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INSTRUMENTATION

ACCIDENT MONITORING INSTRUMENTATION

LIMITING CONDITION FOR OPERATION

3.3.3.9 The accident monitoring instrumentation channels shown in Table 3.3-11 shall be OPERABLE.

APPLICABILITY: MODES 1, 2, and 3.

ACTION:

- a. With the number of channels of operable accident monitoring instrumentation channels less than the MINIMUM NUMBER OF CHANNELS shown in Table 3.3-11, either restore the inoperable channel(s) to operable status within 72 hours, or:
 - Establish an alternate method of monitoring the appropriate parameters, and
 - Submit a Special Report in accordance with Specification 6.9.2
 - a) by telephone within 24 hours
 - b) confirmed by telegraph, mailgram or facsimile transmission no later than the first working day following the event, and
 - c) in writing within 14 days following the event outlining the action taken, the cause of the inoperability and the plans and schedule for restoring the system to OPERABLE status.

b. The provisions of Specification 3.0.4 are not applicable.

SURVEILLAN' : REQUIREMENTS

4.3.3.9 Each accident monitoring instrumentation channel shall be demonstrated OPERABLE by performance of the CHANNEL CHECK and CHANNEL CALIBRATION and CHANNEL FUNCTIONAL TEST operations at the frequencies shown in Table 4.3-7.

TABLE 3.3-11

ACCIDENT MONITORING INSTRUMENTATION

	INSTRUMENT	T TAL NO. OF CHANNELS	MINIMUM NUMBER OF CHANNELS
1.	Reactor Coolant System Subcooling Margin Monitor	(2)	(1)
*2.	PORV Position Indicator	1/valve	1/valve
**3.	PORV Slock Valve Position Indicator	1/vaive	1/valve
4.	Safety .alve Position Indicator (Acoustical Flow)	1/valve	l/valve

* Not applicable if the associated block valve is in the closed position.

** Not applicable if the block valve is verified in the closed position and power removed.

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TABLE 4.3-7

IN	STRUMENT	CHANNEL CHECK	CHANNEL CALIBRATION	CHANNEL FUNCTIONAL TEST
1.	Reactor Coolant System Subcooling Margin Monitor	М	R	NA
2.	PORV Position Indicator	NA	NA	R
з.	PORV Block Valve Position Indicator	NA	NA	- R
4.	Safety Valve Position Indicator (Acoustical Flow)	NA	NA	R

ACCIDENT MONITORING INSTRUMENTATION SURVEILLANCE REQUIREMENTS

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3/4.4.3 SAFETY AND RELIEF VALVES - OPERATING

SAFETY VALVES

LIMITING CONDITION FOR OPERATION

3.4.3.1 All pressurizer code safety values shall be OPERABLE with a lift setting of 2485 PSIG + 1%.

APPLICABILITY: MODES 1, 2 and 3.

ACTION:

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With a pressurizer code safety valve inoperable, either restore the inoperable valve to OPERABLE status within 15 minutes or be in HOT SHUTDOWN within 12 hours.

SUR VEILLANCE REQUIREMENTS

4.4.3.1 Each pressurizer code safety valve shall be demonstrated OPERABLE | with a lift setting of 2485 PSIG + 1%, in accordance with Section XI of the ASME Boiler and Pressure Vessel Code, 1974 Edition.

3/4.4.3 SAFETY AND RELIEF VALVES - OPERATING

RELIEF VALVES

LIMITING CONDITION FOR OPERATION

3.4.3.2 Two power operated relief valves (PORVs) and their associated block valves shall be OPERABLE.

APPLICABILITY: MODES 1, 2 and 3.

ACTION:

- a. With one or more PORV(s) inoperable, within 1 hour either restore the PORV(s) to OPERABLE status or close the associated block valve(s) and remove power from block valve(s), or close the PORV(s) and remove control power from the PORV(s); otherwise, be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With one or more block valve(s) inoperable, within 1 hour either restore the block valve(s) to OPERABLE status or close the block valve(s) and remove power from the block valve(s), or close the PORV(s) and remove control power from the PORV(s), otherwise, be in at least HOT STANDBY within the next 6 hours and ir COLD SHUTDOWN within the following 30 hours.
- c. The provisions of 3.0.4 are not applicable.

SURVEILLANCE REQUIREMENTS

4.4.3.2.1 Each PORV shall be demonstrated OPERABLE:

- a. At least once per 31 days, the control circuit to each valve shall be demonstrated to have circuit continuity.
- b. At least once per 18 months by performance of a test to verify that each valve opens at the proper setpoint.

4.4.3.2.2 Each block valve shall be demonstrated OPERABLE at least once per 92 days by operating the valve through one complete cycle of full travel.

PRESSURIZER

LIMITING CONDITION FOR OPERATION

3.4.4 The pressurizer shall be OPERABLE with at least 150 kw of pressurizer heaters and a water level above that decessary for heater operation but less than or equal to 1795 cu ft (92 percent indicated).

APPLICABILITY: MODES 1, 2, and 3

ACTION:

- a. With the pressurizer inoperable due to an inoperable emergency power supply to the pressurizer heaters either restore the inoperable emergency power supply within 72 hours or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 12 hours.
- b. With the pressurizer otherwise inoperable, be in at least HOT STANDBY with the reactor trip breakers open within 6 hours and in HOT SHUTDOWN within the following 6 hours.

SURVEILLANCE REQUIREMENTS

4.4.4.1 The pressurizer water volume shall be determined to be within its limit at least once per 12 hours.

4.4.4.2 The emergency power supply for the pressurizer heaters shall be demonstrated OPERABLE at least once per 18 months by transferring power from the normal to the emergency power supply and energizing the heaters.

ELECTRICAL POWER SY' TEMS

SURVEILLANCE REQUIREMENTS (Continued)

- Verifying that samples of diesel fuel from the day tanks and the fuel storage tanks are within the acceptable limits specified in Table 1 of ASTM D975-68 when checked for viscosity, water and sediment,
- Verifying the fuel transfer pump can be started and transfers fuel from the storage system to the day tank,
- 5. Verifying the diesels start from ambient condition,
- Verifying the generator is synchronized, loaded to ≥ 1682 kw, and operates for ≥ 60 minutes with both diesel engines operating, and
- Verifying the diesel generator set is aligned to provide standby power to the associated emergency busses.
- b. At least once per 18 months during shutdown by:
 - Subjecting the diesels to an inspection in accordance with procedures prepared in conjunction with its manufacturer's recommendations for this class of standby service,
 - 2. Verifying the generator capability to reject a load of \geq 828 kw without tripping,
 - Simulating a loss of offsite power with and without the presence of a safety injection signal, and:
 - a) Verifying de-energization of the emergency busses and load shedding from the emergency busses.
 - b) Verifying the diesels start from ambient condition on the auto-start signal, energize the emergency busses with permanently connected loads, energize the autoconnected emergency loads through the applicable load sequencer and operate for ≥ 5 minutes while the generator is loaded with the emergency loads.
 - c) Verifying that all diesel generator trips, except engine overspeed, generator place overcurrent, generator neutral overcurrent or generator loss of field, are automatically bypassed upon loss of voltage on the emergency bus and/or safety injection actuation signal.

INSTRUMENTATION

BASES

3/4.3.3.6 CHLORINE DETECTION SYSTEMS

The OPERABILITY of the chlorine detection system ensures that sufficient capability is available to promptly detect and initiate protective action in the event of an accidental chlorine release. This capability is required to protect control room personnel and is consistent with the recommendations of Regulatory Guide 1.95, "Protection of Nuclear Power Plant Control Room Operators Against an Accidental Chlorine Release," February 1975.

3/4.3.3.7 FIRE DETECTION INSTRUMENTATION

OPERABILITY of the fire detection instrumentation ensures that adequate warning capability is available for the prompt detection of fires. This capability is required in order to detect and locate fires in their early stages. Prompt detection of fires will reduce the potential for damage to safety related equipment and is an integral element in the overall facility fire protection program.

In the event that a portion of the fire detection instrumentation is inoperable, the establishment of frequent fire patrols in the affected areas is required to provide detection capability until the inoperable instrumentation is restored to OPERABILITY.

3/4.3.3.8 DECOUPLE SWITCHES

OPERABILITY of the decouple switches in the cable spreading room (CSR) ensures that the control cables passing through the CSR to certain equipment required for safe shutdown of the Plant will be isolated and local operation of the equipment can be achieved. In the event that a portion of the decouple switches becomes inoperable, a fire watch will be established in the CSR until the inoperable equipment is restored to OPERABILITY.

3/4.3.3.9 ACCIDENT MONITORING INSTRUMENTATION

The OPERABILITY of the accident monitoring instrumentation ensures that sufficient information is available on selected plant parameters to monitor and assess these variables during and following an accident. This capability is consistent with the recommendation of NUREG-0578, "TMI-2 Lessons Learned Task Force Status Report and Short-Term Recommendations".

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3/4.4 REACTOR COOLANT SYSTEM

BASES

3/4.4.1 REACTOR COOLANT LOOPS

The plant is designed to operate with all reactor coolant loops in operation, and maintain DNBR above 1.73 during all normal operations and anticipated transients. With one reactor coolant loop not in operation, THERMAL POWER is restricted to < 38 percent of RATED THERMAL POWER until the Overtemperature ΔT trip is reset. Either action ensures that the DNBR will be maintained above 1.73. A loss of flow in two loops will cause a reactor trip if operating above P-7 (10 percent of RATED THERMAL POWER) while a loss of flow in one loop will cause a reactor trip if operating above P-8 (35 percent of RATED THERMAL POWER).

A single reactor coolant loop provides sufficient heat removal capability for removing core decay heat while in HOT STANDBY: however, single failure considerations require placing a RHR loop into operation in the shutdown cooling mode if component repairs and/or corrective actions cannot be made within the allowable out-of-service time.

3/4.4.2 SAFETY VALVES

3/4.4.3 SAFETY AND RELIEF VALVES

The pressurizer code safety values operate to prevent the RCS from being pressurized above its Safety Limit of 2735 psig. Each safety value is designed to relieve 420,000 lbs per hour of saturated steam at 110% of the value's setpoint. The relief capacity of a single safety value is adequate to relieve any overpressure condition which could occur during shutdown. In the event that no safety values are OPERABLE, an operating RHP loop, connected to the RCS, provides overpressure relief capability and will prevent RCS overpressurization.

During operation, all pressurizer code safety valves must be OPERABLE to prevent the RCS from being pressurized above its safety limit of 2735 psig. The combined relief capacity of all of these valves is greater than the maximum surge rate resulting from a complete loss of load assuming no reactor trip until the first Reactor Protective System trip setpoint is reached (i.e., no credit is taken for a direct reactor trip on the loss of load) and also assuming no operation of the power-operated relief valves or steam dump valves.

Demonstration of the safety valves' lift settings will occur only during shutdown and will be performed in accordance with the provisions of Section XI of the ASME Boiler and Pressure Code, 1974 Edition.

TROJAN-UNIT 1

BASES

The power operated relief valves (PCRVs) operate to relieve RCS pressure below the setting of the pressurizer code safety valves. These relief valves have remotely operated block valves to provide a positive shutoff capability should a relief valve become inoperable.

3/4.4.4 PRESSURIZER

The requirement that 150 kw of pressurizer heaters and their associated controls be capable of being supplied electrical power from an emergency bus provides assurance that these heaters can be energized during a loss of offsite power condition to maintain natural circulation at HOT STANDBY.

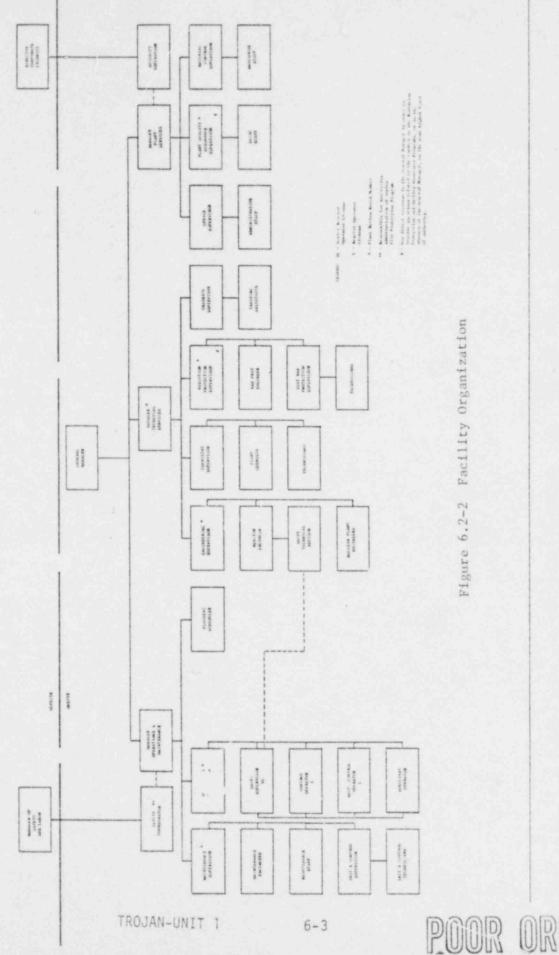
3/4.4.5 STEAM GENERATORS

One OPERABLE steam generator provides sufficient heat removal capability to remove decay heat after a reactor shutdown. The requirement for two OPERABLE steam generators, combined with other requirements of the Limiting Conditions for Operation ensures adequate decay heat removal capabilities for RCS temperatures greater than 350°F if one steam generator becomes inoperable due to single failure considerations. Below 350°F, decay heat is removed by the RHR system.

The Surveillance Requirements for inspection of the steam generator tubes ensure that the structural integrity of this portion of the RCS will be maintained. The program for inservice inspection of steam generator tubes is based on a modification of Regulatory Guide 1.83, Revision 1. Inservice inspection of steam generator tubing is essential in order to maintain surveillance of the conditions of the tubes in the event that there is evidence of mechanical damage or progressive degradation due to design, manufacturing errors, or inservice conditions that lead to corrosion. Inservice inspection of steam generator tubing also provides a means of characterizing the nature and cause of any tube degradation so that corrective measures can be taken.

The plant is expected to be operated in a manner such that the secondary coolant will be maintained within those parameter limits found to result in negligible corrosion of the steam generator tubes. If the secondary coolant chemistry is not maintained within these parameter limits, localized corrosion may likely result in stress corrosion cracking. The extent of cracking during plant operation would be limited by the limitation of steam generator tube leakage between the primary coolant

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ORIGINAL

TABLE 6.2-1

MINIMUM SHIFT CREW COMPOSITION#

LICENSE	APPLICABLE MODES		
CATEGORY	1, 2, 3 & 4	5 & 6	
SOL	1	1*	
OL	2	1	
Non-Licensed	3	1	
Shift Technical Advisor	1	None Required	

*Does not include the licensed Senior Reactor Operator or Senior Reactor Operator Limited to Fuel Handling supervising CORE ALTERATIONS after the initial fuel loading.

#Shift crew composition may be less than the minimum requirements for a period of time not to exceed 2 hours in order to accommodate unexpected absence of on duty shift crew members provided immediate action is taken to restore the shift crew composition to within the minimum requirements of Table 6.2-1.

ADMINISTRATI VE CONTROLS

6.3 FACILITY STAFF QUALIFICATIONS

6.3.1 Each member of the facility staff shall meet or exceed the minimum qualifications of ANSI N18.1-1971 for comparable positions, except for (1) the Radiation Protection Supervisor who shall meet or exceed the qualifications of Regulatory Guide 1.8, September 1975 and (2) the Shift Technical Advisor who shall have a bachelor's degree or equivalent in a scientific regimeering discipline with specific training in Plant design, and response and analysis of the Plant for transients and accidents.

6.4 TRAINING

6.4.1 A retraining and replacement training program for the facility staff shall be maintained under the direction of the General Manager and shall meet or exceed the requirements and recommendations of Section 5.5 of ANSI N18.1-1971 and Appendix "A" of 10 CFR Part 55.

0.4.2 A training program for the Fire Brigade shall be maintained under the direction of the General Manager and shall meet or exceed the requirements of Caction 27 of the NFPA Code-1975, except for Fire Brigade training sessions which shall be held at least quarterly.

6.5 REVIEW AND AUDIT

6.5.1 PLANT REVIEW BOARD (PRB)

FUNCTION

6.5.1.1 The Plant Review Board shall function to advise the General Manager on all matters related to nuclear safety.

ADMINISTRATIV_ CONTROLS

additional narrative material to provide complete explanation of the circumscances surrounding the event.

- a. Reactor protection system or engineered safety feature instrument settings which are found to be less conservative than those established by the technical specifications but which do not prevent the fulfillment of the functional requirements of affected systems.
- b. Conditions leading to operation in a degraded mode permitted by a limiting condition for operation or plant shutdown required by a limiting condition for operation.
- c. Observed inadequacies in the implementation of adminimative or procedural controls which threaten to cause reduct in of degree of redundancy provided in reactor protection s stems or engineered safety feature systems.
- d. Abnormal degradation of systems other than those specified in 6.9.1.8.c above designed to contain radioactive material resulting from the fission process.

SPECIAL REPORTS

6.9.2 Special reports shall be submitted to the Director of the Office of Inspection and Enforcement Regional Office within the time period specified for each report. These reports shall be submitted covering the activities identified below pursuant to the requirements of the applicable reference specification:

- Inoperable Seismic Monitoring Instrumentation, Specification 3.3.3.3.
- b. Inoperable Meteorological Monitoring Instrumentation, Specification 3.3.3.4.
- c. Inservice Inspection Program Reviews, Specifications 4.4.10.1 and 4.4.10.2.
- d. ECCS Actuation, Specifications 3.5.2 and 3.5.3.
- Sealed Source Leakage in excess of limits, Specification 4.7.7.1.3.
- f. Seismic Event Analysis, Specification 4.3.3.3.2.
- g. Fire Detection Instrumentation, Specification 3.3.3.7.
- h. Fire Suppression Systems, Specifications 3.7.8.1 and 3.7.8.2.
- i. Accident Monitoring Instrumentation, Specification 3.3.3.9.
- j. Control Building Modification Connection Bolts, Specifications 3.7.11 and 4.7.11.1.