

PALADON REVIEW

INTRODUCTION	P. K. DOSHI
GENERIC COMPARISONS	R. D. ANKNEY
PLANT F GENERIC COMPARISONS	D. L. STUCKER
PLANT F CYCLE SPECIFIC BENCHMARKING	D. L. STUCKER
CONCLUSIONS	D. J. HILL

PALADON STATUS

A PALADON TOPICAL - WCAP-9485 WAS SUBMITTED TO THE NRC FOR REVIEW IN DECEMBER, 1978. IN SEPTEMBER, 1979, THE NRC GAVE SER FOR THE FOLLOWING PALADON APPLICATIONS.

- ISOTHERMAL TEMPERATURE COEFFICIENT
- CONTROL ROD WORTHS
- POWER DISTRIBUTION
- CRITICAL BORON CONCENTRATIONS
- DROPPED ROD/BANK PEAKING FACTORS
- N-1 ROD WORTH

ROD SWAP

PALADON IS ALSO RECOGNIZED AS AN APPROVED
DESIGN TOOL FOR ROD SWAP. THIS INVOLVES
THE USAGE OF PALADON IN 3-D MODE.

PRESENT PLANS FOR PALADON

AN ADDENDUM TO WCAP-9485 WILL BE ISSUED
BY JUNE, 1981. THIS ADDENDUM WILL ADDRESS
3-D APPLICATIONS.

USE OF NON-STANDARD METHODS

WESTINGHOUSE NUCLEAR DESIGN PROCEDURES
AS WELL AS WESTINGHOUSE RELOAD SAFETY
EVALUATION METHODOLOGY (WCAP-9272)
PERMIT THE DESIGNERS TO USE NON-STANDARD
METHODS PROVIDED THAT THE NON-STANDARD
METHODS ARE BENCHMARKED TO STANDARD
METHODS AND FOLLOW NORMAL QUALITY ASSURANCE
PROCEDURES.

NON-STANDARD METHODS ARE USED FOR

- BETTER CORE REPRESENTATIONS
- MORE ACCURATE METHODS/MODELS
- CODE LIMITATIONS
- EMERGENCY RESPONSE

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3D PALADON

OBJECTIVE:

TO PRESENT 3D PALADON DATA WHICH ILLUSTRATES PALADON'S CAPABILITY
AS A 3D DESIGN TOOL

SUMMARY OF DISCUSSION:

-- COMPARISONS WITH MEASUREMENT

ROD WORTHS

ROD SWAP RESULTS

PSEUDO-EJECTED ROD INCORE MAPS

-- COMPARISONS WITH STANDARD METHODS

SIMILARITIES AND DIFFERENCES BETWEEN 3D PALADON AND 3D TURTLE

PALADON/TURTLE COMPARISONS FOR ROD EJECTION

PALADON/TURTLE STEAMBREAK COMPARISONS

PALADON/TURTLE $F_{XY}(Z)$ COMPARISONS

AXIAL POWER SHAPE COMPARISONS

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3D PALADON MODELS

+ a,c

[

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COMPARISONS WITH MEASUREMENT

CONTROL ROD WORTH COMPARISONS

PLANT	CYCLE	CONFIGURATION	MEASUREMENT*	2-D PALADON (M/P)	3-D PALADON (M/P)	+ a,c
3 LOOP A	3	D C B A				
3 LOOP B	2	D C B A				
3 LOOP C	3	D C				
4 LOOP A	1	D C B A				
4 LOOP B	1	D C B A				

*STANDARD MEASUREMENT TECHNIQUE

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ROD SWAP ROD WORTH COMPARISONS

MEASURED / PREDICTED

<u>ANK</u>	<u>2-LOOP A CYCLE 7</u>	<u>2-LOOP A CYCLE 8</u>	<u>2-LOOP B CYCLE 6</u>	<u>3-LOOP D CYCLE 2</u>	<u>4-LOOP F CYCLE 1</u>
D					
C					
B					
A					
SA					
SB					
SC					
SD					

COMPARISONS TO PSEUDO-EJECTED ROD

INCORE FLUX MAPS

- PSEUDO-EJECTED ROD MAPS ARE USUALLY TAKEN DURING FIRST CORE
STARTUP TESTING
- ACCURACY OF PSEUDO EJECTED ROD FLUX MAPS IS HINDERED BY LOW FLUX
LEVELS. SPATIAL XENON TRANSIENTS, AND THE NEED FOR FULL CORE
(HENCE, COARSE MESH) TURTLE INCORE CONSTANTS
- MEASUREMENT ERRORS ARE LARGER THAN FOR HIGH POWER, STEADY STATE
CONDITIONS
- DESPITE THE ABOVE, COMPARISONS OF 3D-PALADON POWER DISTRIBUTIONS
WITH MEASUREMENT SHOW GOOD AGREEMENT

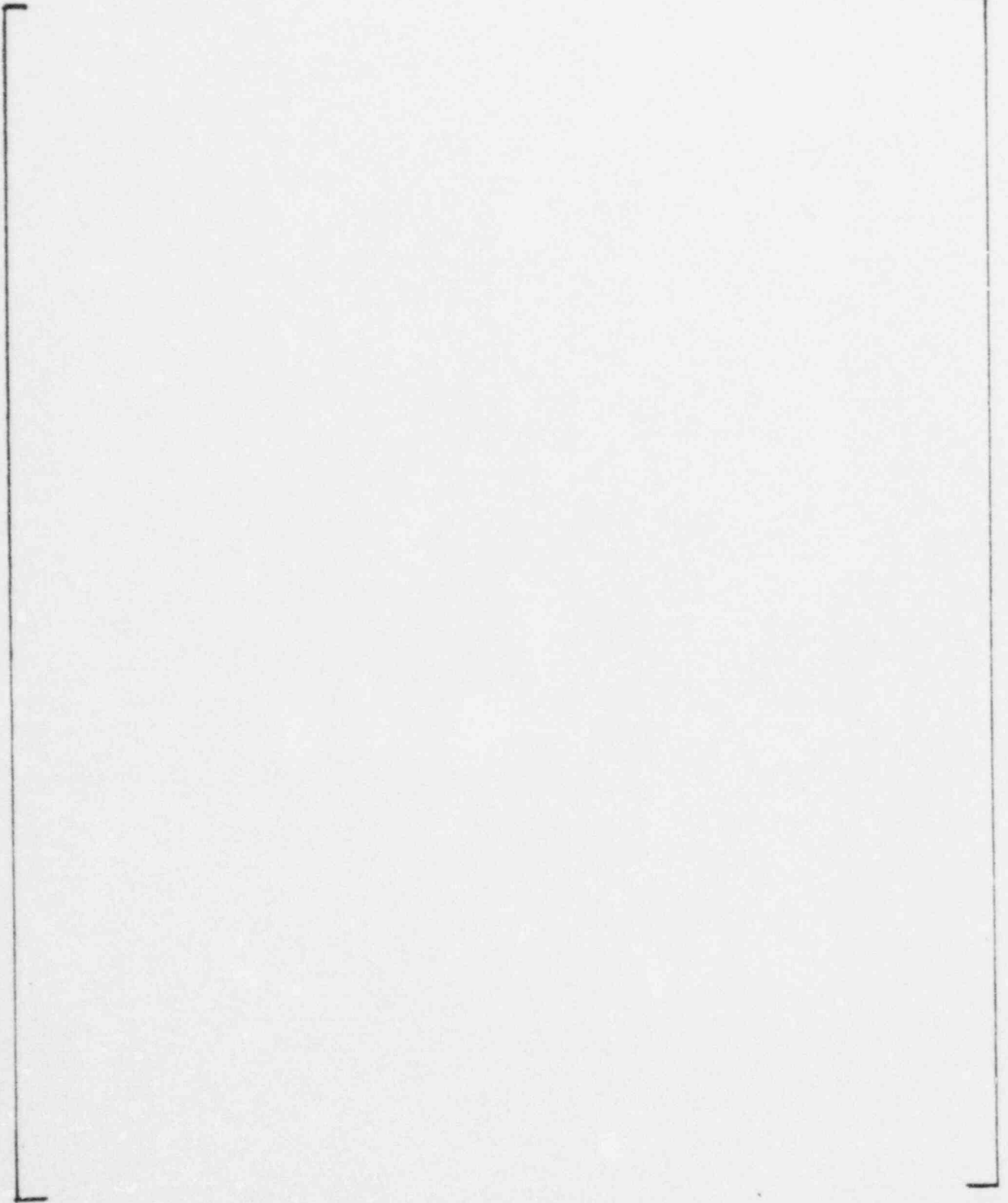
4 LOOP A CYCLE 1

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PSEUDO-EJECTED KOD HOT OCTANT

[]

+ a, c



$$\frac{\text{MEASURED-PALADON}}{\text{PALADON}} \times 100 = \% \text{ DIFFERENCE}$$

4 LOOP C CYCLE 1 Westinghouse Non-Proprietary
PSEUDO-EJECTED ROD HOT CANTANT
30 PCT. POWER, D/147, BOG EJECT.

+ a, c

$$\frac{\text{MEASURED-PALADON}}{\text{PALADON}} \times 100 = \% \text{ DIFFERENCE}$$

3 LOOP D CYCLE 1 Westinghouse Non-Proprietary
PSEUDO-EJECTED ROD HOT OCTANT
H2P, D/O, C/H4, H14 EJECTED

$$\frac{\text{MEASURED-PALADIN}}{\text{PALADIN}} \times 100 = \% \text{ DIFFERENCE}$$

COMPARISONS WITH STANDARD METHODS

- 3D PALADON WOULD REPLACE 3D-TURTLE
(2-GROUP COARSE MESH DIFFUSION THEORY MODEL)
- 3D PALADON APPLICATIONS WOULD CONSIST OF THOSE ITEMS
IDENTIFIED IN THE RELOAD METHODOLOGY TOPICAL (WCAP-9272)
- THESE APPLICATIONS PRIMARILY CONSIST OF:
 - STEAMLINE BREAK CALCULATIONS
 - HZP ROD EJECTION CALCULATIONS
 - $F_{XY}(Z)$ DETERMINATION FOR INPUT TO THE
LOSS OF COOLANT ACCIDENT FINAL ACCCEPTANCE
CRITERIA ANALYSIS

3D-PALDON / 3D-TURTLE SIMILARITIES

+ a,c



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3D-PALADON / 3D-TURTLE DIFFERENCES

+ a,c

4 LOOP E CY 2
BOL, HFP, EQ XENON
AVERAGE ASSEMBLY POWER

Westinghouse Non-Proprietary

+ a, c

PALADIN
% DIFF
TURTLE

4 LOOP 2 CYCLE
ECL, HFP, EQ. XENON
AVERAGE ASSEMBLY POWERS

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+ a.c

BU = 13300 MWG/MW

PALADIN
% DIFF
TURTLE

3D PALADON / 3D TURTLE ROD EJECTION COMPARISONS

THE CRITICAL QUANTITIES ARE F_0 AND $\Delta\rho_{EJ}$

PLANT	CASE	TURTLE F_0	PALADON F_0	TURTLE $\Delta\rho_{EJ}$ (% $\Delta\rho$)	PALADON $\Delta\rho_{EJ}$ (% $\Delta\rho$) + a, c
3 LOOP D CYCLE 2	BOL, HZP H-14 EJ.	[			
3 LOOP D CYCLE 2	EOL, HZP H-14 EJ.				
4 LOOP D CYCLE 6	BOL, HZP K-04 EJ.				
4 LOOP D CYCLE 6	EOL, HZP K-04 EJ.				

3 LOOP-D UY2

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EOL H-14 EJECTED HZP

PALADON/TURTLE COMPARISON

ASSEMBLY POWER

+ a, c

$$\frac{\text{TURTLE-PALADON}}{\text{PALADON}} \times 100 = \% \text{ DIFFERENCE}$$

3 LOOP-D C42

Westinghouse Non-Proprietary

EOL H-14 EJECTED HZP
PALADON / TURTLE COMPARISON
AXIAL OFFSET

+ a, c

PALADON - TURTLE = DIFFERENCE

4 LOOP D CYCLE 6
EOL K-6 EJECTED HZ P
PALADON/TURTLE COMPARISON
ASSEMBLY POWER

Westinghouse Non-Proprietary

+ a, c

$$\frac{\text{TURTLE-PALADON}}{\text{PALADON}} \times 100 = \% \text{ DIFFERENCE}$$

4 LOOP D CYCLE 6
EOL K-6 EJECTED HZP
PALADON/TURTLE COMPARISON
ASSEMBLY AXIAL OFFSET

Westinghouse Non-Proprietary

+ a, c

TURTLE-PALADON = DIFFERENCE

3D PALADIN / 3D TURTLE HYPOTHETICAL
STEAMLINE BREAK COMPARISONS

- 3D STEAMBREAK CALCULATIONS NORMALLY PROVIDE THE HOT ASSEMBLY
AXIAL POWER SHAPE FOR INPUT TO THE THERMAL HYDRAULICS CODE THAT
PERFORMS THE DNB CALCULATION

- 3D STEAMBREAK CALCULATIONS CAN ALSO VERIFY THE REACTIVITY
CONSERVATISM OF THE FSAR STEAMLINE BREAK ANALYSIS AND PROVIDE
RADIAL POWER DISTRIBUTION FACTORS FOR INPUT TO THE T/H DNB
ANALYSIS

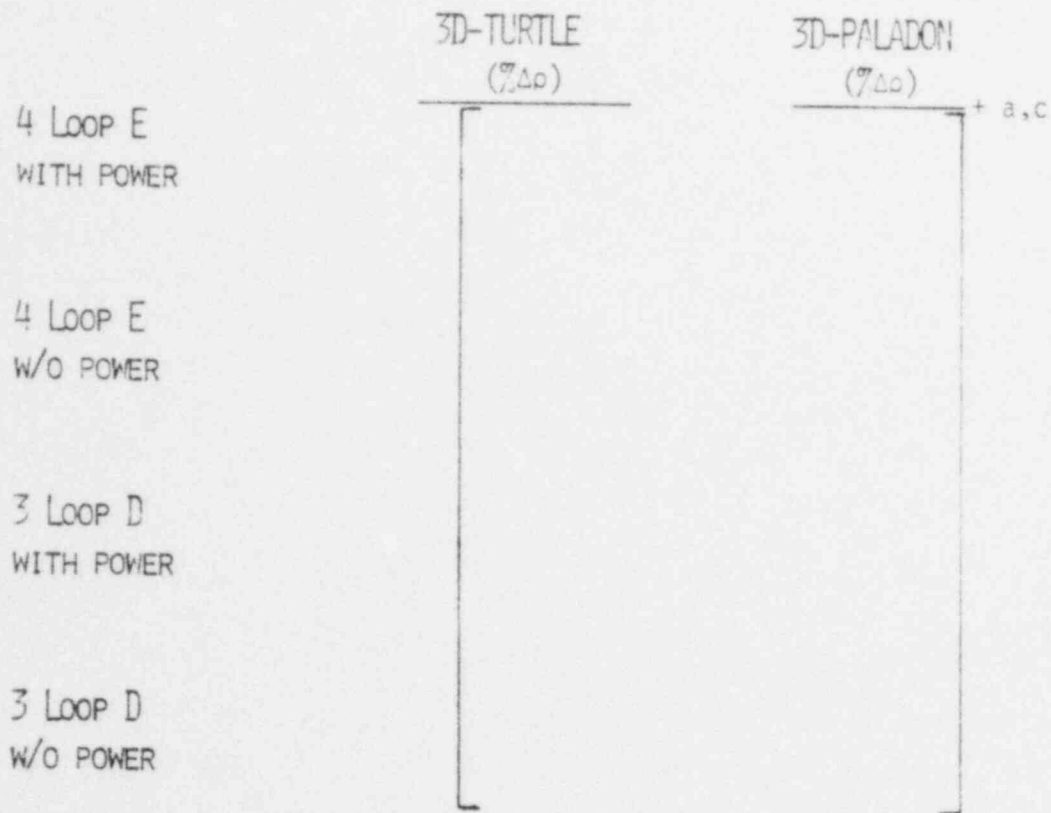
HYPOTHETICAL BREAK STATEPOINTS FOR TYPICAL 3 AND 4 LOOP PLANTS

	4 LOOP E	4 LOOP E	3 LOOP D	3 LOOP D
	INSIDE BRK.	INSIDE BRK.	INSIDE BRK.	INSIDE BRK.
	WITH POWER	W/O POWER	WITH POWER	W/O POWER
POWER (%)				+ a,c
PRESSURE (PSI)				
FLOW (GPM)				
COLD LEG TEMP. FOR FAILED LOOP (°F)				
COLD LEG TEMP. FOR REMAINING LOOPS (°F)				
PPM BORCN				

*ARTIFICIALLY SET TO ZERO

3D PALADON / 3D TURTLE STEAMLINE BREAK

STATEPOINT REACTIVITY* COMPARISON



*REFERENCE CONDITION IS HZP N-1 CONFIGURATION

3LOOP-D CY2

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W/POWER HYPOTHETICAL STEAMBREAK
PALADON/TURTLE COMPARISON
ASSEMBLY POWER

+ a.c

$\frac{\text{TURTLE-PALADON}}{\text{PALADON}} \times 100 = \% \text{ DIFFERENCE}$

3 LOOP-D CYZ

Westinghouse Non-Proprietary

W/POWER HYPOTHETICAL STEAMBREAK
PALADON/ TURTLE COMPARISON
AXIAL OFFSET

+ a, c

PALADON - TURTLE = DIFFERENCE

4 LOOP E CYCLE 2 Westinghouse Non-Proprietary
W/O POWER HYPOTHETICAL STEAMBREAK
PALADON/TURTLE COMPARISON
ASSEMBLY POWER

+ a,c

$$\frac{\text{TURTLE-PALADON}}{\text{PALADON}} \times 100 = \% \text{ DIFFERENCE}$$

4 LOOP E CYCLE 2

Westinghouse Non-Proprietary

W/O POWER HYPOTHETICAL STEAMBREAK
PALADON/TURTLE COMPARISON
AXIAL OFFSET

+ a,c

TURTLE - PALADON = DIFFERENCE

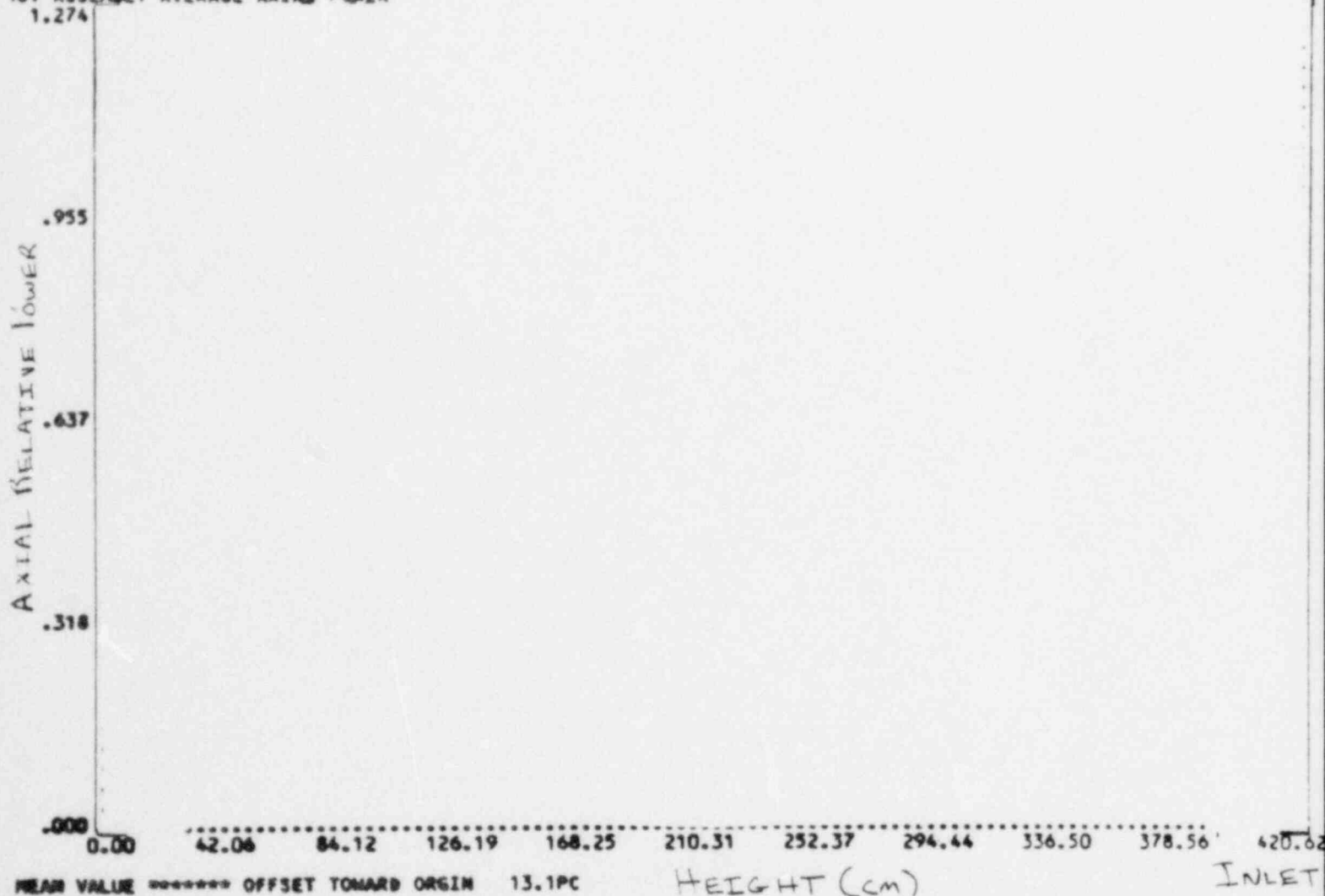
3-LOOP-D CYCLE 2 Westinghouse Non-Proprietary

W/POWER HYPOTHETICAL BREAK

HOT ASSEMBLY AXIAL POWER SHAPE

HYPOTHETICAL BREAK-TURTLE-CASE 1-REVISED
HOT ASSEMBLY AVERAGE AXIAL POWER

BU# 10000., TIME# 0.0



X 3D-PALADON
P 3D-TURTLE

3-LOOP-D CYCLE 2 Westinghouse Non-Proprietary W/O POWER HYPOTHETICAL BREAK HOT ASSEMBLY AXIAL POWER SHAPE

HYP0 BREAK-THURTL0-CASE 2-REVISED
HOT ASSEMBLY AVERAGE AXIAL POWER

BU= 10000., TIME= 0.0

3.005

2.254

1.503

.751

0.000

0.00

42.06

84.12

126.19

168.25

210.31

252.37

294.44

336.50

378.56

420.6

INLET

MEAN VALUE =9.3006 OFFSET TOWARD ORIGIN -80.3PC

HEIGHT (CM.)

X 3D-PALADON

P 3D-TURTLE

4-LOOP-E CYCLE 2

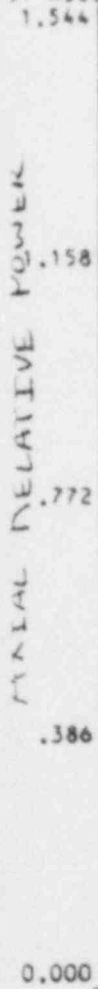
W/POWER HYPOTHETICAL BREAK
HOT ASSEMBLY AXIAL POWER SHAPE

Westinghouse Non-Proprietary

CY2 WITH POWER HYPO BREAK
AT ASSEMBLY AVERAGE AXIAL POWER
1.544

BU# 13330., TIME# 0.0

AXIAL RELATIVE POWER



0.000 0.00 42.17 84.34 126.50 168.67 210.84 253.01 295.18 337.34 379.51 421.6

MEAN VALUE #6.8821 OFFSET TOWARD ORIGIN 25.0PC

HEIGHT (cm)

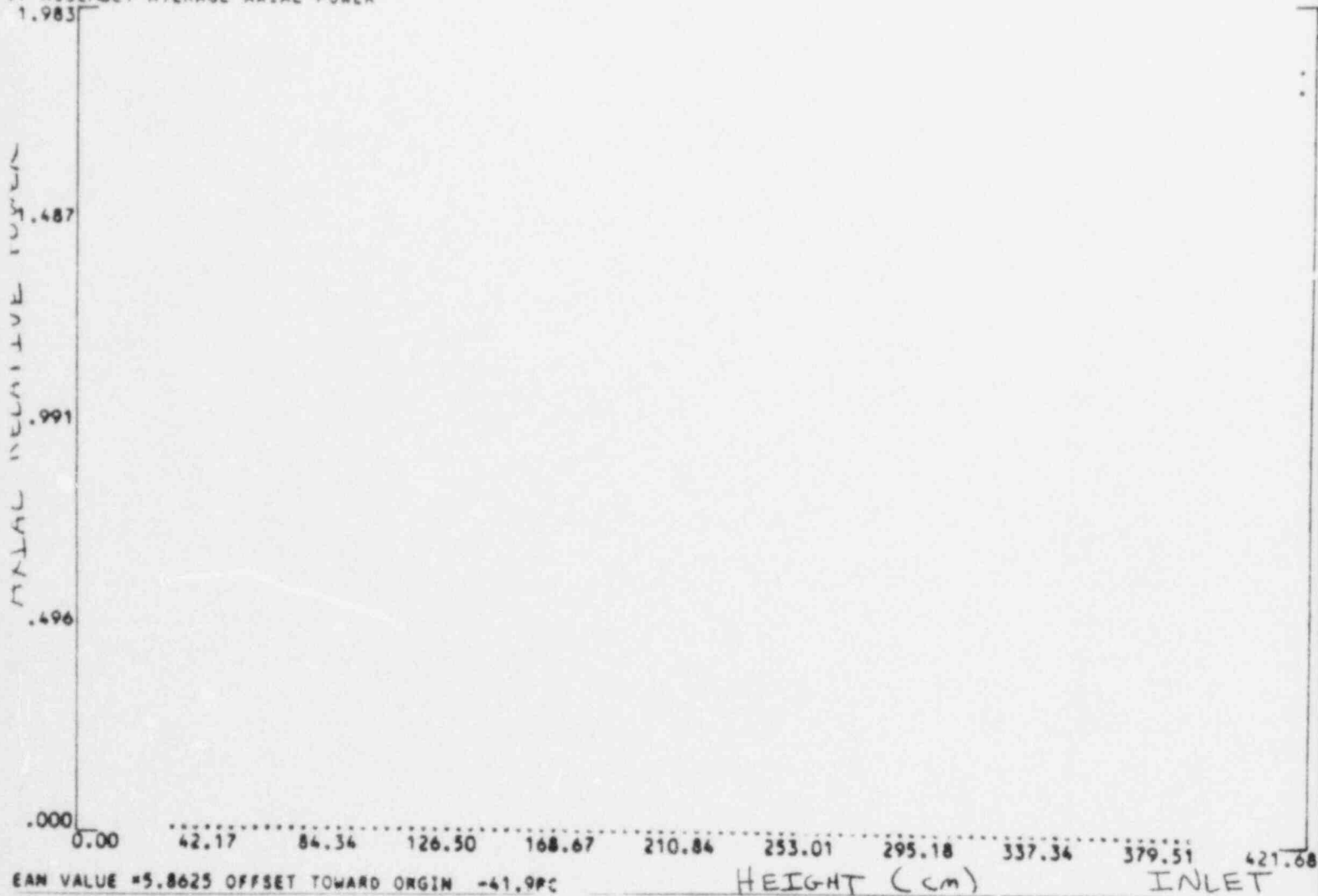
INLET

X 3D-PALADIN
P 3D-TURTLE

4 LOOP-E CYCLE 2 Westinghouse Non-Proprietary W/O POWER HYPOTHETICAL BREAK HOT ASSEMBLY AXIAL POWER SHAPE

CY2 W/O POWER HYPO BREAK
DT ASSEMBLY AVERAGE AXIAL POWER
1.983

BU# 13330., TIME# 0.0



BEAN VALUE #5.8625 OFFSET TOWARD ORIGIN -41.9PC

3D PALADON / 3D TURTLE $F_{XY}(Z)$ COMPARISONS



4 LOOP-D CY6 AKO HFP

CORE HEIGHT (FT.)	BOL				EOL			
	TURTLE FX	PALADON FX	TURTLE RELAY		TURTLE RELAY	PALADON RELAY	TURTLE RELAY	
11.87								+ 8, C
11.49								
10.97								
10.20								
9.27								
8.34								
7.41								
6.47								
5.51								
4.61								
3.68								
2.75								
1.82								
1.05								
.53								
.15								
MEAN TURTLE/PALADON								

4Loop-D C16 DIN HFP

CORE HEIGHT (Ft.)	TURTLE FX Y	BOL PALADON FX Y	TURTLE PALADON	FXY	PALADON FX Y	TURTLE PALADON
11.87						
11.49						
10.97						
10.20						
9.27						
8.34						
7.41						
6.47						
5.54						
4.61						
3.68						
2.75						
1.82						
1.05						
.53						
.15						
MEAN						
TURTLE/PALADON						

	TURTLE EXY	EOL PALADON EXY	TURTLE PALADON	TURTLE EXY	EOL PALADON EXY	TURTLE PALADON
CORE HEIGHT (FT.)						
11.87						
11.49						
10.97						
10.20						
9.27						
8.34						
7.41						
6.47						
5.54						
4.61						
3.68						
2.75						
1.82						
1.05						
.53						
.15						
MEAN						
TURTLE / PALADON						

WORK SHEET

WESTINGHOUSE FORM 8295 E

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3 LOOP D DIN HFP

BOL

TURTLE
FXY

PALADON
FXV

TURTLE
PALAPAN

EOL

TURTLE
EXY

PALADON
EXY

TURTLE
PAI AGAN

 $\dagger a, c$

11.87

11.49

10.97

10,20

9.27

8.34

7.41

6.47

5.54

4.61

3.18

2.75

1.82

1.05

.53

.15

MEAN

TURTLE / PALADIN

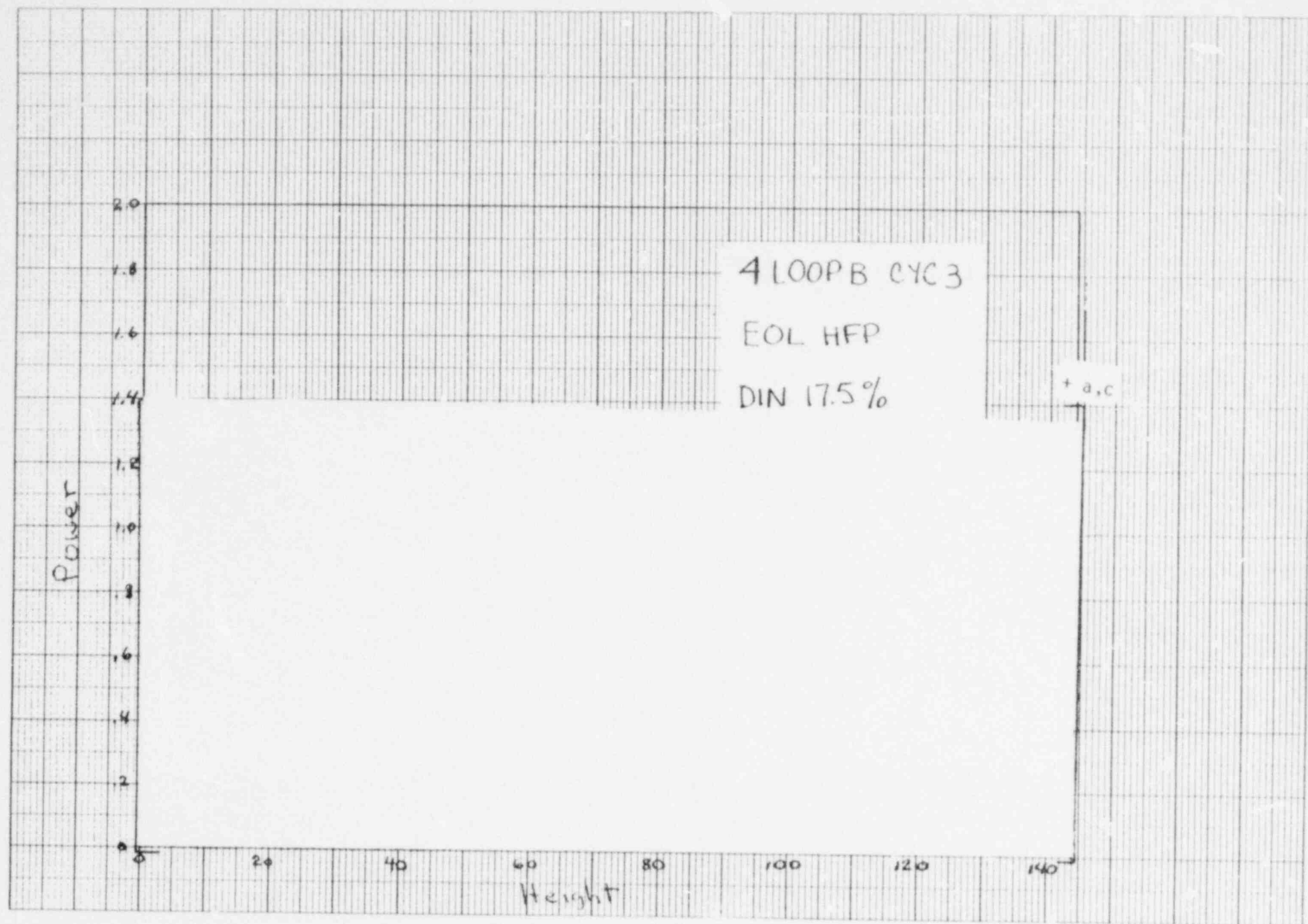
3D PALADON / 3D TURTLE AXIAL POWER SHAPES

-- ANOTHER APPLICATION OF 3D MODELS IS THE CREATION OF 1D MODELS

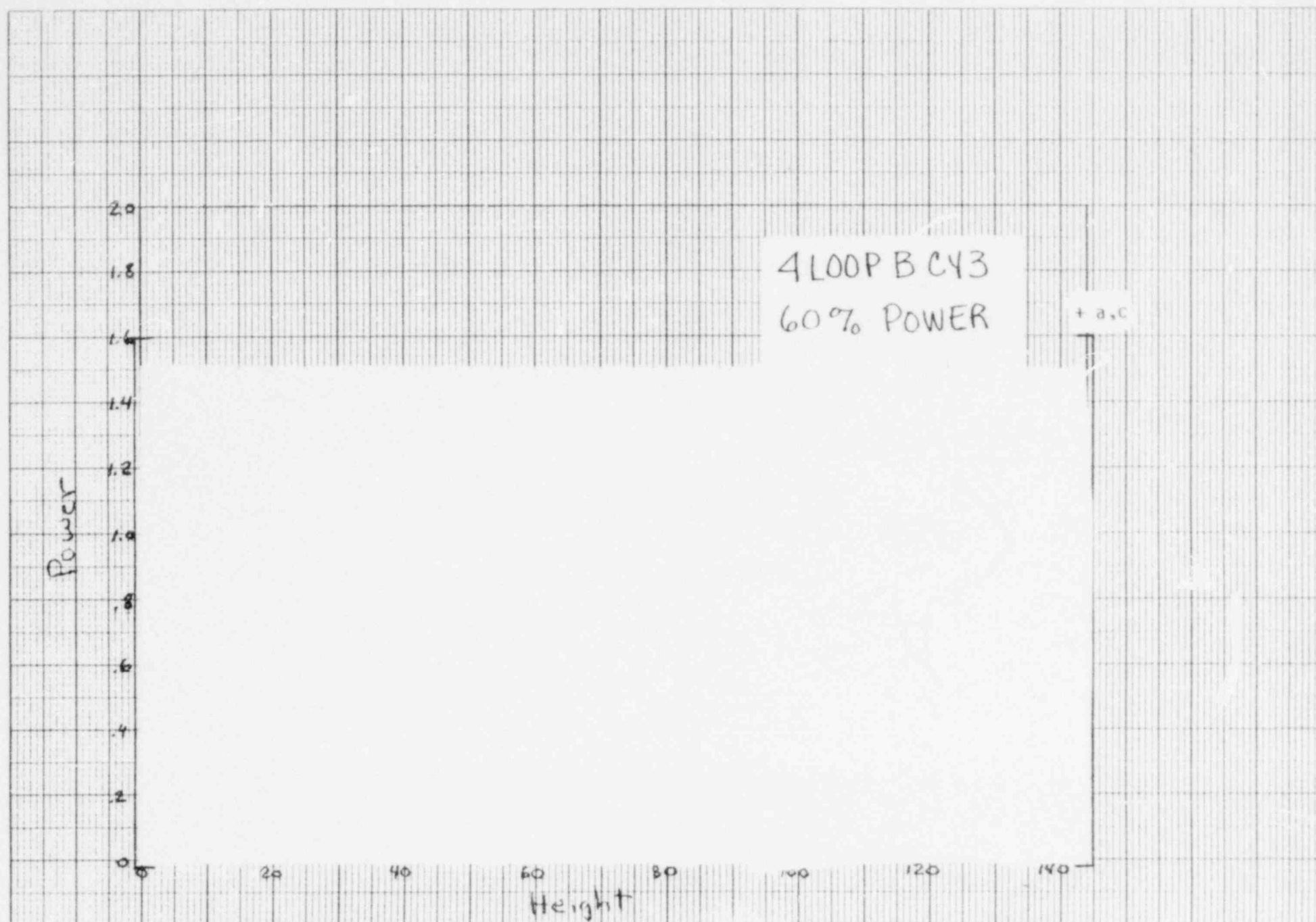


-- THE FOLLOWING FIGURES SHOW CORE AVERAGE AXIAL POWER SHAPES FOR VARIOUS POWER LEVELS AND CONTROL ROD CONFIGURATIONS IN A TYPICAL 4-LOOP PLANT

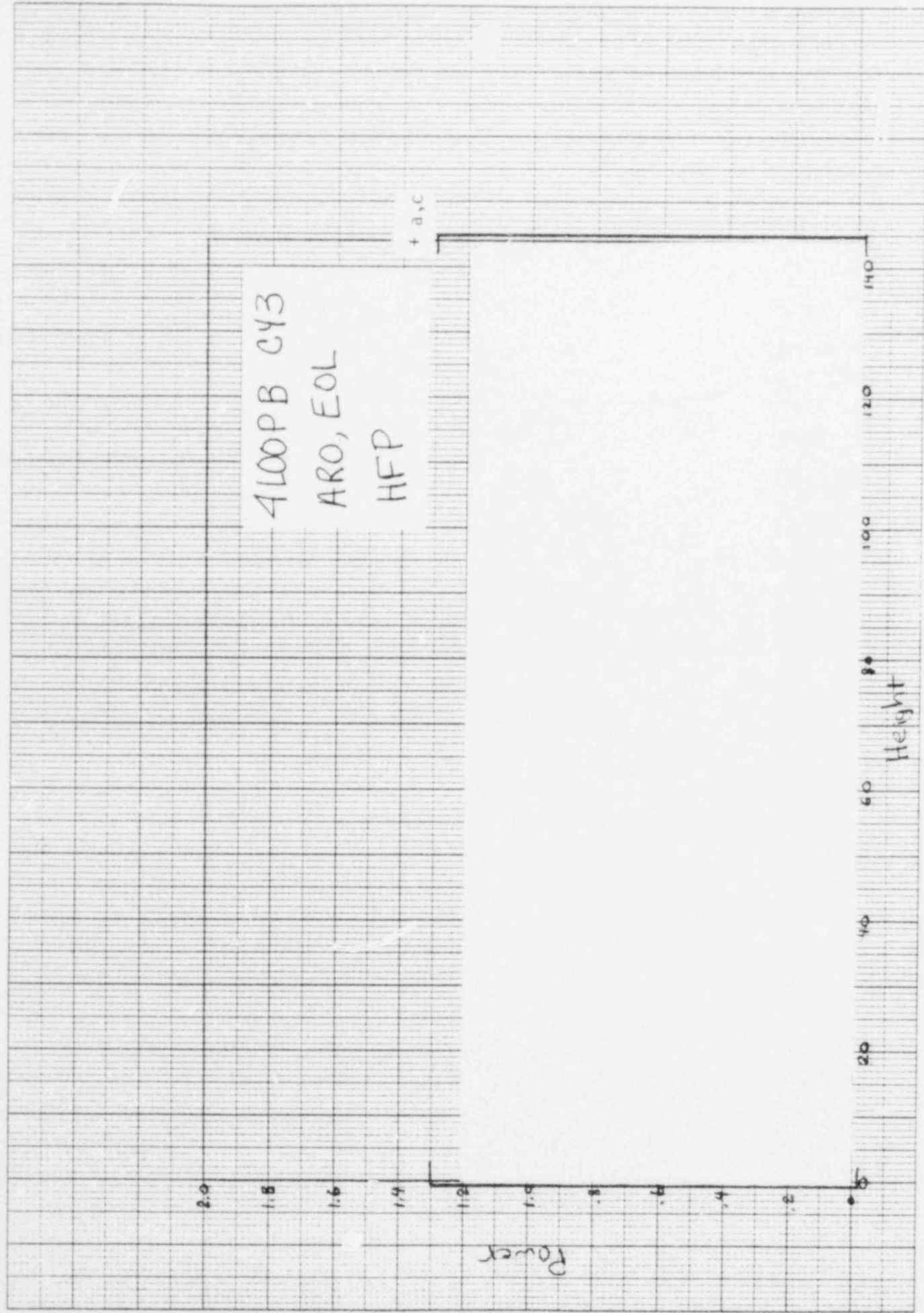
Westinghouse Non-Proprietary



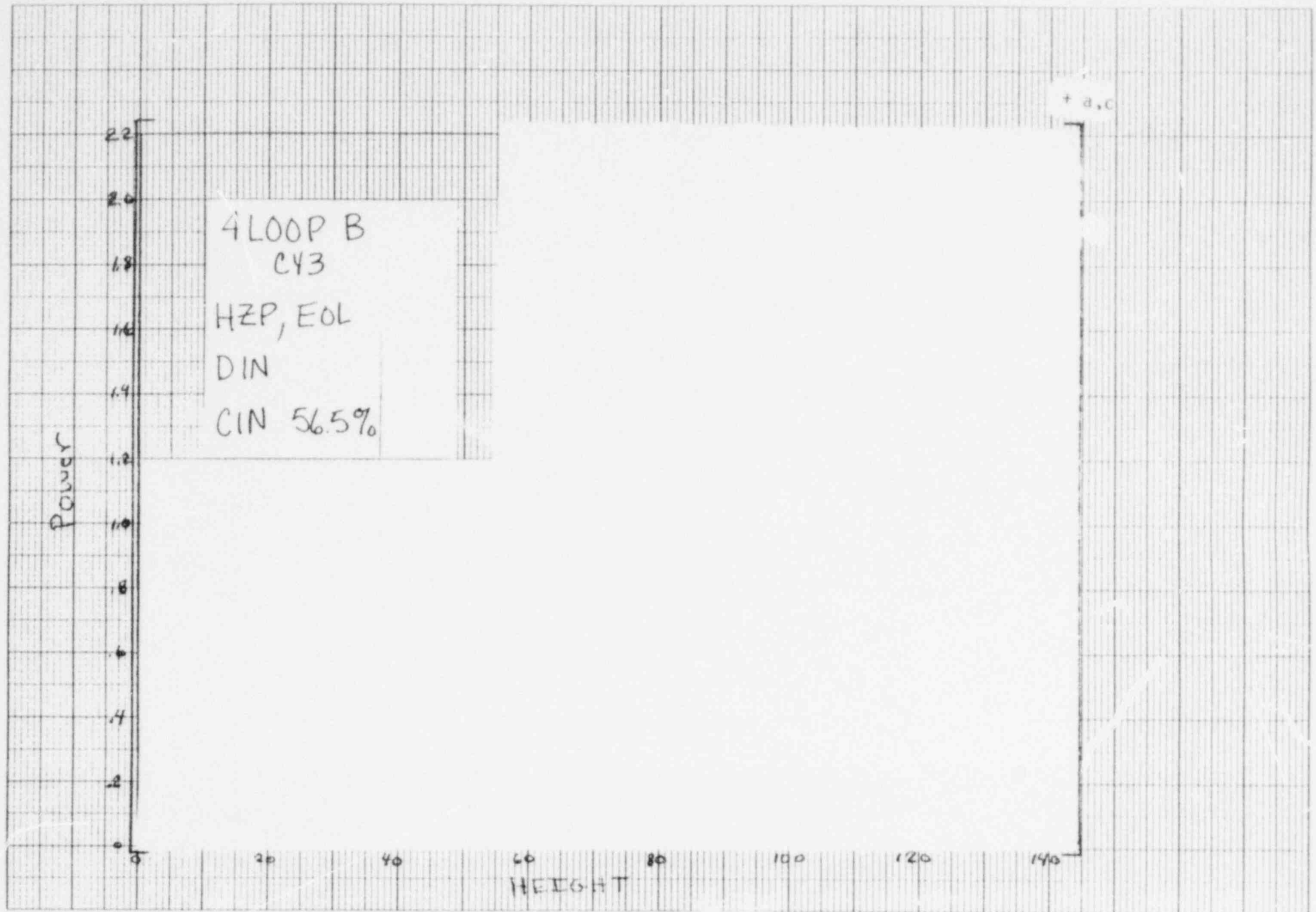
Westinghouse Non-Proprietary



Westinghouse Non-Proprietary



Westinghouse Non-Proprietary

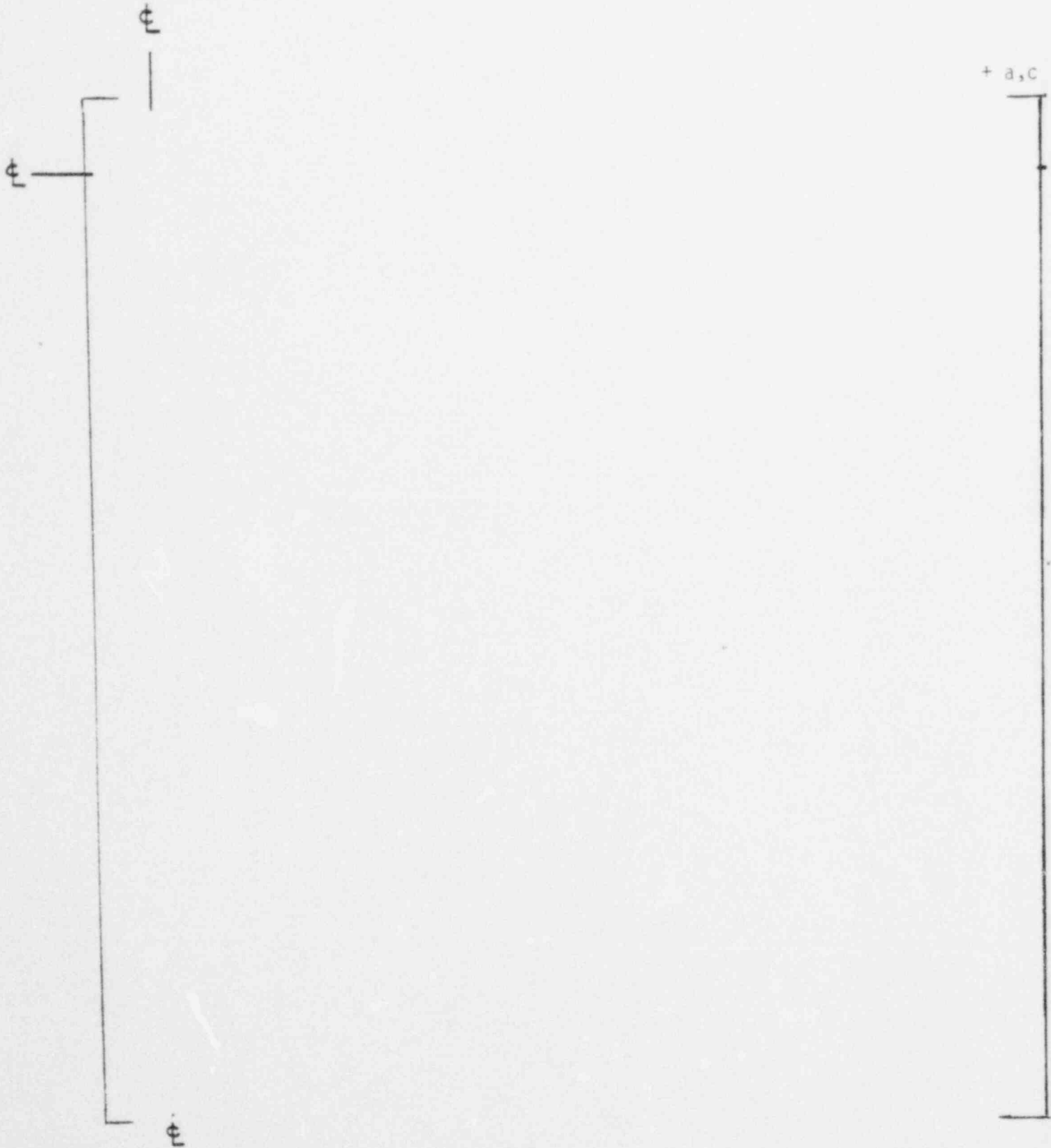


PLANT A CYCLE 3

ASSEMBLY POWERS

306 HFP

3_B FN (DROPPED BANK)



PLANT 2 CRELE -3

N-1 POWER DISTRIBUTION

BOL H2P

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R P N M L K J H G F E D C B A

+ a, c

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15

PLANT A cycle .3

ASSEMBLY POWERS

20L N-1

Westinghouse Non-Proprietary

R P N M L K J H G F E D C B A

+ a, c

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15

PLANT A CYCLE 3 ASSEMBLY POWERS

EOL HZP N-2

Westinghouse Non-Proprietary

R P N M L K J H G F E D C B A

+ a, c

PLANT A CYCLE 3 ASSEMBLY POWERS
BOL WPP DIN H-4 EJECTED

Westinghouse Non-Proprietary

R P N M L K J H G F E D C B A + a, c

6
-
-
-
-
-
8
9
10
11
12
13
14
15

PLANT A CYCLE 3
BOL, HFP

Assembly Powers
E-11 DROPPED

Westinghouse Non-Proprietary

R P N M L K J H G F E D C B A

+ a, c

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15

Westinghouse Non-Proprietary

PLANT A cycle 3 Assembly Powers

ESL CALCULABLE STEAM BREAK

R P N M L K J H G F E D C B A

+ a, c

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15

Case	Average Power
1	0.0000
2	0.0000
3	0.0000
4	0.0000
5	0.0000
6	0.0000
7	0.0000
8	0.0000
9	0.0000
10	0.0000
11	0.0000
12	0.0000
13	0.0000
14	0.0000
15	0.0000
16	0.0000
17	0.0000
18	0.0000
19	0.0000
20	0.0000
21	0.0000
22	0.0000
23	0.0000
24	0.0000
25	0.0000
26	0.0000
27	0.0000
28	0.0000
29	0.0000
30	0.0000
31	0.0000
32	0.0000
33	0.0000
34	0.0000
35	0.0000
36	0.0000
37	0.0000
38	0.0000
39	0.0000
40	0.0000
41	0.0000
42	0.0000
43	0.0000
44	0.0000
45	0.0000
46	0.0000
47	0.0000
48	0.0000
49	0.0000
50	0.0000
51	0.0000
52	0.0000
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85	0.0000
86	0.0000
87	0.0000
88	0.0000
89	0.0000
90	0.0000
91	0.0000
92	0.0000
93	0.0000
94	0.0000
95	0.0000
96	0.0000
97	0.0000
98	0.0000
99	0.0000
100	0.0000

 $+ a, c$

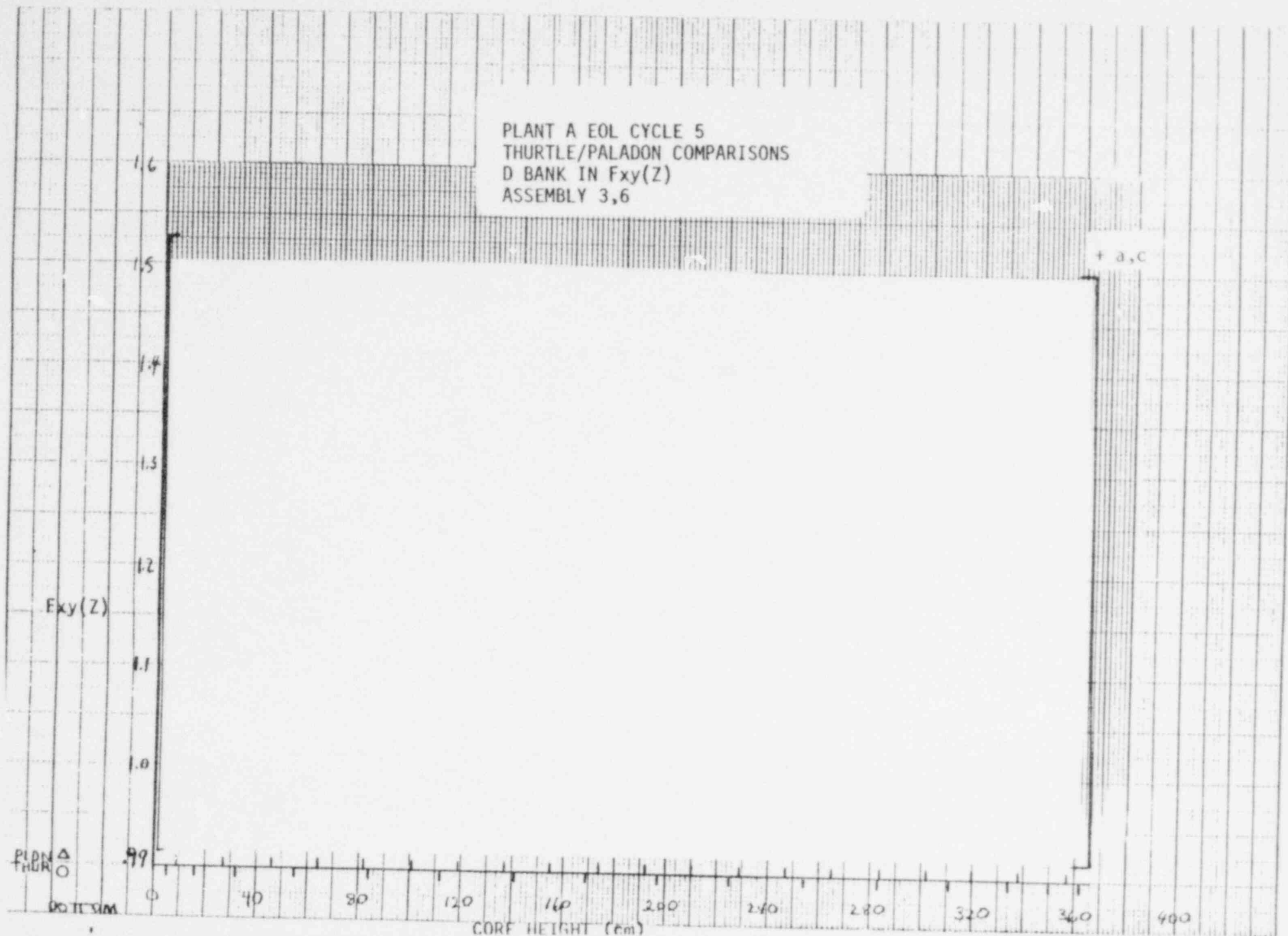
32-477-2-000

Tap

$$+ a, C$$

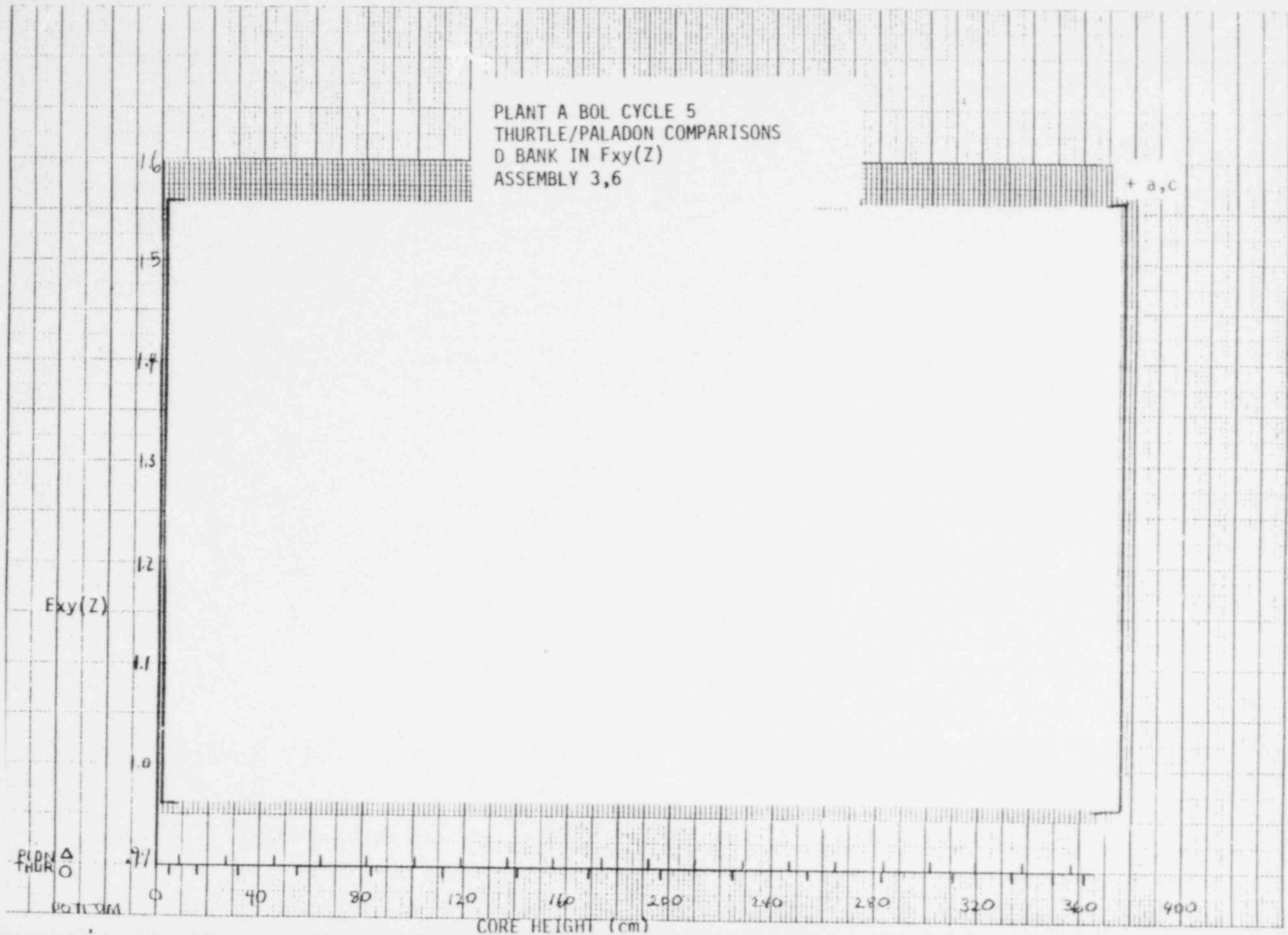
Bottom

Top



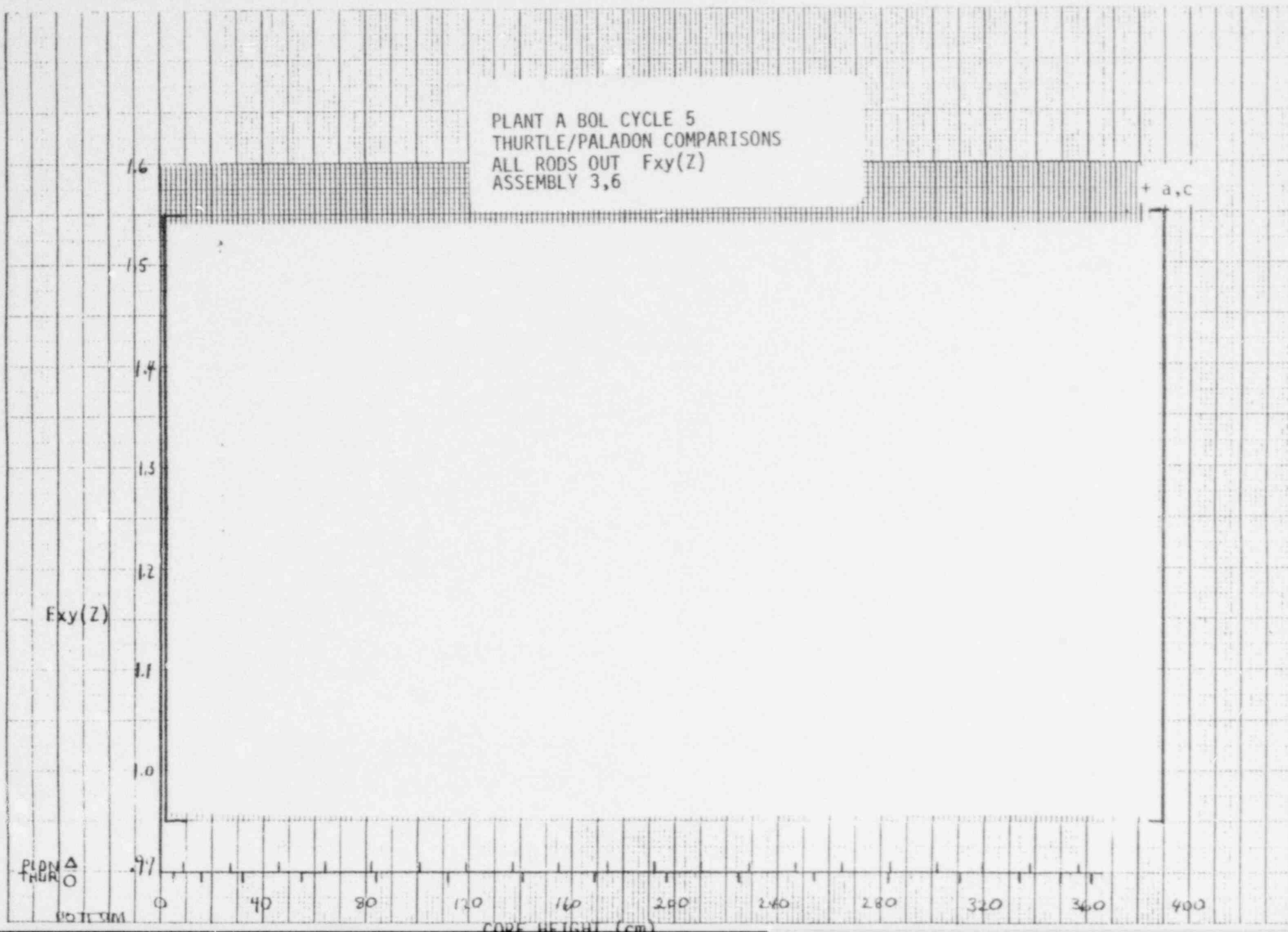
Westinghouse Non-Proprietary

PLANT A BOL CYCLE 5
THURTL/PALADON COMPARISONS
D BANK IN $F_{xy}(Z)$
ASSEMBLY 3,6



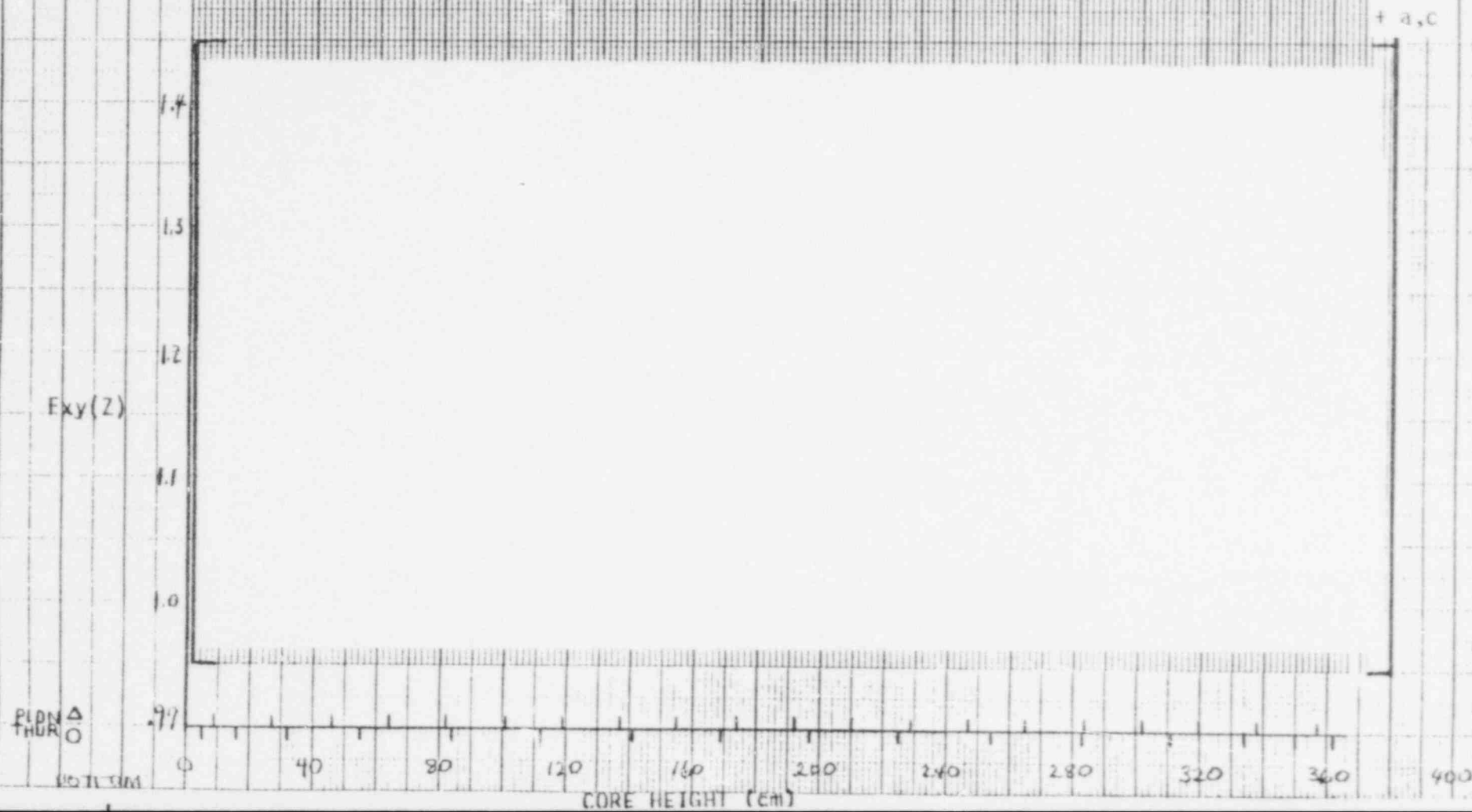


Westinghouse Non-Proprietary



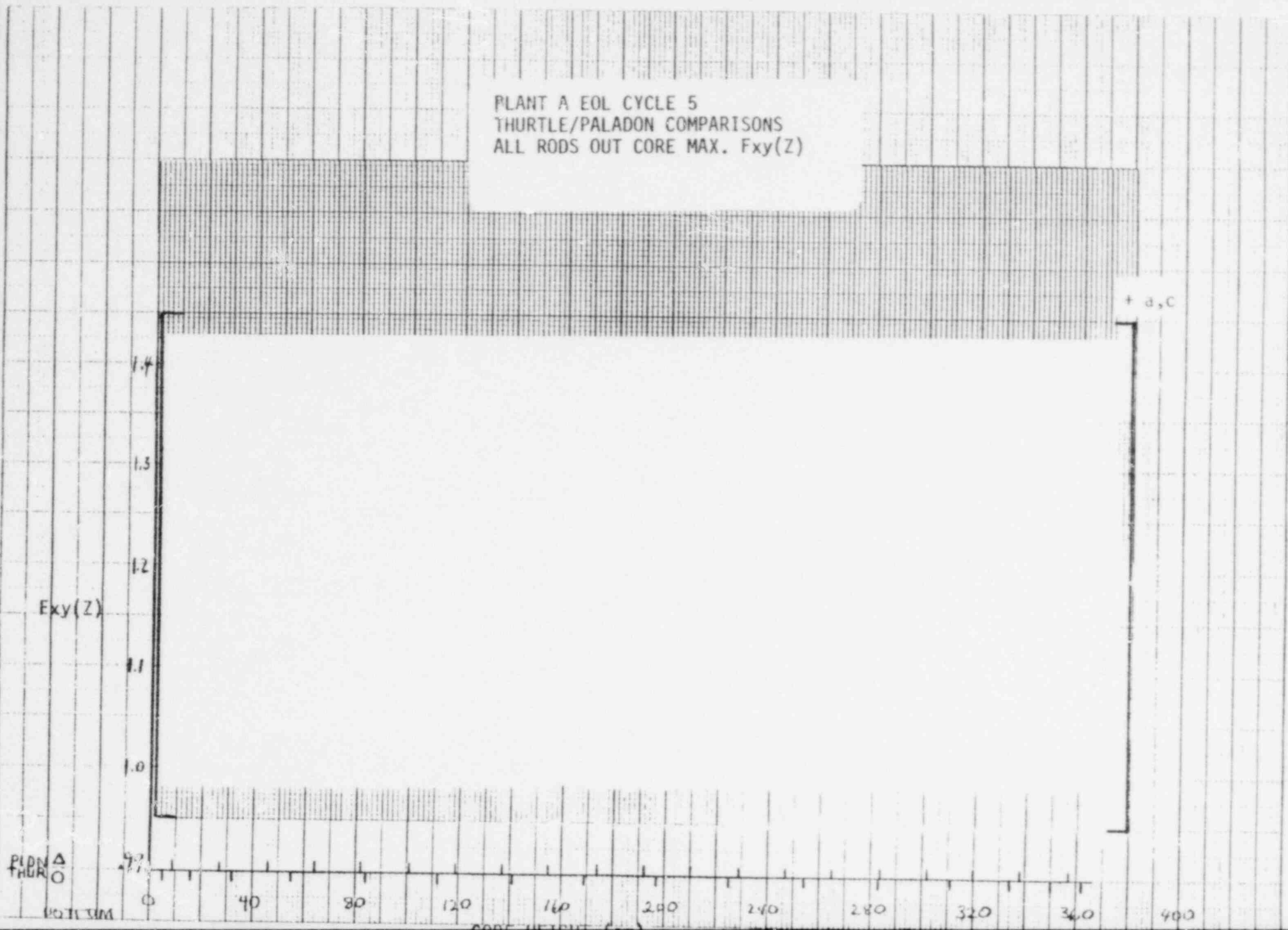
Westinghouse Non-Proprietary

PLANT A EOL CYCLE 5
THURLE/PALADON COMPARISONS
ALL RODS OUT $F_{xy}(Z)$
ASSEMBLY 2,2



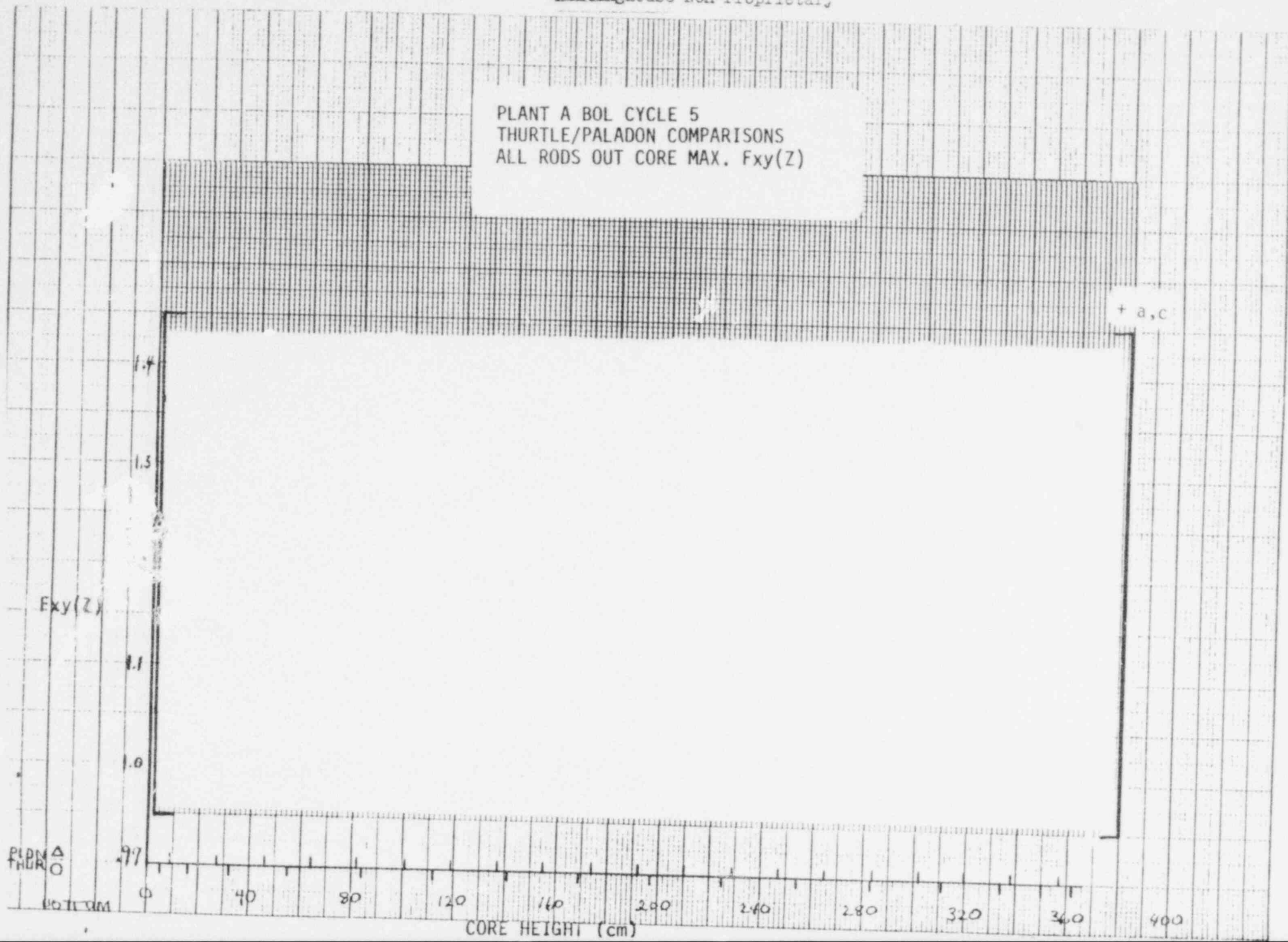
Westinghouse Non-Proprietary

PLANT A EOL CYCLE 5
THURTLER/PALADON COMPARISONS
ALL RODS OUT CORE MAX. $F_{xy}(Z)$



Westinghouse Non-Proprietary

PLANT A BOL CYCLE 5
THURLE/PALADON COMPARISONS
ALL RODS OUT CORE MAX. $F_{xy}(Z)$



REGIONWISE WIRE LOADING PATTERN
 DRAFT # CYCLE 8

Westinghouse Non-Proprietary

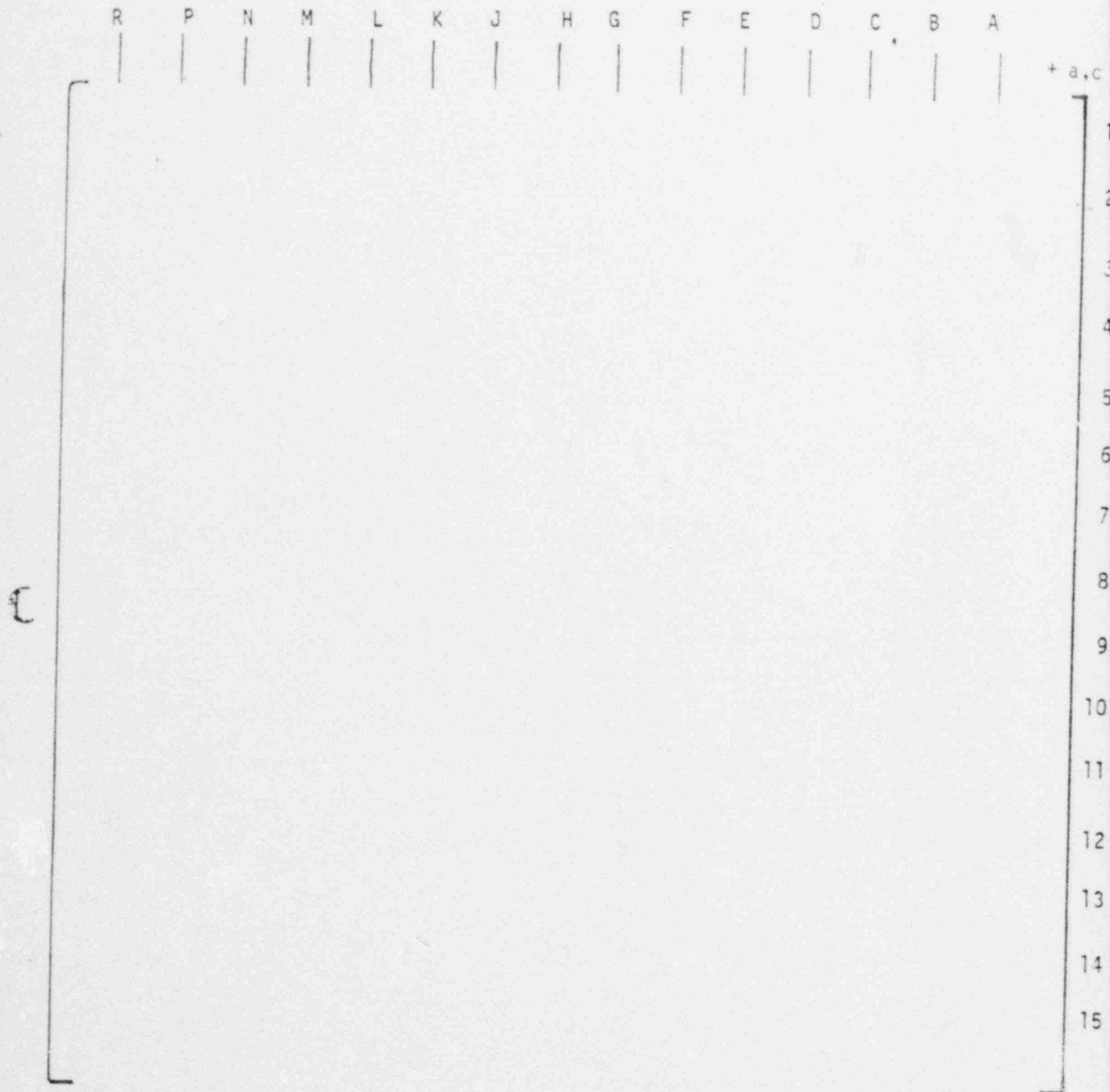


FIGURE 1

FIGURE 3

PLANT A $F_{\Delta H}$ 3D PALADON/THURTLER COMPARISON HFP, ARO

BU = 6000 MWD/MTU

+ a, c

1 2 3 4 5 6 7 8

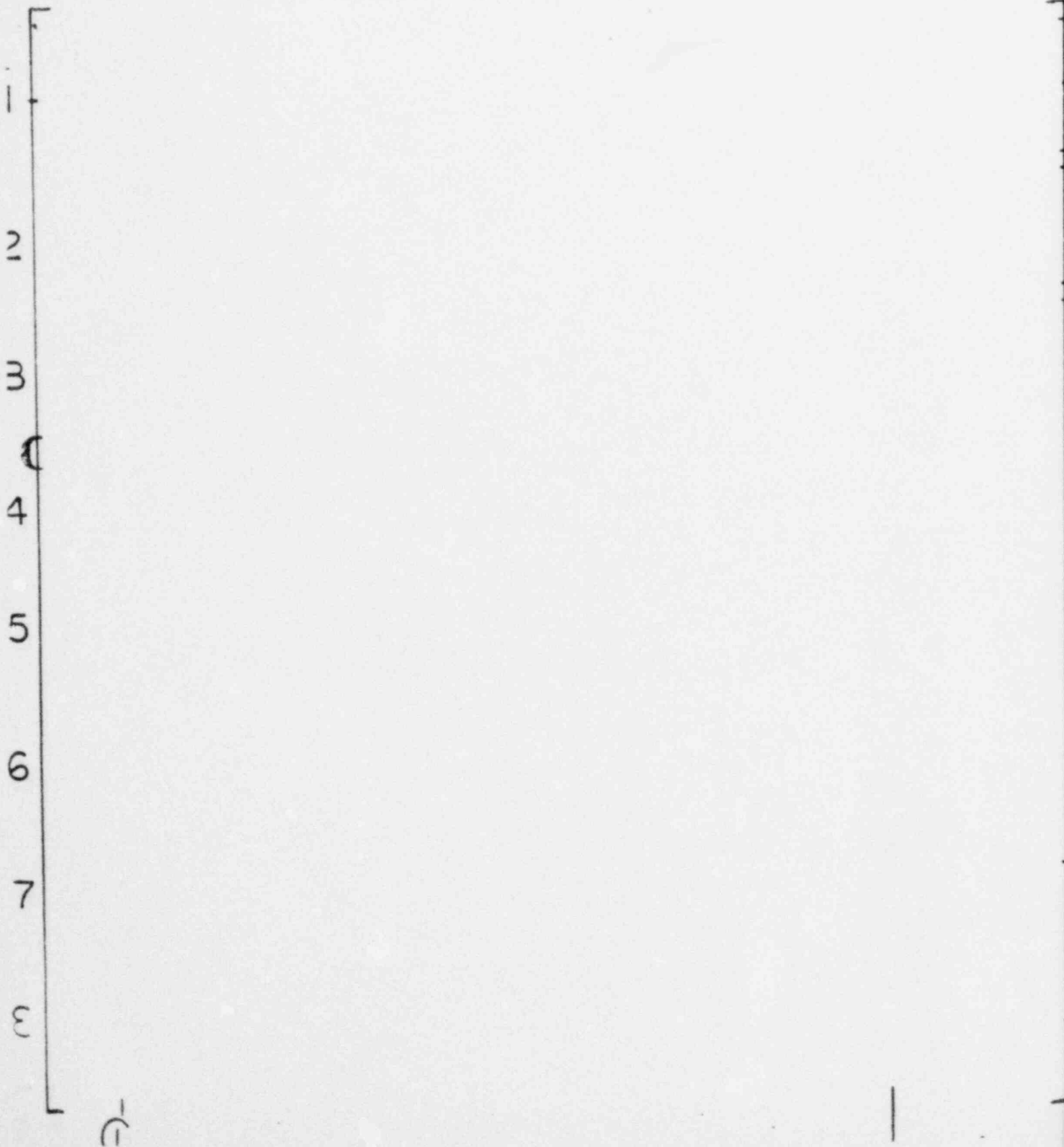


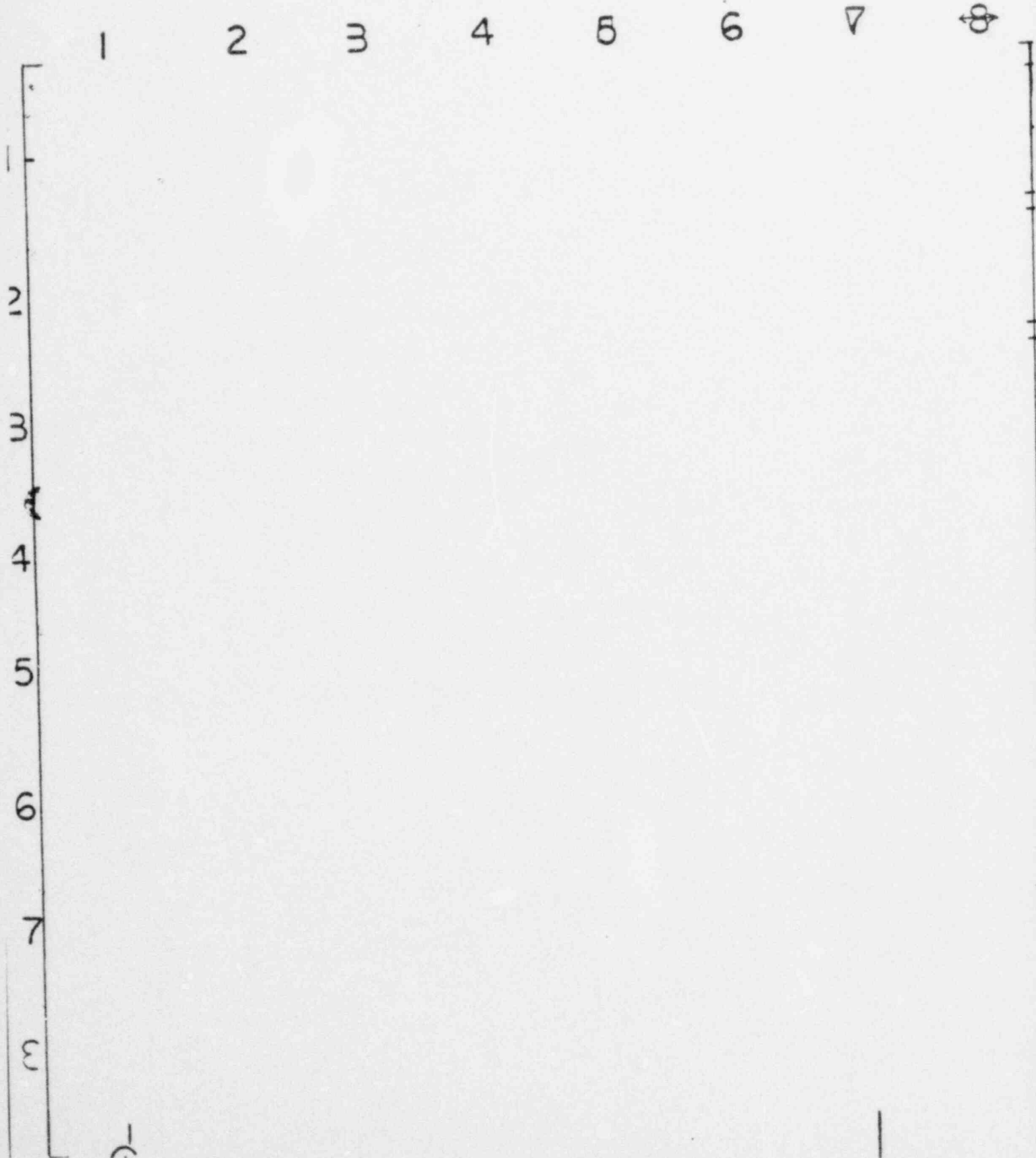
FIGURE 4

Westinghouse Non-Proprietary

PLANT A $F_{\Delta H}$ 3D PALADON/THURTLER COMPARISON HFP, D-IN

BU = 1000 MWD/MTU

+ a, c



1. CANT A $F_{\Delta H}$ 3D PALADON/THURTLER COMPARISON HFP, ARO

BU = 1000 MWD/MTU

+ a, c

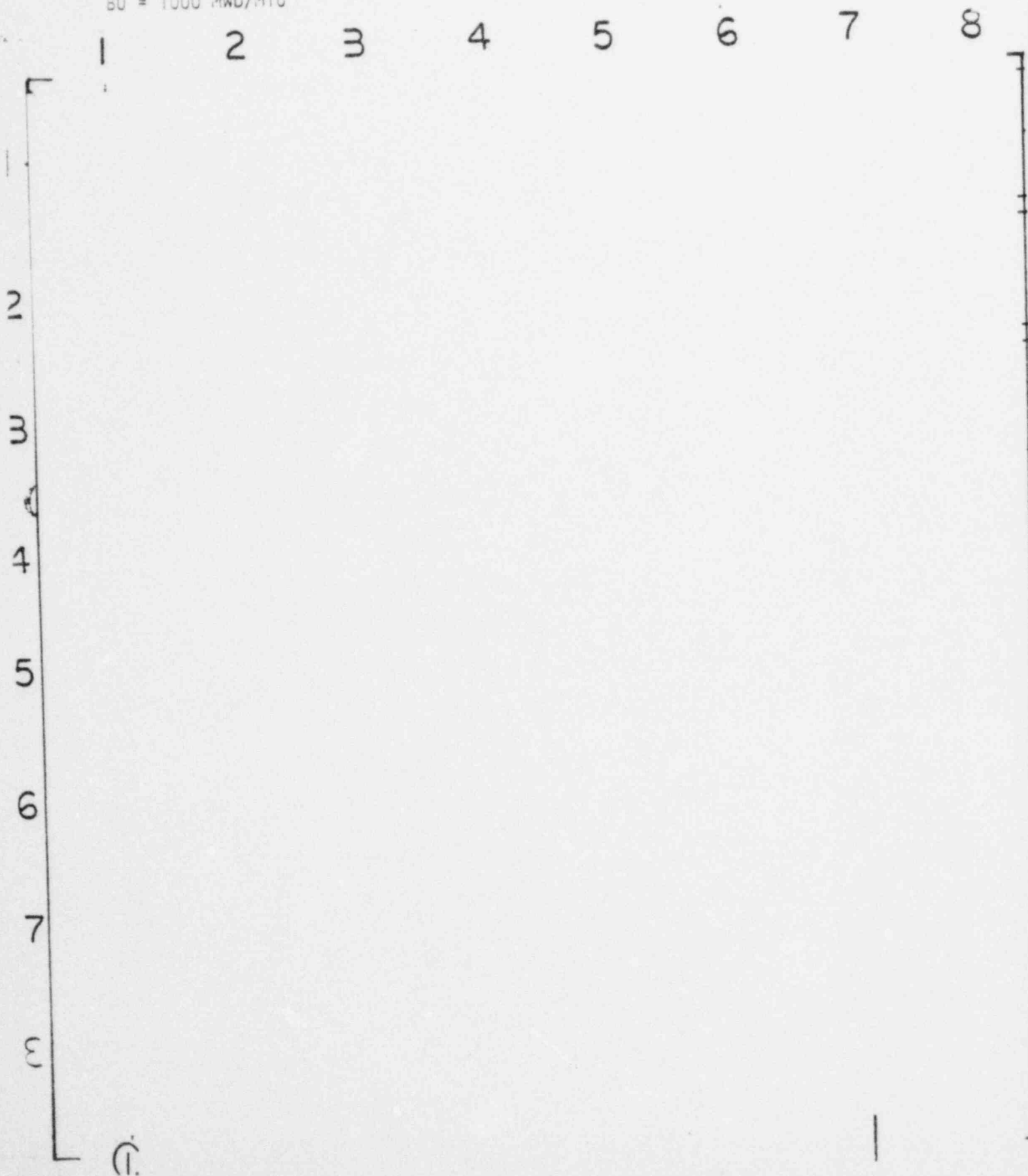


FIGURE 5

PLANT 2 $F_{\Delta H}$ 3D PALADON/THURTLER COMPARISON HFP, D-IN

BU = 6000 MWD/MTU

+ a, c

1 2 3 4 5 6 7 8

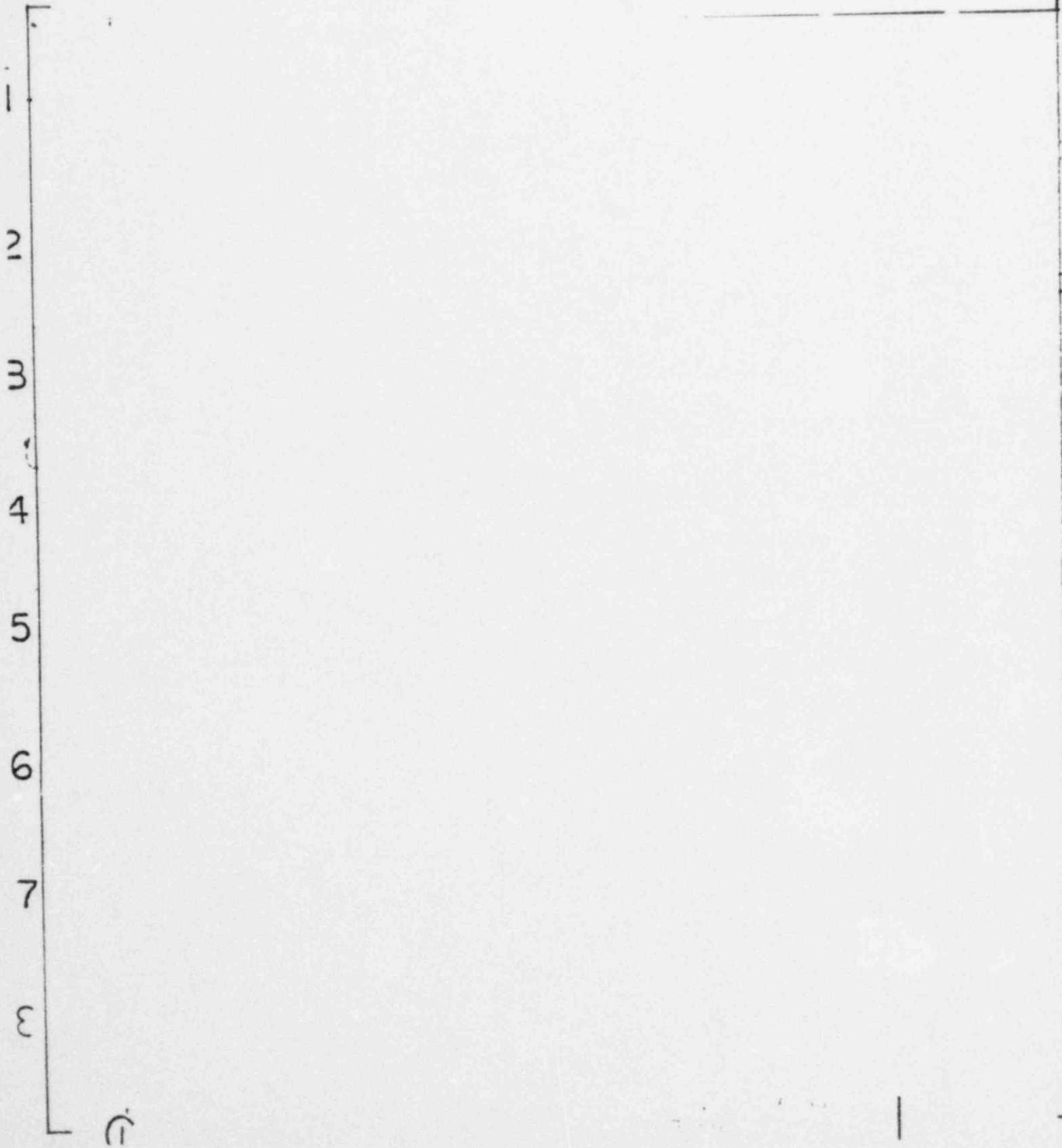


FIGURE 6

Fxy(Z) 3D PALADON/THURTL
COMPARISONS HFP, ARO

Assembly (3,3) BU = 1000 MWD/MTU



FIGURE 7

Fxy(Z) 3D PALADON/THURTL
COMPARISONS HFP, ARO

Assembly (7,2) BU = 1000 MWD/MTU

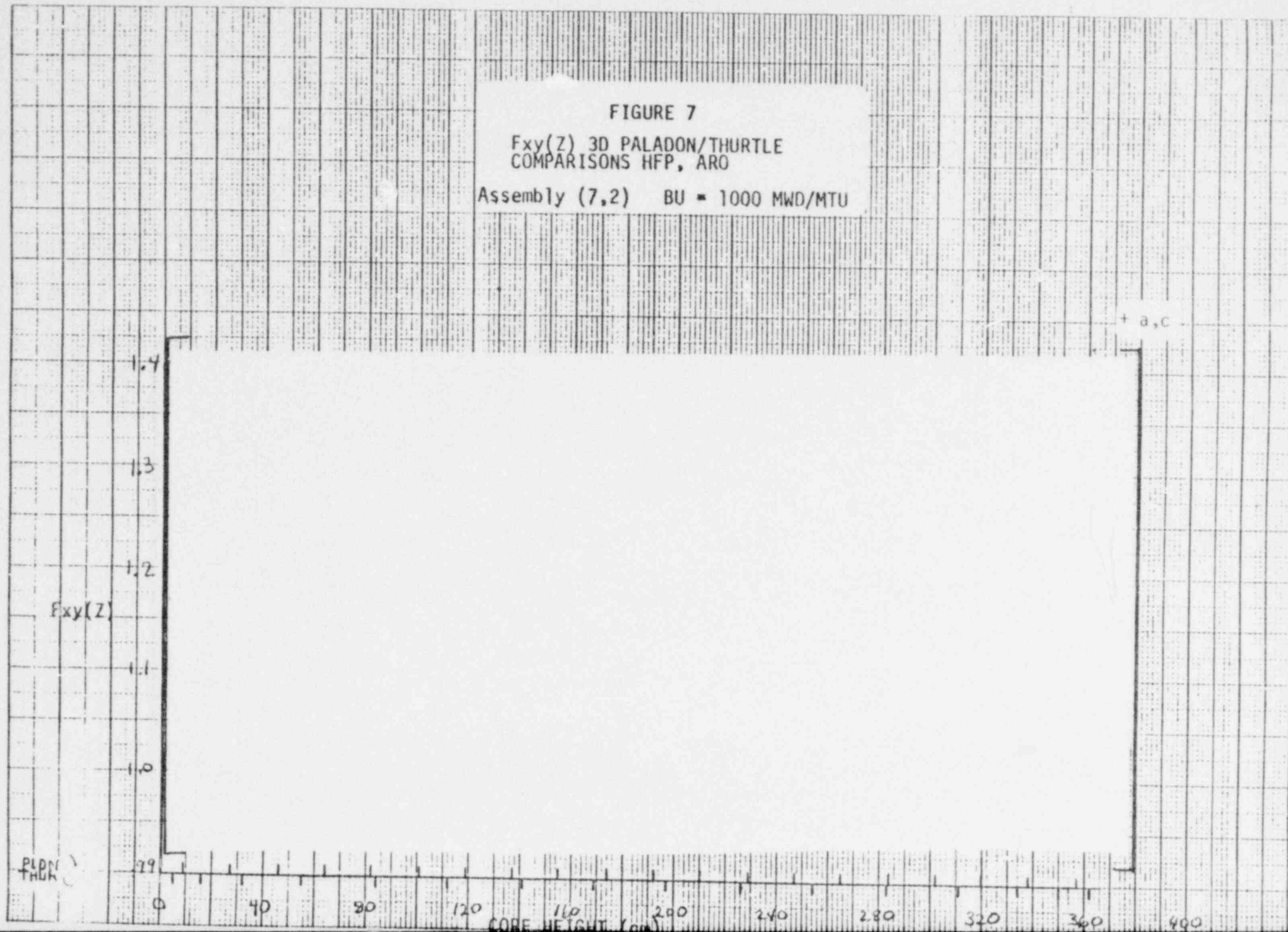


FIGURE 8

Fxy(Z) 3D PALADON/THURTL
COMPARISONS HFP, ARO

Assembly (3,3) BU = 6000 MWD/MTU



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FIGURE 9

Fxy(Z) 3D PALADON/THURTL
COMPARISONS HFP, ARO

Assembly (7,2) BU = 6000 MWD/MTU

+ a, C

Fxy(Z)

PUPN
THUR

BOTTOM

40

80

120

160

200

240

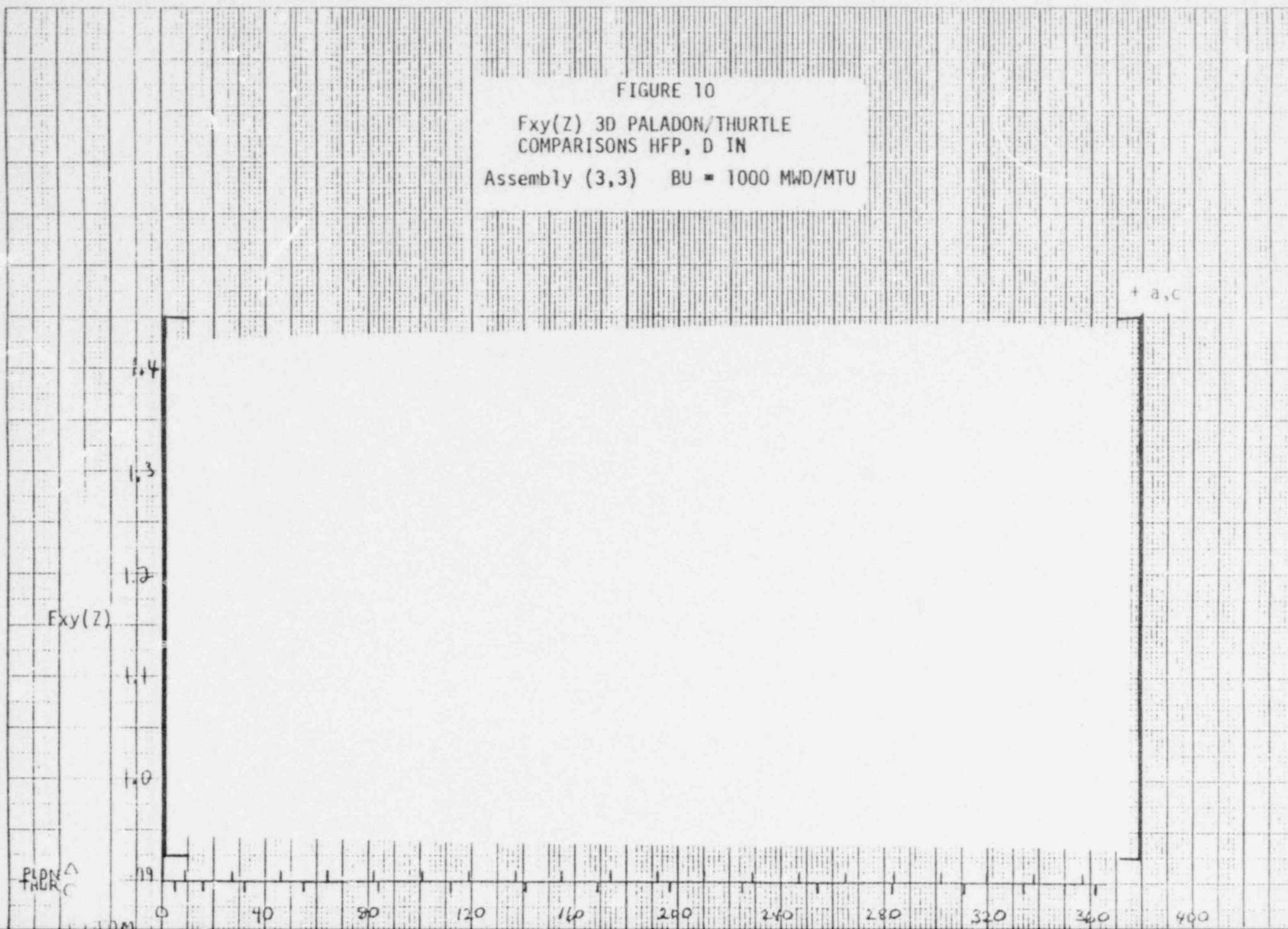
280

260

FIGURE 10

Fxy(Z) 3D PALADON/THURTL
COMPARISONS HFP, D IN

Assembly (3,3) BU = 1000 MWD/MTU



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FIGURE 11

$F_{xy}(Z)$ 3D PALADON/THURTL
COMPARISONS HFP, D IN

Assembly (7,2) BU = 1000 MWD/MTU

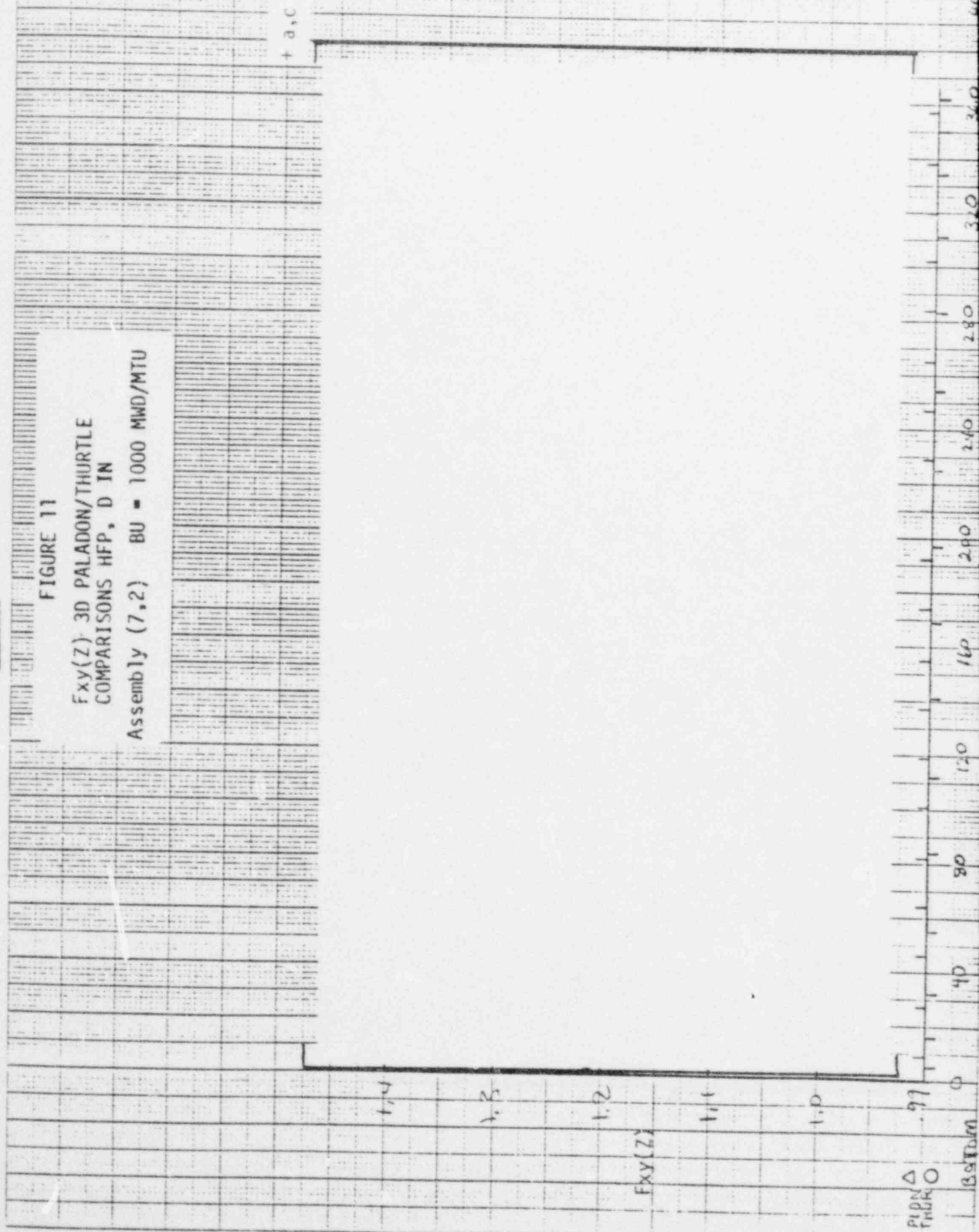


FIGURE 12

$F_{xy}(Z)$ 3D PALADON/THURTL
COMPARISONS HFP, D IN

Assembly (3,3) BU = 6000 MWD/MTU

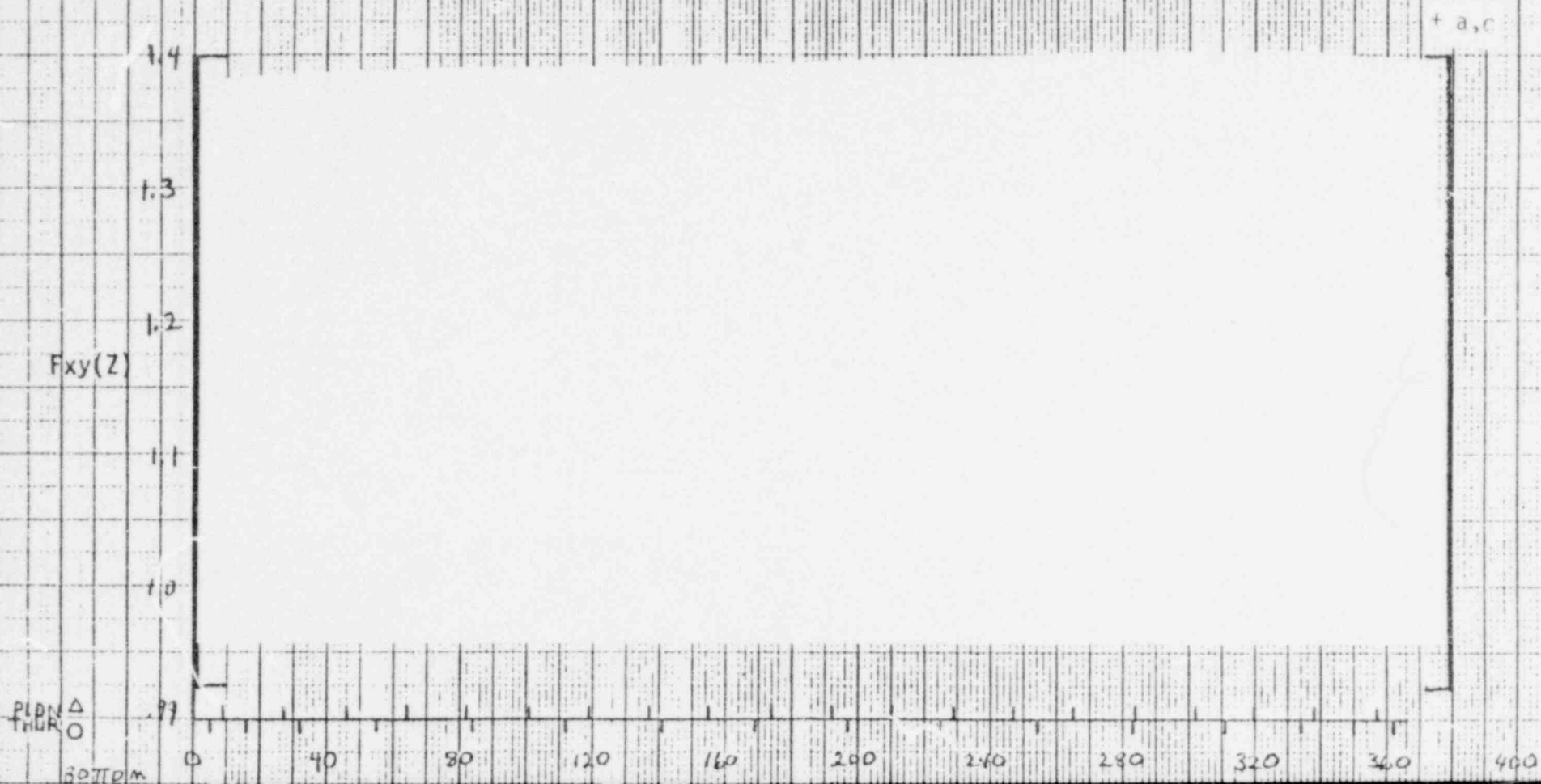


FIGURE 13

$E_{xy}(Z)$ 3D PALADON/THURTELL
COMPARISONS HPP, D IN

Assembly (7,2) BU = 6000 MWD/MTU

+ a, c

$E_{xy}(Z)$

PALADON
THURTELL

POSITION

40

80

120

160

200

240

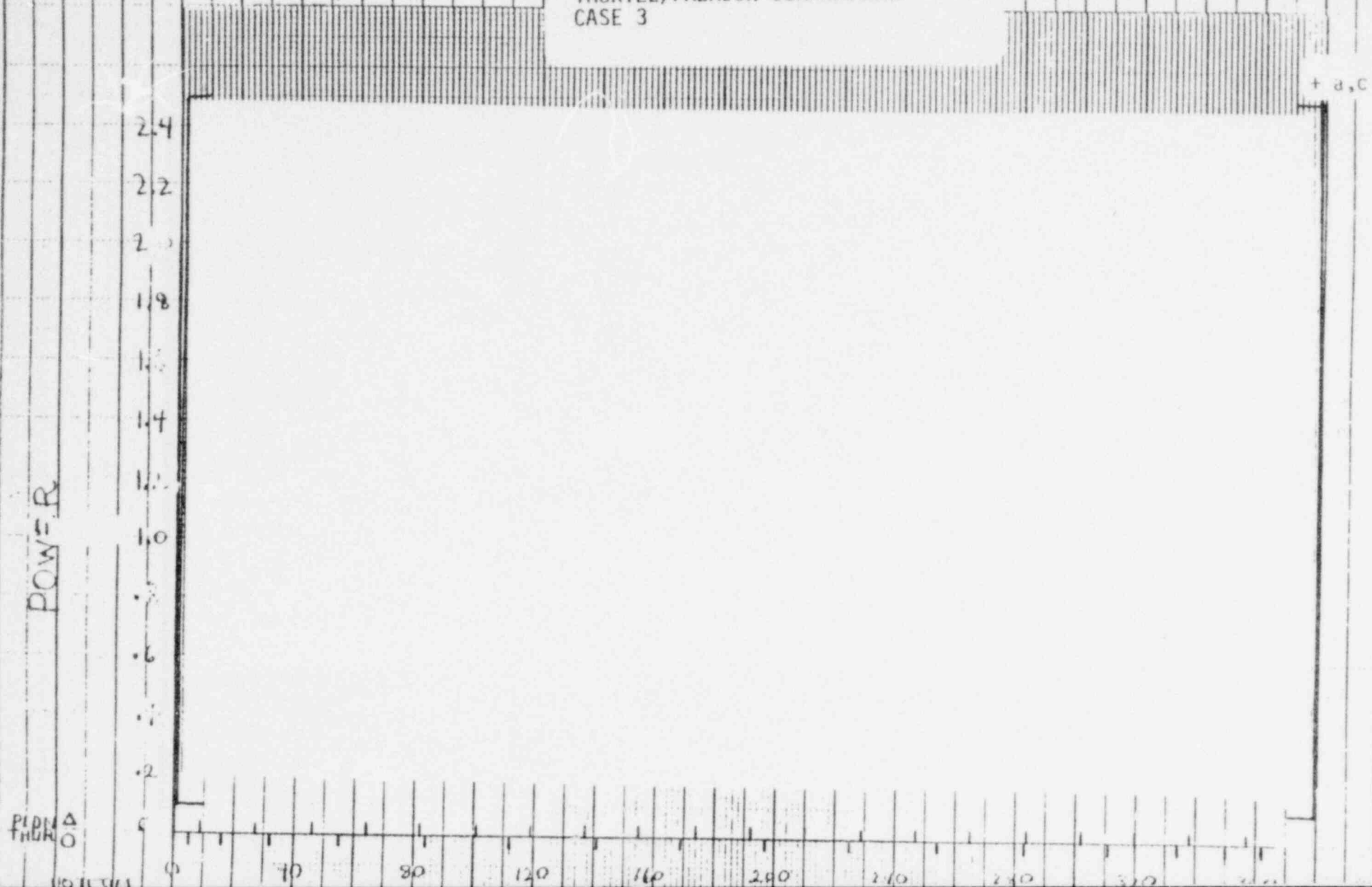
280

320

360

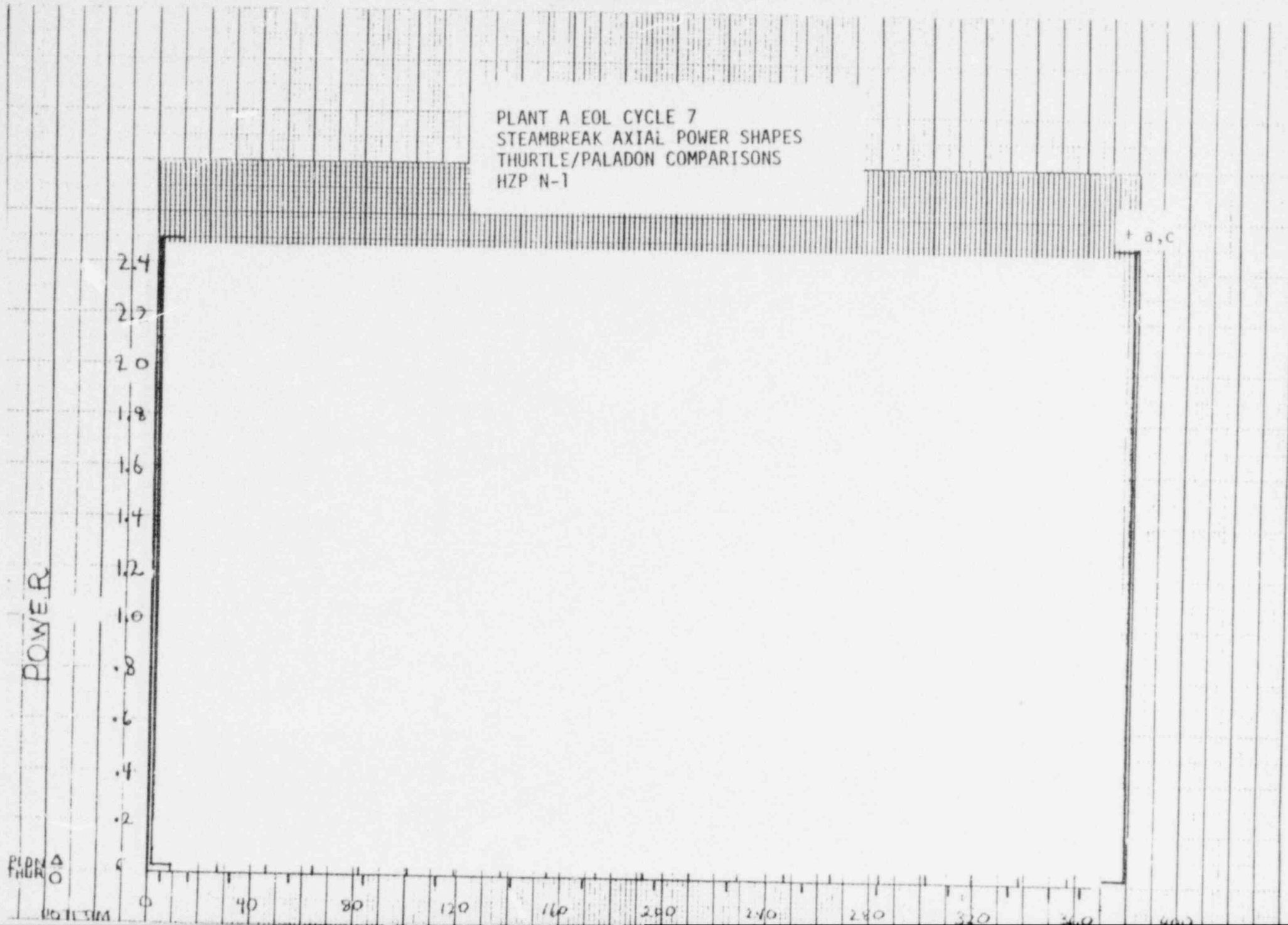
400

PLANT A EOL CYCLE 7
STEAMBREAK AXIAL POWER SHAPES
THURTL/PALADON COMPARISONS
CASE 3



Westinghouse Non-Proprietary

PLANT A EOL CYCLE 7
STEAMBREAK AXIAL POWER SHAPES
THURTL/PALADON COMPARISONS
H2P N-1



CASE 8

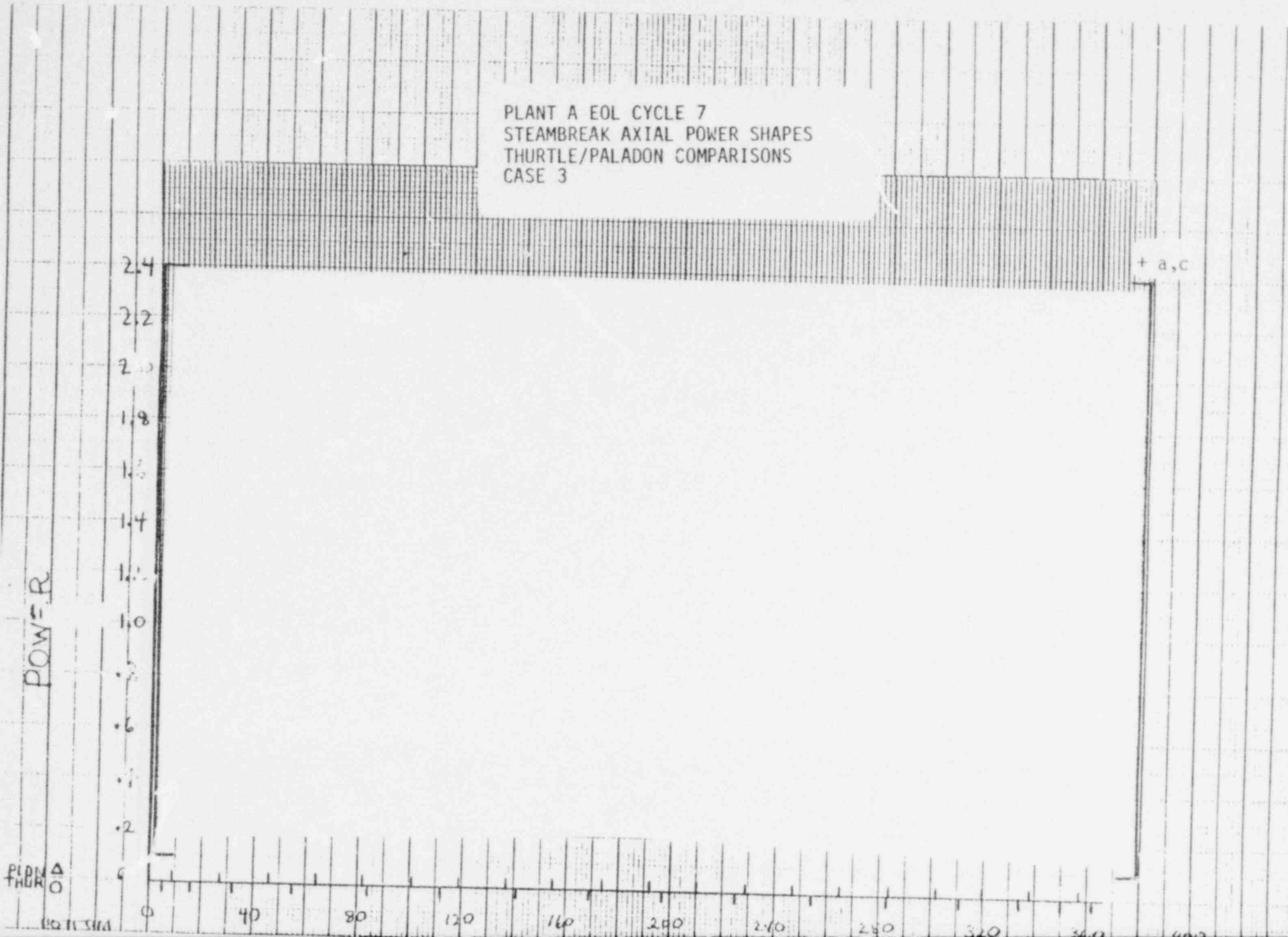
 $+ a, c$
$$P_{OW} = R$$

PIPER, A
THER, O

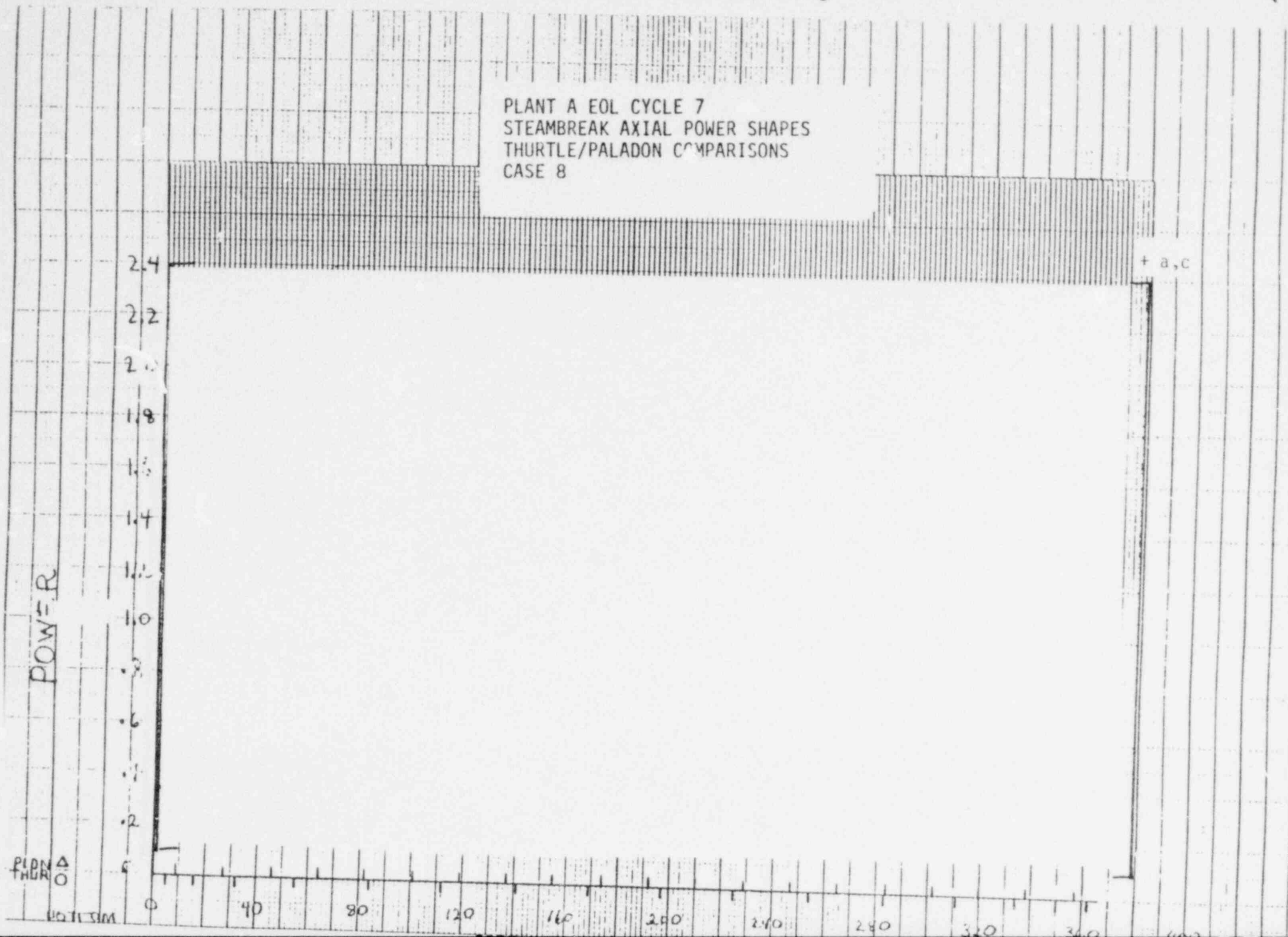
10-11-36A

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PLANT A EOL CYCLE 7
STEAMBREAK AXIAL POWER SHAPES
THURTLER/PALADON COMPARISONS
CASE 3



PLANT A EOL CYCLE 7
STEAMBREAK AXIAL POWER SHAPES
THURTLER/PALADON COMPARISONS
CASE 8



PLANT A EOL CYCLE 7
STEAMBREAK AXIAL POWER SHAPES
THURTLER/PALADON COMPARISONS
H2P N-1

POWER

2.4
2.2
2.0
1.8
1.6
1.4
1.2
1.0
.8
.6
.4
.2
0

PIPED
THUR

0 40 80 120 160 200 240 280 320 360 400

+ a, c

CONCLUSIONS

- EXCELLENT AGREEMENT HAS BEEN SHOWN WITH 2-D PALADON
RELATIVE TO OTHER METHODS AND MEASUREMENTS
- EXCELLENT AGREEMENT HAS BEEN SHOWN WITH 3-D PALADON
RELATIVE TO OTHER METHODS AND MEASUREMENTS
 - EJECTED ROD
 - STEAM LINE BREAK
 - $F_{XY}(Z)$
 - ASSORTED ROD AND UNRODDED RADIAL AND AXIAL
POWER SHAPES
- GENERIC AND PARTICULAR BENCHMARKING OF 3-D PALADON ON
A PARTICULAR PLANT HAS BEEN SHOWN