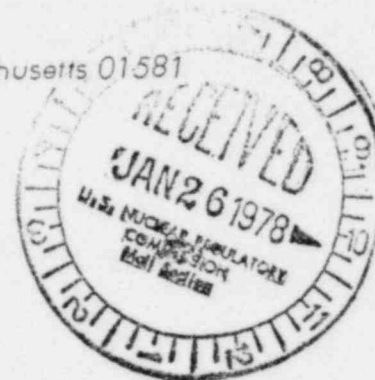


# YANKEE ATOMIC ELECTRIC COMPANY



20 Turnpike Road Westborough, Massachusetts 01581



January 20, 1978

United States Nuclear Regulatory Commission  
Washington, D. C. 20555

Attention: Office of Nuclear Reactor Regulation

Reference: (a) License No. DPR-3 (Docket No. 50-29)  
(b) USNRC letter dated December 15, 1977, Reliability  
of Standby Diesel Generator Units - Questionnaire

Dear Sir:

Subject: Standby Diesel Generator Units Questionnaire

As requested in your letter, Reference (b), we are forwarding to you the completed standby diesel generator units questionnaire. To the best of our knowledge all the information stated within is correct and we trust it will meet your satisfaction. If you have any additional questions or comments pertaining to this questionnaire, please contact Mr. Norman St. Laurent, Yankee Atomic Electric Company, Star Route, Rowe, Massachusetts, 01367. Telephone Number: (413) 625-6140.

Very truly yours,

YANKEE ATOMIC ELECTRIC COMPANY

R. H. Groce  
Licensing Engineer

RTT/kg  
Enclosures

8011050 681

~~TELETYPE~~

Questionnaire

for

NUCLEAR REGULATORY COMMISSION  
RELIABILITY STUDY

of

Standby Diesel Generator Units

Date Questionnaire Completed: 1/6/78

Plant Name: YANKEE ATOMIC ELEC. CO. Unit No. \_\_\_\_\_

Diesel Manufacturer: GENERAL MOTORS Model: 7162-7000

Number of Units: 3

Size Kw/Unit: 400 KW Rated Speed: 1800 RPM

Average Operating Hours Per Unit to Date: 700

DIESEL GENERATOR STATUS

A. Engine:

1. Problems are caused chiefly by (give estimated number)

- a. Defective parts 0
- b. Installation errors: 0
- c. Failure of system to respond properly in function or sequence: 0
- d. Faulty adjustment: 0

2. Would more stringent inspection and testing requirements during acceptance or preoperational tests significantly improve the diesel-generator power plant performance?

Yes \_\_\_\_\_ No ✓

B. Starting Systems (indicate which):

1. Air-to-cylinder cranking. \_\_\_\_\_

Air cranking motor \_\_\_\_\_ Mfr. \_\_\_\_\_

Model No. \_\_\_\_\_

Electric cranking motor ✓ Mfr. TECHNO

Model No. ST-169D-2

2. If air cranking, then: *NA*

Give size of starting air tank: Length \_\_\_\_\_ Diameter \_\_\_\_\_

Normal standby air tank pressure \_\_\_\_\_ psi.

Is pressure reducer used? Yes \_\_\_\_\_ No \_\_\_\_\_

Reducer pipe size? \_\_\_\_\_ inches.

Starting air control admission valve pipe size in air piping system, \_\_\_\_\_ inches.

Minimum air tank pressure for engine cranking \_\_\_\_\_ psi.

Number of five-second cranking periods between above pressures with no tank recharging \_\_\_\_\_.

Number of air tanks per engine \_\_\_\_\_.

Can starting air tanks serve more than one engine?

Yes \_\_\_\_\_ No \_\_\_\_\_

Is air pipe to engine from top of air tank? Yes \_\_\_\_\_ No \_\_\_\_\_

Does starting air tank have water condensate drain?

Yes \_\_\_\_\_ No \_\_\_\_\_

Does starting air pipe have water condensate trap and drain near engine? Yes \_\_\_\_\_ No \_\_\_\_\_

Is starting air piping horizontal? Yes \_\_\_\_\_ No \_\_\_\_\_

Does it slant toward drain? Yes \_\_\_\_\_ No \_\_\_\_\_

If water condensate drains are provided, then is draining:

a. Automatic through float valve? Yes \_\_\_\_\_ No \_\_\_\_\_

b. Manual by hand valve? Yes \_\_\_\_\_ No \_\_\_\_\_

c. If manual, then is draining water condensate done:

daily? \_\_\_\_\_  
weekly? \_\_\_\_\_  
monthly? \_\_\_\_\_  
before each start if manual? \_\_\_\_\_  
no procedure? \_\_\_\_\_

Is dirt and rust filter provided in starting air pipe?  
Yes \_\_\_\_\_ No \_\_\_\_\_

If provided, where installed? \_\_\_\_\_  
\_\_\_\_\_

How is it cleaned? \_\_\_\_\_

How often and when? \_\_\_\_\_

Give pipe size of filter: \_\_\_\_\_ inches.

How is it known whether filter is plugged or has high pressure drop? \_\_\_\_\_  
\_\_\_\_\_

Is starting air pipe to engine positioned:

- a. Below floor? \_\_\_\_\_
- b. On the floor? \_\_\_\_\_
- c. Overhead? \_\_\_\_\_

What is air pressure drop from air tank to engine during cranking \_\_\_\_\_ psi

Give approximate length (nearest ten feet) of starting air pipe for individual engine or all engines from air tank to:

- a. Nearest engine \_\_\_\_\_ feet
- b. Furthest engine \_\_\_\_\_ feet

Diameter of starting air pipe from:

- a. Air tank to starting valve \_\_\_\_\_ inches
- b. At air starting valve \_\_\_\_\_ inches
- c. At engine \_\_\_\_\_ inches

What is the primary source of power for the starting air system? \_\_\_\_\_

Is there a duplicate and redundant motor and air compressor set? Yes \_\_\_ No \_\_\_

What is the time required to recharge one air tank? \_\_\_\_\_ minutes

Does starting air supply system have independent secondary power supply for compressor? Yes \_\_\_ No \_\_\_

If yes, then by:

- a. Gasoline engine? \_\_\_\_\_
- b. Motor driven? \_\_\_\_\_
- c. Other? (Specify) \_\_\_\_\_

3. If electric (Battery powered) cranking, then:

- a. Battery charging: Continuous trickle charger  Intermittent charging \_\_\_\_\_

If so, how is charging requirement determined?

Time cycle MONTHLY OVER CHARGE  
Test \_\_\_\_\_  
Other \_\_\_\_\_

- b. Battery used: Common Plant  Individual Unit \_\_\_\_\_ Other \_\_\_\_\_

Starting cable size 250 MCM #2; Length: Battery to engine (longest) 320' OF 250MCM - 70' 1/c 2

C. Fuel Oil System: Bulk Tank to Day Tank

1. Does the bulk tank to day tank fuel supply system (viz: pump, motor, etc.) have redundant independent power supplies? Yes  No  (*GRAVITY FEED*)

Does this system have a hand-operated emergency fuel pump? Yes  No

If yes, is this hand-operated pump and piping in immediate operating condition? Yes  No

2. Is there a water and sediment drain from the very bottom of the:

a. Bulk tank? Yes  No   
b. Day tank? Yes  No

3. Is the regular functional fuel oil outlet slightly above (two to three inches) the bottom of the:

a. Bulk tank? Yes  No   
b. Day or integral tank? Yes  No

4. Is bottom of day tank and/or integral tank above all parts and piping of the engine fuel injection systems?  
Yes  No

If yes,

Give approximate amount inches  feet

5. Does the engine fuel system have a fuel bleed return line to the fuel day tank and/or integral tank?  
Yes  No

During extended operation, such as more than two to three hours, does the fuel in the day tank become: (yes or no)

a. Warm? Yes  
b. Hot? No (above 130°F)

What is fuel oil return line size (nominal)?

- a. Pipe size 3/4 inches
  - b. Tubing size 3/4 inches
6. Do engine fuel oil filters have air bleed or vent valves readily accessible? Yes  No
7. How is fuel transferred from day tank to engine fuel system?
- a. By gravity
  - b. Engine driven pump
  - c. Electric motor driven pump
  - d. Is a manual pump also provided for injection system filling and/or air venting after servicing or replacement of parts in the fuel injection system? Yes  No

If yes, is the manual pump in immediate operating condition?  
Yes  No

8. Type of fuel (e.g., #1, #2, #3, JP-4, etc.) # 2.
9. Approximate bulk tank capacity, 30,000 gallons.
10. Typical frequency of refilling (weekly, monthly, etc.) QUARTERLY
11. Typical refill (gallons), 7600.

D. Lube Oil System

1. Lube oil

- a. Type ARCO FLEET XHD
- b. Viscosity SAE 30
- c. Specification number ATLANTIC RICHFIELD CO. 71-08-14
- d. Oil change determined by:

Time interval: Yes  No

Give interval 18 mo monthly, yearly

By oil analysis: Yes  No

(IF ANALYSIS DICTATES - OIL WOULD BE CHANGED MORE FREQUENTLY)



2. Lube oil filters are:

- a. Full flow
- b. Bypass \_\_\_\_\_
- c. Combination \_\_\_\_\_

3. Interval and/or basis for changing filter cartridge:

- a. Monthly \_\_\_\_\_
- b. Yearly (18mo)
- c. By running time \_\_\_\_\_ hours
- d. By oil analysis. Yes  No \_\_\_\_\_ (MIGHT DICTATE MORE FREQUENT CHANGE)
- e. By pressure drop. Yes \_\_\_\_\_ No
- f. Does provisions exist for changing cartridges during engine operation? Yes \_\_\_\_\_ No

4. Oil Pressure Monitoring

- a. Normal operating pressure 55 psi
- b. Alarm 27 psi
- c. Shutdown NA psi

5. Oil temperature control:

- a. By standby heater in engine sump 125±5 °F.
- b. Heating means for maintaining standby temperature:

Direct in oil   
 Oil-to-water heat exchanger \_\_\_\_\_  
 Other (Specify) \_\_\_\_\_

E. Cooling System - Engine Water

1. Temperature control by:

- a. By thermostat in water? Yes  No \_\_\_\_\_

If yes, then:

Bypass thermostat? Yes  No \_\_\_\_\_  
 Throttle thermostat? Yes \_\_\_\_\_ No \_\_\_\_\_



b. By radiator shutter: (ALSO)

Automatic

Manual \_\_\_\_\_

Other (give type) \_\_\_\_\_

2. Corrosion control (water additive)? Yes  No \_\_\_\_\_

If yes, give chemical additive or name of compound.

PERRY COOLING SYSTEM CONDITIONER

Proportion or concentration control:

a. By additive measurement? Yes  No \_\_\_\_\_

b. By water coolant analysis? Yes \_\_\_\_\_ No

3. Engine cooling water cooled by:

a. Radiator?

b. Heat exchanger from sea, river or other water? \_\_\_\_\_

c. Other? (give type) \_\_\_\_\_

4. Engine cooling water temperature-monitoring

a. Standby temperature 115 ± 10 °F

b. Normal operating temperature 165 ± 10 °F

c. Alarm temperature 205 ± 5 °F

d. Shutdown temperature NA °F

e. Water circulation during standby:

Thermo-syphon

Pump \_\_\_\_\_

5. Water Pressure Monitoring: Yes \_\_\_\_\_ No

a. Alarm \_\_\_\_\_

b. Shutdown \_\_\_\_\_

c. Both \_\_\_\_\_

6. Water temperature Sensor Position:

- a. In piping from engine \_\_\_\_\_
- b. In engine piping  \_\_\_\_\_
- c. In engine direct \_\_\_\_\_

7. Water surge or supply tank in system. Yes \_\_\_\_\_ No

If yes, then bottom connected to:

- a. Water pump suction? Yes \_\_\_\_\_ No \_\_\_\_\_
- b. Top of system? Yes \_\_\_\_\_ No \_\_\_\_\_
- c. Both of above? Yes \_\_\_\_\_ No \_\_\_\_\_
- d. Is bottom of surge tank above top of engine system? Yes \_\_\_\_\_ No \_\_\_\_\_
- e. Does engine have constant air bleed from top of engine water piping to surge or supply tank? Yes \_\_\_\_\_ No \_\_\_\_\_
- f. Give size of bleed or vent line, \_\_\_\_\_ inches.
- g. Manual air bleed only? Yes \_\_\_\_\_ No \_\_\_\_\_

F. Governor - Speed Control

Manufacturer WOODWARD

Electric (speed sensing) \_\_\_\_\_

Hydraulic

Type or code (such as EGB-35, LSG-10, etc.) SG LEVER CONTROL

Automatic load sharing? Yes \_\_\_\_\_ No  (NA)

1. Is compensation or stability control and/or speed of response manually adjustable? Yes  No \_\_\_\_\_

If yes, adjusted by:

- a. Eye and ear?
- b. Test and specification?  (I.B.04003C WOODWARD)
- c. Other? (Specify) \_\_\_\_\_

2. Engine - generator normal shutdown or stopping means and method.

Is the engine stopped:

a. Manually? Yes  No

If yes, then:

Directly at engine? Yes  No   
Through local control panel? Yes  No  *\* CONTROL ROOM*

b. Automatically through the controls in the control room? Yes  No

c. By setting governor to "fuel-off" position? Yes  No

d. By over-ride of governor settings and control position directly to fuel injection pumps? Yes  No

e. Other means. Describe briefly. OVERSPEED SWITCH AND EMERGENCY PUSH BUTTON (LOCALLY)

3. When engine is stopped, is fuel control in:

- a. Full fuel or maximum fuel position?
- b. Full off or no fuel position?
- c. Intermediate?
- d. Random?

(If not consistent and typical in above, then give the usual.)

4. When starting from the standby condition after shutdown for at least 24 hours, give number of seconds from start-to-crank to full fuel or maximum fuel position of governor and fuel control, 60 seconds.

G. Governor - Overspeed (shutdown)

1. Speed sensing?

- a. Electrical  (GOVERNOR)
- b. Flyball \_\_\_\_\_
- c. Other (Specify) \_\_\_\_\_

2. Fuel shutoff force generated by:

- a. Spring? \_\_\_\_\_
- b. Air? \_\_\_\_\_
- c. Hydraulic? \_\_\_\_\_
- d. Electrical?
- e. Other? (Specify) TRIPS AIR DAMPER - SHUTTING DOWN ENGINE

3. Overspeed sensing setting? (in terms of full speed)

- a. 115%
- b. 110% \_\_\_\_\_
- c. Other (Specify) \_\_\_\_\_

4. Is overspeed tripping set point tested periodically?

Yes  No \_\_\_\_\_

If yes, then how often? 18mo (yearly, monthly, etc.)

H. 1. Generator Mfr. DELCO Model No. E4859VB

Single bearing or two bearings? SINGLE

Does generator have damper windings? Yes  No \_\_\_\_\_

2. Does generator have any obvious fault or difficulty?

Yes \_\_\_\_\_ No

Is problem repetitive? Yes \_\_\_\_\_ No \_\_\_\_\_

If yes, then describe briefly. \_\_\_\_\_

**POOR ORIGINAL**

I. Exciter and Voltage Regulator

1. Exciter Manufacturer: DELCO Model E 4859VB

Type: Rotating:  Static

If rotating drive? Direct   
Belt or Chain   
DC with field control   
Brushless with rectifier

2. Voltage Regulator: Manufacturer DELCO Model           

Type: Mechanical  Static

3. Are paralleled units of automatic load sharing control of fully automatic type? Yes  No  NA

If yes, has any obvious influence or interrelationship been noted between the stability and response time of the engine governor and the stability and voltage control of the generators? Yes  No

4. Have engine governor and voltage regulator/exciter adjustments been made on the site or under any conditions since any of the units have been placed in service? Yes  No

If yes, by means of what tests and what standards? Give name or very brief description. MANUFACTURERS

INSTRUCTION BOOK — SPEED DROOP ADJUSTMENT ON GOVERNOR

5. If any difficulties have occurred, give approximate number of problems. NA

- a. Components
- b. Wiring
- c. Other (damage in service or dropping of miscellaneous hardware into switchboard, etc.)           .

J. Paralleling: Engine-Generator Units *NA*

- 1. Do all units consistently have the proper voltage output?  
Yes  No
- 2. Do all units automatically share both the "real" or in-phase load and also the reactive load reasonably well? Yes  No
- 3. At the same Kw load, are both the field and the armature line currents of the several units consistently close to the same value? Yes  No   
If no, approximate percent difference. \_\_\_\_\_

4. Synchronizing *NA*

- a. In automatic synchronizing do circuit breakers close immediately after reaching full synchronous speed?  
Yes  No
- b. If "no" above then, does speed of some units drift slowly while failing to synchronize and close circuit breakers?  
How many seconds? \_\_\_\_\_  
Occasionally \_\_\_\_\_  
Always \_\_\_\_\_  
Never \_\_\_\_\_

K. Switch Gear and Electrical Controls (other than exciter/voltage regulator)

- 1. If any difficulties have occurred, then give approximate number of problems.
  - a. Components 2
  - b. Wiring 0
  - c. Other (damage in service or dropping of miscellaneous hardware into switchboard, etc.) 0
  - d. Design concept faults. That is, does the switch gear and its controls perform the proper functions and in proper sequence and timing. 0

POOR ORIGINAL

- 2. a. Do the on-site diesel generator units and related support equipment have any storage battery power systems for any service whatsoever? Yes  No
- b. Identify each storage battery power system associated with the on-site diesel generator unit and its function. 3 STATION SERVICE BATTERIES -- ONE FOR EACH DIESEL FOR STARTING & CONTROL POWER
- c. Does each system identified above adequately fulfill the service requirements for which it is intended? Yes  No   
If no, briefly describe. \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
- d. Is there a DG battery maintenance program? Yes  No

L. Safety Shut downs

Give safety shut down settings compared to equilibrium operating conditions.

- 1. Engine and generator speed. Give rpm or hertz:
  - a. Synchronous and usual 1800 rpm or 60 Hz
  - b. Overspeed shutdown setting 2070 rpm or \_\_\_\_\_ hz
- 2. Engine cooling water (see E.4)
  - a. Equilibrium 115 ± 10 °F
  - b. Alarm 205 ± 5 °F
  - c. Shut down NA °F
- 3. Lube oil pressure (see D.4)
  - a. Equilibrium 55 psi
  - b. Alarm 27 psi
  - c. Shut down NA psi



4. Lube oil temperature

- a. Equilibrium 125 ± 5 °F
- b. Alarm NA °F
- c. Shutdown NA °F

5. Indicate all other protective interlocks (give name and;)

- a. Usual or proper condition OVER CRANK - ALARM - OVERSPEED 15% ABOVE RATED SPEED
- b. Shutdown condition OVERSPEED APPROXIMATELY 2100 RPM - CLOSES AIR DAMPERS

6. a. What source of power is provided to operate alarms and shutdown controls? (See G.2) STATION BATTERY

- b. Do the generator units automatically shutdown in case of the electrical power loss to its control system? Yes  No

M. Emergency or Alert Conditions

- 1. Are all safety shutdown and safety interlocks bypassed during emergency conditions? Yes  No
- 2. If "no" above, then which are not bypassed. Name items.

OVERSPEED SHUTDOWN

- 3. For each interlock not bypassed is coincident logic used? Yes  No

If yes, is it testable? Yes  No

N. Maintenance

- 1. Does plant have regularly scheduled maintenance procedures? yes

If so, return copy of these procedures with questionnaire.

2. When need for minor adjustments obviously exists, then:

- a. Is remedial action taken immediately or at earliest practical opportunity? Yes  No
- b. Is remedial action taken only at periodic prescheduled or programmed times and conditions? Yes  No
- c. For best performance record which of above appears better:  
immediate or early action?   
as scheduled only?
- d. Must permission for minor maintenance be obtained from some higher out-of-plant authority? Yes  No
- e. Is maintenance referred to above allowed and encouraged? Yes  No
- f. In periodic surveillance tests, simulated alert standby tests, etc., is the criteria "pass/not pass" the test used? Yes  No
- g. Is there a conscious continuing policy to detect and remedy marginal conditions or imminent trouble: for examples: lube oil pressure shutdown only two to five psi below operating pressure or, perhaps overspeed governor setting only one or two percent above starting speed surge or etc.? Yes  No
- h. Are efforts to remedy marginal or questionable conditions as mentioned above encouraged by plant management?   
Yes  No
- i. Are remedial steps on items similar to the above taken or allowed when the unit has started and operated satisfactorily within specified limits or conditions? Yes  No

0. Starting Conditions

1. Give starting or necessary cranking time as experienced.

- a. Starting time per specification NA seconds
- b. Usual starting time 6 seconds
- c. Maximum starting time observed 11 seconds

2. Give usual time intervals as follows:

- a. Time from start-to-crank to first firing of any cylinder. 5 seconds
- b. Time from start-to-crank to approximate full firing of all cylinders. 6 seconds

3. Give maximum speed surge when starting; use both tachometer and frequency meter if possible.

- a. Usual conditions 1800 rpm  
60 Hz
- b. Maximum observed 1950 rpm  
62 Hz

4. During a surveillance test, give time from start-to-crank to when steady synchronous speed is attained and maintained.

- a. Usual 11 seconds (NO LOAD)
- b. Maximum 15 seconds
- c. As specified NA seconds.

5. Give briefly the most troublesome problems in starting.

- a. Most troublesome GOVERNOR - TWO FAULTS (CORRECTED 1973)
- b. Next to most troublesome DC CONTROL - TWO FAULTS (CORRECTED 1976)

P. Air Cleaner or Air Filter - Combustion Air

1. Combustion air source: taken from engine room or inside the building, or from outdoors?

- a. Indoors ✓
- b. Outdoors \_\_\_\_\_

2. Give type and make of air cleaners or air filters:

- a. Oil bath \_\_\_\_\_ Make \_\_\_\_\_
- b. Oil wetted screen \_\_\_\_\_ Make \_\_\_\_\_
- c. Paper  \_\_\_\_\_ Make ROTOPAMIC
- d. Other \_\_\_\_\_ Make \_\_\_\_\_
- e. Precleaner: Yes \_\_\_\_\_ No

3. Excessive air flow restriction and servicing need determined by?

a. Instrument such as:

manometer \_\_\_\_\_

If other give type FARR INDICATOR

- b. Personal judgement by appearance, etc. \_\_\_\_\_
- c. By smoking exhaust \_\_\_\_\_
- d. Time schedule \_\_\_\_\_
- e. Other (Specify) SERVICE INDICATOR (FILTER REPLACED WHEN FLAG APPEARS)

4. Are climatic extremes normally experienced such as:

- a. Air heavily loaded with water mist, high humidity and low temperature? Yes \_\_\_\_\_ No
- b. Blowing sand and dust? Yes \_\_\_\_\_ No
- c. Blowing snow (blizzards)? Yes \_\_\_\_\_ No
- d. Other-Name \_\_\_\_\_

5. Are climatic extremes potentially possible such as:

- a. Air heavily loaded with water mist, high humidity and low temperature? Yes  No \_\_\_\_\_
- b. Blowing sand and dust? Yes \_\_\_\_\_ No
- c. Blowing snow (blizzards)? Yes  No \_\_\_\_\_
- d. Other-Name \_\_\_\_\_

Q. Temperature Conditions

- 1. Ambient outside hottest ~ 100 °F.
- 2. Ambient outside coldest ~ -25 °F.
- 3. Engine-generator room hottest ~ 100 °F.
- 4. Engine-generator room coldest ~ 55 °F.
- 5. Inside switch gear hottest 85 °F
- 6. Inside voltage regulator or ambient near voltage regulator hottest ~ 100 °F
- 7. Ambient at exciter hottest ~ 100 °F

**POOR ORIGINAL**

R. Operator Qualifications (as presently exist and suggested minimums if different)

1. Minimum education required (check)

	<u>Existing</u>	<u>Suggested</u>
a. High School	<u>✓</u>	<u>✓</u>
b. Trade School	<u>✓</u>	<u>✓</u>
c. Technical School	<u>✓</u>	<u>✓</u>
d. No minimum	<u>      </u>	<u>      </u>

2. Minimum Years of operating experience (diesel electric generator)

	<u>Existing</u>	<u>Suggested</u>
a. 0-3	<u>✓</u>	<u>✓</u>
b. 3-6	<u>      </u>	<u>      </u>
c. 6-10	<u>      </u>	<u>      </u>
d. 10-15	<u>      </u>	<u>      </u>

3. Operator training

	<u>Existing</u>	<u>Suggested</u>
a. Military	<u>✓</u>	<u>      </u>
b. Industrial	<u>      </u>	<u>      </u>
c. On-the-job	<u>✓</u>	<u>      </u>
d. Combination of a, b, and c (indicate which)	<u>      </u>	<u>✓</u>

4. Licensing required

	<u>Existing</u>	<u>Suggested</u>
a. State	<u>      </u>	<u>      </u>
b. Federal	<u>      </u>	<u>      </u>
c. Utility or self	<u>      </u>	<u>      </u>
d. None	<u>✓</u>	<u>✓</u>

- S. Are any foreign gases such as propane, freon, halon, carbon dioxide, etc. stored in the: Diesel Engine room?  
 Yes \_\_\_\_\_ No  or adjacent buildings? Yes  No \_\_\_\_\_

If yes, (other than hand portable fire extinguishers), then identify gases and give approximate tank size.

Gases	<u>CARBON DIOXIDE</u>	Volume (ft <sup>3</sup> )	<u>2 BOTTLES @ 200 lbs ea. (size K)</u>
	<u>NITROGEN</u>		<u>18 BOTTLES @ 51 ft<sup>3</sup> ea.</u>
	_____		_____
	_____		_____
	_____		_____

- T. Does control system automatically bypass, in emergency starting, any engine temporarily out of service for maintenance? Yes \_\_\_\_\_ No

If yes, then how many failures to bypass have occurred?  
 \_\_\_\_\_

- U. Does the control system automatically override the test mode under emergency conditions? Yes \_\_\_\_\_ No \_\_\_\_\_ *NA*

- V. Have repetitive mechanical failures occurred in any component part or subsystem of the engine, generator, or switch gear, etc.?  
 Yes \_\_\_\_\_ No

If yes, then which part or subsystem? \_\_\_\_\_

How many failures? \_\_\_\_\_

Give nature of failure. \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

- W. Would periodic (yearly or other) evaluation and/or testing by "outside experts" contribute significantly to the diesel-generator reliability? Yes  No \_\_\_\_\_

Give brief reasons for the answer. OUTSIDE EXPERTS ARE USED @ 18 MO INTERVALS FOR TESTING DIESEL ENGINE EQUIPMENT SUCH AS FUEL INJECTORS.  
 \_\_\_\_\_  
 \_\_\_\_\_

- X. 1. Give the accumulated time-load operating record for each diesel-generator unit from installation to the present (Running hours):

Preoperational test Date NOV + DEC 1970

: Engine	: Surv. Testing &	: Emergency	: Total
: Serial No.	: Maintenance Hrs.	: and <u>Other</u>	: Hours
:	: No Load : Loaded	: Service Hrs.	:
: 1GVA-1803:	30 : 240	: 430	: 700
: 1GVA-1804:	36 : 240	: 430	: 706
: 1GVA-1805:	30 : 240	: 430	: 700
:	:	:	:
:	:	:	:
:	:	:	:

2. Surveillance test load (percent of continuous rating) 50%
3. Give the projected or planned time-load operation for each diesel-generator unit during the next 12 months.

: Surveillance &	: Emergency	: Total
: Maintenance Hrs.	: and other	: Hours
:	: Service Hrs.	:
: 40	: —	: 40
:	:	:
:	:	:

4. Provide the following summary of the periodic surveillance testing experience:

- a. Starting date of surveillance testing (OL date) 12/22/70
- b. Periodic test interval WEEKLY
- c. Total number of surveillance tests performed 284
- d. Total number of test failures 9

failure to start 4 failure to accept load 0

failure to carry load 0 failures due to operator error 0

failure due to equipment not being operative during emergency conditions 0

- e. Supply a copy of the surveillance test procedures with this completed questionnaire.



Additional Comments

Diesels were installed approximately Dec. 1970  
& given periodic tests. Some problems occurred  
& were corrected (e.g. failure to start, etc).  
Diesels were connected to ECCS sys ~ 3/72  
with very little trouble experienced since.

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Y. General Suggestions

Briefly give constructive criticism or suggestions as to improvement in reliability of the diesel generators. These remarks may cover tests, maintenance, practices, orders, policy, adjustments, etc.

**POOR ORIGINAL,**

50-29

NRC DISTRIBUTION FOR PART 50 DOCKET MATERIAL

FILE NUMBER

TO:  
N. R. C.

FROM:  
Yankee Atomic Elec. Co.  
Westborough, Mass.  
R. H. Groce

DATE OF DOCUMENT  
1/20/78

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DESCRIPTION

(1-P)

PLANT NAME : Yankee Rowe  
RJL 1/30/78

ENCLOSURE

Completed Reliability of Standby Diesel Generator Units - Questionnaire..

(22-P)

1 ENCL/REARO 25 CYS

SAFETY	FOR ACTION/INFORMATION	ENVIRONMENTAL
ASSIGNED AD:		ASSIGNED AD: V. MOORE (LTR)
BRANCH CHIEF: (3) SCHWENGER		BRANCH CHIEF:
PROJECT MANAGER:		PROJECT MANAGER:
LIC. ASST:		LIC. ASST:
		B. HARLESS

INTERNAL DISTRIBUTION			
<input checked="" type="checkbox"/> REG FILES	SYSTEMS SAFETY	PLANT SYSTEMS	SITE SAFETY & ENVIRON ANALYSIS
NRC PDR	R. MATTSON	TEDESCO	DENTON & MULLER
I & E (2)	SCHROEDER	BENAROYA	CRUTCHFIELD
FIELD		LAINAS	
GOSSICK & STAFF	ENGINEERING	IPPOLITO	
HANAUER	KNIGHT	F. ROSA	ENVIRON TECH
MIPC	BOSNAK	F. CLEMENSON	ERNST
CASE	SIHWEIL	OPERATING REACTORS	BALLARD
ROYD	PAWLICKI	STELLO	YOUNGBLOOD
		EISENHUT	
PROJECT MANAGEMENT	REACTOR SAFETY	SHAO	SITE TECH
SKOVHOLT	ROSS	BAER	GAMMILL (2)
P. COLLINS	NOVAK	BUTLER	
HOUSTON	ROSZTOCZY	GRIMES	SITE ANALYSIS
MELTZ	CHECK		VOLLMER
HELTEMES			BUNCH
SK	AT & I	Dist Serv Bp. - M. Collins (UNIV. OF DAYTON)	J. COLLINS
	SALTZMAN		KREGER
	RUTBERG		

EXTERNAL DISTRIBUTION		CONTROL NUMBER
<input checked="" type="checkbox"/> LPDR: GREENFIELD HAS	NAT LAB:	
<input checked="" type="checkbox"/> TIC		
<input checked="" type="checkbox"/> NSIC		
REG V (J. HANCHETT)		
REG CYS SENT CATEGORY 10	B TO ACRS	

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