

BROOKHAVEN NATIONAL LABORATORY  
MEMORANDUM

DATE: January 15, 1981

TO: R. A. Bari

FROM: W. T. Pratt *WTP*

SUBJECT: Some Very Preliminary Results of a Short-Term Analysis (3 week study) of Hydrogen Combustion during Degraded Core Accidents in the Sequoyah Nuclear Plant in the Presence of Glow Plugs.

INTRODUCTION AND SUMMARY

At the request of the NRR Containment Systems Branch (through the Reactor Systems Branch) an evaluation has been performed on the consequences of H<sub>2</sub> burning during a wide range of degraded core accidents in a PWR ice condenser plant. Use is made of the MARCH computer code<sup>(1)</sup> to predict the containment response. A major aim of our analysis was to assess the potential benefits (in terms of containment loadings) that might result from the installation of ignition sources (glow plugs) in an ice condenser plant to ensure H<sub>2</sub> burning at low concentration levels. In connection with our analysis, we were specifically requested<sup>(2)</sup> to assume that the installation of glow plugs would lead to the following combustion behavior:

- A. Hydrogen combustion would occur at either of two concentrations, namely, from 10% to completion and from 8% to 4% (both with oxygen concentration > 6.5%).

In addition, we were also requested<sup>(2)</sup> to restrict our analysis to 75% Zr-steam reaction and assess the influence of the following input assumptions:

- B. Burn duration.
- C. Flame propagation between cells.
- D. H<sub>2</sub> source term.

Comparison is made with a study<sup>(3)</sup> conducted at TVA related to the installation of glow plugs in the Sequoyah Nuclear Plant. Sequoyah is a four-loop PWR with an ice condenser containment. The following conclusions of the TVA study are pertinent to the present work:

1. TVA was not able to identify any accident scenario that became worse due to the operation of the igniters (p. 9-2, Volume 2).

2. Although the rate of H<sub>2</sub> release predicted for various accidents is very sequence-dependent, TVA considered that the ignition system should be effective for a wide range of accidents and associated release rates (p. 1-4, Volume 2).

Implicit in the first of the above conclusions is the assumption that the H<sub>2</sub> will eventually burn (due to the presence of random ignition sources) and that it is obviously better to ignite it at low concentrations rather than allowing H<sub>2</sub> to build-up to higher concentrations. In this context we were also unable to identify an accident scenario that became worse due to H<sub>2</sub> ignition at low concentrations as opposed to ignition at higher concentrations.

We are, however, unable to support the second of the above conclusions. The TVA analysis consisted of a series of scoping studies based on only one accident sequence, namely, an S<sub>2</sub>D. The MARCH code was used to provide the steam and H<sub>2</sub> release rates from the primary system. The release rates were then used as input to the CLASIX<sup>(4)</sup> computer code (developed by Offshore Power Systems) to predict the containment response. TVA found from their CLASIX analysis that H<sub>2</sub> burning at low concentrations (those given in Table 1) could be accommodated by the Sequoyah containment assuming the S<sub>2</sub>D steam and H<sub>2</sub> release rates. The basic question is: Are the S<sub>2</sub>D release rates typical of a wide range of degraded core accidents, hence confirming the effectiveness of the ignition system for a wide range of potential accidents?

From our analysis of a wider range of accidents, we are unable to confirm the typicality of the S<sub>2</sub>D release rates. In fact, the TVA S<sub>2</sub>D release rates represent a very specific accident sequence in which no passive ECC (as well as active) water was injected into the primary system. This was inconsistent with the fact that the primary system pressure fell below the set point necessary for UHI injection. This is an input option to the MARCH code discussed more fully in the following section. The release rates used by TVA therefore represent the minimum amount of water that can be released from the primary system before core uncover and the start of H<sub>2</sub> production.

The majority of accidents considered at BNL involved far greater steam release than that considered by TVA. Minimizing the steam release maximizes the quantity of ice available to mitigate the consequences of any H<sub>2</sub> burns in the lower compartment. The steam partial pressures in the lower compartment will also be minimized, which in turn makes it easier for the H<sub>2</sub> to attain low burning concentration. A key element of the TVA analysis requires burning of the H<sub>2</sub> as it is released in the lower compartment. To achieve this, low steam partial pressures are necessary together with a fresh supply of O<sub>2</sub> from the upper compartment. High steam partial pressures in the lower compartment can inert the atmosphere resulting in the H<sub>2</sub> burning downstream of the ice in the upper compartment. Also, any interruption of the return air supply from the upper to the lower compartment would prevent H<sub>2</sub> combustion in the lower compartment due to O<sub>2</sub> starvation. It is these basic differences between our analysis and the TVA study that lead us to the conclusion that the present TVA strategy for burning H<sub>2</sub> at low concentrations may not be effective for a wide range of degraded core accidents. In the following section we briefly describe the BNL analysis.

BNL MARCH Analysis

As a starting point to our analysis we obtained from BCL a MARCH input deck<sup>(5)</sup> for an S<sub>2</sub>D sequence in Sequoyah. This input deck was run at BNL and the output is presented in Figures 1-10. In addition to the specific requests<sup>(2)</sup> noted in the previous section, we also selected a number of other input parameters (Table 1) that could significantly impact the accident progression and its consequences. It was requested<sup>(2)</sup> that we analyze a wider range of accident sequences and Table 2 summarizes the accidents considered. With seven accident sequences under consideration and six critical input assumptions, a full sensitivity study was clearly unrealistic in the time frame available. Representative values were therefore selected for the six input variables (Table 3) and used to generate a base case for each of the accident sequences. For selected accident sequences we then varied some (but not all) input parameters. Table 4 summarizes the cases run at BNL and gives some indication of the ice remaining at the start of significant H<sub>2</sub> production. Detailed output for the cases is presented in Figures 1-140. Results beyond 75% Zr-steam reaction are included for information purposes only and are not used in this study. Note that in Case 1, H<sub>2</sub> was assumed to burn from 4% down to 0%, and that for all other cases the H<sub>2</sub> burn characteristics of Table 1 were used.

The major differences between our assessment and the TVA study are related to the quantity of ice remaining during H<sub>2</sub> generation and the mole fraction of steam in the lower compartment. An inspection of Table 4 shows that there are several accident scenarios in which the ice is completely melted before H<sub>2</sub> generation. A comparison of the detailed output (Figures 1-140) for the various cases also shows significantly lower steam mole fractions in the lower compartment of the S<sub>2</sub>D sequence when compared with the other accidents. This is illustrated most dramatically if one compares the steam mole fraction in the lower compartment (Volume 1) for the BCL S<sub>2</sub>D case (Figure 3) with the results for a TLMBS case (Figures 123 or 133). The lower steam mole fraction in the S<sub>2</sub>D case allows similar rates of H<sub>2</sub> generation to reach a flammable concentration much earlier (and therefore burn smaller quantities of H<sub>2</sub>) than for those cases with higher steam mole fractions. For a case with higher steam mole fractions when the H<sub>2</sub> finally does reach a flammable concentration, the total quantity of H<sub>2</sub> present is much larger, which result in a significantly more energetic burn. High steam mole fractions can also completely suppress burning in the lower compartment leaving the H<sub>2</sub> to accumulate and burn in the upper compartment.

It is for the above reasons that we predict higher pressurization of the containment building for certain cases (as seen in the figures) when burning at low concentrations than was calculated by TVA. Consequently, we are unable to confirm that, by ensuring H<sub>2</sub> burning (by use of glow plugs) at low concentrations in an ice condenser plant, containment loadings will be acceptable for a wide range of potential degraded core accidents.

When communicating<sup>(6)</sup> the above results to NRC, the following two questions were raised regarding the BNL analysis:

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1. UHI in MARCH is modeled as water addition to the bottom of the core when in fact the water is injected to the top of the core. How does this impact the predicted H<sub>2</sub> generation?
2. If ice remains in the chest, does MARCH neglect heat transfer to the spray droplets in the upper compartment?

With regard to the first question it should first be noted that the direction of UHI injection is only of importance to the S<sub>2</sub>D sequence. For all other accidents\*, the UHI occurs prior to core uncover and all subsequent ECC (both passive or active) is injected to the bottom of the core as modeled in MARCH. However, if we consider the S<sub>2</sub>D sequence, the BCL case (Case 1) avoids the problem by preventing UHI injection (although the primary system pressure falls below the set point necessary for injection) after the core reaches its melt temperature. At BNL we allow UHI depending on primary system pressure, not core temperature. Supplying water from below during core uncover (MARCH model) maximizes H<sub>2</sub> generation rates. However, flooding from above (actual UHI) will produce steam in the upper region of the core and hence produce H<sub>2</sub> at a greater rate than if we assume no UHI. We consider that Case 1 (minimum H<sub>2</sub> generation rates) and Case 2 (maximum H<sub>2</sub> generation rates) bracket possible H<sub>2</sub> generation rates for the S<sub>2</sub>D sequence. We again emphasize that the direction of UHI is only a problem for the S<sub>2</sub>D sequence with an equivalent break area of 2 inches diameter. All other cases were modeled correctly. For example, an S<sub>1</sub>D sequence with a 3 inch diameter break involves UHI prior to core uncover and accumulator injection at core uncover.

With regard to the second question, MARCH does indeed neglect heat transfer to the spray droplets in the upper compartment if (and only if) ice remains in the chest. H<sub>2</sub> burns in the upper compartment (if ice remains) may therefore be conservative because the heat sink associated with the water droplets is ignored. At a recent TA meeting<sup>(7)</sup> we presented the effect on H<sub>2</sub> burning of spray operation. We summarize our presentation below to give an indication of the effect of considering heat transfer to the water droplets:

- 1) Adiabatic H<sub>2</sub> burn,  $\Delta p = 64$  psi,
- 2) Similar burn in presence of spray,  $\Delta p = 32$  psi.

However, the MARCH results may not be conservative in other regards. MARCH instantaneously equilibrates the pressures between two cells so that the pressures presented (Figures 1-140) during H<sub>2</sub> burns do not represent an adiabatic burn in an individual compartment. The pressure pulse is shared evenly over both the upper and lower compartments. Again, we emphasize that this question applies only to those cases in which ice remains at the point of H<sub>2</sub> generation. An inspection of Table 4 will indicate those cases in which H<sub>2</sub> burning may occur in the presence of ice.

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\*With the exception of the TMLB' sequence. In this case, UHI and Accumulator injection occurs after head failure.

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We must emphasize that this is a very preliminary study carried out in only 3 weeks. We were not able to investigate the effect of burn duration or the H<sub>2</sub> source term. We consider that MARCH predicts a H<sub>2</sub>-steam release mixture that is weak in terms of H<sub>2</sub> concentration. This is because as the H<sub>2</sub> is generated in the core, it is mixed with the entire quantity of steam in the primary system. For a four-loop plant with a single break in one loop, one would expect the H<sub>2</sub> to mix (apart from diffusion) with steam only in a direct route from the core exit to the break point. If we consider mixing only between the core and break (neglecting the steam content of the other 3 loops), it is possible that the H<sub>2</sub> concentration released to the containment (as predicted by MARCH) could be increased by a factor of 2.5. The role of sequence-dependent diffusion of hydrogen in the primary system requires further investigation. Finally, we were also unable to examine the effect of the air return system (except complete failure - TMLBS, TMLB', and AB). If combustion is to be sustained in the lower compartment, a fresh supply of O<sub>2</sub> from the upper compartment is essential. Any interruption in the air return will suppress burning in the lower compartment leaving the H<sub>2</sub> to accumulate and burn in the upper compartment.

#### REFERENCES

1. R. O. Wooton and H. I. Avci, "MARCH (Meltdown Accident Response Characteristics) Code Description and User's Manual," NUREG/CR-1711, BMI-2064, October 1980.
2. Private Communication, R. A. Bari (BNL) and C. Tinkler (NRC).
3. "Sequoyah Nuclear Plant - Core Degradation Program - Hydrogen Study Volumes 1 and 2," TVA, September 1980.
4. A brief description of the CLASIX code is provided in Reference 3.
5. In this short-term study, we were unable to critically review this input deck. It is our understanding that this deck also provided the basis for the TVA analysis and, perhaps, related studies at Sandia National Laboratory. The MARCH code itself is undergoing review at BNL as part of our TA program. Thus, our many reservations, which were communicated to NRC, apply here as well. In addition, in this short-term study, R. D. Gasser made a very preliminary independent assessment of the ice condenser heat transfer performance for a few accident sequences and found that the results were consistent with MARCH code predictions.
6. Telephone Conversation: W. T. Pratt (BNL) and C. Tinkler (NRC); W. Butler, J. Meyer and J. Long of NRC also participating, on December 31, 1980.
7. "TA Role in Resolution of Issues Important to the Z/IP Mitigation Feature Program," Meeting held at NRC on October 28, 1980.

TABLE 1  
INPUT PARAMETERS

H<sub>2</sub> BURN CHARACTERISTICS

- BURN CONCENTRATIONS:
  - 10% → 0%
  - 8% → 4%
- BURN DURATION
- FLAME PROPAGATION BETWEEN CELLS

PRIMARY SYSTEM MODEL

- ECC OPERATION (PASSIVE AND ACTIVE)  
AFTER CORE REACHES MELT TEMPERATURE
- BREAK FLOW MODEL:
  - FLOW FROM STEAM SPACE
  - FLOW FROM WATER REGION

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TABLE 2  
ACCIDENT SEQUENCES CONSIDERED

SEQUENCE	COMMENTS
S <sub>2</sub> D	SMALL BREAK LOCA (2 INCH DIA. EQUIV. BREAK) WITH FAILURE OF ECC SYSTEMS.
S <sub>1</sub> D	SMALL BREAK LOCA (5 INCH DIA. EQUIV. BREAK) WITH FAILURE OF ECC SYSTEMS.
S <sub>2</sub> H	SMALL BREAK LOCA (2 INCH DIA. EQUIV. BREAK) WITH FAILURE OF ECC IN RECIRCULATION.
S <sub>1</sub> H	SMALL BREAK LOCA (5 INCH DIA. EQUIV. BREAK) WITH FAILURE OF ECC IN RECIRCULATION.
AB	LARGE BREAK LOCA WITH FAILURE OF ELECTRICAL POWER TO ESFS.
TMLB'	EXTENDED LOSS OF ALL AC POWER AND FAILURE OF THE AUXILIARY FEEDWATER.
TMLBS	EXTENDED LOSS OF ALL AC POWER AND FAILURE OF THE AUXILIARY FEEDWATER WITH INDUCED-LOCA THROUGH FAILURE OF THE REACTOR COOLANT PUMP SEALS.

TABLE 3  
INPUT PARAMETERS FOR BASE CASES

H<sub>2</sub> BURN CHARACTERISTICS

- H<sub>2</sub> BURN FROM 8% to 4% CONCENTRATION
- 6 SECOND BURN DURATION
- NO BURN PROPAGATION BETWEEN VOLUMES
- NO ADDITIONAL H<sub>2</sub> SOURCE TERM

PRIMARY SYSTEM MODEL

- INJECTION OF ECC AFTER CORE REACHES MELT TEMP.
- STEAM BREAK LOCATION

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TABLE 4  
CASES CONSIDERED

CASE NO.	COMMENTS	ICE LEFT* START H <sub>2</sub> GENERATION (LB)
1	S <sub>2</sub> D BCL DECK	1.8x10 <sup>6</sup>
2	S <sub>2</sub> D BASE CASE	0
3	S <sub>2</sub> D BREAK FROM WATER SPACE. POWER RESTORED AT 89 MIN.	1.8x10 <sup>6</sup>
4	S <sub>2</sub> D H <sub>2</sub> BURN FROM 10% to 0%. BREAK FROM WATER SPACE. POWER RESTORED AT 89 MIN.	1.8x10 <sup>6</sup>
5	S <sub>1</sub> D BASE CASE	0
6	S <sub>1</sub> D BREAK FROM WATER SPACE	1x10 <sup>6</sup>
7	S <sub>2</sub> H BASE CASE	0
8	S <sub>2</sub> H BREAK FROM WATER SPACE	0
9	S <sub>1</sub> H BASE CASE	0
10	S <sub>1</sub> H BREAK FROM WATER SPACE	8x10 <sup>5</sup>
11	AB BASE CASE	6x10 <sup>5</sup>
12	TMLB BASE CASE	1.4x10 <sup>6</sup>
13	TMLBS BASE CASE	0
14	TMLBS POWER RESTORED AT 450 MIN.	,

\*INITIAL ICE INVENTORY 2.45x10<sup>6</sup> LB.

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SEQUOYAH MARCH ANALYSIS

CASE 1 - FIGURES 1-10  
CASE 2 - FIGURES 11-20  
CASE 3 - FIGURES 21-30  
CASE 4 - FIGURES 31-40  
CASE 5 - FIGURES 41-50  
CASE 6 - FIGURES 51-60  
CASE 7 - FIGURES 61-70  
CASE 8 - FIGURES 71-80  
CASE 9 - FIGURES 81-90  
CASE 10 - FIGURES 91-100  
CASE 11 - FIGURES 101-110  
CASE 12 - FIGURES 111-120  
CASE 13 - FIGURES 121-130  
CASE 14 - FIGURES 131-140

THE FOLLOWING UNITS ARE USED IN THE OUTPUT

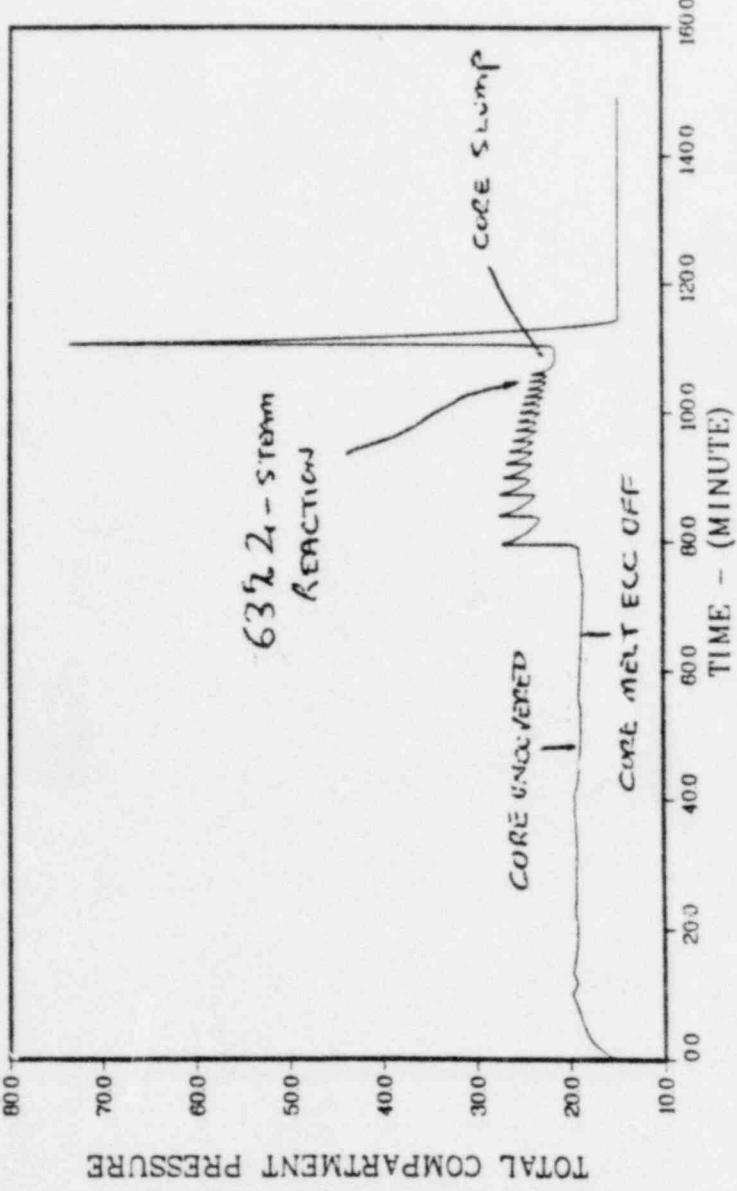
PRESSURE - PSIA

TEMPERATURE - °F

VOLUME NO. 1 IS THE LOWER COMPARTMENT.

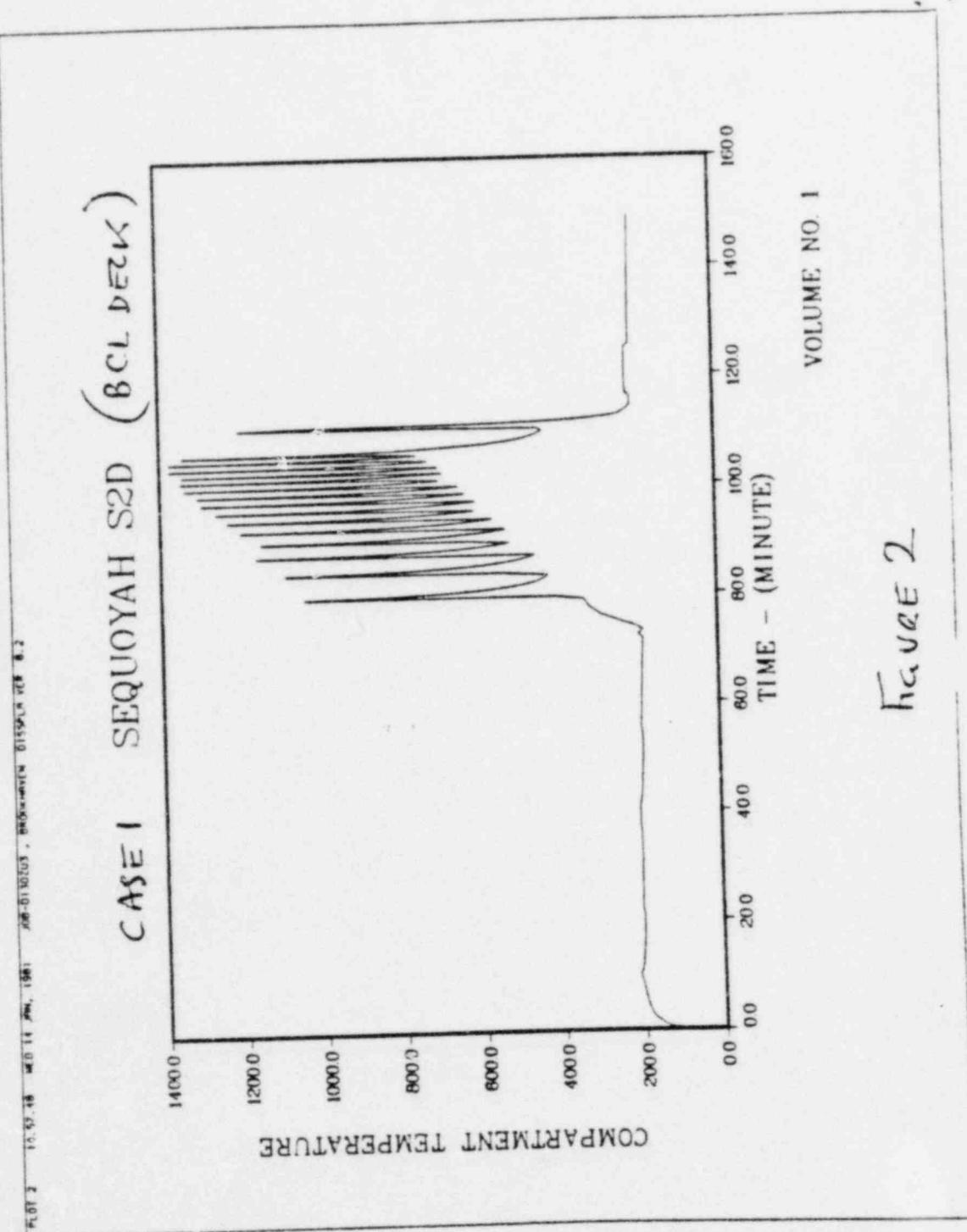
VOLUME NO. 2 IS THE UPPER COMPARTMENT.

CASE I SEQUOYAH S2D (BCL DECK)



VOLUME NO. 1

FIGURE 1



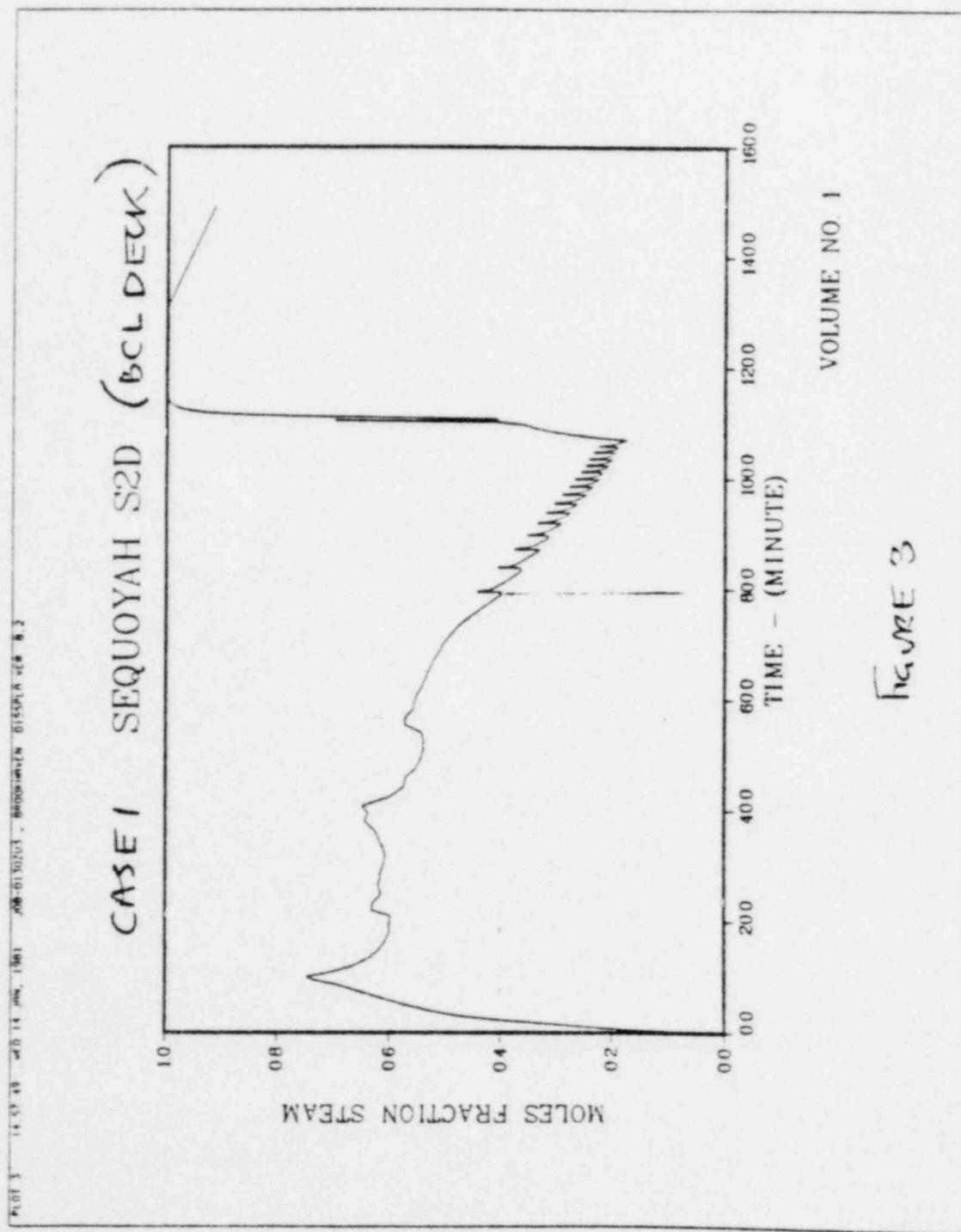
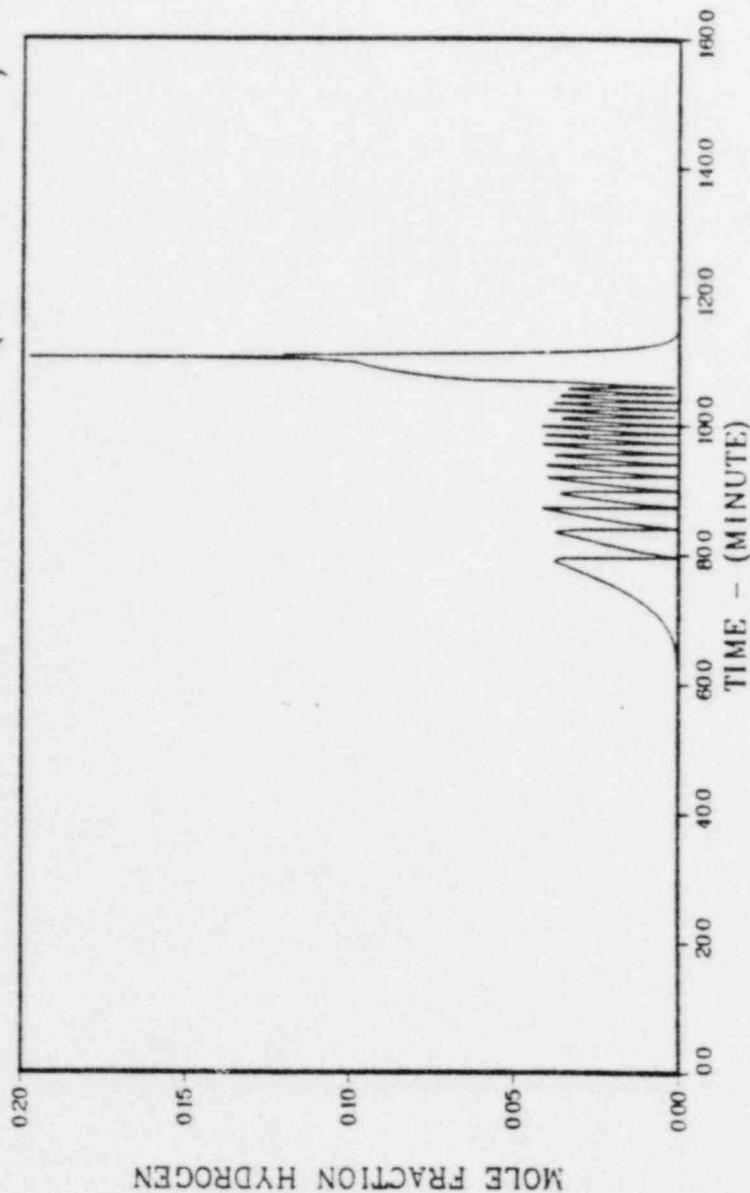


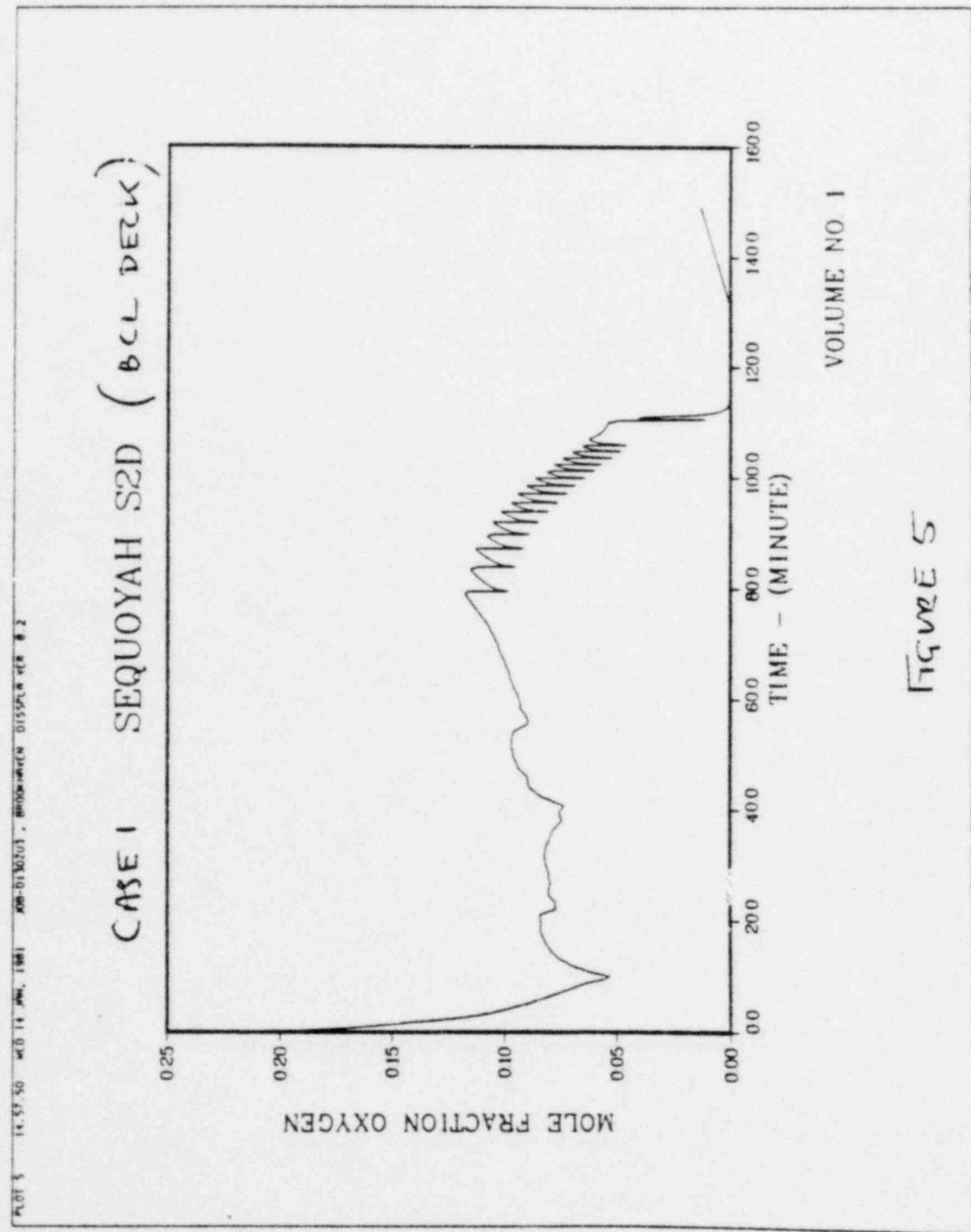
PLATE 4 14.57 50 400 14 MM. 1961 KODAK SAFETY FILM, 8X10 INCHES

CASE I SEQUOYAH S2D (BCL DECk)



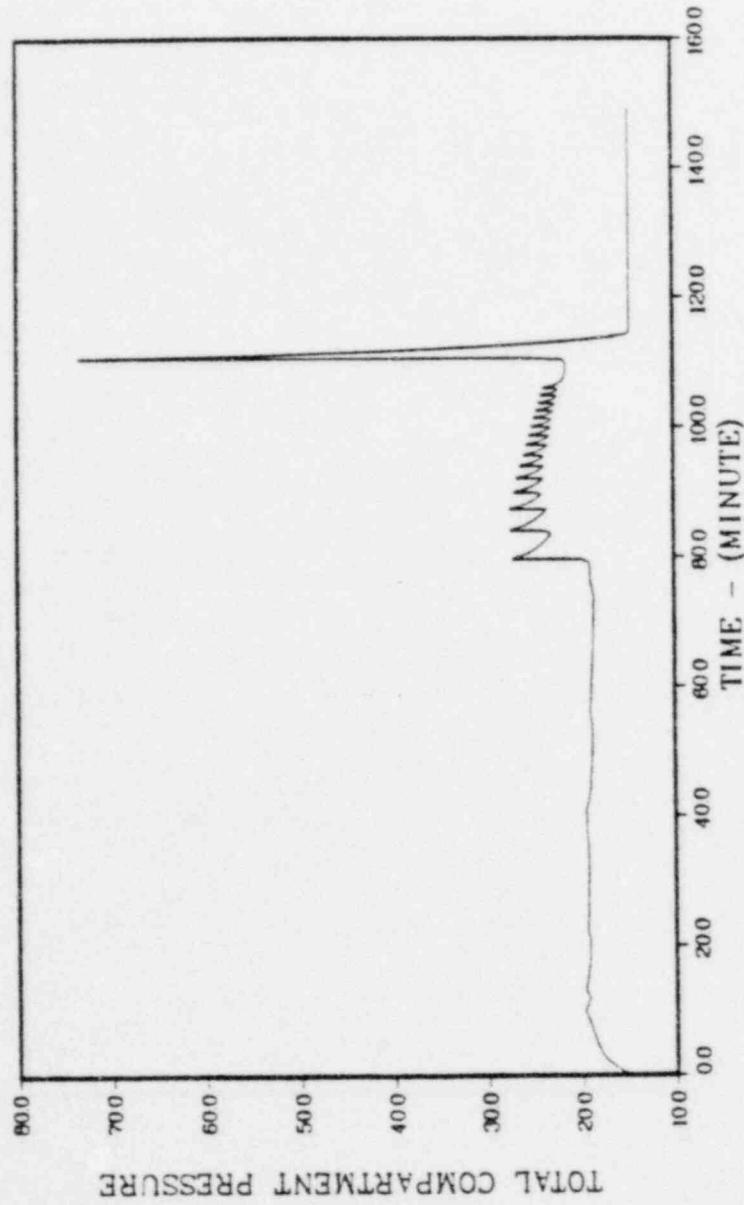
VOLUME NO 1

Figures 4



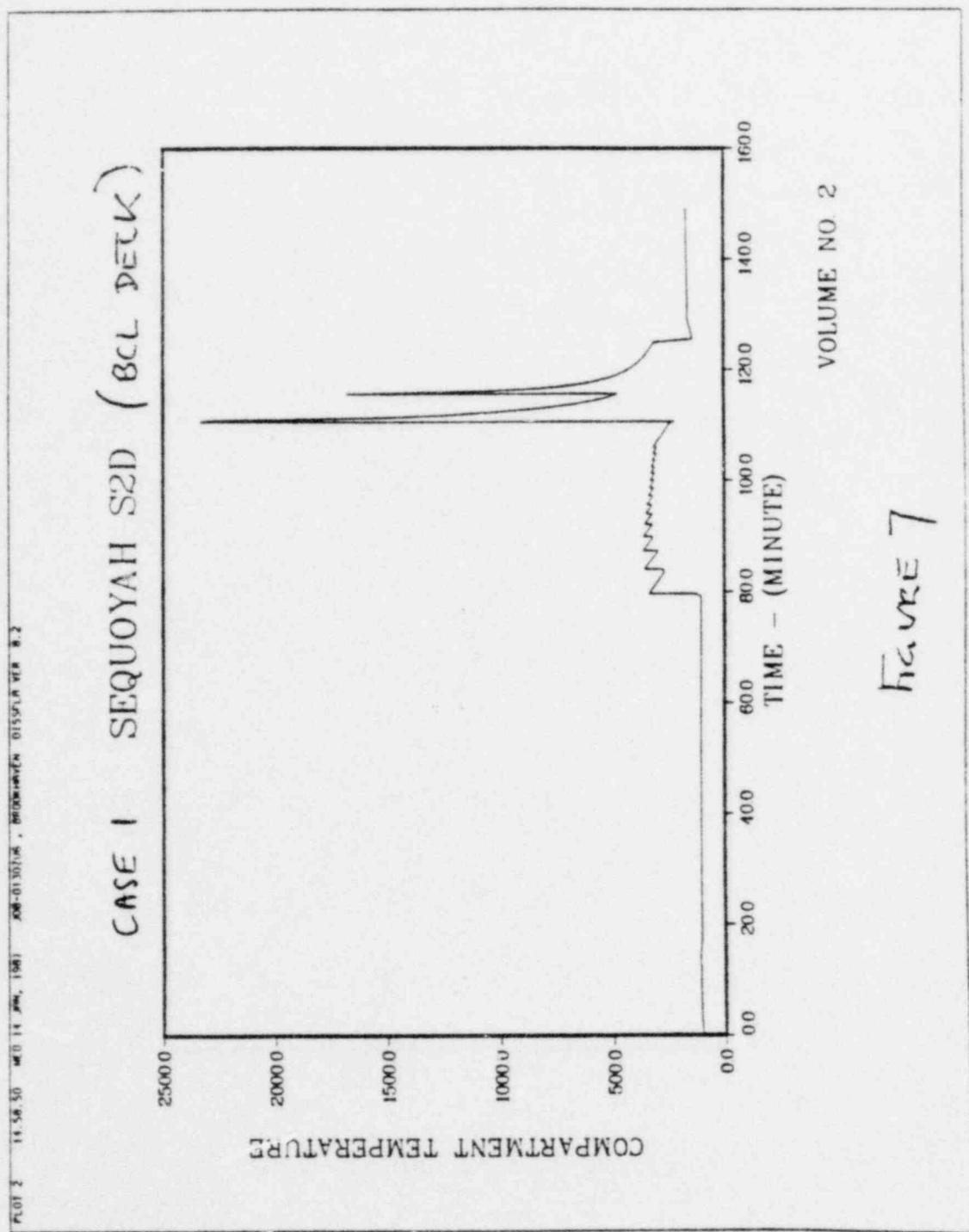
POL 1 14-58-49 000 14 000 1981 28-01-1976 - 00000000000000000000000000000000

CASE I SEQUOYAH S2D (BCL DIVE)



VOLUME NO. 2

Figure 6



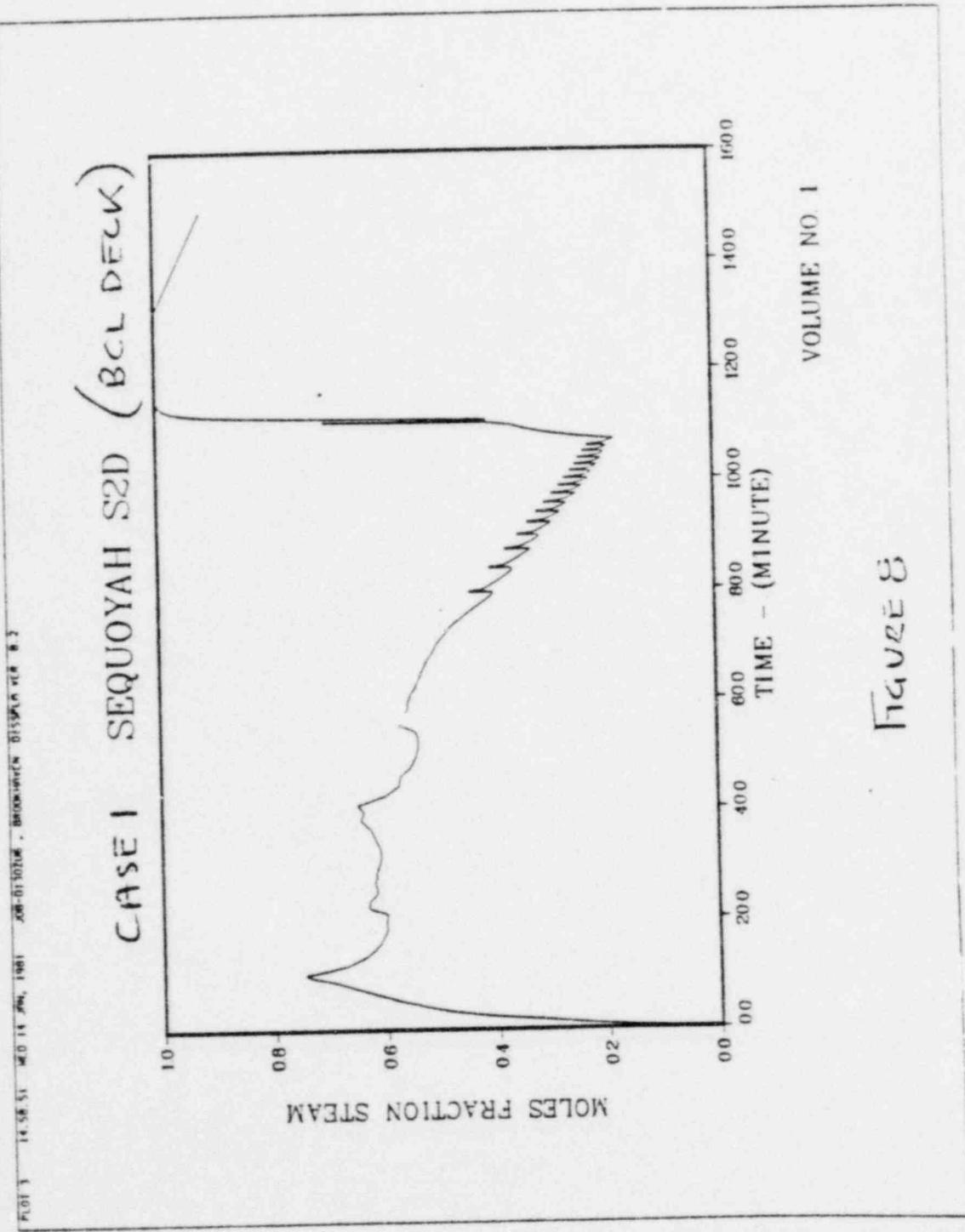
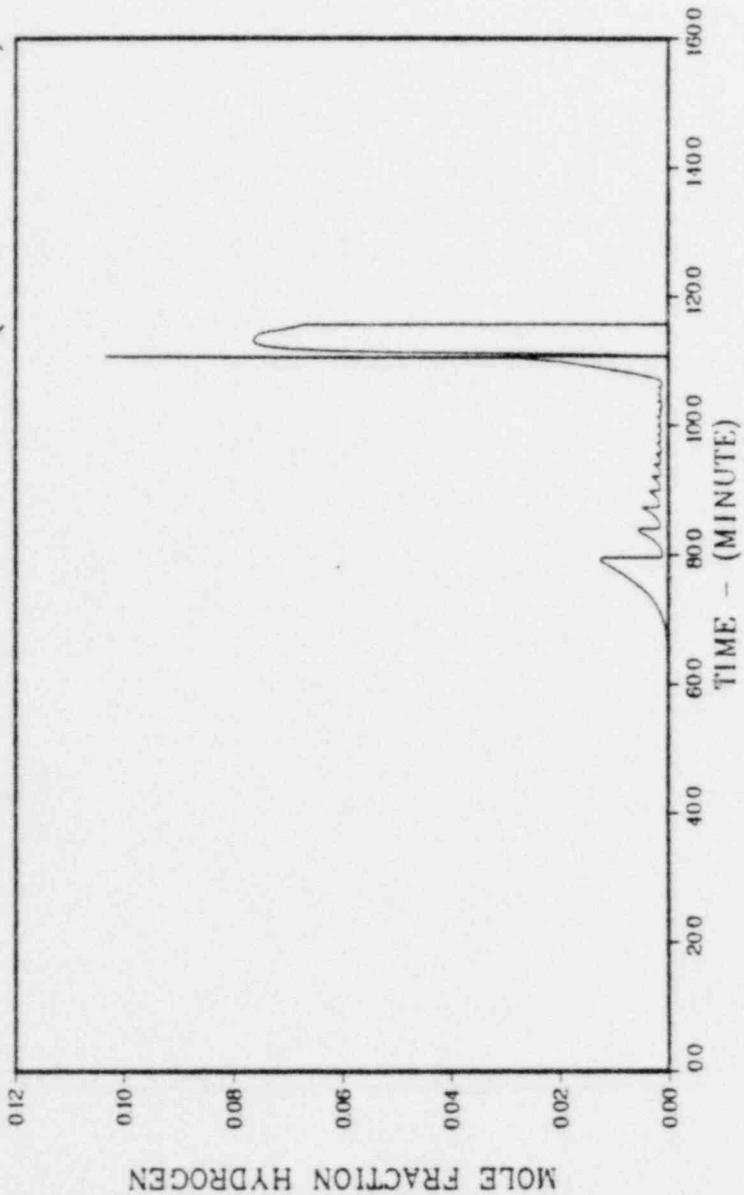


FIGURE 3

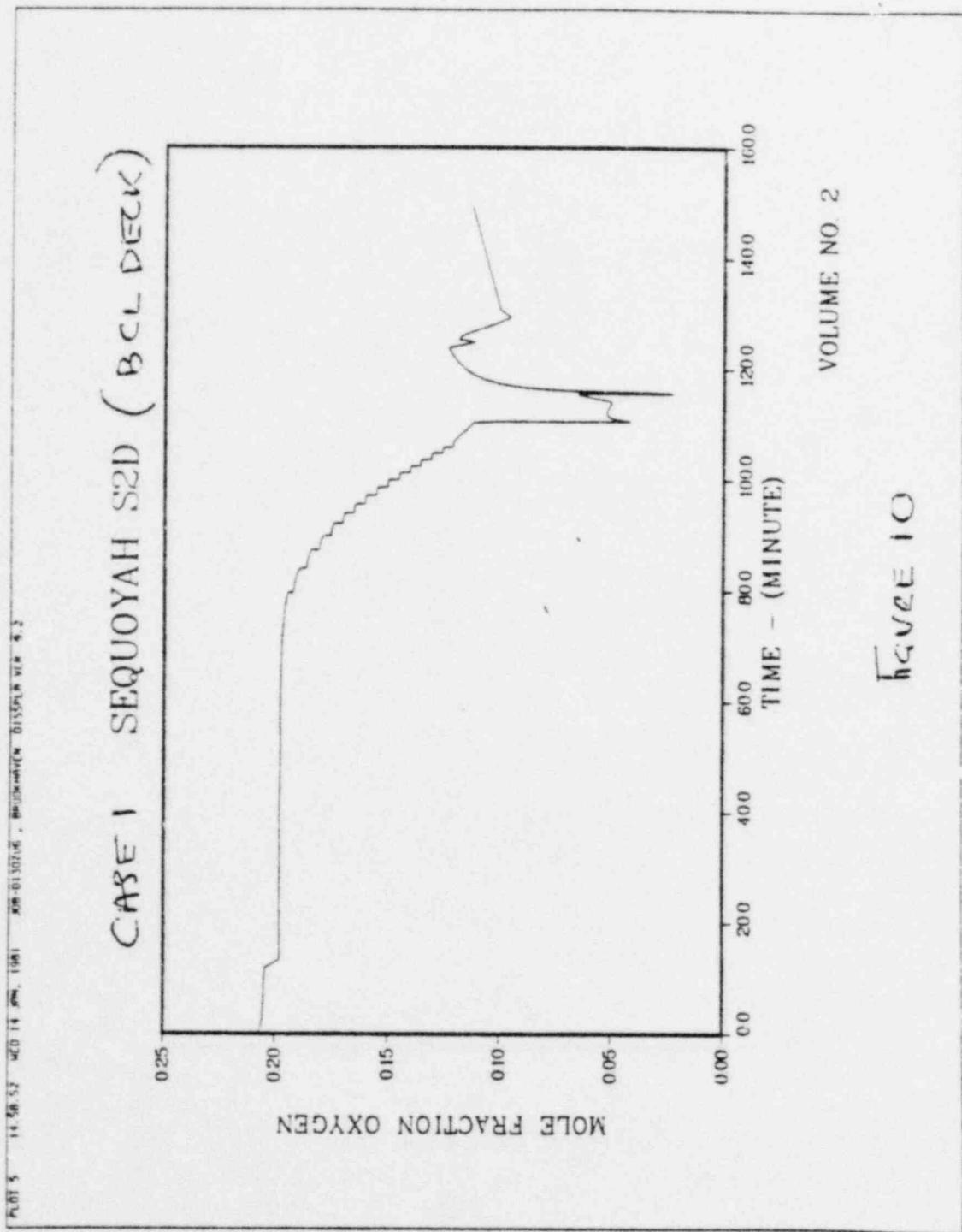
Plot 4 145651 M014 Rev. 1981 R0-013074 - SEQUOYAH DISCHARGE CYCLE 6.2

CASE I SEQUOYAH S2D (BCL DCK)



VOLUME NO. 2

Fig 12 E 9



PLOT 1 69-06-46 NO 17 DEC. 1960 400-6100740 - REACTOR DISSIMILATION 8.2

### SEQUOYAH S2D STEAM BREAK (CASE 2)

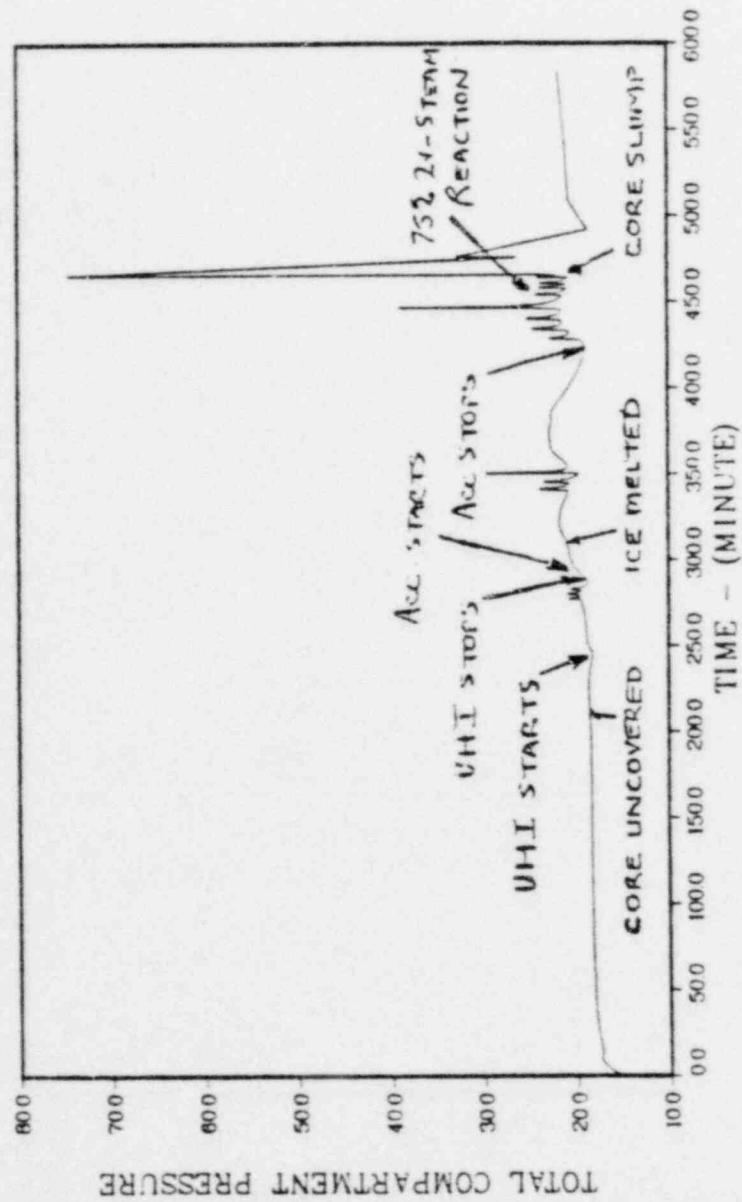
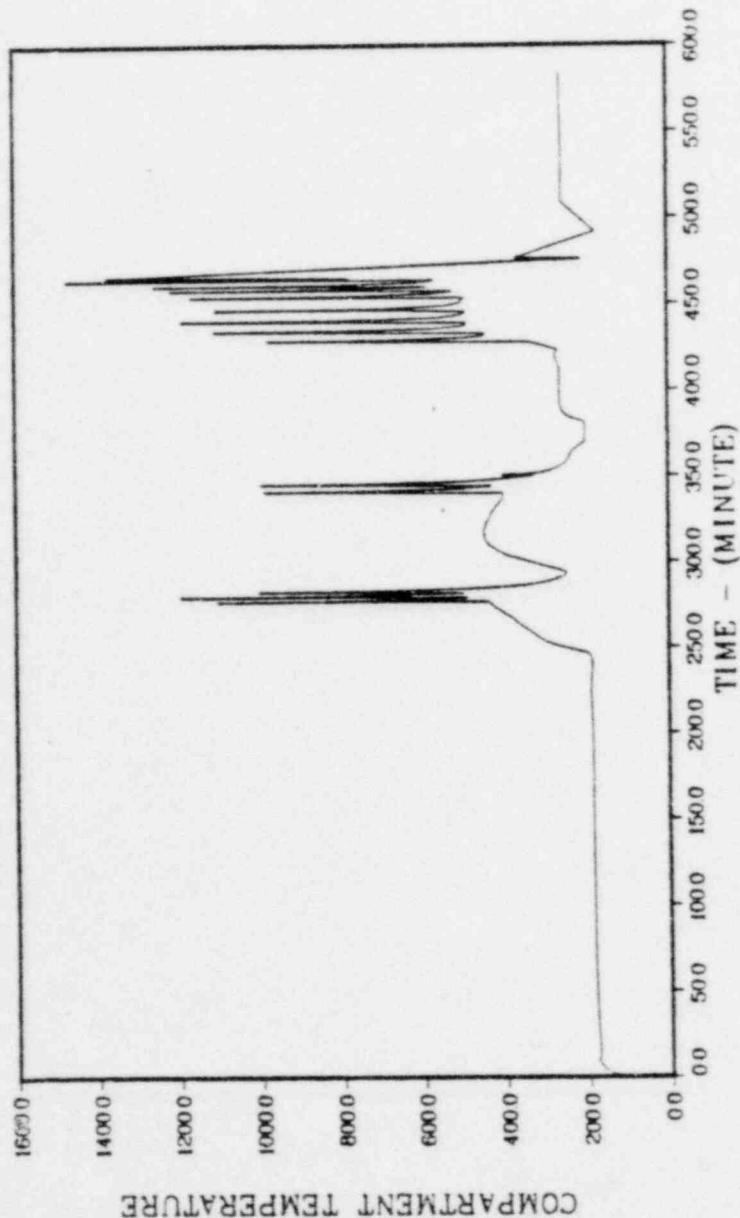


FIGURE 11

PL 01 2 09:06:47 01 DEC. 1980 000-0100294 - 0150A VER 8.2

SEQUOYAH S2D STEAM BREAK (CASE 2)



VOLUME NO 1

FIGURE 12

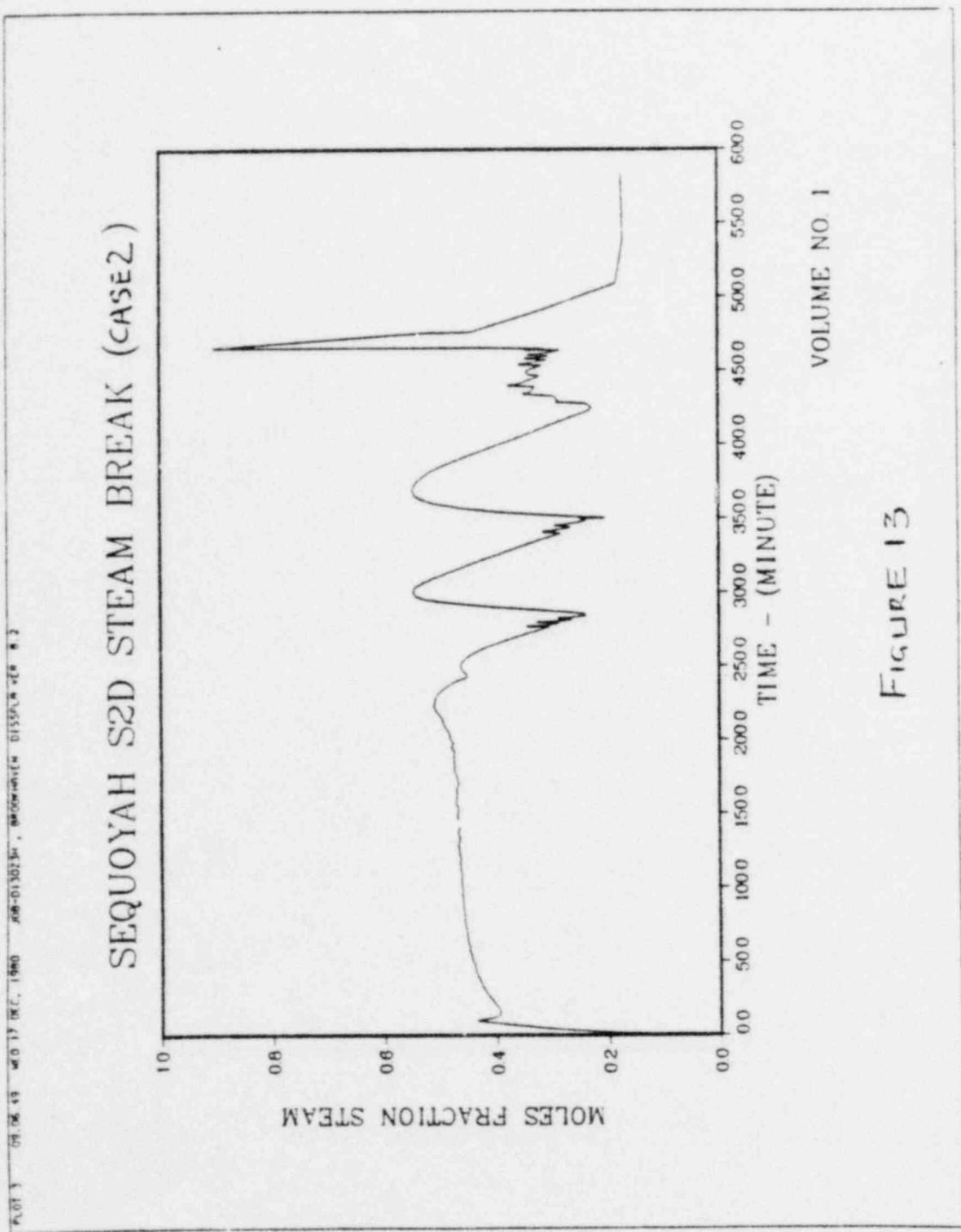


FIGURE 13

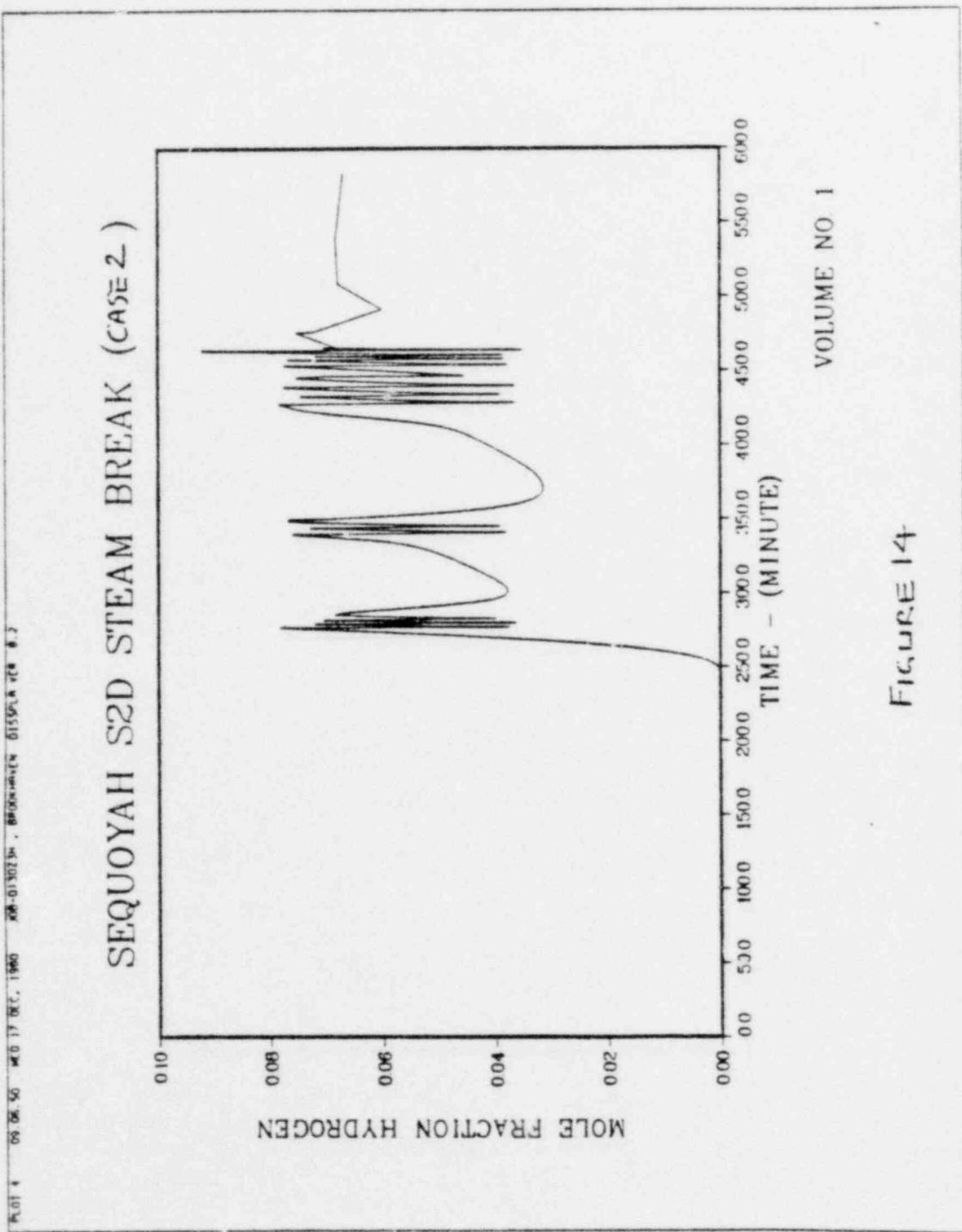
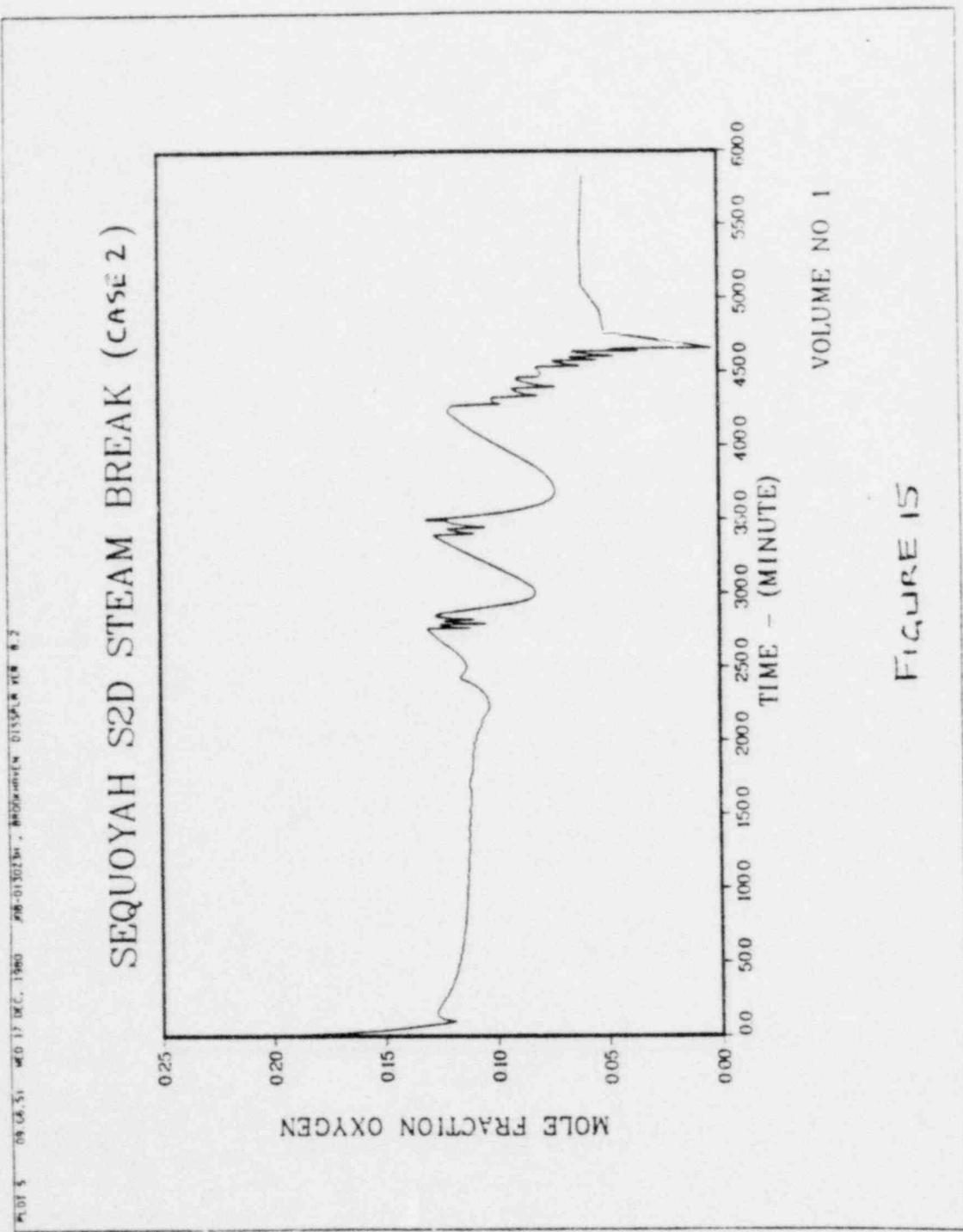
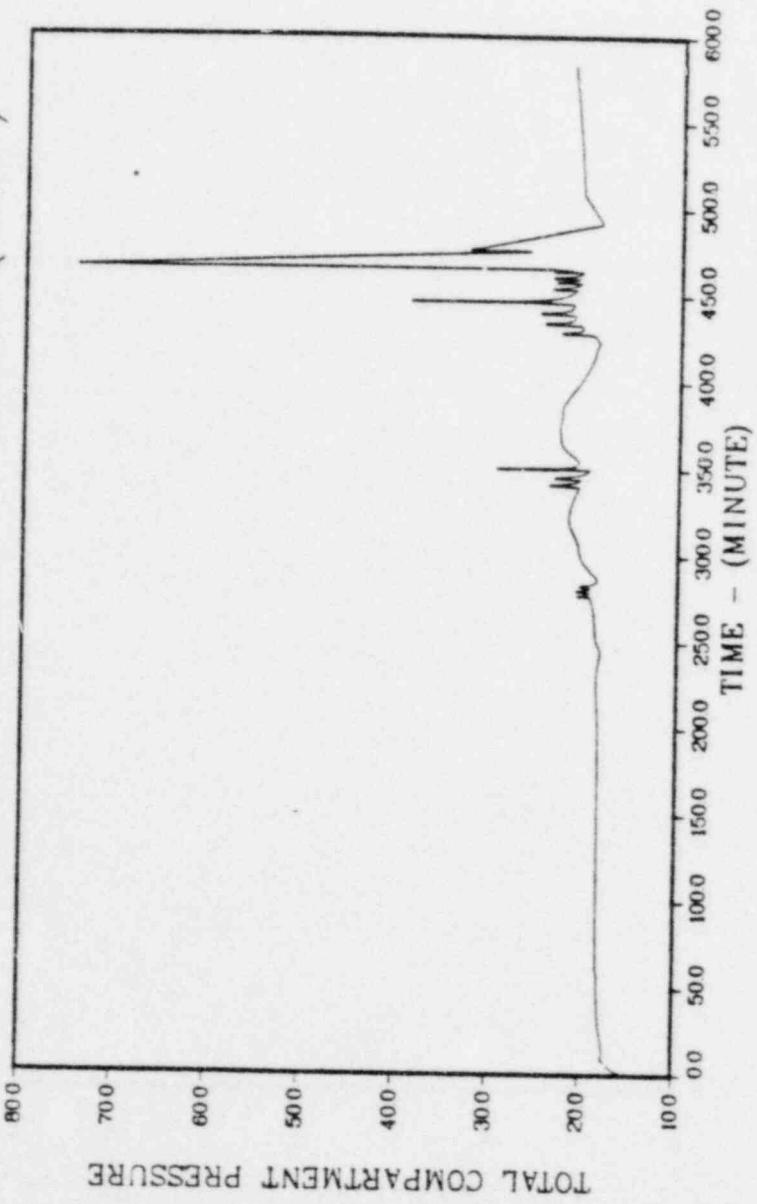


FIGURE 14



PG 671 10-02-18 00:17 SEC, 1960 01/07/74. 00000000000000000000000000000000

### SEQUOYAH S2D STEAM BREAK (CASE 2)

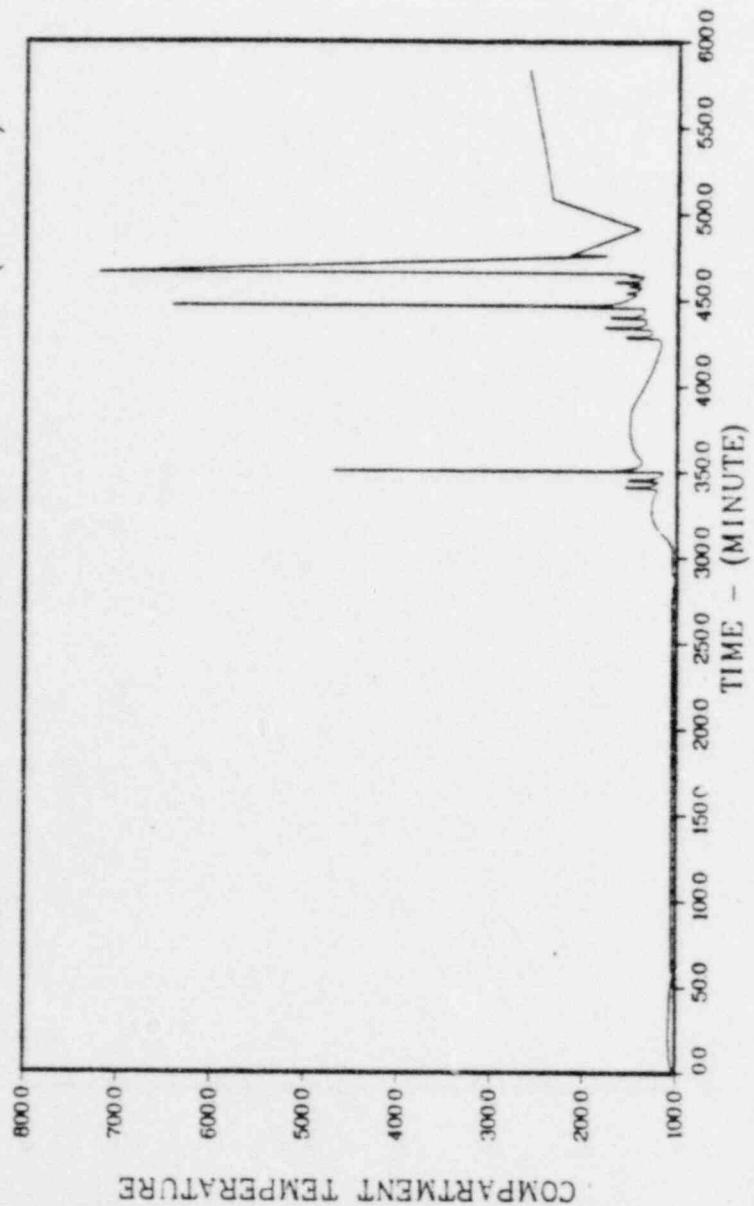


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FIGURE 16

P-8172 16.02.71 0137X 0155P/A v.E. 6.2

### SEQUOYAH S2D STEAM BREAK (CASE 2)

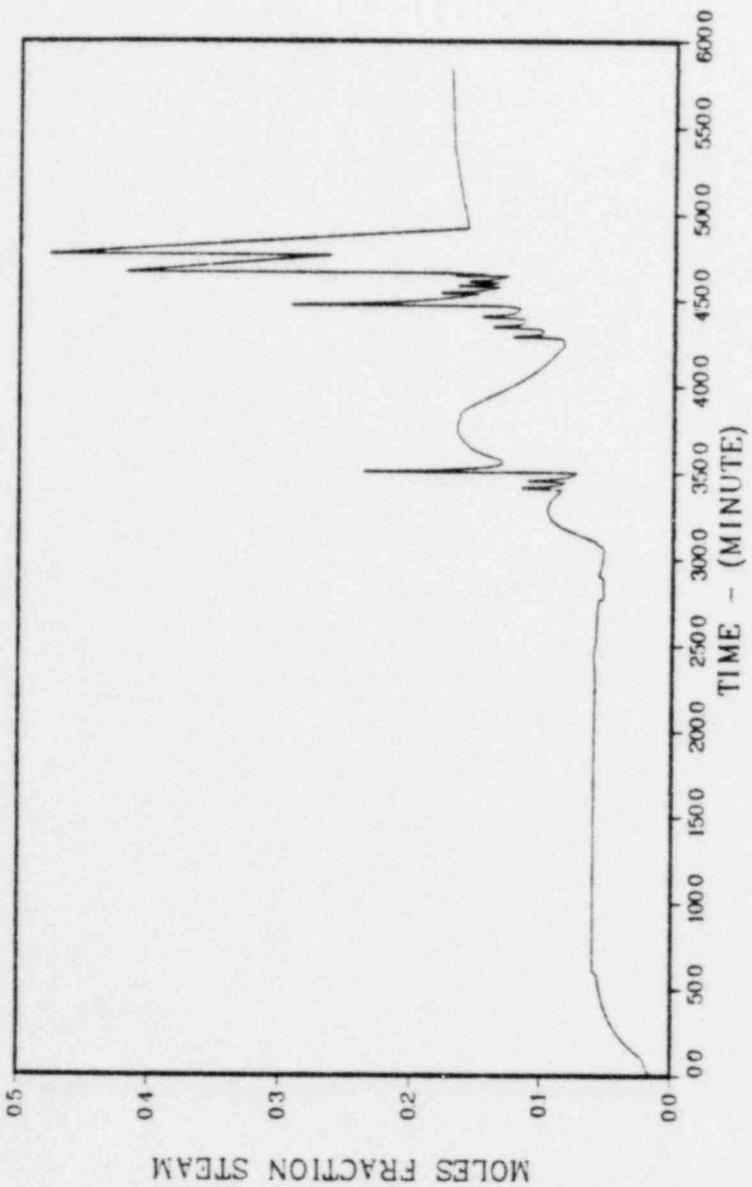


VOLUME NO. 2

FIGURE 17

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一九四〇年十一月二日

SEQUOYAH: S2D STEAM BREAK (CASE 2)

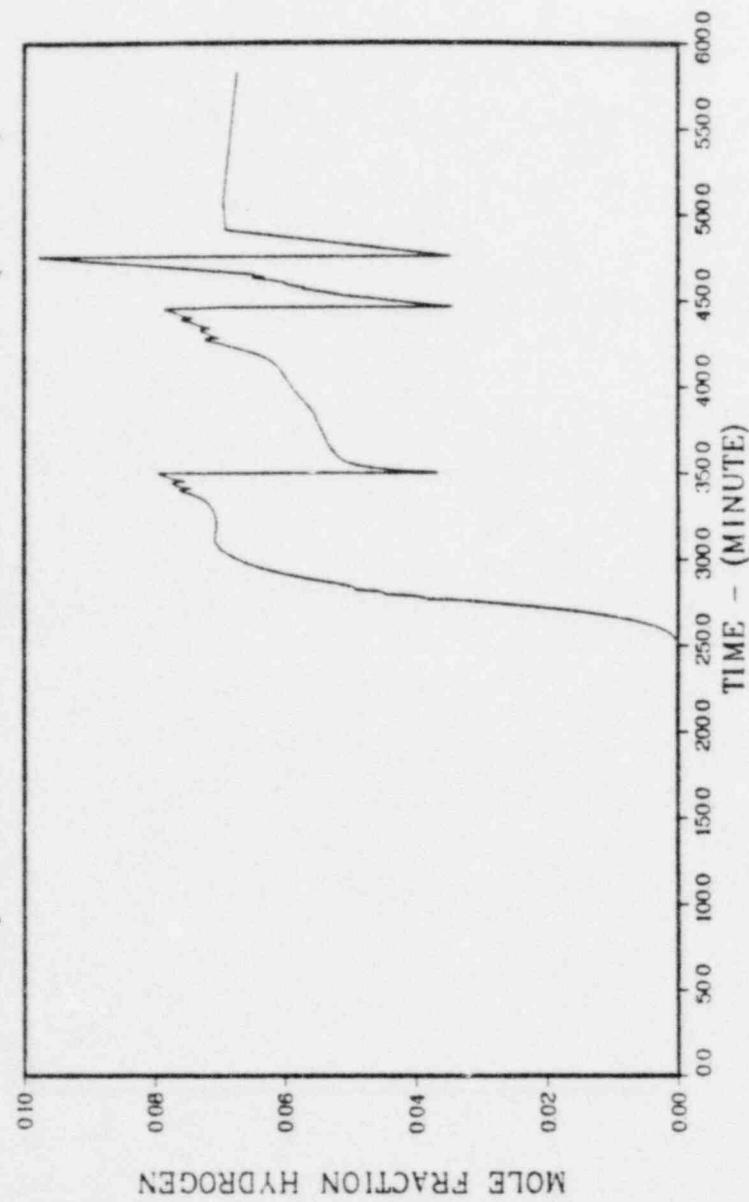


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FIGURE 18

PLOT 4 10/25/76 at 11 AM, 1965 500-0130274 - BURNETT 0155PLATE 8.2

SEQUOYAH S2D STEAM BREAK (CASE 2)

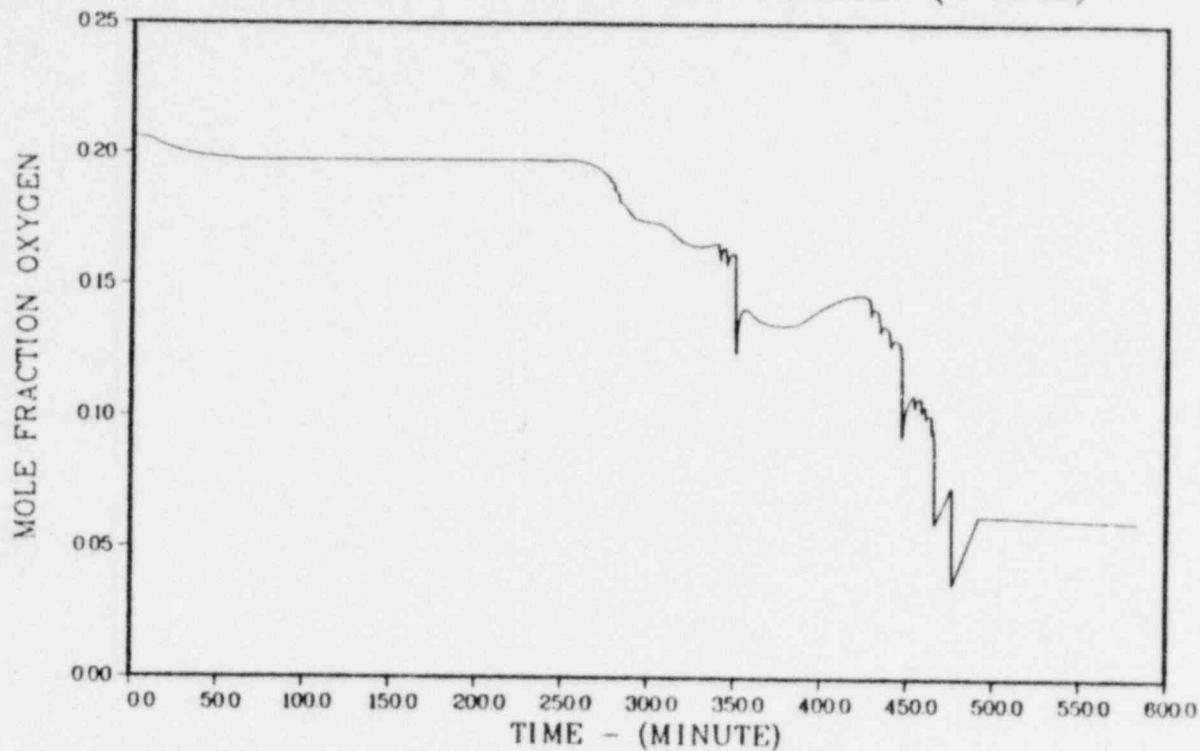


VOLUME NO. 2

FIGURE 15

PLT 5 10.02.28 WED 17 DEC, 1980 XOB-013027V, BROOKHAVEN SISSEPLA VER 8.2

### SEQUOYAH S2D STEAM BREAK (CASE 2)



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FIGURE 20

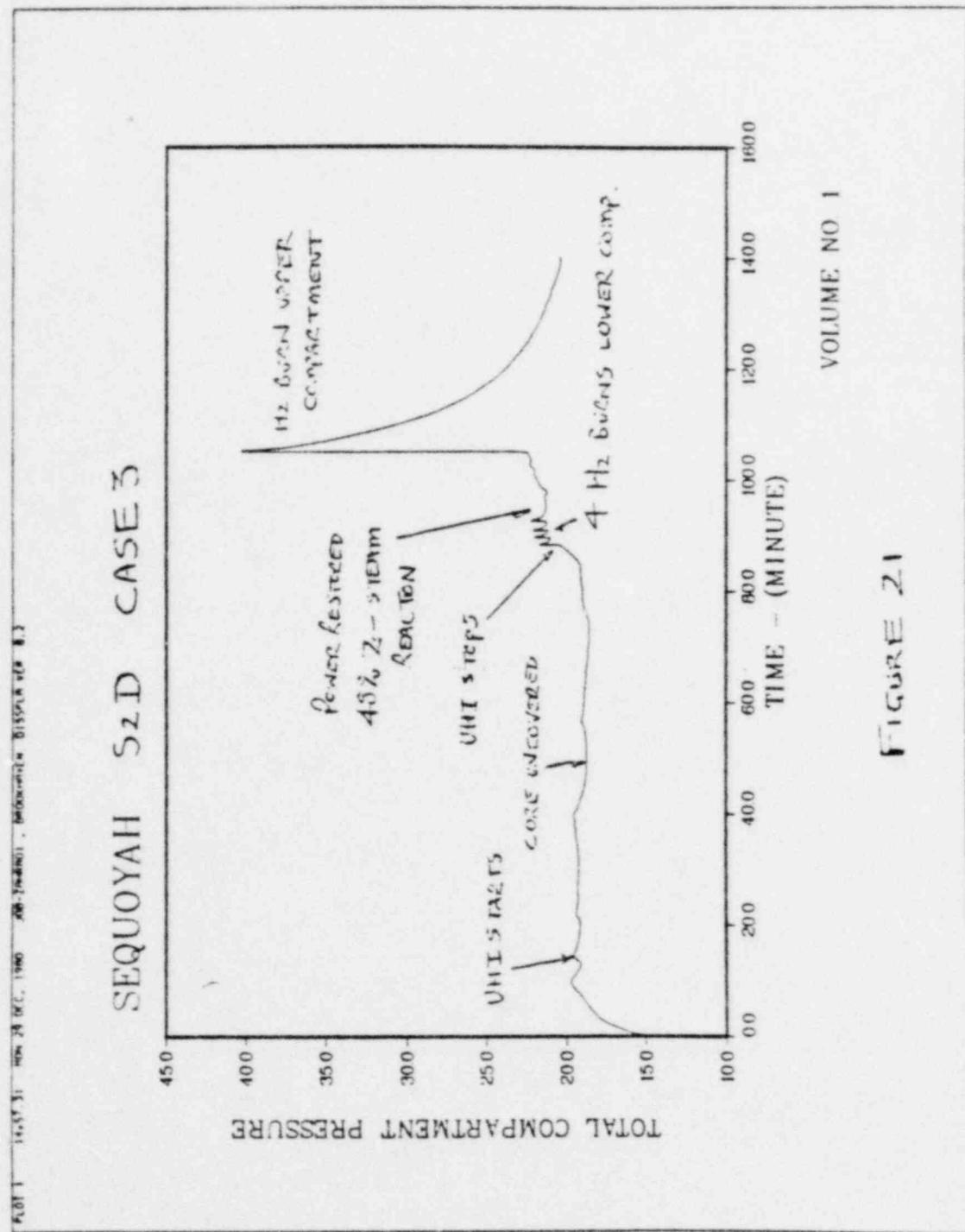


FIGURE 21

P.O.T 14.57.12 NOV 29 (C. 1960) P.R. INSTRUMENTS - MELBOURNE LTD. 015546 REV 6.3

SEQUOYAH 52D CASE 3

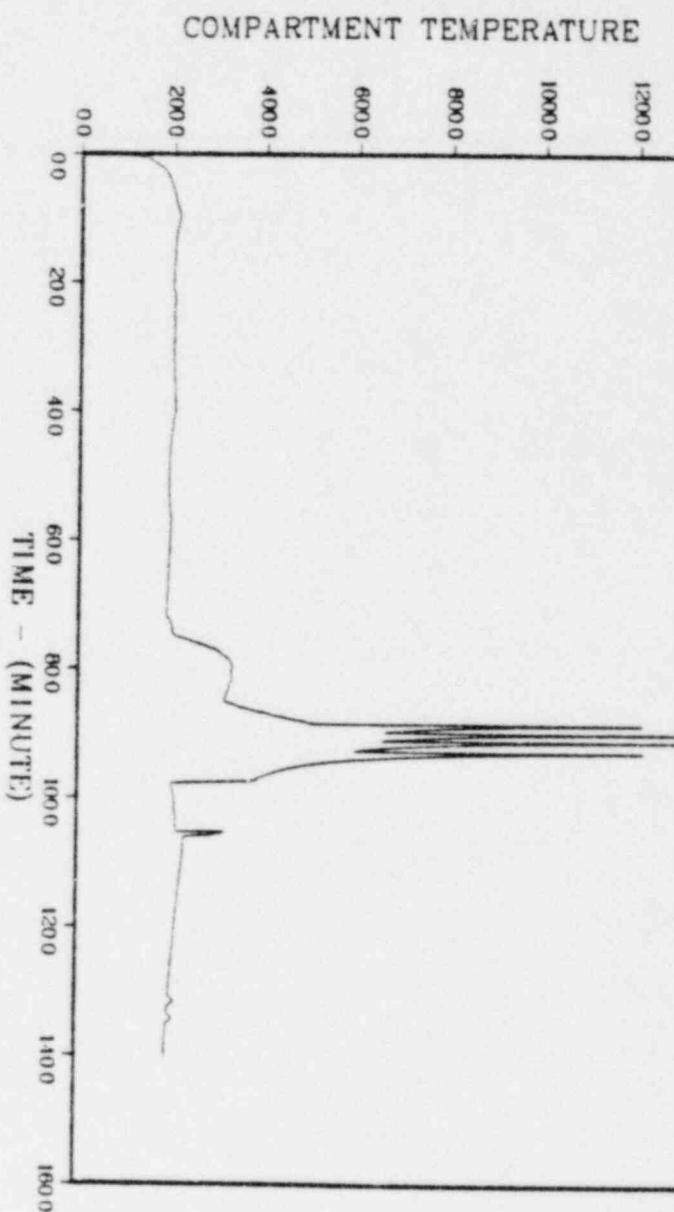
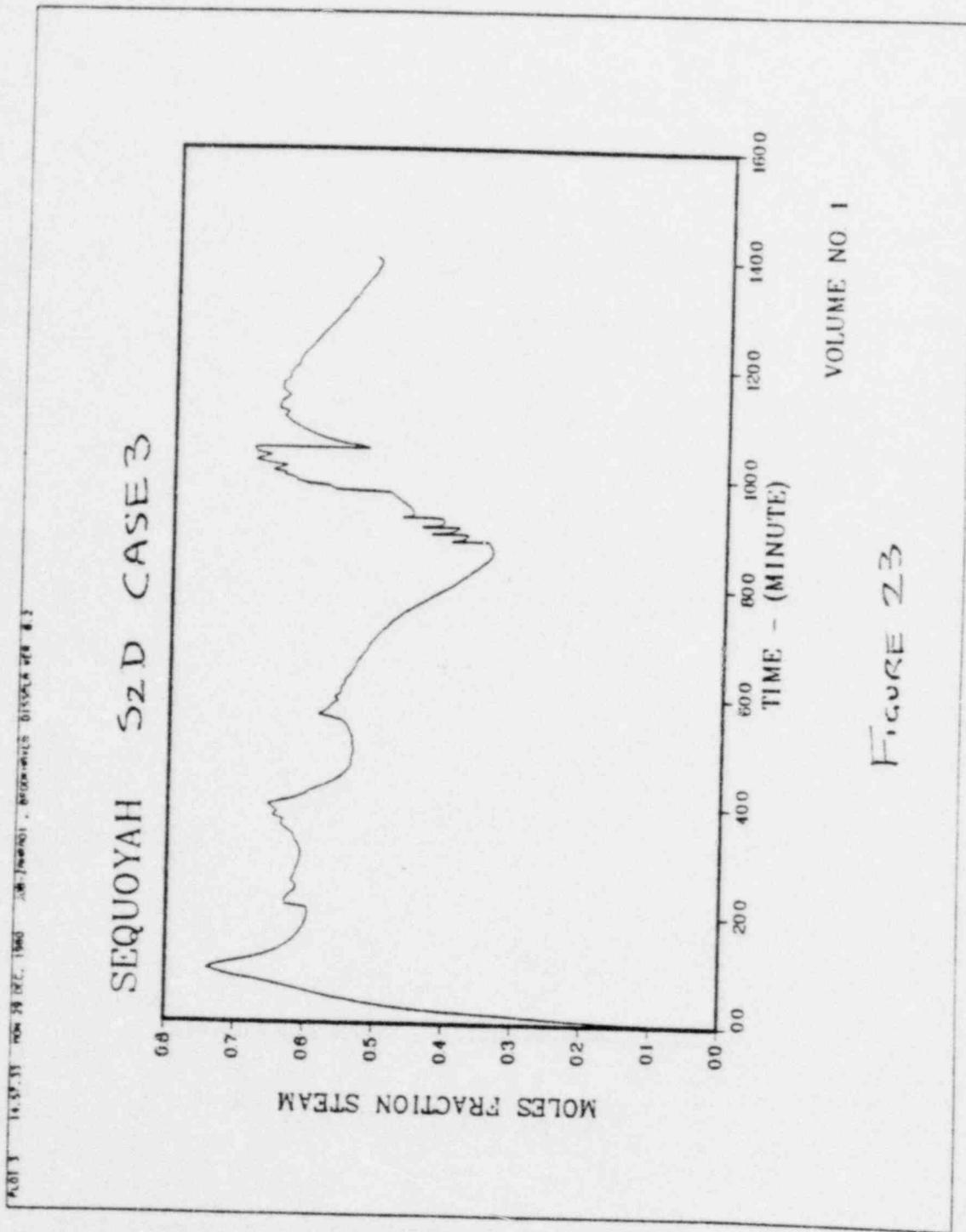


FIGURE 22



PILOT 4 14 33 74 REC 79 DEC. 1961 PROGRESSIVE DISSOLUTION TESTS

SEQUOYAH 52D CASE 3

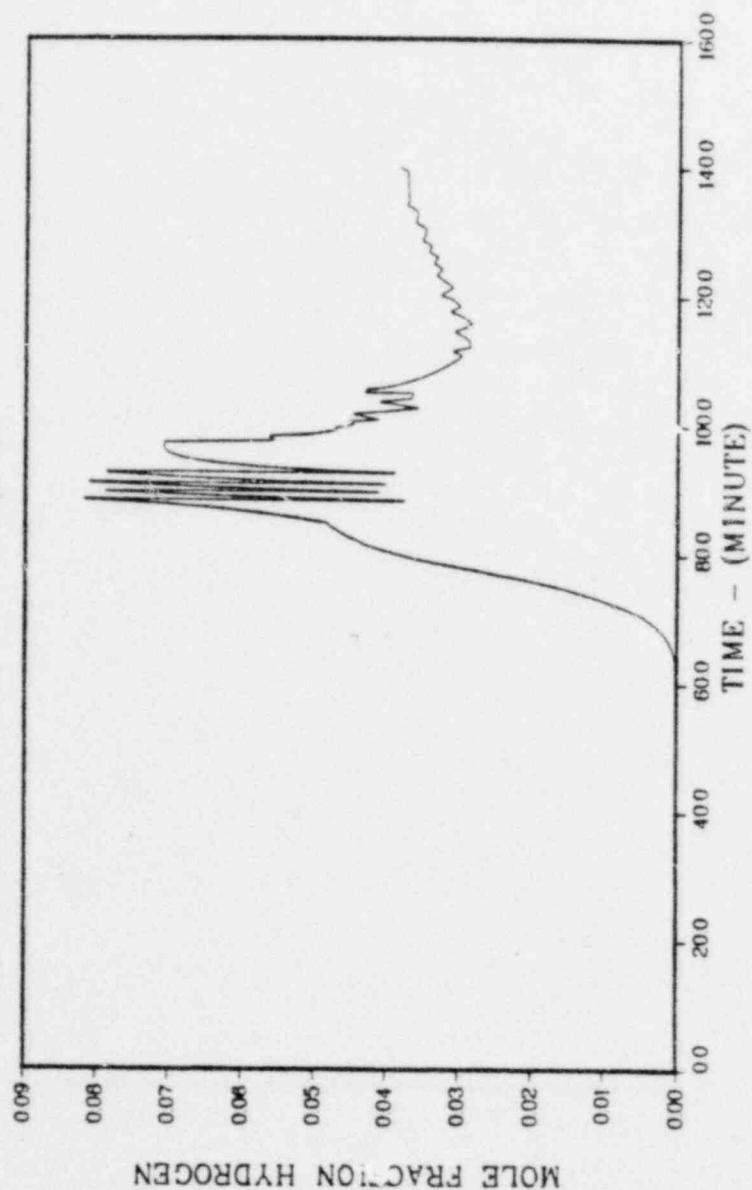


FIGURE 24

PLOT 3 14.5% O<sub>2</sub> 20°C, 1 atm  
SEQUOYAH S<sub>2</sub>D CASE 3

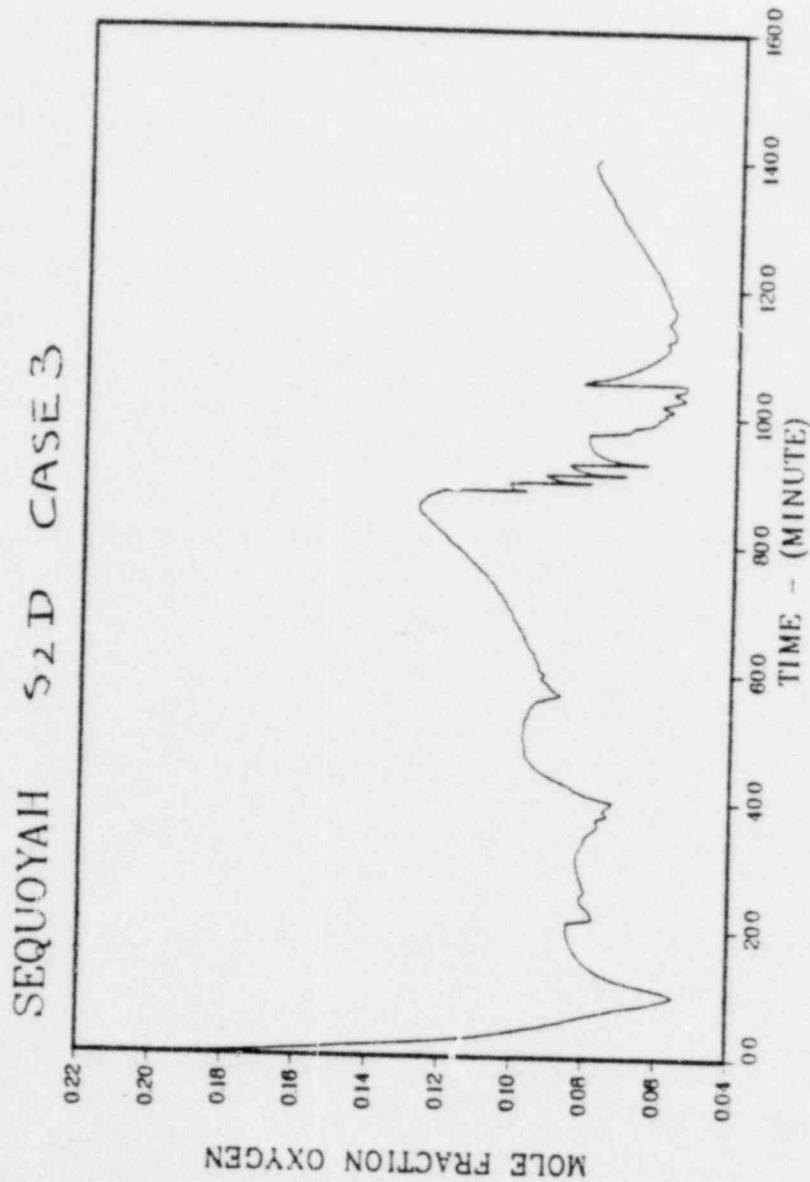
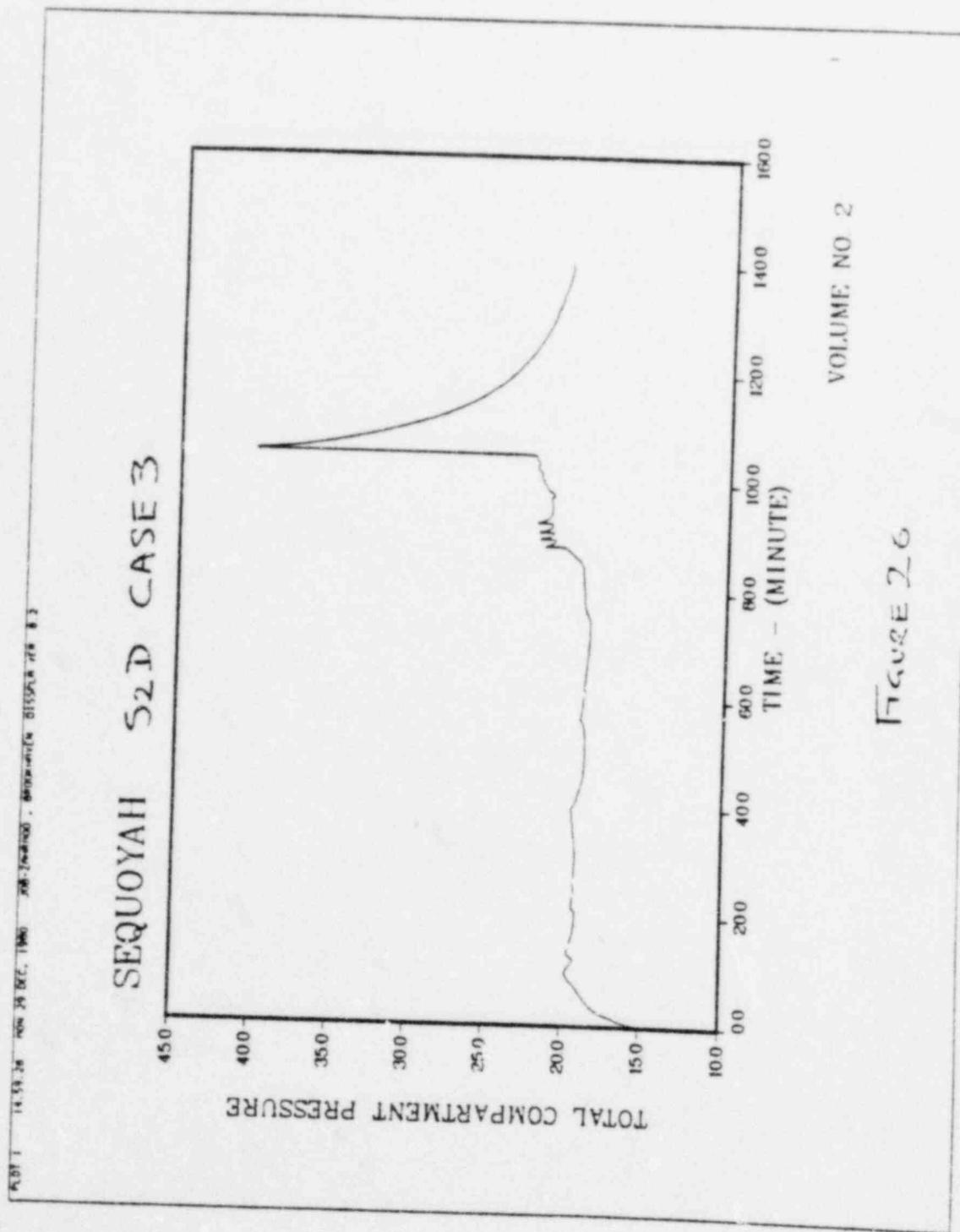
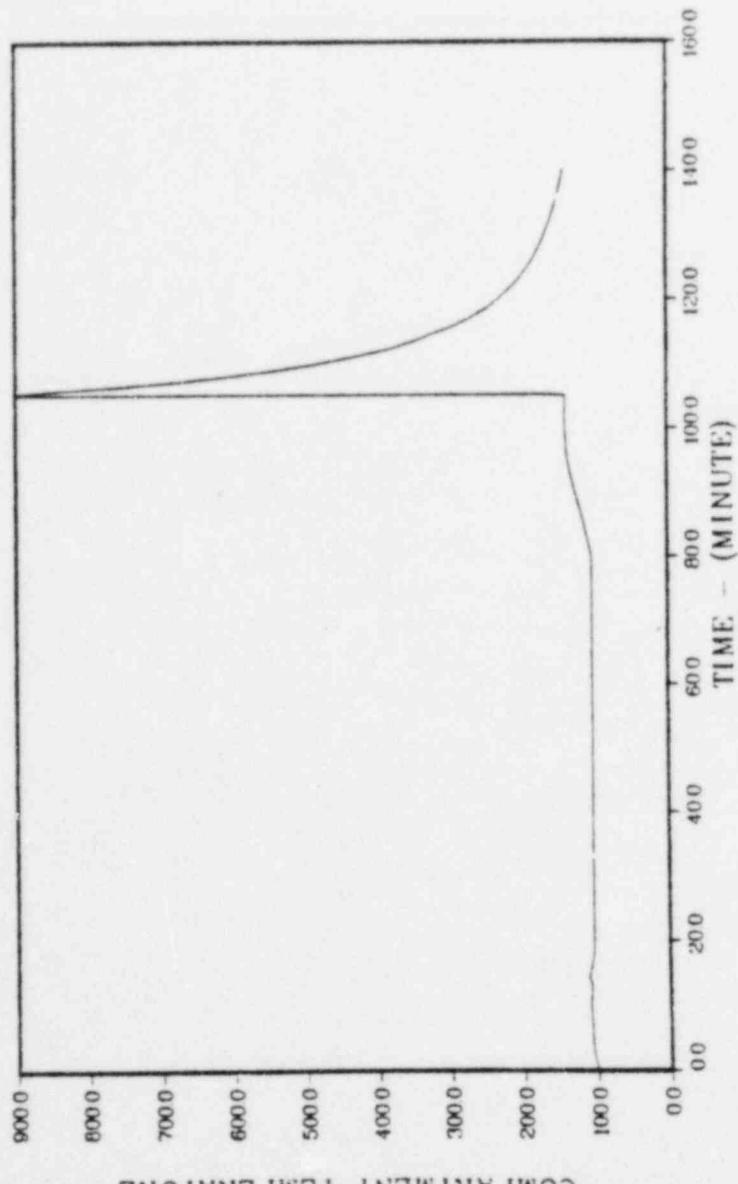


FIGURE 2.5



P.017 14:58 17 NOV 29 DEC. 1960 5000-10000 - SEQUOYAH 0155PM VTR 8-2

SEQUOYAH SUD CASE 3

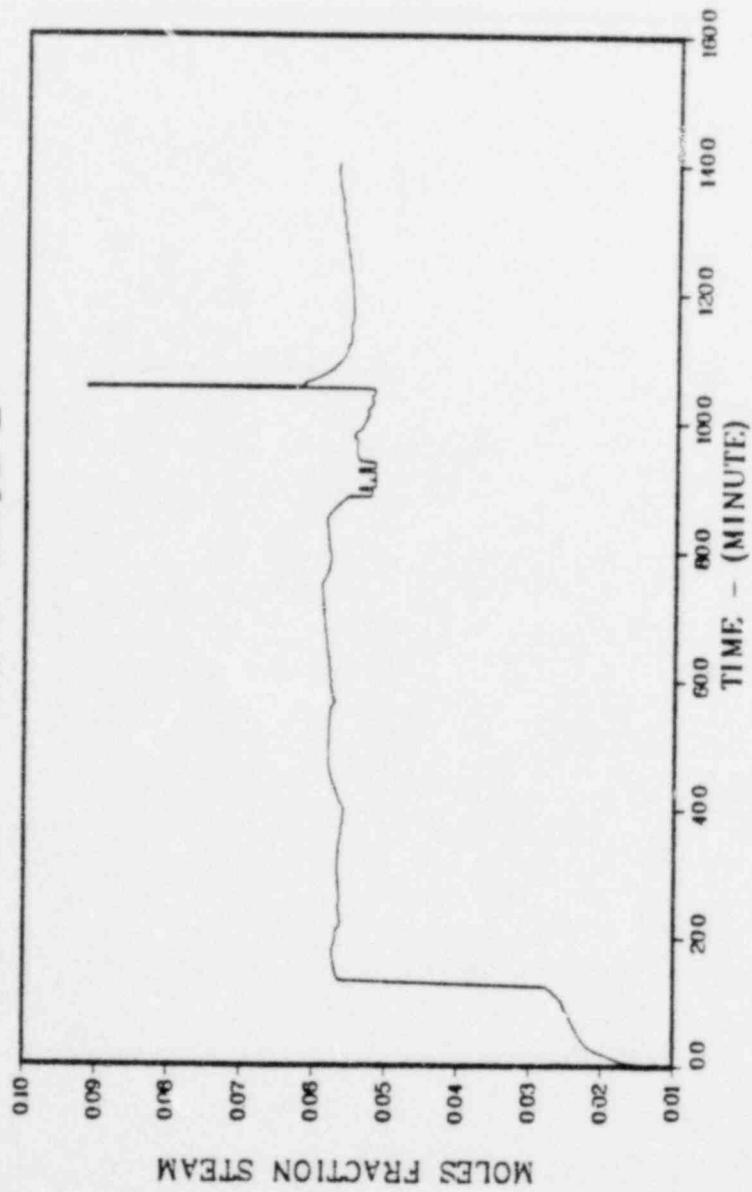


VOLUME NO. 2

FIGURE 27

NOTE 3 14.50 40 1000 74 80°C. 1000 1000 1000 1000 1000

SEQUOYAH S<sub>2</sub>D CASE 3

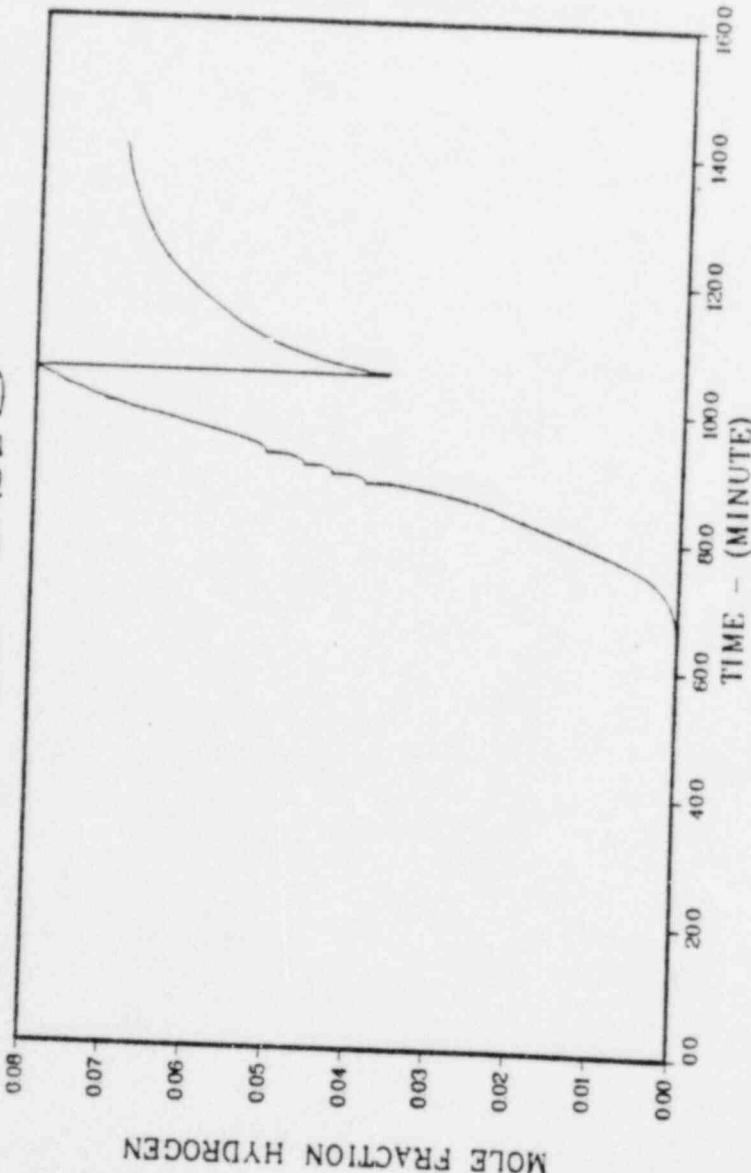


VOLUME NO. 2

FIGURE 2E

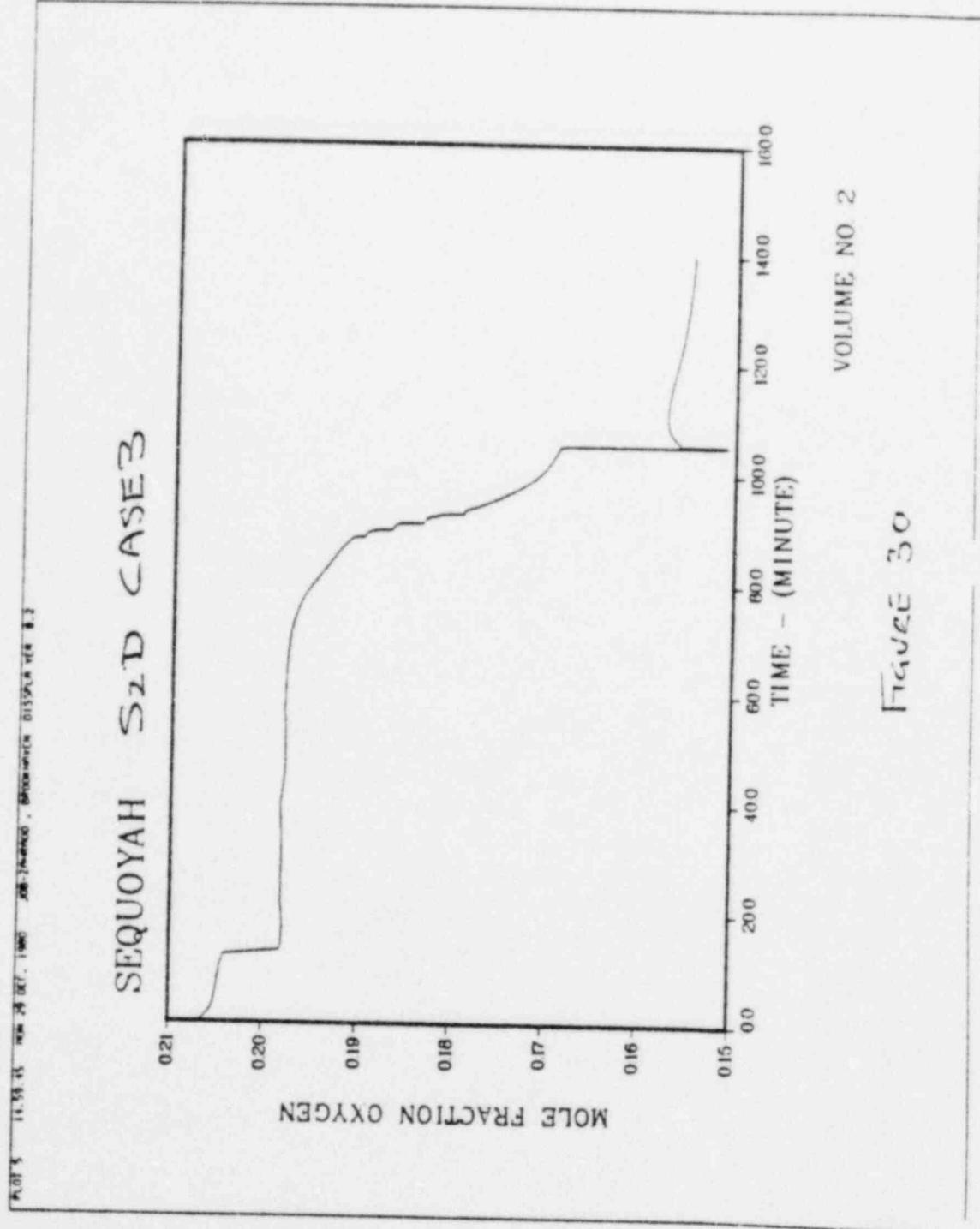
P-014 145344 NOV 24 DEC. 1960 SHEET TWO - SEQUOIA CASE 3

SEQUOIAH S2D CASE 3

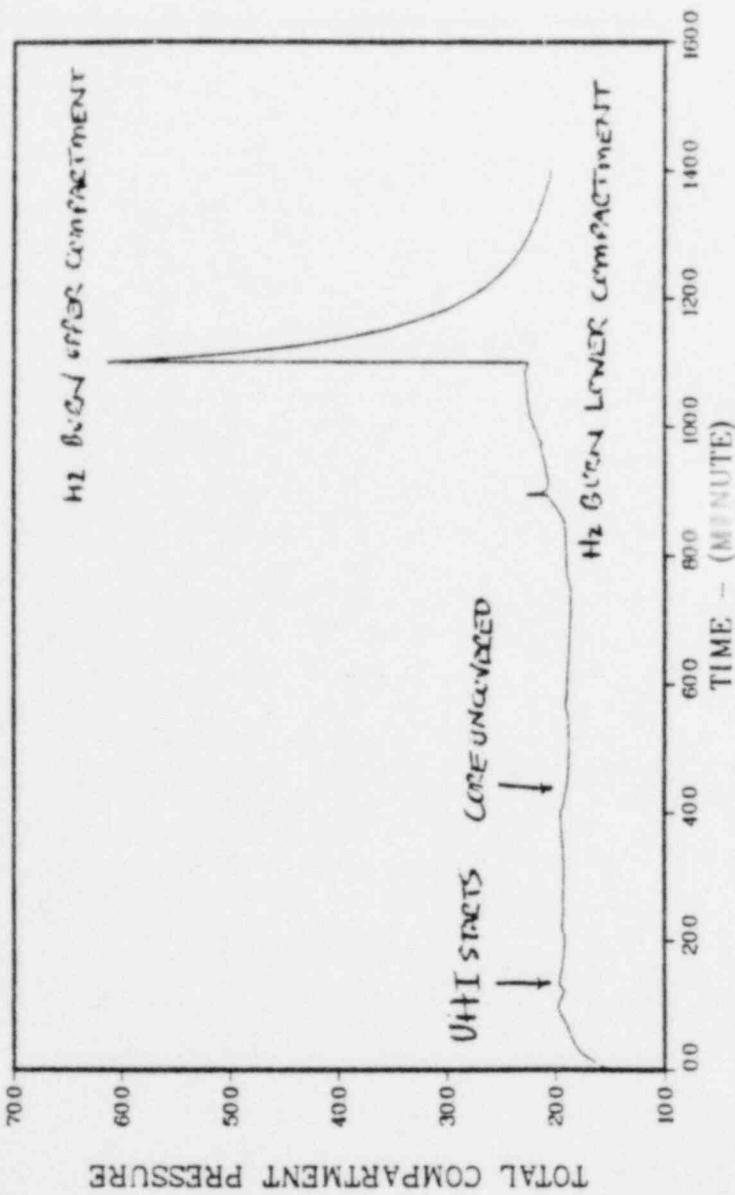


VOLUME NO 2

FIGURE 24



SEQUOYAH 52D CASE 4



VOLUME NO 1

FIGURE 31

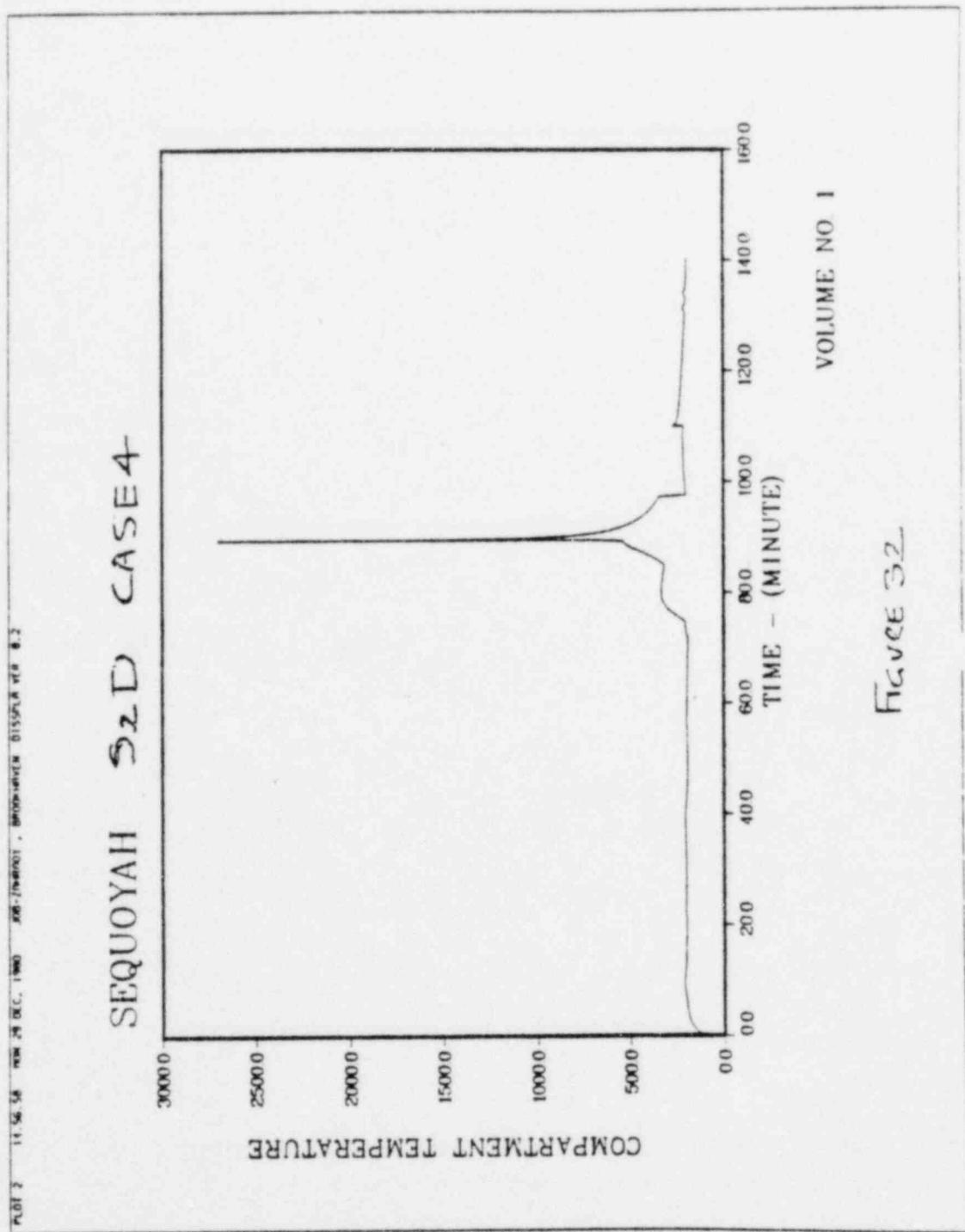
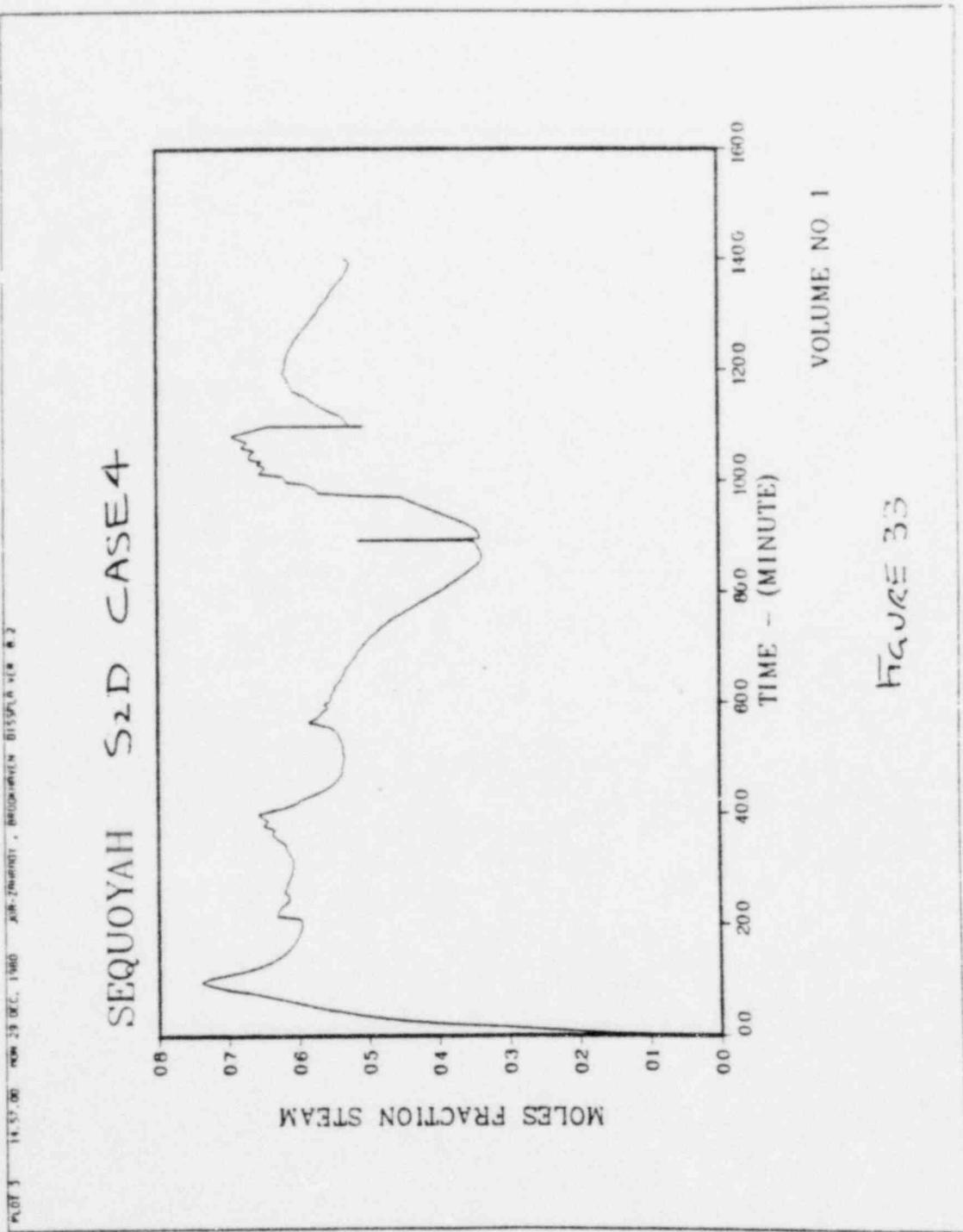
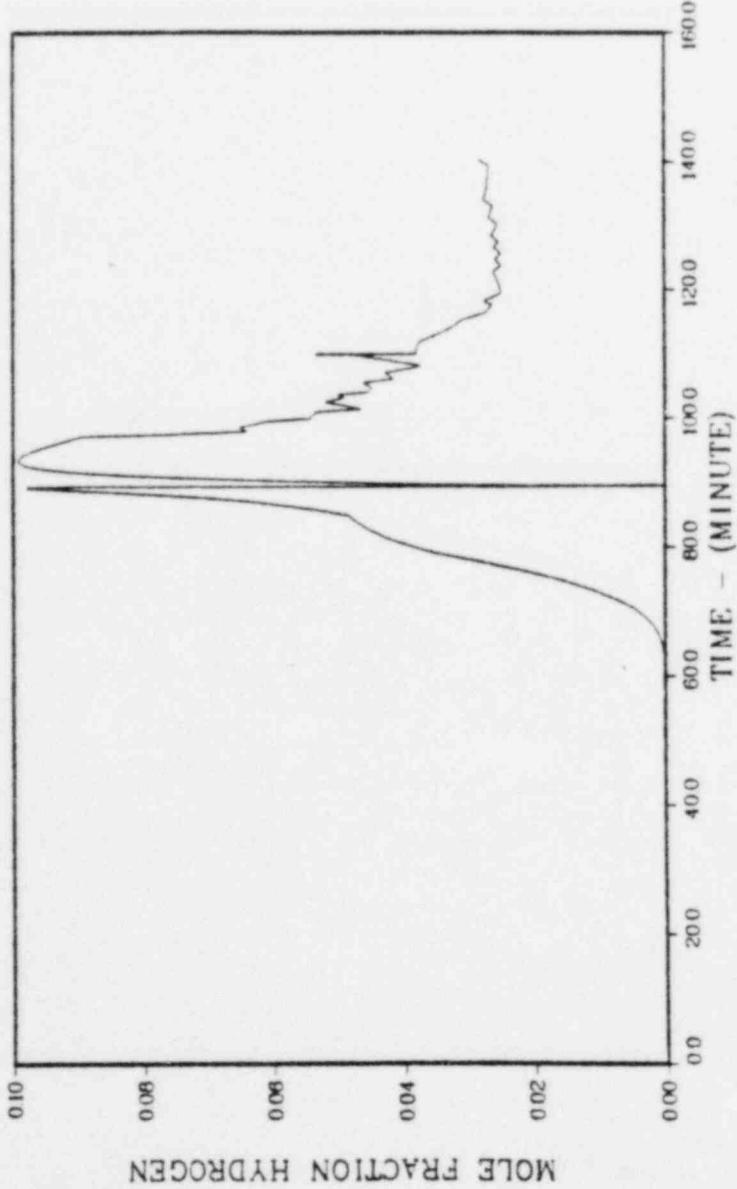


FIGURE 32



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SEQUOYAH S2D CASE 4



VOLUME NO

Figure 34

Plot 3 14:53 76 Vol 29 Oct. 1980 REC 270001 READER 0155PLN VER 8.2

SEQUOYAH S2D CASE 4

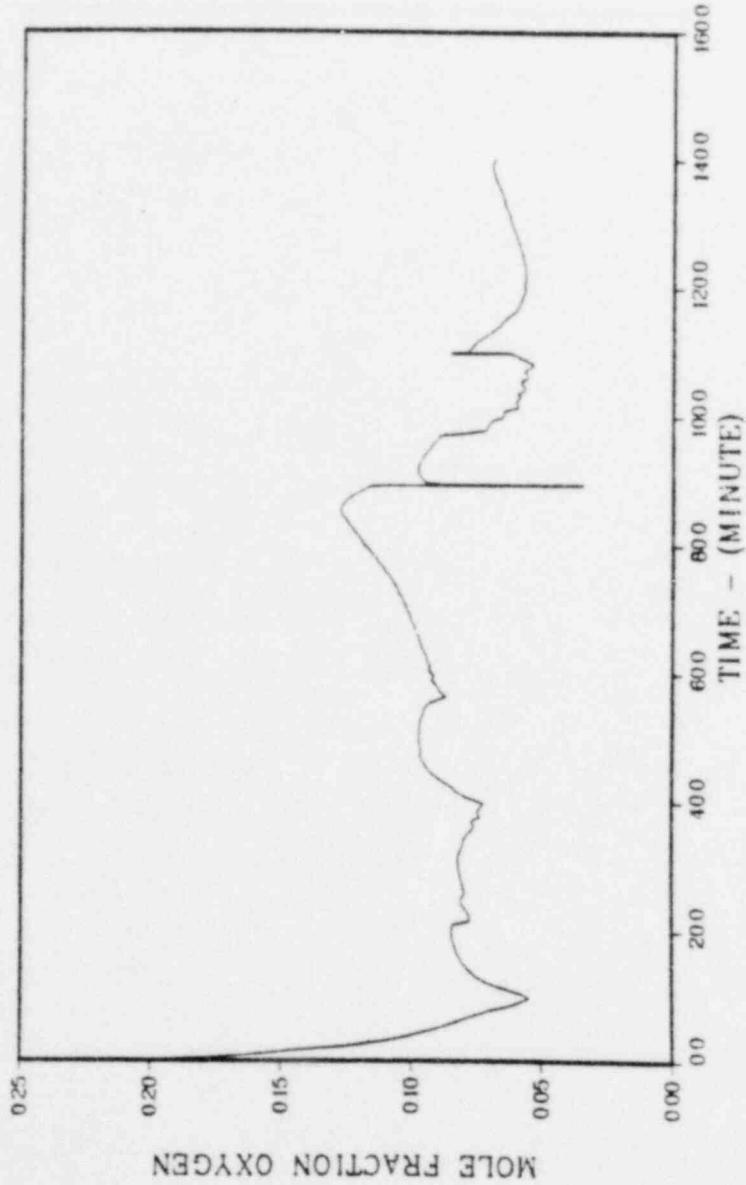
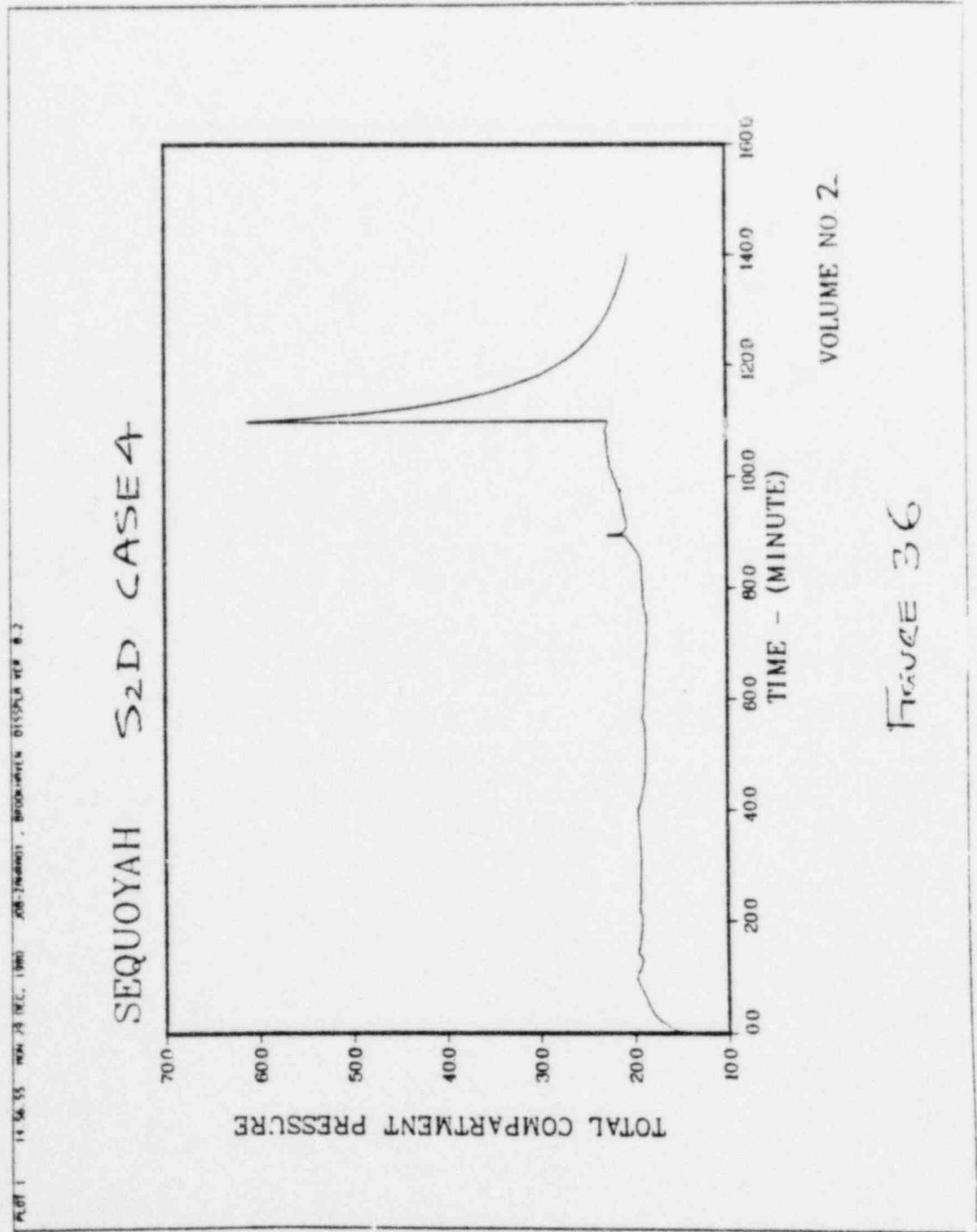
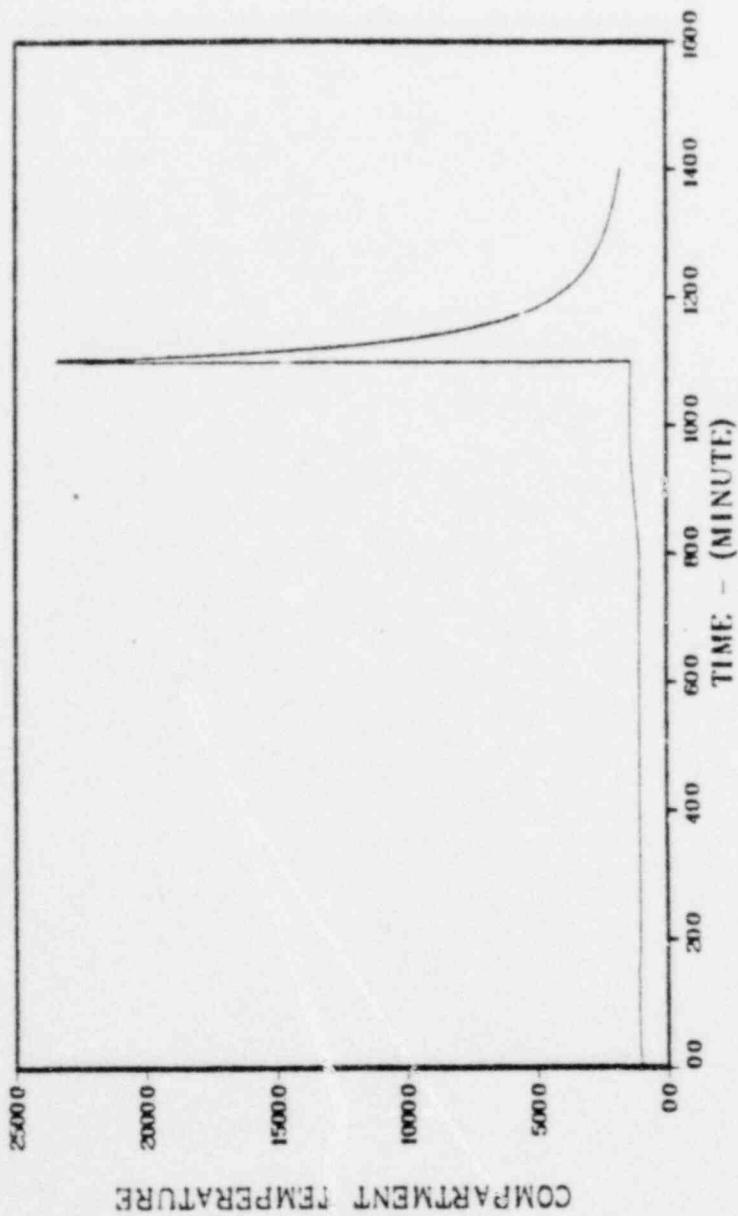


FIGURE 35

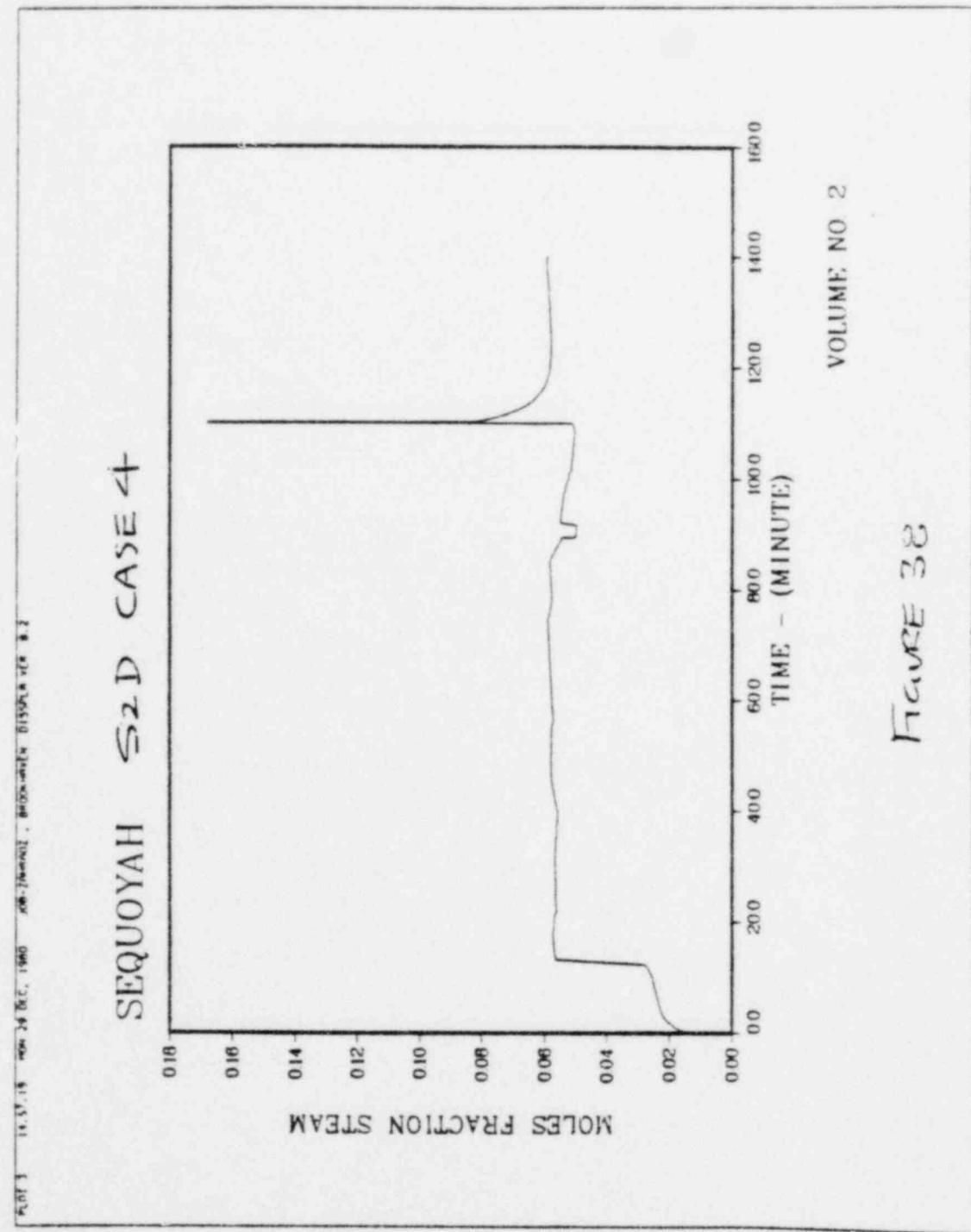


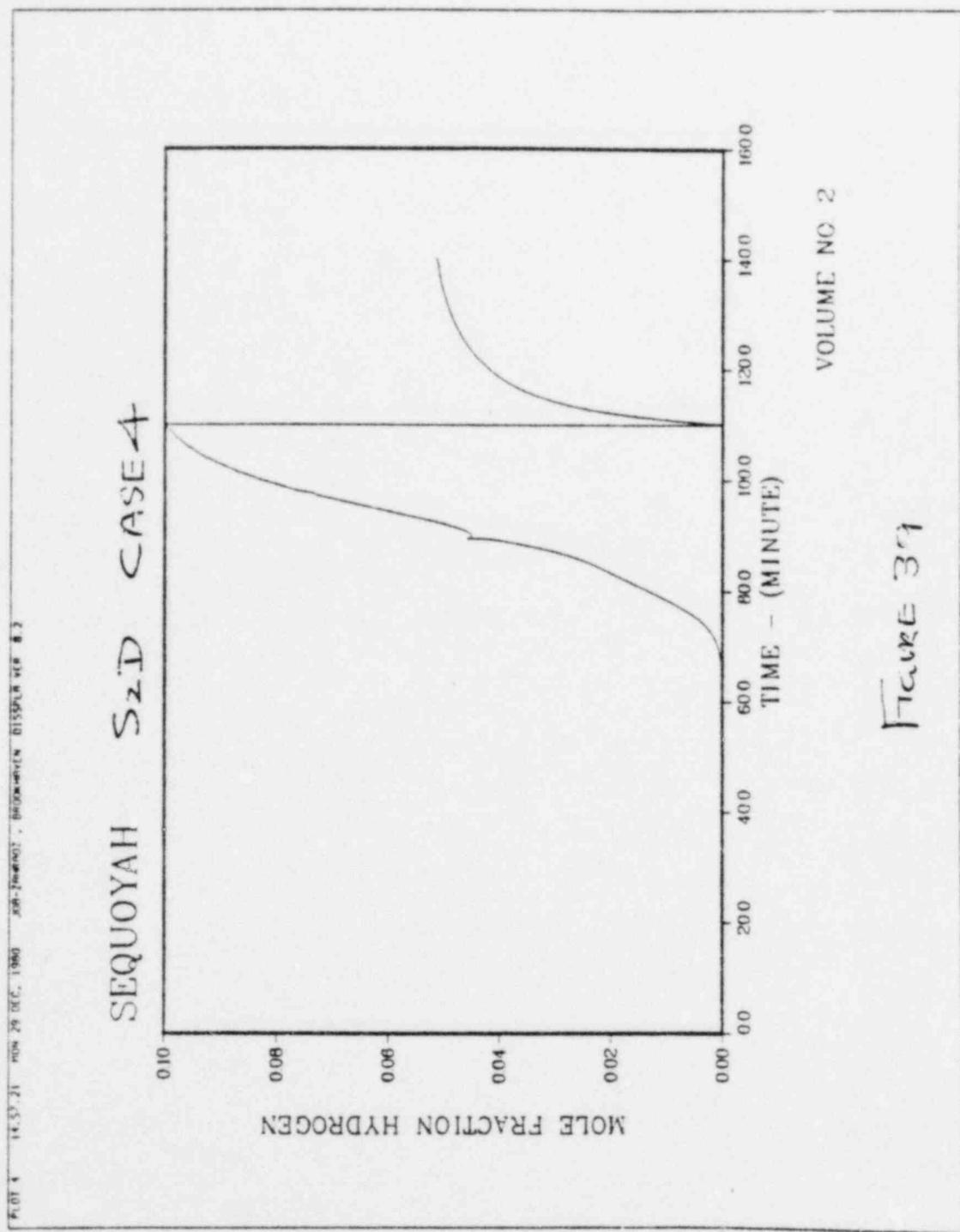
SEQOYAH      S2D CASE 4

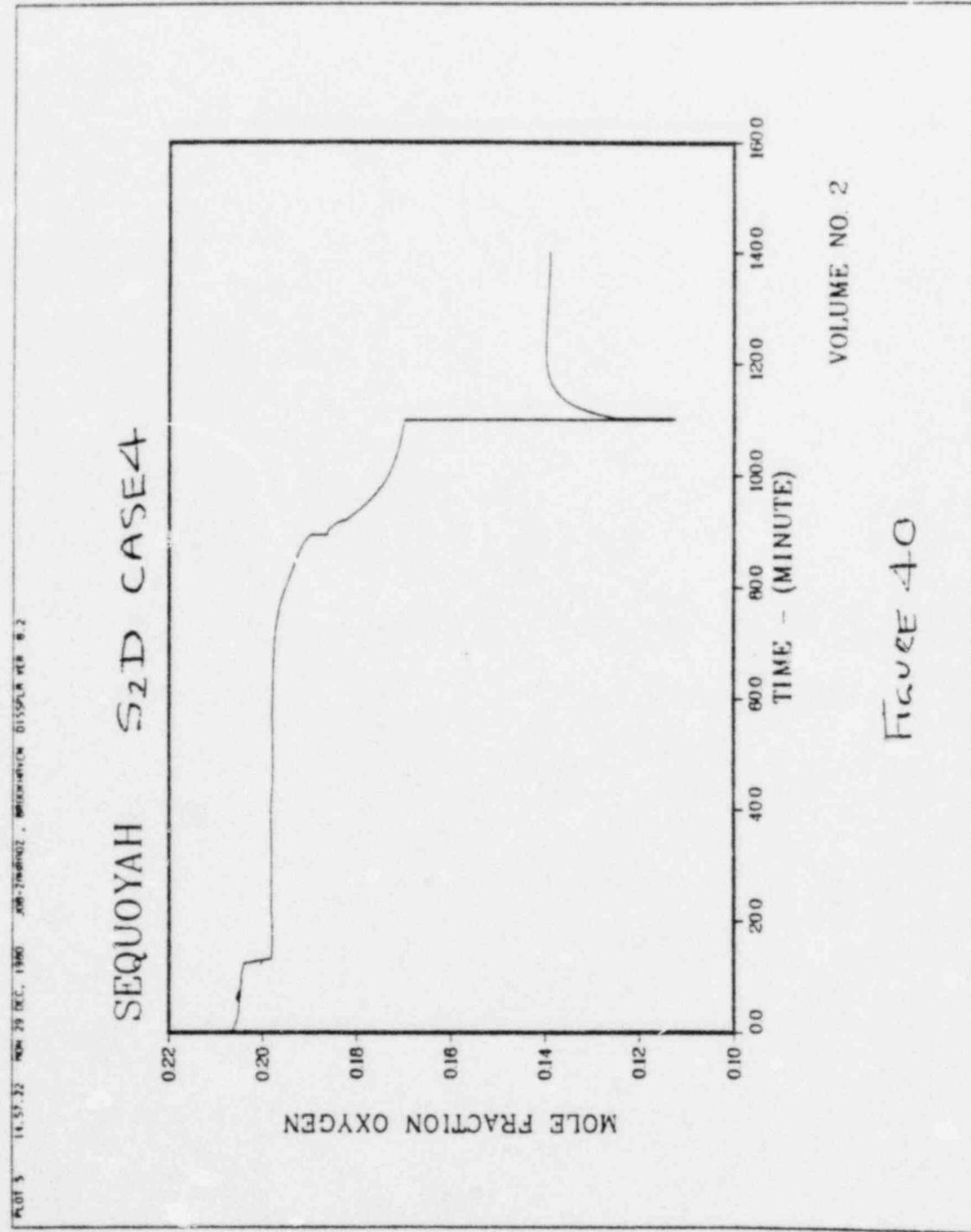


VOLUME NO. 2

FIGURE 37

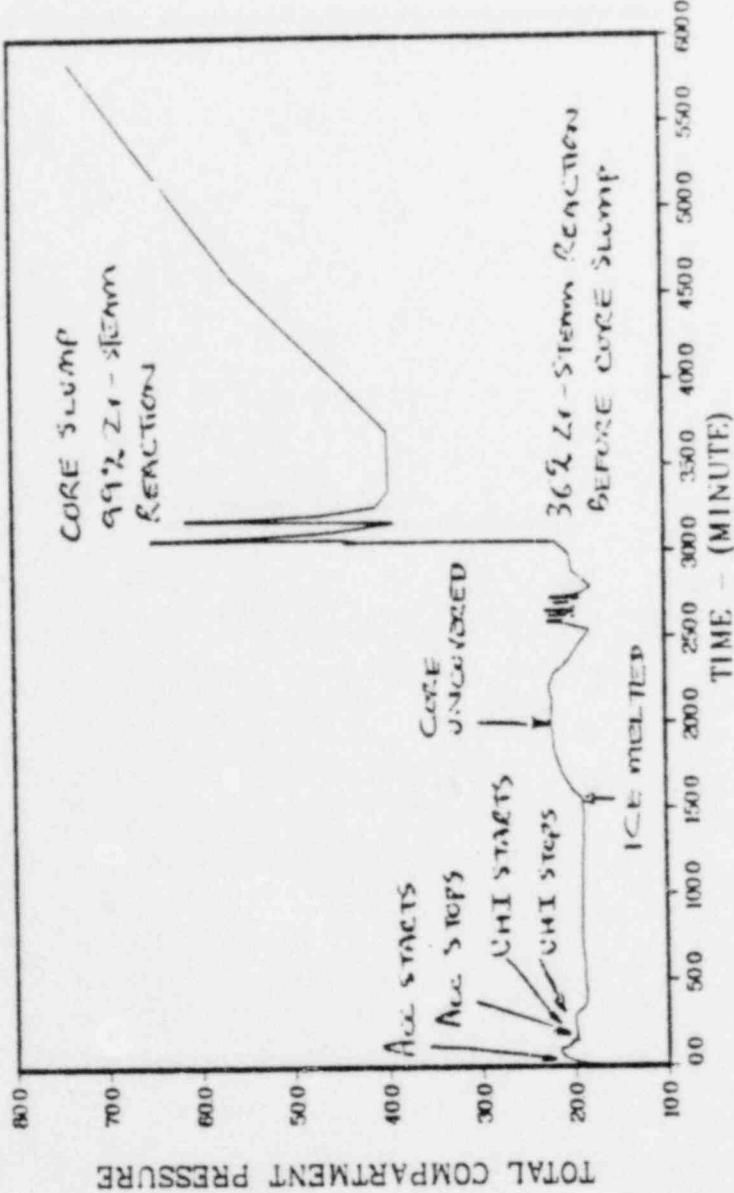






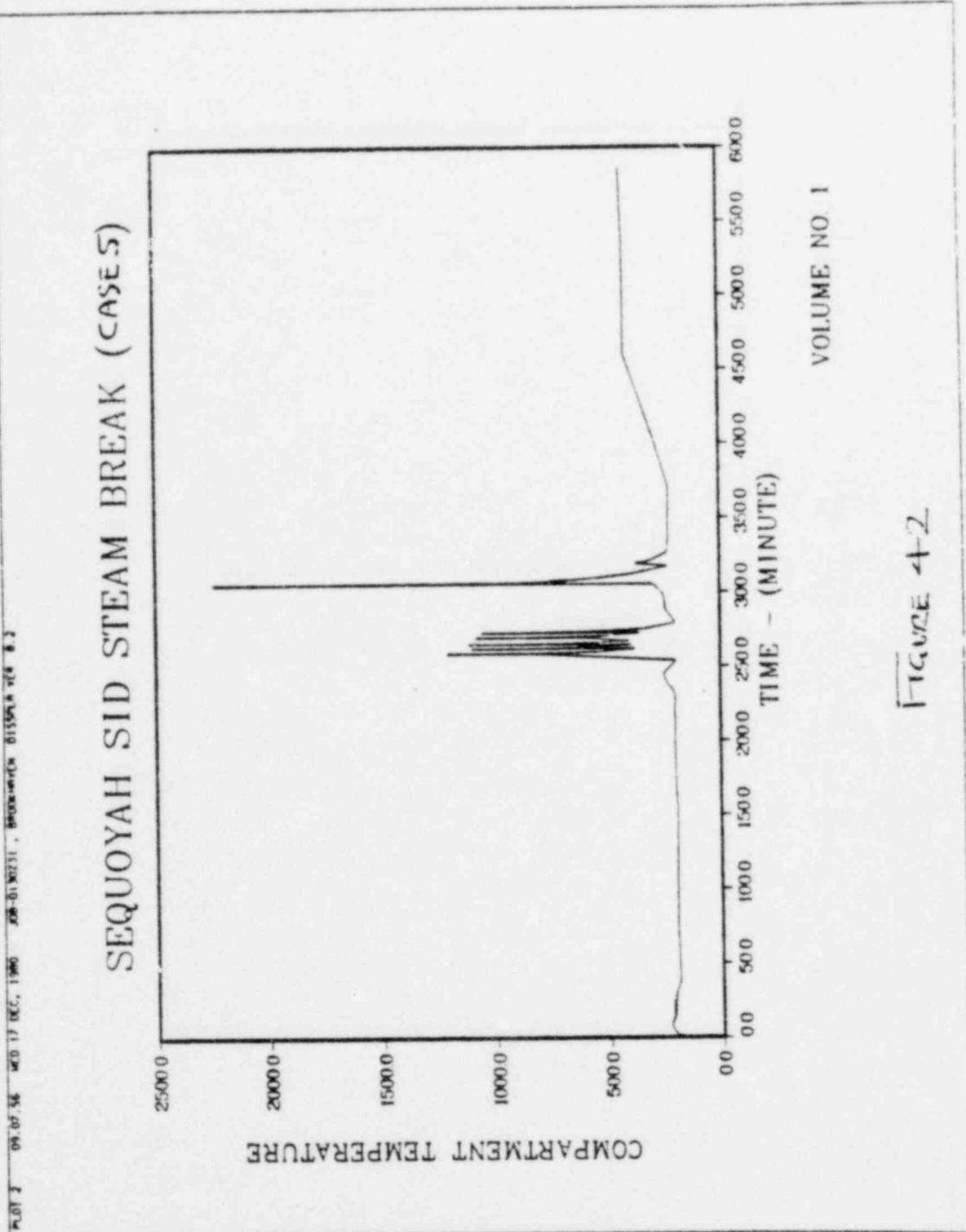
POLY 1 09-07-55 2017 DEC. 1960 00-01 50211 - SEQUOYAH 0155A RT 83

### SEQUOYAH SID STEAM BREAK (CASE 5)



VOLUME NO. 1

FIGURE 41



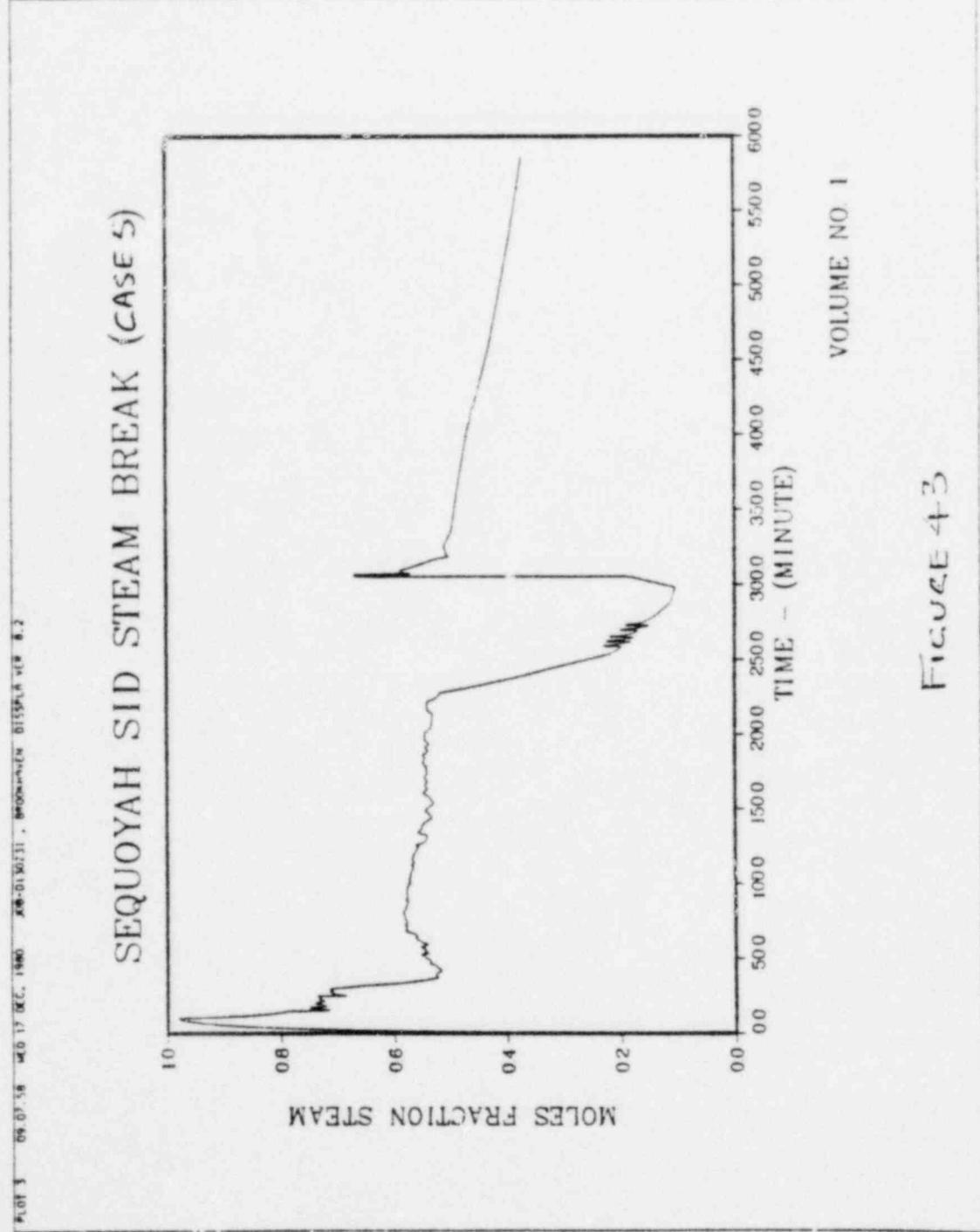
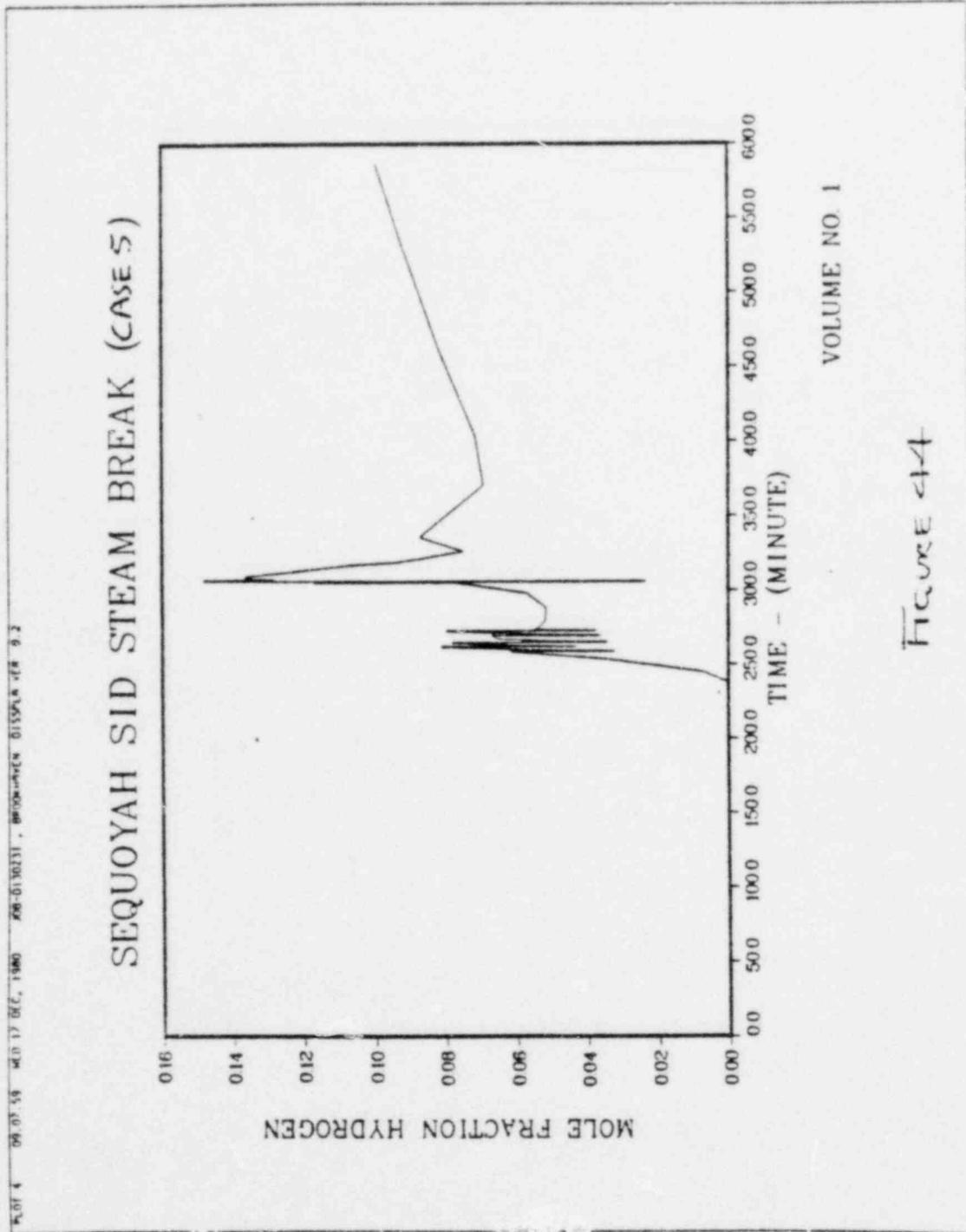


FIGURE 4-3



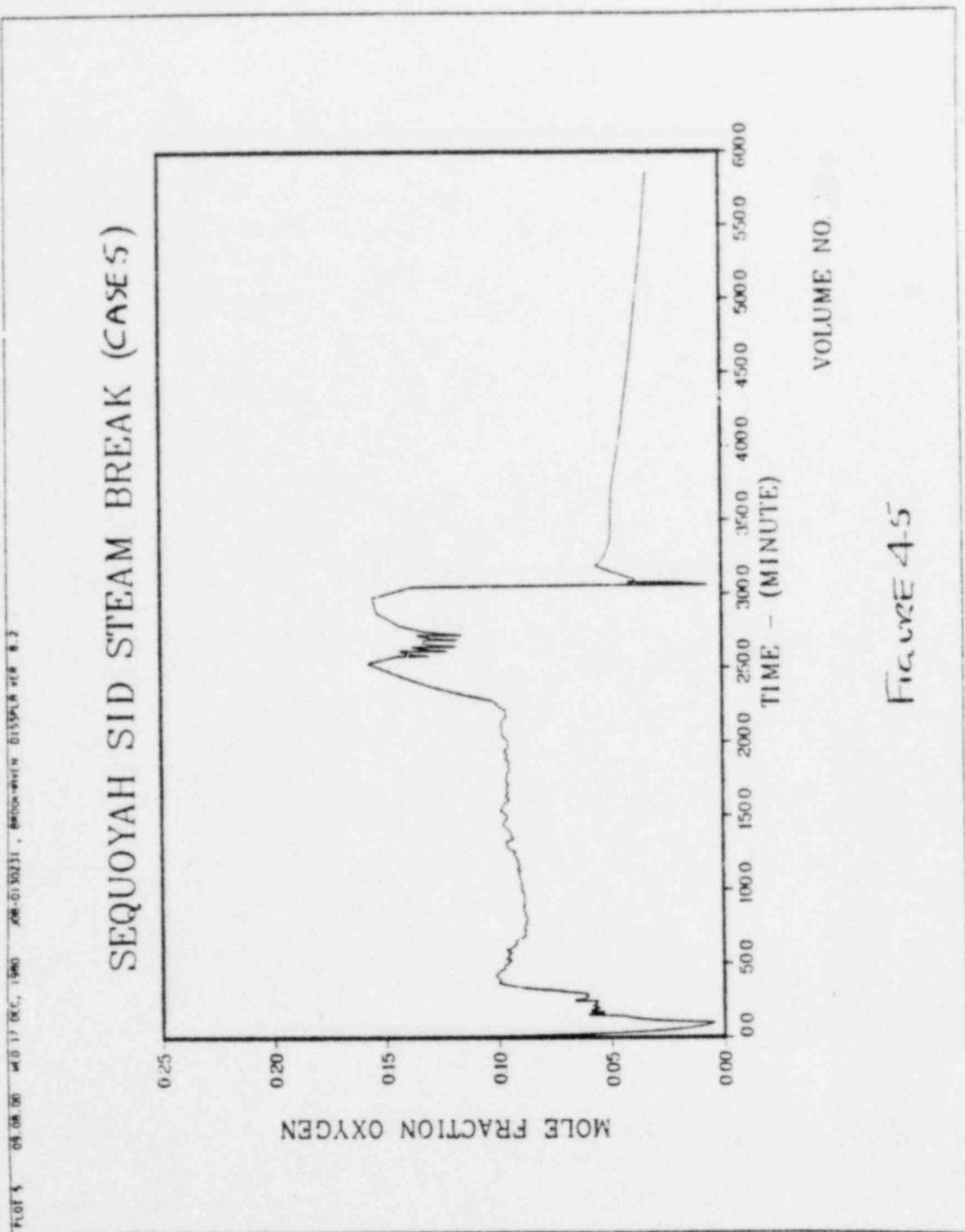


FIGURE 4-5

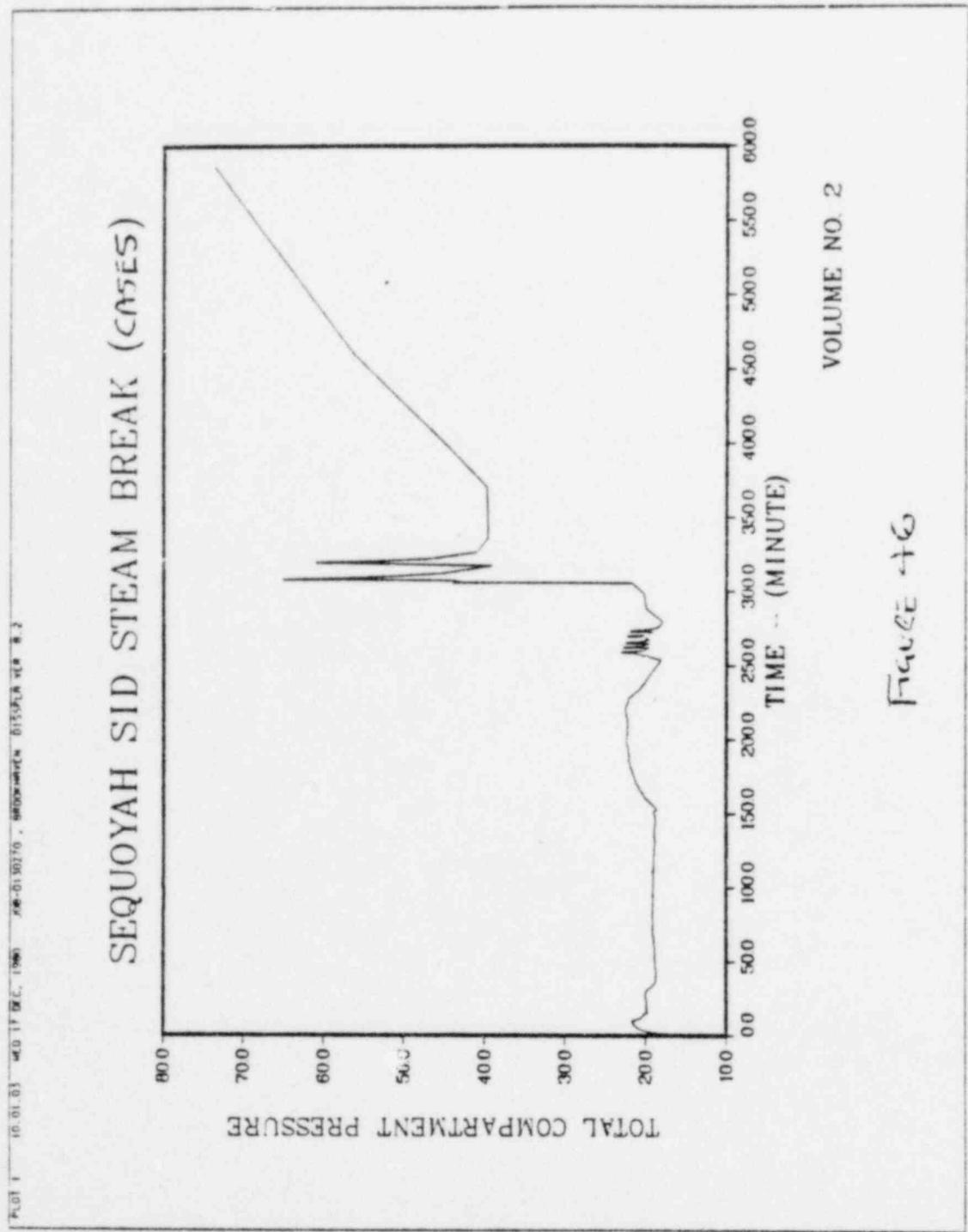


Fig. 2

PLOT 2 10.01.04 01:17 (E.C., 1980) 500-0120270 - SEQUOYAH DISPLA VUE 8.2

SEQUOYAH SID STEAM BREAK (CASE 5)

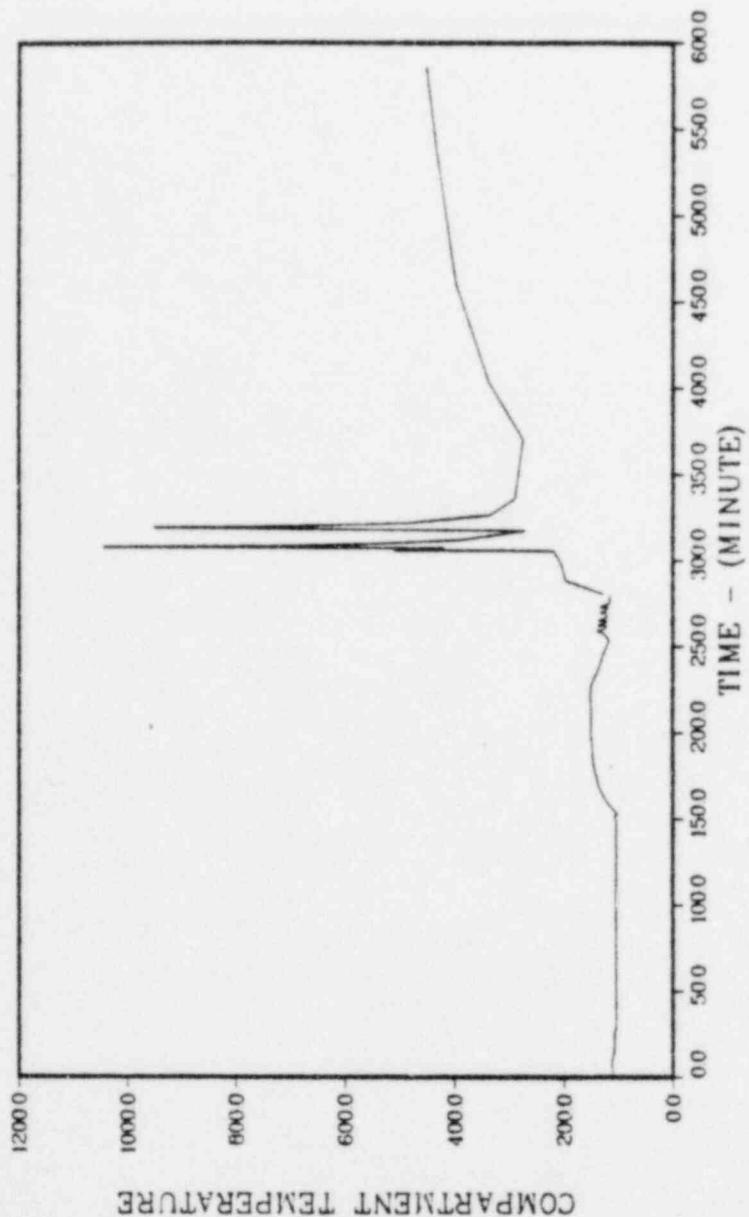
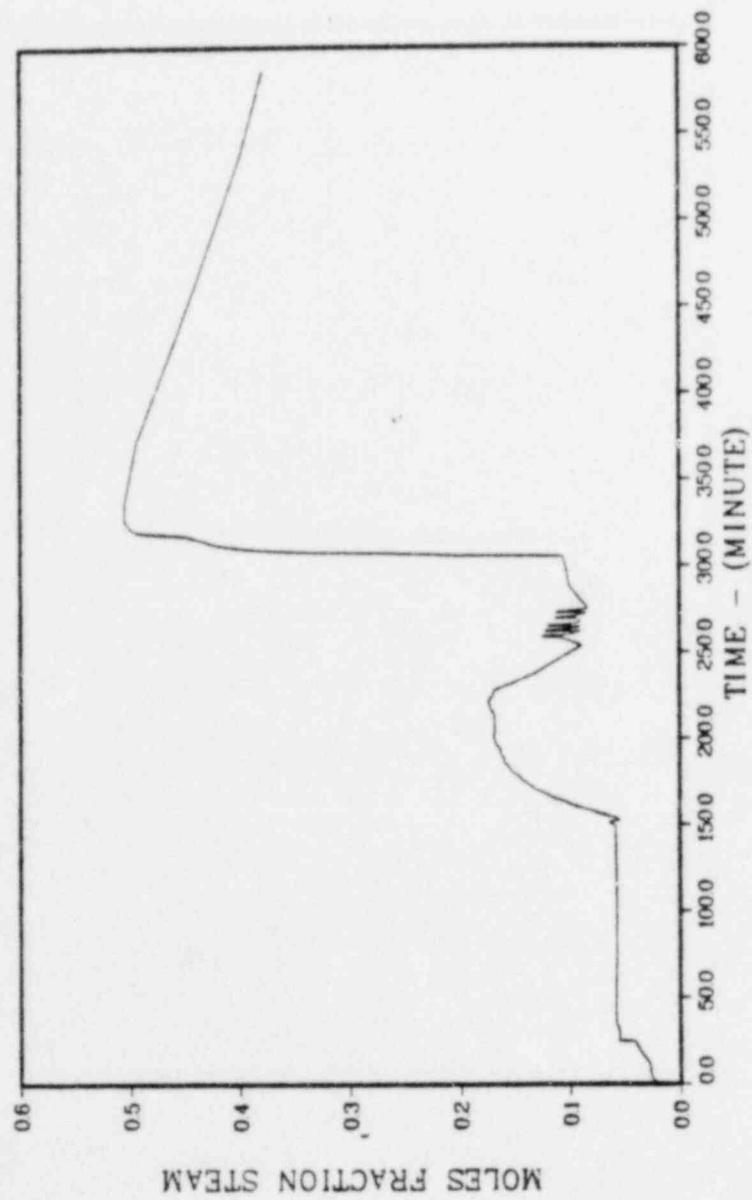


Figure 47

SEQUOYAH SID STEAM BREAK (CASE 5)

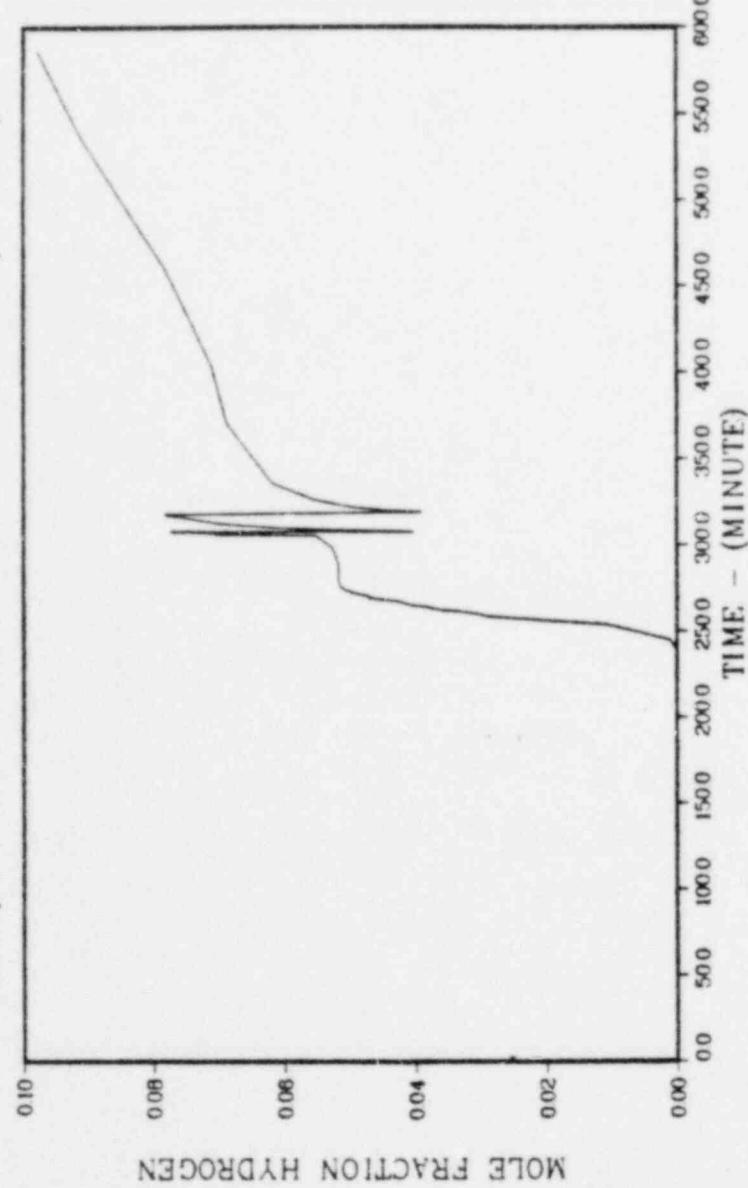


VOLUME NO. 2

Figure 48

P-0174 16.01.87 WEF 17 DEC. 1980 FILE-0110710 - SEQUOYAH DISSEMINATION # 2

SEQUOYAH SID STEAM BREAK (CASES)

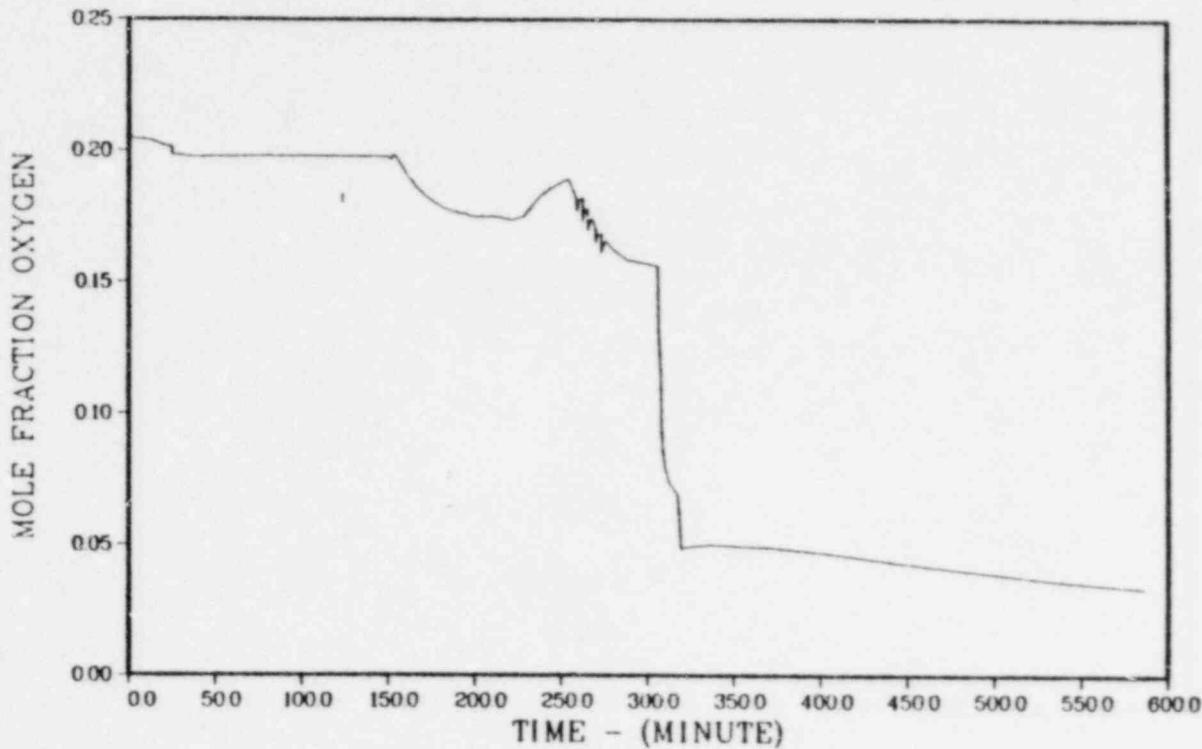


VOLUME NO. 2

Figure 49

PLOT 5 10.01.06 WED 17 DEC. 1980 JOB-0130270, BROOKHAVEN DISPLA VCR 8.2

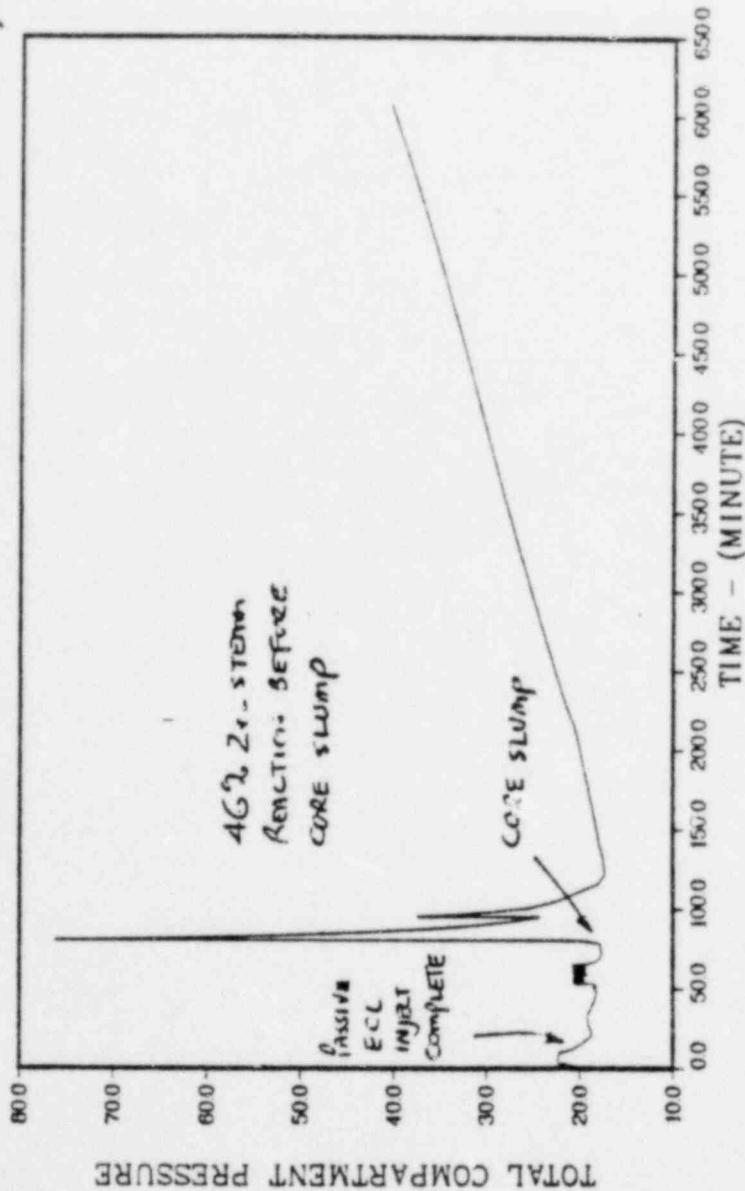
### SEQUOYAH SID STEAM BREAK (CASE 5)



VOLUME NO. 2

FIGURE 50

### SEQUOYAH SID WATER BREAK (CASE $\epsilon$ )

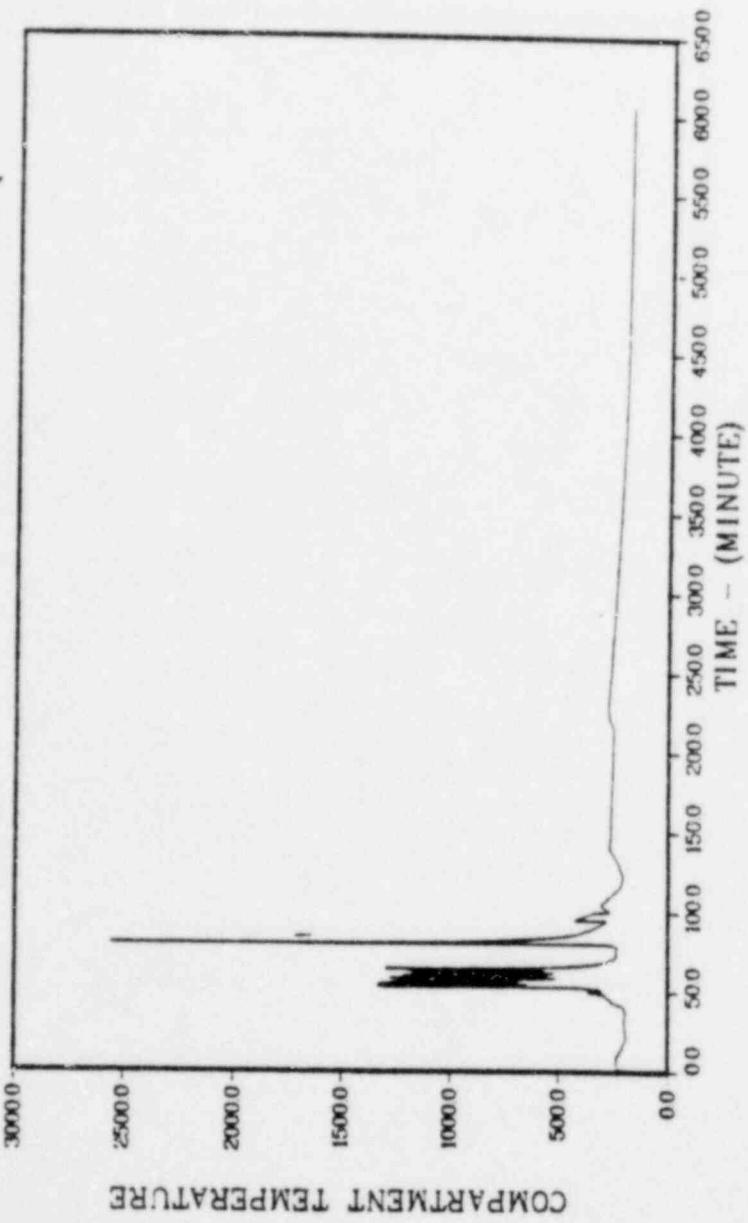


VOLUME NO. 1

FIGURE 51

PLOT 2 10-24-45 00:14 AM, 1961 000-013076N - 000000000 0155PM 08-2

SEQUOYAH SID WATER BREAK (CASE 6)

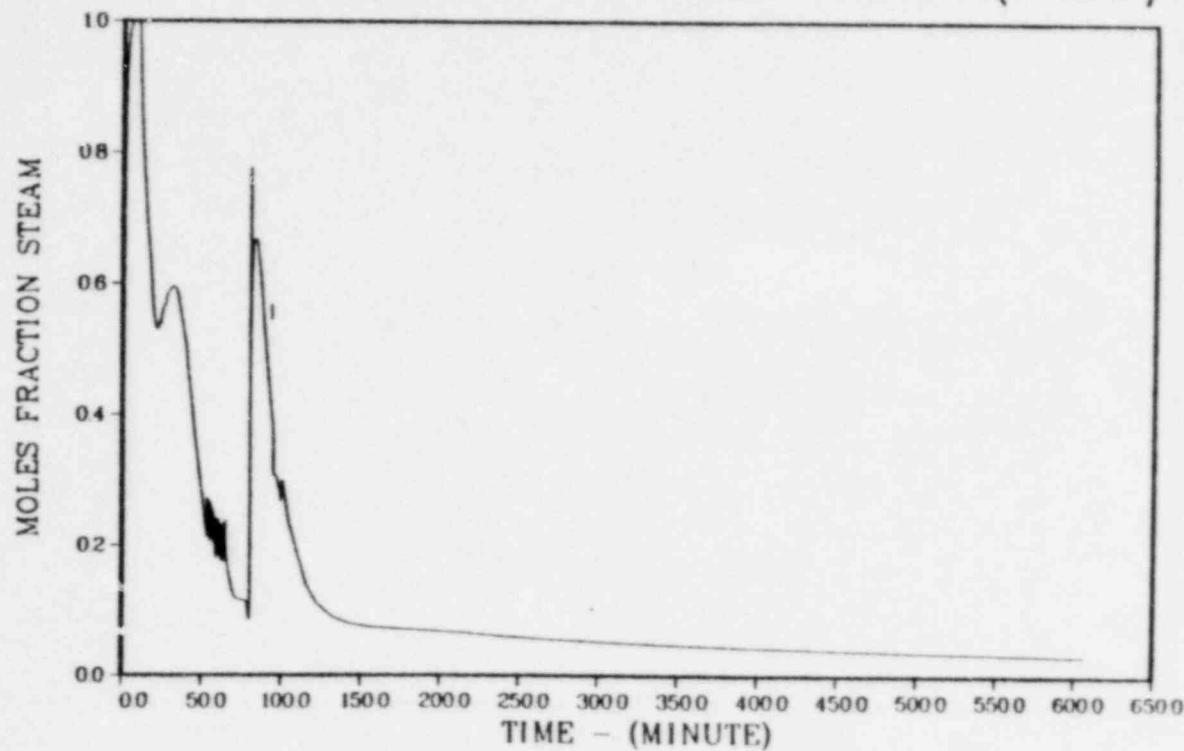


VOLUME NO. 1

FIGURE S2

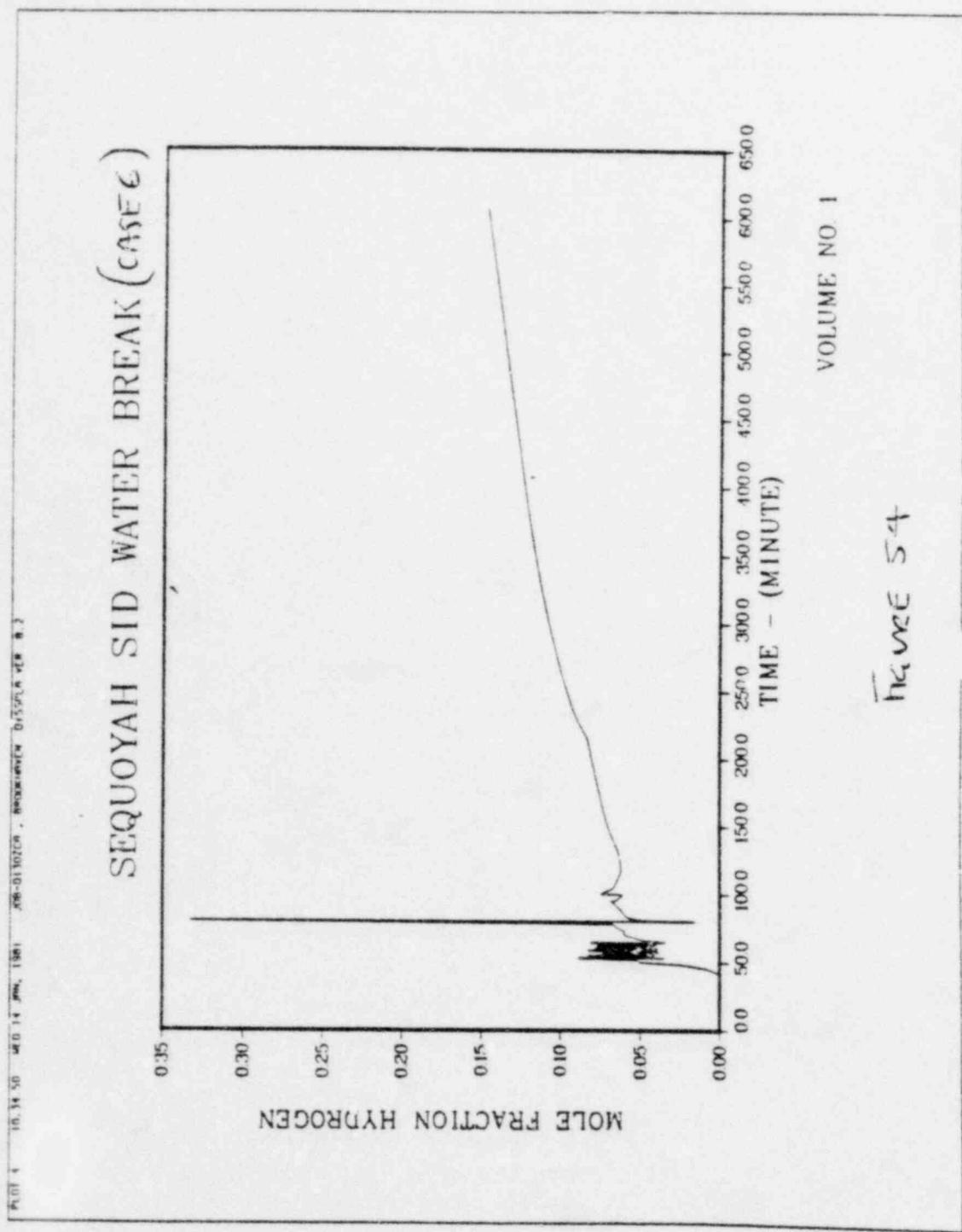
PLT 3 10.14.49 MJD 14 JUN 1981 208-01302CR, MODIFIED DSSPLA VER 8.2

### SEQUOYAH SID WATER BREAK (CASE C)

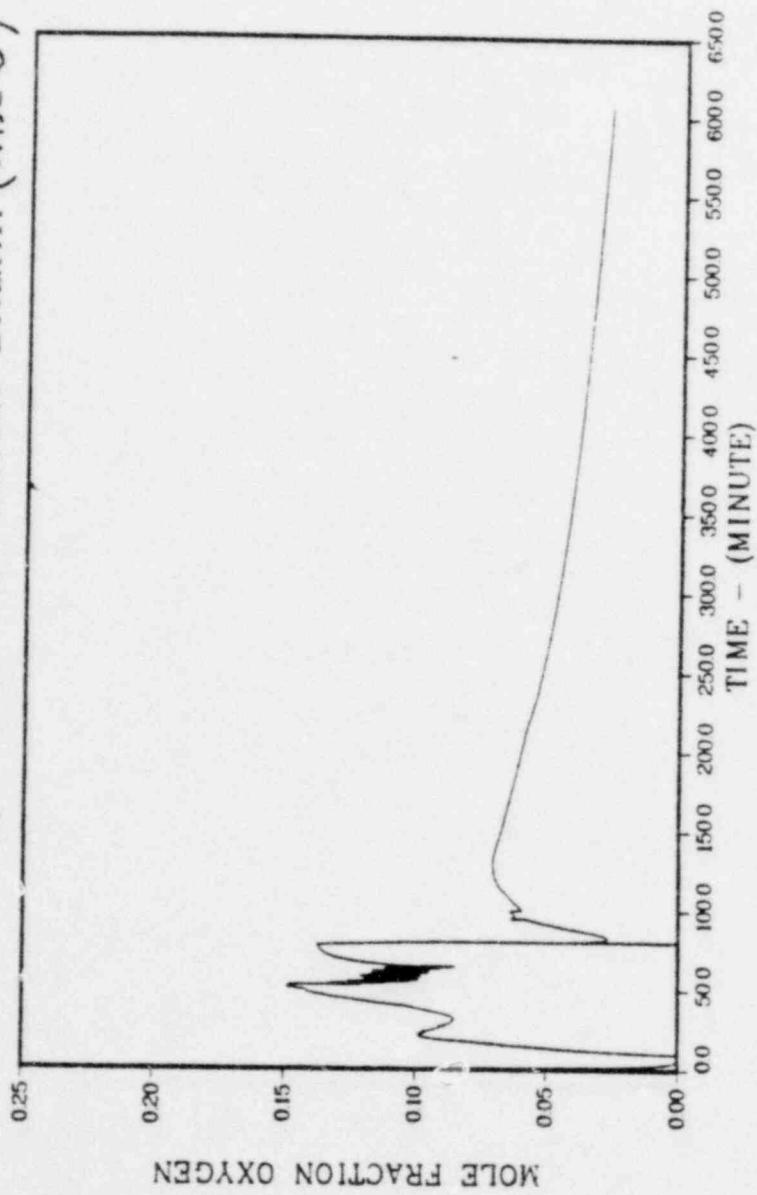


VOLUME NO. 1

FIGURE 53

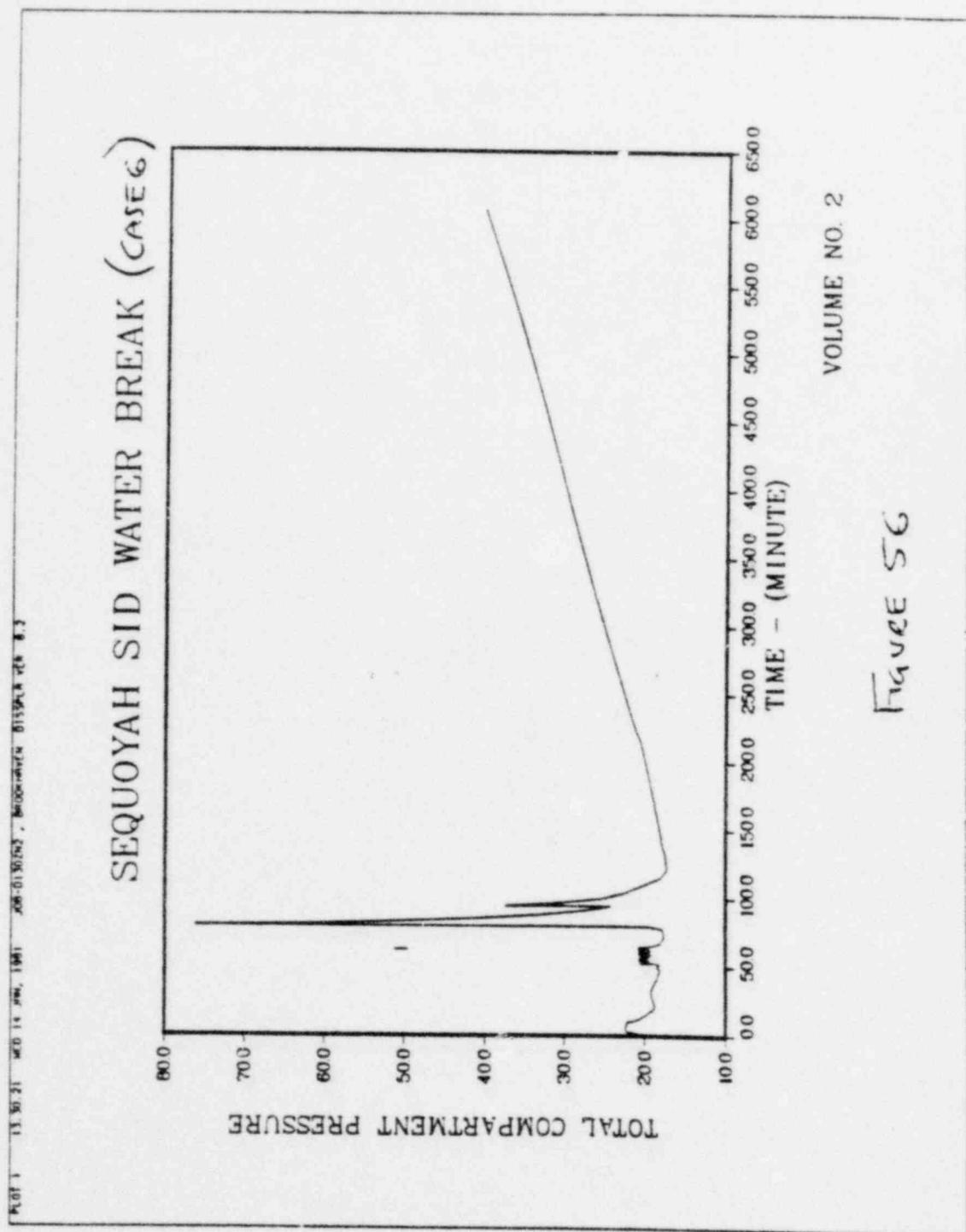


SEQUOYAH SID WATER BREAK ( $c_{ABE} \in G$ )



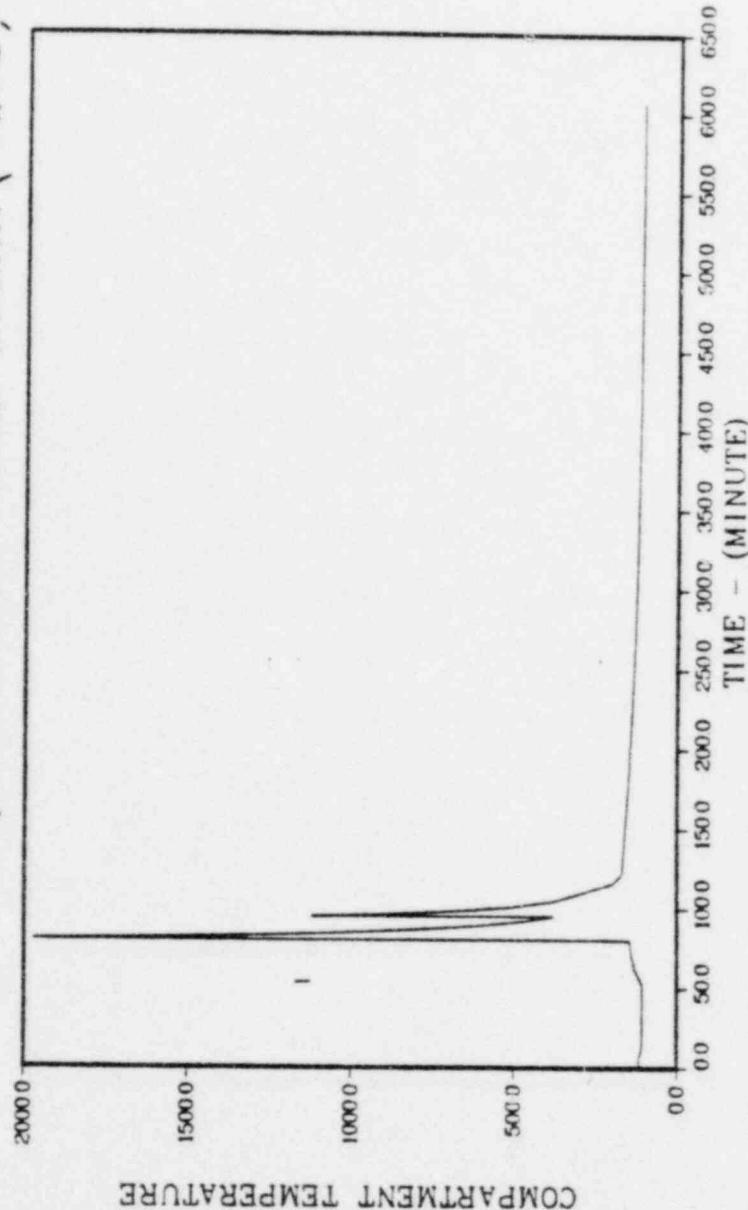
VOLUME NO 1

Figure 55-



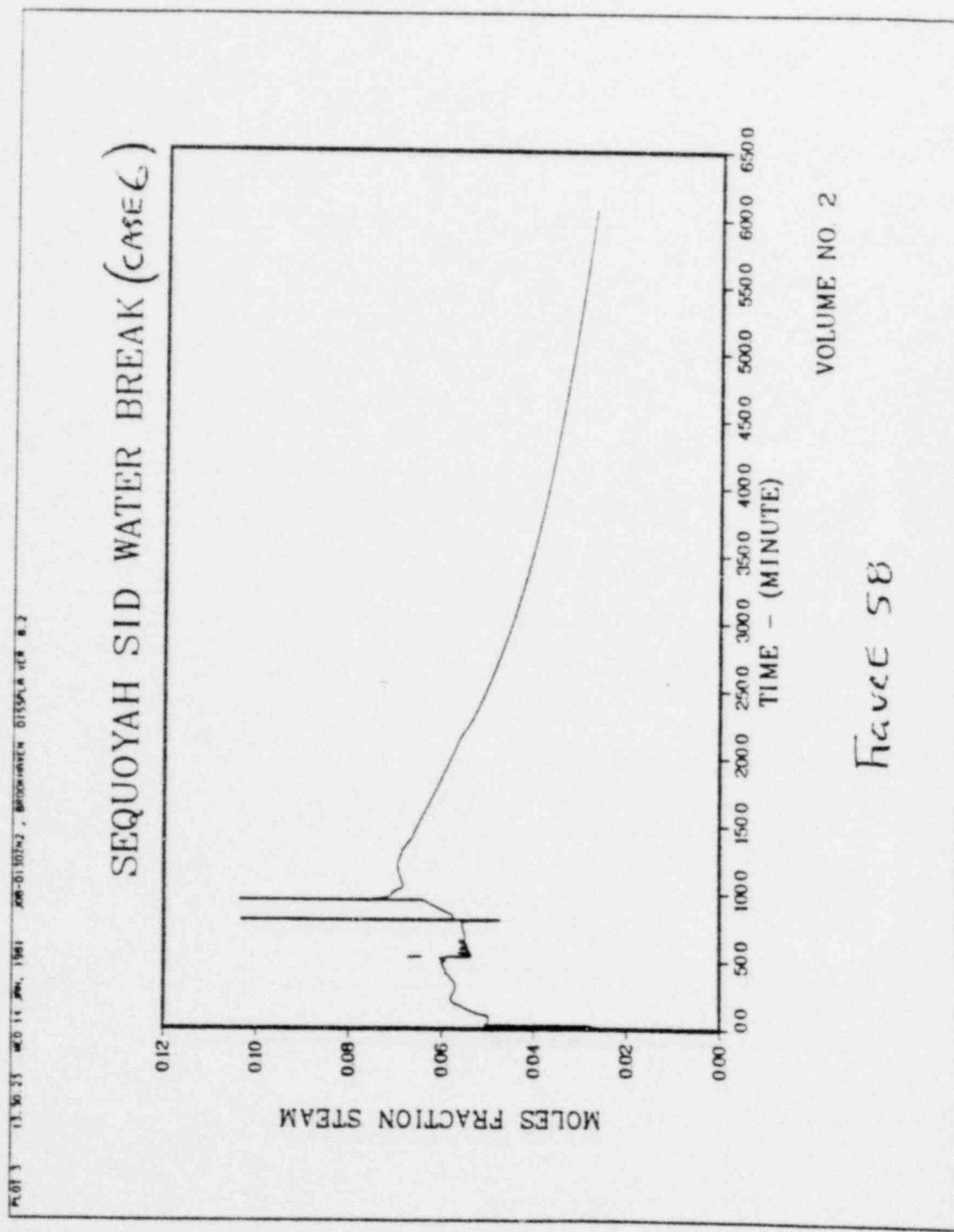
PLOT 2 11.30.22 0814 AM, 1961 000-010742 - SEQUOYAH DISSEM VEN 82

### SEQUOYAH SID WATER BREAK (CASE C)

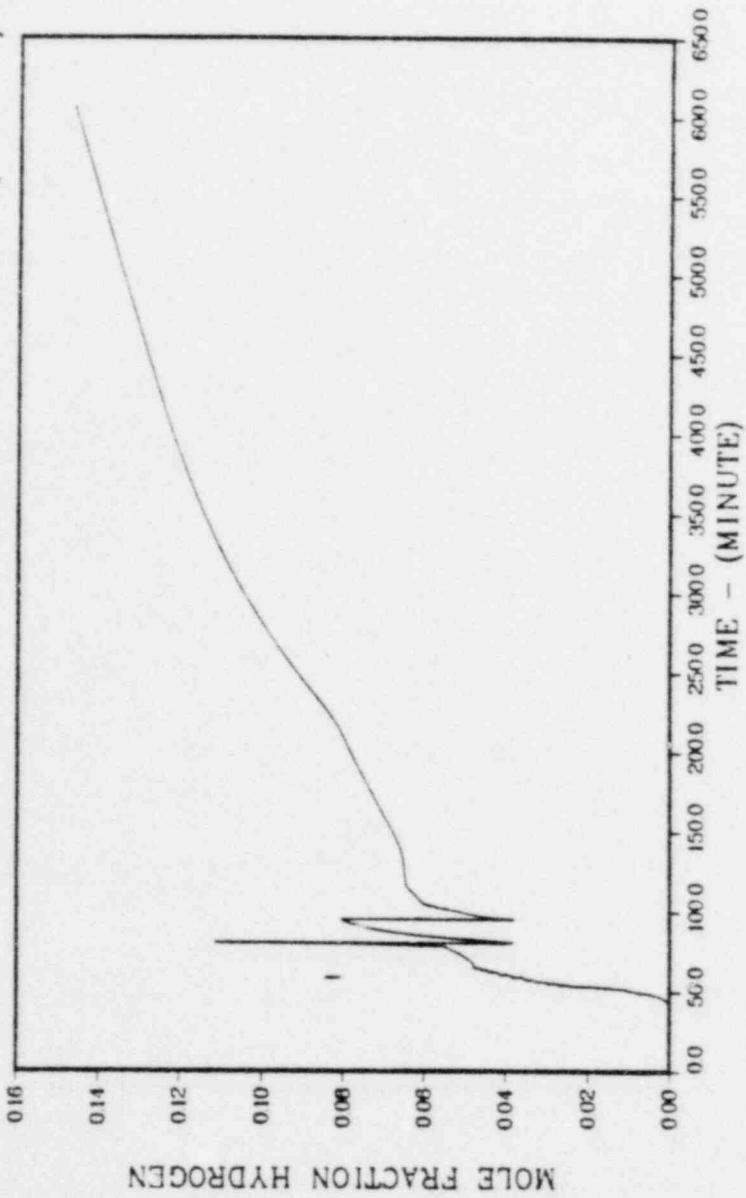


VOLUME NO. 2

Page 57

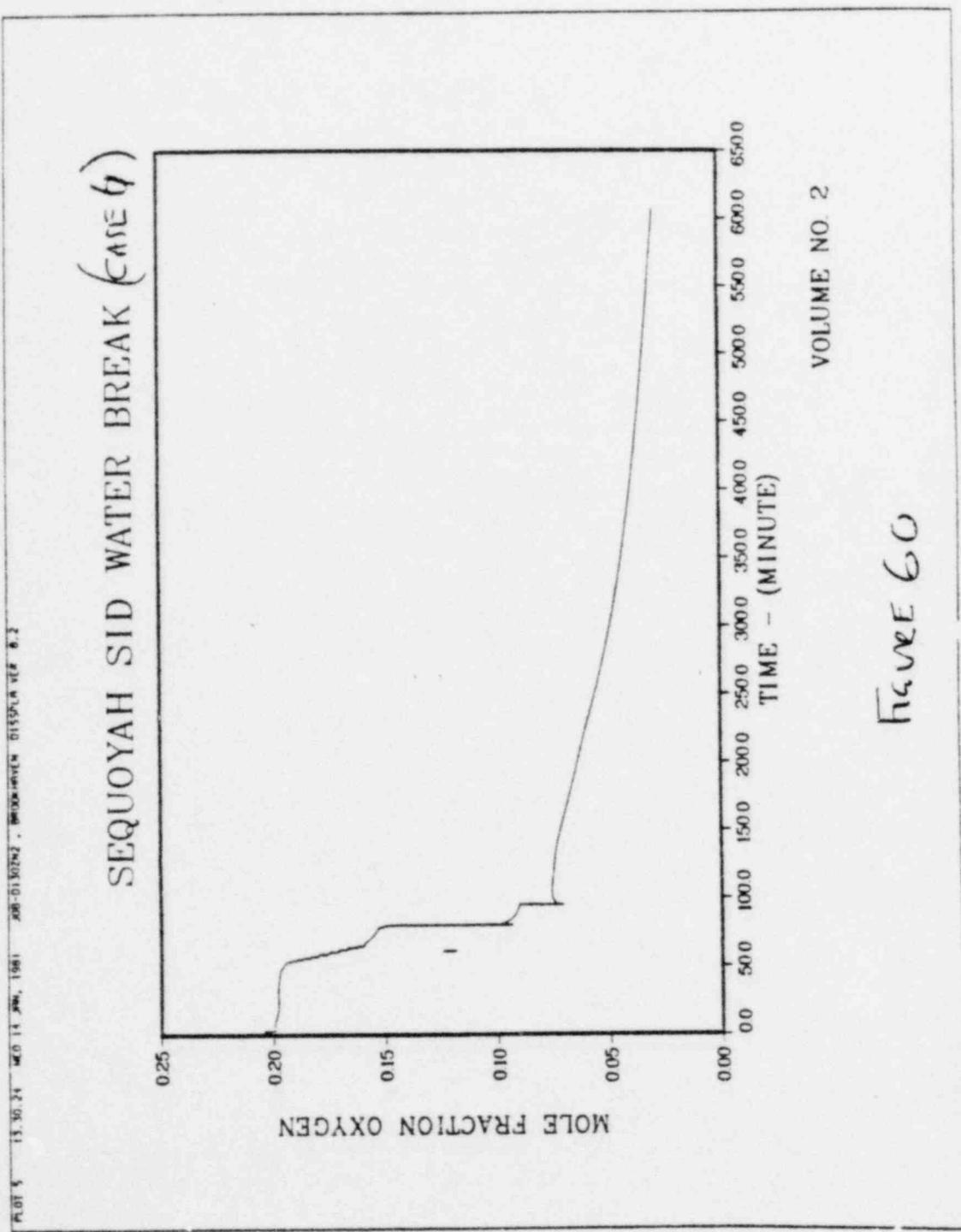


## SEQUOYAH SID WATER BREAK (CASE C)



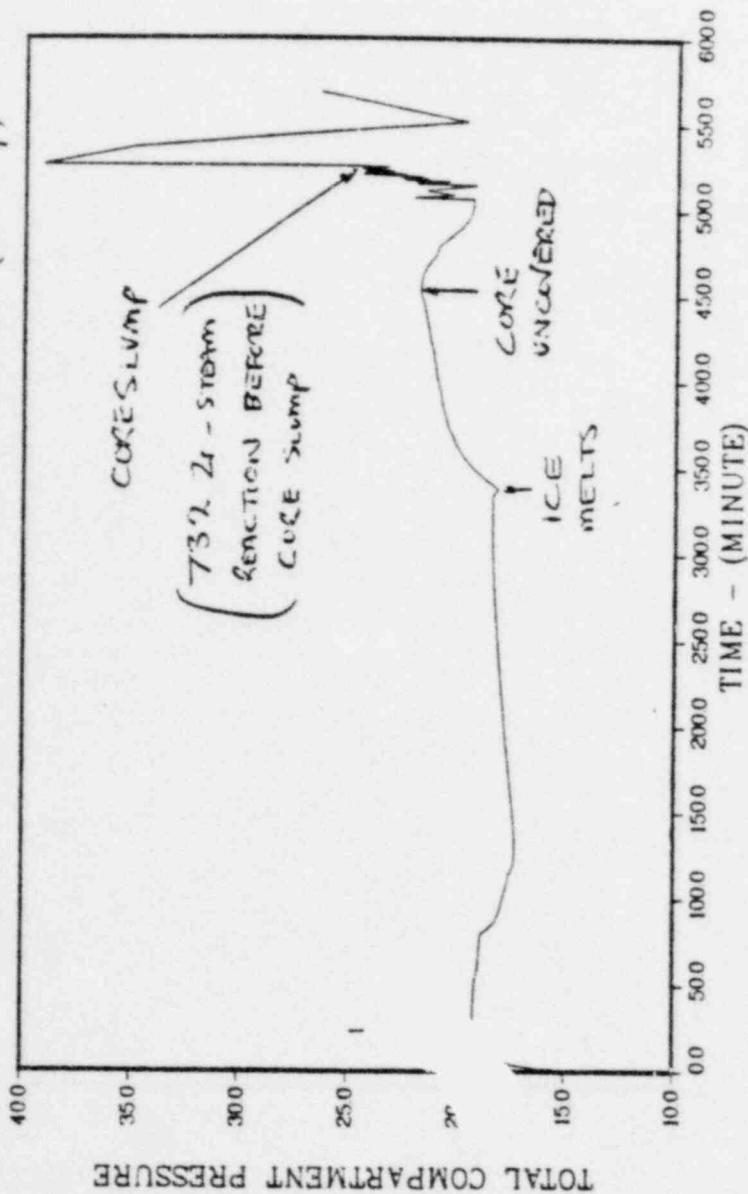
VOLUME NO.

Figure 5c



PC01 T 09 06 44 1023 23 00C, 1960 000-0130278, 00000000000000000000000000000000

### SEQUOYAH S2H STEAM BREAK (CASE 7)

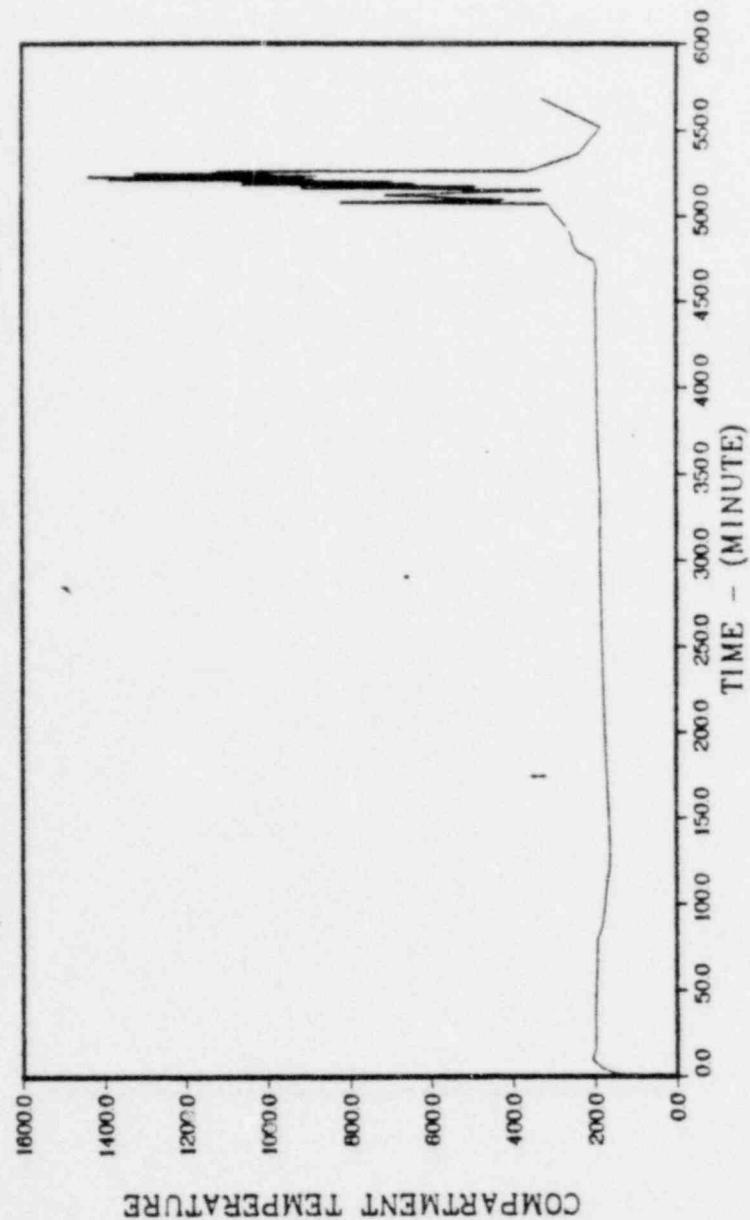


VOLUME NO 1

Figure 61

Plot 2 09:06:15 Tues 23 Oct. 1965 208-0150128 - 0150128

### SEQUOYAH S2H STEAM BREAK (CASE 7)

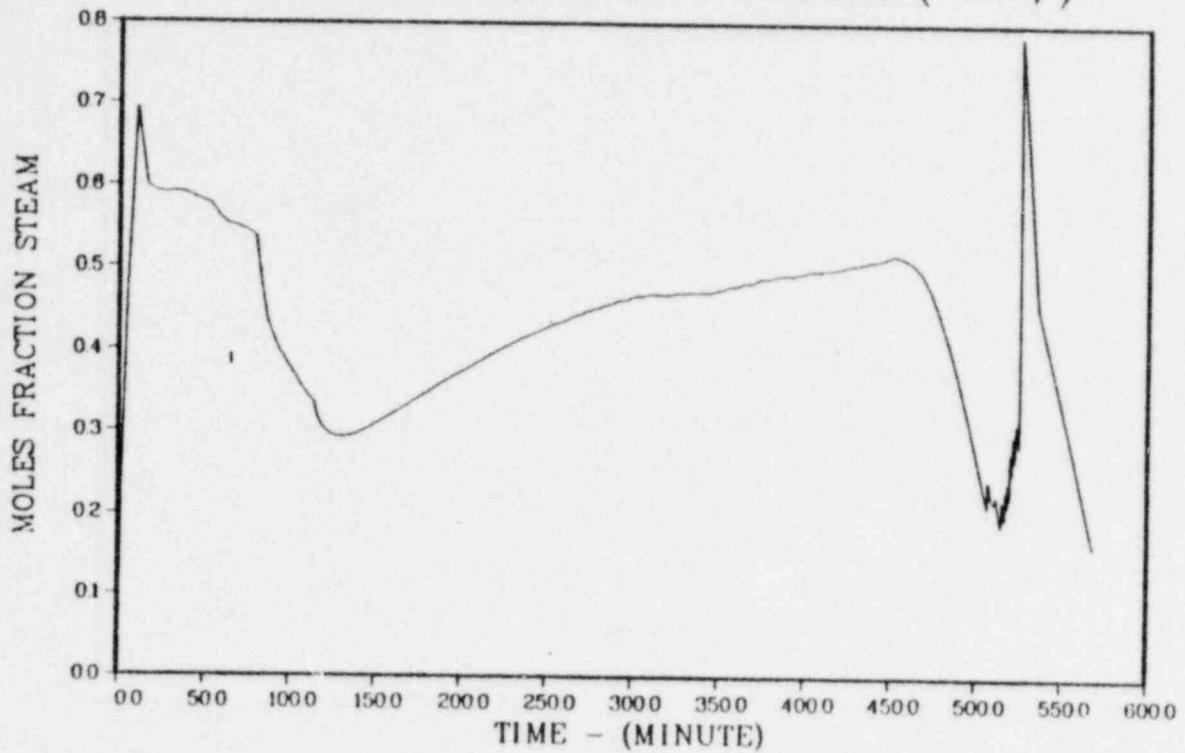


VOLUME NO. 1

Figure G2

PLOT 3 09.76.46 1025 23 DEC. 1980 ANB-0130224, BROOKHAVEN OIS5PLA VER 8.2

### SEQUOYAH S2H STEAM BREAK (CASE 7)

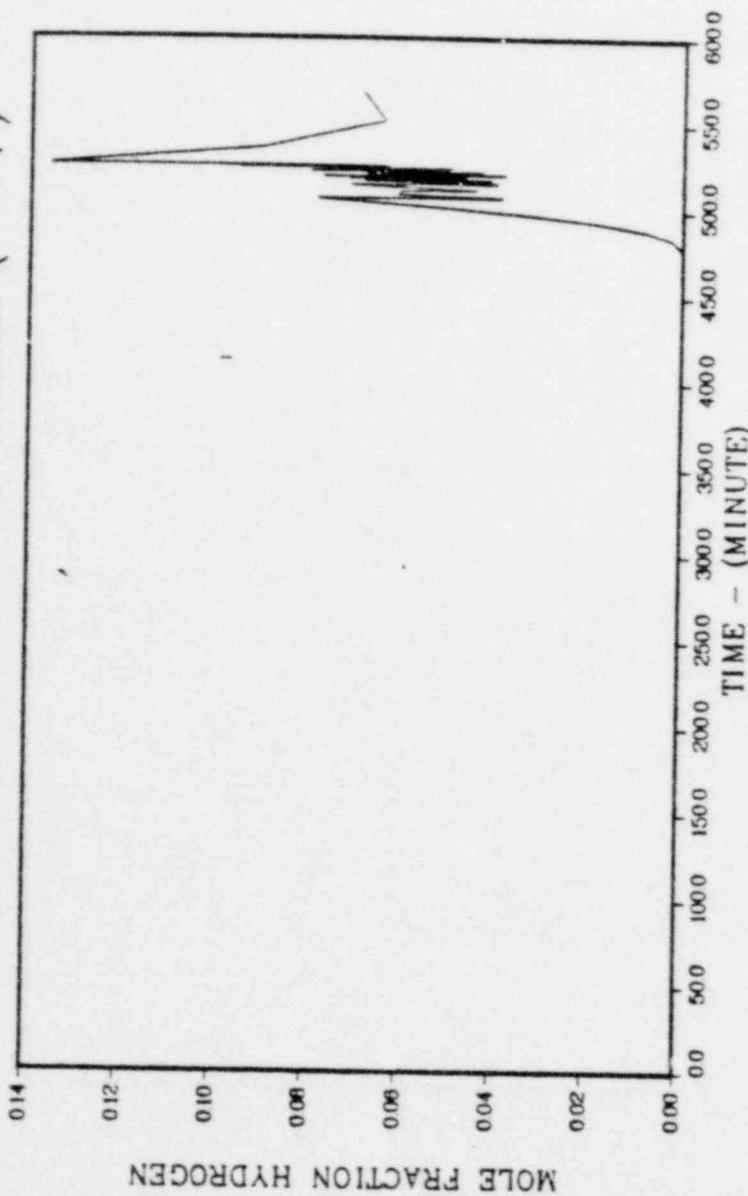


VOLUME NO. 1

FIGURE 63

PLOT 4 79.0K 4.4 10.5 31 (OC) 1960 APR-01 102348 - SEQUOYAH S2H DISPLA VTR 8.2

SEQUOYAH S2H STEAM BREAK (CASE 7)

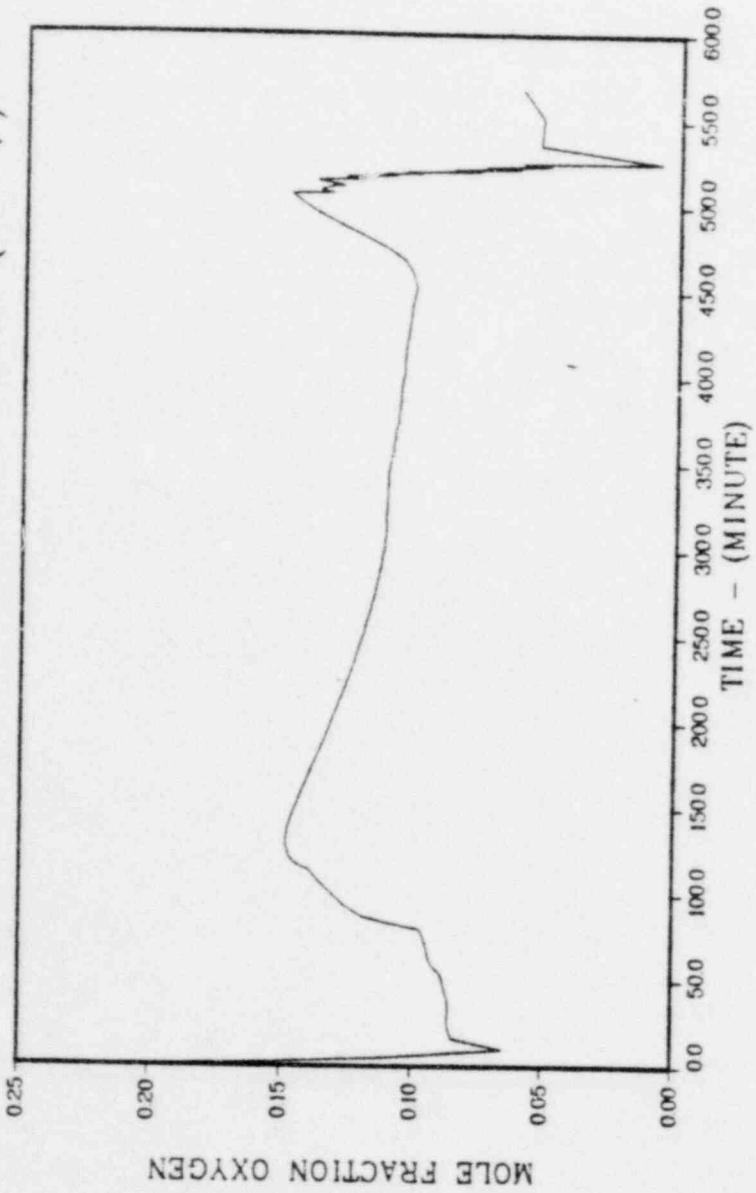


L16.VME 64

VOLUME NO. 1

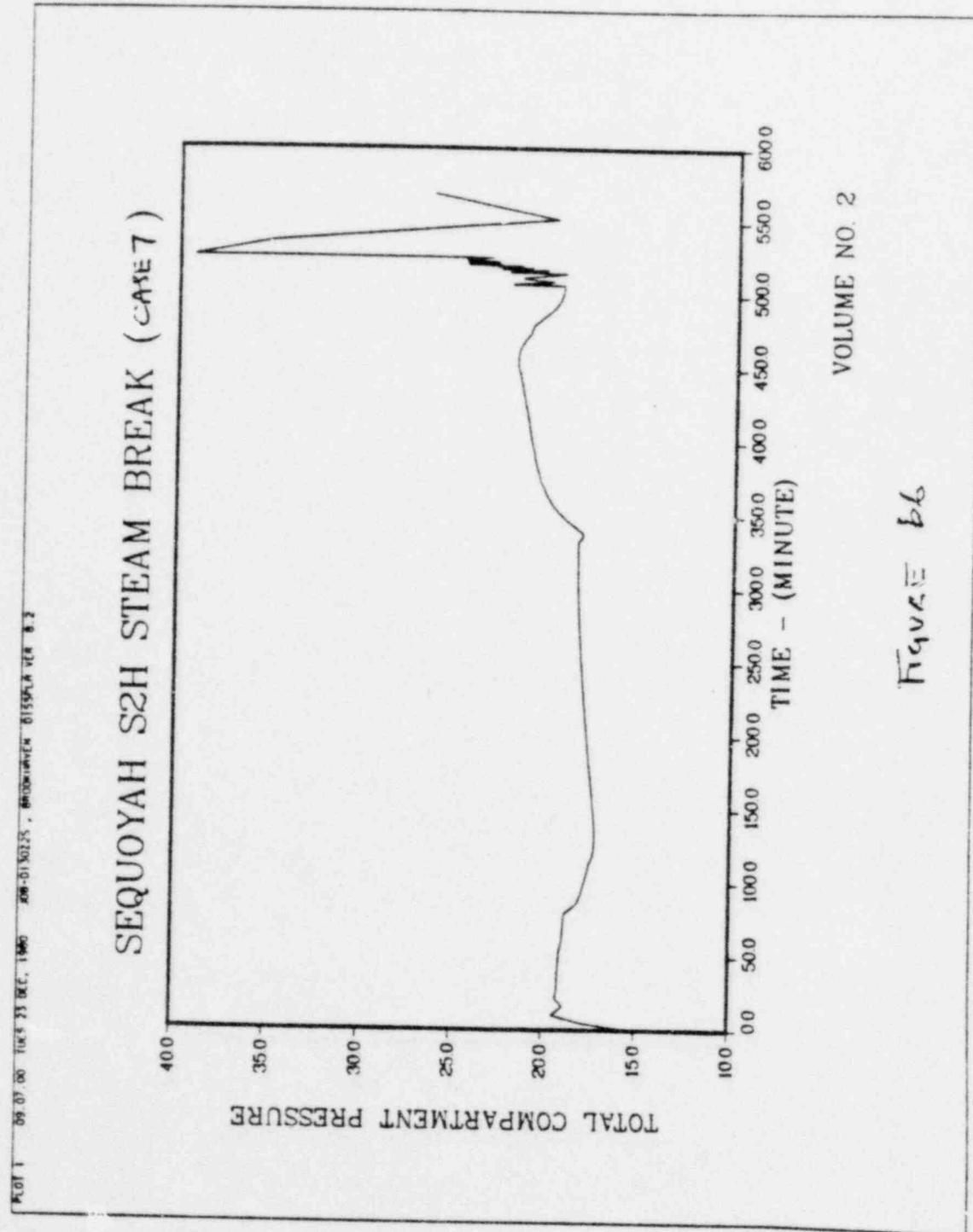
PLT# 5 08.06.47 1003 25 (DEG. C.) 1000 0151728 0155618 VIT 8.2

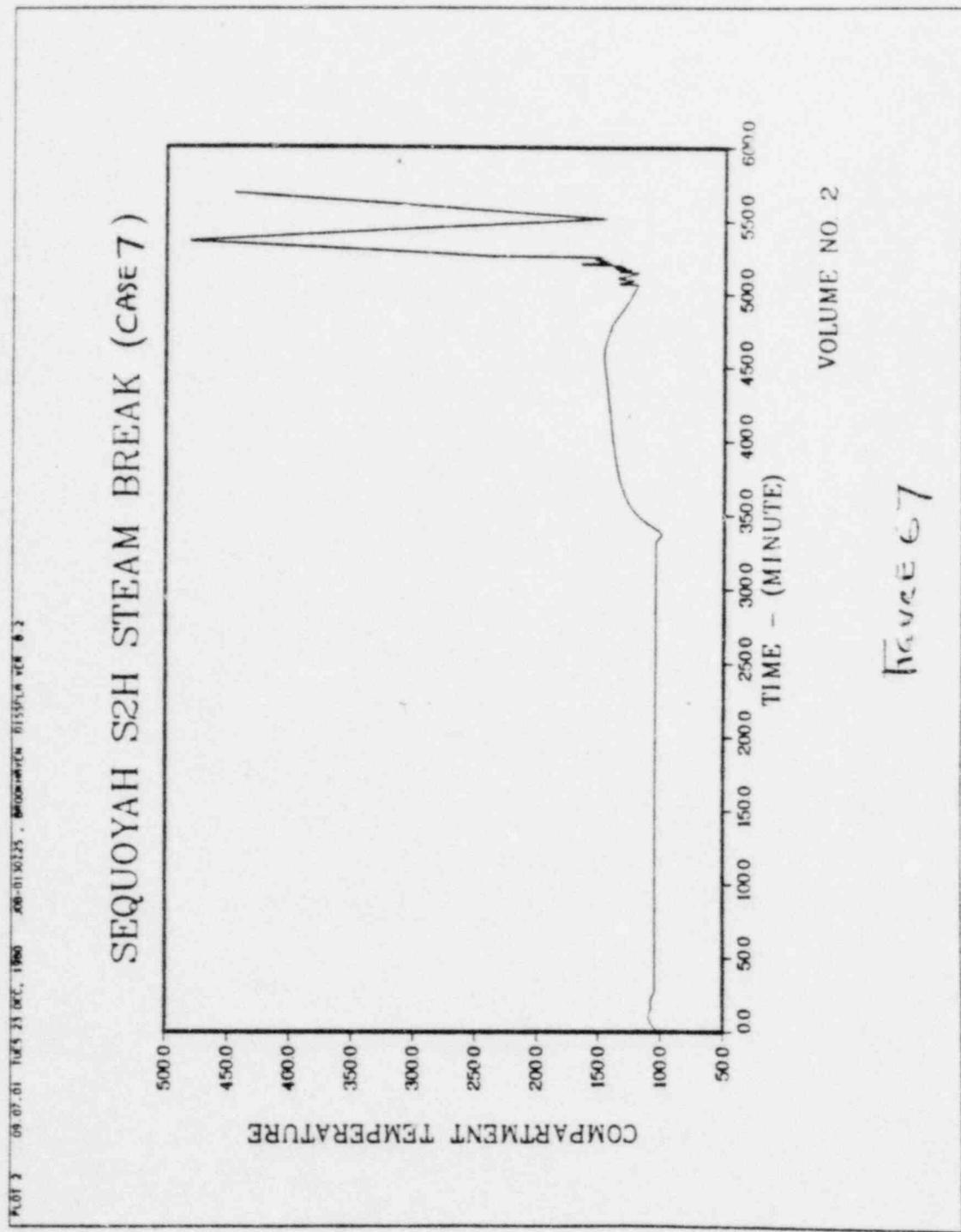
### SEQUOYAH S2H STEAM BREAK (CASE 7)



VOLUME NO. 1

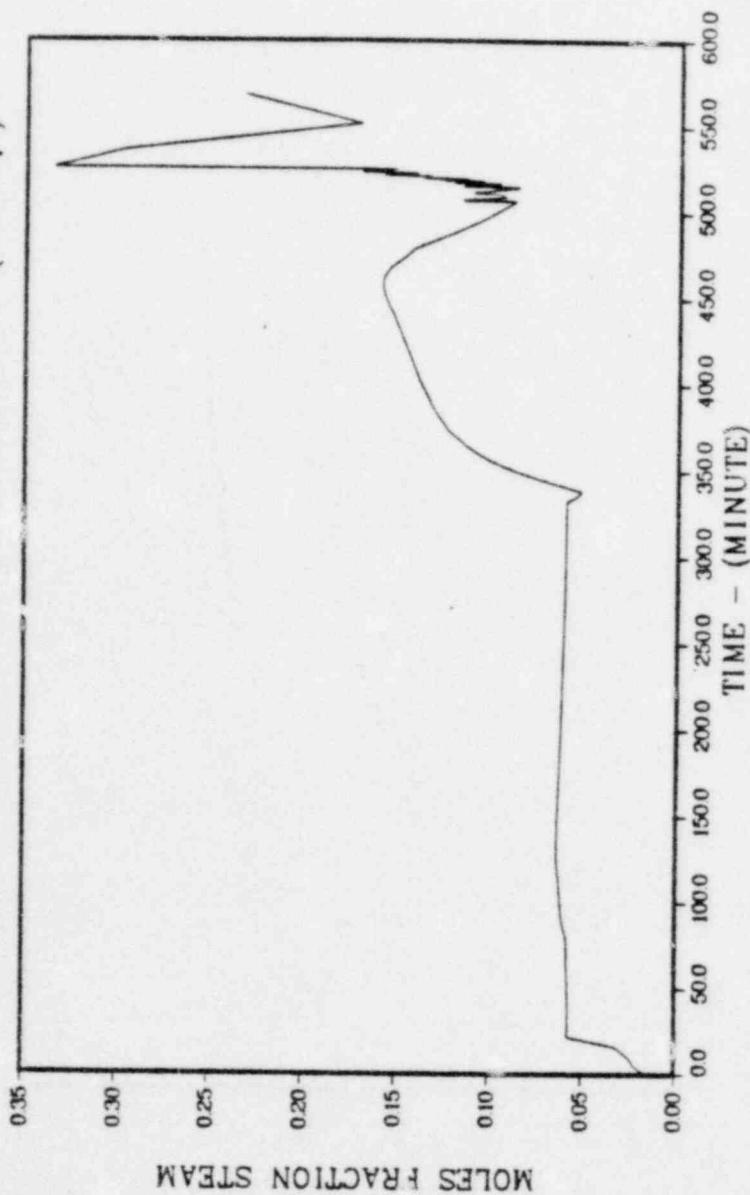
FIG. VQE 65





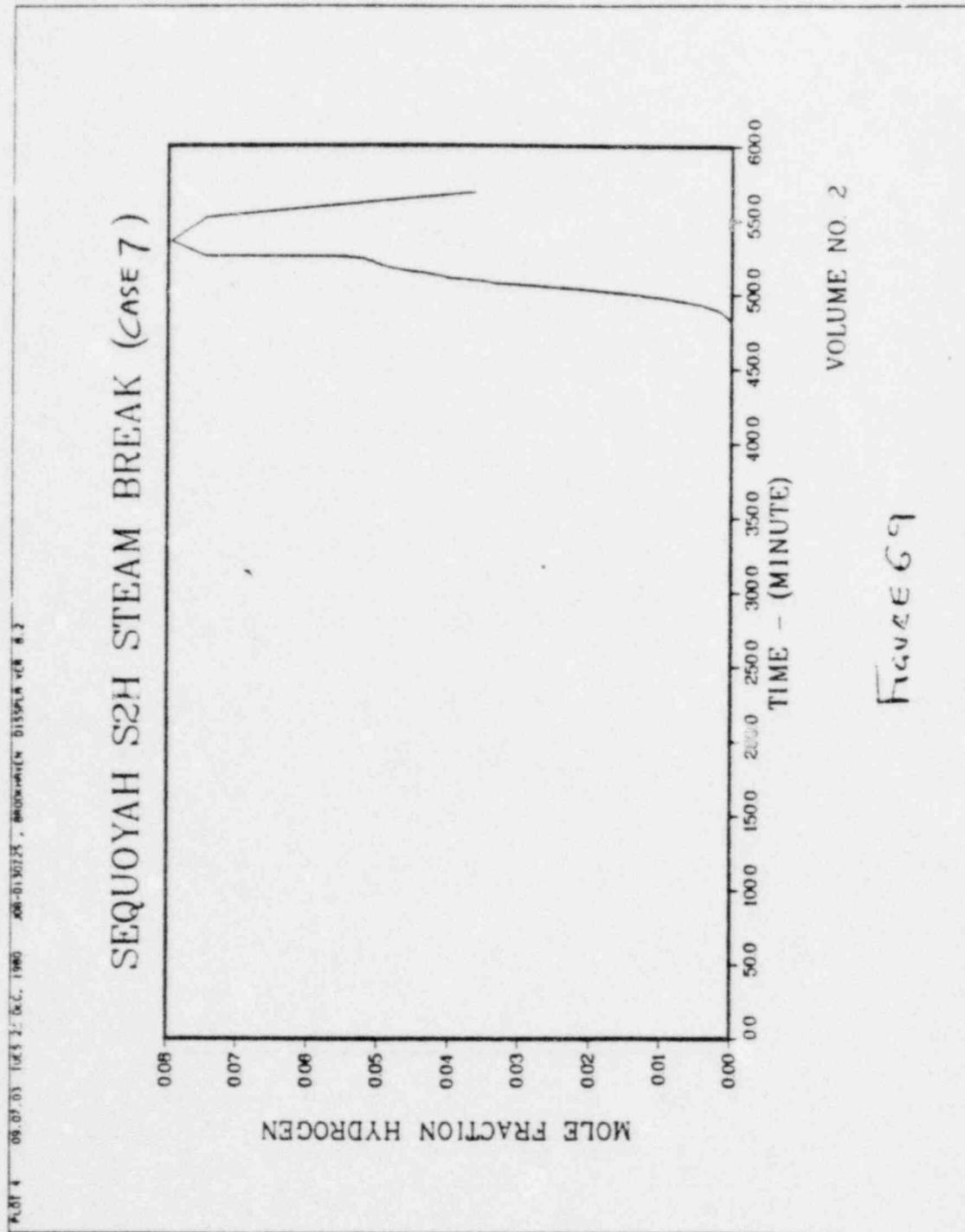
Plot 3 08-07-02 14:53 23 DEC. 1980 00000125 . 0135PLA TIR 8.3

SEQUOYAH S2H STEAM BREAK (CASE 7)



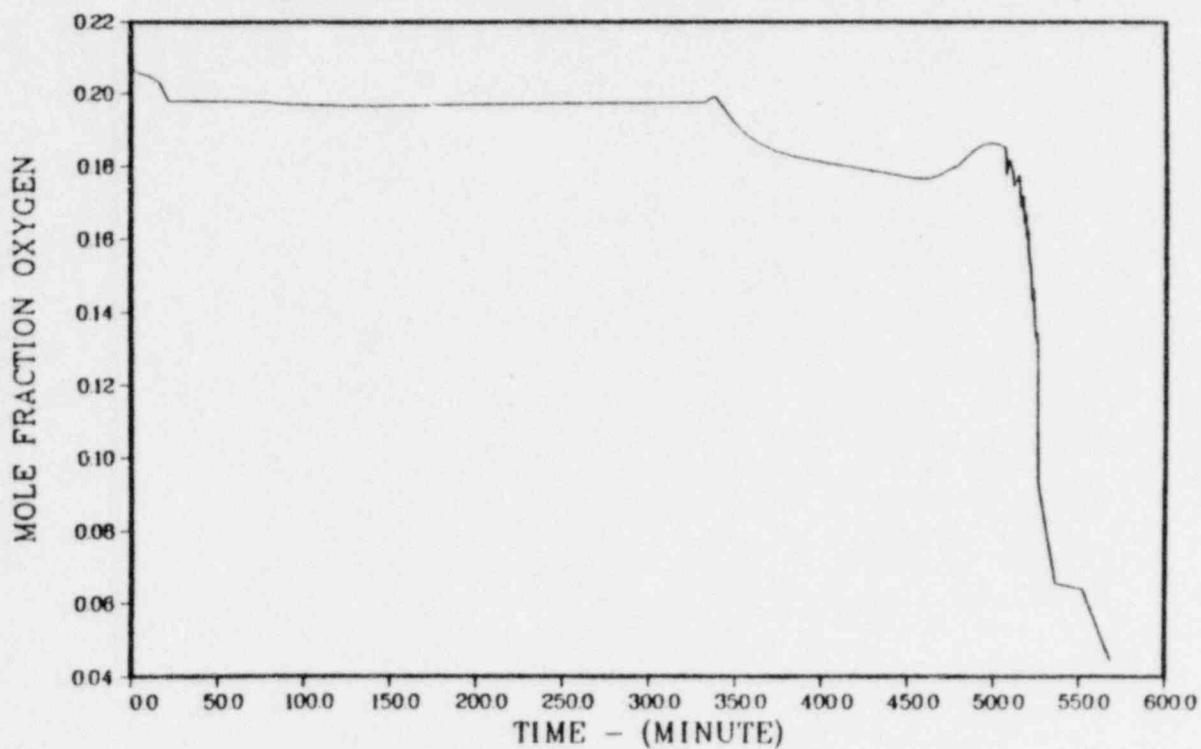
VOLUME NO. 2

Curve 68



PLT 3 09.07.04 TUES 25 DEC. 1980 JOH-0130225, BROOKHAVEN DISPLA VERS 5.2

### SEQUOYAH S2H STEAM BREAK (CASE 7)



VOLUME NO. 2

Figure 70

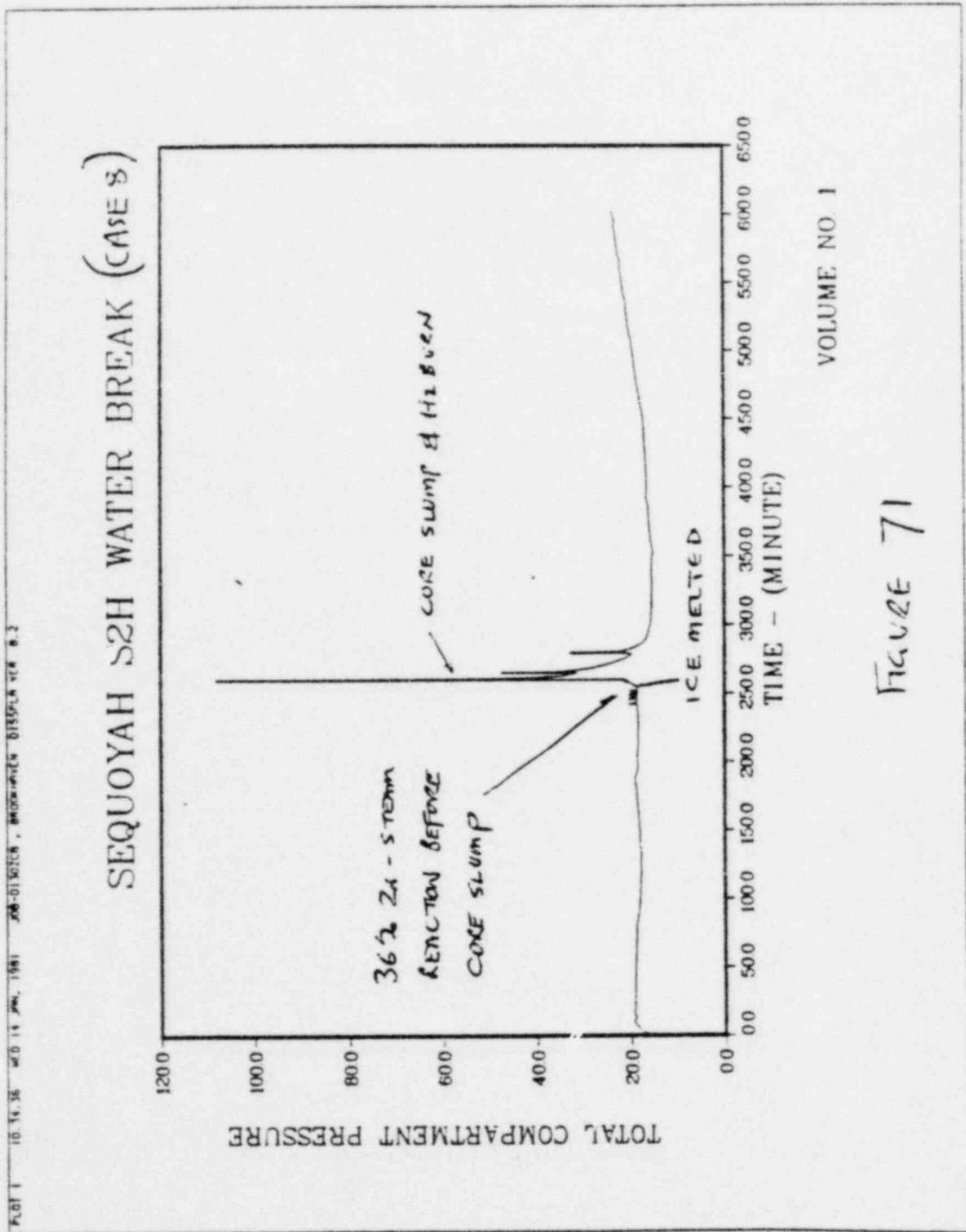
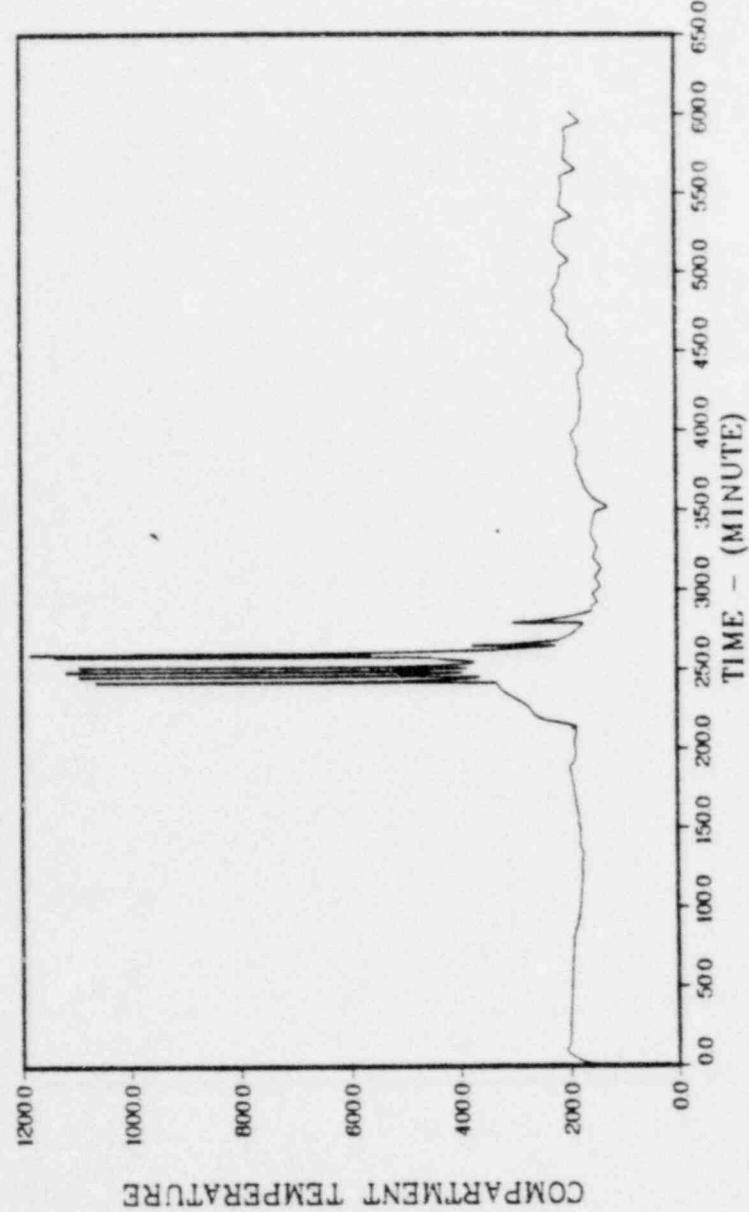


FIGURE 71

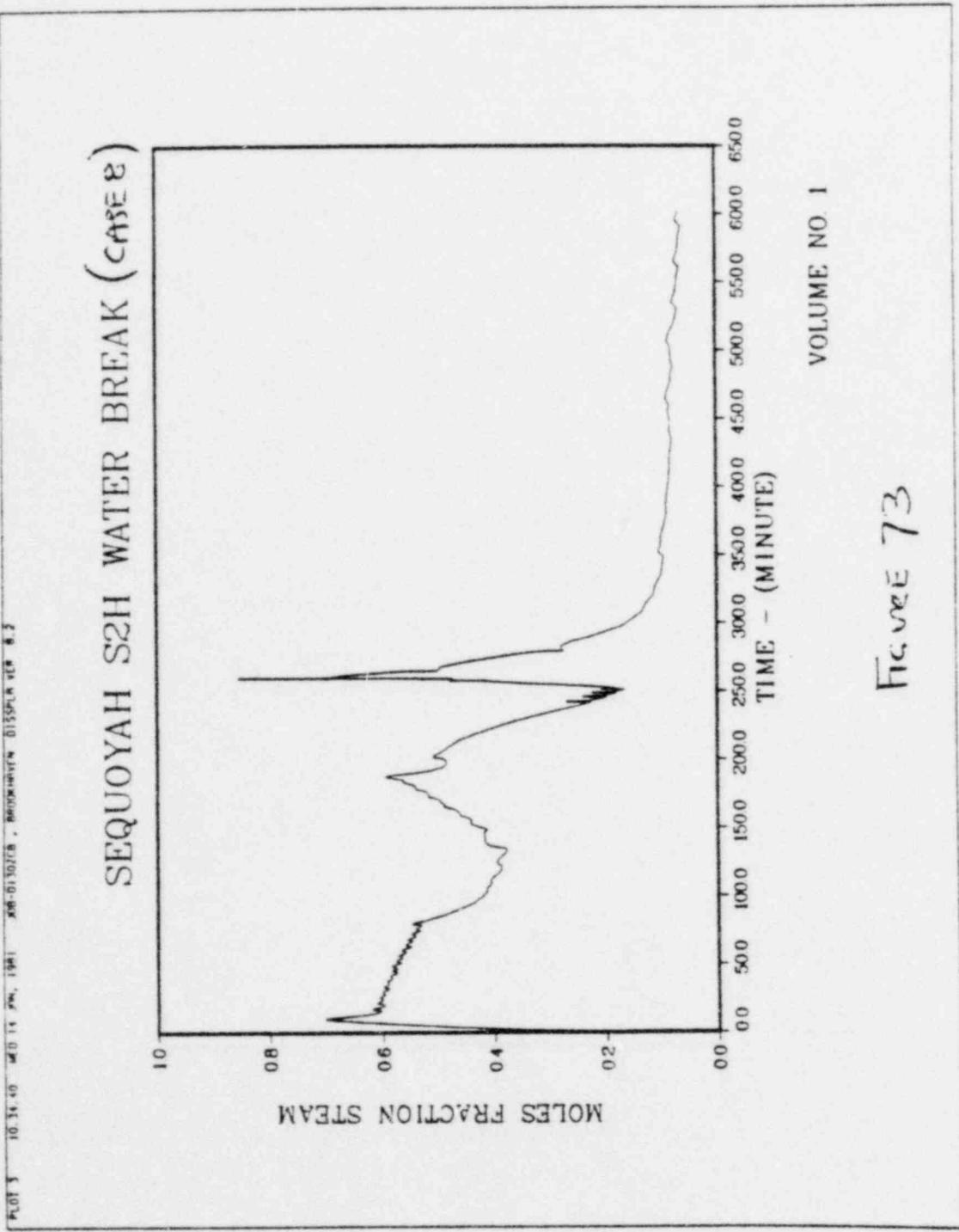
PLT 2 10-34-76 46014 Rev. 1961 500-010185 - INSTRUMENT 61550A VER 6.2

### SEQUOYAH S2H WATER BREAK (CASE e)

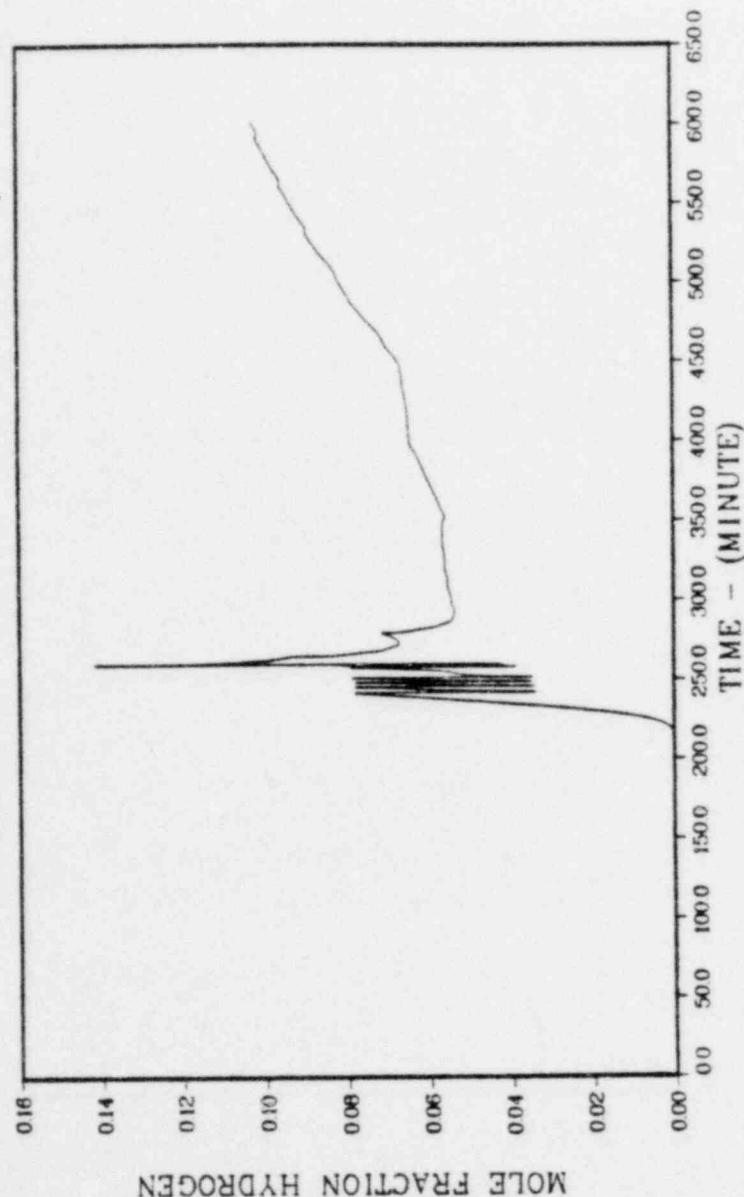


VOLUME NO. 1

HOUR = 72

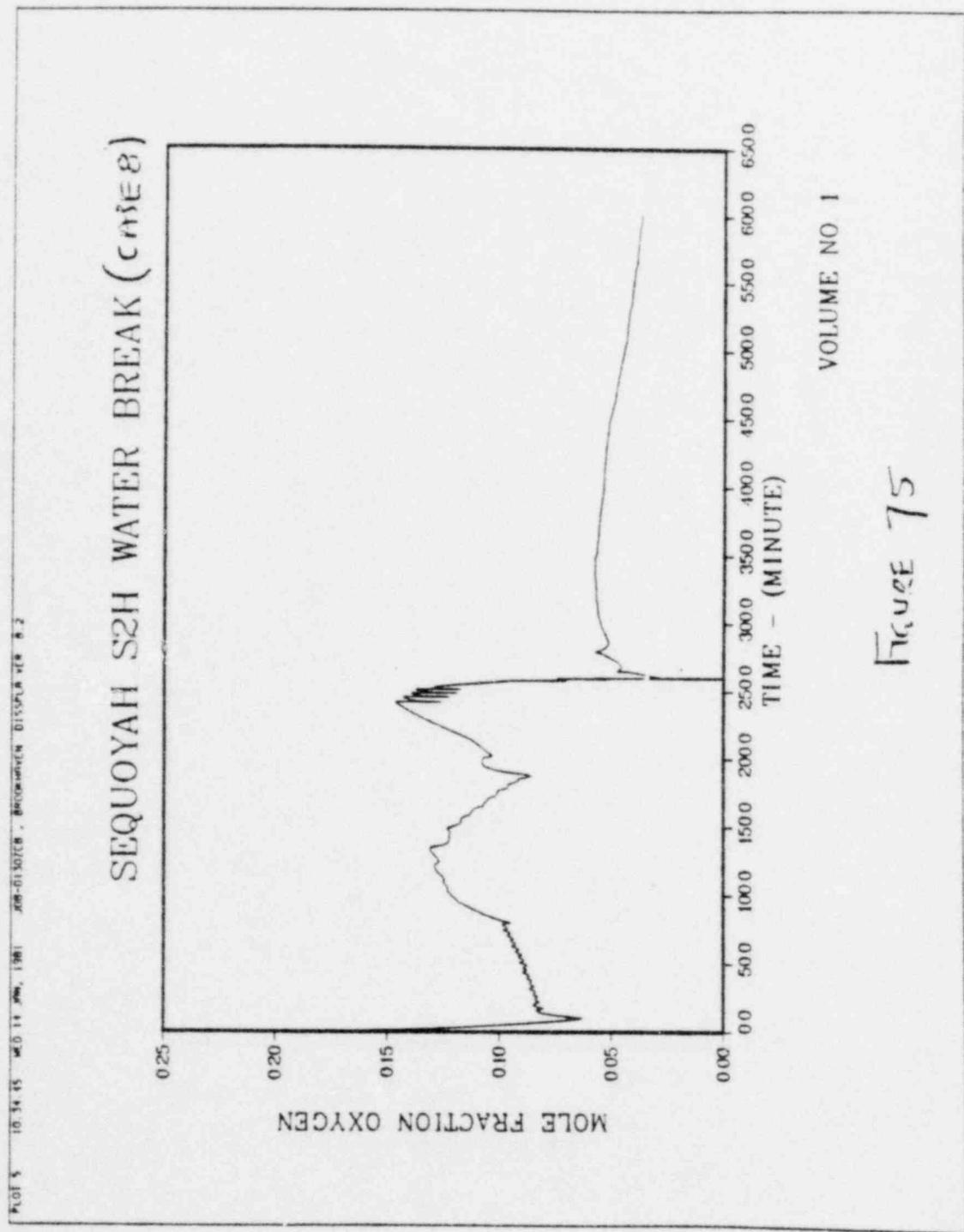


SEQUOYAH S2H WATER BREAK (CASE 8)



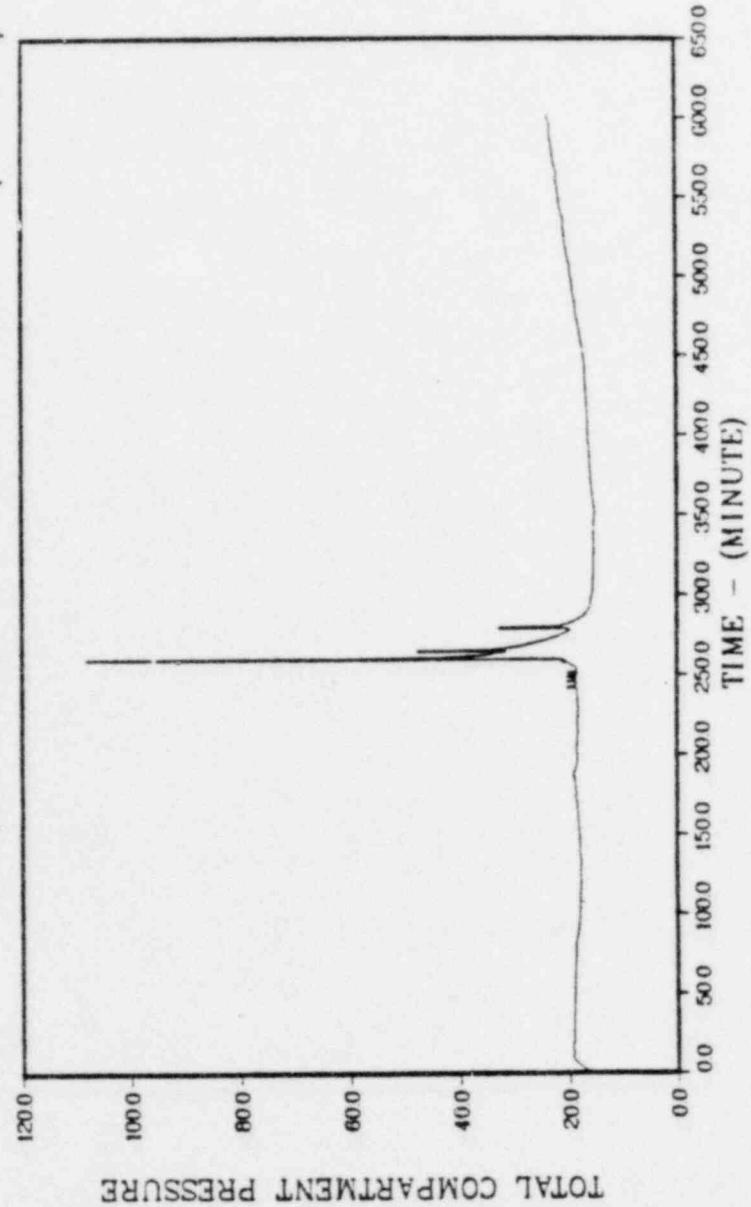
VOLUME NO. 1

Fig 12c 74



REF ID: 15.31.008 4014 Rev. 1981 APPROVED BY INSPECTOR

### SEQUOYAH S2H WATER BREAK (CASE 8)

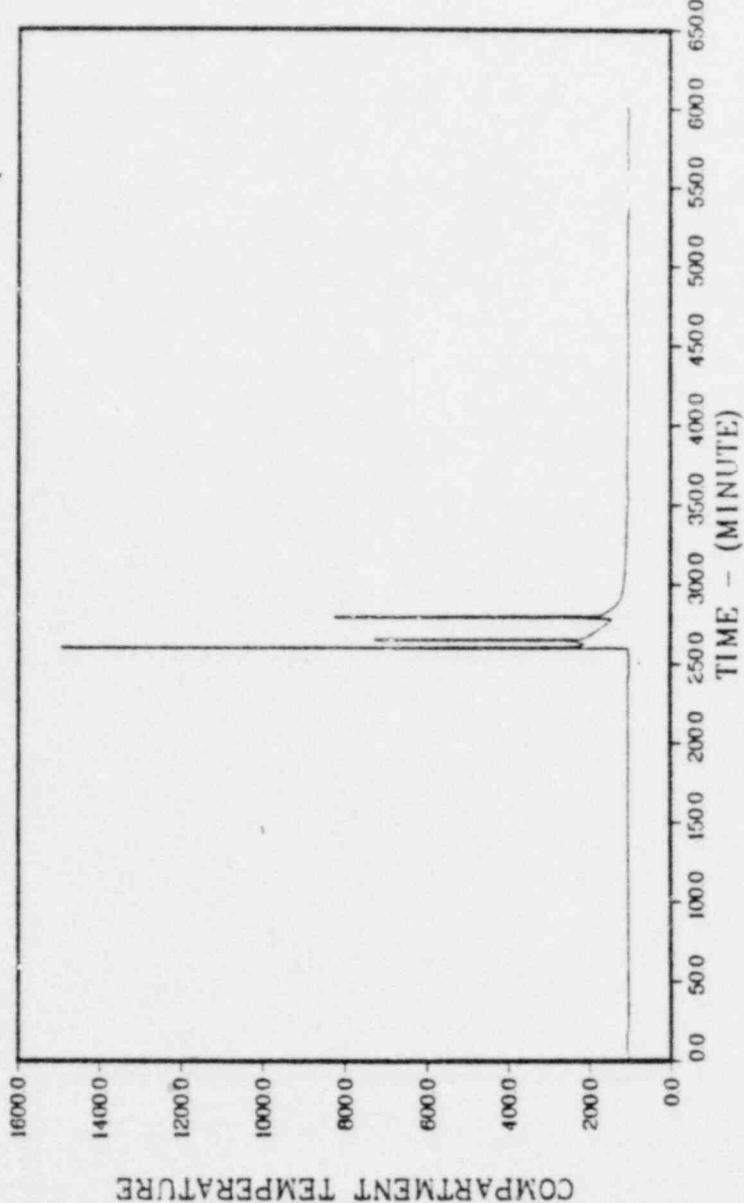


VOLUME NO. 2

Figure 7G

PLOT 2 11.31.69 2014 PM, 1961 SHEET 01 50241 - READING DISPLA VTR 8-2

### SEQUOYAH S2H WATER BREAK (CASE 8)

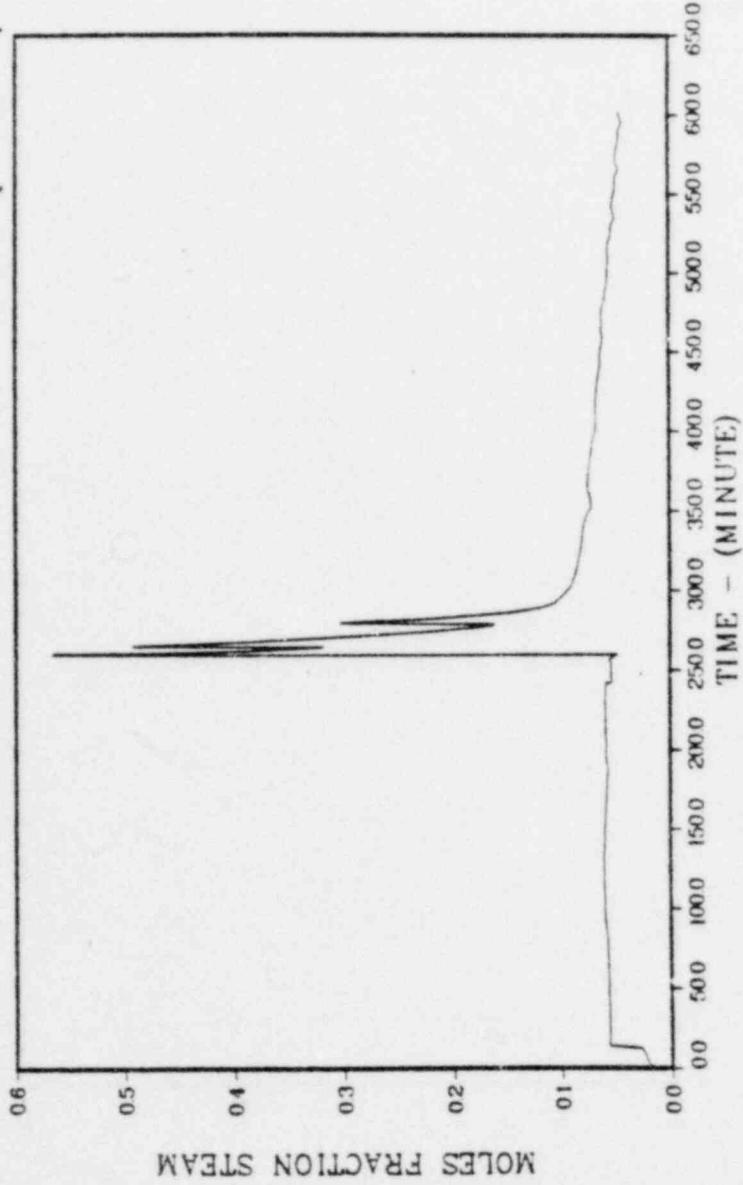


VOLUME NO. 2

HARVEY 77

PLT 3 13.11.68 00 14 AM, 1968. READING DISSEM TEST 8.2

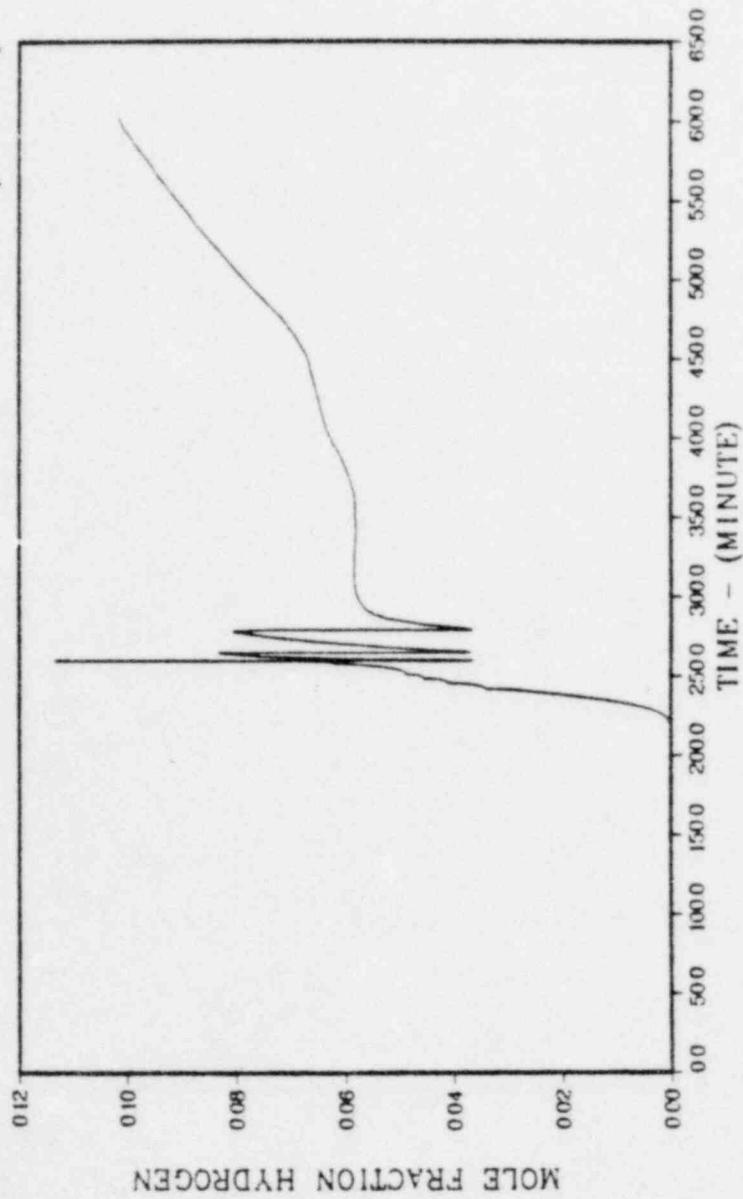
### SEQUOYAH S2H WATER BREAK (CME 2)



VOLUME NO. 2

Figure 78

SEQUOYAH S2H WATER BREAK (CASSIE)

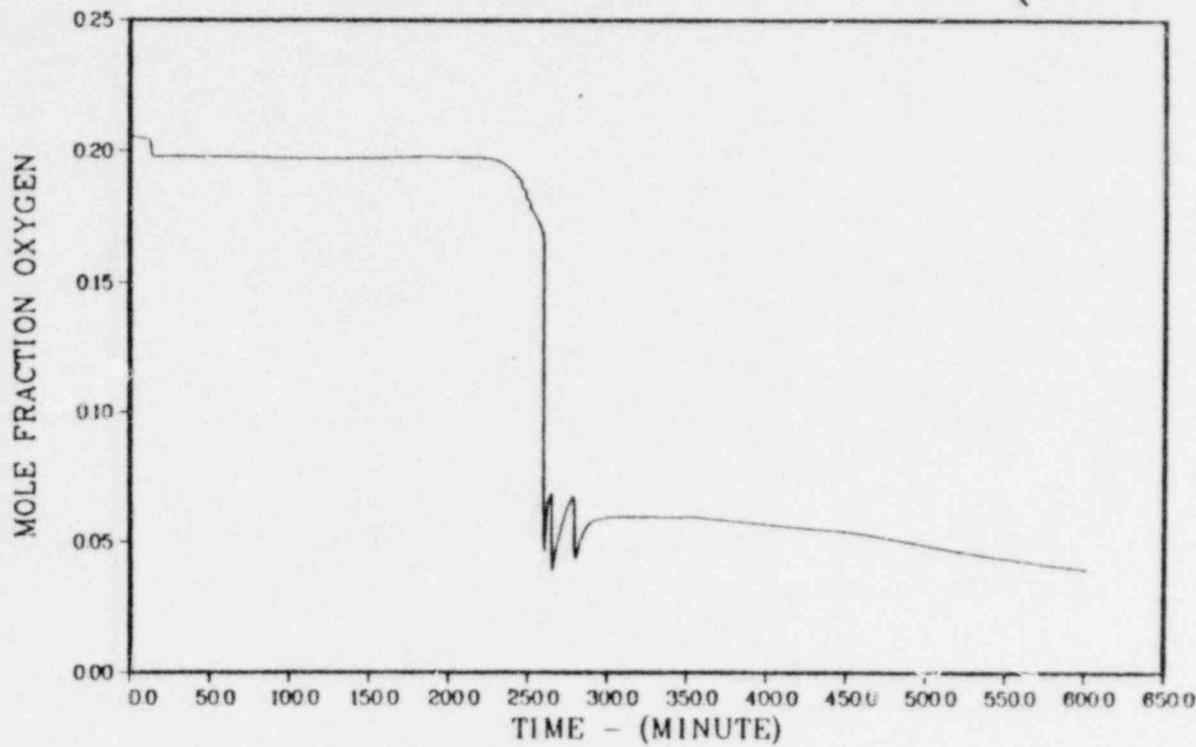


VOLUME NO. 2

FIGURE 74

PLOT 3 13.31.11 MDO 14 JUN 1981 200-030243, BROOKHAVEN DISPLACEMENT 8.2

### SEQUOYAH S2H WATER BREAK (CASE E)



VOLUME NO. 2

HARVEY SO

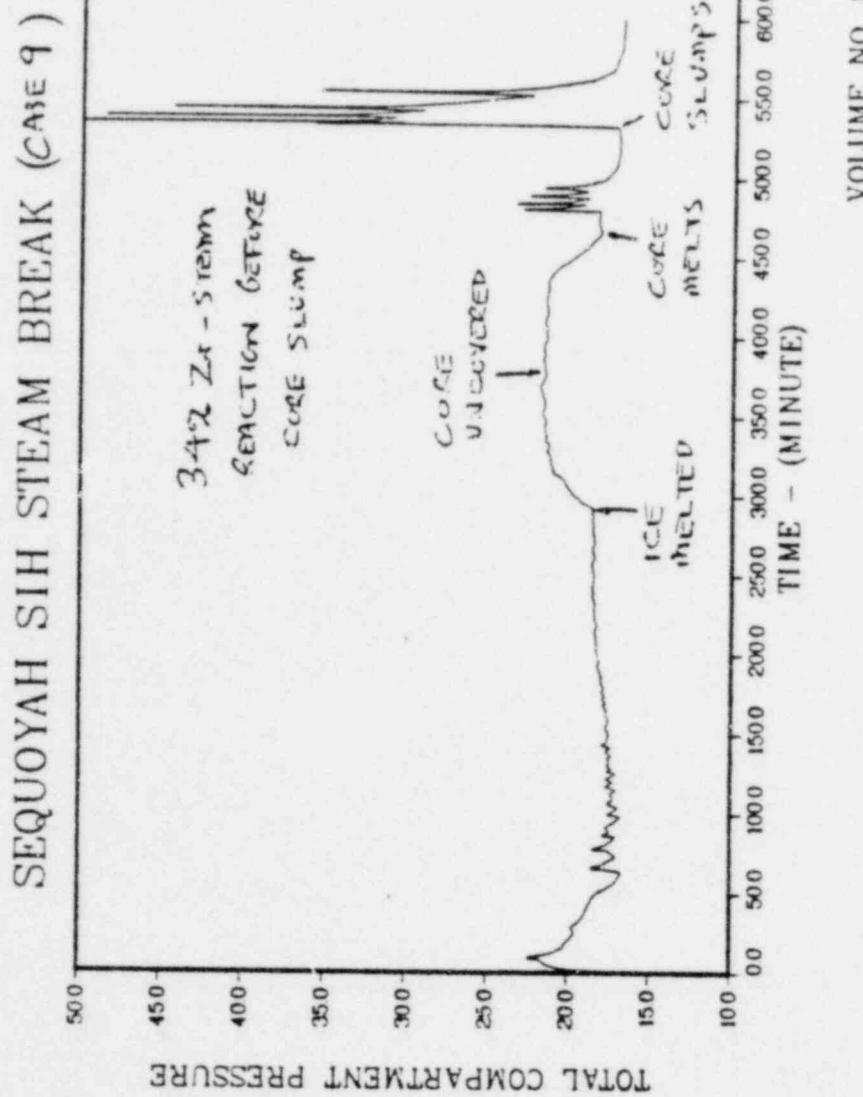
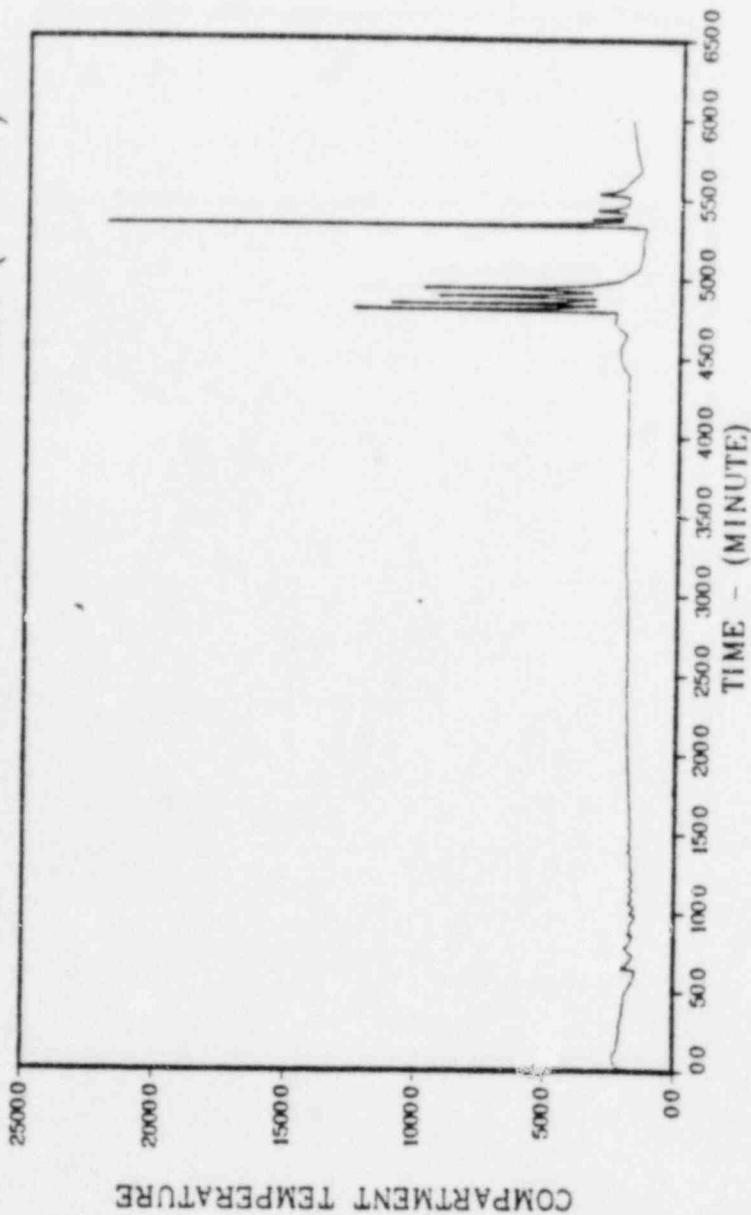


Figure S1

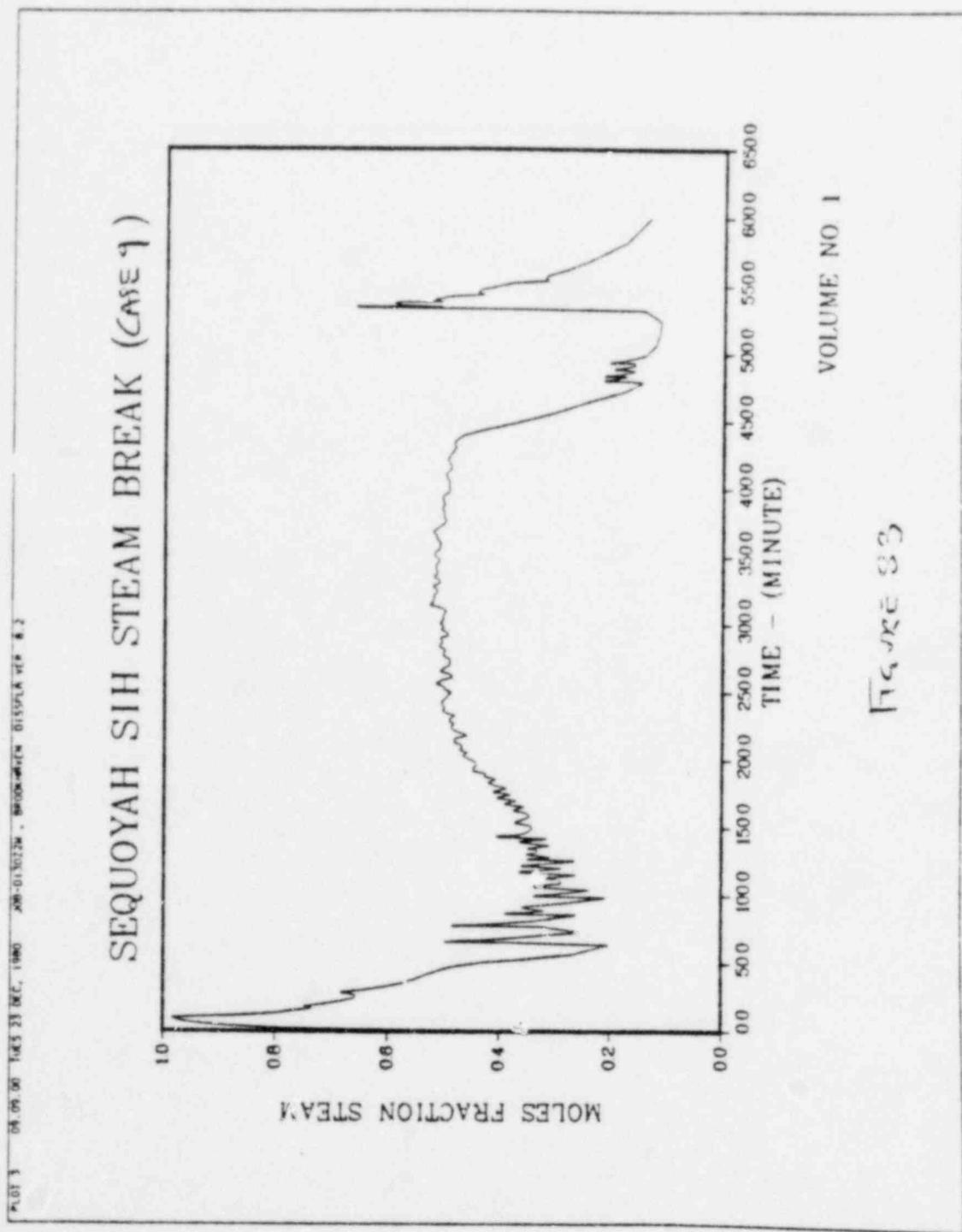
FIG 2 95.00 3.9 DEC. 1960 46-3130724. DISPLAY VOL 1

### SEQUOYAH SIH STEAM BREAK (CABE 9)

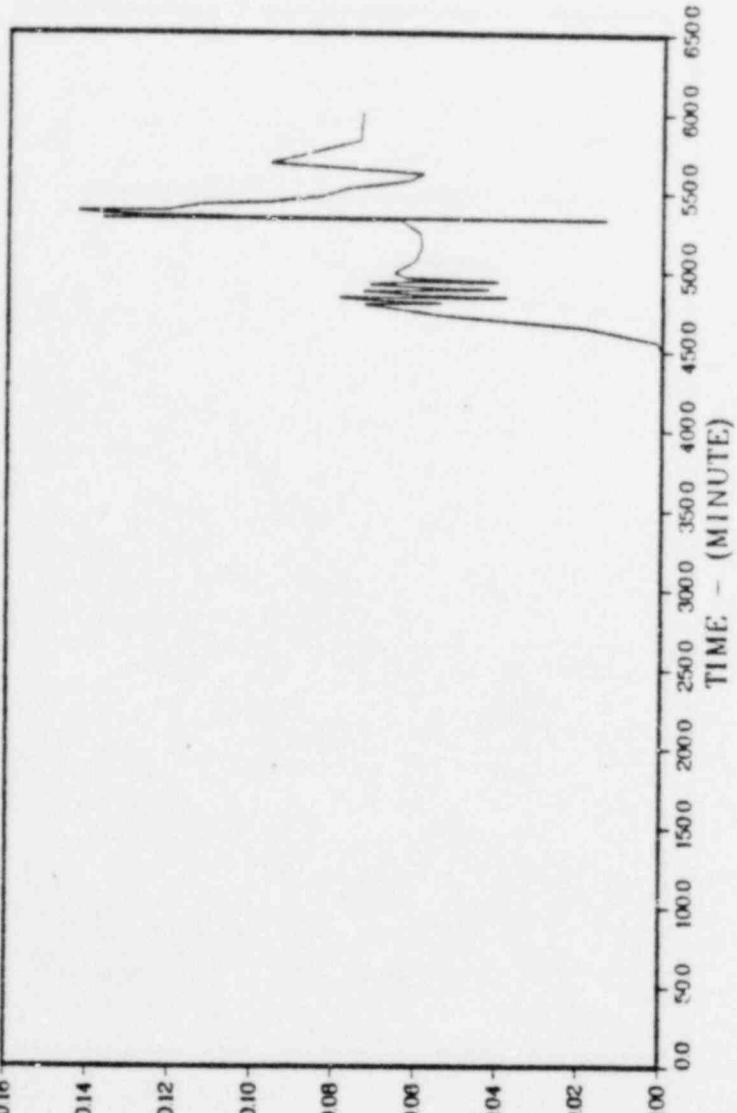
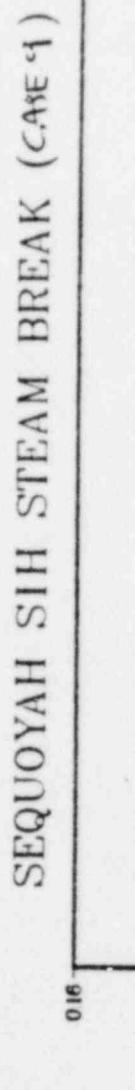


VOLUME NO. 1

FIGURE 52



1001 66-00481 1960 00000000000000000000000000000000



VOLUME NO. 1

Figure 3+

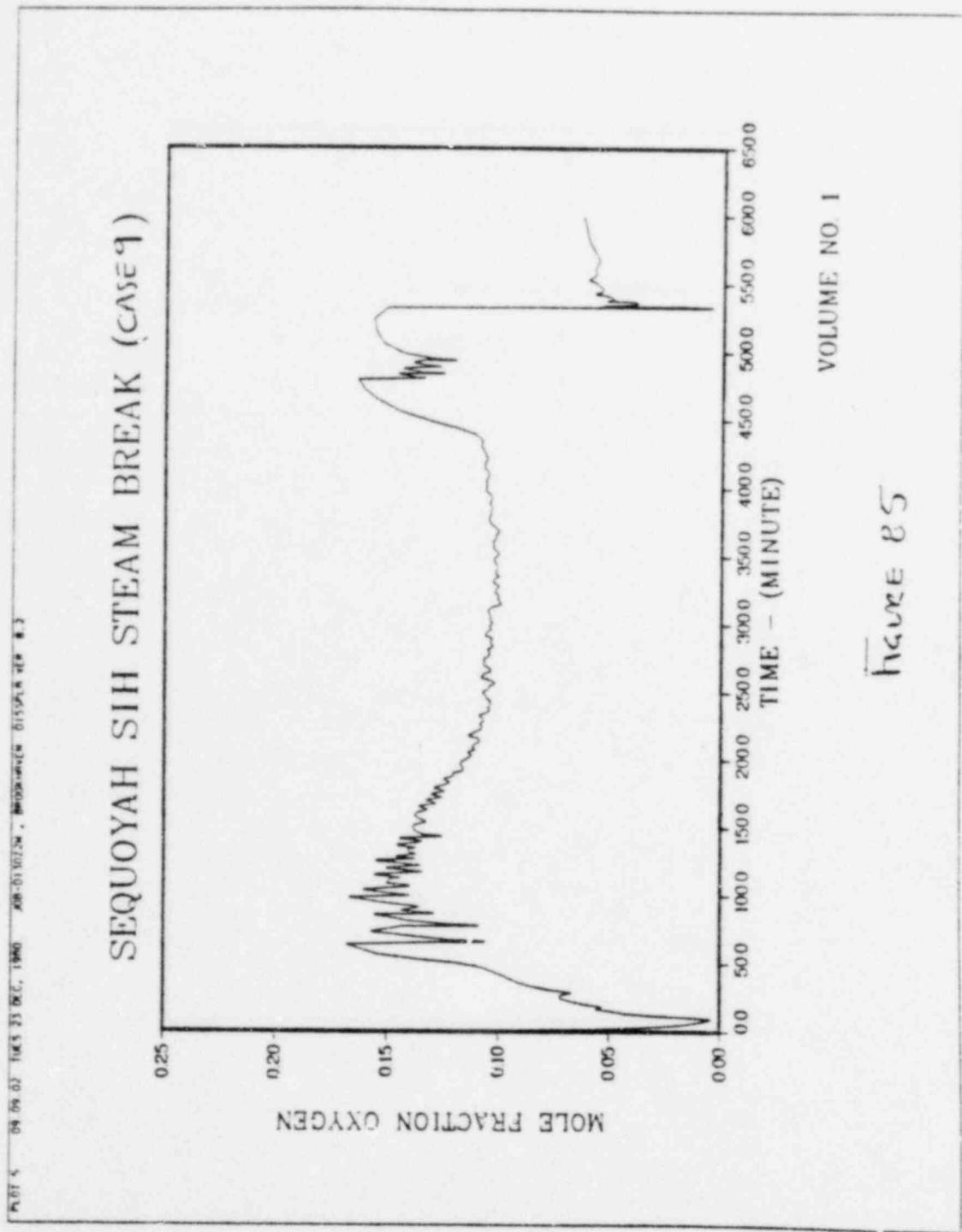
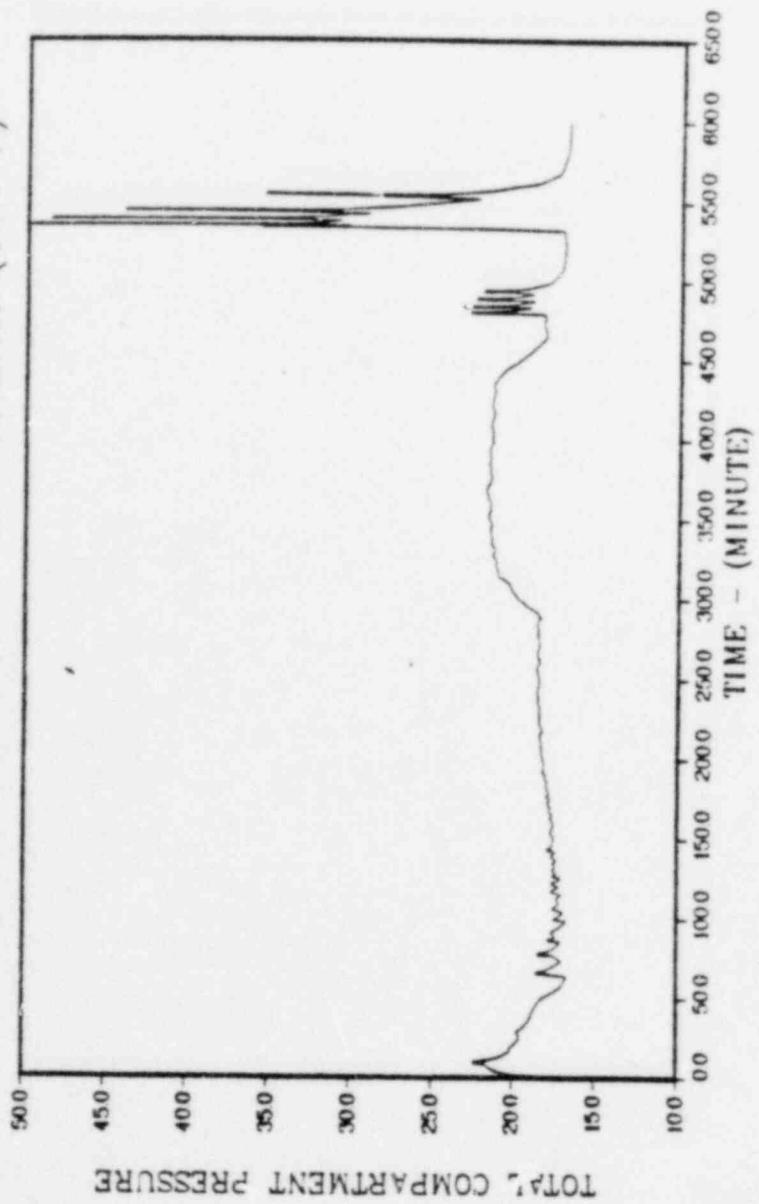


Figure 85

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SEQUOYAH SHI STEAM BREAK (CASE 1)

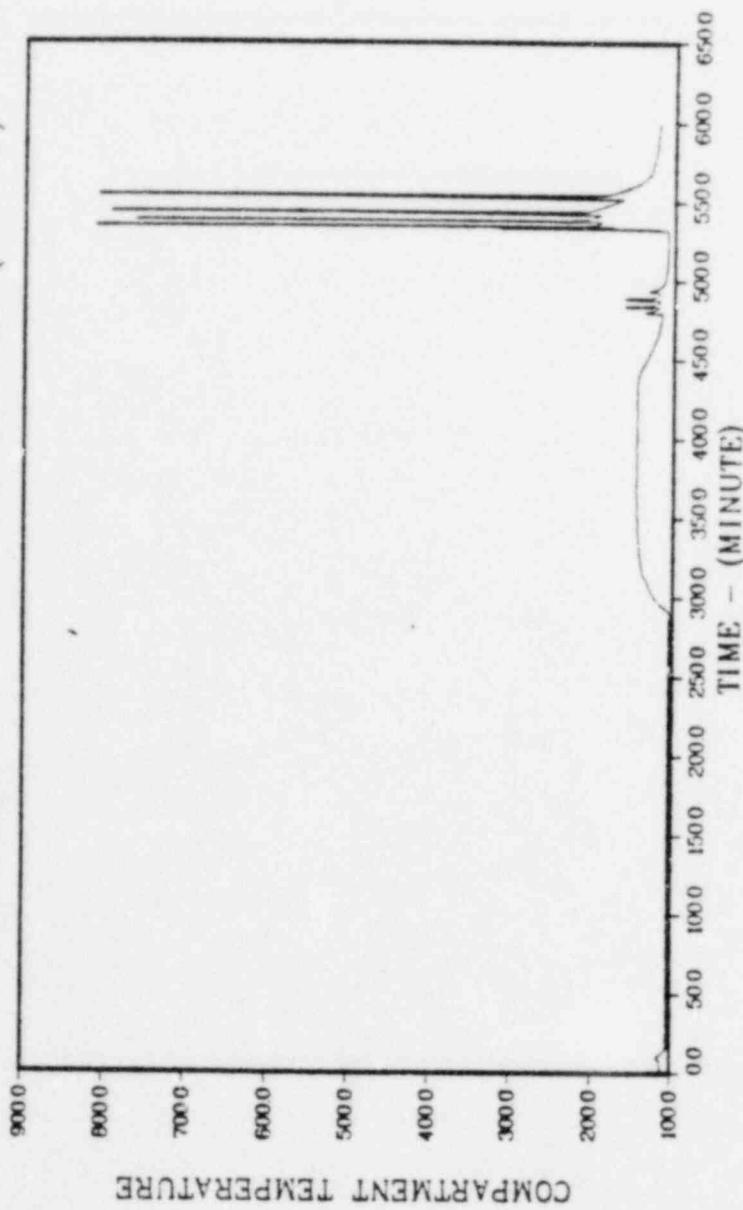


VOLUME NO. 2

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TEST 2 09:00 15 MAY 73 (EC, 1960) R&B-0130724, READING NO. 0150474 TEST # 3

SEQUOYAH SHI STEAM BREAK (CASE '91)

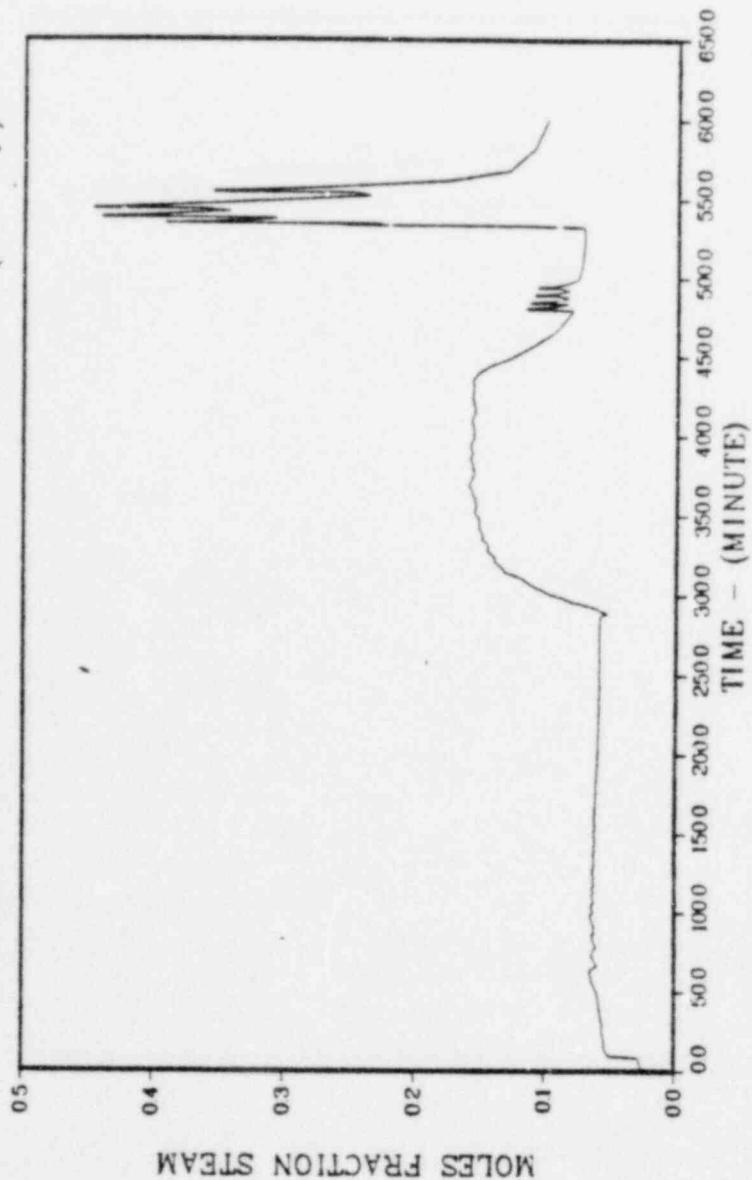


VOLUME NO. 2

Figure 8.7

PLT 3 09:08 16 NOV 23 1960 40-010279 - 0155PM VTR 6.2

SEQUOYAH SH STEAM BREAK (CASE 1)

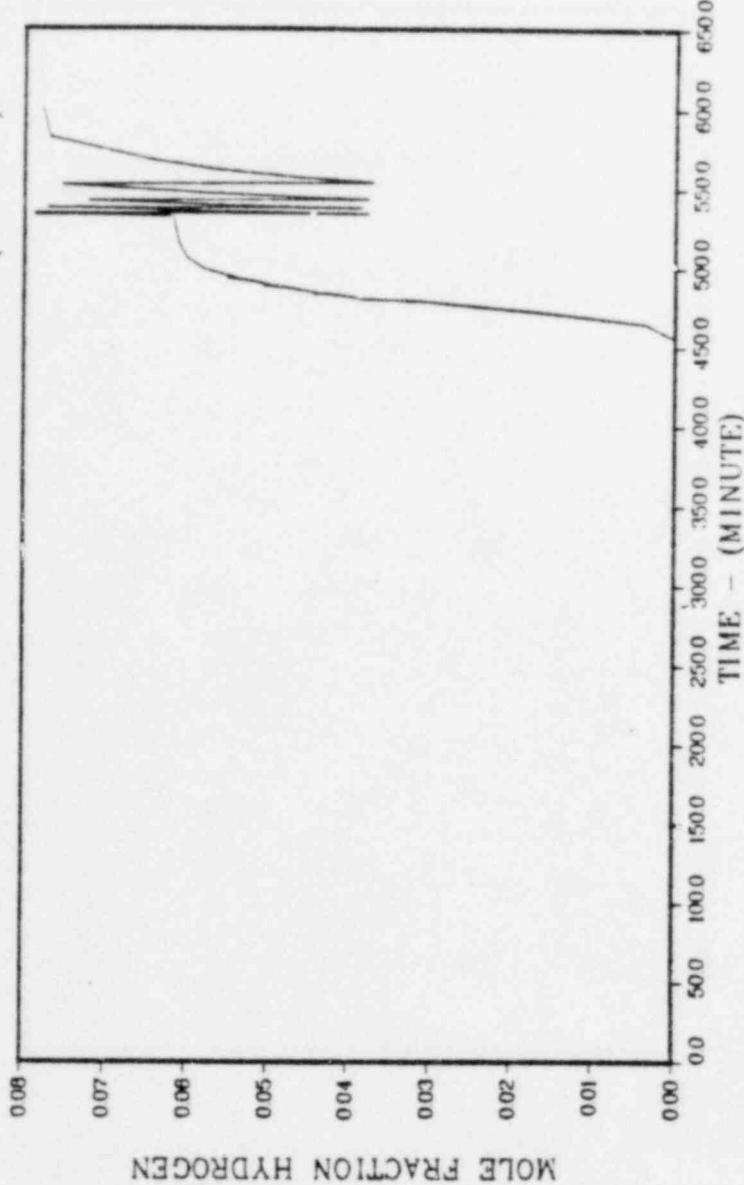


VOLUME NO. 2

HANDEE EE

P-01 4 06:06:18 Tues 23 Oct. 1960 60-010024

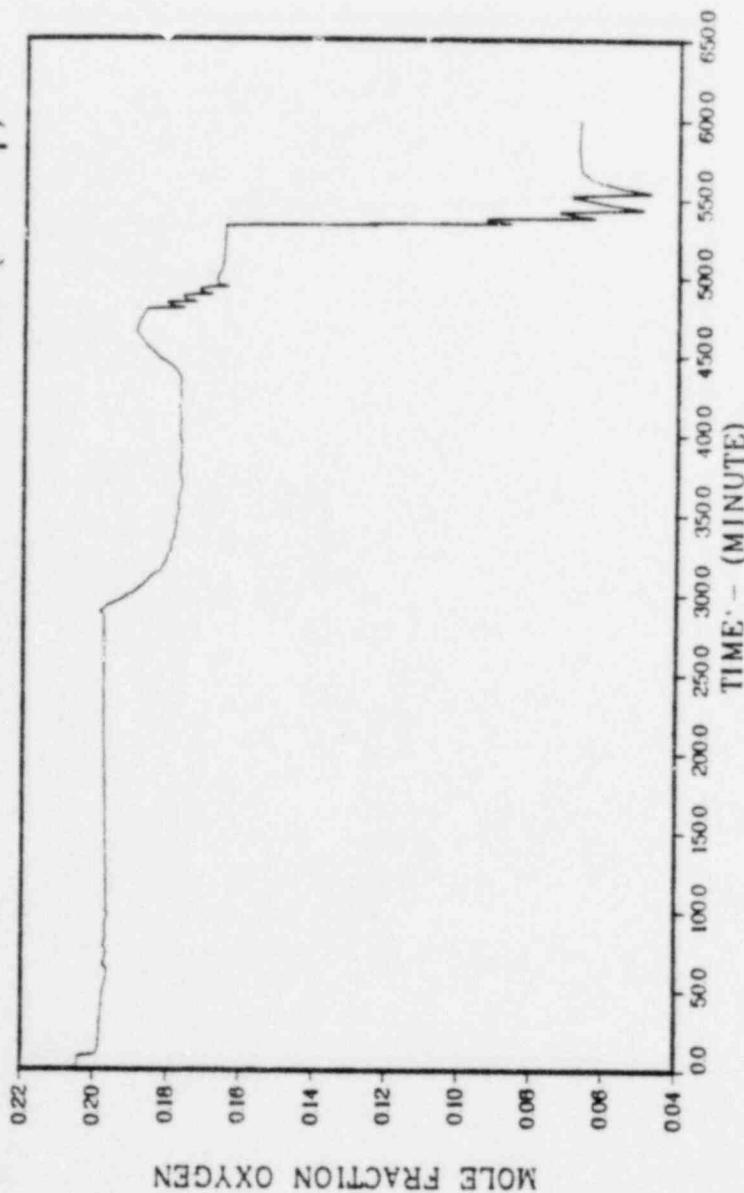
SEQUOYAH SHI STREAM BREAK (CABE 9)



VOLUME NO. 2

FIGURE 9

SEQUOYAH SHI STREAM BREAK (CASE 1)

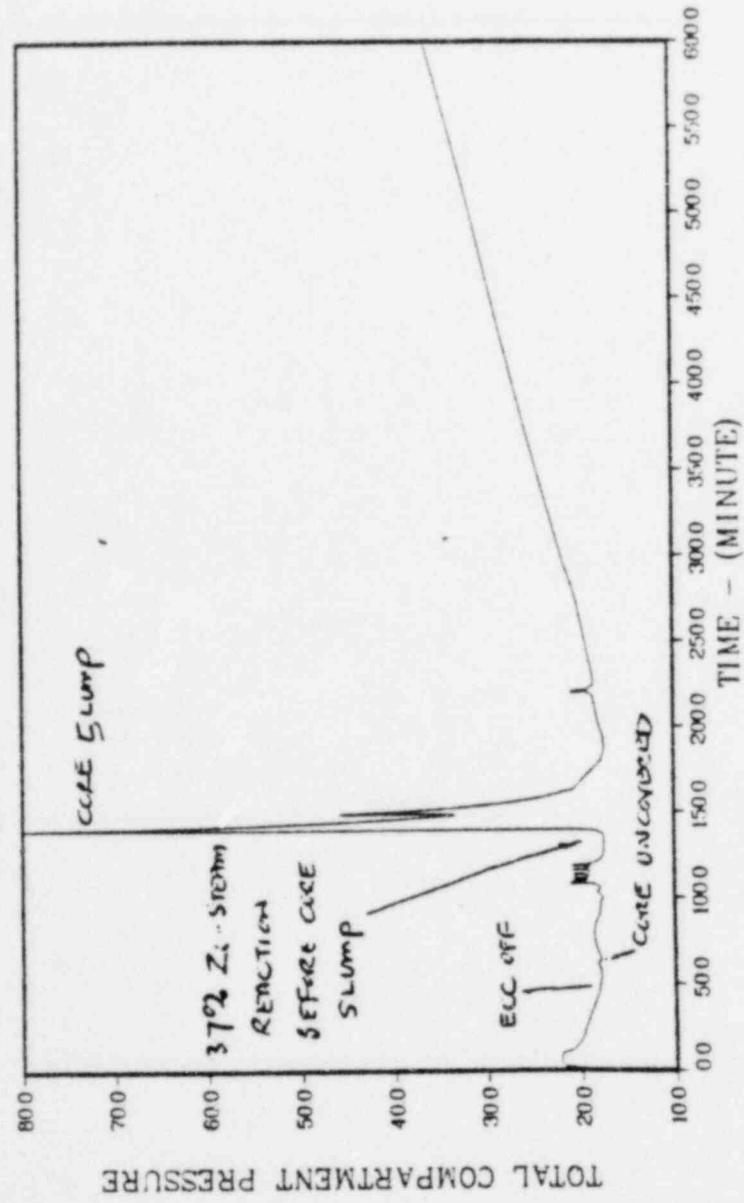


VOLUME NO. 2

FIGURE 10

PAGE 1 OF 15 DATE 14 JULY 1961 TEST NUMBER 015524 VOLUME 1

### SEQUOYAH SHI WATER BREAK (CASE 10)

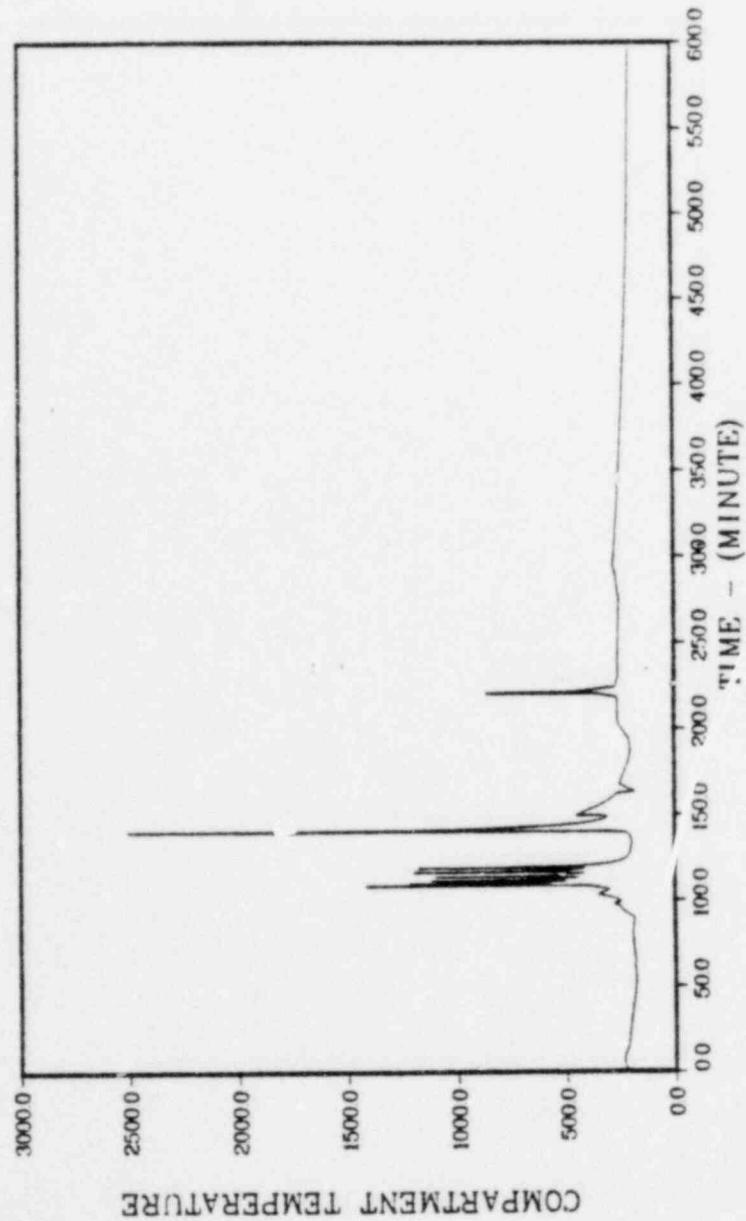


VOLUME NO. 1

FIGURE 91

PLAT 2 10.35.18 420 14 PM, 1981 400-01 SOURCE - BENDIX 0155PLA VER 8.2

### SEQUOYAH SIH WATER BREAK (CASE 10)

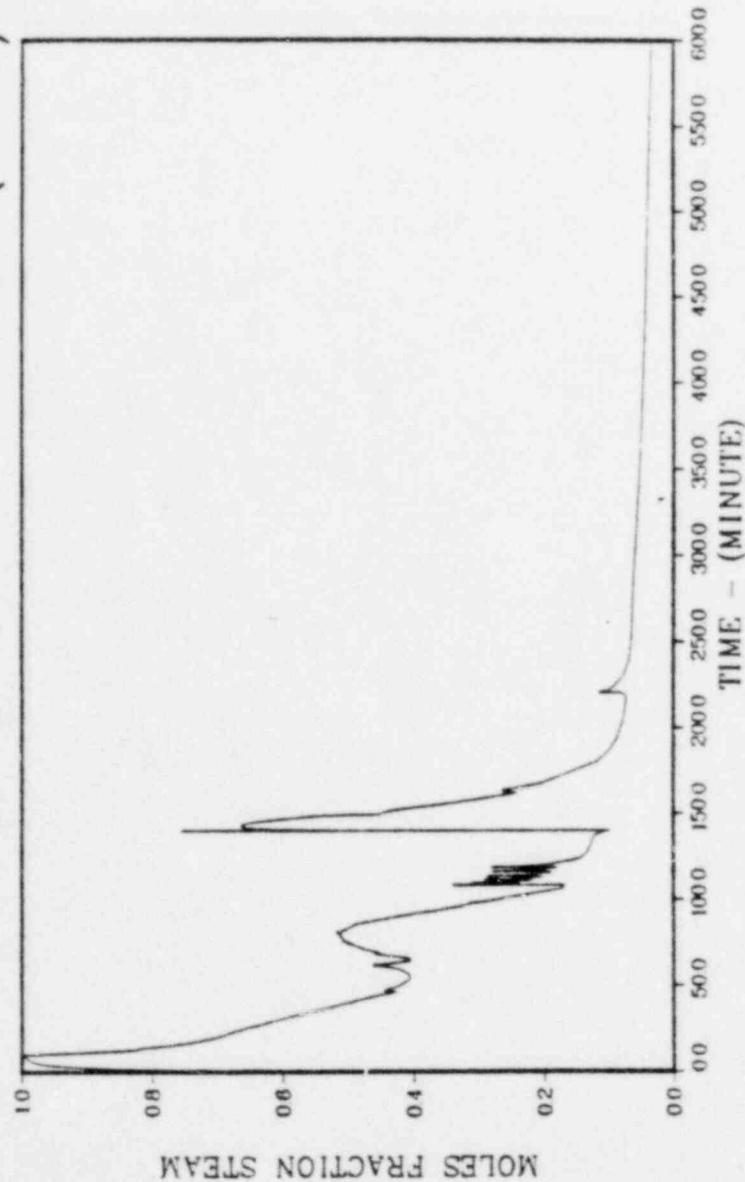


VOLUME NO. 1

Figure 92

P.D. 3 16.15.70 014 JUN. 1981 0155PM 0155PM 0155PM 0155PM

SEQUOYAH SH WATER BREAK (CME 10)

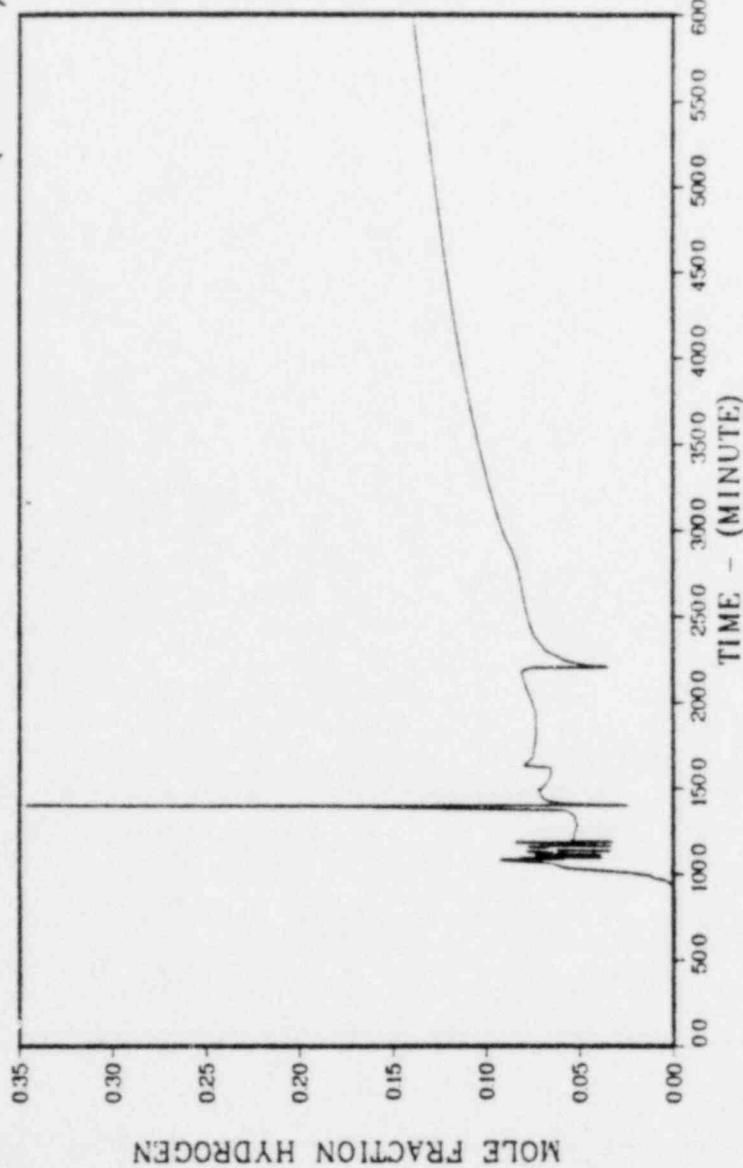


VOLUME NO. 1

Figure 93

POLY 4 10.35.23 2014 PM. 1981 5000 ml/min. 0155°C. 0155°C. 0155°C. 0155°C.

SEQUOYAH SIH WATER BREAK (CASE 10)

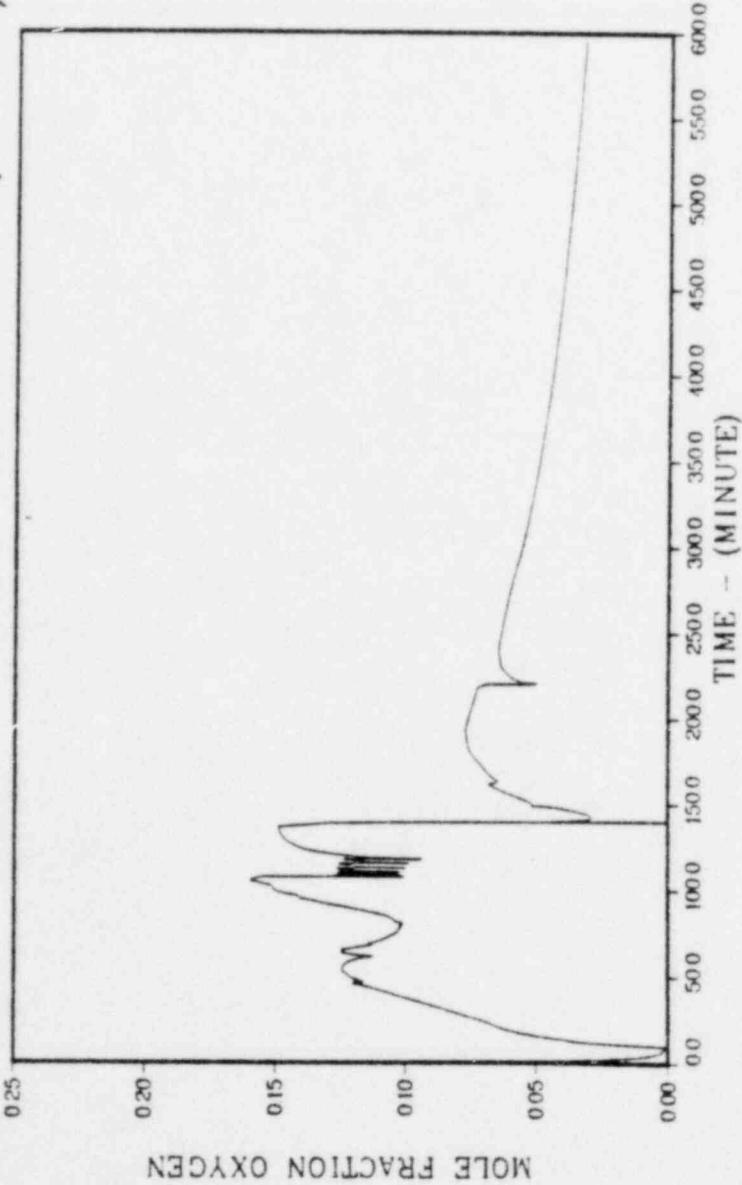


VOLUME NO. 1

HCG2E 94

Plot 5 10/15/75 at 014 p.m. 1981 500-01507CE - Datasheet 01507CE VEN R 2

SEQUOYAH SIH WATER BREAK (CASE 10)



VOLUME NO. 1

Figure 95

PLOT 1 13 31 52 AM 14 APR. 1961 200-01 50246 - SEQUOYAH SIH WATER BREAK (CART 10)

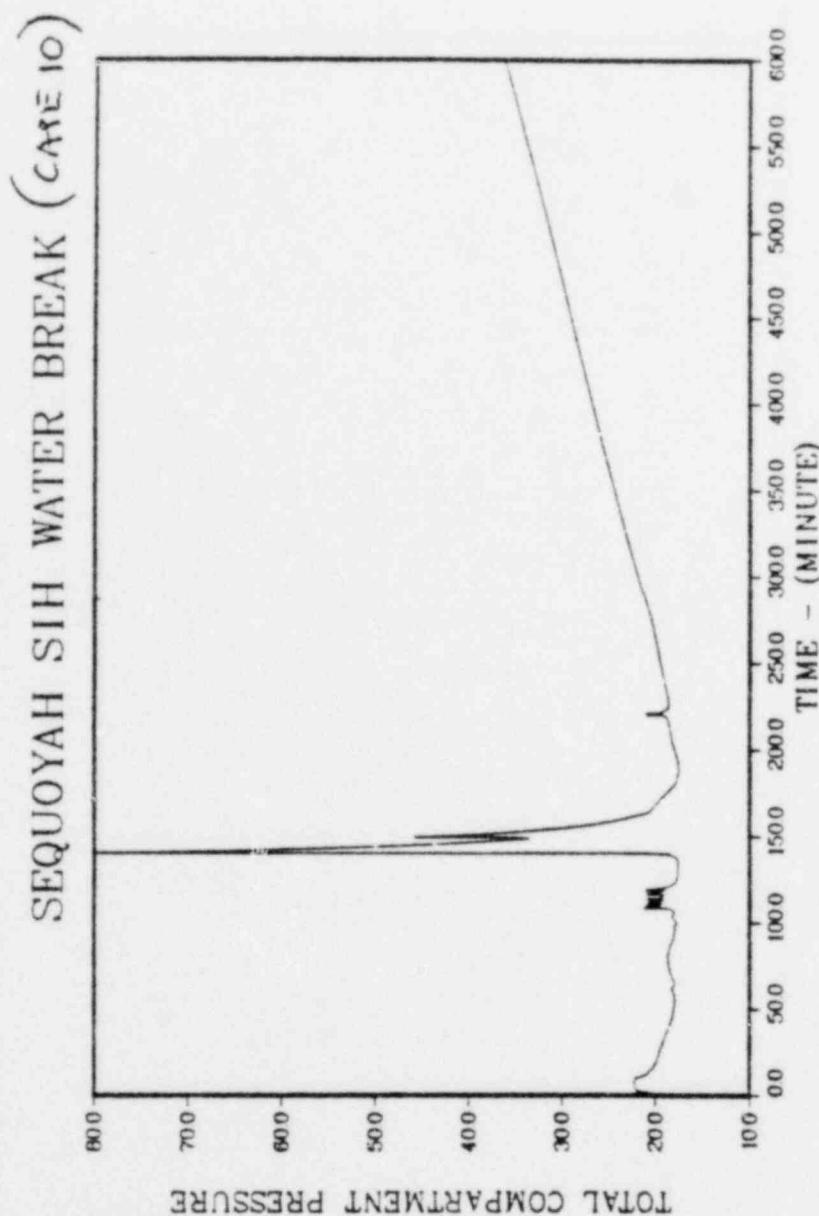
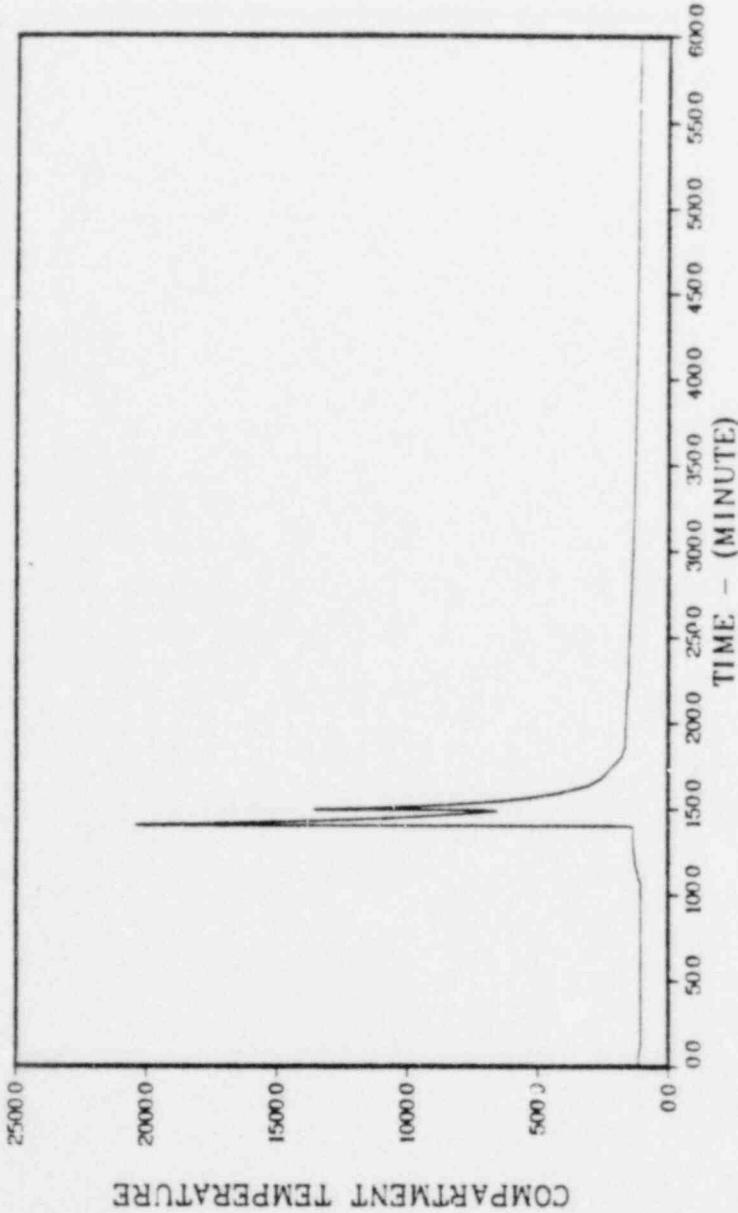


Figure 96

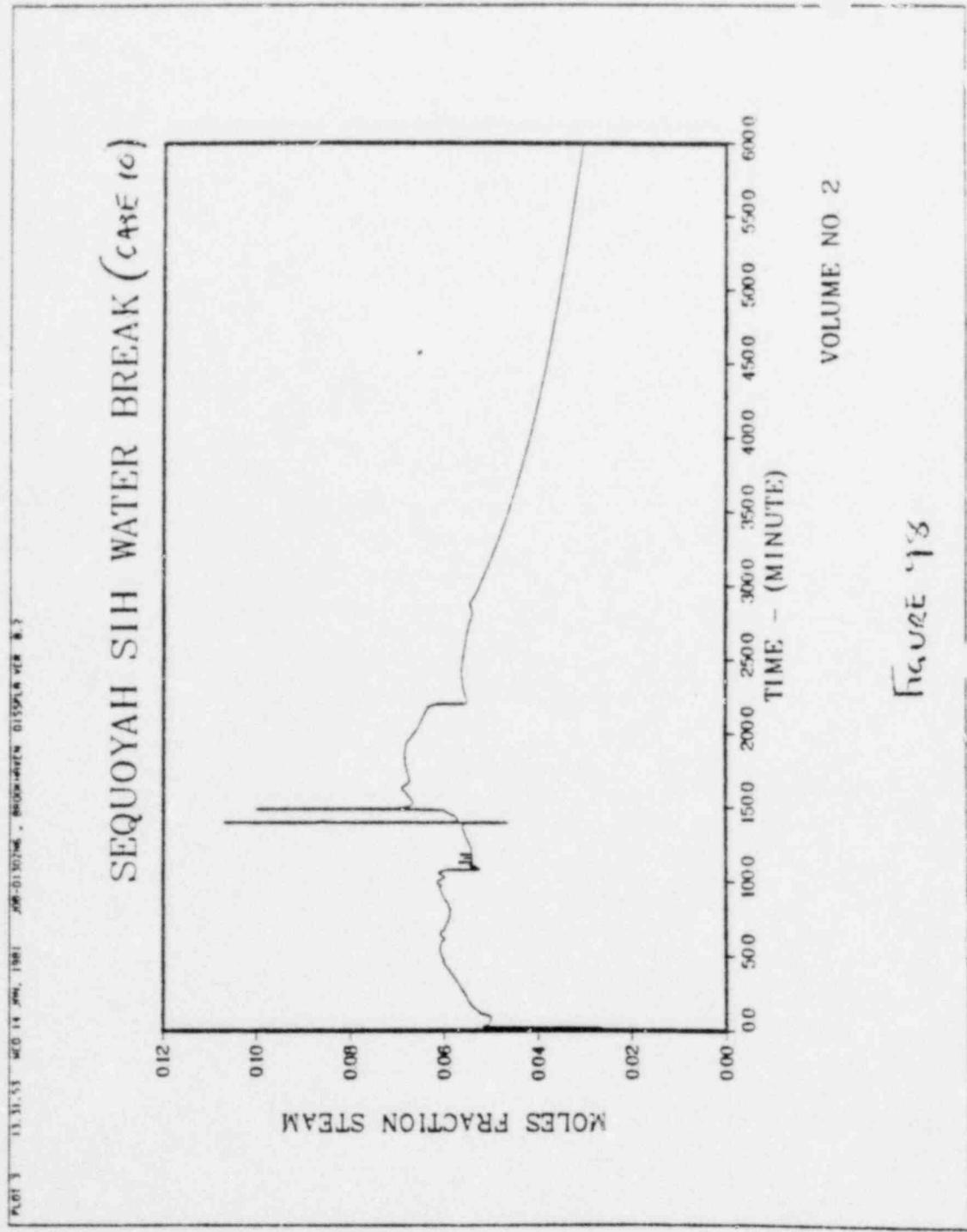
PLOT 2 13.31.53 at 014 AM 1961 60-0130246 - BENTONITE 0155PM VEN 8.2

### SEQUOYAH SH WATER BREAK (CASE 10)



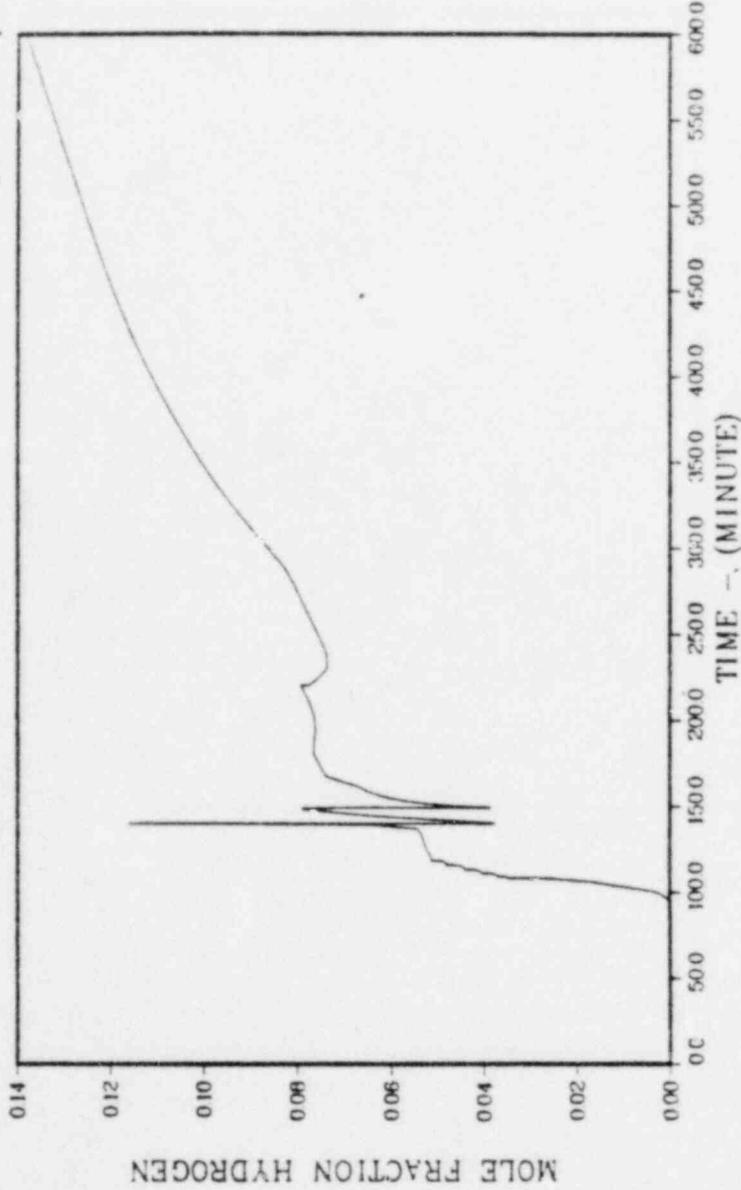
VOLUME NO. 2

Figure 17



PLT 4 13.31.4 2014 10:51:56 300-015056 - BUREAU OF SURVEY AND MAPPING

SEQUOYAH SH WATER BREAK (CASE 10)

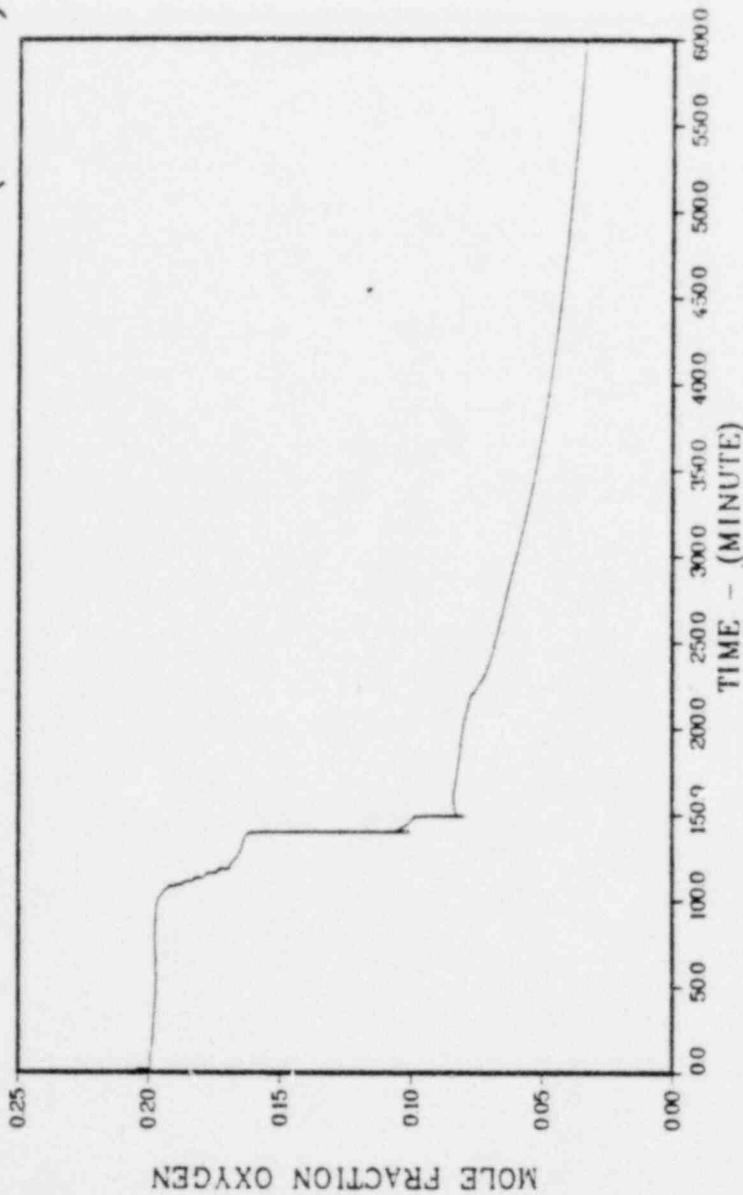


VOLUME NO. 2

HGUE 91

ESTATE OF ETHELLINE O'LEARY v. 63

SEQUOYAH SIH WATER BREAK (CARRIE iQ)

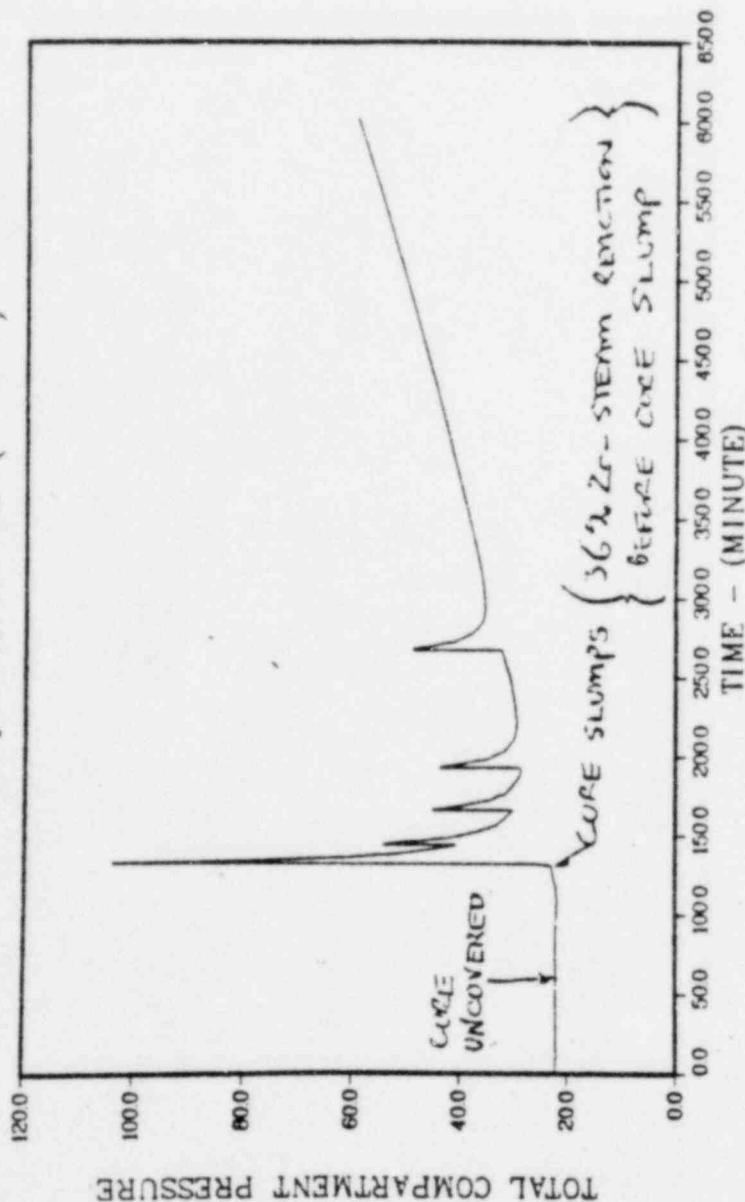


VOLUME NO. 2

Figure 100

FIG. 1 09 43.29 00 17 OCT. 1960 500-0130265 • SEQUOYAH DISCUSSION NO. 1

SEQUOYAH AB (CASE II)



VOLUME NO. 1

FIGURE 1C1

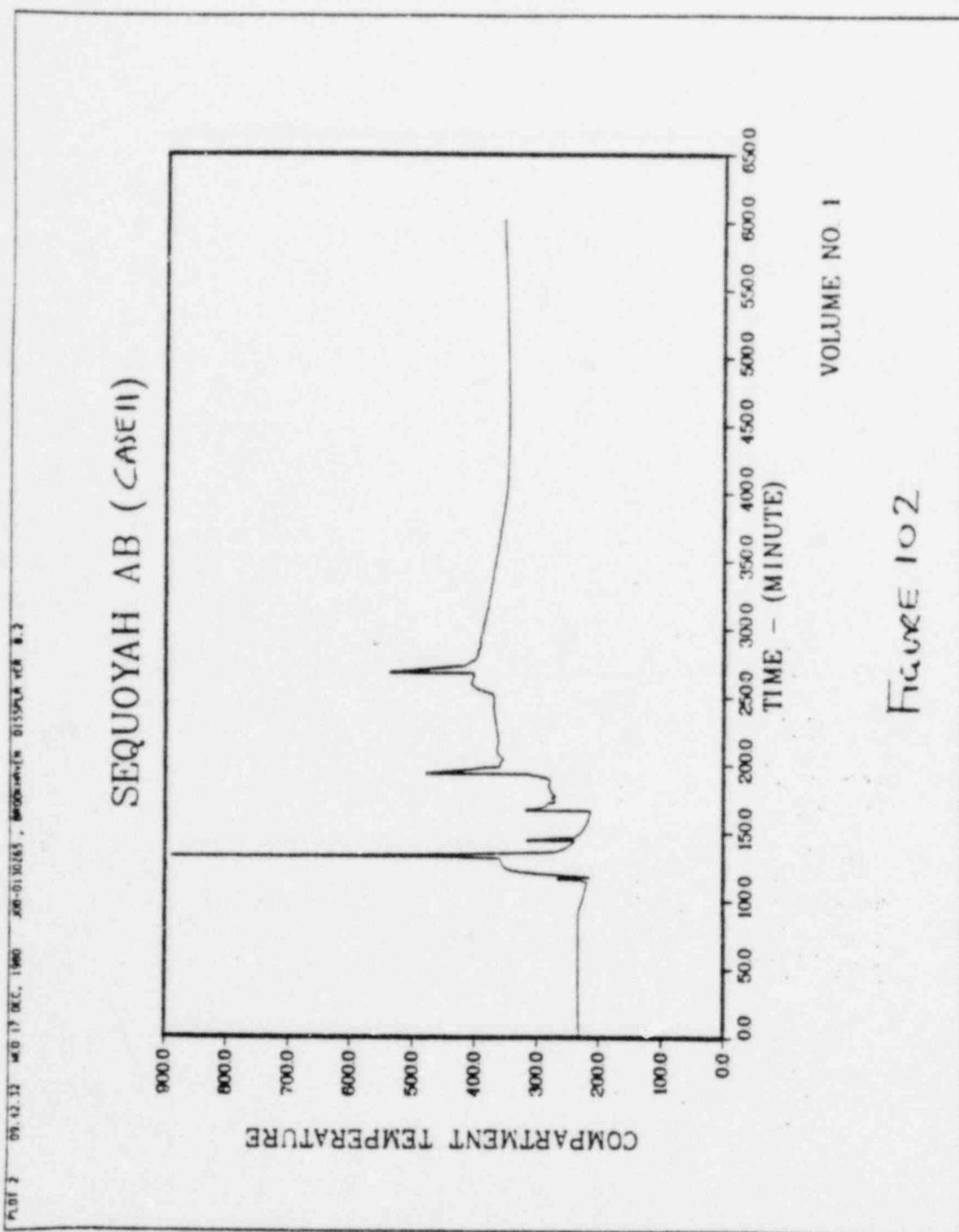
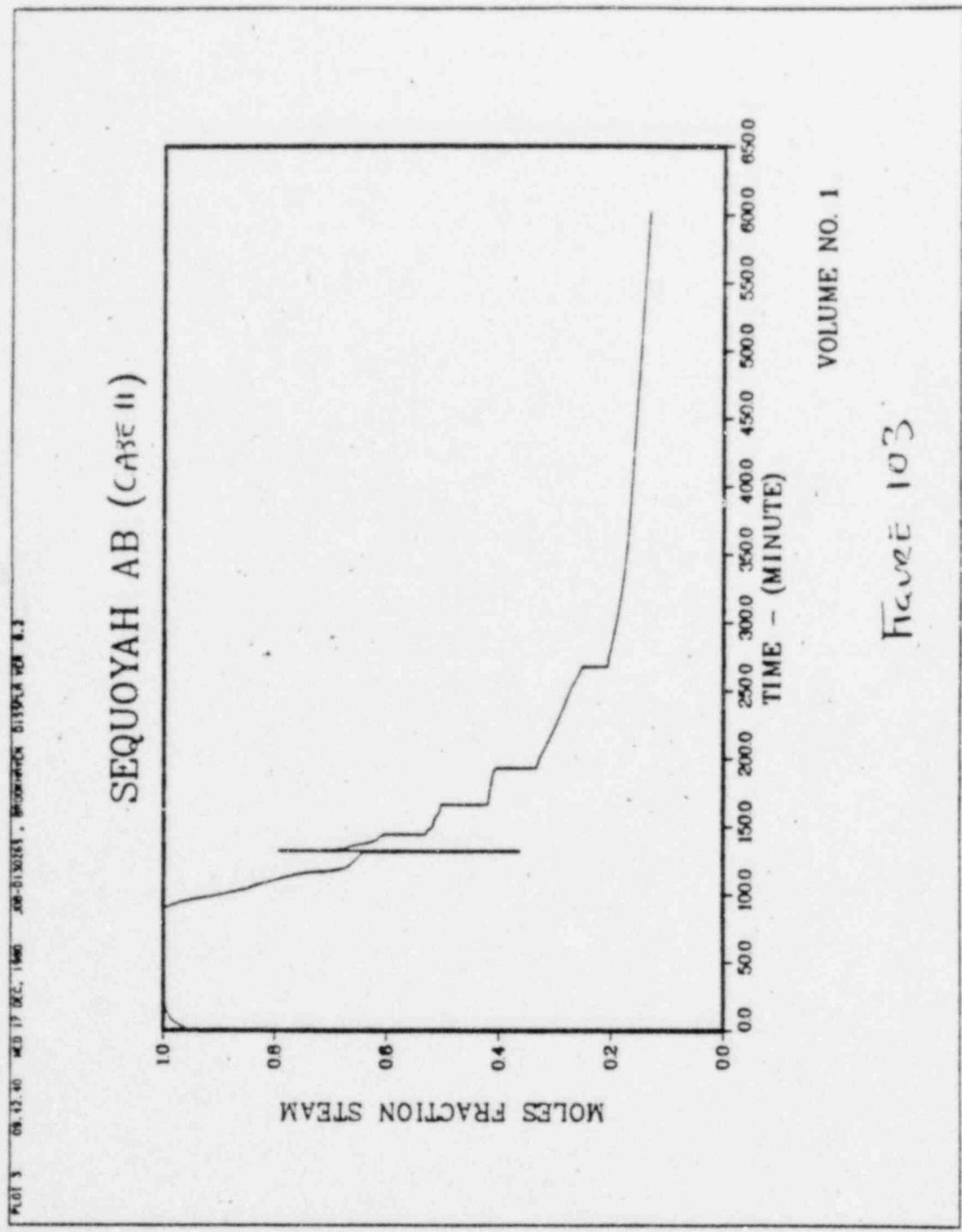
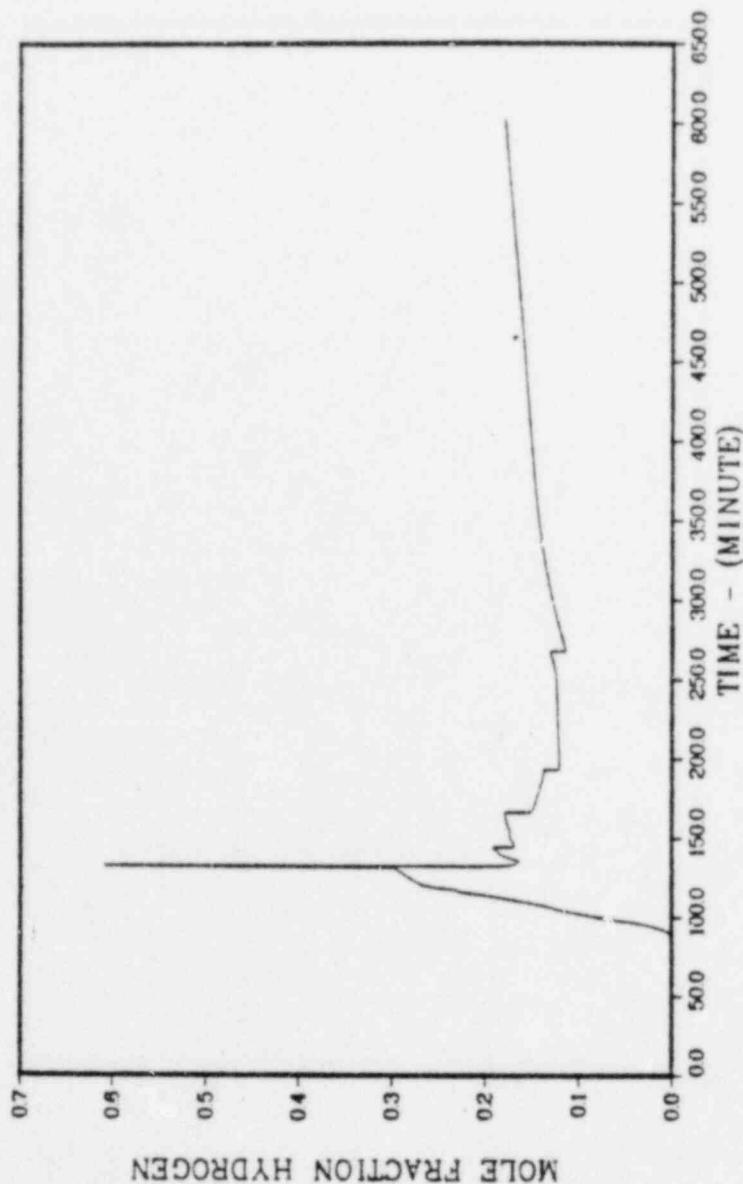


Figure 102



PLOT 4 09-42-47 460 17 DEG C. 1960 308-0130255 015501A.VTR 8.2

SEQUOYAH AB (CABE U)

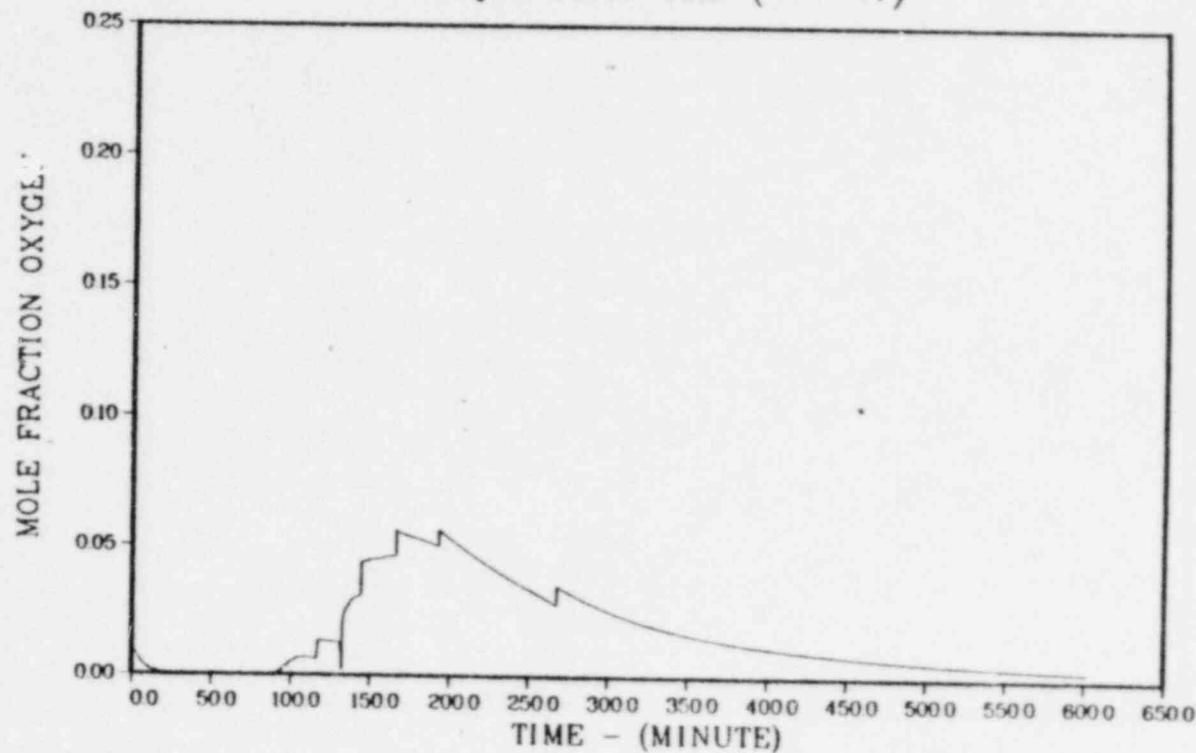


VOLUME NO 1

$$\bar{h}_{\text{cav}} \times 10^4$$

PLOT 5 09:42:48 WED 17 DEC, 1986 JBB-0150265, BROOKHAVEN BISSPLA VER 8.2

SEQUOYAH AB (CASE II)

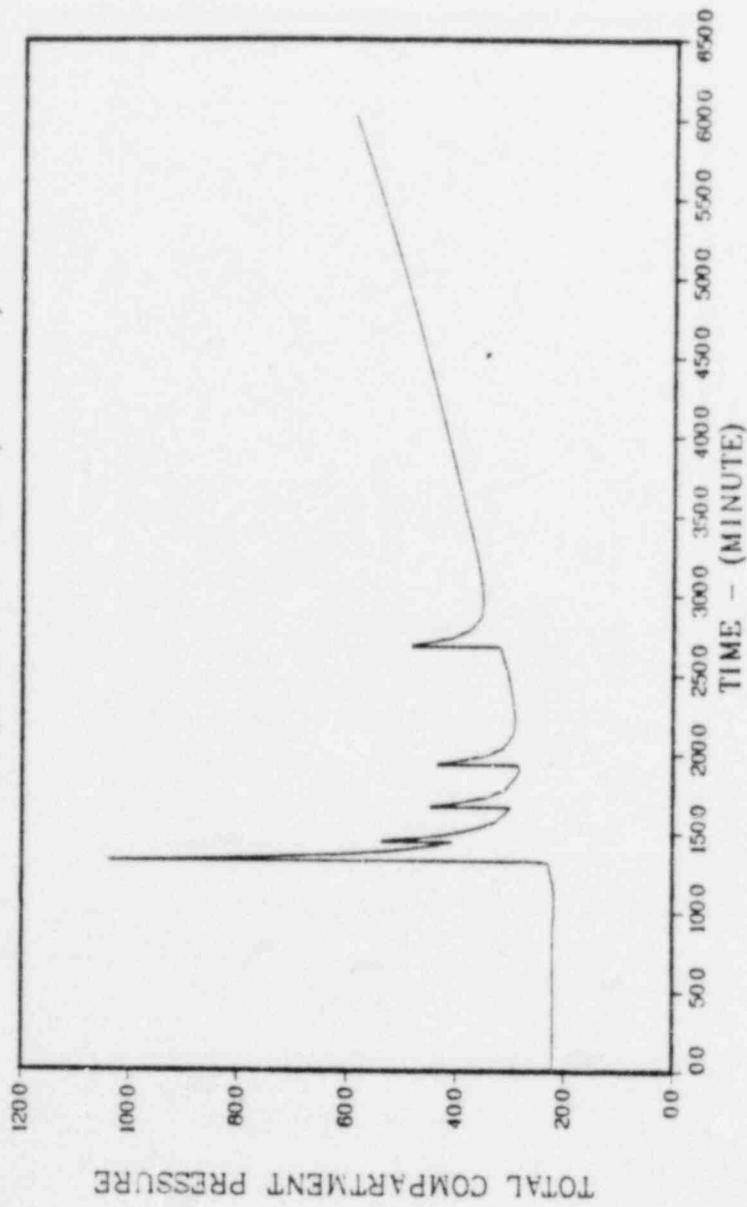


VOLUME NO. 1

FIGURE 105

P-01 1 09:41:37 01/17/86 C 1980 JPL-0110267 - SEQUOYAH 8.2

### SEQUOYAH AB (CASE II)

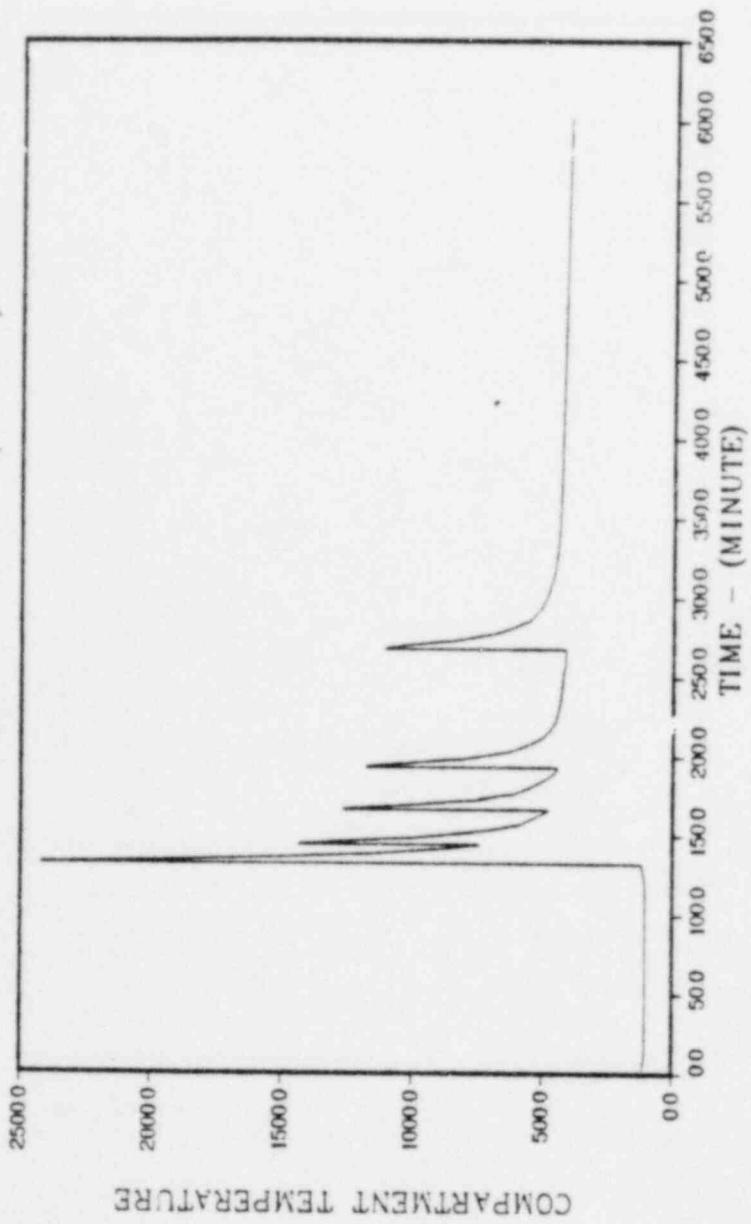


VOLUME NO. 2

$\bar{F}_{\text{CVR}} = 10^6$

PLOT 2 09 44 40 46 0 17 (8C, 1860) XE-71 SOURCE. INSTRUMENT 01500, VITRE 8.2

SEQUOYAH AB (CASE II)

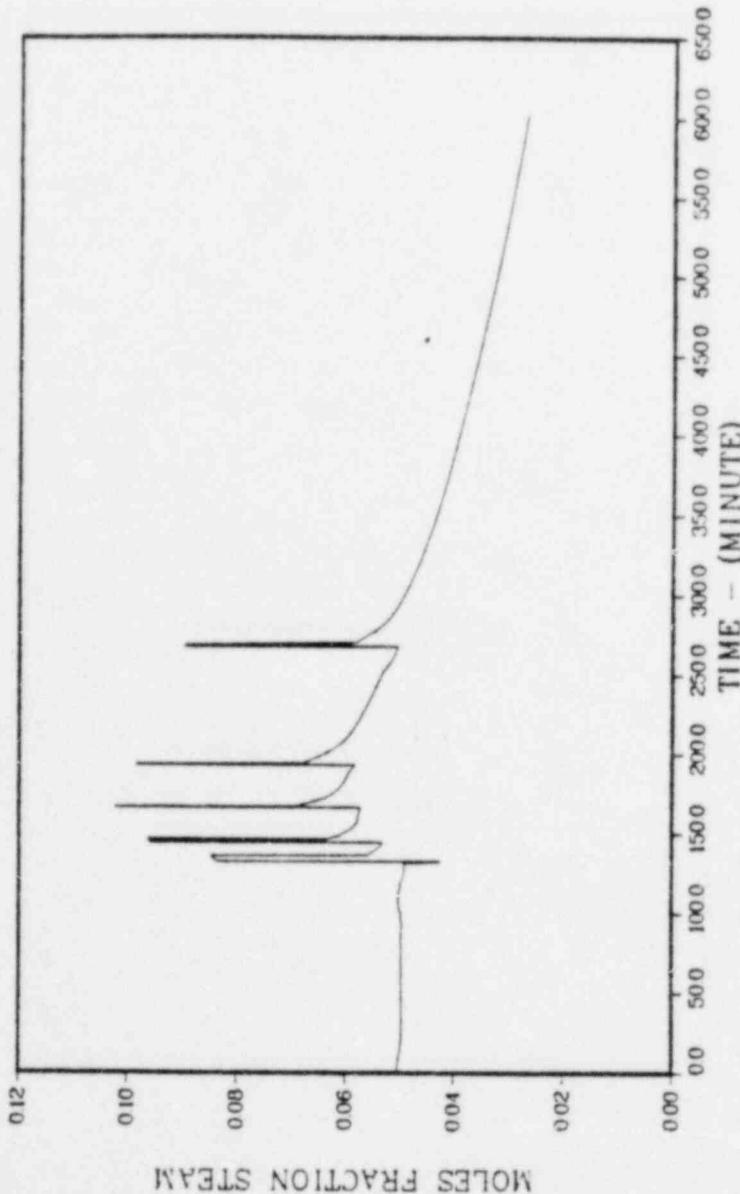


VOLUME NO 2

Figure 107

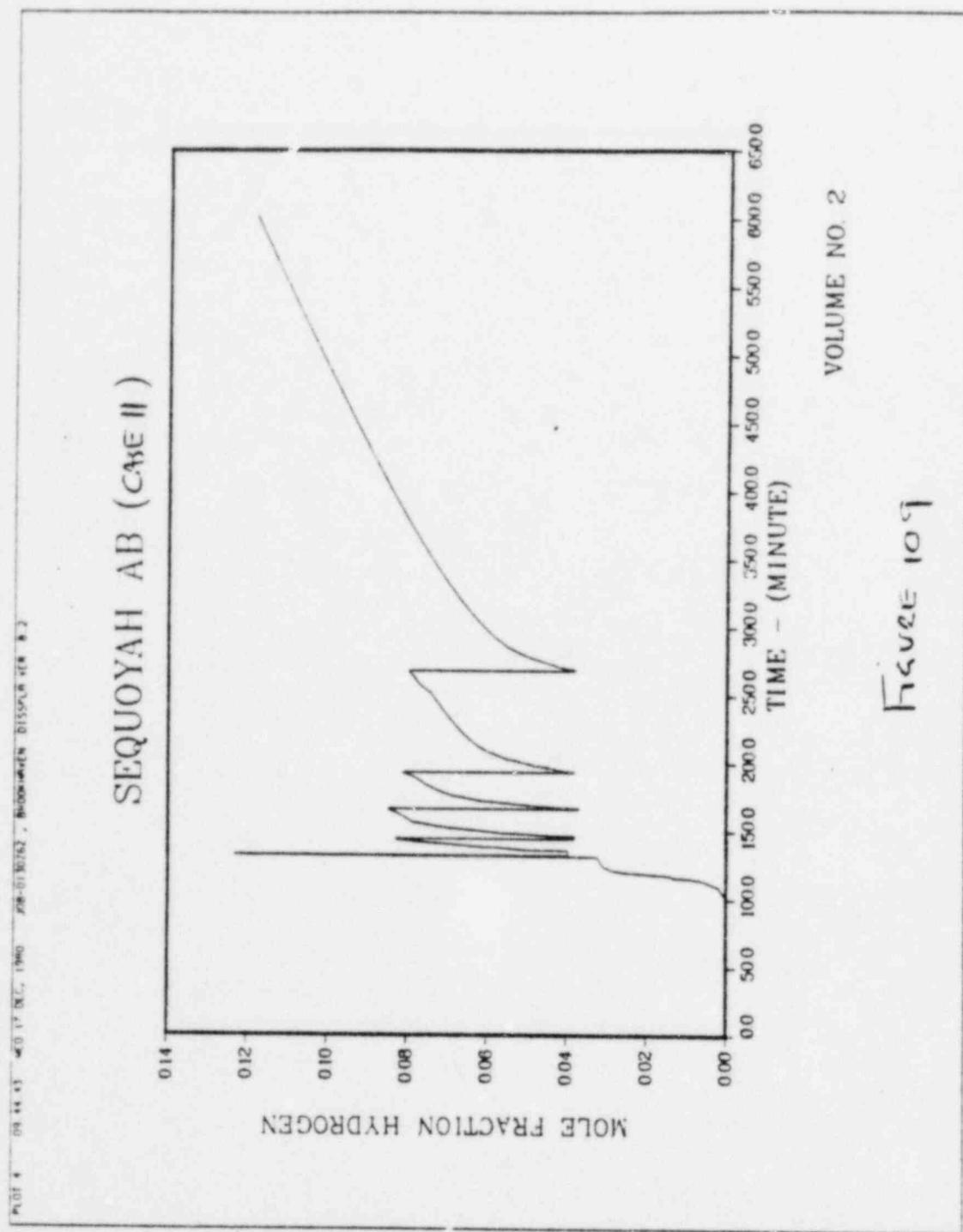
AUGUST 1976 VOL 1 NO 1

SEQUOYAH AB (CASE II)



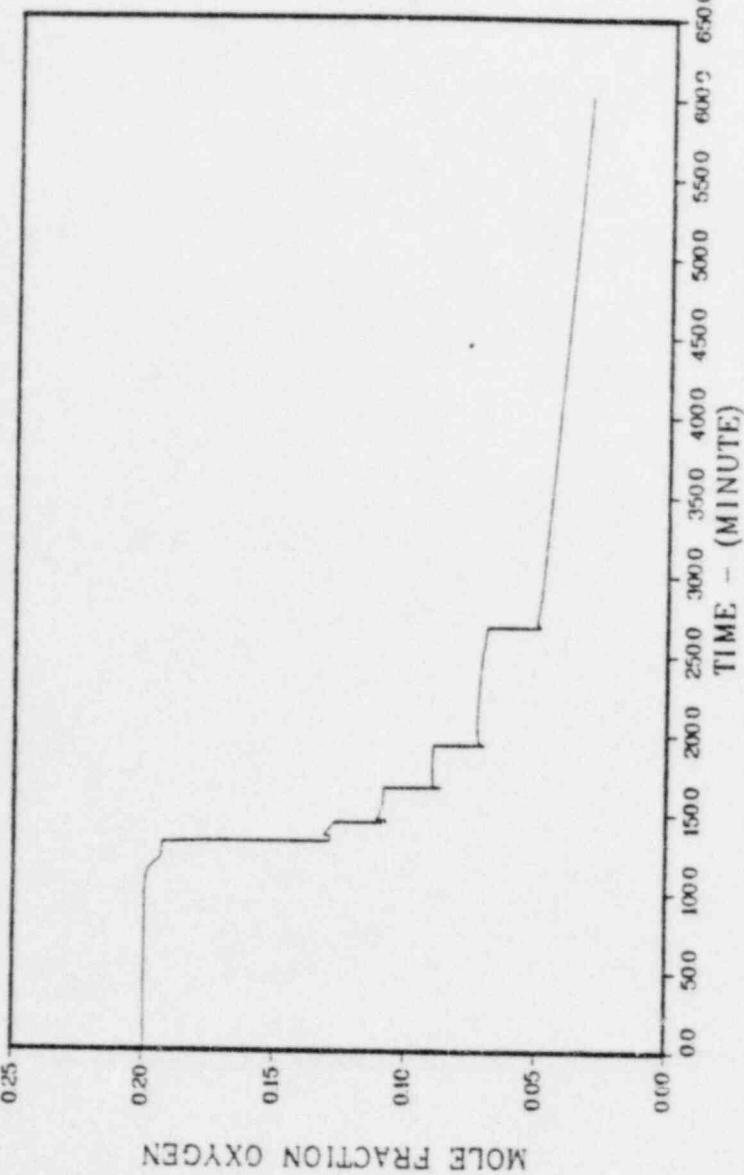
VOLUME NO. 2

Figure 108



0015 0944 0011 (BC, 1986) 000-010262 015950 015950

SEQUOYAH AB (CASE!!)

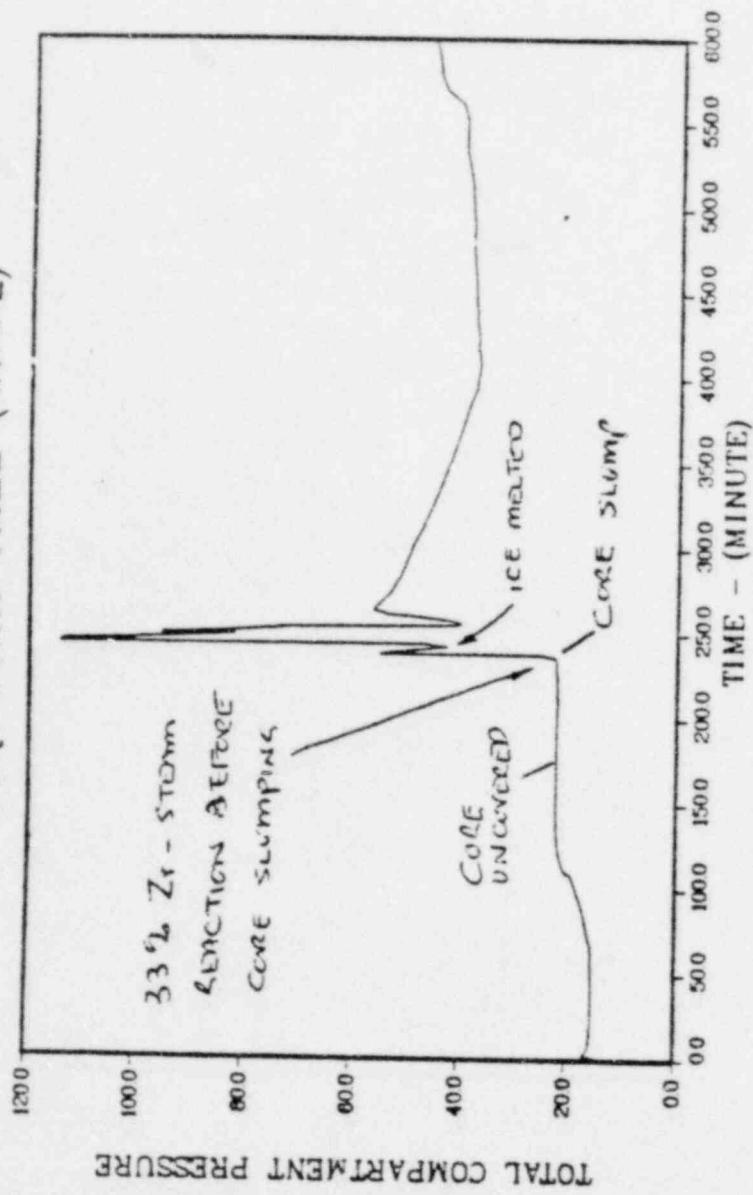


VOLUME NO. 2

10

FIG. 1 15 DECEMBER 1960 K-01 NINJA 0155A VOL 8 1

### SEQUOYAH TMLB (CASE 12)



VOLUME NO. 1

FIGURE III

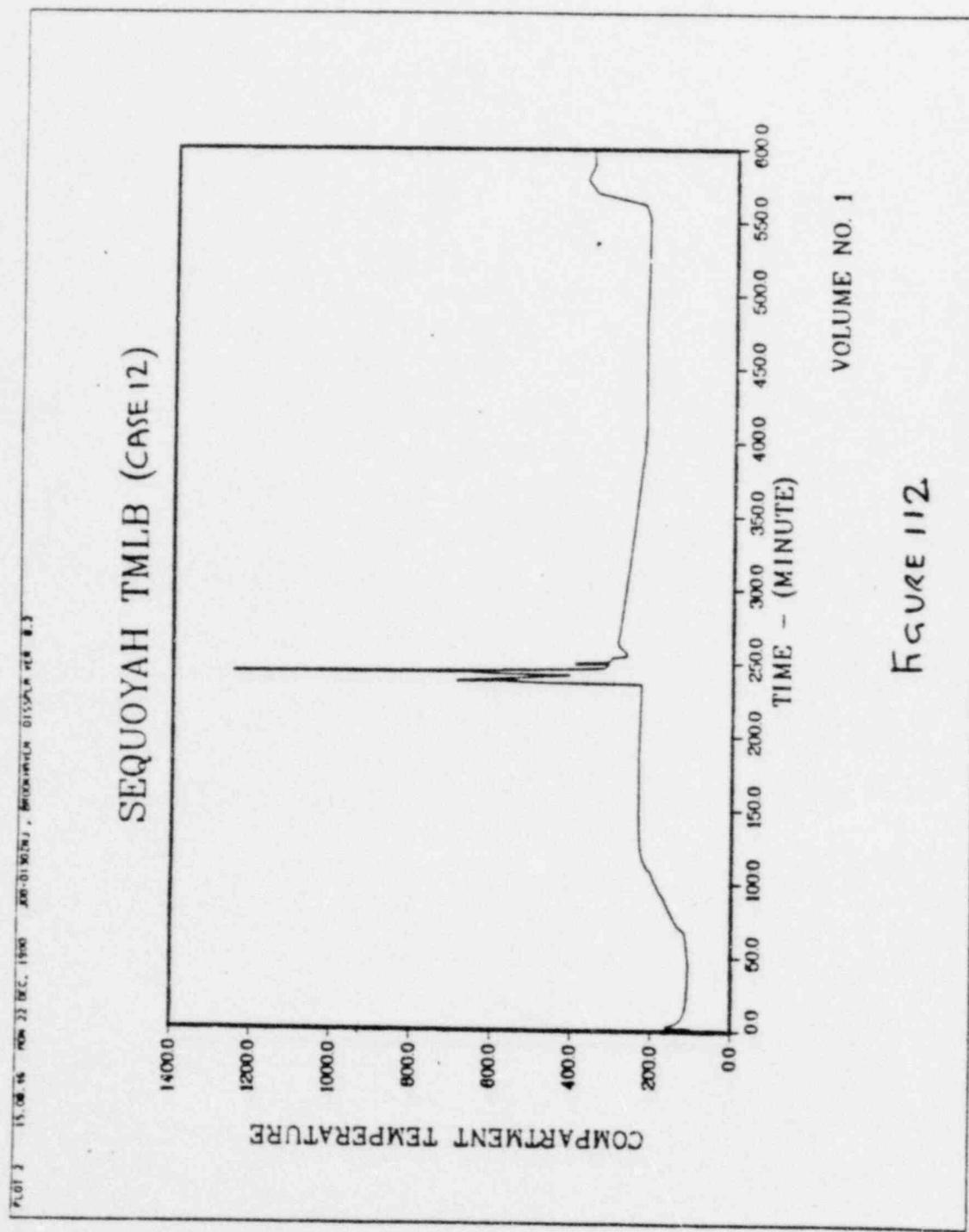
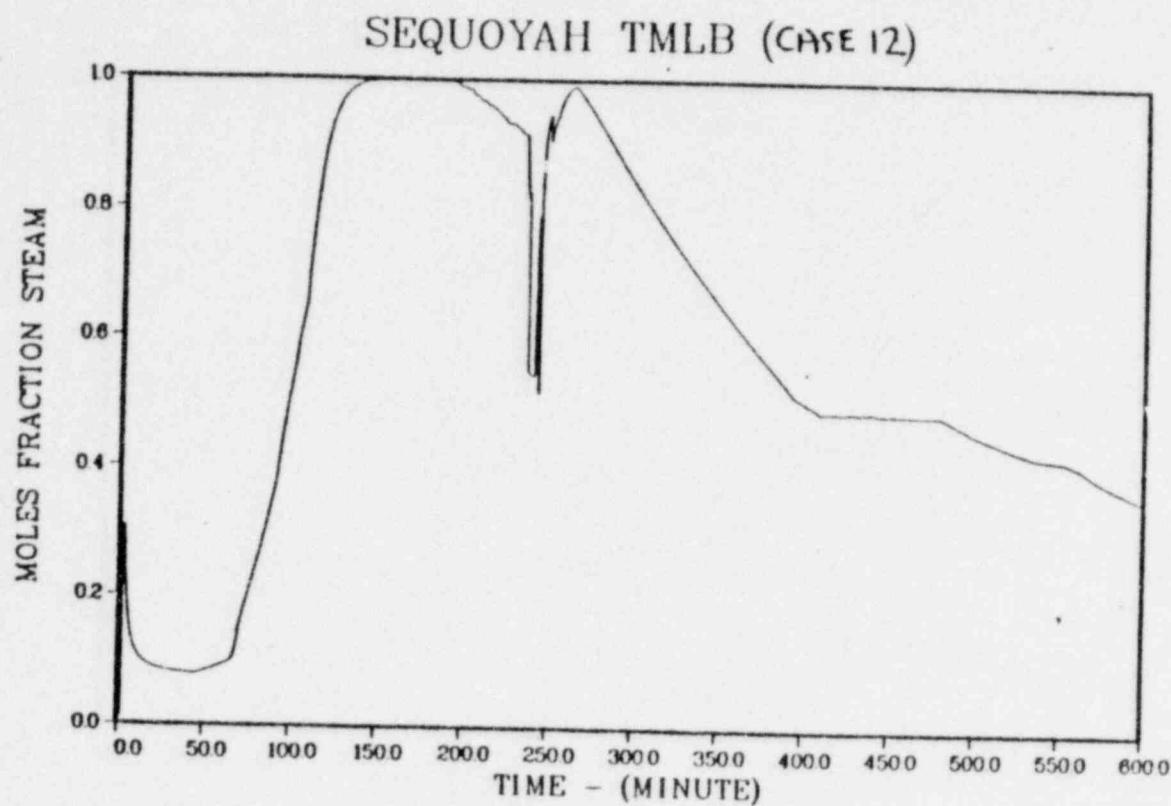


FIGURE 112.

LOT 3 15.08.67 RUN 22 DEC. 1990 XRD-01301WJ, BROOKHAVEN DISSPLA VER 8.2

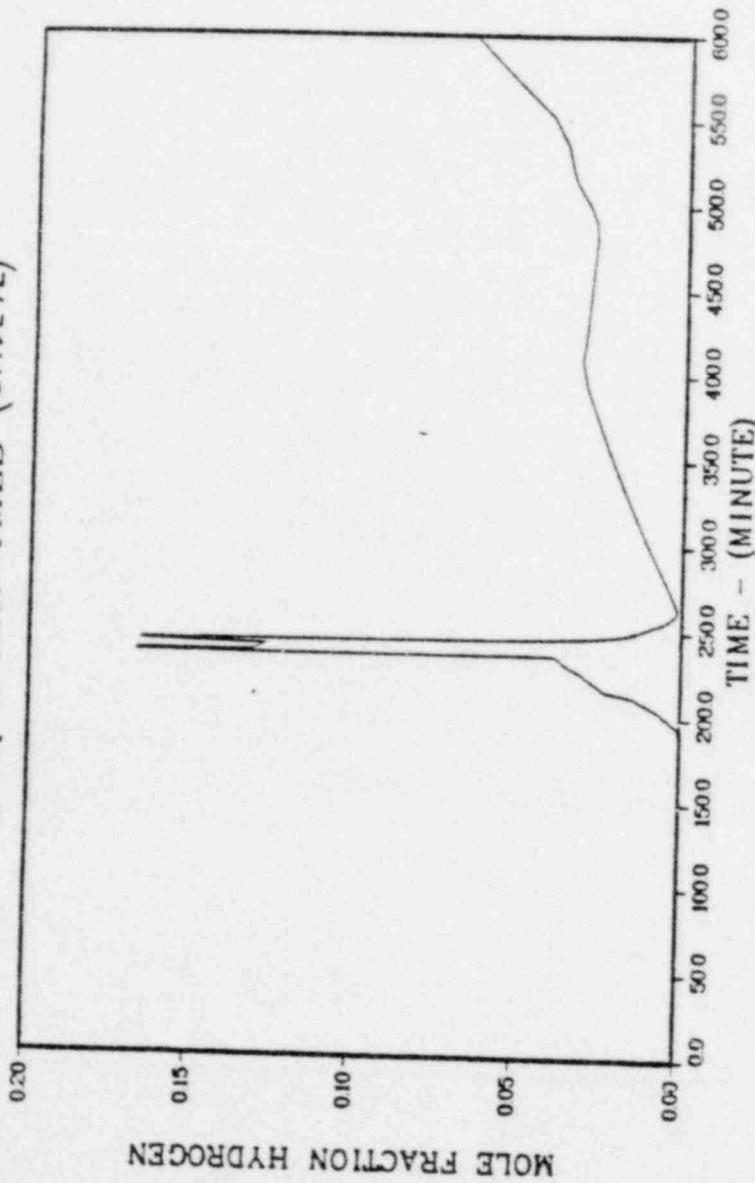


VOLUME NO. 1

FIGURE 113

FIGURE 4 15.06 48 MON 22 DEC. 1960 READING, OHIO DIVISION OF STANDARDS

SEQUOYAH TMLB (CASE 12)

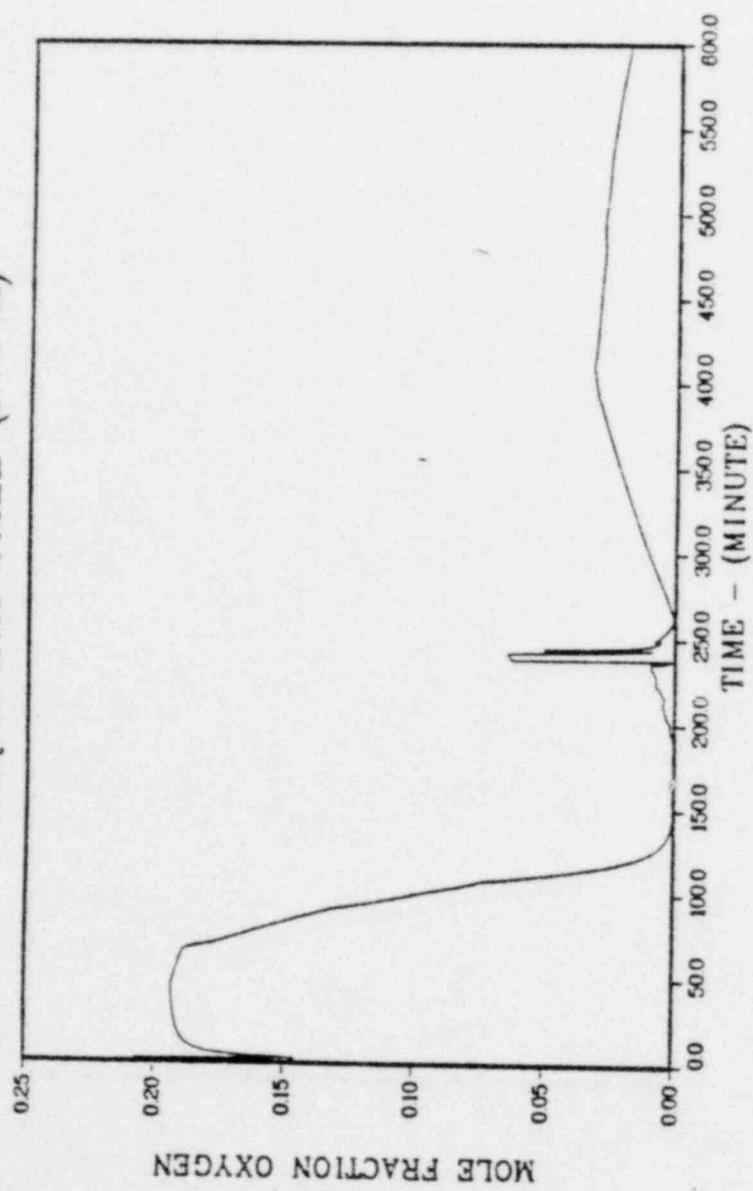


VOLUME NO. 1

Fig. 4 Case 12

15-06-19 NUM 22 U.S. 1903 AND U.S. 1904 - DEDICATION DISPLACEMENTS & 2

SEQUOYAH TMLB (CAIE 12)

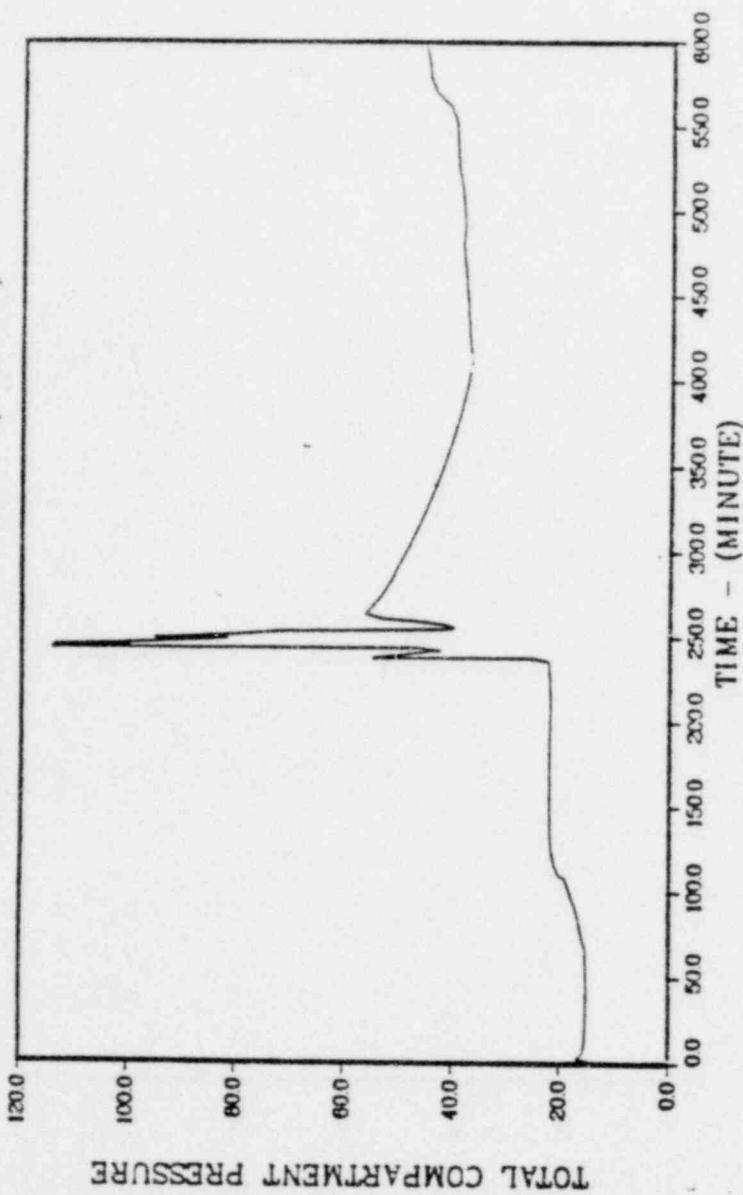


VOLUME NO. 1

FIGURE 115

Plot 1 15 Oct 19 09:22 (ET) 1997 1000-01000 - DISPLA VIEW 8.3

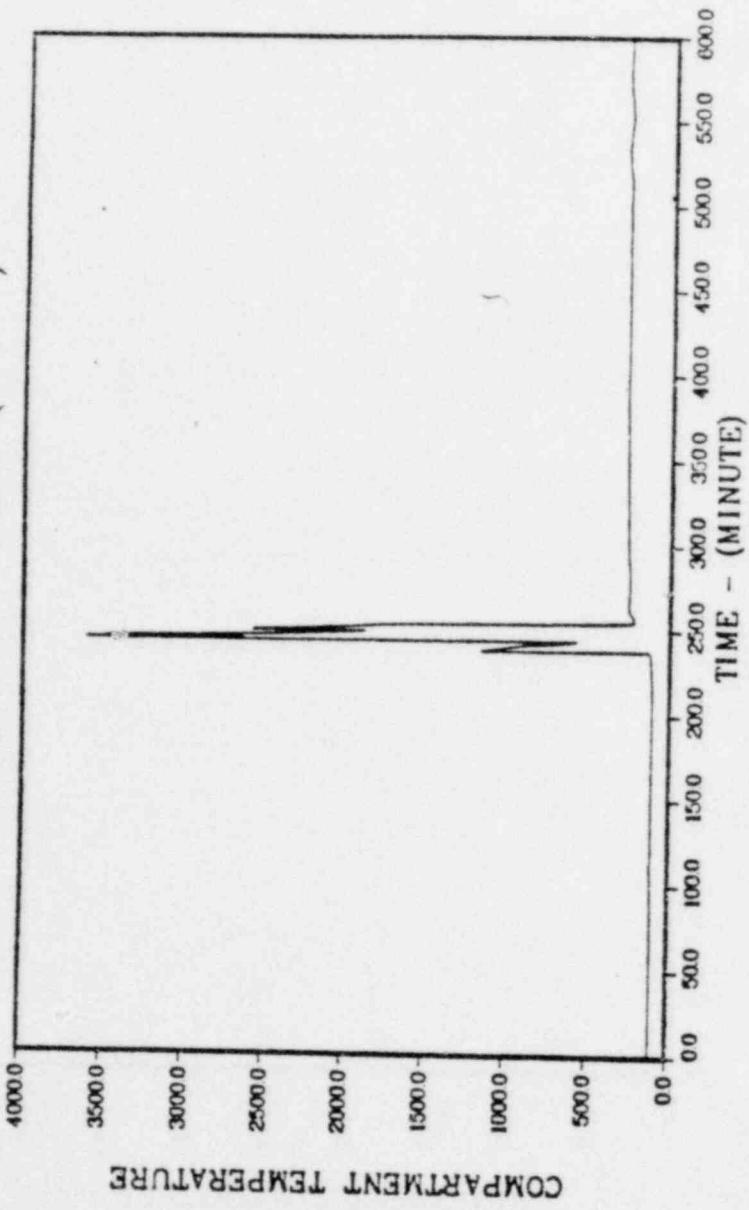
### SEQUOYAH TMLB (CASE 12)



VOLUME NO. 2

Figure 116

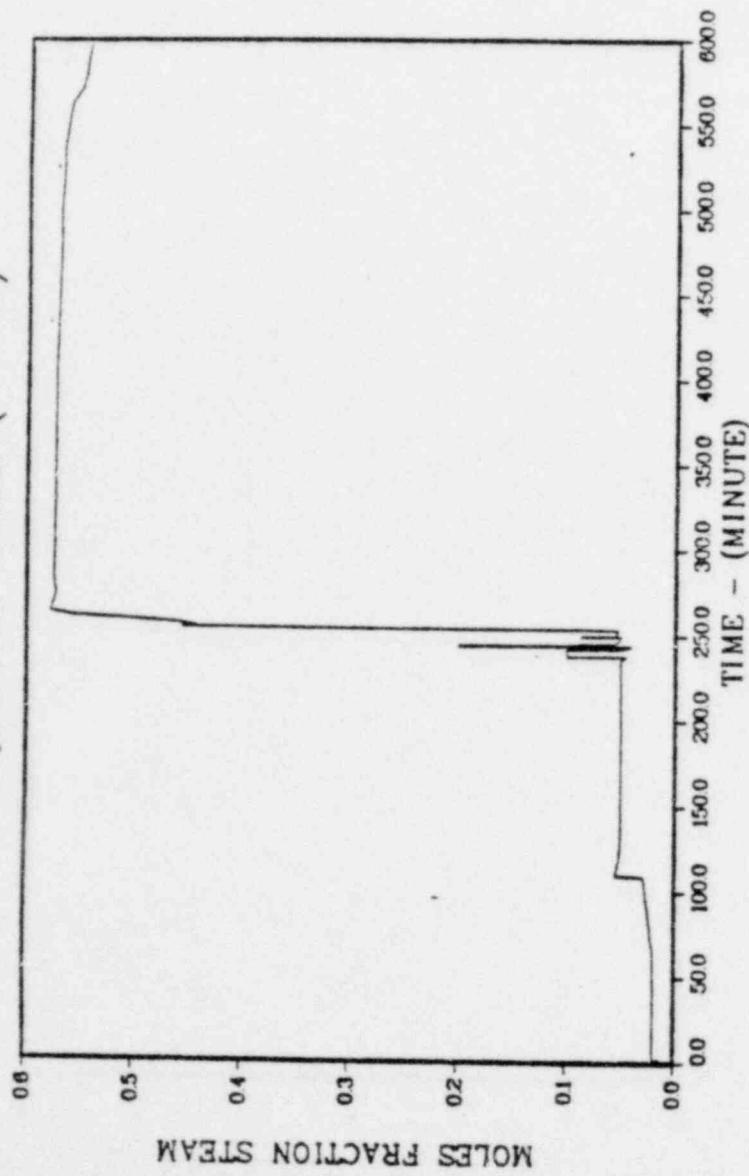
SEQUOYAH TMLB (CASSIE)



VOLUME NO. 2

Figure 117

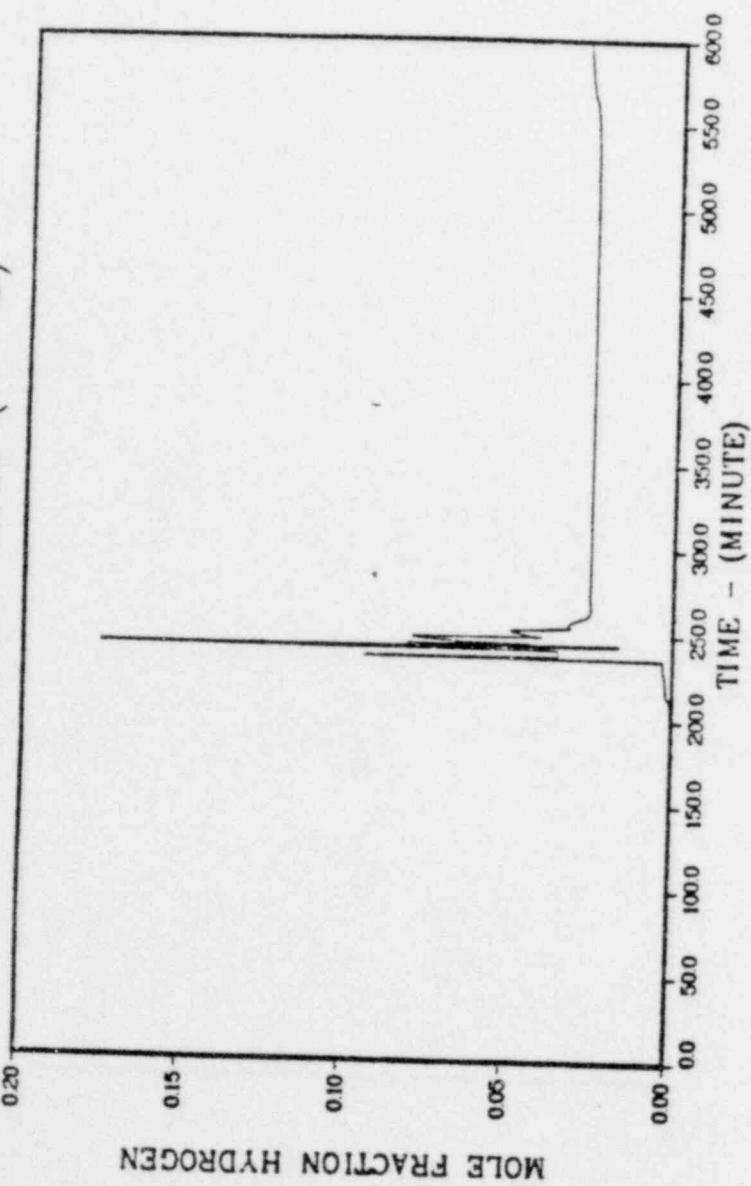
SEQUOYAH TMLB (CASE 12)



VOLUME NO. 2

Figure 118

SEQUOYAH TMLB (CASE 12)



VOLUME NO. 2

FIGURE 119

SEQUOYAH TMLB (CASE 12)

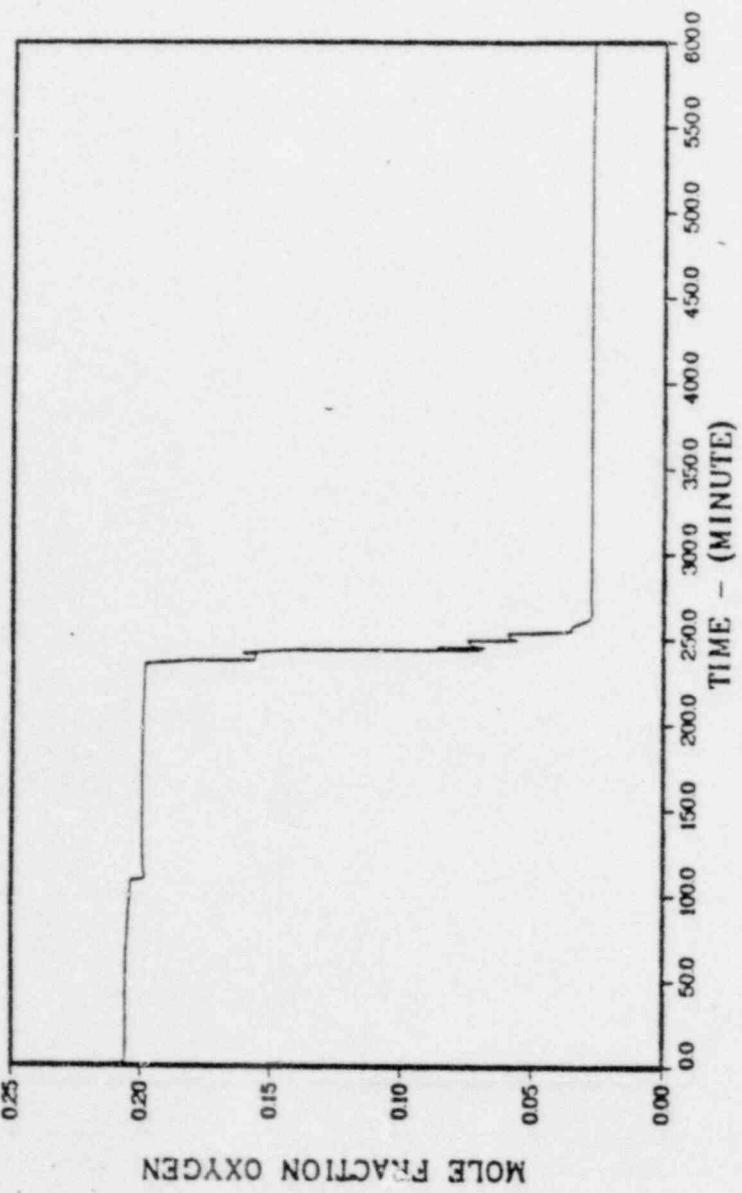


FIGURE 120

VOLUME NO. 2

4001 09.11.22 00.17 SEC., 1960 86-0136731 - 0136731

### SEQUOYAH TMLBS (CASE 13)

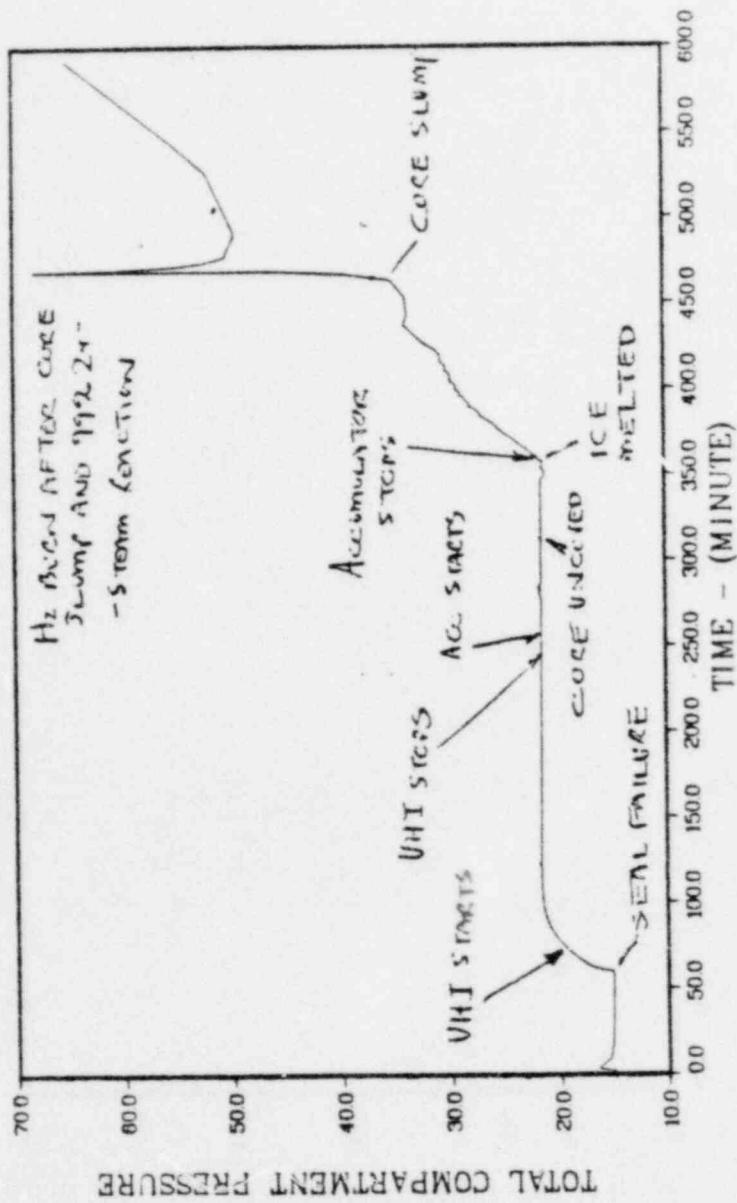
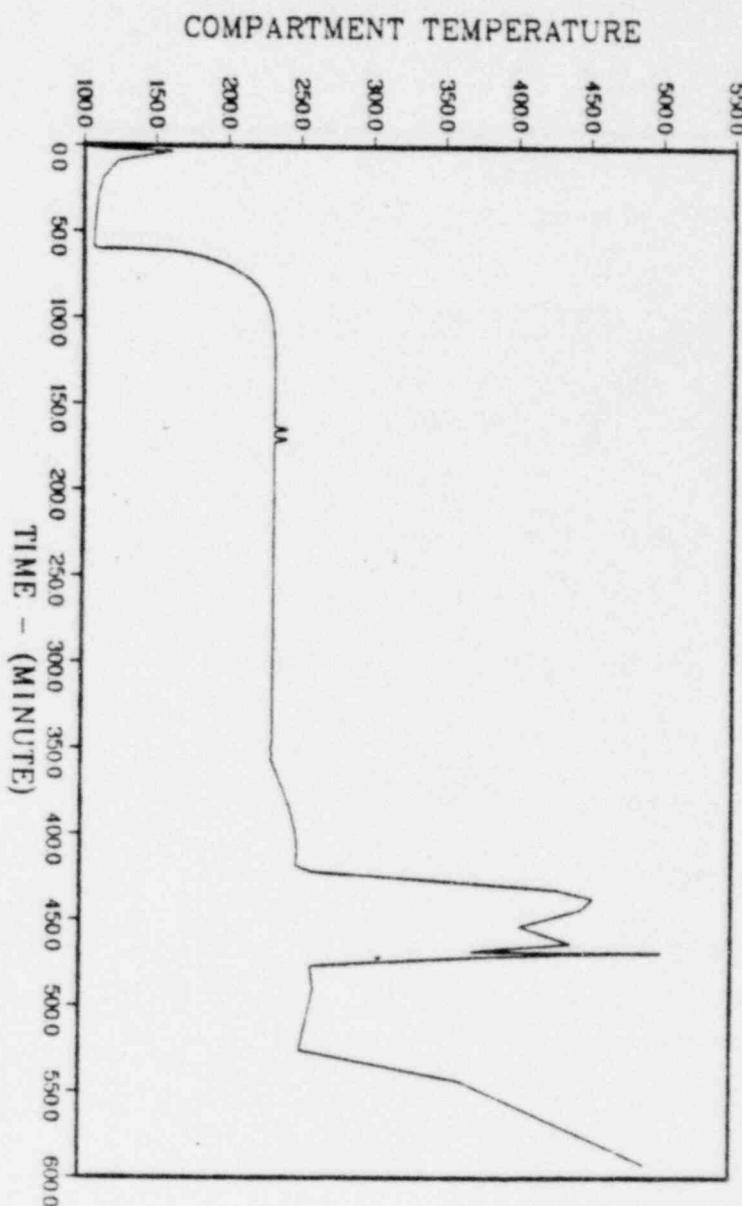


Fig 121

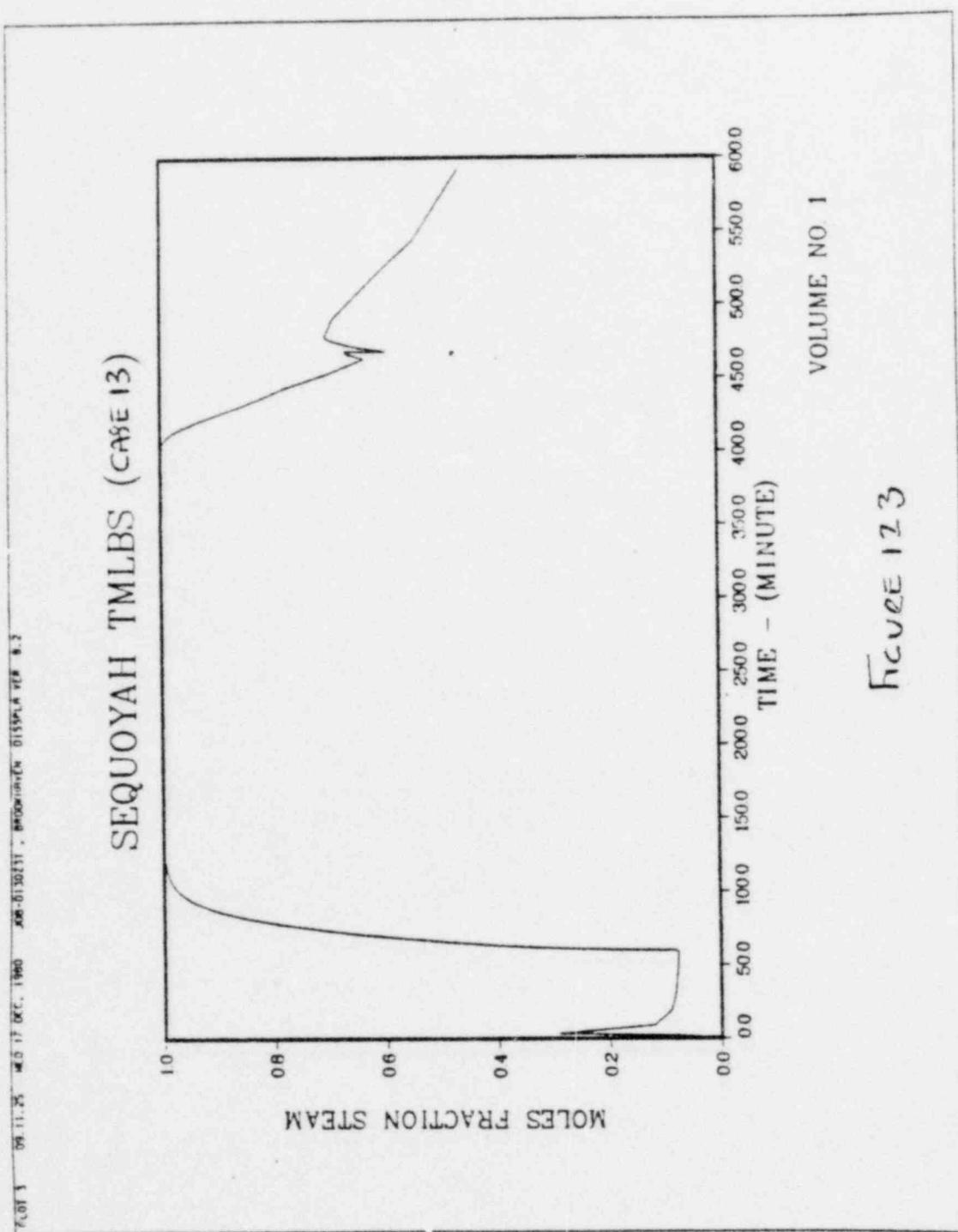
PLOT 2 08.11.24 06.11.1960 000-0130131, SEQUOYAH 015546 REV 4.2

SEQUOYAH TMLBS (CASE 13)



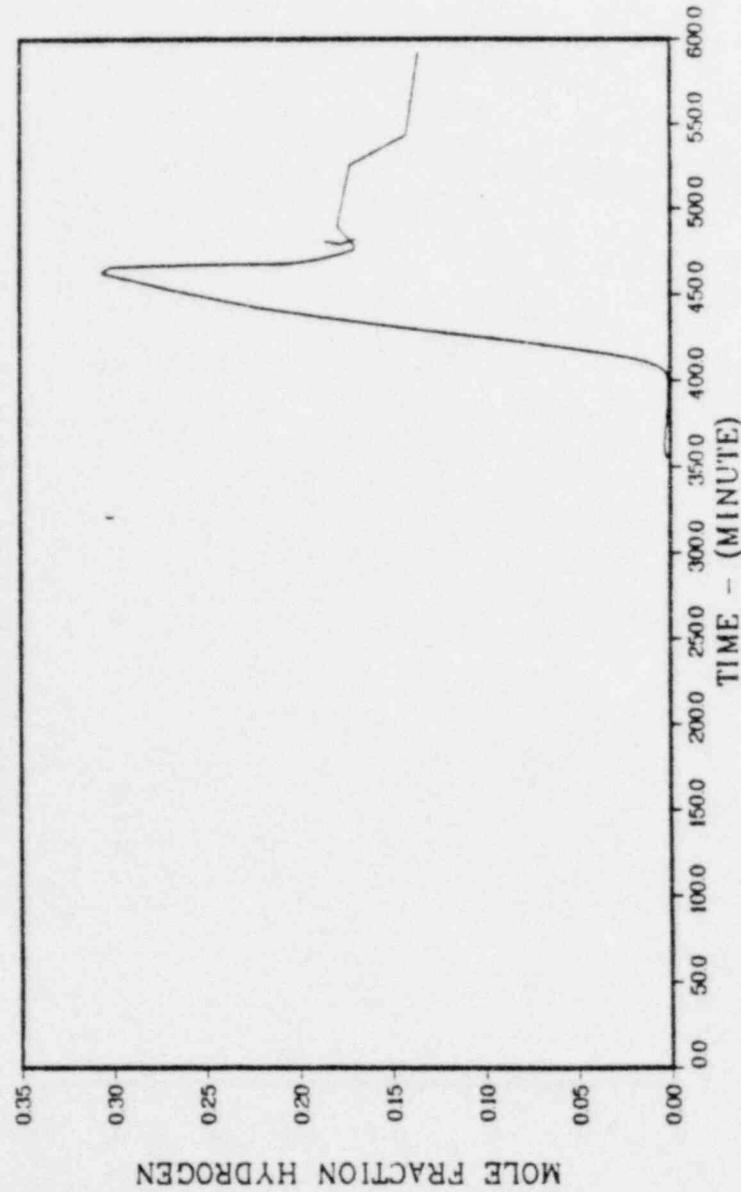
VOLUME NO. 1

FIGURE 12.2



PLOT 4 09.11.76 at 0.17 °C, 1000 atm -0.130231. 015548 015548 6.2

SEQUOYAH TMLBS (CA3E13)

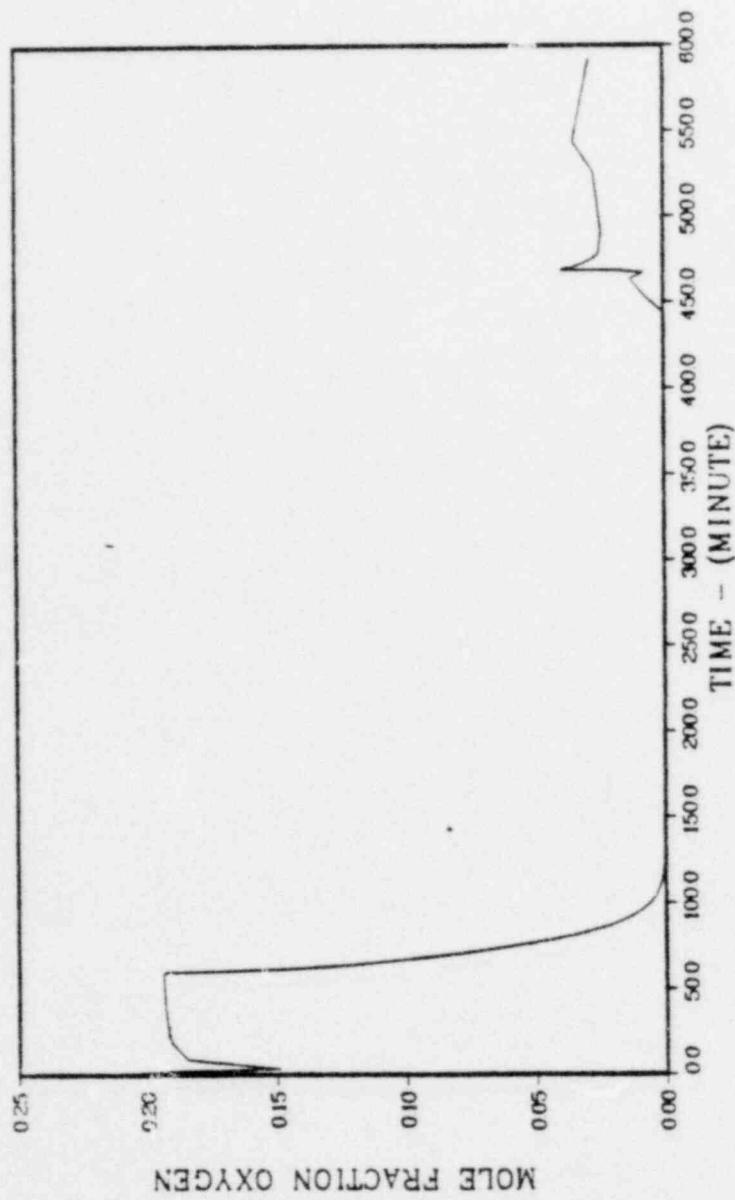


VOLUME NO. 1

RECORDED 124-

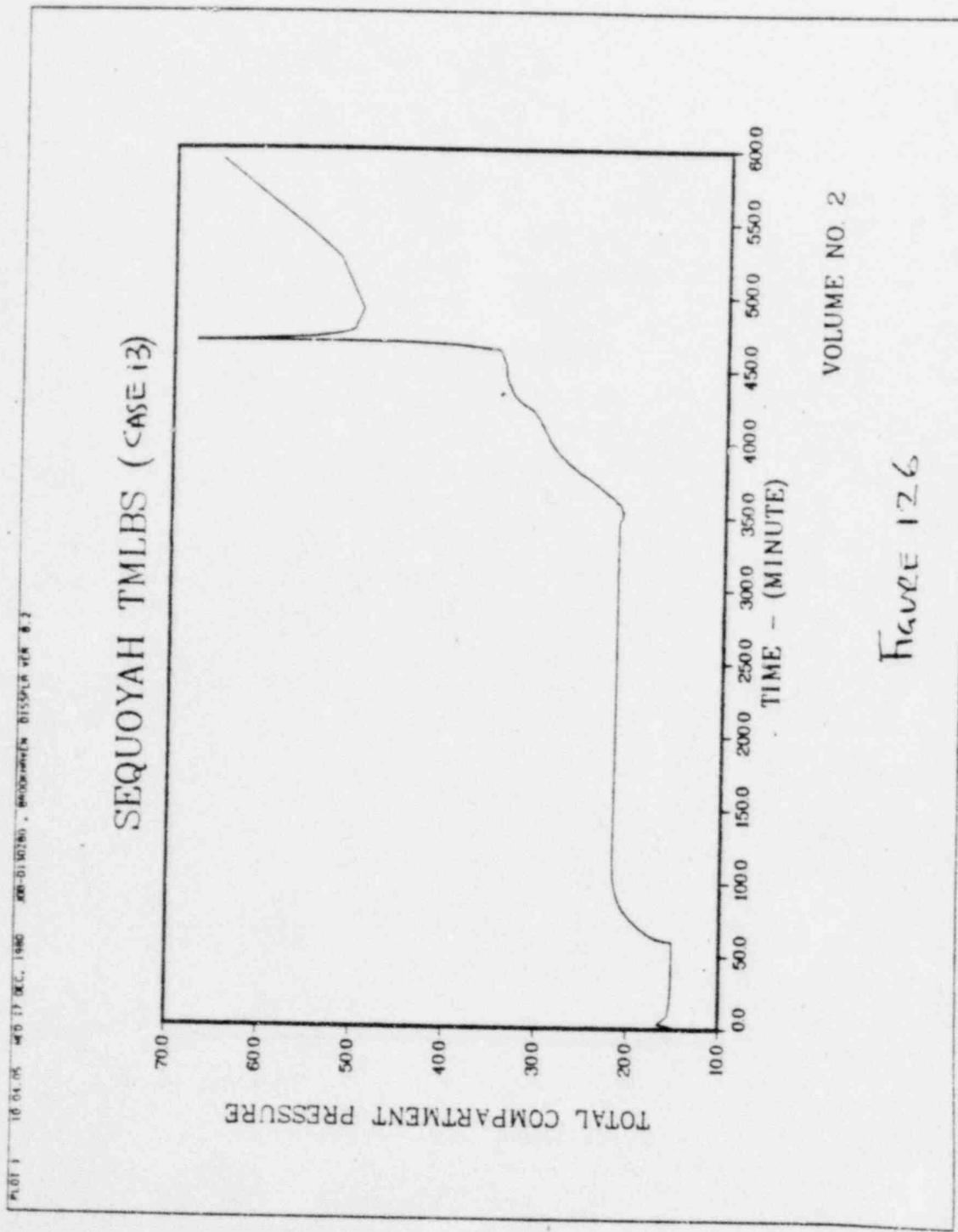
PI.013 08.11.24 00.17 08C, 1990 000-013031, 00000000000000000000

### SEQUOYAH TMLBS (CASE 13)



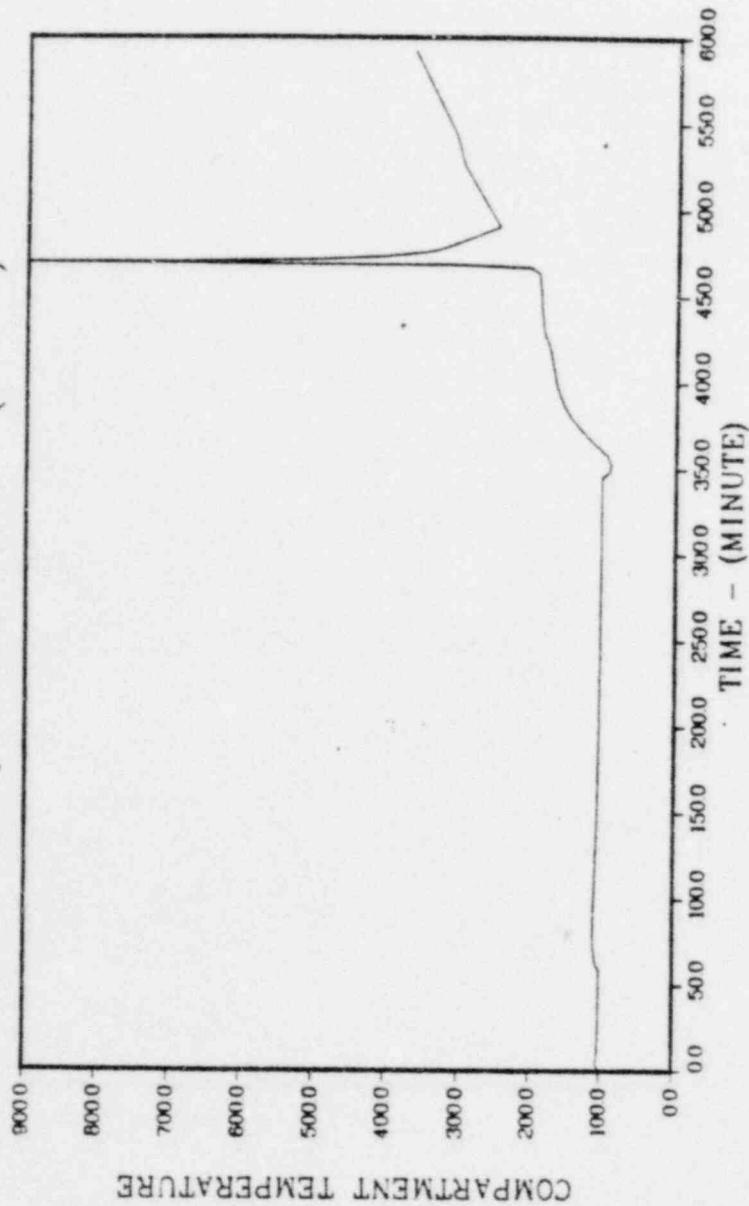
VOLUME NO 1

HG 025



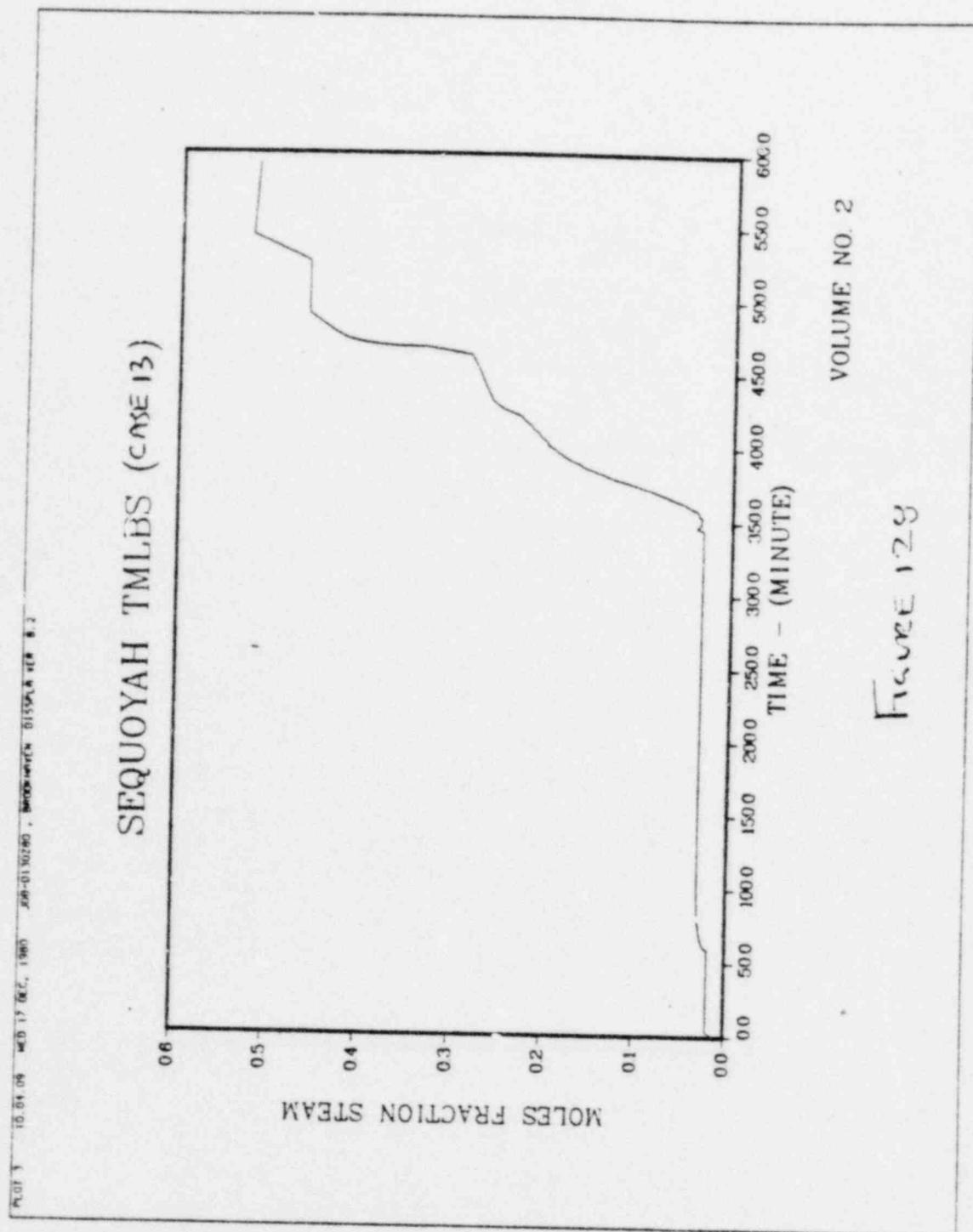
KÖL 2 10.04.07 4017 K.C. 1990 KOM-O-VOLVO-PEDOMETER

SEQUOYAH TMLBS (CASE 13)



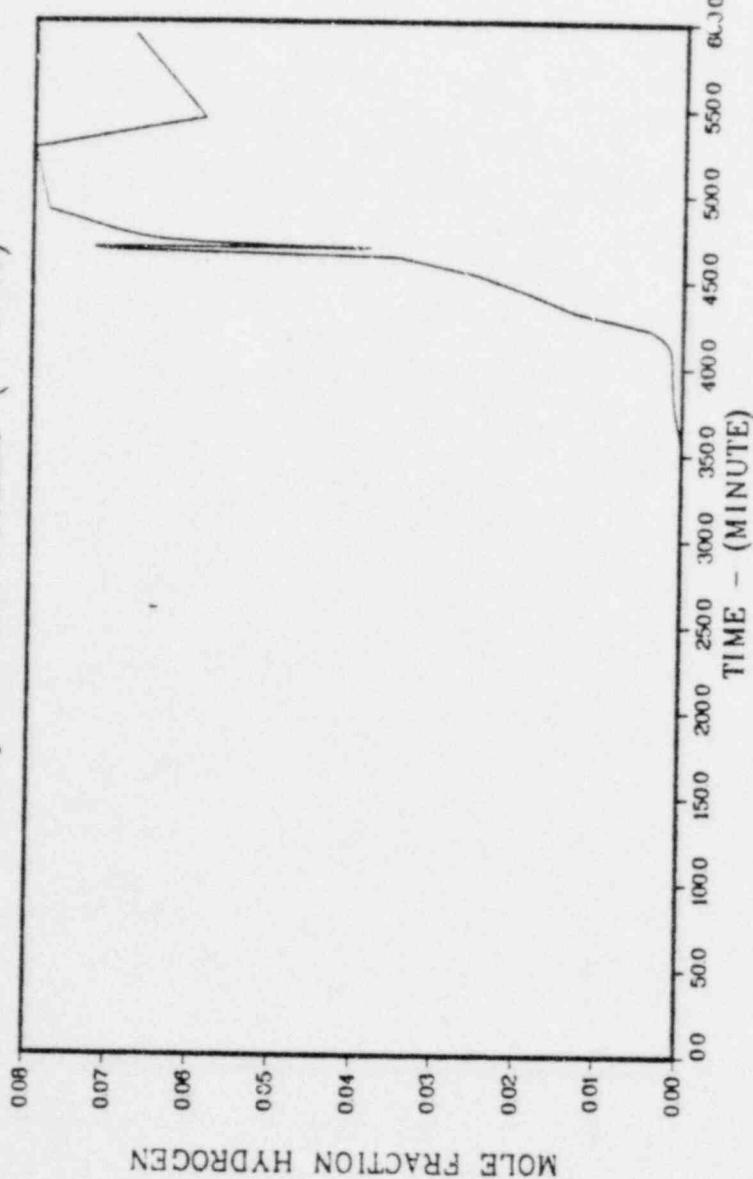
VOLUME NO. 2

Page 127



PLOT 4 10.01.11 WEB 17 DEC, 1960 500-0140780 - BUREAU OF MINES 015354 015354 015354

SEQUOYAH TMLBS (CASE 13)

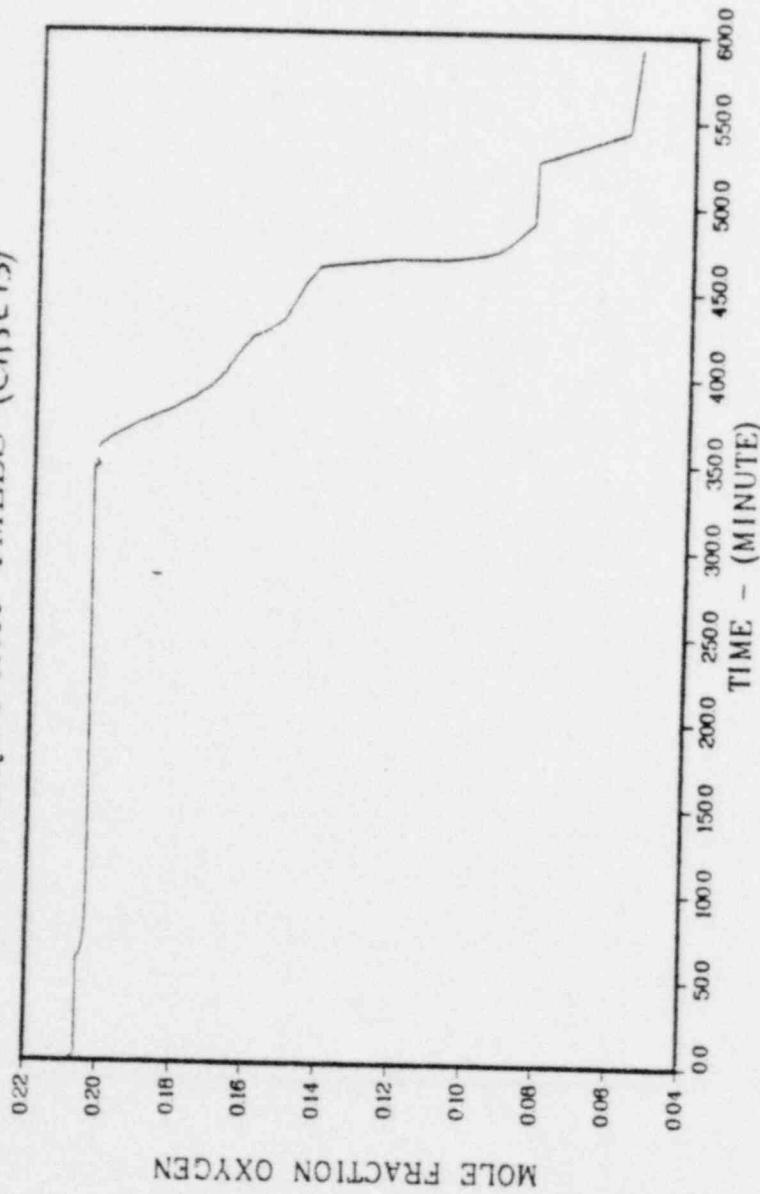


VOLUME NO. 2

129

10-04-15 00:00 13 DEC, 1995 - BROWSE/PRINT DISCUSSION

SEQUOYAH TMLBS (CASE 13)



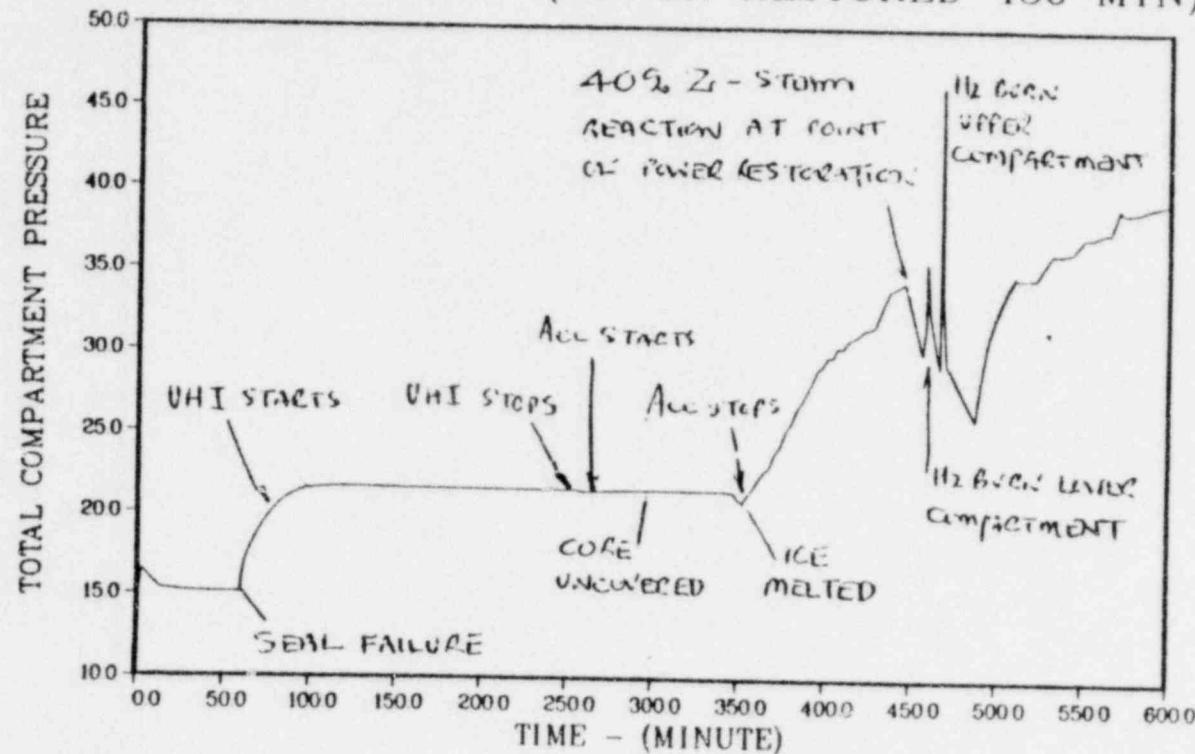
VOLUME NO. 2

FIGURE 130

PLOT 1 09.11.18 TUES 23 DEC. 1980 JOB-0130222 BROOKHAVEN DISPLAY VER 8.2

CASE 14

SEQUOYAH TMLBS (POWER RESTORED 450 MIN)



VOLUME NO. 1

FIGURE 131

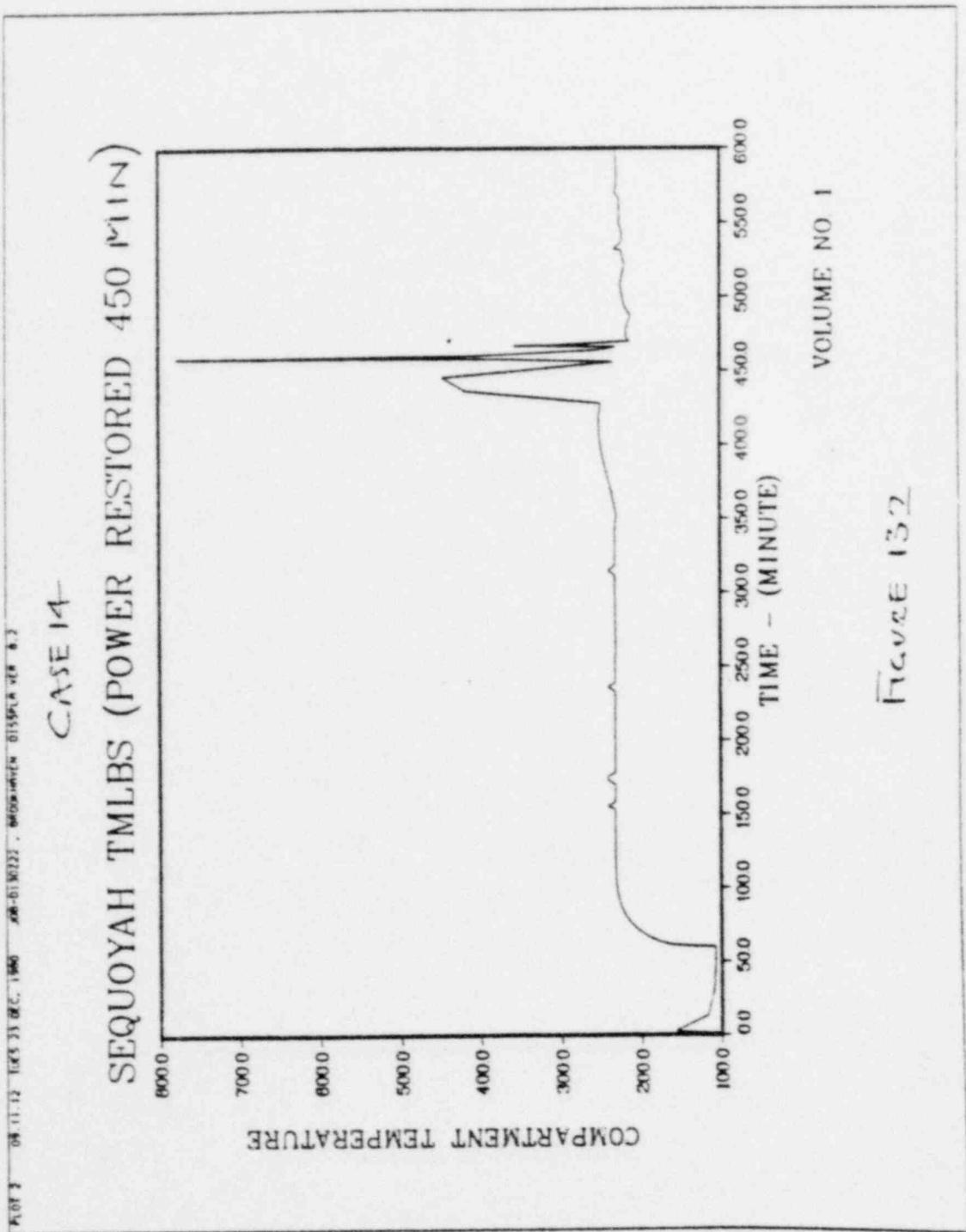
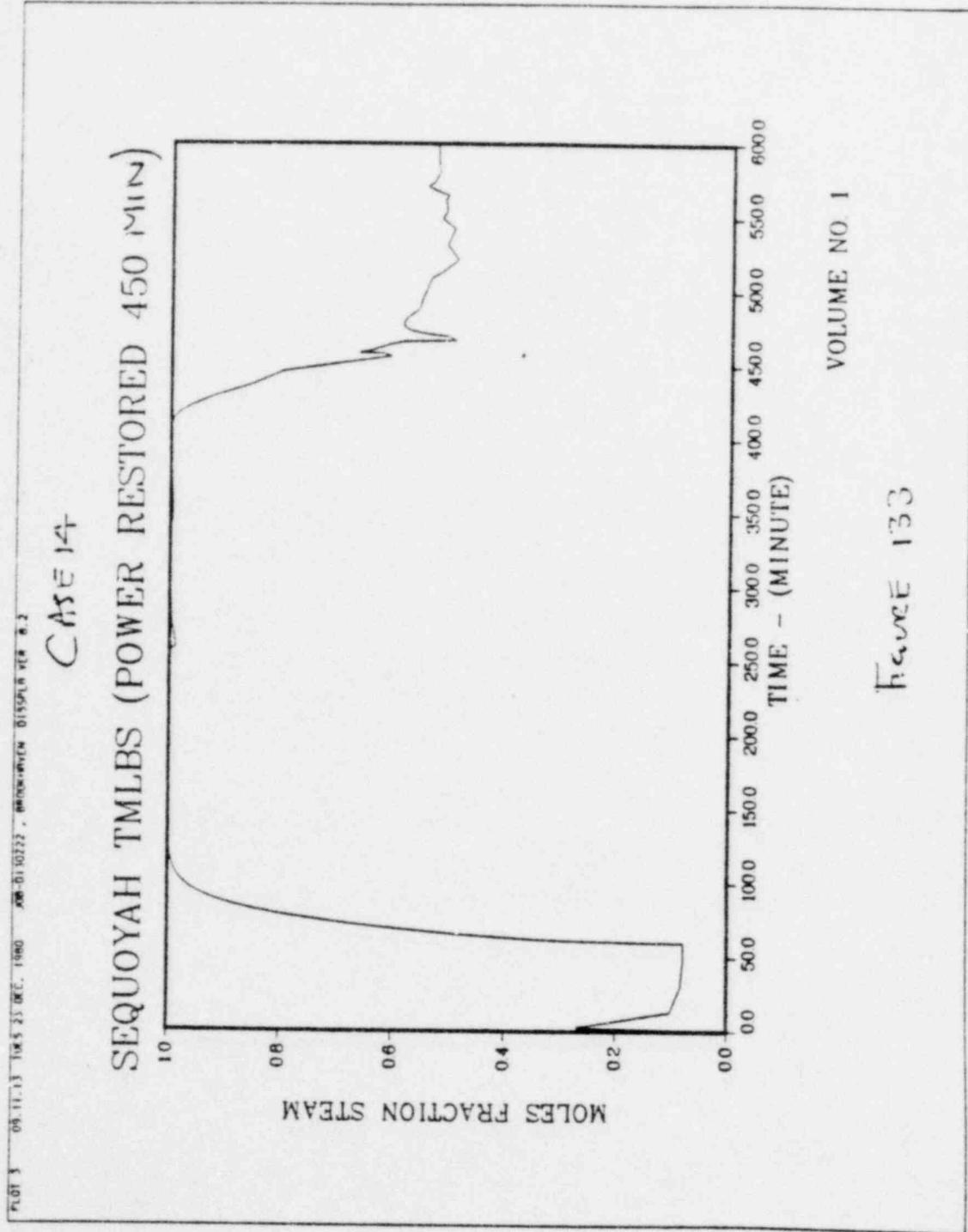


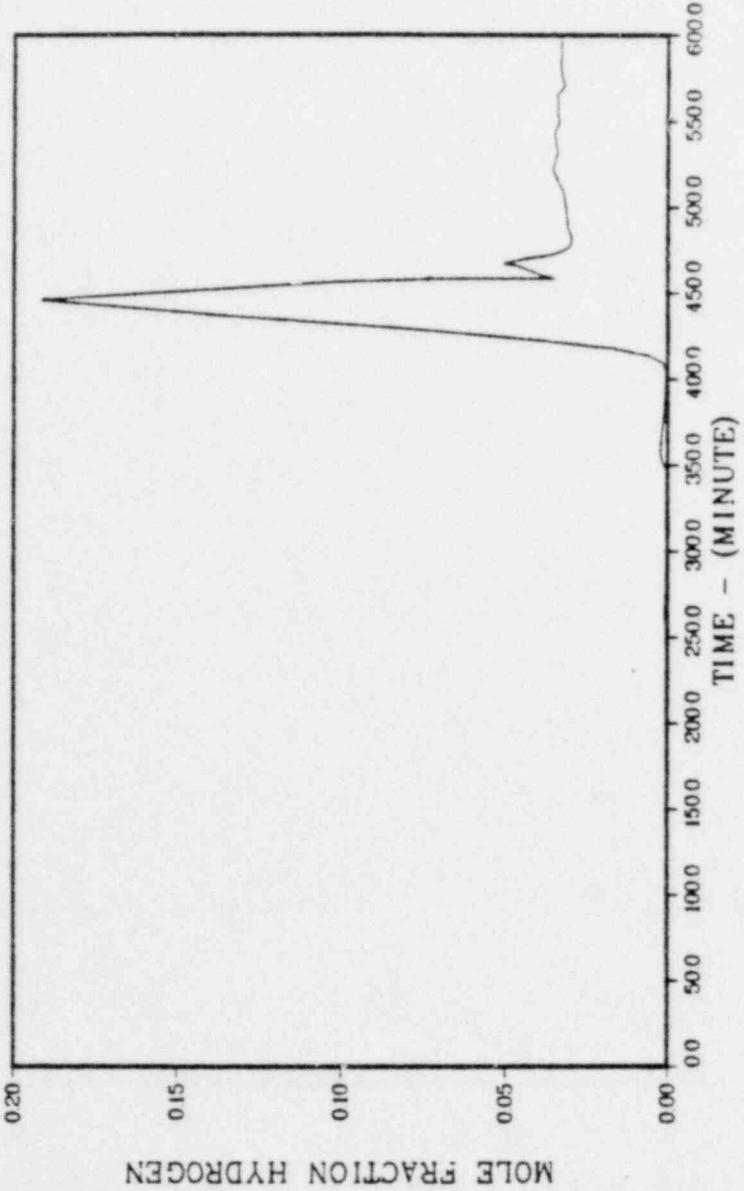
Figure 132



Plot 4 09.11.14 File 523 (8C) 1900 00-010722 . D15SPK VER 8.2

CASE 14

SEQUOYAH TMLBS (POWER RESTORED 450 MW)



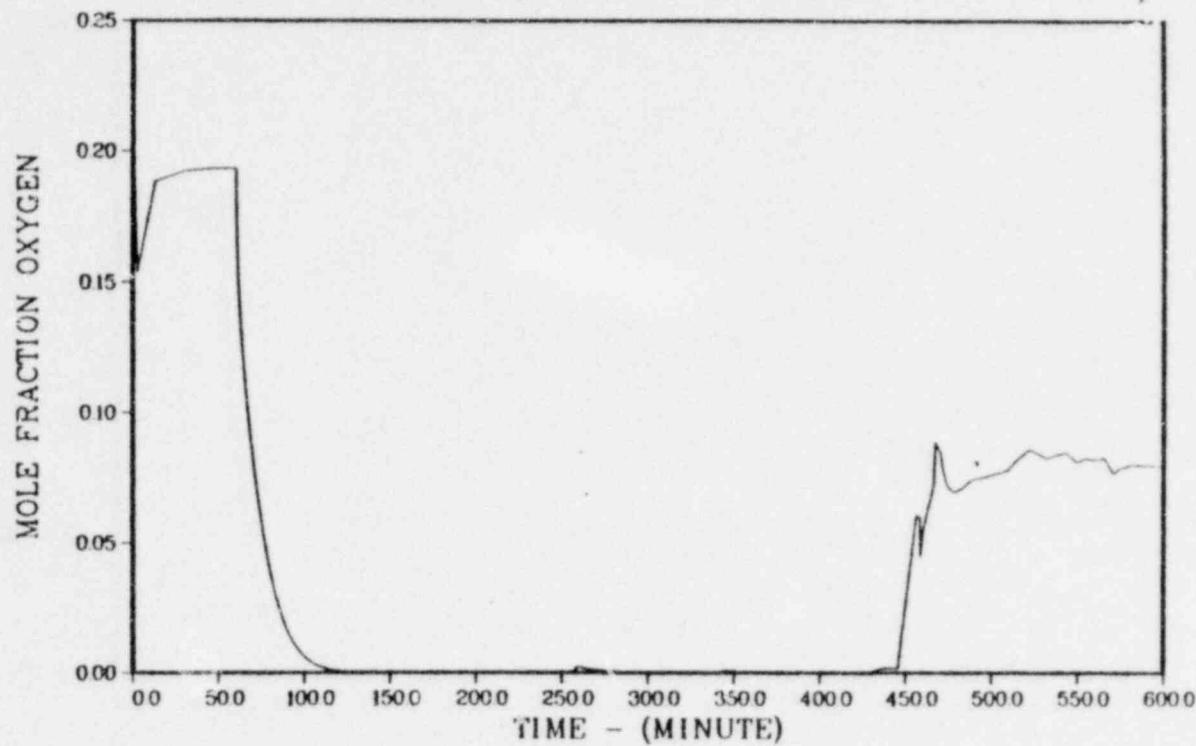
VOLUME NO 1

Case 14

PLOT 5 09.11.18 TUES 23 OCT. 1980 JOB-0130222, BROMM-RHEN DSSPLA VER 8.2

CASE 14

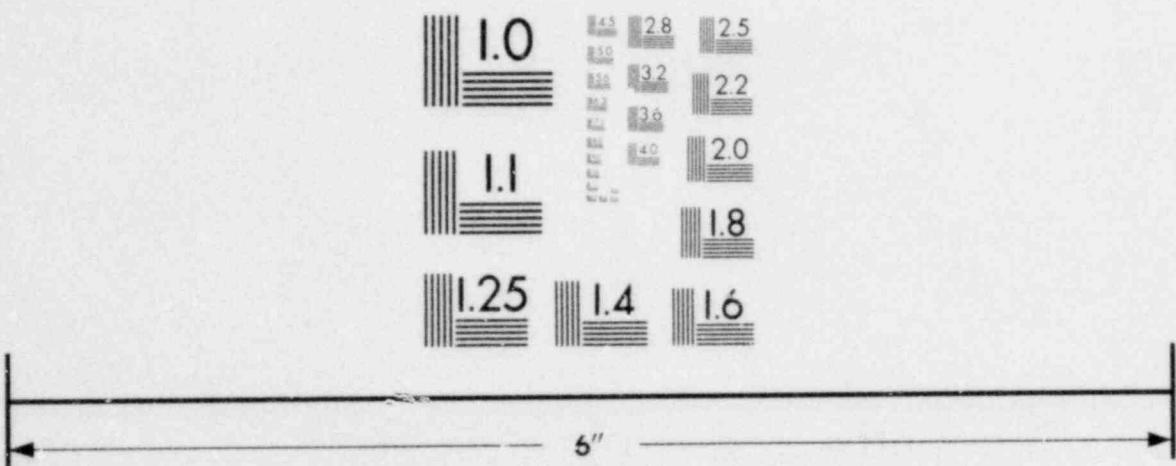
SEQUOYAH TMLBS (POWER RESTORED 450 MIN)



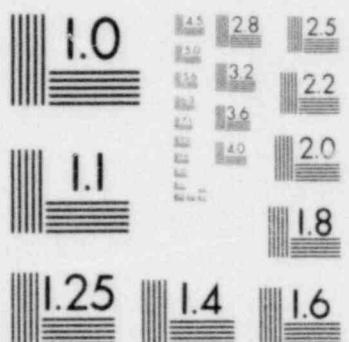
VOLUME NO. 1

FIGURE 135

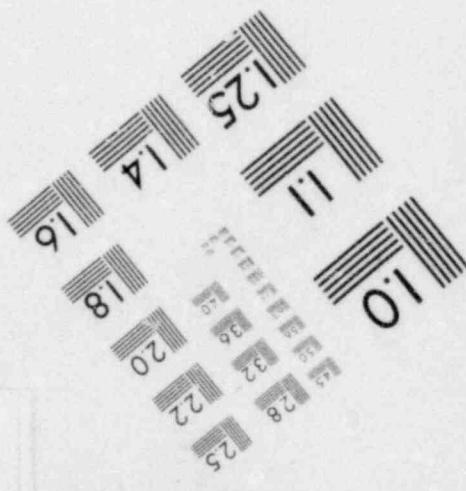
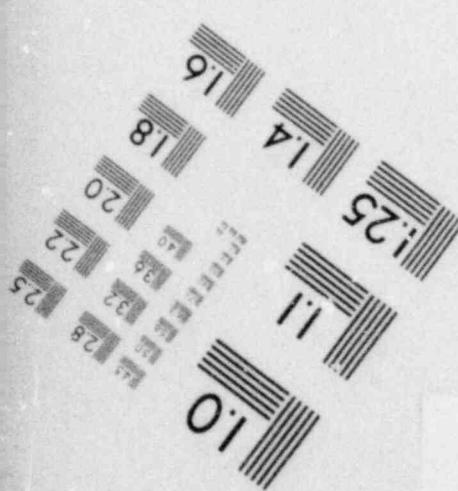
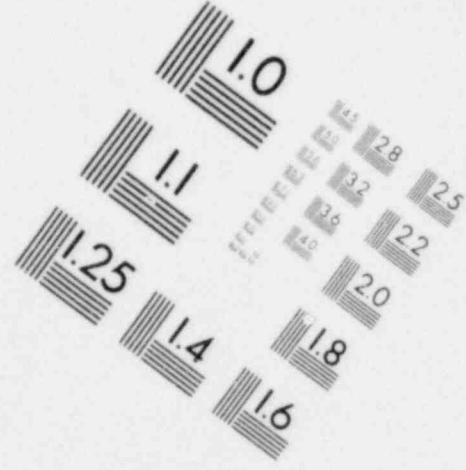
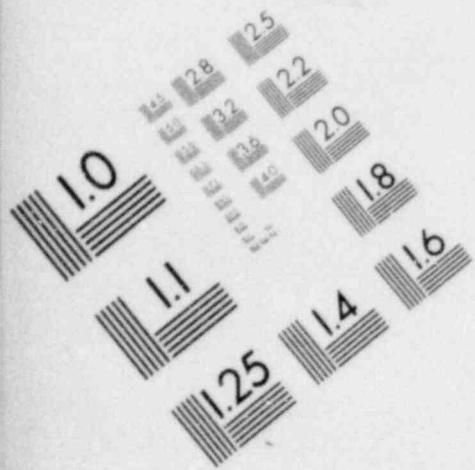
**IMAGE EVALUATION  
TEST TARGET (MT-3)**



**IMAGE EVALUATION  
TEST TARGET (MT-3)**



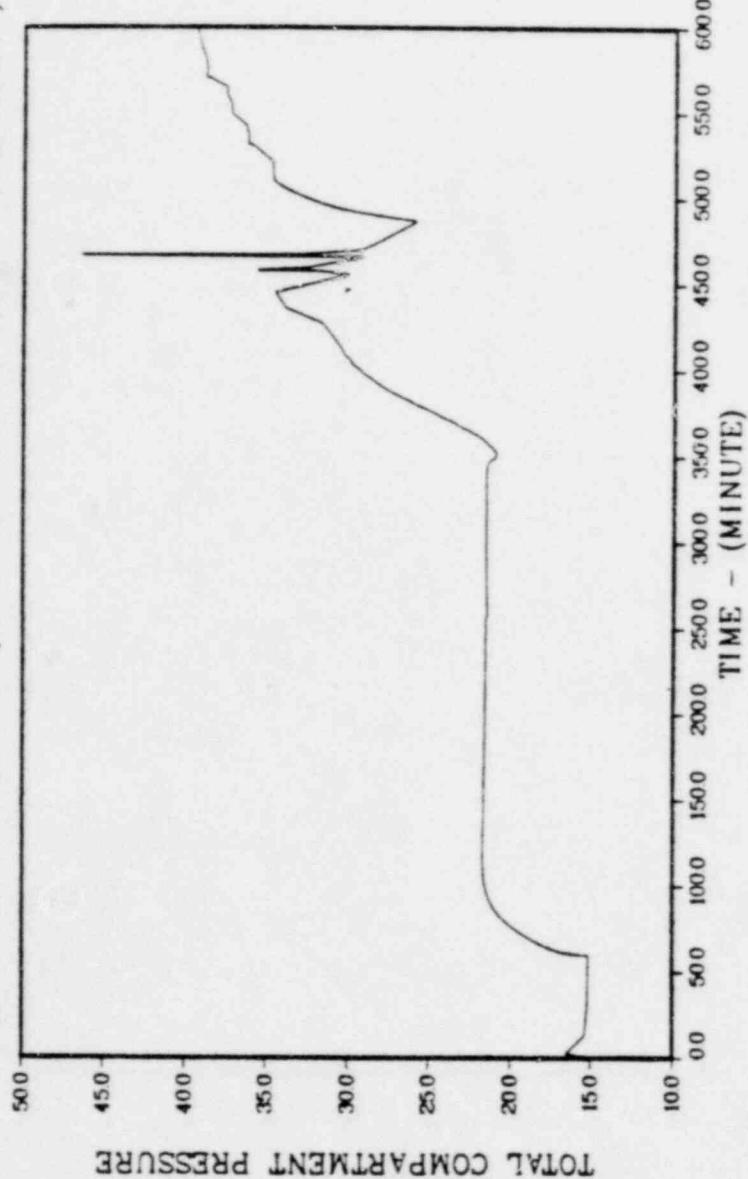
6"



POLY 1 08-12-02 T-0533 SEC. 1980 000-0130123 . 0130123 0130123 0130123

CASE 14-

SEQUOYAH TMLBS (POWER RESTORED 450 MIN)



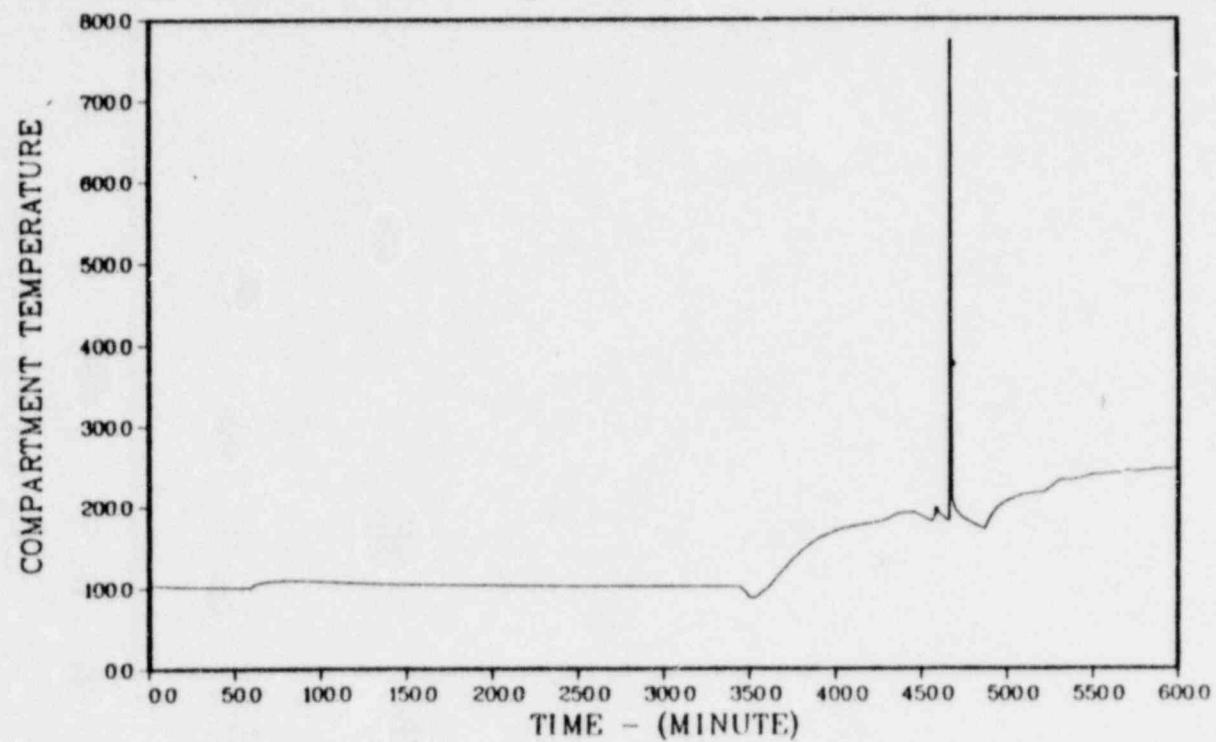
VOLUME NO. 2

FIGURE 13C

PLOT 2 09.12.83 TUES 1 DEC, 1983 XOB-0130223 BROOKHAVEN DSSPLA VER 8.2

CASE 14

SEQUOYAH TMLBS (POWER RESTORED 450 MIN )



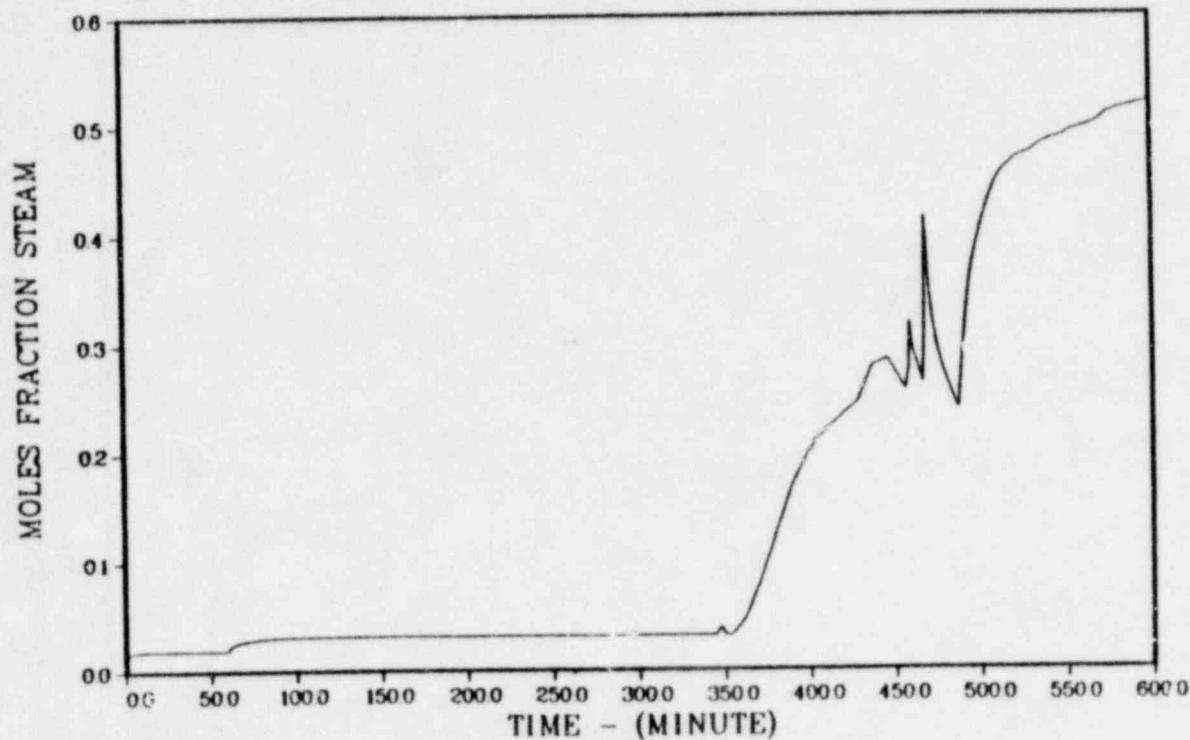
VOLUME NO. 2

Figure 137

PLOT 3 09.12.84 TUES 23 DEC. 1980 JOB-0150223, BRONKHORST DISPLA VER 8.2

CASE 14

SEQUOYAH TMLBS (POWER RESTORED 450 MIN )



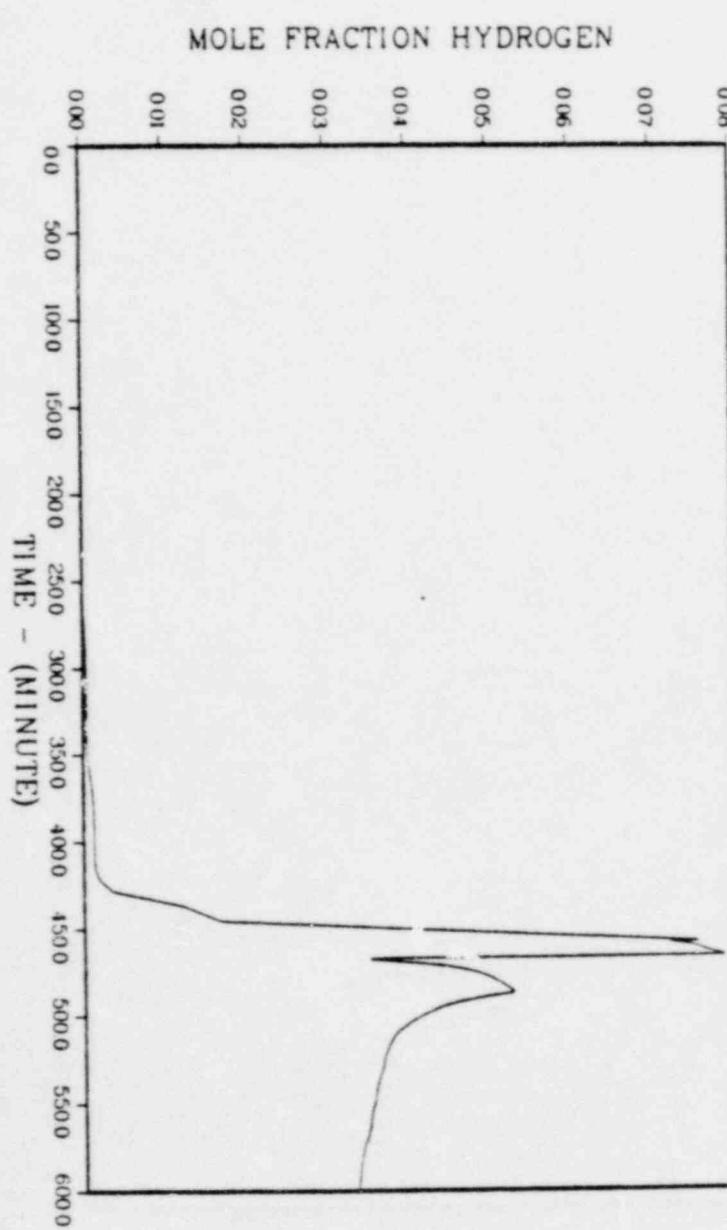
VOLUME NO. 2

FIGURE 138

P.03 4 09 12 05 1..5 23 (K.C. 1965) X.0 0.0023 .0000004 0.0000000

CASE 14.

SEQUOYAH TMLBS (POWER RESTORED 450 MIN )



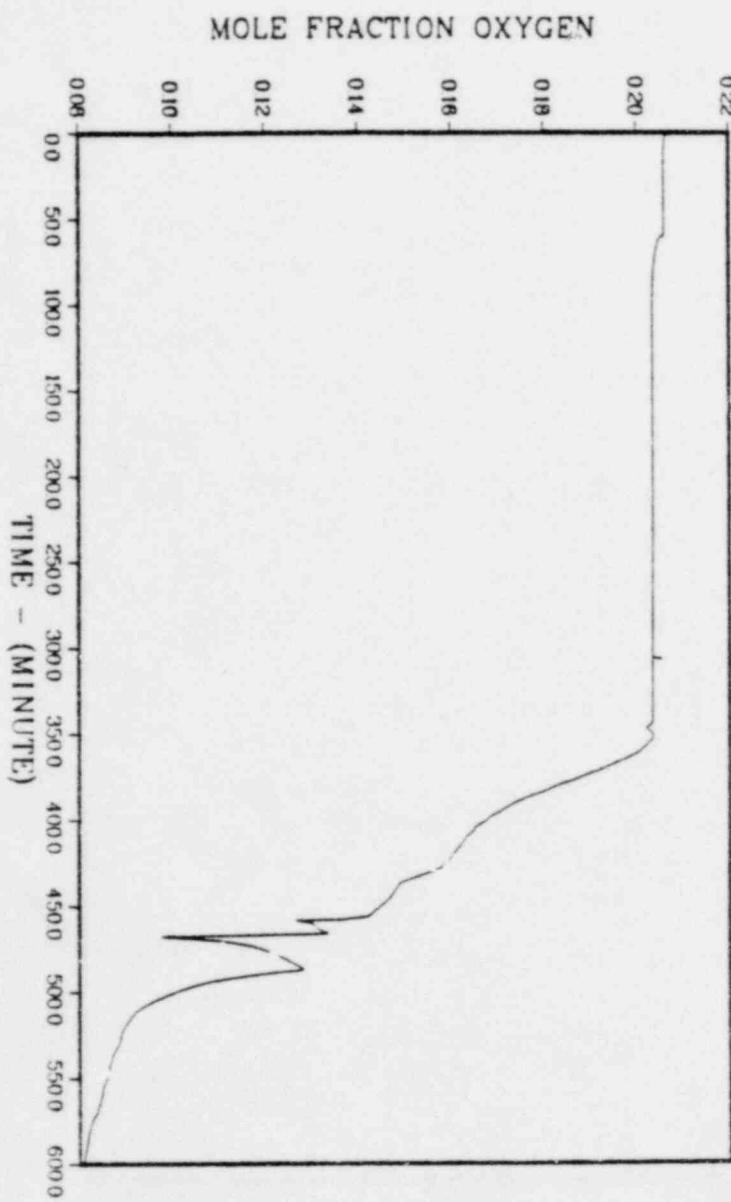
VOLUME NO. 2

FIGURE 135

POLY 12.00 14.5 23 DEG. 1966 200-01301234 8000 0.5548 V20 8.3

CASE 14

SEQUOYAH TMLBS (POWER RESTORED 450 MIN)



VOLUME NO 2

FIGURE 14C

DISTRIBUTION FOR BOARD NOTIFICATION DATED

MAR 4 1981

(BN-81-03)

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DEisenhut/RPurple  
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RBirkel  
MRushbrook  
ASchwencer  
JMiller  
FMiraglia  
RVollmer  
TMurley  
DRoss  
FSchroeder  
JKnight  
VNoonan  
RHartfield, MPA  
OEOL  
OIE (3)  
TERA  
PDR  
NSIC  
TIC  
ACRS (16)  
HDenton/ECase  
PPAS (Thompson)  
NHughes  
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VStello  
EKetchen  
SLewis  
JScinto  
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DEisenhut  
TSpeis  
WButler



BOARD NOTIFICATION  
(McGuire 1-2)

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Atomic Safety and Licensing Appeal Board Panel  
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