#### INTERIM REPORT

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Report of Foreign Travel of A. P. Malinauskas to Germany and France

Foreign Trip Report

A. P. Malinauskas

December 4, 1980



Robert B. Minogue, Director Division of Reactor Safety Research

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INTERIM REPORT

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NUCLEAR DIVISION



POST OFFICE BOX X OAK RID IE, TENNESSEE 37830

ORNL

FOREIGN TRIP REPORT

ORNL/FTR-1006

DATE:

December 4, 1980

SUBJECT: Report of Foreign Travel of A. P. Malinauskas, Head, Chemical Development Section, Chemical Technology Division

TO:

Herman Postma

FROM:

A. P. Malinauskas

PURPOSE:

To attend KFK-PNS Colloquium, Karlsruhe; participate in USA/FRG Core-Melt Information Exchange Meeting; and engage in technical discussions of LWR safety programs with staffs at KFK-PNS and at CEN, Grenoble.

SITES VISITED:

11/24-27/1980 KFK Karlsruhe, Germany H. Albrecht 11/28/1980 CEN Grenoble, France J.-C. Janvier

ABSTRACT: Summaries are presented of the KFK-PNS Colloquium; of the USA/FRG Core-Melt Information Exchange Meeting; and of technical discussions that were held with KFK-PNS staff in Karlsruhe and with CEN staff in Grenoble on physicochemical forms and mechanisms of release and transport of radiologically toxic fission products under LWR accident conditions.

#### 1. Introduction

The purpose of this trip was to attend the Seventh Jahreskollo-quium des Projekts Nukleare Sicherheit (PNS), participate in the Core-Melt Research Program review and information exchange, and conduct discussions on fission product release and transport in light water reactor (LWR) systems with the PNS staff. These activities were performed at Kernforschungszentrums Karlsruhe (KFK) in Karlsruhe, Federal Republic of Germany (FRG). In addition, a visit was made to the Centre Etudes Nucléaires (CEN) in Grenoble, France, to exchange results of recent research in the area of fission product release and transport in pressurized water reactor (PWR) systems.

Although not presented in chronological order, subsequent sections of this report involve the following: Section 2 is a summary of observations made during the presentations at the Jahreskolloquium. The agenda of the colloquium is presented in the Appendix, and copies of the German papers are available from the author. Section 3 summarizes highlights of the Core-Melt Research Program review and technical exchange, and the agenda of this meeting is also presented in the Appendix. Viewgraphs used during the presentations and the minutes of the meeting will be available from the author of this report when they are distributed. Section 4 is a resume of private discussions held with the PNS staff, whereas Section 5 reports key aspects of technical discussions with CEN staff. Individuals contacted and the attendees at the Jahreskolloquium are identified in the Appendix. The final section reports general observations that were made in the course of this trip.

## 2. Seventh Jahreskolloquium des Projekts Nukleare Sicherheit

The program consisted of three policy- or overview-type presentations and five papers that were more technically oriented. A high-light was the presentation by D. Smidt of KFK, "Human Failure: A Basic Problem of Nuclear Power Plants?" This was followed by an overview of current PNS work by its present director, H. Rininsland, and an overview of the NRC Core-Melt Research Program by T. E. Murley. These and the more technical presentations were well presented and generally evoked interesting discussions.

# 3. Core-Melt Research Program

In his introductory remarks, D. Lummerzheim (BMFT, Bonn) pointed out that the U.S. and German programs were similar, but that studies of are currently not being conducted in the German program.

Much of the work presented generally indicated favorable progress since the last Core-Melt Research Program meeting; the results were as anticipated except in two areas. The first area was an apparent discrepancy between observations made by H. Kottowski (Euratom, Ispra) and those by D. Mitchell (Sandia Laboratories) concerning the

#### 4. Private Discussions with PNS Staff

Many discussions were held between the author and various FRG scientists concerning the chemical forms of iodine during LWR accidents. These contacts, which generally ended with a request to send additional information, are identified in the Appendix. In the course of the discussions it became clear that the question of iodine behavior was being seriously considered in the FRG, and that the German Reactor Safety Study was still in a state of development. When the author indicated to one of the FRG scientists involved in the study that his review of the fission product treatment left him with the impression that new work beyond that presented in the U.S. Reactor Safety Study (the Rasmussen Report) had not been considered, the reply was that the consideration of newer results was not possible because of the schedule involved. However, such new work would be considered during Phase II, which is now in progress, and involves an update of the published Phase I report.

- P. Halleck of PNS is conducting thermodynamics studies of fuel-fission product-cladding interactions in LWR fuel-rod systems using thermogravimetric techniques. The approach involves beginning with selected one-component systems (e.g., CsI) to determine the characteristics of the individual species, then gradually adding additional components until finally "fissium" (a simulated fuel-fission product-cladding mixture) is examined. Several interesting observations have been made to date. These include:
  - CsI begins to show an appreciable vapor pressure at about 640°C regardless of whether inert or oxidizing conditions are employed.
  - 2. In the system 90% U-5% Cs-5% Mo-0, some loss of uranium is noted at 1100°C in both air and an inert atmosphere.
  - 3. At 1500°C, fissium corresponding to 13% burnup exhibits a 25% weight loss in an inert atmosphere and a 35% weight loss in an oxidizing atmosphere under otherwise identical conditions.
- Unusually high releases of zirconium are observed even at temperatures as low as 1200°C.

Because the weight losses are determined as the temperature is ramped at a specific rate, more detailed information is required so that the implications of these observations can be fully understood. Additional correspondence with Halleck will be pursued when he has had more opportunity to analyze his data.

Discussions with H. Albrecht and H. Wild focused on their studies of fission product release from fissium using the SASCHA facility and on their experience with SASCHA as it relates to the ORNL conceptual design of a similar facility for use with irradiated fuel. With regard to the latter subject, a series of questions was prepared by the ORNL staff and was submitted to Albrecht and Wild. They were pleased to answer these questions and frequently provided advice beyond the points under discussion. The 5 to 6 years of experience that Albrecht and Wild have gained during the design and operation of SASCHA is invaluable to the proposed ORNL effort. When more tangible apparatus designs are developed, additional discussions with these scientists should most definitely be conducted.

Since Albrecht later presented his SASCHA results at the Core-Melt Research Program technical exchange, they need not be elaborated here. Three observations do require additional comment, however. The first of these is the observed increase in fission product releases in steam relative to air for virtually all fission product species monitored. Albrecht is still uncertain of the cause of this behavior, but proposes that the steam shocks the system thermally, thereby causing more fracturing to occur. The second is the very large release of silver in steam. This, he postulates, is due to CsI decomposition (by H20?) and the subsequent reaction of the iodine to form AgI, which is more volatile than elemental silver. This mechanism is difficult to accept. Thirdly, Albrecht quoted very preliminary results which indicate that fission product releases increase with increasing pressure in air, but the reverse behavior occurs in a steam atmosphere. This he ascribes to increasing UO2 oxidation with air pressure. It is clear that the Albrecht and Wild data require further study.

#### 5. Discussions with CEN Staff

The Centre Etudes Nucléaires at Grenoble is the focus of in-pile studies of fission product release from PWR fuel rods using the SILOE research reactor. Two types of investigations are being made. One of these, which involves the BOUFFON loop, concerns the characteristics of release from defected fuel rods during normal operation; a summary of the tests to date will be presented at an ANS Topical Meeting at Sun Valley, Idaho, in August 1981. The second involves a new loop, FLASH, which concerns fission product release during the loss-of-coolant phase of a controlled LOCA, and the subsequent reflood period. Results of the first FLASH test are to be presented in Helsinki.

A brief tour of the in-pile facilities was sufficient to determine the high quality of the work being performed at CEN. Because these are the *only* in-pile facilities dedicated exclusively to fission product release studies, it seems essential to maintain close contact with this work. The facilities are impressive and the staff is extremely competent and cooperative.

The French currently have no programs in core-melt research, but are very interested in the U.S. studies. A French report was given to me by J. J. Seveon of the Service d'etudes de Surete Radiologique et des Sites, which is an extended (69 pp.) summary of the ORNL fission product release studies.

#### 6. General Observations

The U.S. delegation to the meetings in Germany apparently was rather large relative to attendance at such previous meetings. This was noted by the Germans and was no doubt partially responsible for the enthusiasm with which both formal and informal information exchange occurred. It is recommended that delegations of about the same size be sent to these meetings on a regular basis.

The personal interaction with colleagues previously contacted only by mail was refreshing. The opportunity to pursue ideas and clarify points of confusion in an unhurried manner, unencumbered by the limitations and inherent problems in exchanging concepts by mail was most useful. Frequent contacts of this nature (perhaps semiannually) should be encouraged. The Core-Melt Research Program review and technical exchange meetings, if held on a semiannual basis, would provide an excellent vehicle for maintaining these contacts.

The water reactor safety research branches of the NRC Office of Reactor Regulatory Research have been especially aggressive in promoting staff exchanges with the corresponding European communities. Moreover, after a period of maturation with senior U.S. staff, NRC appears to favor appointments involving younger scientists and engineers. This writer can only commend the NRC for its foresight in this regard, and I strongly recommend not only the continuation, but also an extension, of the staff exchange idea especially since so many favorable comments were heard from the PNS staff. At CEN in particular, there is a desire to exchange staff in the area of fission product behavior. In view of the excellent facilities and staff at Grenoble, this should be pursued expeditiously.

There is no question about the very favorable cost effectiveness of my visit to PNS and CEN, nor is there reason to believe this experience is at all atypical.

# Appendix A

#### Persons Contacted

\*Haider - GRS/Cologne

\*H. G. Friederichs - GRS

\*R. D. von Dincklage - Dornier System GmbH, Friedrichshafen

\*M. Fischer - Past director of PNS; DFVLW/ITP Stuttgart

H. Albrecht - PNS

P. Halleck - PNS

H. Wild - PNS

\*H. Nickel - KFA Jülich

\*M. Peehs - KWU Erlangen

\*K. Hassman - KWU Erlangen

G. Ivens - AVR GmbH Düsseldorf

W. Schikarski - PNS

W. Schöck - PNS

A. Fiege - PNS

Israel - CEN

P. Chenebault - CEN

J.-C. Janvier - CEN

R. Delmas - French NRC

M. Bruet - CEN

Sainforth - CEN

Y. Kauffmann - CEN

J. J. Seveon - SESRS

<sup>\*</sup>Discussions specific to fission product iodine behavior

# Appendix B

# Jahreskolloquium des Projekts Nukleare Sicherheit des Kernforschungszentrums Karlsruhe

Programm — Program		Sitzung 2 — Session 2 Vorsitzender — Chairman: H. Rininsland	
		13.45 h	Analyse des Ablaufs hypothetischer Kernschmelzenunfälle Analysis of the Course of Hypothetical Core Meltdown Accidents K. Hassmann, Kraftwerk Union Erlangen; M. Reimann, Institut für Reaktorbau-
Montag, 24	November 1980		elemente, KfK
19.00 h	Empfang Reception Gastdozentenhaus "Heinrich Hertz", Karlsruhe, Engesserstr. 3	14.15 h	Zweiphasenmassenstrom-Messungen: Ein Vergleich verschiedener Meßverfahren Two-Phase Mass Flow Measurements:
Dienstag, 2	5. November 1980		Comparison of Different Methods J. Reimann, H. John, <u>U. Muller</u> , Institut für Reaktorbauelemente, KfK
9 00 h	Eröffnung und Einführung Welcome and Opening Address H. Hennies, KfK	14.45 h	Methoden zur Fluid- und Strukturdynamik bei der Analyse von
Sitzung 1 —	Session 1		Storfällen in LWR Methods of Fluid and Structural Dynamics
Vorsitzender -	- Chairman, H. H. Hennies		Applied to Postulated LWR Accidents
9 15 h	Menschliches Fehlverhalten: Ein Kernproblem der Kernkraftwerke?		R. Krieg, U. Schumann, Institut für Reaktorentwicklung, KfK
	Human Failure: A Basic Problem of Nuclear Power Plants? D. Smidt, KfK	15.15 h	Messung der Brennstab- Hüllrohrtemperatur mit LOFT- typischen Thermoelementen unter
10.00 h	Fortschritte der Reaktorsicherheitsforschung im		Blowdown-Bedingungen in COSIMA Measurements of Clad Temperatures with LOFT-typical Thermocouples in the
	Projekt Nukleare Sicherheit Recent Advances of Reactor Safety Research in the Nuclear Safety Project		COSIMA Facility under Blowdown Conditions G. Class, R. Meyder, Institut für Reaktorentwicklung, KfK;
	H Rininsland, KfK		K. Hain, Hauptabfeilung Ingenieurtechnik, KfK
10.45-11.15 h	Kaffeepause — Coffeebreak	15.45 h	Schlußwort — Closing Remarks
11.15 h	NRC's Core Melt Research Program and its Relation to Current Regulatory Activities T. E. Murley, U. S. Nuclear Flugulatory Commission		Diskussion nach jedem Vortrag Discussion after each paper
12 00 h	US Steam Explosion Research: Risk Perspective and Experimental Results M. Berman, Sandia Laboratories.		

R. Sherry, U. S. Nuclear Regulatory Commission

Mittagessen - Lunch

12.45-13.45 h



Appendix C

# Agenda - Information Exchange Meeting BMFT/NRC Common Review Group Meeting, Core-Melt Research

November 26,	1980		
TOP. 1	9.00 h	On going activities in FRG core melt research	BMFT
TOP. 2	9.20 h	Status of NRC-research program "Severe Fuel Damage and Core Melt Research"	NRC, R. Sherry
Coffee Break	9.40 h		
TOP, 3	9.55 h	Steam explosions theore- tical and experimental in- vestigations in steam explosions, overview	EURATOM, Dr.Kottowsk
TOP. 4	10.25 h	Summary of FITS-experiments	NRC D.Mitchell, SANDIA
TOP. 5	10.55 h	New investigations in code development:	
		- Thermal detonation model	Unger/Schwalbe, IKE
		- New code development and calculations in USA	NRC M. Corradini, SANDIA
Lunch	11.55 h		
TOP. 6	14.00 h	Analysis of MARCH-KESS comparison calculations	NRC, P.Cybulskis,BC Dr. Hassmann, KWU
TOP. 7	14.40 h	New results of the ZIP study	NRC,
		- H2-deflagration and pressure build-up	M. Berman, SANDIA
		- alternative containment concepts	
Coffee Break	15.20 h		

TOP. 8	15.30	h	Melt-concrete-interactions	
			- Status of the BETA-experiments	Dr. Hosemann, PNS
			- Model description of the melt-concrete-interaction with CORCON WECHSL KAVERN	NRC, J. Muir, SAND: Dr. Reimann, KfK Dr. Hassmann, KWU
TOP. 9	17.00	h	EPRI-Core melt activities	Ritzmann, EPRI
	17.15	h	End Transfer by busses	
	19.30		Heinrich Hertz-Haus	
November 27,	1980			
TOP. 10	9.00	h	Status of SASCHA experiments	Dr.Albrecht,Kfl
Coffee Break	9.40	h		
TOP.11	9.55	h	High temperature fission product release - planned ORNL-tests	A. Malinauskas,ORV
TOP.12	10.25	h	Status of NAUA code - analysis and development	Dr.Schöck, KfK
TOP.13	10.55	h	Status of TRAP-MELT code further code development plans	J.Gieseke, BCL
TOP.14	11.20	h	Chemical forms of Cs and I under severe accident con- ditions - discussions -	NRC, FRG
	11.50		Discussion	
	12.30		Lunch	

# Appendix D

# 7. Jahreskolloquium 1980 des Projekts Nukleare Sicherheit List of Attendees

Bertsch, G. Öko-Institut Freiburg Bielmeier, M. IKE Stuttgart Birkhofer, A. GRS Garching Bisanz, R. IKE Stuttgart Blume, H. AGF-Arbeitsgruppe Köln Bocek, M. KfK / IMF II Bodenberder, H.H. Hess. Min. f. Wirtschaft u. Technik Wiesbaden Böhm, H. KfK / Vorstand Böttcher, D. Preuß. Elektrizitäts-AG Hannover Boffo, W. Pfalzwerke Ludwigshafen Bohl, W.R. delegiert von Los Alamos zum INR Bojarsky, E. KfK / INF III Borgwaldt, H. KfK / INR	Name	Institution
Alsmeyer, H.  Anderko, K.  Angelow, G.  Armbruster, H.  Bachmann, E.  Baro, G.  Bauer, A.  Bauer, U.  Baukal, W.  Becker, H.J.  Becker, N.  Bernand, V.  Bernand, R.  Bernard, R.  Bernard, R.  Bernhardt, S.  Bertsch, G.  Bilane, R.  Birkhofer, A.  Birkhofer, A.  Birkhofer, A.  Bilume, H.  Bocek, M.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, D.  Boffo, W.  Boly Bodenberder, B.  KfK / IRB  KfK / IMF III  KfK / INR	Abramson, P.	Argonne National Laboratory / USA
Anderko, K.  Angelow, G.  Armbruster, H.  BBR Mannheim  Baro, G.  BBR Mannheim  Bauer, A.  Bauer, U.  Baukal, W.  Becker, H.J.  Becker, N.  Bernard, R.  Bertsch, G.  Bielmeier, M.  Birkhofer, A.  Bisanz, R.  Blume, H.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, D.  Boffo, W.  Bojarsky, E.  Borywaldt, H.  KfK / INR  BBR Mannheim  BBR Ma	Albrecht, H.	KfK / IRCH
Angelow, G. Armbruster, H.  Bachmann, E. BBR Mannheim BBR BBR Mannheim BBR BBR Mannheim BBR BBR Mannheim BBR BBR Ale BBR BR Mannheim BBR BR Ale BBR BBR Ale BBR BR Annhel BBR BR Ale BBR BR	Alsmeyer, H.	KfK / IRB
Bachmann, F.  BBR Mannheim  Bäro, G.  BBR Mannheim  Bauer, A.  Bauer, H.  Battelle Institut Frankfurt  Becker, H.J.  Becker, S.  Battelle Institut Frankfurt  Becker, M.  Bornier System GmbH Friedrichshafen  Bernand, W.  Bernand, R.  Badenwerk Karlsruhe  Bernhardt, S.  Bernhardt, S.  Bertsch, G.  Bielmeier, M.  Birkhofer, A.  Bisanz, R.	Anderko, K.	K£K / IMF II
Bachmann, F.  Bäro, G.  BBR Mannheim  Bauer, A.  Bauer, U.  Baukal, W.  Becker, H.J.  Becker, W.  Becker, W.  Berman, M.  Bernard, R.  Bernardt, S.  Bertsch, G.  Bisanz, R.  Bisanz, R.  Bisanz, R.  Bisanz, R.  Blume, H.  Bodenberder, H.H.  Bodenberder, H.H.  Böhm, H.  Böhm, H.  Böhm, H.  Böhn, W.R  Berfsch, W.  Ber Mannheim  Ber Mannheim  Baudateilu Institut Frankfurt  GWK Leopoldshafen  Karlsruhe  Battelle Institut Frankfurt  GWK Leopoldshafen  Sandia Lab. / USA  Badenwerk Karlsruhe  Bermandt, S.  GKN Neckarwestheim  Öko-Institut Freiburg  IKE Stuttgart  Birkhofer, A.  GRS Garching  IKE Stuttgart  Birkhofer, A.  GRS Garching  Bisanz, R.  IKE Stuttgart  Blume, H.  AGF-Arbeitsgruppe Köln  KfK / IMF III  Böhm, H.  Böttcher, D.  Preuß. Elektrizitäts-AG Hannover  Pfalzwerke Ludwigshafen  delegiert von Los Alamos zum INR  Böjarsky, E.  Börgwaldt, H.  KfK / INR	Angelow, G.	Öko-Institut Freiburg
Bäro, G.  Bauer, A.  Bauer, U.  Bauer, U.  Baukal, W.  Becker, H.J.  Becker, S.  Becker, W.  Behrendt, V.  Berman, M.  Bernard, R.  Bernhardt, S.  Bertsch, G.  Bielmeier, M.  Bisanz, R.  Bisanz, R.  Blume, H.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, M.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, M.  Bodenberder, M.  Bodenberder, H.H.  Bodenberder, M.  Bodenberder, H.H.  Bodenberder, M.  Bodenberder, M.  Bodenberder, H.H.  Bodenberder, M.  Bodenberder, H.H.  Bodenberder, M.  Bodenberder, M	Armbruster, H.	KKW Philippsburg
Bäro, G.  Bauer, A.  Bauer, U.  Bauer, U.  Baukal, W.  Becker, H.J.  Becker, S.  Becker, W.  Behrendt, V.  Berman, M.  Bernard, R.  Bernhardt, S.  Bertsch, G.  Bielmeier, M.  Bisanz, R.  Bisanz, R.  Blume, H.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, M.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, M.  Bodenberder, M.  Bodenberder, H.H.  Bodenberder, M.  Bodenberder, H.H.  Bodenberder, M.  Bodenberder, M.  Bodenberder, H.H.  Bodenberder, M.  Bodenberder, H.H.  Bodenberder, M.  Bodenberder, M		
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Bauer, U.  Baukal, W.  Becker, H.J.  Becker, S.  Becker, W.  Bernan, M.  Bernard, R.  Bernhardt, S.  Bertsch, G.  Bisans, R.  Blume, H.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, H.H.  Boffo, W.  Bojarsky, E.  Bork Karlsrube  Battelle Institut Frankfurt   GWK Leopoldshafen  Karlsruhe  Battelle Institut Frankfurt  GWK Leopoldshafen  Karlsruhe  Bott Leb. / USA  Badenwerk Karlsruhe  Bokek A.  Badenwerk Karlsruhe  GKN Neckarwestheim  Öko-Institut Freiburg  IKE Stuttgart  GRS Garching  IKE Stuttgart  Birkhofer, A.  GRS Garching  IKE Stuttgart  Bokek, M.  KfK / IMF II  Bodenberder, H.H.  Besigwaldt, H.  KfK / INF	Bäro, G.	BBR Mannheim
Baukal, W.  Becker, H.J.  Becker, S.  Becker, W.  Bernard, W.  Bernard, R.  Bernard, S.  Bershardt, S.  Bisanz, R.  IKE Stuttgart  Bisanz, R.  Bisanz, R.	Bauer, A.	KfK / Bauabteilung
Becker, H.J.  Becker, S.  Becker, W.  Behrendt, V.  Berman, M.  Bernard, R.  Bernhardt, S.  Bertsch, G.  Bielmeier, M.  Bisanz, R.  Bisanz, R.  Blume, H.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, D.  Bojarsky, E.  Bojarsky, E.  Becker, W.  TOW Mannheim  TOW Mannheim  Borw Karlsruhe  Bodenber GmbH Friedrichshafen  Bodenber GmbH Friedrichshafen  Bodenber GmbH Friedrichshafen  Bodenwerk Karlsruhe  Bo	Bauer, II.	RWE Essen
Becker, S.  Becker, W.  Behrendt, V.  Berman, M.  Bernard, R.  Bernhardt, S.  Bertsch, G.  Bielmeier, M.  Birkhofer, A.  Bisanz, R.  Blume, H.  Bodenberder, H.H.  Bodenberder, H.H.  Bodenberder, D.  Bojarsky, E.  Borgwaldt, H.  KfK / IMF III  Boderswey, E.  Bornier System GmbH Friedrichshafen  TOV Mannheim  Tov Manheim  Tov M	Baukal, W.	Battelle Institut Frankfurt
Becker, W.  Behrendt, V.  Berman, M.  Berman, M.  Bernard, R.  Bernhardt, S.  Bertsch, G.  Bielmeier, M.  Bisanz, R.  Blume, H.  Bodenberder, H.H.  Bodenberder, H.H.  Böffo, W.  Bojarsky, E.  Bojarsky, E.  Bermand, W.  Sandia Lab. / USA  Badenwerk Karlsruhe  Bodenber GmbH Friedrichshafen  Sandia Lab. / USA  Badenwerk Karlsruhe  Boden Freiburg  Bkennard, R.  Badenwerk Karlsruhe  Bkennard, R.  Badenwerk Karlsruhe  Bkoh Neckarwestheim  Bkoh - IKE Stuttgart  Bkennard - IKE Stuttgart  B	Becker, H.J.	GWK Leopoldshafen
Behrendt, V.  Berman, M.  Bermand, R.  Bernard, R.  Bernhardt, S.  Bertsch, G.  Bielmeier, M.  Bisanz, R.  Blume, H.  Bodenberder, H.H.  Bodenberder, H.H.  Böttcher, D.  Bojarsky, E.  Bornard, R.  Sandia Lab. / USA  Badenwerk Karlsruhe  Bodenwerk Karlsruhe  Bodenwerkenue  Bodenwerk Karlsruhe  Bodenwerkenue  Bodenwerkenue  Bodenwerkenue  Bodenw	Becker, S.	Karlsruhe
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