17-771 LICENSEE EVENT REPORT (PLEASE PRINT OR TYPE ALL REQUIRED INFORMATION) CONTROL BLOCK: 0 0 3 0 0 0 0 0 0 0 -CON'T 0 5 0 0 0 0 3 1 7 7 1 0 2 8 0 1 EVENT DESCRIPTION AND PROBABLE CONSEQUENCES (10) During Mode 6 operations, while performing STP M-13-1, Inaccessible Snubber Visual Inspection, discovered 5 snubbers inoperable per T.S. 3.7.8.1. All shubbers were returned to service prior to Mode 4 oper-0 4 ation. This event had no impact upon the public health or safety. LER 80-42 (U-2) describes a similar event. CAUSE VALVE COMPONENT CODE SUBCODE IUIPIOIRIT REVISION SEQUENTIAL OCCURRENCE REPORT REPORT NO CODE NO. 0 15 16 10 13 0 REPORT NUMBER NPRD-4 COMPONENT ATTACHMENT HOURS (22) MANUFACTURER FORM SUB SUPPLIER A I 2 10 17 10101010 CAUSE DESCRIPTION AND CORRECTIVE ACTIONS (27) 1-54-7, 1-54-7A and 1-60-27 were declared in-Snubbers 1-54-6, 1-54-6A, operable as a result of a loss of hydraulic oil. 80 METHOD OF DISCOVERY DESCRIPTION (32) OTHER STATUS % POWER B Surveillance Test ACTIVITY CONTENT LOCATION OF RELEASE (36) AMOUNT OF ACTIVITY (35) RELEASED OF RELEASE NA PERSONNEL EXPOSURES DESCRIPTION (39) NUMBER 0 10 10 NA PERSONNEL INJURIES DESCRIPTION (41) NUMBER 10 10 NA LOSS OF OR DAWAGE TO FACILITY (43 DESCRIPTION NA PUBLICITY NAC USE ONLY DESCRIPTION (45) 8012020530 N 44 NA PHONE (301) 269-4776/4850

NAME OF PREPARER R.L. Wenderlich/M.J. Miernicki

LER NO. 80-56
DOCKET NO. 50-317
LICENSE NO. DPR-53
EVENT DATE 10-28-80
REPORT DATE 11-28-80
ATTACHMENT

## CAUSE DESCRIPTION AND CORRECTIVE ACTIONS (CONT'D)

Snubbers 1-54-6, 1-54-6A, 1-54-7, and 1-54-7A were tested and determined to be inoperable when discovered with their oil reservoir level below the minimum acceptable value. Although the source of leakage could not be determined, it probably was from a tubing connection in the tubing manifold from the single remote reservoir serving these snubbers. This installation was modified by FCR 78-1017 so that each of these snubbers is now served by its own integral reservoir.

Snubber 1-60-27 was discovered with a broken is inch pipe fitting where it entered the valve block and was declared inoperable. This failure was probably the result of overtightening of the pipe fitting causing stress cracks. Vibration during operation then caused the fitting to sever with the loss of the hydraulic oil. Maintenance personnel who work on snubbers have been cautioned not to overtighten the various snubber pipe fittings. (ITT Grinnell Fig. 200/201).