

CENTRAL FILE



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION I  
831 PARK AVENUE  
KING OF PRUSSIA, PENNSYLVANIA 19406

November 7, 1980

Docket Nos. 50-277  
50-278

Philadelphia Electric Company  
ATTN: Mr. S. L. Daltroff  
Vice President  
Electric Production  
2301 Market Street  
Philadelphia, Pennsylvania 19101

Gentlemen:

The enclosed IE Information Notice No. 80-40, "Excessive Nitrogen Supply Pressure Actuates Safety-Relief Valve Operation to Cause Reactor Depressurization," is forwarded to you for information. No written response is required. If you desire additional information regarding this matter, please contact this office.

Sincerely,

Boyce H. Grier  
Director

Enclosures:

- 1. IE Information Notice No. 80-40
- 2. List of Recently Issued IE Information Notices

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(215-337-5266)

cc w/encls:

- W. T. Ullrich, Station Superintendent
- Troy B. Conner, Jr., Esquire
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DUPLICATE

SSINS No.: 6835  
Accession No.:  
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IN 80-40

UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
OFFICE OF INSPECTION AND ENFORCEMENT  
WASHINGTON, D.C. 20555

November 7, 1980

IE Information Notice No.: 80-40: EXCESSIVE NITROGEN SUPPLY PRESSURE ACTUATES  
SAFETY-RELIEF VALVE OPERATION TO CAUSE  
REACTOR DEPRESSURIZATION

Description of Circumstances:

On October 7 and 31, 1980, the reactor coolant system was spuriously depressurized at Boston Edison Company's Pilgrim Nuclear Power Station Unit No. 1. The Pilgrim Station Unit 1 uses a GE BWR. The depressurizations resulted when excessive pressure in the nitrogen supply system caused the "A" Target Rock (TR) safety-relief valve to open and remain open until the excessive supply pressure could be isolated, pneumatic operator pressure vented and the main steam system depressurized sufficiently to allow the main disk to reseat. These two events involved a failure in the pressure regulation of the supply nitrogen and not a failure of the TR safety-relief valve to function as designed.

The safety-relief valves at Pilgrim are designed to be supplied, with other drywell instrumentation, from either the compressed air system or containment atmosphere control system (CACs). The CACs uses nitrogen for containment inerting. The supply for the safety-relief valves is provided from the CACs through an ambient air vaporizer and then through one of two parallel pressure regulators or a parallel bypass line. Shortly before the time of each event a new supply of liquid nitrogen had been added to the storage tanks. At the time of the events the two pressure regulators were in service with the bypass closed. Nitrogen pressure supplying the valves increased to 160 - 165 psi. This may have been caused by liquid nitrogen reaching the pressure regulators or by a failure in a pressure regulator. The result was excessive pressure which was sufficient to leak through the solenoid actuator and initiate the pneumatic operator of the safety-relief valve.

The design normal operating pressure of the compressed air or nitrogen systems supplying the safety-relief valves is 90-110 psi. At a pressure of 145 psi the solenoid valve may begin to leak since excessive pressure acts to unseat the disk. The supply pressure must then decrease to 135 psi or less for the solenoid disk to reseat. In addition, the design of the safety-relief valve is such that as the main steam pressure increases, less instrument pressure is necessary to initiate the pneumatic operator. Approximately 3 to 5 psi at the pneumatic operator is sufficient to initiate the safety-relief valve opening. Such a pressure begins to build with leakage through the solenoid actuator and was reached in the "A" valve at 160 psi supply pressure. According to information from GE and TR, approximately 180 psi pressure is necessary for all of the safety-relief valves to open as result of supply overpressure. It would appear that under such conditions of overpressure that safety-relief valve openings would be sequential rather than simultaneous.

The particular solenoid actuator valves used with these two-stage safety-relief valves are manufactured by TR. Their design is such that excessive control pressure tends to unseat the solenoid valve disk. The three-stage TR safety-relief valves use either AVCO (Automatic Valve Company) or ASCO (Automatic Switch Company) solenoid valves according to information from GE. The AVCO solenoid valve has been tested to 300 psi and found not to leak and the ASCO solenoid valve tends to seat with increasing supply pressure. Therefore, the NRC believes that the tendency for solenoid leakage and hence safety-relief valve opening is confined to the two-stage safety-relief valve installations.

This information is provided as a notification of a possibly significant matter which is still under review by the NRC staff. It is anticipated that the results of continuing NRC review will culminate in issuance of an IE Bulletin which will recommend or require specific licensee action. In the interim, we expect that recipients will review the information for possible applicability to their facilities, particularly those with installations of the TR two-stage safety-relief valves. If you have questions regarding this matter, please contact the Director of the appropriate NRC Regional Office.

RECENTLY ISSUED  
IE INFORMATION NOTICES

Information Notice No.	Subject	Date Issued	Issued to
80-39	Malfunctions of Solenoid Valves Manufactured by Valcor Engineering Corporation	10/31/80	All holders of a power reactor OL or CP
80-38	Cracking in Charging Pump Casing Cladding	10/30/80	All holders of a PWR power reactor OL or CP
80-37	Containment Cooler Leaks and Reactor Cavity Flooding at Indian Point Unit 2	10/24/80	All holders of a power reactor OL or CP
80-36	Failure of Steam Generator Support Bolting	10/10/80	All holders of a power reactor OL or CP
80-35	Leaking and Dislodged Iodine-125 Implant Seeds	10/10/80	All holders of a Category G or G1 Medical License
80-34	Boron Dilution of Reactor Coolant During Steam Generator Decontamination	9/26/80	All holders of a PWR Power Reactor OL
80-33	Determination of Teletherapy Timer Accuracy	9/15/80	All holders of a teletherapy license
80-32	Clarification of Certain Requirements for Exclusive-use Shipments of Radioactive Materials	9/12/80	All holders of an NRC or Agreement State License
80-31	Maloperation of Gould-Brown Boveri 480V-Type K-600S and K-Don 600S Circuit Breakers	8/27/80	All holders of a power reactor OL or CP