DUKE POWER COMPANY POWER BUILDING 122 SOUTH CHURCH STREET, CHARLOTTE, N. C. 28242. WITHAM D PARKER, JR. VICE PRESIDENT November 21, 1980 Mr. James P. O'Reilly, Director J. S. Nuclear Regulatory Commission Region II 101 Marietta Street, Suite 3100 Atlanta, GA 30303 Re: RII: TDG 50-413/80-28 50-414/80-28 Dear Mr. O'Reilly: Please find attached a response to Infraction No. 413-414/80-28-01 which was identified in the above referenced Inspection Report. Duke Power Company does not consider any information contained in this inspection report to be proprietary. Very truly yours, Che. in lackles William O. Parker, Jr. Attachment cc: NRC - Catawba Resident Inspector 8012170 060

DUKE POWER COMPANY CATAWBA NUCLEAR STATION

Response to Infraction 50-413-414/80-28-01

Infraction

As required by 10CFR50, Appendix B, Criterion V and implemented by DPC Topical Report, Paragraph 17.1.5 activities affecting quality shall be prescribed by documented instructions procedures or drawings ... and be accomplished in accordance with these instructions, procedures or drawings.

Contrary to the above, on September 25, 1980, the inspector identified that instrument tray and tray supports were installed on safety related motors without approved drawings. The tray and tray supports were installed on the component cooling water pump motor 1A2 and the fuel pool cooling pump motor 1A. The above motors are safety related.

Response

The improper installation of the instrument tray and tray supports on the safety related motors has been documented on nonconforming item report 9713. Evaluation of the nonconformance required that the instrument tray support be removed from the motor and the tray supported in accordance with design drawings and specification. It also required that the craftsmen be trained not to mount supports to motors.

The supports have been removed, and the tray supported correctly. The training will be done this week.