

UNITED STATES NUCLEAR REGULATORY COMMISSION REGION IV

REGION IV 611 RYAN PLAZA DRIVE, SUITE 1000 ARLINGTON, TEXAS 76012

VIA AIR MAIL

Docket No. 99900086/80-01

Hopkinsons Limited ATTN: Mr. R. Watson Engineering Director Britannia Works, P. O. Box B27 Huddersfield, ENGLAND HD2 2UR

Gentlemen:

Thank you for your letter of September 17, 1980, in response to our letter dated July 31, 1980. As a result of our review, we find that additional information on the following items in the Notice of Deviation is needed:

- B. Your response fails to describe any actions that have been taken to preclude future personnel use of non-controlled tools and gauges in ASME valve manufacture.
- C. Please describe what actions have been or will be taken with respect to verification of adequacy of machined radii in castings, that had been subjected to flange machining operations prior to identification of this deviation.

Please provide this additional information within twenty (20) days in order that we may complete our review in a timely manner.

Sincerely,

Uldis Potapovs, Chief Vendor Inspection Branch