

ARMCO INC.
ADVANCED MATERIALS DIVISION

ADDRESS REPLY TO
P O BOX 23068
HOUSTON, TX 77028

October 2, 1980

United States Nuclear Regulatory Commission
Region IV
611 Ryan Plaza Drive, Suite 1000
Arlington, Texas 76012

Attention: Mr. Potapovs

Reference: Inspection Report No. 99900268/80-02
Dated September 25, 1980

Gentlemen:

We have received the report of Mr. R. E. Oller concerning his inspection of Armco's Quality Assurance Program on September 9-12, 1980. Below is our response to the deviation noted:

Deviation:

Welding Control: Failure to meet the requirements of Operating Procedure No. 10 Revision 0 and Welding Procedure No. 5 Revision 3, for the pipe ID seam weld edge bevel requirement of 5/16 inch depth.

Corrective Action:


An inprocess inspection procedure is being written which will include a daily check of bevels. The bevel check will not be a hold point on the mill order but will be recorded in a daybook. This procedure will be written and in use by December 1, 1980.

Prevent Recurrence:

The biennial internal audits will be used as a control to see that this inspection check is being made.

I believe this response should resolve this deviation to your satisfaction. If you have questions please call me at 713-960-6040.

Yours very truly,


R. E. Moon
Plant Manager

REM:jm

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cc: M. Marshall
L.D. Welch
S. Smith

V.W. Butler
L. Barrington
C.E. Rangs - (Hartford Steam Boiler
Inspection & Insurance)