

1 UNITED STATES OF AMERICA
2 NUCLEAR REGULATORY COMMISSION
3

4
5 ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
6 SUBCOMMITTEE MEETING - LA SALLE OPERATING
7 LICENSE REVIEW
8

9
10 Holiday Inn
11 Morris, Illinois

12 April 3, 1981

13 The subcommittee met at 2:00 o'clock p.m.
14 on April 3, 1981, and recessed to 8:00
15 o'clock a.m. chaired by William Kerr.

16 ACRS Members Present:

17 W. KERR, Chairman
18 D. WARD
19 P. SHEWMON
20 J. C. MARK

21 ACRS Consultants Present:

22 D. BESSETTE
23 I. CATTON

24 NRC Staff Present:

ROGER WALKER
ANTHONY BOURNIA
WILLIAM AXELSON

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1 MR. KERR: The meeting will come to order. This
2 is a meeting of the Advisory Committee on the reactive
3 safeguards, the Subcommittee on the LaSalle plant
4 OL Review.

5 My name is William Kerr.

6 There are ACRS members present today, and
7 on my right are David Ward, Paul Shermon and Ferrison
8 Mark.

9 As a consultant we have Ivan Catton and as
10 designatd federal employee sitting on my left we have
11 Gary Quittschreiber, ably assisted by Dave Bessette.

12 The purpose of the meeting is to discuss
13 matters relating to the ACRS review of LaSalle for
14 an operating license. The meeting is being conducted
15 in accordance with provisions of the Federal Advisory
16 Committee Act and the Government Sunshine Act. Rules
17 for participation have been announced as part of the
18 notice of the meeting previously published in the
19 Federal Register on March 19 of 1981.

20 The transcript of the meeting is being
21 kept and will be made available as stated in the
22 Federal Register notice.

23 Since we are making a transcript I request
24 that each speaker identify himself and use a microphone.
We have received no written statements or requests for

1 time to make oral statements from members of the public.

2 We will proceed now with the meeting, and I
3 call upon Mr. Bournia of the Nuclear Regulatory
4 Commission. Mr. Bournia.

5 Is this mike working at this distance from
6 you? Can you hear?

7 MR. ANTHONY BORNIA: Mr. Chairman, my name is
8 Anthony Bornia. I am the regulatory staff's licensing
9 project manager for the radiological review of the
10 Commonwealth Edison Company application for operator
11 licenses. With me are Roger Walker, the resident
12 inspector of LaSalle for the staff; and to my right
13 is Bill Axelson, who is the lead engineer for the
14 emergency preparedness team that reviewed the
15 emergency preparedness of LaSalle.

16 We are pleased to meet with the ACRS sub-
17 committee today to participate in the discussions on
18 the LaSalle facility. I should point out that the
19 findings of the staff are reported in the safety
20 evaluation reports submitted to you on March 5th,
21 1981, for your review. You should be informed that
22 this is the first boiling water reactor that is going
23 through the process since the TMI incident; and in
24 addition, you should be informed that the LaSalle
is scheduled to receive a full power license unlike

1 the previous NTOL's which received two stage licenses,
2 that is a low power and a full power.

3 In my following remarks as indicated by the
4 agenda of the meeting I will first briefly summarize
5 the chronology of the safety review and indicate some
6 of the major milestones and, secondly, I will summarize
7 the items which were deferred at the issuance of the
8 safety evaluation report. These were presented in
9 Section 1.9.

10 In addition, in this area of open issues,
11 I will try to indicate whose ball court is the next
12 action.

13 First I would like to indicate to you in
14 your handouts on the review graphs you've received
15 some errata sheets to the safety evaluation report.
16 The majority of these items are typographical errors.
17 However, in two items I would like to make some remarks.
18 And the first one has to do with the license condition
19 on page 1.9 -- 1-9 -- of the safety evaluation
20 report. This is relative to item 16.

21 This should not be license condition. The
22 applicant has responded to our concerns, and we agree
23 with his response.

24 The other item is page -- on page 2-18. We
show an exception to the conclusion. However, as

1 indicated in the text of the safety evaluation report,
2 the applicant is taking corrective remedial action.
3 and we approve of these actions.

4 VOICE: Excuse me. What is the question on page
5 2-18, Mr. Bournia?

6 MR. BOURNIA: It's in the conclusions. We took
7 an -- there is an exception to the conclusion.

8 Let me put it on the view graph.

9 VOICE: 2-18? 2-18? Line 29.

10 MR. BOURNIA: Yes.

11 VOICE: Line 5. Okay.

12 MR. BOURNIA: Okay. My first view graph shows
13 the chronology of the review of the LaSalle County
14 station and the applicant initially tendered its
15 application on August 31st, 1976. However, since
16 more information was needed for the initial filing,
17 we rejected the application on October 27th, 1976.

18 The applicant resubmitted the application
19 on March 31st, 1977, and we accepted the application
20 and the final safety analysis report on May 11, 1977.
21 The videological review and issuance of the safety
22 evaluation as I have indicated earlier was completed
23 on March 5th, 1981 and, as you can see, this process
24 took something like four years.

But in all fairness I should indicate that

1 a draft safety evaluation report was available prior
2 to the TMI incident. Following the TMI 2 accident,
3 the Commission instituted a pause in licensing
4 activities to assess the impact of the accident.
5 Therefore it has taken us approximately two years
6 to make that assessment on the LaSalle docket.

7 As you will note in Section 22 of the safety
8 evaluation report, it addresses to all the TMI
9 recommendations pertaining to boiling water reactors.
10 And, finally, the ACRS subcommittee meeting that we
11 are holding today.

12 In Section 1.9 of the safety evaluation
13 report we list the open items that need to be addressed
14 by the applicant. In order to present them in a logical
15 manner I chose to separate them into two areas. One,
16 the non-TMI related items and, secondly, the TMI
17 related items.

18 My next view graph shows -- non-TMI issues,
19 there are nine in number. I should point out that
20 since the issuance of the safety evaluation report,
21 we were able to close some issues and therefore, this
22 view graph as the title denotes are the items remaining
23 as of today.

24 The first item has to do with the small
pipe --

1 MR. KERR: Excuse me, Mr. Bournia, should I be
2 able to use a list on page 1.9 and go through it and
3 mark off --

4 MR. BOURNIA: Yes, they are in order, and you
5 should be able to do that.

6 MR. KERR: Let's see. I find something here
7 called masonry walls. Wait. That's a license
8 condition.

9 MR. BOURNIA: That's right.

10 MR. KERR: Applicant's response to rules and
11 regulations.

12 MR. BOURNIA: He has responded to this, and we
13 are able to address this and should be able to enclose
14 a supplement to the safety evaluation report.

15 MR. KERR: So you can mark that off?

16 MR. BOURNIA: As an open issue.

17 MR. KERR: As not open, or outstanding?

18 MR. BOURNIA: It's not outstanding.

19 MR. KERR: Small pipe visual inspection is still
20 outstanding?

21 MR. BOURNIA: That's right.

22 MR. KERR: Why is that outstanding?

23 MR. BOURNIA: Pardon me?

24 MR. KERR: Why is that outstanding?

MR. BOURNIA: Well, let me go through my talk, sir,

1 and I will let you know.

2 Okay, the first one has to do with a small
3 pipe visual inspection. This has to do with the
4 preoperational and start-up test program whereby the
5 applicant tests for various piping systems for
6 abnormal, steady state, or transient vibration and
7 for restraint for thermal growth. We thought that
8 this program was for all sizes of pipes. However,
9 in Amendment 54 to the final safety analysis report,
10 the applicant indicated that the program will include
11 only visual examination for branch piping greater
12 than two inches.

13 Therefore, it's our position that as a
14 minimum the essential safety-related instrument
15 line should be included and we identify them as the
16 reactor pressure vessel indicator instrument lines,
17 the main steam instrumentation lines for monitoring
18 main steam flow, the RCIC instrument lines on the
19 RCIC steam line outside containment, and the control
20 rod drive line inside containment.

21 MR. KERR: Is the line bigger than two inches
22 or smaller than two inches?

23 MR. BOURNIA: Smaller.

24 MR. KERR: You want some lines smaller than two
inches, and the applicant has not yet agreed to that?

1 MR. BOURNIA: We have just recently received a
2 draft memo, and the applicant has agreed to do the
3 inspection on three of the four pipes. However, for
4 main steam instrumentation lines for monitoring main
5 steam flow, they have indicated first in Appendix
6 15 an analysis has been performed to show that
7 with the break of this line a high flow rate will be
8 indicated. Therefore, the reactor will be shut down
9 and we have analyzed this case and find it to be
10 not detrimental to the reactor; and, secondly, he
11 indicated that he would not like to inspect these
12 pipes because in order to inspect them it would have
13 to be with the steam on, and the radiation in the
14 pipes from the steam would be of such magnitude that
15 it would put the inspecting team in jeopardy.

16 And therefore we came to a resolution whereby
17 we would inspect these pipes physically and with a
18 team of people from the station and a stress man from
19 the applicant -- with out resident inspector -- and
20 try to hand shake them to see if they were sturdy.
21 And he accepted this procedure. And when this
22 submittal is formal submitted to us, then we can
23 close this item.

24 MR. KERR: What would a visual inspection be?
Do you look at the pipe in operation?

1 MR. BOURNIA: No, we would have a --

2 MR. KERR: Now that said visual inspection. What
3 would that have to be?

4 MR. BOURNIA: During the start-up they would
5 visually inspect these lines.

6 MR. KERR: Does that mean look at it?

7 MR. BOURNIA: Yes.

8 MR. KERR: And if it's vibrating, that's not so
9 good; and if it isn't vibrating, it's okay, it's as
10 simple as that?

11 MR. BOURNIA: Yes.

12 MR. KERR: And they say you can't look at it
13 without being exposed to radiation?

14 MR. BOURNIA: Right.

15 MR. KERR: From what you tell me, that probably
16 no longer is an open issue.

17 MR. BOURNIA: I would say that's true.

18 MR. KERR: What is the right terminology? Open
19 or outstanding?

20 MR. BOURNIA: It's open, that's our terminology.

21 MR. KERR: So when the SER says outstanding,
22 it means open.

23 MR. BOURNIA: Yes.

24 The second item has to do with dynamics
qualification. Let me indicate here that we are well

1 into our review in this area. The applicant has
2 described the program for qualifying equipment for
3 seismic and the new hydrodynamic loads associated
4 with the Mark 2 Containment Suppression Program.
5 Our seismic qualification review team -- the
6 acronym is SQUIRT -- performed site review and
7 identified the need for additional information.

8 The applicant has provided the clarifying
9 details sufficient to close out many of these items.
10 However, we still need additional information concern-
11 ing the results and conclusion of the applicant's
12 fatigue evaluations, the impedance testing program,
13 the reassessment of the verification.

14 Again, let me point out that based on our
15 review we can conclude that an appropriate program
16 has been defined which will provide adequate
17 assurance that the equipment will function properly
18 once our review is complete.

19 MR. KERR: I don't understand that last phrase.
20 that the equipment will perform properly once your
21 review is complete.

22 MR. BOURNIA: Yeah, we've asked for additional
23 information to be submitted to us. Our team has
24 gone out and inspected the program that the applicant
has in place, and we see that it is a program that

1 will lead to the right conclusions. But however
2 they have not completed their program completely,
3 and we need the additional information that I have
4 indicated to you before we can conclude that -- that
5 the qualification of the pipes would meet our
6 specifications.

7 The third item is the environmental
8 qualification. Here again we have reviewed the
9 applicant's environmental qualification submittal
10 and concluded that insufficient information has
11 been provided to determine the status of the
12 equipment qualification program. As a result,
13 the staff and the applicant has recently held a
14 meeting -- in fact this past Tuesday -- to review
15 with the applicant their submittal and for the
16 staff to indicate the deficiencies of each item.

17 As a result of this meeting, the applicant
18 will resubmit this information in the time frame of
19 June to July and the staff can then conduct its audit
20 review by early July. This is consistent with the
21 applicant's fuel load date of early in the fall.
22 It's something different than what is written in the
23 SER because we had just met and came to these new
24 dates. The SER had indicated earlier dates than I
indicated today.

1 MR. KERR: I thought you said in the fall --
2 that says July 1.

3 MR. BOURNIA: That's when the applicant will be
4 submitting the information.

5 MR. KERR: That's the date of next action.

6 MR. BOURNIA: Yeah.

7 The next item is the ballooning and rupture.
8 Computer models to predict clouding rupture tempera-
9 tures, clouding burst strain and fuel assembly
10 blockage is used by General Electric. However, as
11 a result of our generic review in this area, we
12 have issued a NUREG 0630. We are continuing our
13 generic review for this problem; however, until we
14 can complete our review we require that the emergency
15 core cooling system analysis and the final safety
16 analysis report must be accompanied by supplemental
17 calculations using the materials model in NUREG 0630.

18 Here again I should point out that we've
19 recently received a draft copy of some of the recent
20 analysis that General Electric has made. This review
21 is not complete yet, and I -- in fact, the information
22 was received just before I left from Washington, and
23 the last that I heard of was that a communication
24 was going to go back to General Electric to try to
clarify some of the points that were submitted in the

1 draft on this.

2 MR. KERR: Please continue.

3 MR. BOURNIA: Okay.

4 The next item is --

5 MR. KERR: Is that you're near resolution or in
6 motion?

7 MR. BOURNIA: I would say it's near resolution,
8 but there are still some problems.

9 One of the indications I got from the review
10 was that there was no conclusion submitted with the
11 draft, and there was some hardships in trying to
12 arrive at some conclusion on our part. So, I think
13 they have gone back to General Electric and tried
14 to get more information.

15 Compliance with Appendix G. The fabrication
16 of Unit I reactor vessel was ordered on January 1967
17 and for Unit II was April 1971. The addition and ad-
18 denda of the ASME code used in the design and
19 fabrication of the vessel preceded the publications
20 date of Appendix G and H.

21 We have indicated in any safety evaluation
22 for Unit II there wasn't in sufficient number --
23 sufficient information submitted to us to make an
24 assessment of exemptions required in this area.
However, in -- for Unit I, we were able to satisfy

1 ourselves with Appendix H exemptions. However,
2 for Appendix G we find that we need additional
3 information in two areas, and that area has to
4 pertain with paragraphs 4.A.2.A, and that's having
5 to do with the reference temperature for nil ductility
6 transition temperature for vessel forging material,
7 and for 4.B, having to do with sharp EV notch,
8 the results for certain belt line well seams.

9 Again we've been in correspondence with
10 the applicant and as we have indicated here we're
11 expecting to review this additional information
12 by April 15th.

13 MR. SHEWMON: What sort of information is it you've
14 asked for?

15 MR. BOURNIA: As we indicated, the -- some of
16 the information required by Appendix G was not obtained
17 and as a result we need some confirmation, either by
18 analysis or by data that they can show that it's
19 relative, the same material that we can come to
20 the conclusion that we can give an exemption to the --

21 MR. SHEWMON: With the analyses of other wells
22 that they did at that time or would they scrape
23 material off the actual pressure vessel?

24 MR. BOURNIA: I think it's -- it's not scraped
off the vessel. It's other wells that we're looking

1 for. And also we're asking them to go into the
2 literature to see if they can find any information
3 that can glean information for them to conclude
4 that this exemption --

5 MR. SHEWMON: There were no sharp EV notch tests
6 made on the weld material at that time, or there
7 weren't enough, which --

8 MR. BOURNIA: You're asking some questions that
9 I'm not well versed on.

10 MR. SHEWMON: Well, we'll both see each other
11 a week from now again, and I'll ask you again then,
12 and if you want to we can discuss it then.

13 MR. BOURNIA: Yes, I would rather have it that
14 way to discuss this thing.

15 Okay. The next criterion is criterion --
16 I mean the next open item is criterion 51 of the
17 general design criteria. And this criteria requires
18 that under operating, maintenance testing and
19 postulated accident conditions, the ferritic materials
20 of the pressure bond would behave in a nonbrittle
21 manner, and that the probability of rapidly propagating
22 fracture is minimized.

23 We are reviewing the LaSalle docket using
24 the ASME Code, Section 3 of the summer 1977 agenda.
We find that in order for us to complete our review

1 we require additional information because the final
2 safety evaluation -- final safety analysis report
3 does not provide the information necessary to characterize
4 the fracture toughness for LaSalle. Here again I
5 should indicate that we have been in communication
6 with the applicant and again we should be receiving
7 this additional information by April 15th.

8 MR. SHEWMON: Do you have a copy here of the
9 letter you did send to them?

10 MR. BOURNIA: The letter?

11 MR. SHEWMON: You said we'd written them and
12 asked for additional information.

13 MR. BOURNIA: I don't have a copy here, no.

14 MR. SHEWMON: Do you know the nature of this
15 information?

16 MR. BOURNIA: This has been an ongoing problem
17 in all the NTOL's that have come up.

18 MR. KERR: Is there a representative of the
19 applicant who can respond to this? Do you have a
20 copy of the letters?

21 MR. BOURNIA: No, I don't.

22 MR. KERR: Yes, sir?

23 MR. DELGEORGE: My name is Lou Delgeorge from
24 Commonwealth Edison. We are prepared to address
the specific nature of the concern the staff expressed

1 on the current status of our response on all of the
2 issues that have been addressed so far. If you like,
3 we can respond now or wait till that point in the
4 agenda where we are requested to respond.

5 MR. SHEWMON: Is it tomorrow?

6 MR. DELGEORGE: Scheduled for 3:40 this
7 afternoon.

8 MR. SHEWMON: Fine. I'll wait.

9 MR. BOURNIA: Okay.

10 The next item is having to do with
11 independent inspection of cable routing. The
12 construction of LaSalle was initiated prior to
13 the issuance of Regulatory 1.75, and this has to do
14 with physical independence of electrical systems.
15 As a result, there have been exemptions taken in
16 the design as recommended by this Regulatory Guide.
17 Therefore, we had some difficulties in this area
18 in our review. As a result the applicant had per-
19 formed an independent audit inspection of more than
20 ten percent of the cables routed, and the staff
21 requested that their findings of this audit be
22 submitted to us and reported to us in order for us
23 to review their results.

24 We just had recently received this item
again, was in the past week or so, be again, as --

1 when I left Washington, the reviewer was still
2 reviewing the information but it has not reached
3 any conclusion. I don't think there's going to be
4 any problems in this. I think we will be able to
5 conclude that the cables are in conformance with the
6 separation criteria.

7 The next to the last item are the technical --

8 MR. KERR: Here's a paragraph that's not quite
9 clear to me on what the applicant is required to do.

10 MR. BOURNIA: The only thing we are asking is
11 that he has done this independent review and we
12 would like to see the audit report so we can look at
13 it and see whether we can conclude --

14 MR. KERR: Well, your statement was I thought that
15 they did an audit of ten percent or so of the circuits.
16 The paragraph in here says, "It is our position that
17 each exception be identified and justified." I don't
18 -- that doesn't say ten percent to me, so it's -- is
19 what you are talking about different than what I
20 find in the SER?

21 MR. BOURNIA: Okay. Let me indicate: The
22 applicant has done a hundred percent inspection.
23 In addition, they've done an independent inspection
24 which was of ten percent or more.

MR. KERR: They've had somebody else do an

1 independent inspection?

2 MR. BOURNIA: Yes, yes. And --

3 MR. KERR: What you want to see is not their
4 hundred -- their results of their hundred percent --

5 MR. BOURNIA: Right.

6 MR. KERR: -- but you want to see the additional--

7 MR. BOURNIA: Yes, this additional independent
8 inspection that they have done.

9 This is again more or less an audit on our
10 part to see what they've done.

11 Technical specifications. Essentially,
12 this item is not an open issue per se. Since this
13 is the -- one of the last items that we complete
14 in issuing the operating license.

15 As you know, these specifications include
16 sections covering operations, surveillance require-
17 ments, design features and administrative control.
18 We have interacted with the applicant in this area
19 many times and have prepared a draft of the technical
20 specifications. We are not -- the staff is now
21 reviewing this draft tech specs, and they will be
22 part of the operating license when they -- when we
23 issue it.

24 Finally, it's the Q list. This is the list
that we consider to be safety related and that must be

1 treated under the quality assurance program as safety
2 related. In the course of our review we looked at the
3 list the applicant is using. We made some suggestions
4 that include additional items to the list. The
5 applicant is reviewing the information to determine
6 its applicability and as I indicate here, we should
7 be receiving that information by April 15th.

8 MR. KERR: How do you determine what items go
9 on the Q list?

10 What items go on the Q list? How do you
11 determine that? Is there a reg for that, for example --

12 MR. BOURNIA: No, there isn't a reg. I think
13 the way we're indicating whether an item should be
14 Q listed is: Is it safety related? For instance,
15 we're not saying that --

16 MR. KERR: Now, are you using safety related in
17 the sense in which it was used in recent testimony?
18 We had McGuire, or -- what I'm trying to do is get
19 an idea whether anybody other than you would know
20 what should go on the Q list before -- or does one
21 have to get this list from the NRC in order to know
22 what's on it?

23 MR. BOURNIA: Well, first the applicant does
24 submit a table in Section 3, which he indicates are
safety related. In addition now, we're saying that we

1 need additional materials on it.

2 MR. KERR: I understood what you had done. I
3 was trying to find out on what basis you make a
4 decision that something does or does not go on the
5 Q list.

6 MR. BOURNIA: Okay. This is the -- this is the
7 staff's decision. There is no written direction to --

8 MR. KERR: Sort of a Delphic Oracle kind of --

9 MR. BOURNIA: Yeah.

10 MR. KERR: -- decision.

11 MR. BOURNIA: Exactly.

12 (Laughter.)

13 MR. SHEWMON: And it changes from plant to plant,
14 month to month, man to man, and phase of the moon
15 or what? I think that's what he's trying to get at,
16 or I am.

17 MR. BOURNIA: I realize what you're trying to get
18 at. But I'm saying we do not have any written reg
19 guides stipulating what these conditions or what
20 those lists should --

21 MR. SHEWMON: So the answer to my question is
22 it can change with all of those and some other
23 things I didn't list.

24 MR. BOURNIA: I would say that's correct.

MR. WARD: Could you give us an example of one

1 item, one system that is in contention that you have
2 added to the key list that wasn't on the applicant's
3 original list?

4 MR. BOURNIA: Yes. I think one item is the
5 emergency plan. We are saying that has to be on
6 Q list.

7 MR. WARD: The emergency plan?

8 MR. BOURNIA: Yes.

9 MR. SHEWMON: Could you tell me what the quality
10 assurance emergency plan means?

11 MR. BOURNIA: Okay. If you require some com-
12 munication, we wanted to make sure that even though
13 this is in place, that it's working. So we should
14 be able to have some quality assurance to ensure
15 some kind of testing to assure that that communication
16 is available and will be available during an emergency.

17 MR. SHEWMON: But you make that presumably your
18 supervisor reads the mail that you sign or it gets
19 to him presumably then also then that could go on
20 some NRC list for consideration by others and in
21 the fullness of time some conversions to this list
22 might come.

23 MR. BOURNIA: I don't want to indicate to you
24 that it's a haphazard way of doing this. The listing
is made by the quality assurance branch and it is

1 projected -- we try to project it on each docket.

2 Finally, my next view graph has to do
3 with the TMI issues and as you can see there's six
4 in number, and the first one I.C.8 has to do with
5 monitoring selected emergency procedures for NTOL's.

6 Essentially, our review is complete in
7 this area. We reviewed the drafts of procedures
8 and also observed LaSalle operators participating in
9 simulation of several transients and accidents on
10 the Dresden simulator. And these simulations --
11 the procedures did not include some LaSalle specific
12 numbers and operator action levels.

13 These are still being developed and we
14 indicate -- as we indicated on the chart they will
15 be available by April 15, 1981. Therefore, our
16 final self-conclusion on the acceptability of the
17 procedures will be made following our review of this
18 revised procedures.

19 MR. KERR: What is it that is still out -- the
20 action levels?

21 MR. BOURNIA: Right, right. LaSalle's specific.
22 I don't think it's a major problem.

23 As far as the review went with the performance
24 of the operators on the simulators and the -- and
actually the procedures, the draft procedures, we didn't

1 have any major problems with that.

2 The next item is 2.B.4.2, having to do with
3 containment isolation dependability.

4 The area of concern here has to do with
5 purge valves. Our branch technical position CSB 6-4,
6 containment purge during plan operation, specifies
7 that these valves should have operability and
8 conditions on the -- operability and conditions on
9 the outset of the LOCA accident. That is if any --
10 if any valve is being used during operation it must
11 have a capability of performing under the LOCA
12 accident condition.

13 And the reason why we are looking for an
14 operability of certain valves is, as you have
15 indicated, Dr. Kerr, that you haven't seen in the SER
16 that the applicant has not specified that he will
17 be inerting if you will look under 2-B.7 and 2-B.8,
18 we indicate in the SER that the applicant will be
19 inerting the containment. And therefore he will be
20 using these bypass purge systems during operation.
21 It is our position that these valves satisfy the
22 operability criteria set forth in branch technical
23 position CSB 6.4.

24 The applicant is presently in the process
of obtaining the information and the April 15th, 1981

1 date is if the applicant can prove that his valves
2 are similar to already approved valves. However,
3 he has committed to perform to qualification tests
4 to provide the operability of the valves that this is
5 not true.

6 MR. KERR: Is the issue whether these valves
7 are capable of being closed against a LOCA generated
8 load?

9 MR. BOURNIA: Yes. We're saying since he's
10 inerting the --

11 MR. KERR: I'm not interested in why you are
12 requiring it at this point. I'm just trying to find
13 what it is that you require.

14 MR. BOURNIA: Yes, exactly, exactly.

15 MR. KERR: And he may be able to show that
16 these valves are the same lineage as some other valves
17 in trace of history.

18 MR. BOURNIA: Exactly.

19 The next item is 2.F.2, and that has to be
20 the instrumentation for inadequate core cooling.
21 It should indicate here that the applicant belongs
22 to a BWR owners group which is looking into some of
23 the action items -- TMI action items, generically.
24 This group concluded that no additional instrumentation
 is needed to monitor inadequate core cooling and the

1 applicant has agreed to this position. We should
2 indicate though that the BWR package does include
3 level indicators to measure above and below the top
4 of the active fuel.

5 In addition, the owners group developed
6 procedures for operators to utilize in order to
7 recognize the approach to inadequate core cooling.
8 These analyses were performed to substantiate
9 level indicators to show that level indicators
10 are adequate for predicting or for predicting the
11 approach to adequate -- inadequate core cooling.

12 Our problem here is that we have recently
13 issued Reg guide 1.97 which has to do with instrumenta-
14 tions during and following an accident; and this
15 Reg guide requires in-core thermocouples.

16 MR. KERR: I'm sorry, what was that?

17 MR. BOURNIA: In-core thermocouples?

18 MR. KERR: 1.97?

19 MR. BOURNIA: Yes.

20 Our recent posi'ion as a result of the
21 issuance of this Reg guide is that we have to get
22 the applicant's commitment to incorporating these
23 in-core thermocouples into their monitoring system
24 prior to June 1983 and secondly that the applicant
provide the documentation addressing the inclusion

1 of thermocouples and the monitoring system in a timely
2 manner and we want this commitment prior to the operat-
3 ing license.

4 MR. KERR: So in this case the Reg guide is being
5 treated as a regulation?

6 MR. BOURNIA: For the -- well, the commitment
7 as a regulation, yes.

8 MR. KERR: Has the applicant committed to Reg
9 guide 1.97?

10 MR. BOURNIA: No, he hasn't.

11 MR. SHEWMON: Now you bring up only one point
12 on Reg guide 1.97, as I recall there are several
13 pages of requirements in that Reg guide. You picked
14 out in-core thermocouples as being the most
15 important, or they've complied with all the rest or
16 committed to or what's the position of the rest of the
17 Reg guide?

18 MR. BOURNIA: Well, the Reg guide doesn't
19 -- indicates that it -- it's not applicable to --
20 until after June 1983, and it has to input those
21 instrumentations that are stipulated in 0737, NUREG
22 0737. We are picking out in-core thermocouples
23 because we think it's one. We need the commitment
24 of the applicant in this area.

MR. SHEWMON: Is that because it's easier to

1 install the other requirements in '84 or '83 than
2 it is the in-core thermocouples or because you
3 think they're more important than anything else?

4 MR. BOURNIA: I think the importance.

5 MR. KERR: Is there some justification for this
6 that we can see or has the staff made an analysis
7 to demonstrate this?

8 MR. BOURNIA: I cannot address to that one,
9 sir.

10 MR. SHEWMON: Will you be able to next week?

11 MR. BOURNIA: I'll have to go back to staff
12 and request that.

13 MR. KERR: In the SER there, also items called
14 Analysis of Hydrogen Control and Rule-Making Decisions
15 on the Grade and Core Accident --

16 MR. BOURNIA: Those are the two items that have
17 to do with -- and we say those two items, 2.B.7 and
18 2.B.8 are resolved as a result of the applicant
19 committing to inerting the containment.

20 MR. KERR: So these I can scrap.

21 MR. BOURNIA: Yes.

22 MR. KERR: Thank you.

23 MR. BOURNIA: The next item is 2.K.3.8 and this
24 has to do with the modification of the ADS logic
for diversity for some event. Again, let me indicate

1 that this item is also being covered by the BWR
2 owners group and our concern here is that the ADS
3 for the BWR is manually actuated and we want the
4 applicant to develop an approach for some diversity
5 in certain events. We are --

6 MR. KERR: Like using two hands instead of one?

7 MR. BOURNIA: No, in some instances we might
8 want automatic actuation.

9 MR. KERR: And the feet.

10 MR. BOURNIA: Again --

11 (Laught r.)

12 MR. BOURNIA: -- I said in some instances we
13 might want automatic actuation of these items.

14 We have just recently received the report
15 from the BWR on this group and we are in the process
16 of reviewing this information right now.

17 The next two items have to do with the
18 emergency preparedness and the first item in this
19 area is 3.A.1.2, and this is the upgrade emergency
20 support facility.

21 MR. KERR: Excuse me. Evaluation of anticipated
22 transients with single failure to verify no fuel
23 failure -- is taken care of in some way?

24 MR. BOURNIA: Yes, we've taken care of that.

MR. KERR: What does that mean, by the way --

1 Evaluation of anticipated transients with single
2 failure to verify no fuel failure?

3 MR. BOURNIA: You catch me blank now, sir.

4 MR. KERR: You'll think of it.

5 MR. BOURNIA: Yeah.

6 Okay. The applicant established, as we
7 saw, a very technical support center. He also has
8 an operation support center and a near-site emergency
9 operation facility and as we saw he's in the process
10 of getting his permanent technical support center.
11 In Amendment 54 to the final safety analysis report
12 we received a detailed description of plans for
13 the permanent technical support center and we have
14 just initiated our review on this information against
15 our recently issued NUREG 0696.

16 Our requirement for this facility is that
17 it's to be available by October 1st, 1982.

18 Finally it's 3.82. It's improving emergency
19 preparedness long-term. We have completed our review
20 of the upgraded emergency plans that were submitted
21 in a letter dated January 3rd, 1981. Our evaluation
22 was made by each planning standard specified in
23 10 CFR Part 50.47, Item B.

24 As a result of this review we have indicated
some concerns that the applicant needs to address.

1 In addition I should point out that on December 4th,
2 1980 the applicant, state and the local officials
3 concluded a joint integrated emergency exercise.
4 This exercise was jointly reviewed by the Federal
5 Emergency Management Agency, FEMA, and our people.

6 Certain aspects of the emergency exercise
7 did not -- were not performed by the applicant and --
8 and relative to emergencies on the site. However,
9 our inspection enforcement personnel will witness
10 such an exercise prior to fuel load date. We are
11 also expecting the critique report, the FEMA
12 critique report sometime in May. We feel that upon
13 satisfying our concerns that we have indicated earlier
14 the emergency preparedness of LaSalle will meet the
15 requirements of 10 CFR Part 50.47 and will be accept-
16 able.

17 MR. KERR: I guess I'm not quite certain what
18 you're telling. I see something that says improving
19 emergency preparedness long-term. You seem to be
20 talking about current emergency preparedness situation.
21 And you seem to be saying it's probably in fairly
22 good shape but we need some additional information to
23 be sure?

24 MR. BOURNIA: Do you want to address to that,
Bill?

1 MR. AXELSON: We reviewed their plan, and there
2 was still some open items that we feel need to be
3 addressed before we can meet and say they meet the
4 code. The bills are addressed on page D-25.

5 And at that time when these items are
6 resolved their emergency preparedness on the site
7 -- we'll see if it meets the condition of the rule.
8 As far as off-site plans, we have not received any
9 findings from FEMA at this time.

10 MR. KERR: What is the significance as it appears
11 on that --

12 MR. AXELSON: Well, long-term means the permanent
13 EOF, basic commitment to a description of their
14 permanent EOF, their permanent meteorological upgraded
15 system, their permanent technical support center;
16 and those other long-term lesson-learned items such
17 as high-range effluent monitors and postactive
18 temperatures.

19 MR. KERR: Well, is the thing you just referred
20 to before part of the long-term or short-term or
21 the medium-term or what?

22 MR. AXELSON: These are long-term, I think.
23 They meet a short-term requirement but at that time
24 the short-term requirements were for a low-powered
license. But they have to at least commit to and

1 provide a description for the long-term requirement
2 before they get a full license. That's the staff's
3 position.

4 MR. KERR: Well, I thought Mr. Bournia told me
5 at the beginning that they were only going to get a
6 full power license so there wasn't going to be a
7 a low power license?

8 MR. AXELSON: Right.

9 MR. KERR: So I don't --

10 MR. AXELSON: They have to provide a description
11 of and a commitment to meet the long-term requirements
12 before they get a full power license. They don't have
13 to implement all the long-term requirements before
14 they get a license. But they have to indicate to us
15 what their conceptual designs are for these various
16 distances and --

17 MR. KERR: Well, you're telling me now that they
18 have not yet met your requirements. What would you
19 guess as to when they might? If they proceed with
20 all deliberate speed.

21 MR. AXELSON: Well, I have not received answers
22 to my open items to this, but just looking at -- to
23 see what the applicant has to say.

24 MR. KERR: I guess they are going to tell me.

MR. AXELSON: Right.

1 MR. KERR: Thank you.

2 MR. MARK: Did I understand you to say that
3 in the second to the last item the staff is in
4 the course of reviewing what may in fact be the
5 resolution -- provide the resolution to that?

6 MR. BOURNIA: Of the emergency support facilities?
7 We received the information and we are in the process.

8 MR. MARK: So on the slide it might perhaps
9 properly say staff.

10 MR. BOURNIA: Yes.

11 MR. KERR: Does that complete your presentation?

12 MR. BOURNIA: Yes.

13 MR. KERR: Are there any questions? All right.
14 Thank you, Mr. Bournia.

15 Next on my schedule is a presentation by
16 Commonwealth Edison.

17 MR. LOUIS DELGEORGE: I am Louis Delgeorge, and
18 I am the licensing administrator for LaSalle County
19 station for Commonwealth Edison. With me at the
20 speaker's table to my left are Mr. Brent Shelton,
21 the engineering project manager for LaSalle County,
22 Mr. Robert Holyoak, the operating superintendent
23 for LaSalle County station, and Mr. Ben Stevenson,
24 the site and project manager for LaSalle County
station, and Mr. Cordell Reed, the vice-president

1 of nuclear operations for Commonwealth Edison.

2 Each of the participants at the table with
3 the exception of Mr. Stevenson will be making
4 presentations before the committee this afternoon.

5 Sir, at your discretion, I might at this
6 point go through the open items, although it's not
7 the next item on the agenda. We might be able to
8 resolve some of the questions that you raised earlier
9 so that we don't have to defer it to the next meeting.

10 MR. KERR: All right.

11 MR. DELGEORGE: I'll use Mr. Bournia's slides
12 so that we have some continuity.

13 We are in agreement with the general positions
14 stated for small pipe visual inspection. The applicant
15 has in place the vibration monitoring program which
16 entails the visual examination of piping within the
17 containment to determine whether or not any vibration
18 exists.

19 In the event we observe vibration there is
20 a program of analysis by which we determine what
21 vibration would be acceptable based on a limiting
22 stress criteria of ten thousand PSI in the pipe.
23 That criteria limiting vibratory stress to that point
24 where unlimited cycles could be accommodated without
a fatigue failure.

1 The problem that we encountered with the
2 staff was that it was our intent to perform that
3 particular inspection with analytical verification
4 for pipe two inches in diameter and greater only.

5 Subsequent to the staff's expression of
6 concern relative to small pipe, we have agreed to
7 visually inspect for excessive vibration those
8 particular small pipes, two-inch and under instru-
9 mentation lines that the staff has identified with
10 one exception: main steam flow instrumentation lines.

11 These particular lines are located on the
12 main steam lines and perceptible vibration would
13 not occur without steam passing through the line.
14 In order for us to perform such a visual inspection
15 we have to place a person in the vicinity of the line
16 which is high in the dry well and might make egress
17 from the dry well impossible for the individual in
18 the event there should be some break or event that
19 was not conceived of during -- prior to the start-up
20 program.

21 We have, however, agreed to perform a walk-
22 down of these lines with the staff in conjunction with
23 a vibration analysis expert. This individual would
24 be an analytical type from our architect engineer.
We would determine whether or not the lines were

1 properly supported and backed at any supports in
2 order to assure the adequacy of the supports on that
3 line which we are not able to perform a visual
4 examination of during the actual test.

5 MR. SHEWMON: The excitation of the over two-inch
6 lines would be with steam then or without steam?

7 MR. DELGEORGE: Visual examination -- most of
8 the testing that we plan to do had been intended to
9 be performed prior to operation.

10 MR. SHEWMON: How do you excite them? As I
11 recall, Mr. Bournia's words were something like
12 shaking them.

13 MR. DELGEORGE: The lines that were the subject
14 of the test which had already been committed to were
15 typically water-filled lines which could have been
16 observed during hot functional tests where we had
17 no nuclear heat. Where there was no steam produced.

18 MR. SHEWMON: You and the staff have agreed that
19 the warm water flowing through it was enough excita-
20 tion to detect the kind of vibration you are talking
21 about.

22 MR. DELGEORGE: Yes.

23 MR. SHEWMON: Okay, thank you.

24 MR. DELGEORGE: The identification of prior
to fuel load as the next point of action indicates

1 that it will be at that point of time or sooner at
2 which we will be able to conduct the visual exam
3 on that main steam line instrumentation because
4 the supports on that line have not as yet been
5 fully installed.

6 The next item, dynamic qualification. The
7 applicant has undertaken a very significant program
8 of qualification for all mechanical equipment in
9 safety-related equipment in the plant. The reason
10 that this issue remains open is that we have the
11 in support of testing that has been done on equipment,
12 also performed in situ impedance testing to verify
13 the analytical models that we have used to analytic-
14 ally predict the loads and stresses on equipment.
15 The results of that impedance testing are currently
16 being developed and will be provided staff in the
17 May time frame.

18 We are also performing as a part of the
19 start-up on LaSalle County an extensive safety release
20 valve in-plant test program, the results of which
21 will provide us with input on measured response at
22 various instrumentation racks in the plant which
23 can be used then to determine whether or not the
24 assumptions that were made in our analytical qualifica-
tion of equipment were accurate.

1 We believe this is a confirmatory issue
2 and doesn't represent an issue relative to the
3 qualification of equipment.

4 MR. CATTON: Are you going to monitor the pool
5 temperature distribution equipment?

6 MR. DELGEORGE: Temperature monitoring will be
7 in place and we can discuss that in more detail for
8 you tomorrow when we discuss the containment if you
9 like.

10 MR. CATTON: Thank you.

11 MR. DELGEORGE: I might add there is a status
12 on the dynamic qualification program in the agenda
13 item under unresolved safety issues under task A-46
14 so the package we presented to you will include
15 that write-up.

16 Environmental qualification. We would
17 agree in general with Mr. Bournia's summary on that
18 item. However, there is a detailed description of
19 our environmental qualification program in the agenda,
20 and you will get more information at that time. That
21 presentation is also in the booklet that you've been
22 given.

23 MR. CATTON: Your environmental testing, is that
24 just time and pressure and temperature?

 MR. DELGEORGE: We can get into that as a part of

1 the discussion. Could we make available -- oh, it's
2 the Brown book that's there.

3 On the issue of ballooning and rupture, it
4 is true that we have just recently presented information
5 to the staff. That information concludes that the
6 change in peak clad temperature in consideration of
7 the materials data presented in NUREG 0630 would not
8 affect the calculations, the Appendix K type calcula-
9 tions for LaSalle type fuel, that is the eight by
10 eight fuel that we have in LaSalle County.

11 There were, in my reading of the report
12 would agree with Mr. Bournia that there is no
13 explicit conclusion that says that LaSalle County
14 doesn't have a problem. However, the fuel arrangement,
15 the fuel type that we have at LaSalle County is
16 covered by the report and we believe that that report
17 is adequate to satisfy this issue. We expect that
18 with future discussions with the staff we'll convince
19 them of that.

20 MR. KERR: Can you give us conclusions if needed?

21 MR. DELGEORGE: Compliance with Appendix G.

22 This issue has presented somewhat of a
23 problem for the applicant in that the staff has
24 increased the information necessary to demonstrate
our performance with Appendix G. There was a brief

1 write-up in your handout under the unresolved issue
2 Topic A-11, in which it is indicated that we do have
3 some drop weight test and longitudinal sharp E test
4 data available for after-vessel material. Belt line
5 material, weld material, and other materials in the
6 reactor vessel. However, we do not put all materials
7 in the reactor vessel, have such material -- excuse me,
8 have such test data in that that test data was not
9 required at the time the LaSalle vessel was purchased.
10 However, we have concluded on the basis of the data
11 available after comparisons of the heat-treat
12 flux type, weld procedure type introduced on other
13 materials for which we do not have test data that
14 the results for materials for which we do have data
15 are applicable and for that reason we have concluded
16 that the reactor vessel of -- the LaSalle Unit 1
17 vessel does satisfy Appendix G.

18 We are also --

19 MR. SHEWMON: There was a code requirement on
20 the vessel material but not the weld material at that
21 time, is that right?

22 MR. DELGEORGE: Sir, I believe, and we have
23 someone here who can address that point.

24 MR. SHEWMON: I have a great difficulty, you know,
if many people were specifying it for bridges across

1 between Wisconsin and Iowa even civil engineers
2 twenty years ago, I guess I have some trouble for
3 nuclear pressure, that was ten years ago.

4 MR. DELGEORGE: The distinction is that we did
5 not in every case have sharp E test data as required
6 by the code. There were drop test data from which
7 we could draw a conclusion as a result from sharp
8 data, that energy levels that might be different
9 from that required by the current regulations, that
10 is fifty foot pounds of energy.

11 As I say, we can provide you with additional
12 information on that subject, and we have concluded
13 that the materials in LaSalle vessels does satisfy
14 Appendix G. It is also worth noting at this point
15 that the integrated performance for the -- for the
16 boiling water reactor is such that we do not expect
17 to see the same level of embrittlement for these
18 materials and for that reason it could be significant
19 to the issue for boiling water reactors, it's less.

20 On criterion 51 --

21 MR. KERR: Excuse me, Mr. Shewmon, did you want
22 additional information?

23 MR. SHEWMON: I'll get it.

24 MR. KERR: Please continue.

MR. DELGEORGE: On the issue of general design

1 criteria 51, the staff has interpreted the general
2 design criteria to require an assessment of the
3 1977 edition of the ASME Boiler and Pressure Vessel
4 Code. That interpretation was conveyed to the
5 applicant in February of this year and has since
6 that time made an attempt to verify conformance
7 with that code for all containment boundary material.

8 They are in the process of completing
9 that report and expect to submit it to the staff
10 by April 15th. At this point in time we do not
11 expect to see any violation with that specified
12 code.

13 For independent inspection of cable routing
14 as Mr. Bournia indicated we have as a uniform
15 practice during the construction of LaSalle County
16 implemented a one hundred percent inspection for
17 separation of all cable installed in the plant. The
18 staff did request that we perform an independent
19 over inspection of separation using an agency that
20 was independent of the design and installation of
21 the cable at LaSalle County. That inspection, the
22 over inspection, was completed in the fall of last
23 year and the results recently documented with the
24 staff.

The results indicate that of the seven

1 hundred cables inspected, only one separation violation
2 was identified which in our opinion represents an
3 isolated occurrence and does not suggest that there
4 is a separation problem. There were some marking
5 deficiencies identified as part of the audit, all of
6 which will be resolved and most of which will not
7 affect the safety operation of the plant. The normal
8 walk-through prior to acceptance for operation on this
9 unit will include a requirement to ensure that marking
10 as required by the final safety analysis report is
11 adequate.

12 To give you an example of the deficiencies
13 that were observed, each of the cables has a tape
14 tag along its length which indicates the divisions
15 which that cable is associated or to which a safety
16 related cable is a part. The tagging in some cases
17 was illegible from distances that were required by
18 the specification or tape might have curled and
19 for that reason would have to have been replaced.

20 As you can see -- and I think that's an
21 accurate general representation of the types of
22 deficiencies. They were not considered by us to be
23 of a significant nature.

24 I agree with Mr. Bournia's assessment on
technical specifications.

1 On the issue of Q list to give you -- to
2 distinguish for you the types of issues we had
3 under discussion, first of all the staff has asked
4 us to identify in the Q list all equipment that is
5 safety grade, and with that request we have no
6 contention. We expect to include on our listing of
7 safety equipment all equipment that is of a safety
8 grade nature, that is either Class 1-E if it's
9 electrical equipment, or the conventional designation
10 of safety related, for example, ECCS systems, safety
11 systems, the reactor protection systems and other
12 systems of that point.

13 However, we do have a difference of opinion
14 with the staff on items that have been designated as
15 having some effect on safety. The example Mr. Bournia
16 gave in the emergency plan is, we believe, a good
17 one inasmuch as to designate by the title emergency
18 plan all the possible equipment and structures associated
19 with our emergency planning we believe would make
20 that requirement almost unenforceable. Specifically
21 when we look to the staff's guidance in NUREG 0696
22 in emergency facility design, such things as the
23 safety parameter display system and the emergency
24 support facility are clearly indicated as not being
required to satisfy seismic requirements or safety

1 grade requirements.

2 For that reason we see an internal disagree-
3 ment within the staff as to what should or shouldn't
4 be on a safety related list. We do not disagree,
5 however, that our emergency plan itself should be
6 audited on an annual basis as is required by 10 CFR 50.
7 And that is taking place under the auspices of our
8 quality assurance department.

9 So where things of a programmatic nature
10 are involved, we are in disagreement with the staff
11 that those programmatic things should be included on a
12 Q list.

13 On item 1-C-D, Mr. Bournia's characterization
14 of the status is accurate. We are providing plant
15 unique information in support of the procedures that
16 we've developed which will satisfy the guidelines
17 that have been developed by the boiling water reactor
18 owners group.

19 Analyses should be completed within the next
20 few weeks and the results will be transmitted to the
21 staff immediately upon completion. The procedures
22 themselves, that is the method for addressing and
23 responding to accident scenarios we believe has been
24 reviewed by the staff and the staff is in agreement
with that procedure development. We are now only

1 trying to fill in the blanks for plant specific
2 LaSalle numbers which would be used by the operator
3 in response to the event.

4 Containment isolation dependability. Mr.
5 Bournia, again his assessment was accurate. We
6 are in the process of trying to confirm with our
7 bell supplier that test data that he has in hand
8 will demonstrate the qualification, that is the
9 operability of our bell under accident conditions
10 to close. In the event we are unable to use the
11 data that currently exists we might have to run a
12 plant specific test to demonstrate the operability
13 of our bells.

14 Now, the bells in question consist of both
15 a large bell, a 26-inch bell, and a small die cast
16 bell. Die cast bells have been qualified during
17 the integrated leak break test which has been
18 performed at LaSalle County to the design accident
19 pressure. And for that reason we are now only trying
20 to demonstrate the qualification of the large bell.

21 The reason this was not done earlier is
22 that those valves were intended to be locked shut
23 during operation prior to our commitment to inert
24 containment which was made in November of 1980; so
it is just since that time that we recognized the

1 need to demonstrate the operability of the large bell.

2 We have, however, implemented the curing
3 position accepted by the staff for operating plants
4 having such containment purge valves, our valves
5 will be blocked open at an angle sufficient to allow
6 for closure in a time that would not allow off-site
7 doses in excess of one hundred. The criteria
8 specified by the staff for operating plants has been --
9 excuse me -- will be met for Commonwealth, for LaSalle
10 County prior to its loading the fuel.

11 On the issue of instrumentation for inadequate
12 core cooling, would you have a presentation later on
13 the agenda which we will discuss the current level
14 instrumentation and other available instrumentation
15 for assessing inadequate core cooling. That instru-
16 mentation we judge to be adequate. That conclusion
17 was also reached by the BWR owners group as acknowledged
18 by Mr. Bournia.

19 We are prepared to discuss the requirements
20 n stated in Reg Guide 1.97; however, we do take
21 is - with the need for the addition of core exit
22 thermocouples and at this point in time expect that
23 if that is made a requirement for our licensing that
24 we would probably appeal that issue.

The modification of ADS logic. I might make

1 one clarification: The ADS system is automatic for
2 its normal -- for its normal use. That is, ADS is
3 typically used on signal of high dry well pressure
4 and low water level. The events that the staff
5 has requested that we consider the automation of
6 ADS are those for which we would only have the
7 high dry well pressure since.

8 The boiling reactor owners group has
9 reviewed that issue and determined that it is not
10 -- although possible, it is not necessary to implement
11 the automation for that particular scenario, and as
12 a result we've made the judgment based on an inte-
13 grated review with our emergency procedures that it
14 is unnecessary to automate the ADS system on high
15 dry well pressure only.

16 On the emergency support facility upgrade,
17 we will in accordance with the requirements of NUREG
18 0696 provide a design description for all our
19 permanent facilities by June 1st of 1981 and we
20 expect them to meet the October 1st, 1982 schedule
21 for final installation.

22 In the area of long-term emergency prepared-
23 ness, the NUREG 0737 distinguished between short-term
24 requirements and long-term requirements. Short-term
requirements were specifically conformance with Reg

1 Guide 1.01, NUREG 0610 on the designation of emergency
2 action levels and uniformity in the way we characterize
3 events. We have satisfied that requirement. The long-
4 term requirements are specific to the NUREG 0654,
5 which is the staff's latest reg, and the two criteria
6 that Mr. Axelson was referring to, the meteorology and
7 manning are the two for which we have not completed
8 our implementation of the program since discussions
9 are on-going with the staff as to the specific require-
10 ments in question.

11 However, all other requirements associated
12 with NUREG 0654 we will have met, that's those that
13 were required for licensing of this plant under NUREG
14 0737.

15 Unless you have any other questions --

16 MR. KERR: Any questions?

17 MR. SHEWMON: You said if I turned to the right
18 page I could find something on the issue of Appendix
19 G, and I finally found a page that has to do with the
20 response to SER open items which is completely blank.
21 Can you suggest another page?

22 MR. DELGEORGE: Yes, sir, it's in the section
23 associated with unresolved safety issues under the
24 heading of Item A-11.

 MR. SHEWMON: Oh, thank you.

1 MR. CATTON: Halfway through, first third?

2 MR. DELGEORGE: Towards the end.

3 MR. KERR: Any other questions? Thank you, Mr.
4 DelGeorge.

5 That brings us again back to Item 1, I
6 presume.

7 MR DELGEORGE: With that I'd like to introduce
8 Mr. Holyoak, the plant superintendent, to make the
9 presentation on the subject.

10 MR. KERR: Have him bear in mind that we visited
11 the site this morning so it will only take him fourteen
12 minutes to describe instead of fifteen.

13 (Laughter.)

14 MR. ROBERT HOLYOAK: But I'm going to give you
15 all the good figures on -- you want to put up that --
16 instead of three slides, I'll hold it down to one
17 slide, and we'll go right through it.

18 LaSalle County station is a 3,060 acre
19 site, seventy direct miles from downtown Chicago
20 and four miles south of the Illinois River. And
21 as you noticed as you went through, it contains quite
22 a few buildings adjacent to each other.

23 The facility is supplied by a rail line
24 seven and a half miles long from Ransom, Illinois.
And the site is situated on a -- four miles south of

1 the Illinois River on a flat plain surrounded by
2 typical midwestern farms, as you noted. The nearest
3 major highway is Interstate 80, ten miles north,
4 and a county road, Route 6, is a half-mile south
5 of the site, and a state road, Route 170, is two
6 miles east of the site. No pipelines, gas lines,
7 major telegraph cables pervert the site.

8 And the surrounding area is sparsely
9 populated with approximately eleven hundred people
10 maximum population 1980, and within five miles and
11 sixteen hundred within the low population zone
12 which extends outward four miles from the station
13 and satisfies the density FR 100 population criteria
14 and personnel radiation exposure guidelines.

15 There are no schools, hospitals, prisons,
16 beaches or parks within a five-mile radius of the
17 site. Recreation area, which was originally laid
18 out adjacent to the LaSalle cooling lake has been
19 changed by the State of Illinois to a fish rearing
20 pond facility, so there's no transient visitors
21 expected in that area during seasonable periods.

22 Cooling lake is 2058 acres including the
23 return boom has a filled water level of 700 foot
24 elevation, some 218 feet above the Illinois River,
which is also the source of water for the purge

1 cooling lake. Make-up and blowdown to the river is
2 accom-lished through underground pipelines. The
3 ultimate heat bank is an 83-acre suberranean
4 excavated pond at the west end of the cooling lake.
5 It connects by a gravity flow through the lake's
6 screenhouse to the plant ECCS equipment in the
7 basement of the plant. There is no flood flow
8 potential for LaSalle plant which sits at an elevation
9 cf 710 feet. Cooling lake has an outflow spillway
10 at elevation 704 with an outflow back to the Illinois
11 River.

12 The LaSalle unit utilizes a DWR 5 boiling
13 water reactor designed and supplied by General Electric
14 Company. The reactor consists of the reactor pressure
15 vessels containing the core control rods, instrumenta-
16 tion, steam separator and dryer assembly. Jet pumps,
17 control rod drive mechanism. The core contains
18 754 fuel assemblies and 185 control rods arranged
19 in an upright circulator cylinder configuration.
20 Each dual assembly consists of an eight by eight
21 array of rods, 62 of which contain fuel and two
22 contain water.

23 Water will serve as both moderator and
24 coolant. In the design power level the reactor is
3,323 megawatts. The steam power convergent system

1 will transfer heat energy from the reactor to the
2 turbine generator which will convert it by conventional
3 means to electrical energy. This electrical energy
4 is transmitted off site by four 345 KV transmission
5 lines which is two separate right-of-ways. One
6 right-of-way extends to the east and the other to the
7 north across the Illinois River.

8 The in-house electrical distribution system
9 is segregated into three divisions per unit --

10 MR. KERR: Excuse me, there are four 345 KV
11 circuits?

12 MR. HOLYOAK: Correct. With two right-of-ways --
13 two per right-of-way. I think if you'll look, one
14 of them is shown going straight north. The other one
15 runs off this slide and runs along the south shore
16 of that lake as you can see.

17 MR. KERR: Yes, I remember seeing that.

18 MR. HOLYOAK: With the exception --

19 The in-house electrical system is segregated
20 into three division per unit. One of these systems
21 is dedicated exclusive to the high pressure core
22 spray system. With the exception of a few ventilation
23 systems, such as the service building and the diesel
24 building ventilation system, the remainder of the
ventilation systems exhaust through the ventilation

1 stack which is common to both units. The vent
2 stack reaches a height of 370 feet above plant grade.
3 This stack provides for single point elevated relief
4 of effluent.

5 A 375-foot tall meteorological tower was put
6 into service at LaSalle County station in 1975. And
7 the meteorological program at LaSalle County station
8 provides information to assess local weather conditions.
9 I hope I got two minutes off it by going a little
10 faster.

11 MR. KERR: I think you did.

12 You seem to indicate the recreational area --

13 MR. HOLYOAK: Originally we had a commitment
14 with the state for a recreational area at the south
15 end of the lake. There's a natural shoreline. You
16 can see it. There's a darkened area on the view
17 graph.

18 The state eventually said they did not
19 want a point at that location and we committed
20 a fish hatchery which is associated with the University
21 of Illinois.

22 MR. KERR: Is that the recreational area referred
23 to on page 2.6 of the SER which is expected to have 55,000
24 visitors a year? So the SER's --

MR. HOLYOAK: We will have some fishing there in

1 the daytime. No night fishing.

2 The next speaker, Brent Shelton, who is the
3 project management engineering group, will compare
4 LaSalle County station with some similar BWR.

5 Brent?

6 MR. KERR: Were there any questions?

7 MR. MARK: Is it possible in about three words
8 to explain how one arrived at the number of 185 for
9 the number of control rods? It seems like a most
10 unlikely number.

11 MR. HOLYOAK: I would defer to General Electric
12 coming up to that interesting number.

13 MR. MARK: It doesn't divide by anything we'd
14 like to divide by.

15 (Laughter.)

16 Never mind, we can do it at the break.

17 MR. WALKER: Take four times the number --
18 take one-fourth the number of fuel numbers and that's
19 how you get that number.

20 MR. KERR: Or you could get that number just by
21 counting.

22 (Laughter.)

23 MR. WALKER: The peripheral bundles are controlled
24 by one control.

MR. MARK: There's a rod controlling each clump

1 of four bundles. Okay, that I can understand.

2 MR. KERR: Any other questions?

3 MR. CATTON: Is there going to be in any part of
4 this agenda a discussion of environmental qualifications?

5 MR. DELGEORGE: Yes, sir, there is.

6 MR. CATTON: Okay, I'll wait.

7 MR. KERR: We're ready now for the next presentation.
8 You can proceed.

9 MR. SHELTON: I would like to briefly compare
10 LaSalle with previous designs. LaSalle County station
11 is a dual unit station with General Electric BWR 5
12 reactors and GE six flow tandem compound double reheat
13 turbines. The unit rating are 3323 megawatts thermal --

14 MR. KERR: Excuse me, would you go through that
15 turbine again? Double compound --

16 MR. SHELTON: Six flow tandem compound. It's
17 all lined up in a row there, basically four shafts,
18 high pressure and an intermediate pressure in
19 essence on one shaft near the front end and the three
20 separate low pressure turbines. And flow goes through
21 the middle of them.

22 MR. KERR: Thank you.

23 MR. SHELTON: You're welcome.

24 The unit ratings are 3323 megawatts thermal
with 1120 megawatt electrical gross and 1078 megawatt

1 electrical net output.

2 MR. KERR: I want to give Mr. Mark a chance
3 to ask how you arrived at 3323.

4 (Laughter)

5 MR. SHELTON: Okay. As Bob mentioned, the station
6 connects with Commonwealth Edison's transmission net-
7 work via 4345 KV lines, two running northeastward to
8 Plano and two running eastward to Braywood. One
9 transmission line from each of these transmission
10 stations serves each unit.

11 The LaSalle BWR 5 are the first unit to
12 be licensed in the United States. A comparison
13 with the Hatch 2 plant is shown here to relate LaSalle
14 back to the most recently licensed BWR plant. In
15 passing it may be noted that Zimmer is the same size
16 as Hatch and Wapps is the same size as LaSalle.
17 These two are contemporary BWR 5's. Just pointing
18 out a couple of items out of this table that might
19 be of interest on LaSalle, the recirculation loop
20 inside diameter for LaSalle is 24 inches as opposed
21 to Hatch's 28, which makes for a slightly smaller
22 blowdown area.

23 We have approximately the same heat flux,
24 although slightly less. The maximum fuel temperature
is a little bit less than Hatch, and our fuel channel

1 thickness is 100 mills as opposed to the eighty
2 for Hatch.

3 MR. KERR: Fuel channel is the box -- channel box?

4 MR. SHELTON: Yes, econium boxes.

5 MR. KERR: What happens to the 3323 on that slide?
6 It came out 3292. Or is that a fluctuation?

7 MR. SHELTON: One is rated and one is not.
8 That should be 3223. That's an error, it should be
9 3323, I'm sorry.

10 MR. KERR: It seems to me that's within measure-
11 ment error, but I --

12 MR. SHELTON: Yes.

13 Turning to the next page as we mentioned
14 LaSalle is a containment and you saw in your tour
15 as a Mark II concrete containment with a liner as
16 opposed to the Mark I steel that was Hatch. The
17 external design pressure from LaSalle which is a
18 little bit different feature is 5 PSI such that we
19 do not need backing relief. The dry wall volume,
20 wet wall volume, suppression pool volume are all
21 greater than Hatch, giving containment hopefully
22 more margin and the dry wall temperature that the
23 plant was designed for was 343.

24 You have the table in your handout if
you would like to review it further. I thought

1 those were some of the interesting differences.

2 MR. MARK: What you mean by the external pressure --
3 five-pound higher pressure on the outside can be with-
4 stood?

5 MR. SHELTON: Yes, that's correct such that there
6 would be no vacuum relief required.

7 MR. SHEWMON: You have fuel pipe eight by eight
8 which is the same set of numbers for Hatch and LaSalle
9 and yet your pour is six inches higher. Does GE vary
10 the length -- with nominally standard fuel elements
11 in various subassemblies?

12 MR. SHELTON: Our fuel is a little bit longer,
13 we have at least I believe six inches of natural
14 uranium at the top of the rods to help some of the
15 peak factors.

16 MR. SHEWMON: But not at the bottom?

17 MR. SHELTON: Yes, that's correct.

18 May I go on?

19 MR. KERR: Oh, please.

20 MR. SHELTON: Some of the post-construction
21 permit design requirements from the ACRS letter that
22 we've included were as follows:

23 The main steam lines outside the containment
24 up to the turbine stop valves in all branch lines two
and a half inches and over including their supports

1 and isolation valves were designed to seismic Class I
2 requirements. These lines meet the ANSI B-31-1 piping
3 codes. A main steam line leakage control system
4 was installed and it is an early BWR 6 suction design
5 with output by the standby gas treatment system
6 for processing prior to stack release.

7 The aqueous items contained in LaSalle are
8 reactor trip -- pump trip -- or recirc pump trip,
9 pardon me -- installed with fast-acting circuit
10 breakers and an alternate rod insertion design
11 completed with procurement underway for equipment to
12 be installed during a normal forthcoming outage.

13 LOCA analytical improvements in coverage
14 of wide-spectrum break size was completed by GE's
15 Appendix K with various updates. Vacuum relief
16 valves between primary containment and the reactor
17 building were not needed nor desired as mentioned
18 before and the containment can withstand the five-pound
19 negative pressure.

20 The dry wall to wet wall vacuum breakers
21 were located on the outside of the plant as opposed
22 to off-site containment, rather as opposed to inside
23 as you may have seen on some of the other plants
24 that are located with isolation valves which allows
isolation and maintenance during plant operation.

1 And only three of the four vacuum breakers are needed
2 to fulfill the vacuum-breaking function between the
3 dry wall and the wet wall.

4 Combustible gas control, rather combustible
5 gas concentration in the containment for a post-LOCA
6 situation is accomplished two ways. One is with the
7 containment atmospheric monitoring system and a
8 dedicated permanently connected hydrogen recombiner
9 with crossover capability between units 1 and 2; and
10 the other way is via nitrogen purge system.

11 LaSalle also has an operational vent purge
12 system in parallel with the standby gas treatment
13 system, but with equivalent effluent clean-up capability.
14 This unique system preserves the availability of a
15 fully capable standby gas treatment system for accident
16 situations. Simultaneous LOCA with failure of
17 recirc flow control valves was analyzed by GE to show
18 that a class temperature rise of 145 degrees from the
19 maximum predicted LOCA temperature does not violate
20 the 2100 degree cap limit on peak clad temperature set
21 by the NRC.

22 This ends some of the construction phase
23 or ends the construction phase ACRS Letter, and just
24 to review briefly some unique features of the LaSalle
plant, as you saw when we went to the plant we have a

1 very rural site. We also as previously mentioned have
2 an operating vent purge capability. We have an
3 integrated flow, heating, ventilating and air condi-
4 tioning system from less radioactive areas to more
5 radioactive areas then through filters and an effluent
6 treatment to the elevated single point release.

7 We have compartmentalized reactor building
8 with environemtnally conditioned watertight compartments
9 ECCS equipment. We have divisionalization electrically
10 and physically of the ECCS systems to provide redundancy
11 through separation. An underground tank farm for
12 radioactive waste collection for both treatment
13 and storage is located in the building. The feed
14 water system has two turbine-driven feed pumps and
15 one motor-driven feed pump.

16 Additionally, LaSalle is one of the first
17 BWR 5 reactors in the United States with these new
18 designed features. The eight by eight fuel with two
19 water rods and U-238 at the end of the fuel rods. The
20 fuel channels are 100 mills.

21 We have a refined CRD subsystem with rod
22 sequence control system plus a rod block monitor
23 system. We have a recirculation flow control system,
24 a high pressure core brace system to replace the
HPCI on previous plants. A solid state reactor

1 manual control system. We have improved properly
2 direct-acting safety relief valves.

3 A redesigned refueling floor arrangement
4 and new refueling bridge with, as you saw in your
5 tour, spent fuel storage pools next to one another.
6 The spent fuel storage pool has integral racks that
7 are nonremovable and not mounted on the floor. An
8 isolation status panel in the control room. An
9 early model ESF stack panel display control room.
10 An engineer's safe shutdown panel in the auxiliary
11 electric equipment room.

12 LaSalle has also kept up with many changing
13 tides. Material process, welding and system changes
14 were made to combat intergranular stress corrosion
15 cracking. The fire at Brown's Ferry resulted in a
16 complete fire hazard analysis, installed fire
17 detection and protection systems were all upgraded.
18 Safe shutdown analysis and some plant changes were
19 also made. Fire barriers, firestops and more fire
20 protection apparatus were installed.

21 Commonwealth Edison Company master security
22 plan was originated for LaSalle and standardized for
23 all stations with some unique additions. It contains
24 automated control access essentially a locked plant
which uses the natural plant strength as a barrier to

1 intrusion and has an external warning perimeter with
2 multiple sensing to alert guard forces.

3 The CRD system was refined with removal
4 of the CRD return lines. Installation of a pressure
5 equalization station and separation of vent and drain
6 piping for independence. LaSalle County has two
7 SCRAM discharge volumes with integral instrument
8 volume with redundant SCRAM channels to avoid the
9 Brown's Ferry 3 difficulty.

10 An automated UT bug for inspection of the
11 reactor pressure vessels plus extensive well
12 preparations required to accomplish Section 11 base
13 line sections on a plant that was bought to ASME
14 Section 3 requirements was included. This was
15 an immense effort and costly.

16 The feed water nozzle cracking problems
17 at other plants resulted in a total change out of
18 the feed water nozzles at LaSalle plus stainless
19 clad removal inside the vessels. The feed water
20 spargers were also changed to a later design. The
21 HPCS plus its diesel generator was prototyped tested
22 at LaSalle to show that flow and response time
23 performance could be met with the large single dedicated
24 load on one diesel generator.

That concludes discussion on some of the

1 design features of LaSalle and I'd be glad to entertain
2 any questions.

3 MR. KERR: Any questions?

4 MR. WARD: On Item C the security requirement
5 presumably -- the natural plant strength is a barrier
6 to intrusion. Presumably you have some estimate
7 of response time required of the guard force as
8 related to the time required to break the barrier.
9 Can you tell me what those times are?

10 MR. KERR: We need to go into closed session
11 to discuss security.

12 MR. SHELTON: I could respond to that at any
13 time.

14 MR. KERR: Well, you should judge whether you
15 can respond to these questions in open session.

16 MR. SHELTON: I think it probably would be better
17 to have a closed session.

18 MR. KERR: All right.

19 MR. MARK: I may not have caught correctly what
20 you said about those vacuum breakers to equalize the
21 pressure between the wet well and the dry well.

22 MR. SHELTON: Yes.

23 MR. MARK: I think you said that they passed out-
24 side of the containment?

MR. SHELTON: Yes, they are piped externally to

1 the containment, if you will, from the dry well
2 to the wet well.

3 MR. MARK: Now that means then that those
4 pipes are part in a sense of the containment boundary.

5 MR. SHELTON: That is correct.

6 MR. MARK: Any containment rated at 45 PSI
7 positive and 5 negative?

8 MR. SHELTON: Yes.

9 MR. MARK: What about these pipes?

10 MR. SHELTON: It would be the same value.

11 They are conceded part of the containment.

12 MR. MARK: Part of the containment boundary and
13 so they are just as pressure capable as the walls
14 themselves?

15 MR. SHELTON: That is correct. They do not
16 represent a weak link.

17 MR. MARK: Thank you.

18 MR. KERR: Are there any other questions?

19 Let's continue.

20 MR. SHELTON: For that, I'd like to turn the
21 microphone back over to Bob Holyoak.

22 MR. HOLYOAK: I am going to address organization
23 of management structure, and I'll work from one slide
24 again. I have other slides we go into a great more
detail. I will be covering nuclear station organizations

1 including station manning, quality assurance organiza-
2 tion, and the Department of Nuclear Safety, and
3 this discussion is also intended to address agenda
4 items 2A-1, which is concerned with the organization
5 changes recommended in NUREG 0737.

6 MR. KERR: I hope the organization is not as
7 confusing as this slide.

8 (Laughter.)

9 MR. HOLYOAK: In your book I think there are some
10 copies of this slide. I have a feeling they are not
11 much better than the slides.

12 MR. KERR: Or worse.

13 This is for the whole company, I guess --
14 vice-president, the president and the executive
15 vice-president?

16 MR. HOLYOAK: Right from the chairman on down.
17 LaSalle operation activities are conducted under
18 the on-site supervision of the station superintendent.
19 I report to the division vice-president, nuclear
20 stations, who in turn reports to the vice-president
21 of nuclear operations.

22 MR. WARD: Excuse me. Since this is too difficult
23 to read, maybe you could in this instance get up and
24 point these out.

MR. HOLYOAK: Yes, sir.

1 Okay. I am shown down here in the proper
2 relationship I believe and this is my organization,
3 and I have a slide there, and I think we'll go into
4 that. We'll go into that in a minute.

5 MR. KERR: I conclude you're the station super-
6 intendent.

7 MR. HOLYOAK: Yes, I am, sir, I am the station
8 superintendent, and I have organizations reporting
9 to me.

10 But before I go into that, let me work
11 backwards and go on up.

12 I report to a division vice-president of
13 nuclear stations, who in turn reports to the vice-
14 president of nuclear operations who is Cornell
15 Reed, sitting at the end of the table and who will
16 be speaking in a few minutes.

17 He in turn reports to an executive vice-
18 president. That's Byron Lee, who reports to Mr.
19 O'Connor, chairman, or president. He's chairman
20 and president.

21 The Department of Nuclear Safety which
22 is the text of my talk reports directly to the
23 chairman and president and this is a new entity
24 since Three Mile Island. And that has an organization,
an off-site review group, an on-site review group

1 which I will get into. The manager of quality assur-
2 ance, Mr. Schusky, who is sitting in the audience, has
3 an organization reporting to him, was director of
4 quality assurance for operations and for maintenance
5 and has on-site inspection group. We have at this
6 point in my station a quality assurance for operations
7 with the staff of four.

8 And on the site covering the construction
9 areas is a construction group with I don't know how
10 many -- I believe it's 25 people, I believe. Mr.
11 Schusky reports to the vice-chairman, Mr. Benke,
12 who in turn reports to the president and chairman
13 of the Edison, Mr. O'Connor. And it is fully
14 separate from the operations organization. Perhaps
15 I can get back to the text if I've covered it here.
16 Well, why don't I just put this on the view graph.
17 Let me go through my organization. And you can tell
18 me if I missed anything.

19 MR. SHEWMON: You're just much clearer.

20 MR. HOLYOAK: I feel that way too sometimes.

21 (Laughter.)

22 Okay. As superintendent I do have a station
23 accountant, and I have an operating organization,
24 an assistant superintendent of operations, Mr. Detrick,
and I have an assistant superintendent for administration

1 and support services which is the technical service
2 of Mr. Bishop, and I have an assistant superintendent
3 from maintenance, Mr. Cloonan. I have a personal
4 administrator and he has a staff man that helps him
5 and he also has a training department which is Mr.
6 McDonald back there, and our trainees reporting to
7 him.

8 Would you like me to get into more detail
9 on our organization? I can go down to each one.

10 MR. KERR: Does anybody else want any more detail?

11 MR. WARD: So that group there is what's on site
12 and that's all that's on site?

13 MR. HOLYOAK: Yes. But there are four Edison
14 groups on site, the operating group which are reporting
15 to me and this is the organization. There's a construc-
16 tion group reporting to Mr. Burke and a testing
17 group operational analysis, and there's a site quality
18 assurance group for operations and for construction.

19 MR. WARD: And so after operation and construction
20 is complete --

21 MR. HOLYOAK: Then the only three groups on site
22 would be myself, quality assurance, for operations and
23 then there will be representatives of the testing
24 department for the Edison Company. They report to a
different vice-president.

1 MR. MARK: What about security?

2 MR. HOLYOAK: Security people report to
3 administrative service assistant superintendent, Mr.
4 Bishop. They report through him to me. And at this
5 point in time I have three security administrators.
6 A senior one and two assistants.

7 MR. MARK: This includes both the guard forces
8 and the personnel screening or whatever it is you do?

9 MR. HOLYOAK: Yes, sir. The screening for
10 people coming on site is through the security group
11 on site. We use a contractor which is Burns Security
12 to provide site security for us.

13 MR. WARD: Won't there also be this site inter-
14 safety group?

15 MR. HOLYOAK: They are not within my organiza-
16 tion.

17 Did I show that on the other side -- they
18 report separately to Mr. Benke. They will also be
19 on-site after we start up.

20 MR. KERR: Who has the principal responsibility for
21 safety on site?

22 MR. HOLYOAK: Beg pardon?

23 MR. KERR: Who has the principal responsibility
24 for safety for those people on site?

MR. HOLYOAK: Safety -- myself. I am responsible

1 for the health and safety of the public and the
2 safe operation of the plant in relation to my people
3 also who are on site.

4 MR. KERR: To who does the physical operations
5 report?

6 MR. HOLYOAK: They report to the assistant
7 superintendent of administrative services, this
8 gentleman right here, Bob Bishop, administrative
9 and technical services.

10 MR. KERR: Thank you.

11 MR. HOLYOAK: If you like I can break these down
12 into more detail.

13 MR. SHEWMON: I would like you to talk about the
14 training supervisor for a minute. He's responsible
15 for training instrument technicians and operators.

16 MR. HOLYOAK: Okay, the training supervisor,
17 Mr. McDonald, who is sitting out there, is responsible
18 primarily for operator training -- actually responsible
19 for all training that's on site training.

20 Now, we do have within the Edison Company,
21 we have other components of training such as Sherwood,
22 which handles instrument training to some degree,
23 electrical maintenance and mechanical maintenance
24 training, and some clerical staff training on occasions, and storage department.

1 We have just set up a large group out at
2 the Braidwood Station which will handle off-site
3 simulators which I was going to address in my
4 discussion. That is now building up and the LaSalle
5 specific simulator will be starting in '83.

6 MR. MARK: That's for the off-site, so that's
7 meteorology primarily, isn't it? You said off-site,
8 didn't you?

9 MR. HOLYOAK: Off-site training related to
10 operator training.

11 MR. MARK: You said off-site simulators, and I
12 thought that might have to be when a poof goes up,
13 where would it blow?

14 MR. HOLYOAK: Well, we have that, too, I suspect.

15 MR. KERR: Mainly it's a simulator which you
16 put off-site.

17 MR. SHEWMON: It simulates what's on-site, but
18 it's off-site.

19 MR. KERR: Right.

20 MR. HOLYOAK: Within the training department, we
21 are training our licensed candidates in all degrees.
22 We are training our operators who are out in the
23 plant -- who operate beyond or prelicensed people.

24 MR. SHEWMON: How many people do you have in
that training program now and how many do you have or

1 will you have two years from now?

2 MR. HOLYOAK: I have ten -- do you have a number
3 -- or, I believe that's part of Cordell's presentation.

4 COMMONWEALTH EDISON STAFF MAN: The number of
5 licensed applicants we have on staff right now is
6 54 with seven who are going to apply for licenses
7 probably within the month, so we have about 60 or 61
8 license applications.

9 MR. DELGEORGE: Mr. Shewmon, was your question
10 how many trainers we have or how many people participate?

11 MR. SHEWMON: I can count the number of trainers.
12 I was more interested in how many students you will
13 have at any given time.

14 MR. DELGEORGE: In the operator training courses?

15 MR. SHEWMON: Yes.

16 MR. HOLYOAK: We also have equipment attendants,
17 and we also conduct training for new people coming
18 into the station which is orientation. We have system
19 description for everybody in the station, and I think
20 the only people who do not get system description
21 which describes over five weeks -- this station's
22 systems is the clerical department.

23 MR. SHEWMON: The same training supervisor is the
24 individual who's responsible for the administration
of tests or instrumentation control repairmen, also?

1 MR. HOLYOAK: Tests for that group would be in
2 Shorewood to a certain extent. We have a training
3 program there at Shorewood. We also have specific
4 training for the instrument people where we send them
5 out to San Jose on the GE -- under GE auspices.

6 MR. SHEWMON: I was more interested in the
7 certification than I was the training.

8 You know, people can go to school and they
9 can sit in class, but how do you decide whether or
10 not they are qualified to come in and start putting
11 their screwdrivers on your instruments?

12 MR. HOLYOAK: We have for the top two groups of
13 instruments people the control systems technicians
14 and the A people who work on safety related equipment
15 which you'd be concerned with. We have two tests
16 that they have to go through. Tim, is that about a
17 four-day or four-part test? It's very extensive.

18 STAFF EMPLOYEE: Yes. It's a program for
19 qualification requirements.

20 MR. HOLYOAK: We have that in the instrument
21 department and mechanical maintenance at this point.

22 MR. SHEWMON: So you have different levels of
23 instrumentation control people and the people who work
24 on safety systems must have passed these tests.

MR. HOLYOAK: Yes, that's correct. They must pass

1 it in order to be -- in order to get their rating, if
2 I may put it that way.

3 MR. SHEWMON: Now the only people who can work at
4 those at any time on the weekend or at night or
5 whatever are people with that rating.

6 MR. HOLYOAK: There are some people who have
7 prior ratings before coming to this station but at
8 our station any new people coming in take that test.

9 MR. SHEWMON: Do they ever have to be relicensed
10 or show that they haven't forgotten at all like ten
11 years later?

12 MR. HOLYOAK: This is probably unique to Edison
13 in doing this that I know of or that I am aware of.
14 There is no requirement that I know of that requires
15 this. We have not got into requalification testing
16 at this point. We are just too new, really.

17 MR. SHEWMON: I am interested in your answer
18 because the last time I said it's the foreman who
19 is responsible for it and how the foreman decides it
20 was totally unspecified.

21 MR. HOLYOAK: Well, evaluation of any man being
22 promoted -- there is a many-faceted thing.

23 MR. SHEWMON: Thank you.

24 MR. CATTON: Before you take this away, would you
tell me how that column which says training interfaces

1 with the outside world. It seems to be buried way down

2 MR. HOLYOAK: Well, I just got a requisition from
3 Mr. McDonald to go down to Gatlinburg to interface with
4 the outside world in a training seminar. Are you
5 talking within the Edison Company then?

6 MR. CATTON: Well, yes.

7 MR. HOLYOAK: There's a functional line between
8 Mr. McDonald to a gentleman by the name of Gene
9 Fitzpatrick, who works with the division vice-president
10 of nuclear operations who has a training staff. So --

11 MR. CATTON: So there's a line from training
12 supervisor -- around you to a different boss in the
13 corporate structure?

14 MR. HOLYOAK: Quite realistically there's a
15 dashed line from each of these people to the corporate
16 downtown GO counterpart such as the manager of
17 operations in the production department or the manager-
18 tactical services or the manager of maintenance. So
19 there is a functional line and they get directions --
20 of course I am always kept well-informed, otherwise
21 they get my nose out of joint. I am informed on the
22 handling of these people, but how often do you have
23 a meeting, Tim?

24 STAFF MEMBER: Right now about every two months.
Supervisors of all the stations are attending and also

1 we have a Midwest Training Association meeting.

2 MR. CATTON: Who decides if a training supervisor
3 is doing a good job, you or the man above you?

4 MR. HOLYOAK: Both of us. We have an appraisal
5 system in the plant and we do a review on a periodic
6 basis to find out how people are doing, not only on
7 a salaried basis or for salary basis but basically
8 how he is doing and functioning.

9 So, my assistant superintendent here and
10 myself really decide how GM is doing.

11 MR. CORDELL REED: You might say there's a very
12 strong central training group and one component of
13 that group would be to determine the effectiveness
14 of training.

15 And back -- they will be checking at each
16 of the stations.

17 MR. CATTON: I guess you understand my concern.
18 You have training buried within operations, and I'm
19 concerned about training.

20 MR. DELGEORGE: I think a concrete example of
21 the adequacy of the training we provide are the results
22 of the first licensing exam for reactor operators at
23 LaSalle County at which we had better than an 85
24 percent pass rate, and I think that's atypical for
the industry -- it's higher than you would normally

1 see in the industry and we are very proud of our
2 training program.

3 MR. KERR: Well, integrated into the organization
4 is the term you use there.

5 (Laughter.)

6 MR. REED: Well, we might defer that.

7 MR. CATTON: Would it be possible for me to see
8 the outline of your training program, perhaps tomorrow?

9 MR. HOLYOAK: We have many training programs.

10 MR. CATTON: Well, I am interested in training
11 for your operators. I don't want to take up any more
12 time right now, but perhaps you could show me that.

13 MR. HOLYOAK: Yes.

14 STAFF MEMBER: Well, we can get together after
15 this.

16 MR. KERR: Just bring what he wants to see.

17 (Laughter.)

18 MR. WARD: It's not clear to me where your on-
19 site technical support is in that organization.

20 MR. HOLYOAK: Now we are going to expand it out a
21 little bit to answer your question. This is Mr. Bishop,
22 who reports to myself, if you remember the prior chart.
23 This assistant superintendent, who is the administrative
24 and support services as a technical staff. He has an
office supervisor. He is in charge of all that area,

1 quality control, rad-chem, radiology and chemistry
2 supervisor, and the security administrator.

3 MR. WARD: The technical staff consists of how
4 many engineers?

5 MR. HOLYOAK: At this point --

6 STAFF MEMBER: Thirty-three on the staff today.

7 MR. HOLYOAK: Thank you, Bob. We picked up
8 one today.

9 MR. WARD: How do they interact with the
10 technical people, and I guess what would be your
11 engineering division, and also in the nuclear or
12 corporate nuclear safety division.

13 MR. HOLYOAK: At this point in time you have to
14 recognize we have our organization; yet we are
15 starting up a station for primary concern and
16 later on preoperational testing looking for correcting
17 problems that come up. In a normal operation we have
18 our normal operating staff that when we do come on
19 line we would have everybody in place in particular.

20 We relate to an engineering group -- today
21 we relate to Brent Shelton and his engineering group
22 downtown, and we will be relating to a similar group
23 once we get our license and go on line.

24 And it's a day-to-day operation to provide
a modification package to correct something we find

1 we would like to have done to make the plant work
2 better or if necessary to make the plant run, and we
3 would pass that to our organization and put it all
4 together, and we have a procedure to do that and
5 send that down to the engineering organization and
6 have it appraised that way. It's very direct.

7 MR. WARD: And with the corporate nuclear safety --

8 MR. HOLYOAK: The corporate nuclear safety sits
9 to one side if I can put it that way much like the
10 quality assurance and it's an audit group, a support
11 group to us and they would interface very directly as
12 we visualize it. It's a new group, obviously, so we
13 still have to work out how it all works within our
14 organization.

15 But our resources are their resources in a
16 sense that they would properly ask us for support
17 information to check some area of their concern.

18 MR. REED: We have our director of nuclear safety
19 here if you would like to have some more detail on
20 their function. Would you like to hear a little bit
21 more about their functions?

22 MR. WARD: I don't think that's necessary.

23 MR. KERR: What sort of communication do you
24 have within the organization like you've had some
experience with BWR's before, so if somebody has a

1 problem in the station how do you find out about it?

2 MR. HOLYOAK: How do I find out?

3 MR. KERR: Doyou have a good grapevine?

4 MR. HOLYOAK: We have an informal grapevine, and
5 we have formal superintendents meetings and we have a
6 communication network on the prior --

7 MR. KERR: I am less interested in charts than I
8 am in how the thing works.

9 MR. HOLYOAK: Each one of my assistants is inter-
10 related with the assistants in the other stations
11 in a comparable job. They meet formally and discuss
12 things informally, as I do with the superintendents.
13 I also get pretty direct feedback from Mr. Palmer
14 who is the division vice-president for nuclear
15 operations.

16 MR. KERR: Have you ever called up anybody on
17 the phone?

18 MR. HOLYOAK: Yes, I've talked to Jim Zimmer
19 and people like that.

20 MR. DELGEORGE: We also participated in a notepad
21 system. Our program includes and has included for
22 some time an off-site review function which integrates
23 any information that may be accumulated from all of
24 our operating plants as well as operating plants,
boiling water or as well as pressurized water reactor

1 throughout the country and these operating assessments
2 are distributed to that off-site review group to the
3 station and communicated to the internal station
4 organization to assure that they are aware of any
5 situation that may affect our plant from outside the
6 plant.

7 MR. CATTON: Who within that structure makes
8 the notepad system?

9 MR. DELGEORGE: The notepad system is coordinated
10 through the Director of Nuclear Safety and the off-site
11 review group and the information is monitored daily
12 and communicated directly to the station as a result
13 of that monitoring.

14 MR. CATTON: Is it on-site?

15 MR. DELGEORGE: The notepad system is monitored
16 in our general office.

17 MR. HOLYOAK: At this time I understand it's on-
18 site at several of the stations, but it's not at the
19 LaSalle Station.

20 MR. CATTON: Do you plan to have that at LaSalle?

21 MR. HOLYOAK: I have to defer to that.

22 MR. CATTON: That would be really nice.

23 MR. REED: We have a formal operating experience
24 assessment operated out of the Department of Nuclear
Safety. The notepad typewriter communicator is located

1 downtown. When there is an event we communicate
2 to the station either by cipher system or computer
3 system or telecopier or telephone. But the
4 Department of Nuclear Safety has a formal feedback
5 system for assuring that things are addressed.

6 MR. HOLYOAK: There are many other multi layers
7 of communications, the licensing administrator sends
8 out affirmation concerning licensing on all stations.
9 Mr. Schuste's group sends out resumes of problems
10 occurring in other stations.

11 MR. KERR: Mr. Holyoak, according to my reading
12 on the agenda, we are about twenty minutes behind
13 time.

14 The next item is a schedule for five
15 minutes. Do we really need to spend five minutes
16 on scheduling?

17 Or can we just go along with it?

18 MR. HOLYOAK: I would like to defer to Mr. Cordell.

19 MR. REED: No, we do not need to spend five
20 minutes. I just said that the licensing is going along
21 real well, and indeed it is. I don't have to tell you
22 our schedule of the readings which we expect next week.
23 I think the important thing to try to get over to you
24 is to remind you that there is no petition for hearings
on the LaSalle docket. Therefore, after a decision by

1 the NRC staff we may get to the issue of the license,
2 and as you know we are asking for full-term operating
3 license.

4 The anticipated fuel load date of LaSalle is
5 September of this year. And we expect to have all
6 of our industrial security and separation between
7 Unit I and Unit II completed by that time. With
8 regard to operator training, LaSalle expects to have
9 62 licensed candidates available for a walk-through
10 portion of the licensing exam, and these walk-throughs
11 are currently scheduled for next August. The licensed
12 candidates can be broken down as follows: We have
13 35 senior reactor operator licenses applicants --
14 26 reactor operators, and one senior reactor license
15 -- for fuel load foremen. 55 of these candidates have
16 already taken the written portion of the exam and
17 seven will be ready for the examination by August.

18 Of the 55 who have taken the written
19 examination 17 have passed, two have failed, and 36
20 who took the exam in October of last year have not
21 received their results yet. The two who have failed
22 will be ready to take -- retake the exam in August.
23 Based on our current pass-fail statistics, we anticipate
24 no problems in having enough qualified personnel
to support the plant start-up.

1 At the present time the preoperational test
2 program is slightly over 80 percent complete. Testing
3 has in general been started, and in many cases
4 completed on all major systems required for Unit I
5 fuel level. We currently see no difficulty in complet-
6 ing preoperational test programs by mid-August.

7 As I said, the fuel load -- scheduled for
8 September 1981 and start-up test program which based
9 upon historical precedent will require from six to
10 nine months to complete and will result in the
11 availability of Unit I for regular commercial service
12 in the first half of 1982.

13 MR. KERR: Thank you. Any questions.

14 Is it normal operating procedure to operate
15 for October?

16 MR. HOLYOAK: Would you like us to comment on
17 that?

18 (Laughter.)

19 MR. HOLYOAK: In fairness to the branch, I believe
20 they have a manpower crunch to do testing and the radar
21 test. I think one of the gentlemen who was going to
22 participate in the test retired and that has created
23 some problems.

24 And we expect the testing graded by May, I
believe.

1 MR. SHEWMON: How many pages are you talking about?
2 How long a test is it?

3 MR. HOLYOAK: Tests are usually a two-day set of
4 tests. After taking an RO, it will take up to depending
5 on the person of course up to six to eight hours to
6 write it if you take the SRO it will take six to eight
7 hours?

8 MR. KERR: He's trying to get some idea of the
9 grading.

10 MR. SHEWMON: Is it multiple choice?

11 MR. HOLYOAK: No, it's essay, depends on the
12 gentleman writing. Writing eight hours, you can write
13 a lot of pages.

14 It's a big test.

15 MR. STEVENSON: Like 30 to 40 pages.

16 MR. SHEWMON: Thank you.

17 MR. KERR: Any other questions?

18 I declare a ten-minute recess.

19 (At which time the Committee
20 recessed for ten minutes.)

21

22

23

24

1 MR. KERR: (banging gavel)

2 Before we pursue the next scheduled item on
3 the agenda, I think Mr. Shewmon has a request about
4 the nuclear safety group.

5 MR. SHEWMON: Go ahead, Mr. Ward.

6 MR. KERR: Well, it's not really Mr. Shewmon.

7 MR. WARD: Mr. Reed, you offered to have someone
8 tell us about the function of the nuclear safety --
9 corporate nuclear safety organization, and I think
10 we would like to hear a few minutes about that.

11 MR. REED: Okay, he's not here, but I've been
12 very close to this.

13 The nuclear safety group -- well, first
14 the director of nuclear safety was appointed as a
15 result of a senior advisory panel that we at
16 Commonwealth Edison hired to review our operations.
17 This panel had recommended that we have a person
18 with direct access to the chairman of the company
19 who would do an overall review of the safety of the
20 plant to integrate the design and the operations.

21 Dick Bjorkberg was the person appointed
22 last year to perform this function and report to our
23 chairman administratively and to me functionally.
24 Under Dick Bjorkberg two separate groups, one is an
off-site review group, and that is a function we've

1 always had in our company to review tact fact
2 changes and changes in procedures, and they must
3 approve after an on-site review has been taken care
4 of.

5 And in addition to this function, there
6 will be a nuclear safety group at each of our sta-
7 tions operating as well when the station is under
8 construction and at LaSalle this group would consist
9 of between three and five people. The difference
10 in how many people it will take will depend upon
11 how many people we have downtown. In Dick's corporate
12 staff, for instance. There may be a health physicist
13 downtown who will have responsibility for several
14 stations. The three to five people at each station
15 will not only check to see that the station is
16 following the approved procedures, but to make
17 subjective judgments as to the quality of those
18 procedures. They will check on quality assurance
19 department and all aspects of station design.

20 Operating experience assessment is one of
21 their major functions and will be coordinated with
22 INFAC and INPOL as well as operating assessment
23 from the NRC. They are looking at things like if the
24 gas monitor fails frequently and the station is not
monitoring fast enough to see a trend, we may look to

1 them to get that taken care of. They are to act
2 within the organization and if they cannot be satisfied
3 in that vein, then they have direct access to the
4 chairman. And he is in the process of staffing
5 this group now and we are very proud of the group.

6 MR. CATTON: Is there anybody in that group
7 who sort of takes a look at or tries to establish a
8 figure of merit and how well the operator is performing
9 in a safety sense?

10 MR. CORDELL REED: That's part of their charge.

11 MR. CATTON: Are you hiring somebody with the
12 kind of qualifications that would be necessary to
13 do that?

14 MR. REED: Wel, we have senior reactor operators
15 in that group. The person that will be the downtown
16 person in charge of the groups at each station.

17 MR. CATTON: I am referring under your nuclear
18 safety group. Is there anybody under your nuclear
19 safety director?

20 MR. KERR: I thought I said that one of the
21 members of the group.

22 MR. REED: Oh, yes. The person that's in charge
23 of the nuclear safety group at LaSalle is Joe -- let
24 me ask Joe. Did you get an SRO -- sure, Joe?

JOE: I had an SRO.

1 MR. REED: Joe Bowers was the lead engineer at
2 Dresden, and he had an SRO at Dresden, and we are going
3 to try at each station to assure ourselves that we
4 have an experienced operating man.

5 MR. WARD: Well, the corporate -- I think you said
6 that the notepad information interaction with the
7 INFAC through the notepad at least partially through
8 the corporate director of nuclear safety, will he
9 tend to communicate with the plant? I know this
10 is not all set up, but how do you envision that?
11 Will he intend to communicate with the plant super-
12 intendent or with his on-site nuclear safety staff
13 at each of the plants?

14 MR. REED: Well, that group has the sole responsi-
15 bility for notepad and INCEP. When something comes
16 in it depends on the nature of the information. Most
17 of the time he will communicate with this on-site group.
18 If there's something of a more immediate nature he
19 will interface with the superintendent. Since there
20 are many things that come through a notepad, they
21 do the initial sorting and sifting and make an initial
22 judgment, for instance, applicability to our stations.
23 For those they think that are applicable then through
24 a formal system they assign an action and the date for
response and that action is assigned to the station

1 superintendent. And that system is in operation and
2 has been operating for about a year now.

3 MR. WARD: Can I ask a question about operator
4 training now?

5 MR. KERR: I don't want to stop your question,
6 but there is going to be a presentation on operators.

7 MR. WARD: Well, a question of the staff: Does
8 the organization that has been described today, do
9 you believe it meets the staff's requirements,
10 particularly as described in the NUREG as requested?

11 MR. BOURNIA: I think there is two areas we're
12 looking to the organization from the TMI issue, and
13 we found that the organization meets the requirements.

14 MR. KERR: May we then proceed with the agenda
15 which I think brings us to TMI review issue?

16 MR. DELGEORGE: We had, as we indicated, integrated
17 our response to Item 2.A.1 on the agenda into the
18 discussion of organization, and unless you have any
19 specific questions your last comment asks the staff
20 whether they thought our organization -- we can give
21 you a brief summary of the specific changes that have
22 been made in the organization, which would really be
23 a recap of what we already discussed, or we can go to
24 agenda Item 2.A.2.

MR. KERR: Let's go to 2.A.2.

1 MR. HOLYOAK: There are three different sections
2 on the operating training program, and I'll start with
3 training for mitigation of core damage.

4 In accordance with NUREG 0737, Commonwealth
5 Edison submitted a topical outline or training program
6 on September 15th, 1980. This program fulfills the
7 requirements of the March 28th, 1980, NRC staff
8 directive as well as the recommendations of the
9 Institute of Nuclear Power Operation, document
10 entitled "Training Guidelines for Reorganizing and
11 Mitigating the Consequences of Severe Core Damage,"
12 and that was dated June 30, 1980.

13 The table shown presents a summary of that
14 outline and the number of hours spent on each topic in
15 the LaSalle training program -- in the LaSalle
16 training program. Due to delays in plant construction,
17 many of our operators receive the portions of this
18 training more than once which would increase the
19 number of hours listed.

20 As you can see, the program is comprehensive
21 and includes 251 hours of actual construction, of
22 which 221 hours have already been completed. Because
23 training offered under one topic may be applicable to
24 two or more topics, the sum of the number of hours
per topic exceeds the actual classroom hours spent.

1 The extra column identifies instances where extra
2 credit has been taken. The table primarily includes
3 only operator training. The training for instrument
4 training personnel and rad-chem personnel will include
5 training for the high radiation sampling equipment
6 which has to be installed. This training will consist
7 of one week hands-on training provided by the system
8 supplier plus two additional days of specialized
9 training for the instrument maintenance people provided
10 by equipment vendors. This plan will have instructors
11 attending this training and tending to the future
12 training needs of equipment.

13 In recent discussions with other training
14 organizations, we discovered we are significantly
15 ahead in the field of developing this training program.
16 This is evident by the fact that even General Electric
17 will not be offering training on this topic until May.
18 We will be auditing GE's training program and others
19 as they become available in order to keep our program
20 as up-to-date as possible.

21 A specific area where we have the clear lead
22 in the field is in the implementation of the new BWR
23 simplimatic emergency operating procedures. These
24 procedures were developed from the BWR owners group
emergency procedure guidelines and represent a significant

1 change of philosophy in emergency procedure development
2 and use. Previous emergency procedures were based on
3 specific equipment failures or events such as a feed
4 water pump drip or main turbine generator drip.
5 These procedures were written according to some pre-
6 determined set of possible initiating events and
7 prescribed actions based on a set of expected plant
8 responses to these events.

9 If the event was not initiated as previously
10 determined, more than one event occurred simultaneously,
11 the operator was left with little meaningful guidance.
12 The new procedures take all these variables into account
13 and give the operator guidance and maintaining the plant
14 in a safe configuration without regard to the initiating
15 of policy or for the number of equipment failures.

16 There are five new emergency procedures and
17 two contingency plans which provide all the necessary
18 operator guidance for keeping the core covered and
19 the containment intact. We have demonstrated the use
20 of these procedures to the NRC satisfaction on both the
21 mars simulator and our own control room.

22 MR. KERR: Could you go back to the sentence
23 the operator knew what to do in spite of the number of
24 things or independently of the number of equipment
failures or something?

1 MR. HOLYOAK: The new procedures take all these
2 variables into account and give the operator guidance
3 to maintain the plant in a safe configuration without
4 regard to the initiating powers or the number of
5 equipment failures.

6 MR. KERR: I don't think the word should be quite
7 without regard because I would assume the procedure
8 would take into account -- would give a significant
9 amount of regard to the equipment.

10 MR. HOLYOAK: These procedures are simple enough.
11 Jim?

12 MR. McDONALD: Like there are changes in philosophy
13 and it may be correct to say that no matter what has
14 taken place the procedure will still provide the
15 operator with good advice and good functional direction
16 and where to go previous to these types of procedures
17 if a set of situations, if the person who wrote the
18 procedure visualized -- it was not the case -- then
19 procedure then became rather useless. But now they
20 try the right procedures without regard to what could
21 cause the situation. They try to anticipate all
22 possible situations to get the operator in that
23 position and then give me guidance based upon that
24 not one specific event but any specific initiating
event.

1 MR. KERR: I guess it's probably not a good idea
2 for me to try to decide emergency procedures here, but
3 I would think in order to know what to do in an
4 emergency, you have to get some idea of what the
5 emergency is and what equipment is available to you
6 in order to do something about it.

7 So, I assume you don't have one cure that
8 cures all diseases.

9 MR. MC DONOUGH: Now, that's true, sir. What we
10 try to do is try to give the operator a complete
11 spectrum and do not rule out any possibility of any
12 failing situation based upon some initial set of
13 circumstances.

14 MR. WARD: I guess there's a point that procedures
15 react only to the symptoms which are actually observed
16 and don't jump to conclusions about what the cause is.

17 MR. MC DONALD: Yes. I think taking an example
18 for the best approach like low water level. The
19 operator should be concerned about the core being
20 uncovered. That should be of utmost concern, but
21 he's got to worry about other things and keeping the
22 containment intact. But for the initial part of that
23 action he takes his concern is the water level going
24 down and the procedure better give him some equipment
that he could start to initiate to reverse the trend,

1 because no matter what the initial cause of the lowered
2 level was, that's the philosophy behind it. Like
3 water level decreasing and the water pressure increasing,
4 et cetera, et cetera, instead of the turbine trip.
5 The turbine didn't actually trip, due to some preset
6 circumstance.

7 MR. KERR: It could be that the water level might
8 be going down because there isn't any way to get
9 water into the vessel and if there isn't any way to get
10 it in he's got to know I think, and I presume that this
11 will be covered in the procedure. He has to know
12 what it is he has in which he can mitigate a different
13 set of circumstances.

14 MR. DELGEORGE: Doctor, I think we can say that
15 there is specific consideration made of the status
16 of equipment made to maintain a safe operation of the
17 plant, and the procedures are focused now on symptoms
18 as opposed to specific events so the operator doesn't
19 have to interpret the symptoms first to conclude that
20 he has a specific event before he goes to a procedure
21 to respond.

22 He now responds to the symptoms directly
23 based on the equipment that's available, and there
24 was a vast amount of experience from operating people
on the boiling water reactors for the development of

1 these procedures so he could facilitate the response
2 of the operator.

3 And you can see from this designation the
4 procedures that have been made available. They
5 are focused on symptomatic concerns, level control,
6 containment control, level restoration, so it's a
7 broader area of focus that integrates the availability
8 of the various safety systems.

9 MR. KERR: If you look at this total picture,
10 which it seems to me emphasizes simultaneously two
11 efforts, one is to write more clearly and complete
12 procedures for a respective situation, so an operator
13 will be covered on whatever arises and the second is
14 to try to train operators better so that they will
15 understand a plant and be able to think things through
16 that nobody has ever heard of before.

17 And I guess the implication is to be able
18 to ad hoc when procedure judgment doesn't exist. So,
19 as you think through -- a very real situation, do
20 you find any conflict between those two objectives?
21 If you see the objectives in the way I have described
22 them.

23 MR. DELGEORGE: I'll allow the operating people
24 to make a comment if they like, but I think Commonwealth
Edison having both boiling water reactors and pressurized

1 water reactors in some boiling water reactors they still
2 have a vent base procedures, we believe that there
3 has been significant improvements made in the existing
4 vent based procedures currently on our operating boiling
5 water reactors.

6 And there also has been a significant improve-
7 ment in what might be called vent base procedures which
8 are being used at most of the pressurized water reactors
9 across the country. So we would agree that you can
10 distinguish between these two approaches to improving
11 operator response. The approach that has been taken
12 by the BW R owners group and which we have implemented
13 on LaSalle County is an attempt to establish a different
14 route at achieving some improvement at emergency
15 procedure and it's not to say that it's the only
16 acceptable approach, but we think it's more than an
17 adequate approach.

18 And from the experience we have gained so
19 far, our people believe it's an improvement in that
20 their understanding of the response of the plant has
21 been improved by a focus on symptoms that they need
22 to respond to as opposed to specific deficiencies
23 that are identified by enunciators on the control.

24 MR. MARK: Could I ask in connection with these
procedures the water level is going down and so for

1 the response let me pretend as a suggestion start on
2 Pump A -- not to give a real example. Now, say Pump A
3 doesn't start. Is there something in the procedures
4 to tell them what they should then do?

5 MR. MC DONALD: It gives them the entire spectrum
6 of possible ways to get the water into the vessel.
7 That's why it's so prudent in my mind to go with the
8 old ones because the old ones anticipated a pump
9 failure. Now you're in a position of a water going
10 down and what if that pump did fail. If you think
11 it did and you're in this procedure where you think
12 Pump A failed and now Pump A didn't fail, so is the
13 procedure valid or not?

14 But this doesn't take the situation or a
15 system and gives the operator all the possibilities
16 they may be faced with no matter what fails. Pump
17 A, B and C fail and normally if Pump A fails the
18 vent procedure would say if Pump A fails start Pump
19 B. But what if Pump B fails and what if Pump C fails?
20 And what if all three of them fail? This procedure
21 tries to deal and I believe does deal effectively
22 with that situation where almost everything has failed
23 and it still gives him some alternative methods.

24 MR. MARK: That covers the point I had, thank
you.

1 MR. KERR: Can you --

2 MR. HOLYOAK: Just in closing we are providing
3 one week in training on these initial procedures and
4 will be following this up with several hours on
5 refresher training and in summary we believe we have
6 satisfied the criteria for training on the mitigation
7 of the core or core failure.

8 The next topic is the use of simulators in
9 training programs, and I don't have a slide for that,
10 John. LaSalle training program currently includes
11 three major simulator training programs, all of which
12 utilize the GE simulator located near Morris, Illinois.
13 The first of these programs is a standard GE 12-week
14 operator certification training which all our license
15 candidates must attend prior to applying for a license.

16 The second program is a three-day refresher
17 training course which has been developed specifically
18 for LaSalle. It utilizes the LaSalle procedures and
19 technical specifications and implements many of
20 LaSalle's specific casualties. The LaSalle casualties
21 that cannot be duplicated on the Morris simulator are
22 discussed with the instructor using LaSalle lesson
23 plans.

24 This training program includes multiple
failure casualties, degraded core cooling capability,

1 degraded electrical distribution and stuck open relief
2 valve casualties. All our license candidates receive
3 training annually.

4 The third program is a six-day program which
5 was specifically designed to train our station control
6 room.

7 MR. CATTON: Can your simular handle it if you
8 were to break that pipe that's right below the SCRAM
9 discharge valve, if that pipe were to break; following
10 a SCRAM you have a small break and you're dumping your
11 water outside, could your simulator handle that?

12 MR. HOLYOKE: Well --

13 MR. MC DONALD: That wouldn't be considered lost
14 effluent.

15 MR. CATTON: It's a small break.

16 MR. KERR: Well, can a simulator handle that,
17 and I think the answer is no, isn't that right, Mr.
18 Holyoak?

19 MR. HOLYOAK: Right.

20 MR. CATTON: Getting back to some of the questions
21 that were being asked here, what is the symptom that
22 your operator would recognize or would he?

23 MR. KERR: Do you understand what he's postulating?

24 MR. HOLYOAK: Well, loss of level in the reactor
and everything else would be asymptomatic.

1 MR. DELGEORGE: There would be alarms that didn't
2 say the two-inch drain line on the discharge broke.
3 That alarm wouldn't come on, but there would be
4 symptomatic alarms that would suggest to him the nature
5 of the problem, and allow him to respond.

6 Area radiation monitor would indicate to him
7 where in the reactor building the break was and the
8 status of the reactor would be displayed so he could
9 respond and properly control the reactor.

10 MR. CATTON: He'd somehow have to tie that
11 radiation into the loss of coolant, wouldn't he?

12 MR. HOLYOAK: Well, he'd get an alarm from his
13 pump for one thing.

14 MR. MC DONALD: I think an evaluation of what the
15 system is -- well, there would be an evaluation of
16 a hydraulic system that would tell us what happened
17 to it. It would be a long time before the SCRAM would
18 take effect.

19 We don't train for that specific instance.
20 But I think the operators are trained well enough to
21 recognize something like that and be able to take the
22 proper action.

23 MR. STEVENSON: With the simulator it does not
24 have the ability to simulate a small break down to a
specific line as you describe. But --

1 MR. CATTON: The reason I was interested in that
2 break was because I don't know what you would do, you
3 just slowly pump all your water out.

4 MR. WALKER: Well, at the point where level became
5 low enough to give the reactor operator the low level
6 alarm in the control room, that is where they would
7 enter the emergency procedure for level recovery and
8 restoration and that's it.

9 He would start his list of ECCS pumps and
10 there's a list of several high pressure pumps and
11 several low pressure pumps and if that doesn't work --
12 I'm saying his entry level under his emergency condition
13 would be the same as if there were a break inside in that
14 level would fall down.

15 MR. CATTON: Can you isolate that break? I'm
16 just not satisfied that they would know what to do
17 about it, but I'm satisfied they would know.

18 MR. KERR: Why don't you continue, Mr. Holyoak?

19 MR. HOLYOAK: The third program is a six-day
20 program which is specifically designed to strain our
21 station control room engineers, and this intended
22 program places heavy emphasis on the role of a station
23 control room engineer on accident analysis and
24 overall plant safety, and this stresses the importance
on keeping the big picture in mind and not getting

1 pulled into little problem areas while using all the
2 indications available to analyze what is happening
3 before directing any major recovery action. All our
4 SCREES and shift technical advisers have attended this
5 training as well as a few of our shift supervisors.

6 MR. SHEWMON: Would you tell me the difference
7 in the station control room engineer and a shift
8 technical adviser?

9 MR. HOLYOAK: A shift technical adviser is a
10 graduate engineer who's been trained to respond to
11 specific emergencies. He's not necessarily licensed.
12 In the Commonwealth Edison Company, a station control
13 room engineer is a graduate engineer who holds a
14 senior reactor operator's license and is an integral
15 part of the shift -- a given shift.

16 Does that answer your question?

17 MR. KERR: A SCREE can be an STA, but an STA
18 can't necessarily be a SCREE, is that correct?

19 MR. HOLYOAK: That's correct, but from an
20 accident condition either one can work from the
21 regulations.

22 MR. SHEWMON: It may both be the same individual
23 sometimes.

24 MR. HOLYOAK: Well --

MR. DELGEORGE: During the normal operation of the

1 plant the SCREE, the station control room engineer,
2 will serve as the senior reactor operator in the
3 control room. Also on shift are two other senior
4 reactor operators, the shift supervisor and the shift
5 foreman.

6 In the event that an abnormal situation
7 occurs in the plant within ten minutes there would
8 be a shift change in which the SCREE, a technical
9 graduate with training beyond that normally offered
10 to operator candidates, would serve in an advisory
11 capacity to the shift supervisor to satisfy the role
12 in the NUREG of an FTA.

13 MR. SHEWMON: That's ten minutes because that
14 -- but you think it would take him to decide whether
15 something is serious or is that ten minutes for
16 somebody to come from somewhere else.

17 MR. DELGEORGE: It's a time that was agreed upon
18 as reasonable to provide for the turnover. The
19 individual would remain in the control room and
20 serve in the same capacity until relieved so there
21 wouldn't be a degradation in the shift's capacity
22 to respond to an event. But it is the time period
23 that we have committed to provide for another SRO
24 to come to the control room to support the shift.

MR. KERR: Well, the ten minutes -- the availability

1 of staff, the staff would want to be available within
2 ten minutes of something which occurs. The reason
3 they have ten minutes is because this man needs to
4 meditate for about ten minutes to transform himself
5 from a SCREE to an STA.

6 (Laughter.)

7 MR. WARD: I'm glad you explained that as you
8 did.

9 MR. DELGEORGE: Because from what I read I didn't
10 understand what you proposed, but the idea is that
11 in this ten-minute period, the SCREE gives out this
12 SRO and replaces that by the fellow coming from the
13 washroom or downstairs?

14 MR. SHEWMON: That means there's always another
15 SRO on site who in that ten minutes can get to the
16 control room.

17 MR. DELGEROGE: That is correct. The staff's
18 minimum manning requirements is for only two senior
19 reactor operators for a plant like ours. We will have
20 with the SCREE three senior reactors operators on each
21 shift.

22 MR. KERR: In the SER, the staff has in its
23 discussion of the SCREE or STA which, by the way I must
24 say I like, in fact if I understood the evolution of the
STA, it arose out of the feeling that the STA must be

1 better trained and it was learned they couldn't do
2 that immediately so they had -- it seems to me
3 Commonwealth is going back to the original idea.
4 But there's something in here that says -- if I
5 interpret correctly -- that the SRO is going to
6 have to come back to the control room at least
7 once every two hours to ensure that he's aware of
8 the overall plant status and any evolutions and
9 stuff like that.

10 Is this going to be in the technical
11 specifications?

12 MR. BOURNIA: We indicated that it should be part
13 of the license conditioning.

14 MR. KERR: So the licensee is going to be checked.
15 He has to see it every two hours. Are you really going
16 to do that?

17 MR. BOURNIA: Well, it's a procedure that they
18 have to follow.

19 MR. KERR: Well, procedures are expected, and
20 people get citations for not following procedures.
21 But I really think you ought to give that some thought.

22 MR. REED: We're happy for that. We certainly
23 hope this is not going to invest itself as a text
24 or anything, because I suspect after we get experience
with this set-up, that that requirements will probably

1 not be needed. We think it won't be necessary.

2 MR. WARD: Are you having or do you anticipate
3 having problems filling your staff and your requirements
4 for SCREES with graduate degrees.

5 MR. HOLYOAK: At this time I have six people in
6 training, and I have -- well, I have six station
7 control room engineers as designated and the two shift
8 engineers also in training capacity and I believe
9 there are two more people on the line who are coming
10 up. So, to answer your question directly, no.

11 MR. KERR: Also with the SCR on page 22-3,
12 under STA function, second paragraph, almost last
13 line, exercise a command and supervisory function.
14 What is a command function in a civilian nuclear
15 power station?

16 MR. HOLYOAK: Is that question directed at us?

17 MR. KERR: Well, you didn't write the SER.

18 MR. BOURNIA: He's acting as a shift supervisor,
19 so to speak at that time.

20 MR. KERR: I understand the supervision, but it's
21 the command I'm concerned with.

22 MR. BOURNIA: He is commanding the reactor
23 operator.

24 MR. KERR: Oh, I see. Go ahead. I just think
that the nomenclature here is not very meaningful.

1 I just wonder why you use it.

2 I find it in a number of publications now.
3 I don't believe it has much significance. You didn't
4 write this, I don't suspect.

5 MR. SHEWMON: You would prefer an administrative
6 response better.

7 MR. KERR: The word has significant military
8 meaning. If we're going to have to try to describe
9 something that has meaning, I think you ought to have
10 words that use words that have meaning insofar as one
11 can do so.

12 MR. HOLYOAK: Before addressing Edison's future
13 plans for simulator use, it should be pointed out that
14 we also have an on-site simulator that we have never
15 really taken credit for. This simulator is a full-size
16 operational mock-up of our feed water system control
17 panel. We have used this simulator for training
18 operators, instruments of maintenance and technical
19 staff personnel.

20 It functions exactly as the actual control
21 system and from the instructor's counsel we can
22 introduce an almost infinite number of casualties
23 for the trainees to address. It has not only provided
24 our operators and maintenance personnel with valuable
experience in operating this important system, but it

1 has allowed our technical staff and engineering
2 people to work out any bugs in the system prior to
3 start-up. Commonwealth Edison has already -- using
4 simulators it has been since 1968 in our training
5 programs and is in the process of upgrading this
6 commitment. A new central training facility is
7 presently under construction that will house a site
8 specific control room simulator for LaSalle County
9 Station.

10 Completion of the simulator is scheduled
11 for early 1983 and will meet or exceed AMSE standards.
12 All of the control panels associated with Unit 1
13 and all shared panels will be installed. All switches
14 and instruments will be functional with only a few
15 exceptions.

16 The plant process computer console will be
17 simulated and all the computer programs required for
18 operator training will be available and responsive to
19 the simulated plant conditions. The instructor will
20 have the capability of failing any switch, light, alarm,
21 recorder or potentiometer in any position. The capa-
22 bility will be provided to preprogram major plant
23 transients that will involve multiple failures and
24 extend through many hours such as Brown's Ferry fires
and the BWR version of the TMI incident.

1 The length of any specific simulator training
2 program has not yet been determined, but it's expected
3 that we'll provide considerably more hours on the
4 simulator than presently offered. The staff's
5 analysis of all operating department jobs is nearing
6 completion, and this analysis will provide input to
7 our future training programs.

8 Commonwealth Edison has been using simulators
9 for operators training for many hours, and we're
10 convinced that this is one of the best methods of
11 training operators. We're committed to providing the
12 best simulator training available.

13 MR. KERR: I take it you consider simulators
14 important and worthwhile?

15 MR. HOLYOAK: I went through the Dresden simulator
16 very early in its operation and when you can synchronize
17 a unit five or six times in one night where you have
18 one opportunity in your lifetime sometimes, I think
19 it is very worthwhile.

20 MR. KERR: I believe you said that you would
21 train operators to deal with the situation you
22 mentioned, which I think is very good, but it also
23 would be nice if you could train them to deal with
24 accidents by having them happen, but I don't know
how you can describe them. I think anything like a

1 TMI accident happening again is very unlikely. Do
2 you have anybody in your organization who can spend
3 some significant amount of time to try to think
4 what the next accident might be like, one that
5 has not yet occurred.

6 MR. REED: At the current time, Commonwealth
7 Edison is conducting a very, very extensive probabilistic
8 risk assessment in conjunction with Indian Point and
9 in this process we think that we are or will determine
10 some of those accidents that have a high potential
11 for occurring.

12 After we complete the Zion TRA which we are
13 essentially complete with now, we'll conduct one on
14 LaSalle. And I think that's going to be the principal
15 tool to determine the what ifs and affect the training.

16 MR. KERR: Thank you.

17 MR. CATTON: I'd like to pursue a little bit more
18 how well do your simulators follow the physics of your
19 various processes. How real is the back-up software?

20 MR. MC DONALD: We are trying to make it so that
21 no one -- the operator or the person using the computer
22 console will be able to tell the difference.

23 MR. CATTON: Yes. But I also heard it's going to
24 be going through accidents -- you're going to think
about the accident, you're going to go through it,

1 that's different.

2 MR. HOLYOAK: The information we derive from our
3 store-up program.

4 MR. CATTON: That won't do it. That's not what
5 we're interested in. We're interested in abnormal
6 situations like you indicated earlier, like the TMI
7 type that had not yet happened. That means you have
8 to have good representation of physics in the simulator
9 so if your operator steers you in the wrong direction
10 you're going to be following that course of events and
11 that's something strange that you thought of.

12 MR. KERR: To put it another way, you're suggesting
13 that the simulator ought really to simulate the reactor
14 and not a specific series of events.

15 MR. CATTON: Yes. They ought to know that if
16 they think up a sequence it may not follow.

17 MR. REED: We do not have engineering simulators.
18 I think that's what you are relating to. These
19 are training simulators, although we have worked
20 pretty extensively with the EPRI's RETRAN program --
21 has some limitations. But we have done extensive work
22 and right now we have notebooks -- we have various
23 transients that we have converted to RETRAN for each
24 of our operating stations, and we know the limitations
of that, but it does give us some guidance.

1 MR. KERR: If I understand what you are saying,
2 that I personally agree with you, I don't think a
3 training simulator is ever going to do the things
4 you're talking about. It ought to be used by your
5 engineering types, maybe to look for accidents. I
6 wouldn't be surprised if you don't put that into some
7 use at some reasonable time.

8 MR. CATTON: On the other hand you don't want to
9 put in the response to action.

10 MR. SHELTON: Even the Dresden simulator, maybe
11 Howard can make a comment on this, is somewhere in
12 the middle and we didn't take a set of input conditions
13 and directly program an output, like say for example
14 valve characteristics were looked at, instrument
15 characteristics.

16 There were a lot of the pieces inputted.
17 So when you go to the chain, it does develop this
18 realism and shall we say -- and maybe it's in the
19 middle of full engineering simulator, and one that
20 is just a trainer where you plug in an input and
21 it prints out if you want the FSAR output.

22 MR. CATTON: Some of the simulators have adjusted
23 their model so the results come out, but what about
24 the FSAR output. Those are not best estimates, they
are evaluation models, and they could well operate

1 in the wrong direction. If you are using RETRAN,
2 that's close to your best estimate. That is a
3 significant improvement for FSAR. Somewhere you're
4 going to get the best estimate as contrasted with the
5 calculation model. That's the only point I'm trying
6 to make.

7 MR. KERR: Good point. Please continue, Mr.
8 Holyoak.

9 MR. HOLYOAK: The last section on training is
10 training implemented other than TMI. Two requirements,
11 and even before the TMI incident, the Commonwealth
12 Edison training organization had initiated an in-depth
13 analysis of many of our training programs. Since
14 the accident, this effort has accelerated, and we
15 are now performing an extensive analysis upon which
16 our future training programs will be based. The
17 wisdom of doing this has been recognized by many
18 post-TMI reports, and we believe we are exceeding
19 even the most rigorous recommendations in this area.
20 From the very beginning Commonwealth Edison has made
21 an effort to provide the best possible training.
22 Our training programs were always designed to exceed
23 the minimum accessible standards to make sure of a
24 safe and efficient operation of the plant.

The truth of the matter is we have made very

1 few changes or improvements in the light of TMI. We
2 already have implemented practices that are now just
3 becoming recommendations in the latest and most compre-
4 hensive study of nuclear training, CR 1750, entitled
5 "Analysis Conclusions and Recommendations concerning
6 Operator Training."

7 Can you put that -- that to back up what
8 we are saying, this is the recommendation from NUREG
9 and this is what we have been doing in the right-hand
10 column: conduct task analysis as a training basis
11 and we've been doing that since February '80, and
12 we've been doing it for several years. And the
13 next item, "Upgrade and Formalize OJT," and these
14 are task and qualification cards, and we've been
15 doing that since '78. "Upgrade SRO Training for
16 development of supervisory skills, all management
17 has attended a problem-solving program and supervisory
18 workshops, and such as management by objectives and
19 communication and listening and performance analysis,
20 and increase operator work force -- "

21 MR. WARD: Could I ask you a question? Does
22 that mean -- with the NUREG recommendation was to
23 upgrade SRO training.

24 MR. HOLYOAK: Development of supervisory skills.
In other word , we are trying to get our people to go

1 through problem analysis, decision-making analysis
2 techniques.

3 MR. WARD: Okay. But you say all management has
4 attended.

5 MR. HOLYOAK: All management in the station has
6 undertaken training.

7 MR. WARD: You're calling SRO part of management?

8 MR. HOLYOAK: Yes, sir. Definitely. All of our
9 shift supervisors are management by definition, that
10 is.

11 All right. "Increase the Operator Work Force."
12 We have committed to six shifts to provide more
13 training time and reduce overtime pressures.

14 "Provide Instructor Training." We have used
15 NUS Management Training Service and University of
16 Wisconsin instructor programs.

17 MR. CATTON: What are the qualifications for
18 instructor?

19 MR. HOLYOAK: Our instructor for licensed
20 training usually holds certification from a simulator
21 program, and some of them, they will hold SRO's for
22 licensed training.

23 MR. CATTON: So they have basically come up to the
24 operating side of the house?

MR. HOLYOAK: To a large extent or in some cases

1 is it three people who hold teaching certificates?

2 MR. MC DONALD: Yes.

3 MR. HOLYOAK: Yes, and some of those people.

4 We have a spectrum of trainers, obviously we have
5 people for training like rad-chem technicians.

6 MR. CATTON: Do you have any engineering-type
7 people in training?

8 MR. HOLYOAK: Nuclear engineering?

9 That's a separate program.

10 MR. KERR: Well, do you have any teaching?

11 MR. CATTON: Yes, teaching or mechanical engineer.

12 MR. HOLYOAK: We have a mechanical engineer.

13 MR. CATTON: Part of your training staff?

14 MR. HOLYOAK: Yes.

15 MR. KERR: Did you have any further questions,
16 Mr. Ward?

17 MR. HOLYOAK: I guess I covered the list primarily.

18 MR. WARD: I just had a question really related
19 to staffing, but have you -- do you plan to use
20 at the LaSalle shifts or SRO's experienced from your
21 other plant operations?

22 MR. HOLYOAK: Some of our staff. For instance,
23 I could say myself and two of my three assistants
24 have SRO backgrounds from other stations.

MR. WARD: What about people at the SRO level at

1 LaSalle? Will any of theirs have had prior experience?

2 MR. HOLYOAK: Oh, yes, quite a few. I have a
3 chart if I could find it in this pile, if you want
4 to look at that. But it is true.

5 MR. WARD: That's all right, thank you.

6 MR. DELGEORGE: There are more than ten that had
7 previously licensed.

8 MR. HOLYOAK: About that. Let's see. This is
9 a chart, and it shows BWR licenses previously held
10 in the operating department seven, administration one,
11 the passed written LaSalle exam shows who is certified
12 there. That's for the written aspects. Other BWR
13 experiences showing nuclear Navy experience and other
14 light water reactor experience, several people there.
15 Does that sort of answer your question?

16 MR. WARD: Yes.

17 MR. BISHOP: It should be pointed out that those
18 don't really overlap.

19 MR. HOLYOAK: The one that would be with a
20 written exam.

21 MR. KERR: Do you have any senior reactors
22 that -- any feelings about that you'd be willing to
23 express?

24 MR. HOLYOAK: I don't think it is automatic that
the best senior reactor operator is necessarily a

1 graduate. I don't think they are mutually exclusive.
2 I've seen very, very good and capable operators who
3 really have had very little formal schooling beyond
4 high school and I have seen very top-notch graduates
5 who make excellent operators. I don't think the
6 academic background necessarily relates to the quality
7 of the capability.

8 MR. KERR: Do you think it's a good idea to
9 require a degree or degree holder?

10 MR. HOLYOAK: No. I don't think it's a good
11 idea. I think you will exclude a lot of capable people
12 and I don't think there are very many capable people
13 in this country who can do this kind of work.

14 MR. REED: Is that also the corporate opinion,
15 too? It's going to be a very severe problem to get
16 graduate engineers, a number of graduate engineers,
17 to hold down shift positions. The proper approach
18 is to get a graduate engineer and put him into the
19 function where he is supervising the plant operations.
20 But to get ten graduate engineers to work Saturday and
21 Sunday and weekends I don't see how it can satisfy
22 anyone.

23 MR. CATTON: How about the money?

24 MR. REED: Money is not going to be the thing to
do it for us. Money is not the motivating factor.

1 MR. KERR: Well, you certainly have to take
2 that into account. I think it is important because
3 you have a disgruntled individual on the job who
4 doesn't think he's getting enough money and I would
5 like to see if there's enough correlation between
6 a man's capabilities on SRO and a man's getting a
7 degree like -- you know, maybe you toss out one or
8 two percent, but what I'm asking really is what is the
9 correlation formula? I don't have statistics on
10 it.

11 MR. HOLYOAK: I would say no. I wouldn't make it
12 a requirement, but at the same time I'd say when you
13 have the man in there you should be providing this
14 type of training programs to sharpen him up.

15 MR. KERR: I have a degree, and I think that the
16 worst thing that a nuclear power plant could do is
17 put me in a job where anything is radioactive. I
18 don't think I'm advocating everybody with a degree
19 can operate a reactor.

20 I see a high correlation.

21 MR. MC DONALD: The document we showed earlier,
22 CR 716, is a 200-page analysis that does address
23 exactly what you brought up. What's said here can
24 be borne out there.

MR. KERR: Well, the training program that you

1 have described and from what you say it has been
2 improved and I think it's moving in the right
3 direction. What I'd like to ask you, to put the
4 question in a different way: Have you gone -- having
5 gone to a training -- how do you select the people?
6 Do you let the licensing process do your selection
7 for you, or do you have a different selective process?

8 MR. HOLYOAK: Before a man can get into the
9 stream of becoming an operator when he comes into
10 the station we usually obviously interview the
11 people -- obviously, some people are very heavy in
12 the maintenance area. We aim them in that direction.
13 And a man is aimed at operating and he normally has
14 a pretty good background of physics and chemistry
15 from high school, and we put him through a very
16 general physics test battery to determine whether he
17 is capable of passing a reactor operated license or
18 would make a good operator as much as we can from a
19 psychological standpoint.

20 MR. KERR: Now, again, I am not altogether convinced
21 that there's a high correlation for passing an operator's
22 exam and being a good operator.

23 MR. HOLYOAK: I'd agree with that.

24 MR. KERR: I'm asking you what your selection
methods are for determining who you think you are

1 willing to turn loose on your plant. You have to
2 make that decision.

3 At present there's a minimum which can pass
4 the license exam, but that does not necessarily mean
5 you want him operating your plant. I mean, is that
6 your ultimate selection.

7 MR. HOLYOAK: To get the man into the program he
8 has to at least pass a general physics exam, which
9 says that he has cemently -- let's put it that way --
10 he is capable that he has a good possibility of being
11 stable enough, of being an operator. It's not a
12 psychological sign exactly, but it's basically one
13 of a physics nature.

14 From that point on, we have someone who
15 reviews the operator on a six-month basis, and we
16 certainly get feedback from the staff -- the
17 supervisory staff that supervise the man at the
18 existing plant, and the man will be five or six
19 years as equipment attendant out in the plant before
20 he heads for licensing.

21 And there's a lot of carrying through.
22 We try to winnow the ones who aren't operators, at
23 the same time we have to face up to the fact that the
24 Edison Company has representation as a union -- the
operators are in the union and we have to work with

1 the union and explain very carefully when we pull
2 a person out from an operating position denying
3 him his right to go for a reactor operator's license
4 which has a premium that goes along with it.

5 So, it's a long, long process, and it's --
6 I couldn't say it's a clean-cut process in any sense.

7 MR. KERR: Well, there's a lot to do to deal with
8 that problem, but I have talked to some people who
9 are members of another union, and my impression is
10 that the union does not have a lot to say about who
11 can do the work. I mean, some companies have check
12 pilots and they choose check pilots and a man has to
13 pass a licensing examination.

14 But I don't think the FAA -- being able to
15 pass FAA requirements is enough. Most organizations
16 to qualify a man to fly a commercial aircraft are
17 quite stringent. Now, I am not a pilot, so I can't
18 speak from experience, but the ones to whom I have
19 talked at least would convince me that they thing
20 that the selection criteria within companies are
21 more stringent than FAA requirements would have to be.
22 And if this is in the face of a fairly strong union
23 -- I may be misreading things, but I would simply say
24 that I am really asking: Do you have a set of criteria
or selection processes which are perhaps more stringent

1 but at least somewhat more independent of the licensing
2 process and can you enforce it?

3 MR. REED: Let me try to answer that. We don't
4 have a set of criteria as such, but what we have is
5 the opportunity -- a man must present -- the station
6 man, the lowest level, we have an opportunity of denying
7 him promotion to the next step, which is equipment
8 attendant, or after he's been in that step for awhile,
9 we deny him -- I mean we deny him the opportunity to
10 become an equipment operator or license training.
11 But he cannot, at the personal whims of Robert Holyoak
12 or anyone else, it has to be with cause.

13 And we have documents that that man or woman
14 has -- has to be deficient in some way. By the time
15 a person in Commonwealth Edison reaches the position
16 where they are selected for a reactor candidate, we
17 have to really sift it out -- we have already sifted
18 out a lot of people for obvious reasons. He may horse
19 around or whatever. But we do have a union. Our union
20 is stronger than that of the airline pilots. Just so
21 we can document the cause by which we fail someone out.

22 But I think your answer is it's not just a
23 criteria that he passes the NRC exam. Probably if he was
24 deficient in some manner he would not have reached
that point with us promoting him to the point where he

1 would have the opportunity of taking that test.

2 MR. KERR: Well, is there any way given that a
3 man has been a qualified operator for several years
4 to decide that for some reason or other you do not
5 longer consider him qualified?

6 MR. REED: Right, with cause.

7 We have had several examples.

8 MR. KERR: I'm not suggesting if it's only a whim.
9 I'm sure of that.

10 MR. REED: We have had several examples at our
11 operating stations where we have a demoted man from
12 an operator position. We have had examples where we
13 transferred a man out of nuclear station work to non-
14 nuclear station work. Every fifth week the operating
15 crew goes through a week of training, and at the end
16 of that week of training he must take examinations
17 on certain subjects. If he scores low on those
18 examinations we can either not allow him to go back
19 on shift, give him additional training or he cannot
20 come up each week or each month that he goes through
21 this -- we take him out of operator training.

22 I must say it has been the last three or
23 four years though that we have really started to tighten
24 up in this area.

MR. KERR: Well, I think it's important you do

1 because, with all due respect for NRC staff, and I do
2 have an awful lot of respect for people who are
3 operating the plants, and they are in a better position
4 to judge qualified operators than anybody else.
5 If they don't take the initiative in setting very
6 high standards, and it seems to be, they probably
7 aren't going to get the quality of operators that
8 you need.

9 MR. REED: I agree.

10 MR. KERR: Where are we now on this?

11 MR. DELGEORGE: Mr. Kerr, at this point in the
12 agenda as you will recall we had a very fairly extensive
13 discussion on the improvements we made in the control
14 room. The discussion that's included in your booklet
15 provides a discussion in summary form of what you saw
16 in the control room. We can go through that discussion
17 for you here.

18 MR. KERR: Why don't we say that anybody wasn't
19 satisfied with the presentation can ask questions?
20 That'll save making a formal presentation which I think
21 you're telling me you're going to duplicate what we
22 saw this morning.

23 MR. DELGEORGE: Well, if there are any questions
24 we can go to agenda Item 2.A.4.B. That would be
Habitability Studies.

1 MR. KERR: Okay, are there questions involved
2 about the coupling between the control panels and
3 operators based on what you saw this morning?

4 MR. MARK: Just one. I wasn't quite clear as
5 we saw this morning as to the form it's expected to be.
6 Is it retained or is it still in consideration?

7 MR. DELGEORGE: We are still in the process of
8 evaluating. I believe there's a reference in the
9 SCR to what's called a long-term program. We have
10 completed a design review of the control room and
11 have agreed to make modifications, some of which you
12 saw today.

13 We have also agreed in certain areas to a
14 longer-term program of backfit. This would include a
15 reassessment of the overall lighting standards in
16 the control room and in some cases relocation of some
17 of the valve operators and additional enunciator
18 tiles in the enunciator panels.

19 And those commitments have already been
20 formally made.

21 The staff has also in progress a broader
22 long-term review of control room design.

23 (6:00 o'clock p.m.)

24 And we expect as a function of the staff's
future request to provide additional information. But

1 for all practical purposes the majority of the
2 modifications that we now know of that will be made
3 to the plant will be made prior to fuel load and
4 most of them you have already seen. There are a few
5 more that will be completed prior to the start of the
6 second fuel cycle and these include the more extensive
7 relocation of instruments to provide a closer
8 coordination between controls and instrumentation.

9 MR. MARK: Thank you.

10 MR. CATTON: Do you have a consulting firm that's
11 helping you with this?

12 MR. DELGEORGE: Mike, can you identify the
13 consultant that's helping us on this? We have
14 internally human factors engineer who works on our
15 corporate engineering staff and in addition we have
16 contracted with an outside consultant to independently
17 assess our control room and, Mike, would you tell us.

18 MIKE: We had general physics and resources
19 development.

20 MR. DELGEORGE: We also are conducting a design
21 review of the control rooms. As I told you earlier,
22 we had a task force identified from our corporate
23 offices as well as the LaSalle site. That included
24 experienced operators. And we surveyed the operating
staff at LaSalle County for input on the most effective

1 changes that could be made in the control. We
2 think at the acknowledgment of staff we have conducted
3 a very comprehensive review and made some significant
4 changes in our control room.

5 MR. CATTON: Have you done anything like maybe
6 taking some of the procedures and run drills?

7 MR. DELGEORGE: Yes, we did.

8 MR. WARD: I have a question. The color concepts
9 you use, I think what I learned this morning was that
10 on the control board you were using the green and
11 blue lights as indication of a normal setup, but on
12 the CRT you didn't necessarily carry through that same
13 color scheme as I recall -- blue indicated that a pipe-
14 line had flow-through, or that a cable had -- green
15 meant that it didn't.

16 Do you see that, perhaps, as a --

17 MR. DELGEORGE: I'm going to defer that to
18 Steve Shewmon.

19 MR. SHEWMON: That question was brought up
20 and the NRC did their audit.

21 MR. KERR: Mr. Shewmon, would you mind using
22 the mike?

23 MR. SHEWMON: Okay, thank you. That question
24 was brought up when the NRC did their audit of the
control room and it was concluded that at the present

1 time the CRT is used as a diagnostic tool versus an
2 operational -- a control interface, so it's still
3 with the old in-board concept, and Dr. Silverman
4 studied that situation and decided there wouldn't
5 be any problem of transfer of trading because he
6 called it a different psychological set. That's
7 what the operator is on, and he concluded that there
8 were no problems.

9 And Mr. Ward, how do you feel about that?

10 MR. SHEWMON: I agree with them, that there
11 won't be any problems on it.

12 MR. KERR: I'll translate all that to say that
13 they recognize the problem, but for the time-being,
14 they have chosen to ignore it.

15 (Laughter.)

16 MR. SHEWMON: I'd say we don't recognize it as
17 a problem, but as an inconsistency.

18 MR. KERR: Well, that's better.

19 (Laughter.)

20 MR. KERR: Habitability study, all right?

21 MR. SHELTON: In addition to the human factor
22 engineering that's been incorporated in the control
23 room, the protection of the control room personnel
24 from radiation chlorine and ammonia which were postulated
to be present in the LaSalle vicinity were considered

1 in the overall design of the control room envelope
2 in order to ensure habitability for personnel and
3 integrity of the safety-related control equipment
4 and components inside the control room under all
5 plant operating conditions including the design and
6 basis accident. The HVAC system serving this room
7 is designed as follows: We have two one hundred
8 percent capacity redundant safety-related HVAC
9 equipment trains as shown in Figure 1. Outside air
10 intake for each of the HVAC equipment train is
11 independent, separated and missile-protected. Each
12 intake is provided with redundant radiation monitors,
13 chlorine, ammonia and ionization detectors.
14 Radiation signals automatically routes the outside
15 make-up air through the emergency filter unit which
16 is capable of removing 99.9 percent of all particulate
17 matter and 99 percent of all radioactive and non-
18 radioactive forms of iodide. Detection --

19 MR. WARD: Excuse me, is that 99 percent of all
20 elemental iodide? How effective is it for organics?

21 MR. SHELTON: The basis for that is methyl iodide.
22 Detection of noxious gases, chlorine, ammonia and smoke,
23 automatically isolates the outside air intakes and
24 places the HVAC system in a hundred percent recirculation whereby all return air is routed through a normal

1 bypass charcoal absorber. Capability of purging the
2 control room with one hundred percent outside air if
3 ever necessary is provided.

4 Capability of maintaining control room
5 environmental conditions of approximately 73 dry bulb
6 and forty percent relative humidity and an eighth of
7 an inch water gauge positive pressure with respect
8 to the adjacent areas to preclude the infiltration
9 of unfiltered air.

10 MR. CATTON: Do you have an oxygen supply some-
11 where?

12 MR. KERR: I think his question is: Do you have
13 a capability to complete a sealing off of outside air.

14 MR. SHELTON: That's the purpose of the filter
15 make-up unit used. If you have some choices in the
16 system, if the situation were such that you had to
17 supply air to maintain the positive pressure, if you
18 will, in the control room, you would take the make-up
19 air through the filter unit, the emergency filter
20 unit.

21 MR. KERR: You've got to get some outside air.

22 MR. SHELTON: Yes, you've got to have some
23 make-up for positive filtration.

24 MR. KERR: Is there anything unusual about your
habitability system? It's reasonably conventional, and

1 I don't mean --

2 MR. SHELTON: Well, by current day nuclear power
3 plant standards, it's fairly conventional except
4 we'd like to leave you with a point that it is --
5 that it contains two 100 redundant trains as opposed
6 to two half systems or three fifty percent systems
7 or something like that. Two one hundred percent
8 systems.

9 But I think other than that, it would be
10 fairly typical.

11 MR. WARD: How often would you test measure the
12 efficiency of particulate filters in the carbon vent.

13 MR. SHELTON: That I don't know. I'd have to
14 defer to perhaps Bob Bishop back there from our
15 operating department.

16 Mr. Bishop, will you come to the mike, please?
17 Because we're being recorded here, and we can't hear
18 you from the back of the room, and I think this
19 reporter is having trouble with people from the back
20 of the room.

21 Did you understand the question, sir?

22 MR. BISHOP: I think the question is: How often
23 do you have to -- how often will you measure --
24 that's in our technical specifications, and I believe
it's area every eighteen months every refueling time.

1 Or when you expect there has been a problem.

2 Where you have welding fumes or whatever.

3 MR. WARD: Yes, thank you.

4 MR. KERR: Thank you.

5 That's perhaps enough on the control room.

6 Let's go on. Is there anything unusual about the
7 local environment? Do you get corn silks or corn
8 pollen in there?

9 (Laughter.)

10 MR. SHELTON: No. Frankly, I don't think there's
11 anything unusual. In fact, as you saw coming out
12 there, we are in a very rural location, and you
13 have the river and you have the highway, which is a
14 good distance away. No problems with the truck
15 accidents or stuff like that.

16 MR. KERR: Okay. Inadequate core cooling
17 instrumentation

18 MR. SHELTON: This post-TMI item, 2.F.2, has
19 as its objective the addition of instrumentation
20 or controls to provide easy-to-interpret indication
21 of inadequate core cooling. Specifically, the added
22 instrumentation must provide indication that
23 inadequate core cooling exists from any cause and
24 must not erroneously indicate an inadequate core
cooling condition because of an unrelated phenomena.

1 Indication of approaching inadequate core cooling
2 with advance warning and full-range level indication
3 to the bottom of the core was specified and provided.
4 Design analysis should cover considerations of
5 instruments, accuracy, merits of various instruments
6 to monitor other parameters indicating of inadequate
7 core cooling as well as human factors related to
8 operator training and use of data.

9 Commonwealth Edison is a participant with
10 the BWR owners group which evaluated the adequacy of
11 presently installed BWR water level instrumentation
12 including that used in the BWR 5's at LaSalle. The
13 GE transient evaluation audit level responses in core
14 coverage conditions reported to the NRC in 24708-A
15 and its predecessor 2407-A as supplemented in October
16 1980 has been entered on the LaSalle docket.

17 A response to question 31.287 which also
18 responded to I Bulletin 7921 treated instrument
19 accuracy --

20 MR. KERR: It would be helpful to me if you could
21 give me the essence for these things because we don't
22 have them quite -- what was that question, what did it ask?

23 MR. SHELTON: We were basically discussing instru-
24 ment accuracy, and we attempted in that response to that
question to discuss the accuracy and the fact that it's

1 covered several zones. And it's basically a disserta-
2 tion on the water level instrumentation.

3 MR. KERR: And the bulletin has it in the same
4 question?

5 MR. SHELTON: Yes.

6 In Appendix L in the FSAR, we again provided
7 a discussion of level instrumentation. Considerations
8 of other in core measurements, such as flux or working
9 fluid temperatures did not reveal any workable method
10 for ready and unambiguous core cooling indications.

11 Based on the above, Commonwealth Edison
12 endorsed the BWR owners position that the LaSalle BWR 5
13 needs no additional instrumentation to give an un-
14 ambiguous, easy-to-interpret indication of core
15 cooling. The provision of the fuel zone level
16 measuring instrument with total core coverage is
17 considered to be adequate for post-accident inadequate
18 core cooling management.

19 The existing narrow range BWR level
20 instruments are adequate to provide, easy-to-interpret
21 indications of approaching inadequate core cooling
22 whether during normal operation or during transients.

23 MR. KERR: How do you determine approaching
24 inadequate core?

MR. SHELTON: In this sense it would be a level

1 drop towards the top of active fuels. It could be
2 of a concern.

3 MR. KERR: Does it have to be for example any
4 particular drop because staff seems to be asking that.
5 To be able to measure -- what is it to be approached
6 to -- do you just interpret that the water level has
7 dropped? Is that what it means to you?

8 MR. SHELTON: For me it would be a time judgment.

9 MR. KERR: Does that mean you might be able
10 to measure the rate at which the water level has
11 dropped?

12 MR. SHELTON: Yes. And you should be able to
13 do this with the chart that we have, unless you get
14 a massive approach into that.

15 MR. KERR: The chart you would have to gather
16 would be showing the levels.

17 MR. SHELTON: Yes, that's right, you could watch
18 the rate.

19 MR. CATTON: Your position is that you don't
20 need to measure the steam temperature at the top of
21 the core?

22 MR. SHELTON: Basically, yes.

23 MR. CATTON: Now, do you want to make some
24 judgments with respect to how much core degradation
you have? How would you determine this level?

1 MR. SHELTON: With radiation sampling of the core
2 and of the gases -- gas space or water space.

3 MR. CATTON: Basically, in your position you do
4 everything you can and after it's all over you're
5 going to look at it. This interim period where level
6 of temperature might give you a good picture of
7 the state of what's going on in the core. You should
8 feel you don't need that.

9 MR. DELGEORGE: We have a representative here
10 from General Electric, Steve Stark, and he can comment
11 on that.

12 MR. CATTON: Well, I don't want to get that far,
13 I just wanted to raise the question.

14 MR. KERR: Well, I want to get into it just as
15 far as you want to get into it.

16 MR. STEVE STARK: My name is Steve Stark of
17 General Electric Company. Of course --

18 MR. KERR: Do all of the owners group use GE?

19 MR. DELGEORGE: I believe it's unanimous.

20 (Laughter.)

21 MR. KERR: Just asking.

22 MR. STARK: My name is Steve Stark. The first
23 objective in the operation of the BWR, of course,
24 is to avoid the approach of inadequate core cooling,
and that is to maintain the level well above the core.

1 If, for some very degraded conditions the water level
2 did drop below the active fuel for an extended period,
3 it is possible that you could get core damage; and I
4 think the further instrumentation that the LaSalle
5 Station is equipped with to observe the occurrence
6 of inadequate core cooling is the existence of hydrogen
7 monitors within containment, gamma monitors, which is
8 within the containment, and let's see, there's also
9 one other listed -- dry well temperature compression.

10 And using those parameters the operator
11 could adequately determine that inadequate core cooling
12 has occurred and take action to reestablish core
13 cooling.

14 MR. CATTON: It seems to me where your monitoring
15 levels -- I think as long as you've had no core damage
16 monitoring levels is probably all you would really
17 need.

18 But as long as you have core damage and
19 you're interested in how much you have and interested
20 in how much your knowing the rate is occurring, I
21 don't think that the level is quite sufficient. Now,
22 Reg Guide 1.97 says, what does it require? Does it
23 require that you monitor the course of the accident
24 or monitor the situation when you're trying to avoid
core degradation, or does it just require that you know

1 what happened when you weren't able to mitigate the
2 accident?

3 MR. KERR: Is this a rhetorical question?

4 MR. CATTON: Yes, I'm asking the staff. I mean,
5 you're supposed to monitor the cause of the action
6 and get an idea of when core degradation is occurring
7 how much is going on where you're at, and you have to
8 have those temperatures.

9 If all you want to know is that gee, I'm
10 in trouble, and I want to avoid filling it up --
11 that's enough. I think.

12 MR. KERR: Do you understand Mr. Catton's question?
13 Could you respond to it, sir?

14 MR. AXELSON: I think one of the things mentioned
15 or your representative mentioned, using these other
16 monitors, it would only help you if you had a leak.

17 MR. CATTON: They are kind of slow, too, we know
18 that from TMI.

19 MR. KERR: I think Mr. Catton's question in
20 Reg Guide 1.97 meant that you want to be able to
21 follow the course of the core damage before it
22 develops.

23 Isn't that what you are asking?

24 MR. CATTON: Yes.

The rest would follow.

1 MR. KERR: Let's not wait for an answer. Perhaps
2 you could look at it and respond.

3 MR. STARK: Maybe I can help somebody.

4 I believe the Reg Guide shows post-accident
5 instrumentation and its primary objective is to
6 monitor for the core thermocouples the existence of
7 core damage.

8 There has been some evaluation into just
9 how capable or what the capability would be if
10 -- in determining the degree of core damage and
11 thus far would have not been able to identify any
12 great help that would be contributed by the existence
13 of thermocouples in determining --

14 MR. KERR: Well, we consider the more knowledge
15 that one has the more better equipped one is to
16 handle the situation given that you have the informa-
17 tion of what you're going to do about it.

18 I feel that the question has been addressed
19 very satisfactorily.

20 MR. STARK: There's one statement that the staff
21 made that I'd like to add something to: They said
22 that you could only make these containment measurements
23 if there was a leak. Well, of course the only way that
24 you could get into degraded core conditions is if you
did have a place where you were losing water level.

1 So there's an inconsistency there.

2 Our reg valuations by General Electric.

3 MR. WARD: That's not symptom-oriented thinking.

4 (Laughter.)

5 MR. KERR: Well, I guess there's ten ways you
6 can leak water and not have any indication of it.

7 MR. STARK: Our evaluations have shown that as
8 long as the core is covered that there will be
9 adequate core cooling.

10 MR. DELGEORGE: One of the problems that we have
11 at this point is an inability to reach a consensus
12 and what would be unambiguous measures of inadequate
13 core cooling. The staff has in Reg Guide 1.97
14 prescribed that we do something that is not clear
15 to us would be effective.

16 MR. KERR: It seems to me that unambiguous term
17 is unfortunate.

18 MR. CATTON: It also originated following the
19 course of the action.

20 MR. KERR: A partly ambiguous situation would
21 be worth something. What is it the staff is asking
22 LaSalle to do? How many thermocouples is standard?

23 MR. BOURNIA: Would you repeat that?

24 MR. KERR: How many thermocouples and where
would they be located?

1 MR. BOURNIA: We read what's in Reg Guide 1.97.
2 It says four thermocouples per quadrant.

3 MR. KERR: Sixteen altogether?

4 MR. BOURNIA: That's what it says.

5 MR. KERR: Would you settle for one for four?

6 MR. BOURNIA: One per four is required for the
7 operation.

8 MR. KERR: So you could still satisfy the single
9 phase criteria and get two per core. Where would they
10 have to be?

11 MR. BOURNIA: I can't tell you that.

12 MR. KERR: The Reg Guide must say something.
13 What does it say?

14 MR. KERR: Let me put it another way: What is
15 it you are asking LaSalle to do?

16 MR. BOURNIA: If they would be willing to integrate
17 the core coupling by June 1981.

18 MR. KERR: Well, Reg Guide 1.97 doesn't tell
19 them what to do. Who's going to tell them that?
20 What is it they are committing to? They are committing
21 to something.

22 MR. BOURNIA: I think that this still -- this option
23 is still for study. We don't have to make that decision
24 until June 1983. However, we want to make sure --

MR. KERR: I've got to make a decision by next

1 week, if we write a letter.

2 MR. BOURNIA: We want to assure yourselves that
3 the applicant is going to put some thermocouples on.

4 MR. KERR: But you're not telling them where
5 you wanted to put them. You're asking them to make
6 a commitment to do something and they say, what do
7 you want me to do; and you say, I'm not sure yet.

8 MR. BOURNIA: I think by the date that we are
9 indicating we have not come to that conclusion.

10 MR. KERR: I wouldn't commit to doing something
11 in 1983 without having any idea what I was being asked
12 to do, would you?

13 MR. KERR: I can't believe what I'm hearing.

14 MR. CATTON: But there's kind of like a Mexican
15 standoff. GE says no, --

16 MR. KERR: I'm not talking about GE, I'm talking
17 about the staff here. It seems to me it would be nice
18 if the applicant could be told what it is the staff
19 wanted them to do. And it seems to me that the staff
20 is not prepared to tell them.

21 MR. BOURNIA: You're right in that respect. I
22 think the only thing we are saying is that we think
23 thermocouples would be required.

24 MR. KERR: From what I have heard about this
discussion, depending upon where you put the in-core

1 thermocouples, and we've learned how difficult it is
2 to install and operate.

3 MR. BOURNIA: But the idea is you still have to
4 say that you are going to put them in. Now, how you
5 do it is still in the planning stage.

6 MR. KERR: What is it that the staff is requiring
7 the applicant to do?

8 MR. BOURNIA: My answer to your question is: We
9 want to have the applicant insert the thermocouples.

10 MR. KERR: So how they do it is okay? Then what
11 is the margin?

12 MR. MARK: Will they be all right if they are
13 offered six inches of natural uranium?

14 MR. KERR: Or in the middle of the core? Where?

15 MR. BOURNIA: I cannot answer that.

16 MR. KERR: If I sound like I'm picking on you,
17 I'm sorry.

18 MR. MARK: Look, Bill, as long as they get those
19 signals in Bethesda, then they'll know what to do with
20 them.

21 (Laughter.)

22 MR. DELGEORGE: From my observation, it seems
23 that the committee has perceived the problem that
24 this applicant has in making a commitment today
to install equipment that we are not sure would produce

1 any useful effect.

2 MR. KERR: Well, the use of thermocouples might
3 be good, and I'm not sure I know why except that I
4 remember at TMI also they turned out to be very valuable.
5 They were in four or five strategic spots. They might
6 be worth something. At this point, however, if you
7 made a commitment to put some in, I guess the staff
8 wouldn't be able to tell you whether they would
9 accept it or not, because you gentlemen -- well, I
10 don't mean you gentlemen on staff -- but you have not
11 decided yet where you want them.

12 Is that the situation, gentlemen?

13 MR. BOURNIA: Well, I'm not well-versed in this
14 area as well as you can see, and I am not going to
15 commit staff to something I might be in error on.
16 I think it should be a topic that should be discussed.

17 MR. CATTON: Why is there so much resistance to
18 putting them in? Is it that difficult?

19 MR. HOLYOAK: It's a function of maintenance down
20 the road.

21 MR. CATTON: Well, wait a minute. Maintenance
22 of thermocouples --

23 MR. SHELTON: Let me comment with a couple of
24 reservations. One is because DWR operates in a steam
environment and the temperature of the water and the

1 steam are basically the same. So we have to go to a
2 heated firma couple. And there's two core spray
3 spargers in there, and to put this thermocouple in
4 if I put it under the spray then I am not sure what
5 the thermocouple is telling me. If it's above the
6 spray and, again, I am not sure what sort of heat
7 influence -- what I have seen again, it comes through
8 the core spray.

9 MR. CATTON: If you -- I think you've got to
10 decide what you want and where you want to put it
11 and then just do it. Now, if it's impossible to
12 put them where you have to put them, that's the
13 question. And I am just getting the feeling that
14 it is very difficult to put thermocouples where you
15 think they ought to be, and therefore the best thing
16 to do is not put them.

17 MR. SHELTON: I guess we believe they wouldn't give
18 us any meaningful advantage.

19 MR. CATTON: There I could understand if you have
20 to redesign the whole reactor in order to have thermo-
21 couples in there. Maybe you ought to give it a little
22 more thought and not do it. But if it's just a matter
23 of -- I don't know whether I should put them here or
24 there, that to me does not seem to be any justification
for not doing it.

1 MR. KERR: Well, gentlemen, any other questions?

2 MR. MARK: Is it assumed that the thermocouples
3 -- would they be reading the peak temperature of
4 something or other?

5 You said they'd be useful? Did you say
6 they might be useful in reading the peak temperature.

7 MR. CATTON: To be useful, I think you want them
8 with the steam temperature exiting the core and
9 the level with the core. The difficulties of sticking
10 them down inside the core is not worth the increased
11 knowledge you would have.

12 MR. MARK: But you want the maximum steam
13 temperature, don't you?

14 MR. CATTON: Yes, you could probably settle
15 for something that's a reasonable average. Whether
16 you can put it in the quadrant or one can make
17 calculations.

18 MR. KERR: Okay. Let's go to another item here
19 now that we've solved that problem.

20 Hydrogen control.

21 MR. DELGEORGE: There is included in the same
22 section our conformance with Reg Guide 1.97. The
23 challenge again, requirements for core exit thermo-
24 couples determines the extent in which the current
instrumentation on LaSalle satisfies the Reg Guide.

1 The areas that arguably do not conform are areas that
2 consider the quality requirements for certain components
3 of the instrumentation, and we believe that each of
4 the required parameters is met -- that we satisfy
5 in most if not all cases, instrument ranges that would
6 be required by Reg Guide 1.97.

7 You saw in our post-action monitoring
8 panel that we do have significant post-action in-
9 strumentation level pressure pump flows. Most of
10 the information that would be required by Reg Guide
11 1.97 we could demonstrate conformance. However,
12 there is a problem in interpreting what quality
13 standards are required for this instrumentation
14 and the Reg Guide is very specific on backfitting
15 quality standards and I think that to the extent that
16 we have a problem with the staffing it would be
17 in that area.

18 MR. KEPR: Do you look on that as a severe
19 stumbling block at this juncture?

20 MR. GEORGE: Depending on the position the staff
21 takes, it could very well be a severe stumbling
22 block and I hope we can reach a meeting of the minds
23 on the adequacy of installing the equipment. We have
24 not, however, dealt with the staff to any great extent
on justifying the current design.

1 MR. SHELTON: In proceeding with hydrogen
2 control, in order to assure that the primary
3 containment and integrity is not compromised due
4 to the generation of combustible gases following
5 the postulated system, systems for detecting and
6 controlling the concentration of such gases are
7 provided within the plant. These include hydrogen
8 and oxygen monitoring, hydrogen gas recombiner
9 system and an inerting system and a purging system
10 and adequate material selection.

11 There are two separate sampling subsystems,
12 each powered by a separate electrical division for
13 both hydrogen and oxygen sample in the dry well
14 and wet well as seen in Figure 1. The gas samples
15 from each subsystem are analyzed in separate gas
16 analyzers located in the reactor building. Each
17 analyzer provides a local measurement and transmits
18 an electrical signal to the control room where a
19 permanent record is provided by seismically qualified
20 pen recorders.

21 The concentration of combustible gas in
22 the primary containment following a LOCA --

23 MR. KERR: You must have some hydrogen monitors
24 in your other plants.

 MR. DELGEORGE: We have hydrogen monitoring and

1 oxygen monitoring, but the devices themselves come
2 from a different manufacturer.

3 MR. KERR: My impression is that there is a
4 considerable amount of uncertainty and malfunction
5 -- did you describe a system that would be more
6 reliable, or do we have any indication?

7 MR. SHELTON: We hope more reliable, and I might
8 call on Ron Lund from Sargent-Lundy to comment on
9 the LaSalle system which we hope will be an improvement
10 over what we have.

11 MR. RON LUND: We have a system which has been
12 tested and we'll get them into the environmental
13 qualifications of them. Included in the testing were
14 some of the severe transients under which some of
15 these other systems have been malfunctioning like
16 at higher temperature rates and, in addition, the
17 method of sampling is different.

18 We have offline type of sample where we draw
19 a sample out of the container and put it through an
20 atomizer and return the sample to the containment.
21 So, the actual style is different then we feel the
22 design of that system is easily maintained.

23 MR. KERR: You know something about the reliability
24 of the system you prescribe?

MR. LUND: It's a new system.

1 MR. KERR: You don't know much about the reli-
2 ability?

3 MR. LUND: There are similar sampling systems,
4 not necessarily for hydrogen, that this company has
5 put out and the method of sampling is consistent and
6 fairly reliable, and what is more important it can
7 easily be maintained.

8 MR. MARK: What is a time lag?

9 MR. LUND: Two cubic feet per minute sample and
10 with the line size we have, it's going to be on
11 approximately seven to ten seconds.

12 MR. MARK: At the time of drawing the sample and --

13 MR. LUND: That's the travel time from the
14 sample location to the analyzer.

15 MR. MARK: The analyzer itself is instantaneous?

16 MR. LUND: Yes, it's instantaneous.

17 MR. KERR: Thank you, sir.

18 MR. SHELTON: The concentration of combustible
19 gas in the primary containment following a LOCA con-
20 trolled by the thermal hydrogen recombiner system,
21 the combustible gas control system contains one
22 hydrogen recombiner per unit. The hydrogen recombiner
23 is located in the reactor building outside the primary
24 containment. The recombination process takes place
within the recombiner as a result of an extra-thermic

1 reaction.

2 The resultant steam is then cooled and condensed
3 and the resulting water and any remaining gases is
4 returned to the containment in a closed loop. Suction
5 is taken from the dry well area and the discharge is
6 returned to the suction pool area above the water
7 level as seen in Figure 1, or rather Figure 2.

8 MR. MARK: How many cubic feet a minute?

9 MR. SHELTON: I beg your pardon?

10 MR. MARK: How many cubic feet per minute or per
11 week?

12 MR. SHELTON: Up to a hundred and fifty standard
13 cubic feet per minute on the blower.

14 MR. WARD: Are you going to show us something
15 about the capacity? Are you saying concentration
16 following a LOCA is going to be controlled by a
17 thermal recombiner system? Are you going to show us
18 the rate of hydrogen generation that you're talking
19 about in a LOCA and compare that with the capacity
20 of the recombiners?

21 MR. KERR: This is a conventional LOCA, right?

22 MR. SHELTON: Yes.

23 MR. KERR: Where most of it comes from radioanalytic
24 composition.

 MR. SHELTON: Yes.

1 MR. KERR: Proceed.

2 MR. SHELTON: The hydrogen recombiner unit is
3 skid-mounted and is an integral package. The skid
4 equipment mounted on it is designed to meet seismic
5 Category I requirements. The hydrogen recombiner
6 system is designed to accommodate the conditions
7 present in the containment following a LOCA, and this
8 hydrogen recombiner is initiated manually from the
9 control room, and once placed in operation the system
10 continues to operate until it's manually shut down.
11 Each recombiner unit has the capability of serving
12 either containment.

13 Therefore, there is a hundred percent
14 redundancy of all components and controls. The
15 recombiner unit controls include independent control
16 panels located in the auxiliary equipment room and
17 all functions and controls necessary to start the
18 combustible gas system are located in the control room.

19 Turning now -- in anticipation of future
20 regulation requirements, Edison has committed to
21 inert containment. The containment inerting system
22 is designed to maintain the inerting atmosphere at
23 less than four percent oxygen although large quantities
24 of hydrogen may be generated following a postulated
LOCA. The inert containment might not have sufficient

1 oxygen to support it. In addition, the lack of
2 oxygen will prevent any fires occurring while the
3 containment is inerted while in operation. And I
4 have in here and I'll read through it, but --

5 MR. KERR: Let me ask you a question: When
6 you inert, how do you know you are inerted?

7 MR. SHELTON: Sampling the containment atmosphere.

8 MR. KERR: You read the oxygen?

9 MR. SHELTON: Yes. Well, I'll not read all the
10 design basis, but basically we have two level system
11 here.

12 MR. KERR: Don't, please.

13 MR. SHELTON: To rapidly inert and lower capacity
14 for makeup.

15 In addition, we have a primary containment
16 purge system which is somewhat unique to our plant
17 and it's basically we want to call it in operational
18 sort of a gas treatment system, so the maintenance
19 in removing and de-inerting the containment so we
20 have a charcoal filter by which we can purge the
21 containment if necessary without using the stand-by
22 gas treatment system and that's a LaSalle Sargent &
23 Lundy unique system. This is the first plant that
24 that's on, and that way we can leave the gas -- stand-by
gas treatment system and just use it for emergency.

1 MR. KERR: Once you have de-inerted and are
2 going down, how do you test to make sure there's
3 enough oxygen to support?

4 MR. SHELTON: By air samples. We sample the
5 containment before people go into it.

6 MR. KERR: You sample it with the same sampling
7 system, or do you have a sampling system that draws
8 samples over a wider region.

9 MR. SHELTON: We have sample points located in
10 various places throughout the containment so there
11 is not just one place. No, we don't just this just
12 to sample without discharge. We take samples at
13 various locations.

14 MR. KERR: But you'll use that same sampling system
15 to sample the way you send people in, which says you
16 have enough oxygen to send people in?

17 MR. SCHROEDER: We check with the sampling systems
18 to find out what the oxygen concentration is and once
19 we verify that oxygen concentration according to those
20 samples is sufficient, we send people with self-
21 contained reading apparatus with oxygen detectors and
22 they cover the entire inside of the containment and
23 especially the low and high levels in any area that
24 you might have some pockets of nitrogen verifying that
indeed you don't have a nitrogen pocket.

1 MR. KERR: I was about to suggest sending somebody
2 in with a candle, but I thought we better not.

3 (Laughter.)

4 MR. SHELTON: With respect to material selection
5 following a LOCA, the predominant short-term source of
6 hydrogen is a metal water reaction, possible contribu-
7 tions of some zirconium, zinc and aluminum by assuring
8 that all the water that's in primary containment has
9 a neutral Ph. The possible contribution of hydrogen
10 from the zinc or aluminum, the metal water reaction
11 is prevented.

12 In addition, by careful selection of non-
13 metallic materials allowed in the primary containment,
14 the possible addition of other combustible gases
15 being released by the post-LOCA environment are
16 prevented.

17 The LaSalle County design attacks the potential
18 hydrogen from many fronts. Prevention is in material
19 selection and inerting selection with redundant
20 safety relation hydrogen and oxygen detection subsystems,
21 control with redundancy-related hydrogen recombiners
22 and a backup filtered containment purge system.
23 This high degree of defense in depth truly assures
24 public safety and confirms the design adequacy of
LaSalle County Station in the area of hydrogen control.

1 MR. KERR: Does that complete your presentation?

2 MR. SHELTON: Yes.

3 MR. KERR: Are there any questions? I have a
4 question.

5 It is now about 6:10 p.m., and I see that
6 our schedule of the morning calls for us to start
7 at 8:30. Would it work a tremendous hardship on anybody
8 if we started at 8:00 a.m.? That would permit us to
9 fit in the station electrical power and emergency
10 support in the morning. If it interferes seriously
11 with anybody's schedule -- many thought they'd finish
12 today and wouldn't have to show up in the morning --
13 if that is acceptable, I would like to do that and
14 begin in the morning with station and electrical
15 power and go through the rest of the agenda items
16 and schedule by starting at 8:00 in the morning
17 rather than 8:30.

18 I declare a recess until 8:00 a.m. tomorrow.

19

20

(Whereupon, said meeting

21

was recessed until 8:00 a.m.

22

on April 4, 1981.)

23

24

This is to certify that the attached proceedings before the
ACRS Subcommittee on La Salle County Station

in the matter of:

Date of Proceeding: April 3, 1981

Docket Number: _____

Place of Proceeding: Morris, Illinois

were held as herein appears, and that this is the original transcript thereof for the file of the Commission.

Jack Artstein

Official Reporter (Typed)

Mary Alice Cottel for Jack Artstein

Official Reporter (Signature)