination of Shutdown Cooling.

11. Failure Data:

Similar to LER 50-368/80-037