



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION IV  
511 RYAN PLAZA DRIVE, SUITE 1000  
ARLINGTON, TEXAS 76012

PDR-HQS

12 SEP 1980

Docket No. 99900025/80-03

Southwest Fabricating and Welding Co., Inc.  
Attn: Mr. N. H. Moerke  
Vice President Engineering  
7525 Sherman Street  
P. O. Box 9449  
Houston, Texas 77011

Gentlemen:

This refers to the special inspection conducted by Mr. H. W. Roberds of this office on August 18-20, 1980, of radiographs of nuclear piping assemblies, located at the South Texas NPS, fabricated by your facility at Houston, Texas and to the discussions of our findings with you and Mr. R. P. Bornes at the conclusion of the inspection.

This inspection was made as a result of information provided to this office by Region II of the Office of Inspection and Enforcement, relating to a non-conformance that has been identified in Southwest Fabricating and Welding Company nuclear piping assemblies furnished to the V. C. Summers Unit 1 site.

Areas examined and our findings are discussed in the enclosed report. Within these areas, the inspection consisted of an examination of procedures and representative records, interviews with personnel, and observations by the inspector.

Within the scope of this inspection, we found no instance where you failed to meet NRC requirements.

In accordance with Section 2.790 of the Commission's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter together with the enclosed inspection report will be placed in the Commission's Public Document Room. If this report contains any information that you believe to be proprietary, it is necessary that you make a written application within thirty (30) days to this office to withhold such information from public disclosure. Any such application must include a full statement of the reasons on the basis of which it is claimed that the information is proprietary, and should be prepared so that proprietary information identified in the application is contained in a separate part of the document. If we do not hear from you in this regard within the specified period, the report will be placed in the Public Document Room.


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Southwest Fabricating and  
Welding Co., Inc.

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Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,

  
Uldis Potapovs, Chief  
Vendor Inspection Branch

Enclosure:  
Inspection Report No. 99900025/80-03