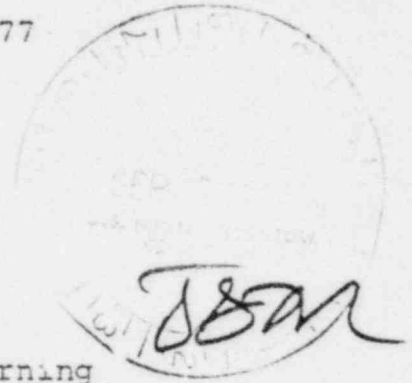




Commonwealth Edison
 One First National Plaza, Chicago, Illinois
 Address Report to: Post Office Box 767
 Chicago, Illinois 60690

September 6, 1977

Mr. Karl R. Goller, Assistant Director
 Division of Operating Reactors
 U.S. Nuclear Regulatory Commission
 Washington, DC 20555



Subject: Dresden Station Unit 1
 Additional Information concerning
 UT Examination of No. 6 Safety
 Valve Nozzle to Steam Drum Weld
NRC Docket No. 50-10

Reference (a): M. S. Turbak letter to K. R. Goller,
 dated September 1, 1977.

Dear Mr. Goller:

Regulatory

File Cy.

Reference (a) transmitted additional information concerning the UT examination of Dresden Station Unit 1 No. 6 safety valve nozzle to steam drum weld. Further review of that material disclosed an error had been made in a portion of the data. Columns D_1 , D_m , D_2 and D_1-D_2 exhibited data from the original data sheets. These numbers represent sweep divisions, when they should have represented "inches". In order to change the units to inches, each of the values should be divided by 2.

Attached to this letter is a revised "Table of Ultrasonic Test Data" which has corrected values inserted. Please use this revised Table to complete your review.

One (1) signed original and 39 copies of this letter and attachment are provided for your use.

Very truly yours,

M.S. Turbak

M. S. Turbak
 Nuclear Licensing Administrator
 Boiling Water Reactors

Attachment

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Commonwealth Edison

Table of Ultrasonic Test Data

Dresden Station Unit 1
 Safety Valve #6 Nozzle to Steam Drum Weld

	<u>Radian</u> <u>(Degree)</u>	<u>Max.</u> <u>DAC</u> <u>(%)</u>	<u>W₁</u>	<u>W_m</u>	<u>W₂</u>	<u>D₁</u>	<u>D_m</u>	<u>D₂</u>	<u>W₁-W₂</u>	<u>D₁-D₂</u>
12/6/75 Test	275-L	50	3.8	3.3	3.0	4.0	3.85	3.55	0.8	0.45
	275-M	50	2.4	2.2	2.2	2.4	2.25	2.0	0.2	0.4
	280-L	20	3.5	3.4	3.3	3.75	3.75	3.75	0.2	0.0
	280-M	40	2.1	2.0	1.9	1.95	1.9	1.85	0.2	0.1
	285-L	20	3.4	3.3	3.2	3.65	3.6	3.55	0.2	0.1
	285-M	20	2.1	2.0	1.9	1.95	1.9	1.85	0.2	0.1
6/30/77 Test	275-L	50	3.8	3.4	3.0	3.95	3.8	3.6	0.8	0.35
	275-M	45	2.3	2.2	2.2	2.45	2.3	2.05	0.1	0.4
	280-L	20	3.5	3.4	3.4	3.8	3.8	3.8	0.1	0.0
	280-M	40	2.1	1.9	1.9	2.3	2.3	2.25	0.2	0.05
	285-L	15	3.3	3.3	3.3	3.6	3.6	3.6	0.0	0.0
	285-M	25	2.1	2.0	1.9	1.95	1.95	1.95	0.2	0.0
7/1/77 Test	275-L	50	4.0	3.5	3.1	4.0	3.75	3.6	0.9	0.4
	275-M	50	2.5	2.2	2.0	2.3	2.2	2.1	0.5	0.2
	280-L	20	3.6	3.6	3.6	3.9	3.9	3.9	0.0	0.0
	280-M	40	2.2	2.0	1.8	2.3	2.2	2.1	0.4	0.2
	285-L	15	3.2	3.2	3.2	3.5	3.5	3.5	0.0	0.0
	285-M	25	2.1	1.9	1.8	2.1	2.05	1.95	0.3	0.15