TWX 710-390-0739

WYR 76-110

## YANKEE ATOMIC ELECTRIC COMPANY



20 Turnpike Road Westborough, Massachusetts 01581

October 28, 1976

United States Nuclear Regulatory Commission Washington, D. C. 20555

Attention: Office of Nuclear Reactor Regulation

Reference: (a) License No. DPR-3 (Docket No. 50-29)

(b) Letter, D. E. Vandenburgh, Yankee Atomic Electric Company to NRC dated September 25, 1975; Proposed Change No. 131.

Dear Sir:

This letter is in response to your questions concerning the installation of the new spent fuel racks at Yankee Rowe (Reference b).

In order to install the new spent fuel racks the roof hatches over the spent fuel pool must be removed. The maximum weight of any one hatch is approximately 1800 lbs. The hatches are rectangular in shape and have a lifting eye in each corner. Procedural control will be instituted to ensure proper handling of the hatches. The procedure will incorporate the following:

- a) A crane with at least a five ton capacity will be used.
- b) Two independent lifting slings each with a rated capacity of five tons will be used. Each sling will attach the crane hook with two of the lifting eyes on the hatch.
- c) The hatches will not be lifted more than two feet above the spent fuel pool roof.

An analysis was performed concerning a "drop rack accident".

## INPUT DATA

Drop Height Weight of Rack Drag Coefficient Drag Area Rack Stiffness Floor Stiffness -- 52 feet -- 12,600 lbs

-- 1.0 -- 26.9 ft<sup>2</sup>

-- 5.58 x 10<sup>3</sup> kip/ft -- 3.0 x 10<sup>6</sup> kip/ft

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\*United States Nuclear Regulatory Commission October 28, 1976 Page Two Attn: Office of Nuclear Reactor Regulation RESULTS -- 33.1 ft/sec -- 17.7 ft/sec Velocity entering Water Velocity at Impact -- 61 kip/ft Energy at Impact The above data indicates that the rack is approximately 500 times more flexible than the floor. It is obvious that virtually all of the impact energy will be absorbed by the deformation of the rack. Therefore no detrimental effect will occur to the pool floor by a dropped rack. Per your requirement, we are presently evaluating an inspection procedure for in-situ testing for poison material in our racks. Upon completion of our experiments we will submit a written procedure outlining our inspection plan. We trust you will find this information satisfactory; however, should you desire additional information, please contact us. Very truly yours, YANKEE ATOMIC ELECTRIC COMPANY L. H. Heider Assistant Vice President TMC/kg

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