

velan
engineering
companies



Plants:
Williston, Vermont
Montreal, Quebec
Granby, Quebec
Leicester, England
Paris, France

Velan Valve Corporation

Ave. "C", Griswold Industrial Park
Williston, Vermont 05495
Telephone: (802) 863-2561
Telex: 954613

July 30, 1980

United States Nuclear Regulatory Commission
Region IX
611 Ryan Plaza Drive, Suite 1000
Arlington, TX 76012

ATTENTION: Mr. Uldis Potapovs, Chief
Vendor Inspection Branch

REFERENCE: U.S.N.R.C. Inspection Report #99900346/80-01

Gentlemen:

This is to acknowledge receipt of your letter and report on the inspection conducted by Mr. William D. Kelly on June 3-5, 1980, of our facility at Williston, Vermont.

Attached are the corrective actions taken per the above referenced letter and Audit.

There is no information contained in your letter or report that Velan considers to be proprietary.

Should you have any questions, please do not hesitate to contact us.

Very truly yours,

VELAN VALVE CORPORATION

E. I. Francois
Corporate Manager of Q. A.

EIF:CM

Attachments

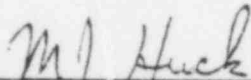
cc: A. K. Velan, I. C. Velan, P. O. Velan,
P. Strelczyk, File (2)

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The parametric value for amperage in P.C.R. SM-513 was originally used in the qualification of W.P.S. VEL-P-595 which later became SM-8850. Table QW-253 of Section IX lists QW-409.8, (which states "a change in the range of amperage or voltage"), as a nonessential variable for the S.M.A.W. process. Paragraph QW-251.3 of Section IX defines a nonessential variable as a variable "in which a change, as described in the specific variables, may be made in the W.P.S. without requalification; therefore the amperage range listed in the W.P.S. may be changed without requalification of the W.P.S.

NOTE: The change to the lower specified amperage range for the 1/8" \emptyset electrode was made in an attempt to lower heat-input into the base metal and thus minimize H.A.Z. sensitization of the austenitic stainless steel as discussed in N.R.C. Regulatory Guide 1.44 entitled "Control of the Use of Sensitized Stainless Steel."

At this time no corrective actions need be or will be taken.



M. J. Huck
Welding Engineer

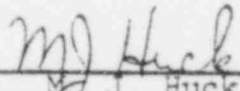
Error in "Notice of Deviation"

The A No. in GT-8860, Rev. 0 is 8, not 7 as stated in Deviation 'B'.

Corrective Action

At the time the W.P.S. GT-8860, Rev. 0 was written, F No. 6 and A No. 8 were the applicable number designations for the filler material being used. However, at the time the Procedure Qualifications were performed the applicable number designations were F No. 7 and A No. 7 as found in Section IX Table Q-11.2, even though the type of filler metal being used is exactly the same.

Requalification of the W.P.S. is not required, however, the P.Q.R.'s will be changed to reflect the correct F No. applicable at the time of qualification (F No. 7 not F No. 5) (F No. 5 is and was for stainless chrome-nickel electrodes).



J. Huck
Welding Engineer