



PDR

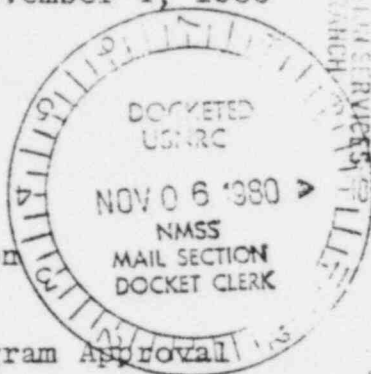
71-0024

Hittman
Nuclear &
Development
Corporation
9190 Red Branch Road
Columbia, Maryland 21045
301/730-7800

Refer to:
HN-6329

November 4, 1980

Mr. Charles E. MacDonald, Chief
Transportation Branch
Division of Fuel Cycle and
Material Safety
U. S. Nuclear Regulatory Commission
Washington, D. C. 20555



NOV 7 11 12 1980
NOV 6 11 12
RECEIVED

Subject: Quality Assurance Program Approval
Reference: (a.) Docket No. 71-0024
(b.) HNDC Letter HN-5854, dated November 2, 1979
(c.) Quality Assurance Program Approval for Radioactive
Material Packages No. 0024 Revision No. 1

Dear Mr. MacDonald:

As required by Section 71.51 of 10 CFR Part 71, I am, by this letter, requesting that changes to the Hittman Nuclear & Development Corporation (HNDC) Quality Assurance (QA) program, described in the enclosed documents, be evaluated and the QA Program approval referenced above, be revised accordingly. The major change in the HNDC QA program is the development of two separate programs; namely a QA Program for the engineering, design, procurement, fabrication, and initial testing of radwaste systems and equipment as described in procedure HNDC-Q-001, the program description approved in reference (c) above and; a "Quality Assurance Program for the Use of Radwaste Shipping Packages", procedure HNDC-C-200, of which seven (7) copies are enclosed. We feel that the development of a program solely for cask use will result in a more logical and effective application of QA requirements to the specific activities involved in operating, maintaining, repairing, and modifying our existing fleet of casks.

I would like to bring three items to your attention. First, whenever procedure HNDC-C-100 is referenced within the enclosed program (HNDC-C-200), it is intended that procedure HNDC-Q-001, the presently approved quality assurance program, be consulted. In the near future, procedure HNDC-Q-001 will be revised, retitled "Quality Assurance Program for the Engineering, Design, Fabrication, and Initial Testing of Radwaste Systems and Equipment", and renumbered HNDC-C-100.

Secondly, we are requesting that the conditions of the Program Approval allow certain revisions to be made to the HNDC Quality Assurance Program

THIS DOCUMENT CONTAINS
POOR QUALITY PAGES

8011180762

17812

HITMAN

Page 2

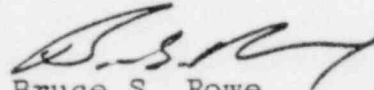
Mr. Charles E. MacDonald

November 4, 1980

without prior approval from the Nuclear Regulatory Commission. These revisions would be limited in that they would not change the scope or intent of the program. Examples of such revisions are organizational and responsibility changes that do not cause concerns from a quality assurance standpoint, as well as changes in procedure titles. Copies of the revised program will be submitted for your review at issuance.

Thirdly, we feel that you and your staff will agree with us that the enclosed program strengthens the approved HNDC QA program description because it applies specifically to cask activities and discusses HNDC/User interfaces. Therefore, we intend to begin implementation of this program immediately. Should there be any questions or comments regarding either our approach or our objectives in these changes to the QA programs for the design and use of our casks, please do not hesitate to contact us.

Very truly yours,



Bruce S. Rowe
Quality Assurance Manager

mmt

Attachments

17812