

APPENDIX A
NOTICE OF VIOLATION

Duke Power Company
Oconee Nuclear Station Unit 3

Docket No. 50-287
License No. DPR-55

As a result of the inspection conducted on December 15-18, 1980 and January 5-8, 1981, and in accordance with the Interim Enforcement Policy, 45 FR 66754 (October 7, 1980), the following violation was identified.

10 CFR 50, Appendix B, Criterion V as implemented by Topical Report Duke-1-A, Section 17, paragraph 17.1.5 requires in part that activities affecting quality shall be accomplished in accordance with the requirements imposed by instructions procedures and drawings. Paragraph 8 of procedure ISI-120 Revision 10, requires UT instruments to be calibrated on circumferential and axial holes of the calibration block. Also, that pipe welds be scanned in the circumferential and axial directions and the results documented accordingly.

Contrary to the above, activities affecting quality were not being accomplished in accordance with procedures in that examination records for pipe welds B4.5.71, B4.5.72 and B4.7.53 made no reference to axial or circumferential calibrations and weld examinations performed.

This is a Severity Level V Violation (Supplement I.E.).

Pursuant to the provisions of 10 CFR 2.201, Duke Power Company is hereby required to submit to this office within twenty-five days of the date of this Notice, a written statement or explanation in reply, including: (1) admission or denial of the alleged violation; (2) the reasons for the violation if admitted; (3) the corrective steps which have been taken and the results achieved; (4) corrective steps which will be taken to avoid further violations; and (5) the date when full compliance will be achieved. Under the authority of Section 182 of the Atomic Energy Act of 1954, as amended, this response shall be submitted under oath or affirmation.

Date: FEB 10 1981

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