

House of Representatives

Report of Proceedings

Hearing held before

COMMITTEE ON INTERIOR AND INSULAR AFFAIRS

TASK FORCE ON

THREE MILE ISLAND ACCIDENT

Washington, D. C.

TUESDAY, MAY 15, 1979

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THREE MILE ISLAND ACCIDENT
TUESDAY, MAY 15, 1979

U. S. House of Representatives,
Committee on Interior and Insular Affairs,
Washington, D. C.

The committee met at 9:50 a.m. in room 1334, Longworth House Office Building, the Honorable James Weaver, presiding.

Present: Representatives Weaver, Carr, Markey, Vento, Marriott, Edwards, and Cheney.

Staff present: Messrs. Myers, Burnam, Terrell, Reis, Scoville, and Chakoff.

Also present: Messrs. McMillan, Deddens, Nelson, Ellis, Bergson, Edwards, Benitez, Edgar, and Stang.

1 Mr. Weaver. All right, the Task Force will be in session.

2 We're very pleased that members of the firm of Babcock &
3 Wilcox, the engineering firm that designed the Three Mile
4 Island Unit 2, as well as other pressurized light water
5 reactors in the United States, are here to give us their
6 responses to the various questions that have been raised by
7 the Three Mile Island Unit 2 accident. And we would like to --
8 we have a series of questions here prepared by staff, and that's
9 the format that I intend to follow, unless you have some
10 remarks you'd like to make at the outset. If you do, please
11 go ahead.

12 Identify yourselves for the record, and we want to welcome
13 you and thank you for coming. And why don't you start by
14 identifying yourself and telling us whether you have remarks
15 you'd like to say.

16 Mr. McMillan. Thank you, Mr. Chairman.

17 My name is John McMillan. I'm Vice President of the
18 Nuclear Power Generation Division of the Babcock & Wilcox
19 Company. Our Division has the responsibility for the design,
20 development, manufacture and support of the startup and the
21 operation of the commercial nuclear plants, which includes a
22 number of contracts, including the Three Mile Island 2 nuclear
23 steam system and the nuclear fuel for that plant.

24 I have with me Mr. James C. Daddens, who is Manager of
25 Project Management. He was my deputy and was in charge of the

1 Lynchburg operations at the time. On March 28th, when the
 2 incident occurred, I was out of town and he was acting on my
 3 behalf, and I thought it would be appropriate for him to be
 4 here, since I understand you have some questions about what
 5 might have happened in the early hours of the incident.

6 Mr. Weaver. You mentioned Lynchburg. Would you tell
 7 us what Lynchburg is?

8 Mr. McMillan. Yes. Lynchburg, Virginia, is the head-
 9 quarters of our Nuclear Power Generation Division, and all
 10 of the engineering and project management service personnel
 11 in the B&W Company are located in the Lynchburg facility.

12 Mr. Weaver. What ratio of business that B&W does is in
 13 nuclear design?

14 Mr. McMillan. I'm sorry, sir, I didn't hear the question.

15 Mr. Weaver. You do other things than design nuclear
 16 plants?

17 Mr. McMillan. Yes, sir.

18 Mr. Weaver. What ratio is nuclear? Half of your busi-
 19 ness?

20 Mr. McMillan. Well, let me express that in the following
 21 terms. The Babcock & Wilcox Company, of course, is a wholly
 22 owned subsidiary of J. Ray McDermott. Let me speak specifically
 23 to the Babcock & Wilcox business.

24 Our business is heavily involved in the steam generating
 25 business. About 50 percent of the business of Babcock & Wilcox

1 is supplying equipment to the utility industry for steam
2 generation. That can either be nuclear equipment or the more
3 conventional fossil boilers.

4 The backlog of the B&W Company runs on the order of
5 \$4 billion, and approximately half of that backlog right now
6 is represented in all phases of our nuclear business. The
7 backlog would stand to emphasize the nuclear more because of
8 the long-term nature of the nuclear business, so that our
9 business would not be 50-50 on a current sales basis. We've
10 never identified what that specific breakdown is.

11 Mr. Weaver. The backlog of \$4 billion is actually the
12 sales by B&W as opposed to the cost of the plants themselves
13 that you're working on?

14 Mr. McMillan. That's sales by B&W, yes, sir.

15 Mr. Weaver. What total sales did B&W receive from the
16 TMI-2, do you know what?

17 Mr. McMillan. I don't have a number. I would specifically
18 be glad to obtain that.

19 Mr. Weaver. Would you?

20 (Information to be furnished.)

21
22
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24
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1 Mr. McMillan. You did raise an important point in terms
2 of the total cost of the Three Mile Island plant. Our scope
3 of supply represents approximately something in the range of
4 10 to 12 percent of the total plant costs.

5 Mr. Weaver. Roughly \$100 million, then.

6 Mr. McMillan. Well, of course, I don't believe this
7 plant cost a billion dollars at the time it was built.

8 Mr. Weaver. I'm not sure of that. I don't know.

9 Mr. McMillan. If you were to start today and build a
10 unit, I think you would be looking at a billion dollar plant,
11 and our scope could be in the range of \$100 million, I guess,
12 is a fair representation.

13 Mr. Weaver. Very good.

14 Did you have a statement?

15 Mr. McMillan. Yes, sir. I would like the opportunity,
16 with your permission, to go through a summary of the events
17 that occurred on the morning of March 28th as we view it and
18 identify what we consider to be some of the crucial factors
19 in that sequence of events.

20 Mr. Weaver. I think that's very good. We welcome that.

21 How long will this take?

22 Mr. McMillan. I would estimate about 15 minutes.

23 Mr. Weaver. Oh, fine. Please go ahead.

24 Mr. McMillan. I have some overhead transparencies, and
25 I believe copies were made of these.

1 (Slide.)

2 This is a diagram of the secondary system at Three Mile
3 Island 2, somewhat simplified. You'll see the steam generators
4 from the nuclear steam system shown on the right-hand side of
5 the diagram. Normally, steam is transmitted from those steam
6 generators to the turbine generator, and from the turbine
7 generator and the condenser, where the steam is returned to the
8 water state, through condensate pumps, condensate polishing
9 equipment, which maintains the quality of the water, through
10 condensate booster pumps, low-pressure feedwater heaters, main
11 feedwater pumps, high-pressure feedwater heaters, through the
12 feedwater control valves, and back in to each of the steam
13 generators.

14 In the event of an emergency where, for some reason,
15 main feedwater is lost, there are auxiliary feedwater pumps.
16 There are three of these, two of which are motor-driven, one
17 of which is steam-driven. These take suction either from the
18 large condensate storage tank source of water or from the main
19 feed system, and discharge through control valves and back
20 valves into the steam generators in the upper region of the
21 steam generator, in order to give the maximum force for
22 natural circulation under emergency conditions.

23 At 4:00 o'clock in the morning of March 28th, the operators
24 were working with the condensate polishing equipment, and I
25 don't know at this point precisely what happened there, but

1 they had some difficulty, which ended up in blocking the
2 feedwater flow coming from the condenser to the condensate
3 booster pump. They were unable to get this bypass valve
4 open in the early seconds of this transient.

5 The condensate booster pumps, having lost suction pres-
6 sure, turn off automatically, and that's what they did. That
7 reduces the suction pressure on the feedwater pumps and they
8 turned off automatically, which interrupted all feedwater
9 flow to the steam generators.

10 Under those circumstances, the equipment is designed so
11 that the auxiliary feedwater pumps come on automatically,
12 which they all did, and the turbine trips. Stop valves in
13 the turbines close automatically. The auxiliary feedwater
14 pumps came on, the control valves functioned properly, and
15 the operators are reported to have looked at the pressure
16 downstream of these pumps and established that immediately
17 they had pressure, those pumps were running.

18 They noticed, however, some time later, that they were
19 not getting any change in the water level in the steam
20 generator; the water level was in fact decreasing. And this
21 puzzled them somewhat. And about eight minutes in the
22 transient they discovered that these valves, which are shown
23 open here, which would be their normal operating position,
24 for some reason were closed. And so they were not getting
25 auxiliary feedwater to the steam generator. There was no

1 feedwater supply to the steam generator at all, and that
2 certainly is one of the key events I'll mention later in the
3 sequence.

4 (Slide.)

5 Let's turn now to the primary system or the reactor
6 coolant system, as it's sometimes called. You can see the
7 steam generator shown schematically here, the second one over
8 here.

9 Let me draw your attention to the reactor vessel. The
10 reactor core is contained in the reactor vessel, and high-
11 pressure water comes into the reactor vessel, goes through
12 the core, is discharged through the high-temperature hot leg,
13 as we call it, of the reactor coolant system, goes into the
14 top of the steam generator and comes down through the steam
15 generator tubes, discharges through two outlets in the bottom
16 of the steam generator, goes through reactor coolant pumps,
17 which circulate the water back to the reactor; a similar loop
18 on the other side of the reactor vessel.

19 On the A loop of the reactor vessel there is a pressurizer,
20 and the free surface in the pressurizer between the water and
21 the reactor coolant system, and steam in the top of the
22 pressurizer; and this maintains the reactor coolant system
23 pressure during operation.

24 At the top of the pressurizer there are two safety relief
25 valves --we call them code valves -- which maintain the

1 pressure within the design limits for the reactor coolant
2 system, and one pilot-operated relief valve, whose set pres-
3 sure is below the safety valves, and is put in there for
4 relieving under-pressure transients and avoiding the use of
5 the safety valves unless you get into a very extreme condition.

6 Upstream of that pilot-operated relief valve is an isola-
7 tion or block valve which allows you to shut off that valve
8 if, for some reason, it should not reseal properly, without
9 violating the safety or code requirements, which are still
10 maintained by the safety valves themselves.

11 Each of these valves discharges into a reactor coolant
12 quench tank or drain tank inside the reactor building. And
13 then, on this drain tank is a pressure relief valve and a
14 rupture disk, which protects the integrity of the drain tank,
15 relieving to the reactor building itself.

16 Provided as part of the safety system are high-pressure
17 injection pumps, which pump water into the reactor coolant
18 system at the four locations indicated here. During normal
19 operation we let down a fraction of the fluid through a
20 decay heat makeup and purification system. It comes off the
21 high-temperature line, goes down through the makeup system and
22 comes back, normally, through this makeup line shown here. In
23 addition to that, for emergency conditions there is a letdown
24 system, and this is for low-pressure coolant, a letdown system
25 that comes off the bottom of the steam generator, goes to

1 letdown coolers, and then is brought back into the reactor
2 coolant system, directly into the reactor vessel for emergency
3 low-pressure injection.

4 There also are core flood tanks, two core flood tanks,
5 which are pressurized with nitrogen and are provided for
6 flooding the reactor vessel when the pressure drops to a very
7 low level in the case of a major loss of coolant accident.

8 Now, to trace the sequence of events, what happened when
9 they interrupted feedwater flow to the secondary side of the
10 steam generator and they shut off the turbines so they weren't
11 drawing any energy out of the steam generators, we were putting
12 energy into the reactor system and the reactor itself, the
13 temperature of the reactor coolant system heated up, the volume
14 of the coolant increased.

15 That caused a pressurizer level increase, compressed the
16 steam in the top of the pressurizer, and up to the point where
17 the pilot-operated relief valve opened, and it opened at the
18 pressure that it was designed to open. That happened at about
19 eight seconds into the transient.

20 The pressure continued to rise following that and it rose
21 to the point where the reactor protective system automatically
22 shut down the reactor, at a pressure somewhat above the operat-
23 ing pressure of the pilot-operated valve, but below the
24 safety valve settings. That reactor protective system did in
25 fact work, and it shut the reactor down at 12 seconds into the

1 transient.

2 That terminated the rise in pressure, and then the reactor
3 coolant system started to decrease in temperature, and we then
4 had a case where we were -- in fact, pressure was falling, and
5 this valve should have reseated. It did not. It stuck open.
6 And that certainly is another significant item in the sequence
7 of events. It stuck open and was not diagnosed by the operators
8 for about two and a quarter hours into the accident, although
9 it should have reseated in the first, say, 15 seconds of the
10 transient.

11 Pressure continued to decrease in the reactor coolant
12 system because we were still blowing steam out of the pressurizer
13 and it decreased until the pressure reached about 1600 pounds
14 in the reactor coolant system. And at that point, the reactor
15 safety system calls for automatic startup of the high-pressure
16 injection, and in fact they did start up and they started
17 pumping water into the reactor coolant system, as designed.

18 The operator noticed shortly thereafter that his level
19 in the pressurizer started to go back and he was reaching the
20 top of the pressurizer. And apparently -- we don't know what
21 the operator was thinking precisely, but apparently he elected
22 to cut back on the high-pressure injection flow in order to
23 keep from going solid, getting full-water condition and blowing
24 water out the relief valves.

25 He recognized he had not yet identified the fact that our

1 pilot-operated relief valve was still open. So he cut back
2 on the flow of high-pressure injection.

3 The pressure continued to drop. It dropped down in the
4 range of 1300 pounds, and at that point we were reaching a
5 saturation pressure of the hot leg, the hot temperature of
6 that reactor coolant coming out of the reactor. And what
7 happened then was, we started to flash or form steam in the
8 reactor coolant system, which was swept through the reactor
9 coolant system by the operating pumps.

10 This continued for some period of time, and at 73 minutes
11 into the accident the operators noticed they were getting
12 erratic behavior of the coolant pumps, high vibration on the
13 pumps. They were worried about the performance of those pumps.
14 And again, I don't know exactly what line of thought they went
15 through, but the conclusion they reached was to secure the
16 two pumps in the B loop at 73 minutes.

17 Continuing into the operation, and pressure still at a
18 low level and being held at that level by the flashing of the
19 water in the high-temperature portion of the reactor coolant
20 system.

21 At 100 minutes into the accident they turned off the other
22 set of reactor coolant pumps, which ceased all forced circula-
23 tion through the reactor core. Our analyses indicate that in
24 that situation they began to boil water in the reactor core;
25 and somewhere in the range of two hours they uncovered the

1 top of the reactor core, and in the range of time from two
2 to four hours boiled away and uncovered the core.

3 Evidence is that the cladding temperature rose to a high
4 level, in the range of 2 to 3,000 degrees Fahrenheit, there
5 was a substantial oxidation of the zirconium and reaction with
6 the steam and water, and it generated a large amount of
7 hydrogen, and the zirconium oxidized, the hydrogen being the
8 source of the famous bubble in the reactor system and also a
9 source of hydrogen which subsequently got out into the reactor
10 building through the relief valve.

11 The reactor stayed in this condition for some period of
12 time, and then finally, after about 15 hours of operation,
13 the operators, at the recommendation of a number of people,
14 cranked up the high-pressure injection to full flow, repres-
15 surized in the reactor coolant system, got one of the reactor
16 circulating pumps in the A loop back into operation, and
17 stabilized at about 1,000 pounds pressure and about 280
18 degrees. And we stayed at that condition for a number of
19 days following the early first 15 or 16 hours of the incident.

20 Now, I ought to mention while I have this diagram on the
21 chart or on the screen, that there are some indicators on
22 this quench tank. There is a level indicator, there's a
23 pressure indicator. These are alarmed in the reactor control
24 room, so that if they exceed their design levels an alarm goes
25 off that has to be acknowledged by the reactor operator.

1 There are thermocouples on the discharge piping coming out of
2 these relief valves which, through the computer, can be called
3 up to determine whether or not there is hot fluid in this line
4 or not.

5 And I'm not sure -- I can check my sequence. At some
6 point in the sequence, the pressure in this tank got to the
7 point where not only did the relief valve operate, but subse-
8 quently the rupture disk in that tank broke and ventilated
9 this tank to the reactor building.

10 Now, that is a very quick summary of the sequence of
11 events. Let me turn to what we consider to be the significant
12 factors in the accident.

13 (Slide.)

14 And we have identified six here. These are the same six
15 factors which the NRC has developed and has discussed in some
16 of their proceedings.

17 Certainly, the delayed auxiliary feedwater was a signifi-
18 cant factor. Auxiliary feedwater block valves should have
19 been open. They were not. They stayed closed for about eight
20 minutes. That produced behavior in the reactor coolant system
21 which the operators were not familiar with from their previous
22 experience or from training, and inhibited their ability to
23 get the accident under control.

24 The second significant factor was the pilot-operated
25 pressurizer relief valve not reseating. That was a straight

1 mechanical failure. Probably of greater significance was the
2 lack of recognition of that fact until two and a quarter hours
3 into the event.

4 Mr. Weaver. Mr. McMillan, we have had that described to
5 us as the power-operated pressure relief valve.

6 Mr. McMillan. It's sometimes called power-operated; it's
7 sometimes called pilot-operated.

8 Mr. Weaver. You mean "pilot operator"?

9 Mr. McMillan. The reason we call it the pilot-operated
10 relief valve is that the valve is designed such that to actuate,
11 to open the valve, you must move a pilot stem, which vents the
12 steam to the side of the valve, which actually causes the
13 valve to open. And then, when you reposition the pilot, the
14 valve closes. So that it's a pilot-operated valve, rather than,
15 in the typical safety valve, you've just got the disk with a
16 spring behind it and the pressure gets high enough to lift that
17 spring; the pressure itself is the thing that operates the
18 code safety valve.

19 So this is a pilot-operated valve, where in fact you have
20 to move the pilot stem in order to vent the pressure to the
21 right part of the valve.

22 Mr. Weaver. Now, the solenoid was de-energized; therefore
23 they thought that that valve was closed. But in effect, the
24 solenoid was de-energized, but the valve did not close.

25 Mr. McMillan. Right.

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1 The pilot I talked about, a spindle that vents the pressure
2 to the actual valve itself is actuated by a solenoid. When
3 you energize the solenoid, it moves the pilot down; and when
4 you deenergize the solenoid, the pilot is supposed to return
5 to its position, which would call for the closing of the valve.

6 Clearly, in this case, for some reason, the valve didn't
7 close. We don't know why. At this point, we won't know until
8 we get in there and see it.

9 You are correct that the indicator that the operator has
10 tells him whether or not there is power to that solenoid. And
11 the presumption is that when there's power in the solenoid,
12 the valve is open. When the power is off, the solenoid -- the
13 valve is closed.

14 But that indicator does not actually measure the position
15 of valve.

16 Mr. Weaver. Why doesn't the operator have a light or a
17 gauge or whatever, a control to tell him that the valve is
18 actually closed?

19 Mr. McMillan. Well, that could be provided, and one of
20 the things that we have said in our earlier testimony to the
21 Advisory Committee on Reactor Safeguards is that we will, in
22 fact, develop an offer, an indicator which will tell whether
23 the valve itself is open or shut.

24 Mr. Weaver. Why didn't you do that originally?

25 Mr. McMillan. I have no answer for that.

1 We felt that the important thing was for him to know
2 whether there was power to that valve or not, and we had
3 provided back-up information to him, which allowed him to
4 determine whether the valve was open or shut.

5 And I mentioned the readings of the pressure, temperature,
6 and volume in the quench tank, and the temperature on the
7 tailpipe, or the discharge piping on the other valve, as means
8 of indicating or measuring whether or not the valve was fully
9 closed, or whether it was just partially closed

10 Mr. Cheney. On those -- I don't mean to take you away from
11 your presentation; I want to get back to it -- but on those
12 alternative indicators that PORV was open, we had some testi-
13 mony to the effect that the tailpipe temperature did not rise
14 significantly during that key period of time before they
15 discovered it --

16 Mr. McMillan. My information indicates that operator did,
17 in fact, ask the computer what the temperature was on that
18 tailpipe, and he got a reading somewhere around 280 degrees,
19 in that range.

20 Mr. Cheney. -- whereas, he said his expectation would
21 have been somewhere around 600 degrees, as I recall.

22 Mr. McMillan. The maximum temperature that reads out on
23 the computer is 280 degrees. The thermocouple probably was
24 in fact indicating higher, but the printout, I am told, is
25 limited to 280 degrees.

1 Normally, if there were no steam flow in that line, he
2 would normally expect to see a temperature which would be
3 close to the reactor building temperature in that region,
4 which would, say, be 100 to 120 degrees.

5 Mr. Cheney. Except he knew the PORV had opened early on
6 in the transient.

7 Mr. McMillan. Yes, sir, and then there would be some time
8 for that temperature to come back down as the pipe cooled off.

9 Mr. Cheney. Is there a manual that specifies the readings
10 you expect on that tailpipe under recurring circumstances?

11 Mr. McMillan. I can't answer that question. I don't know.

12 Mr. Carr. What about your simulator up in Lynchburg in
13 your computer program; do you have the training scenarios? Are
14 they trained to look at that thermocouple and try to interpret
15 meanings from it?

16 Mr. McMillan. One of the training exercise that we do
17 conduct is the identification of either a simmering or an
18 open relief valve. More frequently, this information is used
19 to tell whether you have a weeping or a simmering type situa-
20 tion with the power-operated relief valve.

21 And that particular transient is quite familiar.

22 Mr. Cheney. Where are those indicators located in the
23 control room?

24 Mr. McMillan. The temperature indicator on the discharge
25 piping comes through the computer, as part of the computer

1 display.

2 Mr. Cheney. In other words, there isn't any one place on
3 the control panel where it's laid out? You have to query the
4 computer.

5 Mr. McMillan. The pressure, the volume, and the conditions
6 in the quench tank are located on the quench tank panel, which
7 is around behind one of the large vertical panels. All of
8 that, including the alarm and the acknowledgement of the alarm,
9 are located on that panel.

10 Mr. Cheney. So it's on the back side. It's not out
11 front?

12 Mr. McMillan. That's right.

13 Now, in order to acknowledge that alarm when it went off
14 for showing high pressure in the quench tank, somebody had to
15 walk around behind that tank and push the acknowledge button.

16 Mr. Weaver. Mr. McMillan, there was a similar occurrence
17 at Davis-Besse in 1977, where a relief valve, a power-operated
18 relief valve, stuck open for 20 minutes. What was your
19 response to that? Did you make any changes or inform anybody
20 as to this possibility occurring in other plants?

21 Mr. McMillan. Yes, sir, the event at Davis-Besse that you
22 referred to did result in the sticking open of the pilot-
23 operated relief valve. The pilot-operated relief valve at
24 Davis-Besse we purchased from Crosby. That's a different
25 supplier than the power-operated relief valve.

1 Mr. Weaver. You got this from Dresser.

2 Mr. McMillan. This is a Dresser one.

3 After the incident at Davis-Besse, we did go and inspect
4 the valve and had our supplier assess the condition of the
5 valve. And what we found there was that a relay in the
6 electrical circuitry controlling that valve had been left out
7 in the electrical equipment.

8 The purpose of that relay was, once the valve had opened,
9 to allow the pressure to drop to the point -- enough so that
10 when it reseated, it would just not operate open again. If
11 you don't have some dead band in there for the valve, then
12 it just sits there -- open, close; open, close -- in just a
13 cycle. In fact, that's what happened. That valve just sat
14 there in its cycle until it finally jammed itself.

15 Mr. Weaver. At Davis-Besse?

16 Mr. McMillan. At Davis-Besse.

17 The Davis-Besse valve, because of the absence of this
18 relay in the electrical circuitry, just sat there and open,
19 shut; open, shut; open, shut, until it jammed open.

20 What we did at that point, obviously, was to make sure that
21 that relay was added, as it should have been in the original
22 design, to the electrical circuitry. And we went took that
23 valve and inspected it and determined that there was some
24 clearances that ought to be opened up; and, in fact, opened up
25 those clearances, made a modification of the valves, checked it

1 out again for performance, and reinstalled it at Davis-Besse.

2 Mr. Weaver. Are you saying that Crosby didn't fail to put
3 this in, or you didn't design it in?

4 Mr. McMillan. It was in the design. It was not in the
5 portion of the equipment that Crosby supplied. Crosby supplied
6 the valve. It was in the control equipment which fed the
7 electrical signal to the solenoid on the valve.

8 Mr. Weaver. Whose fault that this signal -- or, what did
9 you call it?

10 Mr. McMillan. It's a relay.

11 Mr. Weaver. Whose fault was it that the relay was not
12 there at Davis-Besse?

13 Mr. McMillan. I believe -- and I'd like to check this, but
14 I believe that that equipment was supplied by Bechtel, the
15 architect/engineer. I believe that electrical equipment was
16 supplied by Bechtel.

17 Mr. Weaver. What I'm really trying to establish here was
18 was it just simply an oversight, that you didn't think it was
19 needed? Or did somebody actually not put in something that
20 was called for?

21 Mr. McMillan. The relay that was not put in, that was
22 called for.

23 Now, because the Davis-Besse valve was a Crosby valve, and
24 because the problem was in the electrical circuitry and the
25 relay, the actions that we took at that point were unique to

1 the Davis-Besse design and were not applicable to any of the
2 earlier designs with the Dresser valve. So there was no
3 corrective action called for in terms of the other operating
4 units.

5 Mr. Cheney. Mr. McMillan, I believe it was March of 1978
6 a problem with a stuck open PORV at TMI Number 2.

7 Mr. McMillan. We've had the Dresser valve stick open,
8 first of all at Oconee. And what we did in that case, again,
9 was to look at the valve, inspect it, determine what was the
10 cause of that problem -- this is the Dresser valve. There
11 were modifications in that valve to change some of the
12 clearances in the valve itself, and there were modifications
13 to the maintenance procedures for the inspection and mainten-
14 ance of those valves.

15 Those modifications and those changes in procedure were
16 transmitted to GPU and were incorporated in the valves at
17 Three Mile Island.

18 I believe you're correct, that there was na earlier
19 occasion where we had a stuck-open valve at Three Mile Island
20 subsequent to those modifications that were recommended from
21 the Oconee incident.

22 Mr. Cheney. This is March 29th of '78. Do you know what
23 steps were taken to correct that situation then?

24 Mr. McMillan. I do not know that.

25 Let me find out, and I'd be glad to get that record for

1 Mr. Weaver. Then we've had other failures of this
2 particular valve, the power-operated relief valve, the
3 power-operated relief valve -- Rancho Seco in June 1978, where
4 we had valve leakage.

5 Mr. McMillan. I believe, if my information is correct,
6 we've had four occasions on which we've had a stuck-open,
7 power-operated relief valve: the one at Ocone, that I men-
8 tioned, the one at Davis-Besse that you addressed earlier.

9 Mr. Weaver. Arkansas one.

10 Mr. McMillan. The conditions I was addressing
11 specifically was where the valve stuck wide open. We've
12 had some where we've had weepage, of what we call "simmering,"
13 where there might have been a failure for the valve to
14 completely reseal. And frankly, that's the reason why --

15 (Slide.)

16 Mr. McMillan. -- that's the reason why we provided an
17 isolation valve, or a block valve, upstream over the pilot-
18 operated valve, in order that an operator can isolate the
19 pilot-operated relief valve in a circumstance where it does
20 not fully reseal.

21 Mr. Weaver. The reason you have this relief valve it has
22 given a great deal of trouble; is that a correct statement?

23 Mr. McMillan. As I said, we've had four occasions that
24 I'm aware of in which the valve has stuck fully open out of
25 some 150 occasions on which the valve has been called

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1 to operate.

2 Mr. Weaver. The reason, I understand, that you put the
3 relief valve in the first place is that the Code valves, the
4 other two are of a different nature, and that once they break
5 open, that they don't really close tightly, and therefore you
6 have a real long-range problem. Whereas, the power-operated
7 relief valve can open and close and get you out of transient
8 in a hurry; is that also correct?

9 Mr. McMillan. The purpose of the pilot-operated relief
10 valve is to provide a means of relieving pressure from the
11 reactor coolant system and a pressure below the acutating
12 pressure for the safety.

13 Mr. Wesver. It's not required by code, while the safety
14 of the code valves are.

15 And really, as I see it -- I'm trying to check my own
16 thinking -- as I see it, you put the relief valve, the power-
17 operated relief valve, in there and make the system more
18 energy efficient, because you're going to run into longer
19 down time if those safety code valves open. Is that the
20 reason you put it in?

21 Mr. McMillan. I would say the purpose is to improve the
22 availability of the system.

23 Mr. Weaver. Right, the availability.

24 Mr. McMillan. Because the code valves, not only
25 these on the pressurizer, but the valves on the secondary

1 The one thing I want that operator to do, in hindsight,
2 is, even though the solenoid is deenergized, go and push that
3 button again, just to make darn sure that that valve is closed,
4 which they don't do until about 2-1/2 hours into the accident.
5 But had the operators really been aware that this relief valve
6 is a serious problem -- having a serious problem, you'd think
7 they'd have done that. Why wasn't that made apparent to them?
8 What do you think?

9 Mr. McMillen. Well, let me respond in this way. Certainly
10 in retrospect -- and I was going to get to this a little bit
11 later in my presentation -- as we look back at the incident
12 and we look at the actions that we took in the days following
13 the incident, one of the things that we did was to modify our
14 simulator so that it could fully reproduce the conditions of the
15 Three Mile Island incident; and then offer a training program
16 for all the operators, in which we would simulate the events
17 that occurred at Three Mile Island, one; secondly, we'd
18 simulate events associated with a loss of feedwater; thirdly,
19 we'd simulate events associated with the sticking open of the
20 pilot-operated relieve valve; and finally, and I think most
21 important, we conduct training on how to identify a situation
22 where you have saturated conditions in the reactor coolant
23 system -- formation of steam in the reactor coolant system.

24 What are the symptoms that you observed? And then what do
25 you do to get yourself out of that situation?

1 And that certainly highlighted and brought deal of
2 attention to the recognition of a stuck-open, pilot-operated
3 relief valve.

4 I would say that again this is a transient, or a fault, an
5 equipment fault, which is included in the training program.
6 And you just have to say, having had the occurrence at Three
7 Mile Island, it wasn't given enough emphasis.

8 Now, I would say that we certainly have had some difficulty
9 with this valve, and we have made modifications. We've
10 inspected the valve. We have recommended changes in the
11 maintenance procedures for these valves, but it's not unusual
12 with safety valves or relief valves of this sort to have
13 problems with the valves simmering or failing to fully reseal.

14 Mr. Marriott. Didn't you indicate earlier that notwith-
15 standing the failure of a valve, that the operator should have
16 read other indicators that would have corrected the situation,
17 so you're indicating then that this is an error on the part of
18 the individual rather than the valve, in terms of avoiding
19 the situation.

20 Mr. McMillan. Let me review that again.

21 When this valve sticks open, there are a number of pieces
22 of evidence that the operator had at his disposal. He has
23 pressure in the reactor coolant system. His pressure kept
24 going down in the reactor coolant system. In the normal
25 functioning of this equipment, once he got below the reseal

1 pressure on this valve, that pressure should have leveled off
2 at a much higher level than it actually did and continued,
3 as we said, for a number of hours, to decrease. So he had
4 reactor coolant pressure as an indicator. He had an alarm,
5 that somebody had to acknowledge, on the pressure level in the
6 quench tank.

7 He had reactor building pressure once that quench tank
8 rupture disc opened up, the reactor building pressure started
9 to go up, so we had a reactor building pressure indication that
10 something was abnormal, was unusual. And we've already talked
11 about the temperature indication on the tailpipe of the dis-
12 charge of the pressurizer valve. And he did, in fact, call
13 that up, and for some reason discounted the information.

14 So, it's puzzle to me that in the period -- in the first
15 2-1/4 hours that that the operators -- it's not just one, but
16 the operators did not acknowledge or recognize that this
17 fault condition existed.

18 Mr. Weaver. They explained this by saying that these
19 temperatures gradually subside or water is still flowing in,
20 that there's a lag time in the times that these things finally
21 dissipate. And therefore, they thought the reactions were
22 normal the things subsiding, because they said they couldn't
23 make those judgments.

24 Mr. McMillan. You know, I accept that rationale on the
25 part of the operators. I understand that's what they were

1 thinking.

2 Mr. Edwards. Let me ask you something on that: You indi-
3 cate that this problem with the valve is occurring, what, about
4 3 percent of the time, which is, when you're dealing with some-
5 thing that important, is a fairly high percentage of failure.
6 To what extent were they able to make a better judgment or
7 act a little better?

8 You are saying that they did have some training in dealing
9 with this problem? It was my understanding there wasn't much
10 training. Is this problem taken care of on the computer
11 simulations? Now, I'm not talking about after Three Mile
12 Island, I'm talking about before Three Mile Island. When you'd
13 had this record of this problem with the valve, to what extent
14 were they getting training when they came to your training
15 sessions? To what extent were they getting training to deal
16 with that situation?

17 Can we reasonably expect them to have been able to look
18 at it, understand what was happening, and react differently
19 that they did?

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1 Mr. McMillan. Even before the Three Mile Island incident
2 itself, the condition of a stuck-open or simmering relief
3 valve in the pressurizer was one of the equipment fault
4 conditions which was a part of the training of the simulator
5 training of the operators who were being licensed for the
6 operation of those units.

7 And my answer to your question is yes, I think they should
8 have been able to recognize and acknowledge and correct the
9 situation.

10 And, in fact, the other incidents where this has
11 occurred, that those operators did respond, did recognize the
12 situation in a much shorter time-frame than what was seen.

13 Mr. Weaver. Well, Mr. McMillan, you've described the
14 steps you took after the Davis-Besse incident in '77, in which
15 you had a simmering valve. And you described that you changed
16 the components and went with other manufacturers than
17 Crosby and Dresser.

18 However, what happened in Three Mile Island was not
19 exactly that; it was a new wrinkle, so to speak, in the
20 problems with this relief valve.

21 So I have to ask myself in trying to evaluate all of this,
22 do we have to have an accident as serious as Three Mile
23 Island in order to really go into all the problems of each
24 piece of equipment?

25 I mean, that's an enormously expensive learning process.

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1 Can we, in effect, really, when we know we've got a
2 problem with the relief valve like this, go in and resolve
3 it before we have to face a TMI incident?

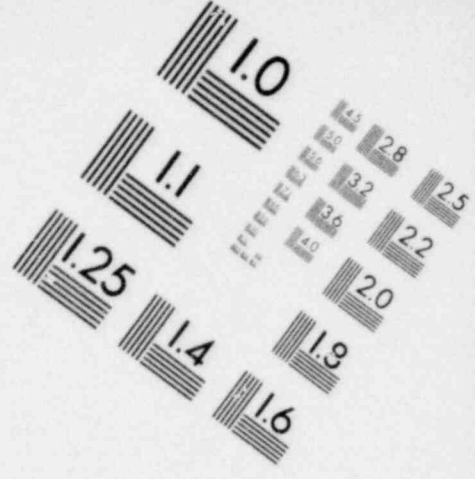
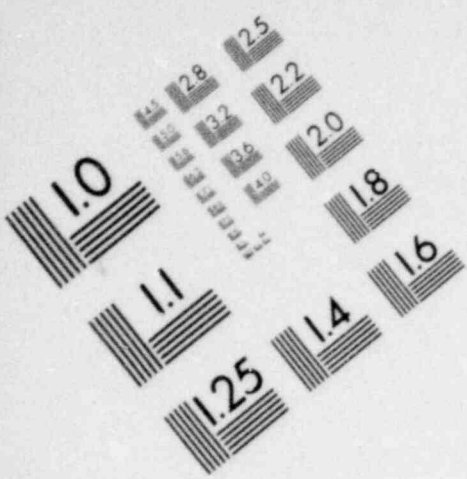
4 Mr. McMillan. Mr. Chairman, the events that I described
5 as our response to Davis-Besse, we felt were fully responsible
6 for correcting that problem and assuring the probability of
7 its occurring again was minimal.

8 We felt the same thing at the time that we had the earlier
9 problem with the dresser valve at Oconee. The actions that
10 we took, the investigation we conducted, and the modifications
11 in both the equipment and procedures were responsive to the
12 evidence that we had at that time about the reliability of
13 that valve. And that we had taken the appropriate action not
14 only at Oconee, but at the other units which incorporated
15 that valve.

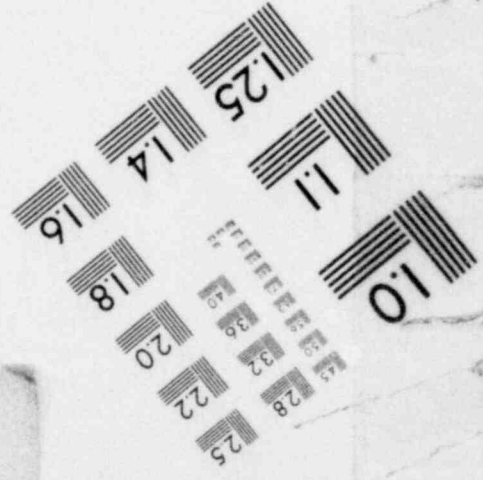
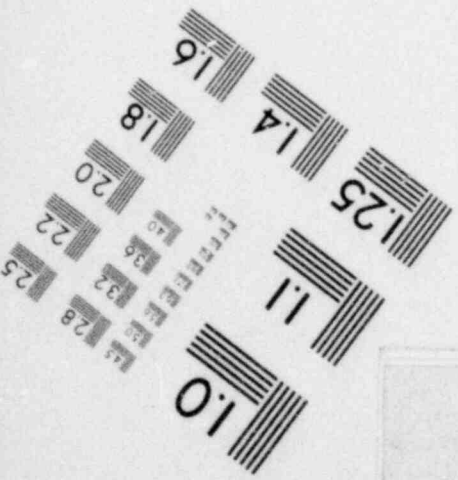
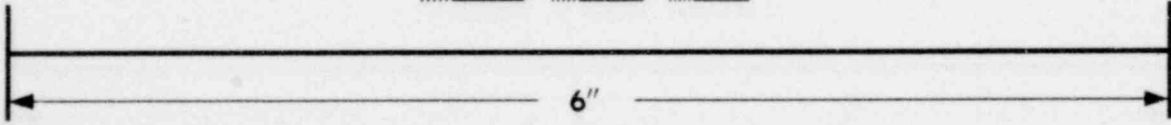
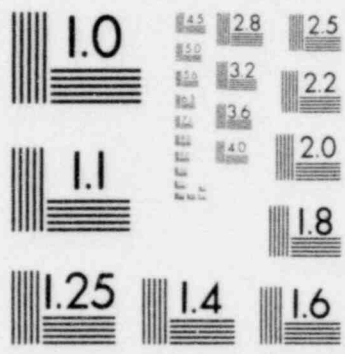
16 We don't know at this point what happened to the valve
17 at Three Mile Island. Anything that we said here to explain
18 what happened at Three Mile Island would be sheer speculation.
19 And until we have a chance to get in there and look at that
20 equipment and try to establish what it was, in fact, that
21 occurred to this particular piece of equipment at Three
22 Mile Island, I have no way of responding.

23 Mr. Weaver. Can I ask one final question and let you get
24 down with this testimony?

25 Did you send an instructor specifically to say when you



**IMAGE EVALUATION
TEST TARGET (MT-3)**



19.03.3

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1 have trouble, you're in doubt, close that valve?

2 Mr. McMillan. I don't know that we said that.

3 Mr. Weaver. You have a B&W man on site.

4 Mr. McMillan. We did have a man at that time, yes. We
5 still do, as a matter of fact.

6 Mr. Marriott. Just one more question, if I may. Who's
7 responsible for the training of operators, plant operators?
8 Do they have to be certified? What does the NRC have to say?
9 What does the plant itself say? What does your company have
10 to say about plant operators and their training and
11 certification?

12 What's the scenario?

13 Mr. McMillan. Let me just take a few minutes to address
14 that question.

15 Clearly, the selection of the operator candidates is the
16 responsibility of the operating utility, the licensee. The
17 operating utility also is responsible for developing the
18 training program for these operators. But they have guidelines
19 that they follow that are industry guidelines and which are
20 approved by the Nuclear Regulatory Commission.

21 The training of operators is different from one utility
22 to the next, as to who provides that training and who's
23 responsible for the various segments of it.

24 But generally, in the starting of a new unit, there's
25 first of all, sort of academic training. What is radiation?

1 How does the reactor operate? What are the principles of
2 reactor operation?
3 There's some math and physics associated with that and
4 that's classroom training.
5 Secondly, there's a segment of training which involves
6 familiarization with the specific equipment that this operator
7 is going to be called on to operate in detail. All of the
8 systems, what do they do, what's the design basis, what are the
9 various components, how do they function together?
10 Following that, there's an operations segment of the
11 training which involves two phases. One is going to an
12 operating unit and observing what happens and how is an
13 operating unit managed? What are the operators called upon to
14 do in routine operation, start-up, shutdown, and so forth?
15 Then also, a segment of that is simulator training, where
16 they go to a simulator and they spend time going through a
17 whole sequence of normal and abnormal or fault conditions
18 and responding to those and getting the training in how to
19 handle off-normal conditions.
20 Mr. Marriott. Do they just do that once?
21 Mr. McMillen. They do that in the initial phases of the
22 training and then they go to the site and they spend about
23 a year at the site. And during that phase, typically, what
24 the operators do is they are converting the guidelines for
25 operation into specific operating procedures. They're helping

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sh 1 to run the tests on the equipment, get familiar with the
2 equipment, where is it, what does it look like, how do you
3 run it -- physically, what are its characteristics? And
4 that's about a year's program.

5 Usually, after that they come back and take a quick
6 refresher course on the simulator before they take their NRC
7 license exam.

8 Now after the simulator training, we conduct -- I guess
9 you'd call it a mock exam or a pre-test, in which we expose
10 the operators to a test which is of the same nature that
11 they're going to get when they go up for their license
12 examination.

13 And having concluded the simulator training and all the
14 prior training, we indicate to the licensee, the utility,
15 operators A through Z have been through the training. We've
16 certified they've completed that training and have demonstrated
17 the ability to pass the trial examination.

18 Mr. Marriott. At this point, we're about two years?

19 Mr. McMillan. Well, yes, about a year and a half, roughly.
20 Then the NRC comes in and it conducts its formal examination,
21 where it tests the operator and his knowledge of the systems
22 and the equipment and where the equipment is and how it
23 operates and what its function is, and whether or not he knows
24 the operating procedures, both normal and emergency.

25 They, then, say, he either passes or he fails that exam.

1 If he passes, they license him and give him either a
2 reactor operator license or a senior reactor operator license,
3 depending upon what his application is for.

4 And at that point, the operator is licensed to go ahead
5 and conduct the control room functions that are required of the
6 operators.

7 So the utility selects the operators. The utility
8 in conjunction with others defines the training program.
9 Various portions of that training program are conducted by
10 various organizations. We do a lot of simulator training in
11 support of those programs.

12 And then the NRC examines and certifies and licenses the
13 operators as competent to perform.

14 Mr. Marriott. Do they take any refresher courses after
15 they receive their operators or senior operators license?

16 Mr. McMillan. Yes. After, I believe it's two years,
17 they're required to take a refresher course and come back and
18 go through an updating or upgrading and refresher of some of
19 the simulator transients that reflect emergency, as well as
20 normal conditions.

21 Some utilities elect to do that more frequently. I believe
22 the regulation is it has to be done at no less than a
23 two-year interval.

24 Mr. Marriott. Just one other question. The people who are
25 on duty, the pilots on duty in this plant at the time of the

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sh 1 accident, do you know what their status was? Were they
2 senior operators, operators -- how many years have they
3 been on duty?

4 Do you have a breakdown on that?

5 Mr. McMillan. I don't have that in detail. They had both
6 reactor operators and senior operators. But I think that
7 information really ought to be supplied by the utility.

8 I just don't know.

9 Mr. Edwards. Bob, could I follow up on his for just one
10 second?

11 I just wanted to ask what is the failure rate on these
12 exams after you train these people? Do very many people get
13 washed out?

14 Mr. McMillan. I don't know what our experience is
15 overall. Typically, out of a class of 20, you might have one
16 or two that fail. Maybe 10 percent.

17 Mr. Deddens. I would say about 10 percent.

18 Mr. Marriott. How many of them pass high enough to be
19 senior operators?

20 Mr. McMillan. I'm sorry. I didn't understand your
21 question.

22 Mr. Marriott. How many pass high enough to be classified
23 as senior operators?

24 Mr. McMillan. Usually they apply either for a senior
25 operator or a reactor operator license. It's not a case of

9.03.8

1 the ones qualifying the highest get to be seniors and the
2 ones who don't get to be juniors.

3 They take a course with the objective at the end of it
4 of either qualifying as a reactor operator, or a course aimed
5 at qualifying as a senior reactor operator.

6 And the exam, then, is based on whether or not they've
7 applied for senior or reactor card.

8 On the training part, one of the operators made the
9 comment that the experience of training for the exam, or
10 training for the license, was really training for an exam, not
11 training to operate a nuclear power plant.

12 Do you have any comment about that?

13 Mr. McMillan. No, I have no comment on that.

14 Mr. Carr. Why would you in the thermocouple in the
15 tailpipe, why would you put a maximum indication of 280 degrees
16 when the temperature in the pressurizer is so much higher?
17 Why wouldn't you gauge for the entire range of temperatures?

18 Mr. McMillan. As I indicated earlier, the primary purpose
19 of that thermocouple is to allow the operator to determine
20 whether the valve is simmering, is weeping.

21 And what you're looking for there is the difference
22 between the normal temperature of the piping in the building
23 of, say, 100 to 120 degrees and some level significantly
24 higher than that which would indicate that there's some steam
25 flowing through that line.

9.03.9

sn 1 And you're really looking for the difference between
2 120 degrees and, say, 200, 250 degrees.

3 If you see that kind of a difference, then you know that
4 you're getting some seepage through that line, whether it's
5 a full flow or just a weeping.

6 And that's the principal reason why we do that.

7 Mr. Carr. What would be the cost differential on the
8 thermocouple?

9 Mr. McMillan. No difference.

10 Mr. Carr. So very little or a negligible cost could
11 provide the operator with an A and B case.

12 Mr. McMillan. Cost is not a factor in that determination.
13 We could and, obviously, in retrospect, will modify that so
14 that that thermocouple reads it for range.

15 As I say, the reason that it was put in with the limit
16 initially was because the primary purpose of that is to
17 demonstrate the simmering or weeping types.

18 Mr. Edwards. I wonder if I can get you to comment on
19 something you said that you'd rather not comment on.

20 I'm also intrigued by the earlier testimony by the operator
21 who said that his training was more a matter of cramming for
22 an exam rather than creatively dealing with situations, and
23 that his training had been inadequate.

24 It seems to me that that's a fairly major situation here.
25 In the whole Three Mile Island incident, the quality of the

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1 training that these people had is a pretty significant factor.

2 And I really would like to hear what your position is
3 as to whether or not they're trained adequately to deal with
4 these kinds of situations that come up.

5 How would you answer it when somebody says, you know,
6 we were just taught to cram for the exam, so we'll have a high
7 rate of passing, I suppose.

8 What is your comment on that?

9 Mr. Weaver. Let me respond to that this way. I don't
10 want to speculate on what the operator said or why he said it,
11 or whether there was any validity to it.

12 I think the important thing is that the training that we
13 conduct is aimed at providing the operator with the skills
14 and the knowledge to responsibly manage the operation of a
15 nuclear plant. The test or the examination that is administered
16 at the end of that program has the purpose of measuring
17 whether or not that operator has assimilated a sufficient
18 level of knowledge in the training program to qualify him as
19 a licensed operator.

20 But our program is not aimed at getting him a license.
21 Our program is aimed at providing the kind of background and
22 perspective and knowledge that's required to responsibly
23 operate a nuclear power plant.

24 Mr. Edwards. But what kind of an NRC exam is given? Is
25 it primarily a memory exam, or is it operating with simulated

crises? What is -- you know, and I ask that just out of lack of knowledge -- what kind of an exam does NRC give?

Mr. McMillan. Well -- could you answer that, Jim? Jim Deddens used to be in charge of our service organization and was involved in some of the early structuring and planning for the training of operators.

He's really more competent to answer that.

Mr. Deddens. The exam, as John McMillan indicated, is administered on two levels, depending upon whether the candidate is a candidate for senior reactor operator or reactor operator.

In either case, they are given a one-day written examination. And that's a comprehensive exam that covers all aspects of the plant as it's designed and is intended to be operated. And it also tests their basic knowledge of the principles of reactor operation.

In the case of a senior reactor operator candidate, he is given an additional one-day written examination.

So the reactor operator, it's one day. For the senior reactor operator, it's two days.

That additional examination for the senior reactor operator concentrates on knowledge that he would be expected to have as a supervisor. The senior reactor operator generally is a supervisory individual, as compared to a reactor operator who manipulates the controls.

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1 The additional part of that examination is an oral
2 examination conducted in the simulator in which an NRC
3 examiner puts each operating candidate through a series of
4 operations, and that's at the discretion of the NRC examiner.

5 He may ask him to take the plant on a start-up and a
6 shut-down. He may want to see the operator's response to,
7 say, a loss of feedwater transient.

8 That's at the discretion of the NRC operator, and that's
9 an oral exam conducted in the simulator in Lynchburg.

10 Mr. Cheney. I wonder if, following up on that again,
11 would the people, then, who are in charge at Three Mile Island
12 on the day the operator and senior operator, on the day of
13 the accident of the transient went through your training
14 program --

15 Mr. McMillan. That's correct. We provided the simulator
16 training.

17 Mr. Cheney. Can you tell us whether or not during the
18 course of that training they were given any guidance as to
19 what emergency procedures to follow when you've got the
20 combination of the loss of feedwater, low auxiliary feedwater
21 and a stuck open PORV valve?

22 Mr. McMillan. I think I can answer that. Normally, they
23 are fully drilled in the emergency procedures. The emergency
24 procedures are available for loss of feedwater and other
25 emergency procedures are available for loss of reactor coolant.

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sh 1 And another one would be available for the various other
2 elements.

3 I don't believe in the training program that was conducted
4 at that time that they had the integrated effect of all of
5 those faults being thrown together at the same time.

6 Mr. Cheney. What would be the reason?

7 Mr. McMillan. Would you concur in that?

8 Mr. Deddens. I would concur.

9 Mr. Cheney. Could you verify that, or possibly go back
10 and see what the training program was at that point that those
11 particular operators went through?

12 Mr. McMillan. I feel very confident that we did not
13 give them the integrated sequence of events.

14 Mr. Cheney. What's the reason?

15 Mr. McMillan. We can check our records and establish
16 that they were individually trained in the individual
17 philosophy, pressure as relief valves simmering --

18 Mr. Cheney. Would it be fair for us to conclude then that
19 the operators had not been trained to deal with this type of
20 transient?

21 Mr. McMillan. I think it's fair to conclude that the
22 combination of the loss of feedwater, the delayed operation of
23 the auxiliary feedwater, and the pilot-operated relief valve
24 sticking open, that combination of sequences was not a part
25 of their training. I think that's a fair assessment before

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1 the incident, it has been -- that training has been made
2 available for all the operators of B&W subsequent to the
3 incident.

4 Mr. Chaney. But you would agree that this wouldn't have
5 happened before the incident.

6 Mr. Weaver. In terms of the operators at Three Mile
7 Island, yes.

8 Mr. Reis has a question concerning the temperature reading
9 on the thermocouple.

10 Mr. Reis. We're going back again to the outlet temperature
11 the discharge temperature behind the pressure relief valve.

12 Now according to the NRC's report, the implications of
13 this, there are a number of parameters to evaluate whether
14 or not that pilot-operated relief valve was open.

15 One is the position of the valve, which is not measured
16 anywhere. It's only the command that is measured, quench tank
17 level and pressure, which is behind the control panel way out
18 of the way.

19 The only other way is the discharge pipe temperature
20 detection system.

21 Now, they three times requested the temperature of that.
22 They got 285 degrees, plus or minus a degree or two all three
23 times. The operators have indicated, a number of other people
24 who have talked to us have indicated that that doesn't help
25 them any because he knew the thing was closed tight, 100

9.03.15

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1 percent shut. The temperature would be approximately that
2 temperature anyway just because of the latent heat, since the
3 thermocouple resides right on the metal pipe.

4 So that pressure or temperature detection is essentially
5 useless in their minds because it doesn't tell them whether
6 or not it's simmering, whether it's opened and closed, or
7 whether it's full fledged open.

8 So why, given the fact that there is no position
9 indication, would you not have previously have either raised
10 the thermocouple to read above 265 degrees, taken it off the
11 pipe system so that it would not continue to read high, no
12 matter whether the thing had been closed, or take some other
13 action so that that parameter was actually usable.

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1 Mr. McMillan. Let me say again that the primary purpose of
2 that thermocouple was to determine whether or not we were get-
3 ting a simmering or weeping of those valves.

4 Mr. Reis. But according to their testimony, even if you
5 had a simmering and then it had fallen shut, this thing would
6 not help you because the latent heat from the metal on which it
7 resides would still be causing it to be elevated. So they
8 couldn't have told if it had opened and simmered and then shut.

9 Mr. McMillan. Well, I haven't made the calculations nor
10 seen the calculations of the rate at which that temperature
11 decays in the post-discharge condition. I think that's some-
12 thing that we ought to check and get back to you on.

13 Mr. Weaver. Do you have anyone here who could respond to
14 that?

15 Mr. McMillan. Do you know of any calculations we've done?
16 You blow the relief valve and discharge goes up. How fast does
17 it decay?

18 Mr. Deddens. I don't have any knowledge of any specific
19 calculations that we have made, but it would be a fairly easy
20 calculation to make.

21 Mr. McMillan. Mr. Chairman, if you like, we can get that
22 information for you and submit it to the committee.

23 Mr. Weaver. I would appreciate that very much.

24 (Information be furnished.)

1 Mr. McMillan. Before we leave that issue, I would like to
2 again indicate that this is not a situation where we're relying
3 on a single source of information; that is, the temperature on
4 the tailpipe. That's one of the pieces of evidence that's avail-
5 able. During the transient the reactor coolant system pressure
6 was continuing to go down, down, down, down. The reactor
7 building pressure was going up. He had an alarm which he had
8 to acknowledge on the pressure and level in the quench tanks.
9 So there are other sources of information which were available
10 to him, and he was not depending specifically on this one piece
11 of data to help him recognize the condition.

12 Mr. Weaver. I understand that. They have answers to every
13 one of those. But I agree with you that that's a fundamental
14 question here, and it's puzzling.

15 Mr. Cheney.

16 Mr. Cheney. You cited earlier in connection with the
17 same thing the increase in pressures in the reactor building,
18 the containment building, as being one indicator that might have
19 told the operator that he had a problem with the PORV.

20 Mr. McMillan. He had a problem in which he was getting an
21 abnormal increase in reactor building pressure, so he's dumping
22 energy into the reactor building from some source.

23 Mr. Cheney. But doesn't that same reactor building pres-
24 sure, that same parameter, serve as the trigger for the con-
25 tainment isolation of the systems at TMI?

1 Mr. McMillan. Yes, sir. When the pressure gets to four
2 psi, the reactor building isolation system comes into operation.

3 Mr. Cheney. And it did not go into operation, then?

4 Mr. McMillan. It did go into operation when the pressure
5 reached four psi, which was several hours into the incident. I
6 can check that in my sequence. But even before the isolation,
7 four psi, there was a gradual buildup of reactor building pres-
8 sure.

9 Mr. Cheney. I guess the thing I am suggesting is that if
10 the parameter did not increase sufficiently to trigger contain-
11 ment isolation, is it realistic to expect that the increase was
12 sufficient to trigger the operator to say, "My PORV is open"?

13 Mr. McMillan. I don't know how to answer that. It's
14 abnormal to have that kind of pressure level in the reactor
15 building, and, certainly, it would be a cause for the operator
16 to wonder why is the reactor building pressure going up.

17 Mr. Cheney. Again, I come back to the basic point: Is it
18 fair for us to look to the operator, who, first of all, hasn't
19 even been trained to deal with this combination of circumstances.
20 He hasn't even anticipated it will occur. To assume that the
21 increase of containment pressure which is not sufficient to
22 isolate the containment is nonetheless supposedly sufficient
23 to alert him to the fact that the PORV is stuck open.

24 Mr. McMillan. I think the combination of information that
25 was available to him should have been an adequate basis for him

1 to determine at a much earlier time than he did the fact that
2 that pilot-operated relief valve was open.

3 Mr. Cheney. Maybe we can go on to another point here.

4 Mr. Weaver. We really should let him go through --

5 Mr. Reis. Would that be sufficient to tell an engineer
6 what was going on or sufficient to tell an operator what was
7 going on? That's a very important difference.

8 Mr. McMillan. Yes. Both.

9 Mr. Weaver. Do you have a related question?

10 Mr. Myers. Could these phenomena that were being observed
11 be due to something other than the stuck-open pressure relief
12 valve? I mean, in their minds. Presumably, it was, in their
13 minds.

14 Mr. McMillan. Reactor building pressure increase could
15 come from other sources. It could have a leak in a secondary
16 side of the steam generator and be dumping steam into that
17 reactor building from the secondary side of the generator. And
18 that could cause pressure to go up.

19 Again, you can't rely on any single piece of information.
20 You have got to look at the available data and put that together
21 to determine where the source of the problem is.

22 I think the significant item here was that the primary
23 system pressure, the reactor coolant pressure, was down, down,
24 down, down, indicating abnormal conditions in the reactor cool-
25 ant system, and that in combination with the other data that he

1 had should direct his attention at the reactor coolant system.
2 The quench tank pressure and volume comes from the safety valves
3 and the reactor pressurizer. That's the primary source of that
4 information.

5 Mr. Myers. That information was not readily available to
6 him.

7 Mr. McMillan. Except that it was alarmed. He had to go
8 around the panel and acknowledge that alarm.

9 Mr. Cheney. But we've heard testimony -- if I may, on that
10 point -- that there were as many as a hundred alarms going off
11 at that time, early in the morning, that there were numerous
12 alarms coming into the system.

13 Mr. McMillan. I am sure there were numerous alarms in this
14 sequence.

15 Mr. Cheny. This wouldn't necessarily stand out more than
16 any other in the computer printout that produced written
17 information on paper that you could look at and identify the
18 problem was running several hours behind because of the backlog
19 being stored up because of the number of alarms that were coming
20 in.

21 Mr. Carr. The tractor was chewing it up, too.

22 Mr. Reis. An additional point is that they indicated --
23 they noticed the alarm and turned and looked at the command,
24 the solenoid indicator, and that it in fact operated, and they
25 were then presented with a problem. We had a furious signal

1 that they had to figure out which one was spurious. In the mean-
2 time there were worried, of course, about other things.

3 But I think the point that the operator has made was well
4 made: They had spurious signals, and this was not the only
5 instance, and they had to make a rapid decision as to which one
6 was spurious and they didn't have enough information. So it's
7 not as if they did not see that alarm and react to it.

8 Mr. McMillan. I think the point is well made, and, cer-
9 tainly, in retrospect, as we have already initiated action to
10 accomplish, it would be better to have a clear indication of
11 whether that valve was opened or closed, whether or not there's
12 only a power supply to the solenoid.

13 Mr. Myers. I think at the time also, that they thought
14 that possibly one of the safety valves had opened. If that had
15 happened, then the safety valve was stuck open and not neces-
16 sarily the same kind of cases that they were getting. I think
17 that may --

18 Mr. McMillan. You have information I don't have.

19 Mr. Weaver. By the way, that brings a point up: What if
20 the safety valve had opened and you said it doesn't receive,
21 then we can't even correct the situation, can't close the safety
22 valve. Or is there another valve downstream?

23 Mr. McMillan. You cannot close the safety valve. If the
24 safety valves opens and stays open, you then depend upon your
25 safety system, the high-pressure injection system, the core

1 flood tanks in the longer term.

2 Mr. Weaver. So we're in the same situation exactly as
3 occurred. In other words, they don't have -- they can't close
4 the valve and get the system back.

5 Mr. McMillan. They're blowing reactor fluid out of the
6 reactor vessel. You've got a loss-of-coolant accident associated
7 with that safety valve, and the safety systems, the high-
8 pressure, low-pressure, and core-flood systems, are designed to
9 accommodate and take care of that condition.

10 Mr. Weaver. But, I mean, my question is: Aren't we faced
11 with the situation, suppose they had closed the power-operated
12 relief valve and done it on time, but there had been a jump to
13 2500 psi, the safety valves had opened; wouldn't we have had
14 the same sequence of events then?

15 Mr. McMillan. Let me say, if the valve closes, as designed,
16 and pressure goes back up, the pilot-operated relief valve will
17 open again. If he closed the block valve and for some reason
18 the reactor coolant system pressure went up and then opened the
19 safety valve and the safety valve stuck open, we then are in a
20 situation where you are blowing the steam out of the safety
21 valve, and you again are dependent upon the reactor protective
22 systems and the high-pressure injection and low-pressure and
23 core-flood systems to maintain core cooling.

24 Mr. Weaver. But, of course, they did some things they
25 probably wouldn't have done had they known the valve was open,

1 whereas if they had known the safety valve was open, they
2 wouldn't have done those things, possibly. Anyway, I realize
3 that's speculation.

4 Mr. DeCamp, the president of GP, told me when we were at
5 TMI, when I asked him that question when we were beginning this
6 investigation, he said, "Well, with everything going on in that
7 control room" -- and this is comparable to what Mr. Cheney said
8 -- "with everything going on in the control room we couldn't
9 expect the operator to be cognizant and analyze everything."
10 That was the quote, that he told me informally. What's your
11 reaction to that?

12 Mr. McMillan. Mr. DeCamp and I don't agree on that.

13 Mr. Weaver. Won't you proceed, please? We've interrupted
14 you for some time. Sorry.

15 (Glide.)

16 Mr. McMillan. I think we have pretty well addressed the
17 second significant item.

18 Mr. Edwards. Mr. McMillan, how far away is the thermo-
19 couple from where the discharge would be?

20 Mr. McMillan. I don't have any idea.

21 Mr. Edwards. It is a significant distance?

22 Mr. McMillan. I don't know where it is. Let's make a
23 note. I will get you an answer for that.

24 (Information to be furnished.)

1 Mr. McMillan. A third significant item was the securing
2 or the shutoff of the high-pressure injection flow prematurely.
3 As you recall, I indicated that the high-pressure injection
4 came on at approximately 1600 pounds, as designed. And some of
5 the pumps were shut down in subsequent minutes of the transient.
6 And our calculations indicate that had those pumps been left on
7 and allowed to perform the high-pressure injection function,
8 that there would not have been core damage, there would not have
9 been release of radioactivity at the level that was observed at
10 the Three Mile Island incident.

11 Mr. Cheney. On this particular point, the thing that we've
12 heard as we went through this inquiry, repeatedly, is that the
13 pressurizer level is the key thing that the operator looked at
14 in terms of adjusting the flow of the high-pressure injection
15 pumps. Isn't that what he's trying to do?

16 Mr. McMillan. Could I just defer the answer to that until
17 we come to item No. 5?

18 Mr. Cheney. I do want to get back to this.

19 Mr. McMillan. Let me address that at that time.

20 The fourth significant factor is related to containment
21 isolation. We've talked a little bit about that here. The
22 containment isolation design at Three Mile Island was one in
23 which the isolation occurs at a four-pounds-per-square-inch
24 reactor building pressure. In other designs there are other
25 events which trigger containment isolation. The significance

1 pressurizer indication. And we've done a fair amount of inves-
2 tigation and satisfied ourselves that the level indication as
3 displayed on the control panel was indicating essentially the
4 amount of water that was in the pressurizer, that there was not
5 an erroneous instrumentation reading, and that in fact he had an
6 indication of how much water was in that pressurizer.

7 The point here is that he interpreted that, apparently --
8 we're doing a lot of reading between the lines here -- but
9 apparently he interpreted that indication as meaning he had a
10 full reactor system when in fact what he had was a system where
11 he had the temperature of the water in the hot leg of the reactor
12 coolant system at the saturation pressure, and flashing and
13 creating steam in the reactor coolant system, even though he had
14 indications of full pressurizer all during the time that he was
15 continuing to blow steam out of the pilot-operated relief valves.

16 But I think the significant factor here is the inappropriate
17 emphasis that was placed on pressurizer level alone at a time
18 when he had other indications available to him that should have
19 triggered his concern about what conditions existed in the
20 reactor coolant system.

21 Now, your question.

22 Mr. Cheney. Is this the first time, to your knowledge,
23 that you ever had this kind of thing happen, where you had the
24 pressurizer level not reflect the coolant level in the reactor?

25 Mr. McMillan. No. We've had some other instances where

1 this has been a concern, where we've had instrumentation or
2 electrical failures, electrical problems.

3 Mr. Cheney. I guess the question is -- coming back again
4 to the basic training program -- would the operators that were
5 in charge of Three Mile Island on the day of the accident and
6 then trained in your facility -- I guess at Lynchburg -- trained
7 to deal with specifically this kind of situation where the
8 pressurizer level did not in fact reflect what was happening
9 inside the reactor?

10 Mr. McMillan. I think that again the training program is
11 aimed at preparing the operator to manage the plant and avail-
12 ing himself of all the information that's available to him.

13 Mr. Cheney. Could we find out again by going back to the
14 tests perhaps in the basic program in terms of emergency pro-
15 cedures whether or not he was trained in reading that pressurizer
16 level as indicating something other than the reactor coolant
17 pump?

18 Mr. McMillan. Let us see if we can find that.

19 Mr. Cheney. It seems to me that's a key point. Has this
20 ever been questioned before, whether or not the pressurizer
21 level was an accurate reflection of the reactor coolant level,
22 in a general sense, in terms of the basic design of the reactor?

23 Mr. McMillan. I think a lot of people have asked that
24 question: What does the pressurizer level indicate to you?
25 Clearly, it indicates to you that if you have sub-cooled

1 conditions in the reactor system, that you have a solid system
2 and one that you can depend upon, the level in the pressurizer
3 as indicating the level of the coolant in the reactor system.
4 If you have a situation where you have saturated conditions in
5 the reactor coolant system, then the pressurizer level is not
6 necessarily an indication -- it is not an indication alone of
7 the condition you have in the system, and that is the situation
8 prevailing here; again, the pressure being a very significant
9 factor in evaluating the condition of the fluid in the reactor
10 coolant system.

11 Mr. Cheney. I would just like to come back to that basic
12 question: whether or not those operators at TMI on that day
13 were trained to read that pressurizer level as anything other
14 than indicating reactor level, coolant level in the reactor?

15 Mr. McMillan. Let us trace that through and see if we can
16 find what evidence --

17 Mr. Cheney. Do you think that's some flaw in the design of
18 the reactor?

19 Mr. McMillan. No, sir.

20 Mr. Cheney. Why not have a coolant level indicator from
21 within the reactor itself?

22 Mr. McMillan. That's been suggested by a number of people,
23 post-TMI.

24 Mr. Weaver. Mr. McMillan, how do you measure the level of
25 water in the reactor vessel?

1 Mr. McMillan. You do not measure the level of water in
2 the reactor vessel. There is no mechanism in this design or
3 any of the other reactors that I am familiar with for measuring
4 the actual water level in the reactor vessel. What you're depend-
5 ing upon there is measurement of the water level in the pres-
6 surizer in conjunction with sub-cooled conditions in the reactor
7 coolant system.

8 Mr. Weaver. But isn't that an important thing to know? I
9 mean, why don't you have something that tells us the level of
10 the water?

11 Mr. McMillan. Well, I think --

12 Mr. Cheney. I guess I would like to follow up on this.

13 Mr. McMillan. I am sorry. I wanted to respond to the
14 chairman's question.

15 The equipment is designed such that in the combination of
16 the level and the pressure indication that the operator has the
17 capability of determining whether the pressurizer level indica-
18 tion he has is a valid indication of the level in the reactor
19 vessel. Again, in retrospect, in looking back at the accident,
20 the Three Mile Island accident, and one of the first things we
21 did in response to the accident, was to bring to the attention
22 of the operators the importance of determining when they had sub-
23 cooled conditions in the reactor coolant system and comparing
24 the temperature in the hot leg of the reactor coolant system
25 with the saturation temperature corresponding to the pressure

1 coolant system, when you are sub-cooled, the pressurizer level
2 is a valid indicator. When you are not sub-cooled, then you do
3 not have a valid indication.

4 Mr. Weaver. Let Henry follow up. I think you had a follow-
5 up.

6 Mr. Myers. Do you believe the operators were trained to
7 recognize that pressure was in fact indicating that the system
8 was sub-cooled or not sub-cooled?

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end#4

1 Mr. McMillan. The operators were trained in the loss of
2 coolant accident.

3 Mr. Meyers. Did they have steam tables to indicate that
4 the system was indeed subcooled?

5 Mr. McMillan. That's a different question. Let me answer
6 the first one. The operators were trained in how to handle a
7 loss of coolant accident, and in that loss of coolant accident
8 condition you do get into a situation where you've got saturated
9 temperature conditions in the reactor coolant system. So they
10 had been trained on how to address that kind of a situation.

11 Now, the second question you asked, I believe, is, if I
12 interpret it properly, did the operator have at his disposal,
13 displayed to, either right in front of him or in a steam table
14 someplace, a method of comparing what his hot temperature was
15 relative to saturation temperature. The answer to that ques-
16 tion to the best of my knowledge is no, he did not.

17 Mr. Meyers. Also, at this time he did not realize that
18 he had a loss of coolant accident.

19 Mr. McMillan. I think that's correct, yes.

20 Mr. Meyers. Did he have a reason, then, to think that
21 the system was or was not subcooled?

22 Mr. McMillan. He had a reactor coolant pressure which
23 was way down, around 1200 or 1100 pounds, and that's an abnormal
24 condition that should have triggered his attention immediately
25 to the probability that he had a saturated reactor coolant

e 2
1 system.

2 Mr. Cheney. I guess I wonder: Hasn't it been brought to
3 your attention before that there was potentially exactly this
4 kind of a problem with your design? I'm referring specifically
5 to a TVA study that was done, with reference made to the letter
6 of April 1978 to Babcock & Wilcox, Lynchburg, Virginia,
7 Attention Mr. James McFarland. It talks about emergency core
8 cooling systems, small break LOCA analysis, the possibility or
9 concern that the pressurizer level is not a correct indicator
10 of water level for the reactor core because of the loop seal
11 in the pressurizer.

12 It may be possible to have a full pressurizer while the
13 core is partially uncovered, and this could lead to direct
14 operator action.

15 Mr. McMillan. Your question was, was I aware of that. I
16 was not made aware of the Michelson report personally until
17 about a month ago.

18 Mr. Cheney. Who at Babcock & Wilcox would have been
19 aware of the Michelson report?

20 Mr. McMillan. The Michelson report was transmitted to us,
21 I am told by my associates, in a letter from TVA along about
22 April 1978, I believe.

23 Mr. Cheney. It was dated April 27th, '78.

24 Mr. McMillan. That was responding to a discussion that
25 we had on the telephone with TVA in December of 1978. They

1 asked us for some additional information, which we documented
2 in a letter to them of January 1979. They responded to that
3 letter, indicating that they had a couple of clarifications
4 that they were interested in our responding to, and that that
5 would essentially resolve the concerns we had. In terms --

6 Mr. Cheney. Did you ever respond to those concerns?

7 Mr. McMillan. Well, we have, in the period -- let me
8 go back and answer that, taking it one step back. When this
9 whole concern about the small break at the TVA in the TVA
10 design was brought to our attention in early 1978, April '78,
11 we looked at that problem and we felt that the condition that
12 was raised there in terms of the small break and the ability
13 to cool to address the concerns that Mr. Michelson raised had
14 been bounded by calculations that we had made.

15 We did not respond immediately to that because we were
16 not at that stage of the licensing phase of the TVA applica-
17 tion. When we did get back to Mr. Michelson and TVA in
18 December, we felt that we had substantially satisfied their
19 concerns, again expressing our judgment that we had bounded
20 those calculations.

21 More recently, since the Three Mile Island accident, we
22 have in fact gone back and done the specific calculations at
23 the very small break size, the .01 square feet which is the
24 area of concern to Mr. Michelson as expressed. We have
25 documented those calculations in submittals to the NRC. The

1 NRC has reviewed those calculations and have reviewed their
2 assessment of those calculations with the Advisory Committee
3 on Reactor Safeguards, I believe it was last week, and have
4 expressed their satisfaction that the calculations that we had
5 done resolved the concerns that Mr. Michelson had in his
6 report on the TVA, in fact confirming the judgment that we had
7 expressed at the time that the issue was initially brought up
8 in 1978.

9 Mr. Cheney. Are you saying, then, that Michelson was
10 wrong?

11 Mr. McMillan. No. Michelson -- if you read Michelson's
12 report, Michelson raises some questions. He doesn't state that
13 this will happen or that will happen. He just says, I'm con-
14 cerned about certain aspects of the small break analysis and
15 I think additional analysis ought to be made. And we tried to
16 persuade him, by the engineering judgments and the calculations
17 that we had made, that we had in fact covered that situation.
18 And our subsequent calculations, when we went back and actually
19 did the detailed calculations on a complex computer code to
20 simulate that condition, confirmed the judgment that we had
21 expressed at the outset.

22 Mr. Cheney. Do you think that judgment today is correct?

23 Mr. McMillan. With respect to the small break analysis
24 and the ability to maintain core cooling in a small break
25 condition, our judgment was correct, yes.

1 Mr. Cheney. Go ahead, Henry.

2 Mr. Myers. Well, Michelson was saying the full pressurizer
3 may convince the operators to trip the high-pressure injection
4 pump, accounting for a subsequent loss of level. Although this
5 response appears desirable, the full pressurizer may not always
6 be a good indication of high water level in the reactor coolant
7 system.

8 Wasn't Michelson saying, okay, if you leave the high-
9 pressure injection system on, that will take care of the small
10 break. But here he was saying in his paper that the full
11 pressurizer might convince the operator to trip the high-
12 pressure injection pump, and that is what the operator seems
13 to have done. And if perhaps the operator had been told,
14 warned of this condition, he would not have tripped the pump.

15 Mr. McMillan. I think that was a valid concern as
16 expressed by Mr. Michelson, and certainly one of the things,
17 you'll recall, that has been done in the immediate period
18 following TMI was to issue a bulletin in conjunction with the
19 Nuclear Regulatory Commission instructing the operator when
20 his high-pressure injection system comes on, leave it on until
21 you have satisfied one of two conditions, either that you have
22 subcooled conditions in the reactor coolant system, 50 degrees
23 below T, or you have reached the point where you have your
24 low-pressure injection system on, and you stay there at that
25 point of operation.

1 Mr. Myers. But no instruction was ever issued to the
2 B&W utilities presenting them this conclusion of Michelson, the
3 question that the full pressurizer might not be indicative of
4 a full pressure vessel, therefore if there was any question
5 they should leave on the high-pressure injection.

6 Mr. McMillan. Not to my knowledge.

7 Mr. Vento. One of the problems with that, with the
8 operators, appeared to be -- I think I'm at the right point,
9 where they began having problems with the pumps, the vibration.
10 They were concerned about the equipment in terms of building a
11 solid system here. That's when they proceeded to turn them
12 off, did they not?

13 I mean, even if they had been instructed to leave them
14 on, isn't there a contradiction there in terms of the problem?

15 Mr. McMillan. You're talking about different pumps. If
16 they had left the high-pressure injection pumps on, they would
17 have maintained a subcooled condition in the reactor coolant
18 system. The concerns that they subsequently had about the
19 reactor coolant pump would not have come up.

20 Mr. Cheney. I don't mean to interrupt you, Bruce, but
21 I'd just like to focus in for a second more on this question
22 of how the process works, so that somebody like TVA, for
23 example, sits down and does a fairly complicated analysis
24 which I would say is prophetic in terms of indicating exactly
25 ultimately what did happen at TMI.

1 What's the normal procedure, then, for Babcock & Wilcox
2 and the NRC for looking at that and saying, yeah, that guy has
3 highlighted a problem; we need to fix it. How would that
4 ordinarily be responded to?

5 Mr. McMillan. Let me take specifically the TVA letter
6 and indicate how that kind of thing would be addressed. This
7 concern was raised by TVA in the course of the design phase of
8 the project.

9 Mr. Cheney. How does TVA get into this? Do they buy
10 the reactor?

11 Mr. McMillan. We have a contract with TVA to supply two
12 nuclear steam systems at their Bellefonte unit down in Alabama.
13 And we were in the process of designing this equipment, and in
14 reviewing the design and preparing licensing material for that
15 unit as it approached the operating license phase, this
16 analysis was done by Mr. Michelson, apparently. And he, as I
17 said, raised some concerns there.

18 He said, I don't know, I've done what he called fairly
19 simple calculations, and compared to the computer type of
20 calculations they are fairly simplified, and on the basis of
21 these simple calculations I have some concerns.

22 In the normal course of a design program of this sort,
23 we would respond to those concerns in what would be considered
24 a timely fashion for the schedule of that particular contract.
25 That's why there was some lag between the April 1978 letter and

1 the December 1978 response, because we were not in a phase of
2 the TVA contract at that time which would cause us to have
3 to address specifically that answer.

4 Having responded as we did, we felt that the concerns
5 that he raised with respect to the small break analysis had
6 been bounded by the analysis that we had done.

7 Mr. Cheney. What does that mean, "bounded by"?

8 Mr. McMillan. You don't do a calculation on every
9 conceivable break size and every conceivable sequence of events.
10 What you try to do is to look at a number of worst cases, and
11 if you look at those worst cases and you can handle the conse-
12 quences of those cases, then the lesser cases which you have
13 not looked at, you can satisfy yourself that you can handle
14 those as well. So --

15 Mr. Cheney. It seems like a logical procedure.

16 Mr. McMillan. You would draw an envelope around all the
17 cases and you look at the ones at the boundary, and you say,
18 as long as we can handle those boundary ones we ought to be
19 able to handle the other ones. And this is what we were saying
20 to Michelson, and this is what's been confirmed in the
21 subsequent --

22 Mr. Cheney. Again, I don't quite understand. I'm a
23 layman, so I need a little help with the technical aspects of
24 it.

25 He makes a suggestion that a particular thing, under a

1 certain set of circumstances, could get you into difficulty,
2 and he's fairly precise about what those are.

3 Mr. McMillan. You're addressing specifically, now, the
4 pressurizer level?

5 Mr. Cheney. The pressurizer level that he especially
6 was concerned about: "A full pressurizer may convince the
7 operator to trip the HPI pump and watch for subsequent loss
8 of level. Although this response appears desirable, the full
9 pressurizer may not always be a good indication of high water
10 level in the reactor coolant system."

11 Very precise from my standpoint. He's talking about a
12 small break LOCA analysis. Then you receive that from him
13 and you sit down and do an analysis that basically says he's
14 wrong. Is that correct?

15 Mr. McMillan. Mr. Michelson raised about a dozen concerns
16 in that letter, and the major concerns that we were addressing
17 by our analyses were: Do you keep the core covered and there-
18 fore cooled, without damaging the core during the sequence of
19 events that he had identified?

20 With respect specifically to the issue of pressurizer
21 level and his concern there, I think he would say to you
22 today we haven't resolved that concern.

23 Mr. Cheney. I think that would be a fair conclusion.

24 Mr. McMillan. In today's environment, I think we would
25 have to say -- and as I indicated, we have already given

1 instructions to the operator that he cannot depend solely on
2 the pressurizer level, and that he should not cut off his or
3 shut down his high-pressure injection pumps until he is satis-
4 fied that the condition of demonstrated subcooled condition
5 in the reactor coolant system or has depressurized to the point
6 where he has stable cooling with the low-pressure injection
7 system. And our instructions today incorporate that, those
8 modifications.

9 Mr. Cheney. Okay. Again, I don't mean to dominate all
10 the time.

11 Mr. Weaver. Please. Your question is excellent.

12 Mr. Cheney. I guess I'm coming back to that basic
13 fundamental notion of notification from TVA, the customer,
14 somebody who's going to buy a reactor. He raises a specific
15 problem, and you respond, then, in December. And now you've
16 given a whole different set of directions to operators since
17 the Three Mile Island accident.

18 Getting back to the basic notion of who handled the
19 response to TVA's concerns, and would you agree that that
20 response was not adequate?

21 Mr. McMillan. As it applies specifically to the concern
22 about the pressurizer level being a misleading -- could be a
23 misleading indicator, I have to say that in retrospect on
24 Three Mile Island, we did not satisfy that condition. Now,
25 we've not carried on the dialogue with TVA to the

1 resolution of their concerns on this issue. This is an ongoing
2 contract relationship with them, leading up to the commercial
3 operation of the Bellefonte unit.

4 Mr. Cheney. Would the Nuclear Regulatory Commission have
5 been aware of this exchange between TVA and you?

6 Mr. McMillan. I would say in the normal course of events
7 they probably would not have been, unless it was brought to
8 their attention by the licensee, and I know of no reason why
9 the licensee would do that until he was satisfied that his
10 concerns had been resolved.

11 Mr. Weaver. Thanks very much. Excellent line of ques-
12 tioning.

13 Are you opposed, Mr. McMillan, to water level measurement
14 of the reactor vessel?

15 Mr. McMillan. No, sir. In fact we've said to the ACRS
16 that we were investigating ways in which that can be accom-
17 plished.

18 Mr. Weaver. Why hasn't this been done before? Is there
19 some insurmountable problem or difficult to surmount problem?

20 Mr. McMillan. It's a difficult problem, yes. But I'm
21 not at this point saying it's insurmountable. I think we've
22 got the technology, which we really can go after. We can
23 figure out a way to do it, to accomplish that.

24 Mr. Weaver. Doesn't that -- it just strikes me that if
25 we can't measure the water, the most important single thing

1 from the public, whom I represent, the public here, in the
2 sense that the public wants to know if those rods are covered.
3 And I'd want to know whether they were. And so I'd say the
4 first thing I was going to do, if I were going to design a
5 nuclear plant, is to make sure that we knew what the water
6 level was.

7 Why hasn't this been done in the years we've had develop-
8 ment of nuclear plants? Please edify me. I'm puzzled.

9 Mr. McMillan. I think the sequence of design events here
10 developed along the line that in any -- let's say in most
11 transients, you design the safety system to perform the function
12 of maintaining water in the reactor coolant system at a level
13 which will cool the fuel and, in the most extreme case, keep
14 the temperature of the cladding below the 2300 degrees
15 Fahrenheit that was required by the NRC regulations. And the
16 safety systems are designed, developed, checked in terms of the
17 analytical check, to demonstrate that you can accomplish those
18 objectives.

19 And for most transients the combination of the pressure
20 in the reactor coolant system and the level of the pressurizer
21 is an adequate indication of the level that you have on water
22 in the reactor coolant system.

23 Again, in retrospect, it would be very nice to have a
24 reactor vessel water level indication for the very abnormal
25 conditions that we saw develop at Three Mile Island.

1 Mr. Carr. What is the difficulty? You say it's a diffi-
2 cult task to get that water level. Why? That wouldn't occur
3 to me. Why would that be so difficult?

4 Mr. McMillan. Well, you just have got to develop a
5 technique by which you can measure the level, bring a line out
6 the top, bring a line out the bottom, put a reference leg in
7 to try to measure the pressure drop. But again, the interpreta-
8 tion of that can be misleading, particularly where you have a
9 mixture of steam and water.

10 What you're measuring is a difference in the density of
11 the water, and interpreting that requires some sophistication.
12 We're looking at other ways: Can you do it acoustically, by
13 transmission, by radiation transmission methods or something
14 like that.

15 Mr. Edwards. Let me pursue a little bit on this, because
16 I'm trying to get a grasp here of just what your company is
17 doing about some of this.

18 As I listen to it -- I'm a layman also, but as I listen
19 to it, you have no water level indicator. There was no indi-
20 cator of whether the relief valve was open or closed until the
21 NRC told you, as I understand it, to put one in the control
22 valve.

23 When Michelson pointed out some of these problems, there
24 was at least some reticence to address all of the things he
25 brought up as quickly as possible.

1 You know, what changes are you initiating? Is anything
2 coming through as you go along, saying to you, we need to
3 initiate some changes in the panel or the way we're doing
4 things?

5 You know, I see, it seems to me, maybe unfairly, that
6 your company is not really reacting as quickly as it should
7 on your own initiative to make some changes here that seem to
8 be called here.

9 Mr. McMillan. I'd hoped to get to that in my presenta-
10 tion. I wanted to address the response of th company in the
11 days after the Three Mile Island incident.

12 Mr. Edwards. But what I'm interested in is before the
13 Three Mile. The Michelson report was before Three Mile Island.
14 The lack of water indicator has been on your control panel
15 before Three Mile Island. The lack of a relief valve indicator
16 was on the panel before Three Mile Island.

17 You know, what I'm saying is, do we have to wait until
18 after every accident before your company says, well, let's make
19 changes.

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1 Mr. McMillan. I would just like to make sure that I'm
2 clear with you with respect to a couple of the questions you
3 raised.

4 First of all, with respect to the indicator of the position
5 of the pilot-operated relief valve, we made the decision in
6 the post-accident situation that it would be more appropriate
7 to have some more positive method of identifying the position
8 of that pilot-operated relief valve.

9 That's something which we said that we voluntarily
10 undertook. It's not something that we were told to do by
11 the NRC or by anybody else.

12 With respect to the reactor vessel water level indication,
13 that's not a feature in our design. It's not a feature in
14 any domestic reactor design. And so that's not a case of
15 our having done something or not having done something that
16 was not characteristic of the industry in general.

17 And as I say, it was felt that the indications that were
18 available were adequate in conjunction with the safety
19 systems to protect the core.

20 Now we make modifications in our design as it goes through
21 the design phase and construction phase and after units go
22 into operation to reflect lessons learned or experiences
23 developed that are developed not only in the operation of our
24 units, but in the operation of other units.

25 Mr. Edwards. But you have to understand that where you may

1 understand some things, those of us who are laymen may have
2 a different reaction. It may be because we don't know enough
3 about it.

4 I must say that when I was at TMI and I learned that there
5 was no indication of whether the relief valve was open or
6 closed, you know, I thought, now maybe I'm not an engineer,
7 but maybe I would have thought that you should have one.

8 You know, the first analogy that came to my mind was being
9 in an airplane where the pilot lowered the landing gear and
10 he had no light to tell him whether the landing gear was
11 locked in place or not.

12 It just seemed to me that it did not require a great deal
13 of expertise to know, you know, that this is something that
14 ought to be on the control panel.

15 Mr. Vento. If the gentleman will yield to me, it seems
16 that Mr. McMillan, from what you've said, that you're telling
17 us that it isn't just a simple matter of putting a gauge on
18 the reactor vessel in order to make the determination as to
19 actually whether or not this was covered by water, had enough
20 cooling capacity on it.

21 In other words, you're saying that you don't know if this
22 is solvable based upon what we know about this accident and
23 based upon the way that your reactors work.

24 In other words, you're saying that you're investigating --
25 this is what I heard you say -- you're investigating various

1 other methods — radioactive material, acoustical methods,
2 in order to determine the level.

3 So it isn't just a matter of putting on some known
4 technology to understand whether that reactor was covered
5 or not covered.

6 You said also that in response to some of the questions
7 by our colleague from Wyoming, that very few reactor designs
8 actually have that in place.

9 In other words, a reliable system of determining whether or
10 not the reactor vessel, that the core is actually covered
11 with water.

12 Is that accurate or not? Am I repeating what you said?

13 Mr. McMillan. That's what I said, yes.

14 Mr. Vento. So you're saying, in other words, if this were
15 to happen again tomorrow at any reactor, the same problem is
16 theoretically possible based upon the scenario, whether it's
17 design error, whether it's operator failure.

18 You know, I'm not trying to assign blame in this particular
19 sense, but saying it's entirely possible that this could happen
20 again.

21 Mr. McMillan. That isn't what I said. What I said was
22 that there are not provisions made in any domestic reactors,
23 to my knowledge, for measuring actual water level in the
24 reactor vessel.

25 The second thing I said was that it isn't just a simple

1 matter of going in and adding a gauge, that it takes some
2 degree of sophistication to accomplish that and we are looking
3 at various means of accomplishing that, a meaningful water
4 level indication in the reactor vessel.

5 Those are the comments.

6 Mr. Vento. Is the conclusion that one might draw from
7 that -- in other words, you're saying that you don't have an
8 available reliable technology right now to put a gauge on that
9 reactor vessel.

10 Is that right?

11 Mr. McMillan. I didn't say we didn't have a reliable
12 technology. I said that measuring the water reactor, measuring
13 the reactor vessel water level is not a simple matter of just
14 going in and putting a gauge on. It takes some degree of
15 sophistication to work out a means of getting an accurate
16 measure of the water level.

17 I'm not saying it's impossible. I'm just saying that we've
18 got to put some effort into finding an appropriate way of doing
19 that.

20 Mr. Vento. The relief valve that was in place in this, it
21 was pointed out to us that many designs do not have relief
22 valves such as this in them. Babcock & Wilcox, apparently,
23 is one that does.

24 Mr. McMillan. I don't believe that that's an accurate
25 statement.

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1 Mr. Vento. You don't believe that's accurate?

2 Mr. McMillan. I think most pressurized water reactors
3 have pilot-operated relief valves.

4 Mr. Vento. They have safety valves. But in other words,
5 is this true that it has an extra valve on it?

6 Mr. McMillan. This has a valve which is over and above
7 the valve, the safety valves required by the code. And we're
8 not unique in that respect.

9 Mr. Vento. You're not unique.

10 Have you — it was pointed out that these valves in terms
11 of reactor years, I think, it turned out that they open up
12 about 4 times a years.

13 Have you had any indications, problems with those valves
14 in the past?

15 Mr. McMillan. You're speaking now of the pilot-operated
16 relief valve?

17 Mr. Vento. Yes, I am.

18 Mr. McMillan. We discussed earlier the frequency of the
19 operation of those. The statistics I have indicate that we
20 have had about 150 occasions no which that valve has been
21 called upon to operate. And I believe that we have had
22 four cases in which it is actually stuck open.

23 Mr. Carr. Mr. McMillan, when we were at Three Mile
24 Island, they had, or you had, or somebody had, placed a new
25 panel which I guess had the temperature readings. Do you know

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1 the new panel that I'm talking about?

2 Mr. Cheney. For the reactor core temperatures?

3 Mr. Carr. Yes, the reactor core temperature.

4 Mr. McMillan. I haven't seen that new panel.

5 Mr. Carr. In a slight variation on a theme here, we're

6 concerned about water level in the reactor. But what we're

7 really concerned about is the temperature of those fuel

8 rods.

9 And so, even going toward a water level on the reactor,

10 you're not really going right directly to the flaps or the

11 gears that Mr. Edwards was talking about.

12 Now that -- I mean, what you're mainly concerned about is

13 that those things don't get too darn hot, right, and that they

14 have a certain code limitation on the cladding and temperature

15 indication. You might have a full reactor, but it might not

16 be circulating properly.

17 There may be some kind of a blockage. Maybe a filter

18 system didn't work or something, and you're not getting the

19 kind of cooling that you need.

20 So really, maybe we ought to be talking about water

21 level gauges.

22 But it's been demonstrated because, apparently, they got

23 it on the plant right now, that you can somehow or other

24 measure the temperature of those fuel rods.

25 Mr. McMillan. Let me respond to that in this way. We

1 provide in our reactors as a part of the in-core
2 instrumentation a thermocouple which reads the outlet temperature
3 of the fuel assemblies in which the in-core detectors are
4 located.

5 There are 177 fuel assemblies in Three Mile Island type
6 reactors. And in 52 of those assemblies, we have in-core
7 detectors and in 52 of those detectors, we read the temperature
8 of the water coming out of the top of the fuel assembly.

9 And it's those thermocouples that have been displayed in
10 a special panel at Three Mile Island in recent days, recent
11 weeks.

12 Previously, those thermocouples read out through the
13 computer and were printed out as the temperature of the water
14 coming out of the fuel assemblies on those fuel assemblies.
15 That does not measure fuel cladding temperature.

16 In each of the fuel assemblies, there are some 200 fuel
17 rods. There are 177 fuel assemblies and each fuel assembly
18 has about 200 fuel rods in it. And we don't make any effort
19 to try to measure the temperature of the cladding in each
20 of those.

21 Mr. Carr. I see. But there wouldn't be really -- would
22 there be any real technical difficulties if there was a
23 requirement, say, within the next year that all plants had to
24 have an individual thermocouple attached to the fuel cladding?

25 Mr. McMillan. That would be a technical nightmare.

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1 Mr. Carr. Why would that be?

2 Mr. McMillan. For two reasons. First of all, you've got
3 to decide where to put the thermocouple along the 12-foot
4 length of the core in order to measure the temperature, and
5 that could be different, depending on the power distribution
6 on the length of the fuel rod.

7 Secondly, you've got to find a means of attaching that
8 thermocouple to the cladding so that you get a meaningful
9 reading.

10 And thirdly, you've got to find some way to get those
11 tens of thousands of thermocouple leads out of the reactor
12 cooling system to some place where you can read them.

13 And that would make a very difficult, a very difficult
14 job.

15 Mr. Carr. What are they reading now? They're reading
16 water temperature at the top of each fuel assembly?

17 Mr. McMillan. They're reading the water temperature at
18 the discharge or top end of the fuel assembly in which they're
19 located. And there are 52 of those out of 177 fuel assemblies

20 Mr. Weaver. And 600 degrees is the highest they measure.
21 Is that correct?

22 Mr. McMillan. No, sir. They measured quite a bit higher
23 than that during this accident.

24 Mr. Carr. So there you have 52 things that somehow or
25 other have to get outside the reactor vessel.

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1 Mr. McMillan. Which are not connected to the cladding,
2 remember.

3 Mr. Carr. Right, I understand that.

4 Mr. McMillan. Their position in the reactor coolant —

5 Mr. Vento. If the gentleman will yield, what they read
6 were average temperatures of those, was it not? They were
7 not reading the direct temperature of any one of those 52.
8 They were reading average temperatures, were they not?

9 Isn't what they read on the panel, doesn't it come out
10 as the average temperature?

11 Mr. McMillan. That's a different instrument. There are
12 other resistance thermometers in the reactor coolant system
13 which read the reactor coolant temperature. And then by
14 averaging the hot and the cold temperature, you get what is
15 called TM, or average temperatures.

16 Those are entirely different. They're not in any way
17 related to these thermocouples in the reactor core.

18 Mr. Carr. But you do have at least 52 thermocouples in
19 the reactor core, and they have leads that come out. And so,
20 presumably, you could go from, say, 52 to 177 without a
21 major overhaul of technology, right?

22 Mr. McMillan. That would require putting 177 lines of
23 the sort that we have in the reactor vessel now.

24 Mr. Carr. Right. You'd be increasing by a factor of
25 about 3. But that's not an insurmountable thing.

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1 Mr. McMillan. The next step is a factor of 200. That I
2 would say is insurmountable.

3 Mr. Weaver. All right. Were you finished, Mr. McMillan,
4 with the remarks you wished to volunteer?

5 Mr. McMillan. I would like to just say I think a few
6 more words, Mr. Chairman, if I could, about the response of
7 B&W in the hours, days, and weeks after the incident.

8 We were notified of the occurrence early in the morning
9 of March 28th, and I'm told just before 8:00 in the morning.

10 We assembled a group of our technical managers, our
11 people to assess the information that we had available at that
12 time. In about a day's time, we had set up an around-the-clock
13 manning of a communications and command center in Lynchburg,
14 in order to respond to the requirements of the operator and
15 to help him evaluate contingency plans and contingency
16 procedures for whatever might transpire in the hours ahead.

17 And we maintained that command center on a 7-day a week,
18 24-hour a day operation for about a month. And we continued
19 to have a communications center there where people can call
20 in from the site and get information, or we can get people out
21 of bed, or whatever necessary to try and answer or respond to
22 questions.

23 On the day of the accident, we dispatched people to the
24 site to help assess the situation there. I went to the site
25 personally to head up our representation there.

1 Mr. Weaver. When were you informed? What hour of the day
2 at Lynchburg?

3 Mr. McMillan. As I said, I was out of town at this time.
4 Jim Deddens was there in Lynchburg. Maybe you ought to respond
5 to that question.

6 Mr. Deddens. We were first informed about 7:45 in the
7 morning, when one of the managers in the service end of our
8 business was called by the B&W representative in residence at
9 Three Mile Island. That individual, the gentleman in
10 residence at Three Mile Island had been called by Metropolitan
11 Edison personnel about 6:30 in the morning. He arrived at
12 the plant site about 7:00 in the morning and called our
13 Lynchburg office about 7:45 that morning.

14 Mr. Weaver. Thank you.

15 Mr. McMillan. As I say, we had a team at the site. I
16 personally was there for approximately a month in support of
17 the operations at the site. Our primary priority at that
18 point was to support GPU in getting the unit into a long-term
19 cooling condition.

20 We did a lot of work in developing procedures and plans,
21 most of which were subsequently adopted by the utility.

22 We did a lot of work on natural circulation cooling so
23 we could cool the reactor system without depending on the
24 reactor coolant pumps and so on.

25 We immediately notified -- by "immediately," I mean on

psn 1 the Friday and Saturday. We called our other operating
2 utilities and asked them to make sure that they checked their
3 auxiliary feedwater system to make sure the auxiliary feedwater
4 system was in a condition to perform if it was called upon to
5 operate.

6 We issued an advisory on Sunday to the utilities with the
7 same information in it. We offered to the other operating
8 utilities to come to Lynchburg and sit down and we would tell
9 them as much as we knew about the incident and the events
10 associated with it, help them with a comparative analysis of
11 their system with the Three Mile Island system so they could
12 see where there were similarities or differences.

13 That meeting took place on the Tuesday following the
14 event.

15 We also offered at that point to provide supplementary
16 training for their operators and we modified our simulator
17 so it could fully simulate the Three Mile Island conditions,
18 offered a one-day training program for the operators of our
19 other operating units.

20 I'm not sure what the number is now. As of last week, we
21 had about 130 operators that had been through that training.
22 In fact, now it's up more in the range of 150 -- to acquaint
23 them with the Three Mile Island incident, and more importantly,
24 how to identify conditions of that sort by whatever technique
25 they might find themselves in a saturated reactor coolant

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psn 1 system situation.

2 We also worked with our operating utilities in preparing
3 license information in response to Nuclear Regulatory
4 Commission requests, and we're involved with them in the
5 support of their analyses and the discussions that were held
6 with the Nuclear Regulatory Commission on the continued
7 operation of their units.

8 We subsequently also issued advisories in parallel with
9 the Regulatory Commission on the importance of keeping the
10 high pressure injection system in operation once it comes in,
11 and in the resetting of the pressure set points for the
12 pilot-operated relief valve and the reactor pressure trip.

13 As those units are now set up, as the pressure goes up, it
14 will first reach the reactor scram set point on the reactor
15 protective system and the reactor will shut itself down.

16 It pressure continues to rise beyond that, then the
17 pilot-operated valve will actually -- our analyses indicate
18 that that will be a very infrequent occurrence with the
19 present revised set points for the reactor scram and the
20 pilot-operated relief valves.

21 We are now involved in support of GPU in assessment of the
22 recovery requirements and what is it going to take to get
23 that unit back into operation, having essentially gotten into
24 the long-term safe shutdown and cooling situation.

25 And we are involved in looking at various modifications

1 to our equipment which might be indicated from the lessons
2 learned at Three Mile Island.

3 These include the reactor vessel water level indicator.
4 It includes a more positive indication of whether or not the
5 pilot-operated relief valve is open or not.

6 We're agreed to design an auxiliary feedwater system
7 control which is independent of the integrated control system
8 for the entire plant. We have agreed to develop and have
9 already implemented on the operating units a scram of the
10 reactor for either a turbine trip or a loss of feedwater flow.
11 And we are looking beyond that at other modifications that
12 might be appropriate in the equipment, including such things
13 as a Vent on the reactor vessel. So that if you ever got into
14 a condition where you had non-condensable gas in the reactor,
15 you might be able to vent it off by a technique other than
16 the one that was used at Three Mile Island, which took, as
17 you recall, several days to accomplish the purging of that
18 non-condensable gas from the reactor coolant system.

19 Mr. Weaver. Mr. McMillan, would you describe -- you were
20 discussing now what your plant is to do with the TMI 2. Would
21 you describe the sequence of events required to open the
22 reactor vessel?

23 Mr. McMillan. We're going through a fairly detailed
24 assessment of that right now. And it would be probably
25 premature to give you more than a general concept of what might

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1 be involved.

2 Mr. Weaver. We're not going to know for, what, six months
3 or a year?

4 Mr. McMillan. This will be worked out in a matter of a
5 few months.

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1 There are two key factors associated with getting back into
2 the reactor building: One is that there are several hundred
3 thousand gallons of water presently in the bottom of the reactor
4 building. This --

5 Mr. Weaver. The containment vessel?

6 Mr. McMillan. In the containment vessel.

7 This water has contamination of radioactive materials in
8 it, and one of the key steps before we would be in a position
9 to try to get into the reactor building will be the removal and
10 the processing of that radioactive water so that we can go into
11 a dry reactor or containment building.

12 Mr. Weaver. Is that happening now?

13 Mr. McMillan. It is not started yet. What is happening
14 now at the site is that they are preprocessing and cleaning up
15 some low-level radioactive water which they have in their waste
16 storage tanks. And they're using a portable demineralizer
17 system to try and clean that water up and make room in the waste
18 tanks so that they can transfer some of the water from the
19 reactor building to the waste storage tanks.

20 As of last week -- I haven't checked this week -- but as of
21 last week they had not started that transfer operation.

22 The second thing that needs to be done is: There is still
23 some gaseous activity in the containment building, primarily
24 krypton, and that gaseous radioactivity will have to be dis-
25 posed of by some means, and then, having removed the radioactive

1 water and the radioactive gas, at that point we can begin to
2 assess the steps for actually getting into the reactor building.

3 Mr. Weaver. You haven't really gotten into that?

4 Mr. McMillan. Not in detail. One of the things we'll have
5 to determine is: What is the radiation level in there? So, the
6 radiation monitors that are in the reactor building have stopped
7 functioning, and so we're going to have to get other monitor
8 in there to find out what the radiation level is so that we can
9 determine the accessibility to the reactor.

10 Mr. Weaver. Is it possible the rods are so mangled they
11 could never come out?

12 Mr. McMillan. In the reactor core itself? We simply
13 don't know what the condition is in the reactor core. We have
14 done as much analytical or diagnostic work as we can with the
15 available instrumentation, and it's very clear that there's been
16 substantial damage to the reactor core, particularly in the
17 upper regions of the reactor core. And until we get in there and
18 we see what does it actually look like, I wouldn't want to specu-
19 late.

20 Mr. Reis. Is there a possibility that the reactor core is
21 in a condition that it will take a very long time for you to be
22 able to reduce pressure or be able to reduce pressure without
23 increasing the temperature to a prohibitive degree; in other
24 words, that you will not be able to force coolant through cer-
25 tain areas of the core unless you are under very high pressure?

1 Mr. McMillan. No. I think the heat-generation levels of
2 the decay heat or the radioactive decay are at a low enough
3 level now so that as long as you keep water in the core that
4 the core will remain cool.

5 Mr. Weaver. Mr. McMillan, we skipped over the fourth point
6 of your significant factors -- containment isolation. And
7 Mr. Cheney would like to ask a few questions.

8 I intend, once we adjourn here today, that's it. We've
9 got the Alaska bill on the floor, and we're going to have to be
10 on the floor for it. But I feel I have some more questions,
11 and Mr. Cheney does, and some other members may, so I want to
12 continue, if it's all right with you, Mr. McMillan, as long as
13 we can, and when we're done, we're done. Is that all right?

14 Mr. McMillan. We're here at your pleasure.

15 Mr. Weaver. Thank you very much. I appreciate that.

16 Mr. Cheney has some questions on containment isolation.

17 Mr. Cheney. Thank you, Mr. Chairman.

18 I was just curious. This was, as you mentioned, one of the
19 key areas. To your knowledge, didn't the fact that water was
20 drained out of the sump pump, out of the sump in the reactor
21 building, the auxiliary building, that was the key event, was it
22 not, the release of radioactive material to the atmosphere?

23 Mr. McMillan. That was one of the principal sources of
24 radiation. I think it's been determined there have been other
25 sources, such as some of the water that is continuously let

1 down from the reactor coolant system goes into a makeup tank
2 that has a free surface in it and some radioactive gases got
3 into that tank and found its way into the waste gas system, an
4 indication that some of that leaked out into the auxiliary build-
5 ing also. But the major source was the transfer of that water.

6 Mr. Cheney. I wonder -- as I understand it, at TMI there
7 is one parameter that determines whether or not containment is
8 isolated; that's pressure in the reactor building itself. Is
9 that correct?

10 Mr. McMillan. I am trying to refresh my memory. The first
11 one to actuate containment isolation is at four pounds per square
12 inch.

13 Mr. Cheney. I guess the question is, then: Are all of
14 your reactors designed the same way, to the same specifications?

15 Mr. McMillan. No. The isolation conditions or ground
16 rules are different on different reactors.

17 Mr. Cheney. Why is that? Isn't there some standard that
18 applies?

19 Mr. McMillan. No. There is no specific standard. There
20 is a degree of flexibility left in the design of the plant for
21 actuation of the isolation.

22 Mr. Cheney. Are you saying the NRC doesn't have any
23 standard for determining when you isolate the containment vessel?

24 Mr. McMillan. There is no standard that says all reactor
25 vessels must be isolated if X happens. There is some degree of

1 flexibility, depending on this particular design.

2 Mr. Cheney. That's something we should perhaps pursue with
3 NRC.

4 Mr. McMillan. All reactor building containment isolation
5 design bases are reviewed and approved by the NRC.

6 Mr. Cheney. It's sort of on a case-by-case thing. There
7 is no standard approach.

8 Mr. McMillan. That certainly was correct at the time these
9 units were designed.

10 Mr. Cheney. I understand, for example, Arkansas 1 -- and
11 is it Oconee Units 1, 2, and 3 -- the reactor sump and the
12 reactor coolant drain tank discharge lines are normally closed
13 and require operator actions for the transfer of fluids out of
14 the containment vessel?

15 Mr. McMillan. I don't know what the situation is at
16 Arkansas. I do know that Oconee, they have provision for auto-
17 matic sump transfer going from the reactor building into the
18 auxiliary building. Their operating requirements are such that
19 the only time they use that automatic transfer is when they're
20 shut down. Before they go back into operation, they eliminate
21 that automatic transfer provision, so that in the event they
22 were to spill water in the reactor containment building at
23 Oconee it would not be automatically transferred during the
24 period when the reactor is in operation.

25 Mr. Cheney. Why would there be different design

1 specifications for those reactors, say, TMI on the one hand, and
2 the Oconee units on the other?

3 Mr. McMillan. Well, let me take a step back. This is not
4 a system that we designed, so there is no basis on which we
5 could provide a standard that all the designs ought to be this
6 way.

7 Mr. Cheney. Who does design it, then?

8 Mr. McMillan. The balance of plant, which we call anything
9 outside of the nuclear steam system, is designed either by the
10 utility, in the case of Duke, or several of the utilities, or by
11 their agent, the architect engineer. In the case of Three Mile
12 Island, the balance of plant was designed by Burns & Rowe. So
13 at each reactor, balance of plant, the things that support the
14 structures, the whole secondary system, the auxiliary feedwater
15 system, the main feedwater system, all the electrical systems,
16 all of that is designed by an architect engineer or by the
17 utility.

18 Each of those has his own unique requirements or desires,
19 and there is enough flexibility within the NRC guidelines so
20 that they can design it to their own specific requirements. But
21 they have to be approved by, on a case-by-case basis, have to
22 be approved by the NRC.

23 Mr. Cheney. Babcock & Wilcox, then, would not be involved
24 in that question of when the containment is isolated or what
25 actuates isolation?

1 Mr. McMillan. We are involved to this extent: There is
2 certain equipment and certain lines going through the reactor
3 building wall that need to be kept open in an isolation case,
4 and we would identify what those are. We usually work with the
5 architect engineer or the utility in the development of the
6 containment isolation philosophy so that we can assure ourselves
7 that those lines that are required are in fact available.

8 Mr. Cheney. Then whose responsibility is it to see to it
9 that certain criteria are established? I guess it's the NRC,
10 if we're determining when the containment vessel in fact goes up.
11 It seems to me one of the problems of Three Mile Island, frankly,
12 was that after we had the transient we had the feedwater problem,
13 and then we got into the problem of damage to the core through
14 that whole process the PORV blowing off and so forth, that if
15 there had been no removal of that water from the reactor sump
16 in the auxiliary building, we would have minimized even more
17 than we already did; we would significantly reduce the amount of
18 radiation that has reached the atmosphere.

19 I guess what I am looking for is guidance on where we ought
20 to look for trying to ascertain how to improve that system.

21 Mr. McMillan. I think the whole issue of containment iso-
22 lation philosophy appropriately needs to be reviewed and
23 reassessed, and I think we will move in the direction through
24 the regulations of isolating the reactor building or selected
25 lines in the reactor building. In any event, where you have an

1 emergency core cooling system actuation -- and many units are
2 designed that way -- it's not designed that way at Three Mile
3 Island.

4 Mr. Cheney. Okay.

5 Mr. Myers. Mr. Weaver has gone to vote.

6 Mr. Terrell. Mr. McMillan, could I ask you a question
7 while they're discussing the vote?

8 Mr. McMillan. Yes.

9 Mr. Terrell. Why were the operators 15 minutes into the
10 event, the reactor coolant's drain tank blew at 190 psi, when I
11 understand the set point was 200? Why would he not have known
12 at that point in time that that would certainly require some
13 sort of a tremendous energy force to bring that about? Why
14 wouldn't he have known about that 15 minutes into the event,
15 that PORV was causing that; or could there have been another
16 source for the energy that brought that about?

17 Mr. McMillan. The only two sources of energy that could
18 have driven the pressure up in that quench tank or containment
19 drain tank are either the pilot-operated relief valve or the
20 code safety valves in the pressurizer. Once that rupture disk
21 broke -- and the rupture disk was designed at a pressure to break
22 before you reach the design pressure of the tank to protect the
23 integrity of the tank -- once that rupture disk broke and the
24 pressure tank dropped, he would have to say, "I wonder where all
25 that came from?" It either has to come out of the pilot-operated

1 relief valve or the code safety valve.

2 Mr. Terrell. Aren't the code safety valves set at a much
3 higher pressure?

4 Mr. McMillan. The code safety valves are set at 2500 pounds
5 pressure. And, of course, at no time during this transient did
6 the pressure get to that level.

7 Mr. Terrell. That should have been a very clear indicator
8 15 minutes into the event, something like two hours -- what --
9 2.3 hours into the event before they even realized it.

10 Mr. McMillan. That should have been an indicator. As I
11 said earlier, the pressure and volume alarm, the pressure and
12 level alarm on that quench tank should have been an indicator;
13 the loss of pressure in the reactor coolant system was an indi-
14 cator. Once that tank burst, the reactor building pressure
15 should have been an indicator.

16 There are a lot of symptoms that would indicate that the
17 power-operated relief valve was open.

18 Mr. Terrell. And/or the safety relief valve was open. In
19 which case they didn't have a pressure that would indicate that
20 that took place because it never got that high. But there's no
21 other source that would have generated the kind of energy to
22 blow that disk?

23 Mr. McMillan. No.

24 Mr. Vento. Apparently, one of the problems is that some
25 sump pump went on at some point, and that was, apparently, the

1 first indication that the operator had that came to his atten-
2 tion that there was some excess water in the reactor building.
3 He didn't know where it was coming from, but at this particular
4 area or at this particular facility, apparently, they go on
5 quite frequently to remove condensation that builds up in that
6 building and that flows down. I don't know what the other
7 immediate problems are, but it's not an unusual event for that
8 to occur.

9 Is it possible, you know, based on the type information we
10 have, that the operator did follow a procedure as was established
11 -- but I guess it's impossible to predict exactly what the
12 scenario was, but according to the information that they pre-
13 sented, they were following a procedure that they thought was
14 appropriate.

15 Mr. McMillan. I really can't comment on the sump. The
16 frequency with which the sump pump is called into operation.

17 Mr. Vento. Apparently, there is no direct information that
18 that was called up by someone else. Someone phoned in that
19 information or communicated it to them. He did not have direct
20 information for him on that activity. But you suggest he did
21 have it on the quench tank. There is an alarm system on that
22 quench tank that indicates that it's filling up.

23 The other one deals with the thermocouple in the vent pipe
24 in terms of what its temperature was and what it should have
25 been. Is there a procedure regarding training operators on that

1 temperature of that tailpipe that they should follow? Do you
2 know that they were within or without the parameters? Do you
3 know what the parameters are for that?

4 Mr. McMillan. I don't know. I said earlier that's some-
5 thing we'll have to run a check on.

6 And we also will run a quick calculation, having once dis-
7 charged, how fast is that temperature --

8 Mr. Vento. These are the same questions we asked of the
9 operators last week, trying to get some feel. It was their
10 judgment, you know, quite expectedly, that they were following
11 the procedure as it was set out in terms of what they were doing,
12 that there was not the direct readout in terms of pressure vari-
13 ant that would have led them to believe that it's not the direct
14 -- of course, I point out the average temperature problems issue.
15 Is there any way that, for instance, even today, other than the
16 chemical samples, with regard to the breakdown, which I think is
17 the type of analysis that you're doing right now, when you indi-
18 cate that you're doing some analysis, is that the type of ana-
19 lysis that you're doing in the breakdown of the fuel material?
20 It's pretty much a chemical analysis at this point?

21 Mr. McMillan. What we have in the way of evidence right
22 now are reactor coolant samples which we have withdrawn and
23 analyzed for the various radioactive constituents, in order to
24 determine what is the level of radioactivity in the reactor
25 coolant system. We do not yet have similar samples from the

1 bottom of the containment vessel. We have not gotten those
2 samples.

3 Mr. Vento. They called out, of course, readings, I guess,
4 in two instances, where the amount of boron in the water was
5 low, considering the amount of injection that had gone on in
6 terms of the amount of water. I think they said 400 parts per
7 million, you know, which is, apparently, low. I mean, the
8 operators -- I think I am relating it correctly -- they at least
9 at two points -- I may have got the figures wrong -- but they
10 had called out at two points readings on the amount of boron
11 in the water. Apparently, that was not a definitive reading as
12 to reaction in the coolant or of the fuel material as to what
13 its status was.

14 Right now, in other words, there apparently is no means to
15 make a determination as to the integrity of the fuel that is
16 really satisfactory concerning -- in other words, if they had
17 had that information, obviously, they would have realized that
18 something was happening to the fuel. And apparently -- in other
19 words, we're talking about temperature, we're talking about the
20 amount of boron in the water, with how it's being absorbed.

21 And so these are factors that they just didn't have,
22 apparently, definitive information on, at this point.

23 Mr. McMillan. I am not at all familiar with your comments
24 about the boron. There is no way, except by chemical sampling,
25 to determine the boron level.

1 Mr. Vento. I have to leave. You will have to excuse me.
2 Thank you.

3 Mr. Weaver. I am sure that the engineering business is
4 comparable to Congress, where you're called on various different
5 things, Mr. McMillan, but we usually have about 10 going on at
6 once, and we try to concentrate as best we can.

7 I have a series of what I hope are just simple factual
8 questions. I have already asked you when Lynchburg was informed.
9 Your response was: at 7:45.

10 The second question in this series is: What advice did B&W
11 offer the people who were dealing with the accident at TMI over
12 the course of the first day?

13 Mr. Deddens. Well, shortly after we were informed at 7:45
14 in the morning, word was relayed to various other individuals in
15 our office, and we convened a team of people -- managerial and
16 technical people -- to review what information we did have
17 available to us at that time. And that meeting took place, oh,
18 perhaps at 8:30 or so the morning of the accident, on March 28.

19 And I would say, at that point it was more in the nature
20 of assessing what information we did have and establishing a
21 list of additional information that we would need in order to be
22 able to reach a conclusion on the reactor coolant system so that
23 we could provide recommendations on what steps to take next. At
24 that 8:30 to 9:00 meeting that's pretty much what was done.

25 In addition to that, we dispatched three experienced

1 engineers to Three Mile Island by charter aircraft, these
2 individuals being ones who had experience in analyzing loss-of-
3 coolant transients on the reactors and individuals who had
4 experience in being able to interpret plant data and relay that
5 back to us at Lynchburg so that we could make proper judgments.

6 Mr. Weaver. Is that unusual? I mean, you've had other
7 transients at other plants that you designed or supplied. Is
8 this something you've done a number of times before, dispatch
9 the engineers? Or is this an unusual thing that you did?

10 Mr. Deddens. It varies with the plants that have been
11 through loss-of-feedwater transients. The loss-of-feedwater
12 transient is not particularly unusual, as a nuclear plant
13 transient.

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1 Mr. Weaver. I'm asking, the dispatching of engineers and
2 your meetings, was that an unusual thing?

3 Mr. Deddens. Okay. Those engineers went to the site, and
4 the next point in our sequence --

5 Mr. Weaver. Excuse me. I was wondering if that is an
6 unusual thing for B&W to do?

7 Mr. Deddens. To send engineers?

8 Mr. Weaver. Have you done this five or ten times before,
9 dispatched three engineers, had the meetings to discuss the
10 transient?

11 Mr. McMillan. My answer would be yes, we have had
12 situations where unusual events occur in the operation. And
13 frequently, for example, we have loose parts monitors on our
14 equipment and if they get an unusual noise we will frequently
15 dispatch two or three engineers with special detection equip-
16 ment to go help evaluate. What is that noise? What does it
17 mean?

18 Mr. Weaver. And they have the meetings as described in
19 Lynchburg? So it's happened before. So far this is not a
20 highly unusual thing, as far as Lynchburg is concerned?

21 Mr. Deddens. You're referring to Three Mile Island?

22 Mr. Weaver. Yes, sir.

23 Mr. Deddens. I think there was an element to this one
24 that made it different, and that is that we knew early in the
25 morning of March 28th -- that is, at the time of the first

1 phone call, that there was some radioactivity in the reactor
2 building.

3 Mr. Weaver. I see.

4 Mr. Deddens. And that established a difference between
5 this particular transient and those that we had experienced
6 before.

7 Mr. Weaver. Proceed, please.

8 Mr. Deddens. Okay. I think the next major occurrence as
9 far as our activities at Lynchburg were concerned was to set
10 up a room in Lynchburg, in our office building in Lynchburg,
11 in which we could establish communications with the control
12 room. Initially we did not get a direct telephone line estab-
13 lished to the control room, but we were in contact with a
14 second individual who is in residence at Three Mile Island,
15 who was at his home, and he in turn was in periodic contact
16 with the control room, with Mr. Rogers, who was the individual
17 who was called in at 7:00 o'clock in the morning.

18 Mr. Weaver. What time was this that you did this, this
19 communications center?

20 Mr. Deddens. We did have that communication link
21 established, and what we received was periodic updates on the
22 status of the plant, and were able to get supplied to us infor-
23 mation that we required in order to reach some kind of judgment
24 on what the next step should be. Those concentrated mostly
25 on the condition of the reactor coolant system: temperatures,

1 pressures, any flow established in the reactor coolant system,
2 how was heat being removed from the reactor coolant system,
3 which developed information on one steam generator being used
4 and another steam generator being isolated.

5 Mr. Weaver. What time was this that you set up this
6 communications?

7 Mr. Deddens. These communications took place mostly in
8 the late morning, between, say, about 10:30 to 11:00, over
9 the lunch hour, and until early afternoon.

10 Mr. Weaver. Now this was unusual, wasn't it? You hadn't
11 done that before, right?

12 Mr. Deddens. The whole transient, the whole sequence of
13 events was unusual.

14 Mr. Weaver. The response of B&W to it, things that you
15 hadn't done in previous transients, is what I'm trying to
16 establish here; is that correct?

17 Mr. Deddens. Yes.

18 Mr. Weaver. Thank you.

19 Mr. Deddens. I would say by about 1:00 to 1:30 in the
20 afternoon we had a fairly clear picture of the reactor coolant
21 system condition, which indicated to us that the reactor
22 coolant system was in a superheated condition and that there
23 was steam in the various parts of the loop, which then led to
24 an evaluation and a recommendation on our part that the
25 high-pressure injection be reinitiated. At that point we knew

1 that the high-pressure injection pumps had been stopped.

2 Our principal recommendation was to get water back into
3 the reactor coolant system to increase its pressure and drive
4 the temperature down, in order to quench the steam accumulated
5 in the reactor coolant system and reestablish cooling to the
6 core. And that was the major thrust of our recommendation at
7 that point.

8 Mr. Myers. The NUREG-0560 has a chart of times when
9 various pumps were on. It indicates that the high-pressure
10 injection pumps were on, to some extent, for almost the whole
11 period.

12 Do you have any indication of the extent to which the
13 volume of water that they were pumping in?

14 Mr. Deddens. They secured early, as Mr. McMillan indi-
15 cated, when there was a depressurization of the reactor coolant
16 system. The high-pressure injection system came on. All the
17 pumps started.

18 But then, within a few minutes, the operators shut down
19 all but one of those pumps, and they did maintain some flow
20 into the reactor coolant system through one of the high-pressure
21 injection pumps or, as it's referred to in that mode of opera-
22 tion, the makeup pump.

23 Mr. Myers. 1-A was on for the first four hours, it seems.
24 1-C and 1-B -- well, 1-B was on for four hours through 17 hours,
25 and 1-C was on intermittently from -- well, was on continuously

1 from four hours to nine hours, and went on and off from there
2 on.

3 But do you know how much volume was being injected during
4 that time?

5 Mr. Deddens. That would be about the capacity of one
6 pump, which is approximately 150 gallons per minute.

7 Mr. Myers. Is there a record of exactly how much or
8 reasonably -- is there a reasonable estimate of how much water
9 was pumped in per hour, as a function of time?

10 Mr. Deddens. I don't have the figures in my mind, but
11 there should be a record.

12 Mr. Myers. Have you seen that record?

13 Mr. Deddens. There should be a record of that.

14 Mr. Myers. Have you seen it?

15 Mr. Deddens. Not as a continuous display.

16 Mr. Myers. I mean, do you know, if you say -- I mean,
17 do you know where to get the record of how much water was
18 pumped in?

19 Mr. McMillan. That's one of the mysteries. It is just
20 unknown.

21 Mr. Myers. Is that data that is recorded, the volume of
22 water being pumped in by the high-pressure injection? That's
23 data that doesn't exist?

24 Mr. McMillan. That's right. You have to depend upon
25 the memory of the operator as to what kind of throttling he

1 may have been doing.

2 Mr. Myers. At this point is the operator going to
3 remember?

4 Mr. McMillan. No. I think you were at the ACRS meeting
5 where I discussed the situation and indicated one of the frus-
6 trations in doing a complete analytical assessment of the
7 conditions that took place during the accident is the lack of
8 detailed knowledge of what the high-pressure injection flow was
9 as a function of time. And you can do -- the best job you can
10 do is try to assess that from the fact pumps were on or off
11 and some assessment of what the operator recalls as the situa-
12 tion.

13 But that is one piece of information that's missing to
14 allow for the really detailed analysis of the transient.

15 Mr. Weaver. At what point -- we're going to have to
16 proceed. At what point did B&W conclude that significant fuel
17 damage had been done?

18 Now, we've heard the amount of one-half a percent damage
19 to the cladding or whatever, and that's not what I'm talking
20 about. Significant fuel damage had occurred; at what point
21 did you conclude that?

22 Mr. Deddens. I don't know how you define "significant,"
23 but there were some early indications, obviously, from the
24 discharge of radioactivity into the reactor building and the
25 contamination which existed in the water that had been pumped

1 from the reactor building to the auxiliary systems building.
2 Now, that told us that there was fuel damage and leakage of
3 fission products from the cladding. I don't believe that we
4 were able to put together a detailed analysis to get a good
5 picture on the full extent of the damage for a couple of
6 days after.

7 Mr. Weaver. Weren't there indications, critical indica-
8 tions that serious damage had occurred? I realize we know
9 all this by hindsight now. But weren't there at the time
10 serious indications: the amount of radioactivity?

11 Mr. Deddens. Certainly the amount of radioactivity.

12 Mr. Weaver. The measurements of hydrogen, et cetera.

13 Mr. Deddens. The presence of a high degree of radio-
14 activity and the presence of hydrogen in the reactor coolant
15 system, the presence of the famous bubble, would indicate that
16 there had been a significant amount of metal-water reaction
17 taking place due to overheating of the core, and that informa-
18 tion was available within -- the hydrogen bubble, most of
19 that occurred on the 29th.

20 Mr. Weaver. But didn't you know on Wednesday the amount
21 of hydrogen? There was the hydrogen burn on Wednesday,
22 1:50 p.m.

23 Mr. Deddens. That information was not immediately
24 available to us on the 28th. Most of the information available
25 to us on the 28th was related to the reactor coolant system

1 temperatures and pressures, and the data being relayed to us
2 was being used to assess the condition of the reactor coolant
3 system, so that we could get it to a safe and long-term
4 stable depressurized condition.

5 Mr. Weaver. When were you told that a pressure spike
6 had occurred in the containment, that this would have occurred,
7 of course, at 1:58 p.m. Wednesday afternoon?

8 Mr. Deddens. Who was told?

9 Mr. Weaver. When?

10 Mr. Deddens. I did not become aware of it personally
11 until, I believe -- I don't really recollect when I became --
12 when I first became aware of it.

13 Mr. Weaver. Wednesday?

14 Mr. Deddens. I would say some time Wednesday evening or
15 perhaps early Thursday morning.

16 Mr. Weaver. How did you read this, the pressure spike?
17 What was your reaction?

18 Mr. Deddens. My reaction to it was that it possibly --
19 it was not an explosion; that it could have been one of two
20 things: a transient on the instrument which indicates
21 pressure in the reactor building, an electrical transient
22 which could cause momentary spike.

23 Mr. Weaver. You're talking about a malfunction of the
24 action reading, then?

25 Mr. Deddens. That's something that could not be ruled

1 out at that time.

2 Mr. Weaver. One of the things that's perturbed me
3 throughout our investigation is that they misread the gauge
4 on the PORV and didn't -- I mean, they never questioned that,
5 that it might be, whatever you called it, a spurious signal.
6 They didn't question that that could be a spurious signal. But
7 everybody says that the spike, we thought that was a spurious
8 signal.

9 I just don't understand this.

10 Henry?

11 Mr. Myers. Were you aware Wednesday or Thursday that the
12 spike was accompanied by a turning on of the containment
13 sprays?

14 Mr. Deddens. Accompanied by what?

15 Mr. Myers. The containment sprays turning on.

16 Mr. Weaver. The turning on of the sprays in the contain-
17 ment.

18 Mr. Deddens. Yes.

19 Mr. Myers. You were aware that those two happened. Were
20 you aware that the air intakes for some of the pumps inside
21 the containment showed high temperature at about the same
22 time?

23 Mr. Deddens. We were aware of that information in turn,
24 as it came in.

25 Our situation was in Lynchburg that we were getting

1 information relayed to us over the telephone. We did not --
2 we were not -- we did not have an operating presence at the
3 power plant in the control room. That was Met Ed's responsi-
4 bility. But we were getting information relayed to us as we
5 could, primarily over the telephone, verbally, and by way of
6 telecopy.

7 Mr. Myers. Do you remember approximately when you learned
8 that the containment sprays had been turned on?

9 Mr. Deddens. I personally was not aware of that until,
10 I would say, some time on the 29th.

11 Mr. Myers. Were any of your colleagues in Lynchburg
12 aware that the containment sprays had been turned on at about
13 the time that the pressure pulse was observed on Wednesday?

14 Mr. Deddens. I cannot answer that specifically.

15 Mr. Myers. You have not discussed this with any of your
16 colleagues?

17 Mr. Deddens. Oh, yes.

18 Mr. Myers. Have you asked them when they were aware that
19 there was a pressure pulse in conjunction with containment
20 sprays turning on, in conjunction with hot air being detected
21 at air intakes of the reactor coolant pumps?

22 Mr. Deddens. I have not asked that specific question.

23 Mr. Myers. Do you think, given all these things happened
24 in conjunction, that it is reasonable to infer that this was
25 some sort of electrical transient?

1 Mr. Deddens. I think my remark on that was perhaps
2 misinterpreted. When I -- and the context of my answer to that
3 question was, when I personally first became aware of the
4 pressure spike, it entered my mind that it could be one of
5 two things: either a spurious signal, an electrical transient,
6 which does occur frequently in power plants, or a real pressure
7 spike that did in fact occur in the reactor room.

8 Having the specific information on the pressure spike, a
9 very sharp, narrow spike on a chart, you could not rule out,
10 with that one piece of information, you could not rule out
11 either one. That was the answer.

12 Mr. Myers. But would that not suggest to you that you
13 look to see whether it was indeed a pressure spike? One indi-
14 cation of it being a pressure spike would be that the contain-
15 ment sprays had also turned on.

16 Mr. Deddens. Yes, and that was done subsequently.

17 Mr. Myers. Did that occur to you when the pressure spike
18 was first mentioned to you? Did you ask, well, did the
19 containment sprays turn on also?

20 Mr. Deddens. I don't recollect asking that particular
21 question.

22 Mr. Weaver. Wouldn't you consider that a very significant
23 occurrence? It's hard for me to judge, of course, because I
24 don't know these plants.

25 Mr. Deddens. At the time, our attention was primarily

1 focused on getting the reactor to a safe and stable shutdown
2 condition. The pressure spike was something that occurred at
3 one instant in time. It was a sharp spike in which the pressure
4 went up to the range of 28 pounds and then right back down
5 again.

6 It was not a condition where the pressure went up and
7 stayed for a long period of time. So it didn't at that point
8 represent the top priority item in our sequence. The top
9 priority was being given to getting the reactor down to a safe
10 and stable condition.

11 Mr. Reis. When you did first learn of the pressure spike
12 and/or when you then later heard about the pressure sprays
13 and/or the intake temperatures that Mr. Myers mentioned, what
14 did you think of as the possible causes of that spike, other
15 than the possibility of a transient of some sort, an electrical
16 transient?

17 What sort of conclusions did you come to?

18 Mr. Deddens. Well, it could have been a burning. It
19 was not an explosion.

20 Mr. Reis. If it was a burning, it would have been a
21 burning of?

22 Mr. Reis. What gas would you, as an engineer trained in
23 this plant --

24 Mr. Weaver. The answer is hydrogen. And what would that
25 mean?

1 Mr. Deddens. Well, that would mean that there was some
2 discharge of hydrogen from the reactor coolant system into the
3 reactor building atmosphere.

4 Mr. Weaver. Significant to get to 28 psi, correct?
5 Doesn't it take quite a bit of hydrogen in the containment to
6 do that?

7 Mr. Deddens. Not necessarily. It could have been a
8 localized concentration of hydrogen which, if it were dispersed
9 throughout the entire containment building atmosphere, would be
10 a very small concentration. But it could have been localized in
11 a certain small volume such that its concentration was high
12 enough to burn. And if it were then ignited, it would in fact
13 burn and create a very short-term interval pressure spike,
14 which could then be detected by instrumentation.

15 Mr. Weaver. Even that much hydrogen, what significance
16 would that have in your analysis as to what was going on in
17 the reactor vessel?

18 Mr. Deddens. There's no way to relate the pressure spike
19 with any particular concentration of hydrogen in the reactor
20 building.

21 Mr. Weaver. I'm sorry. My understanding is this -- and
22 I want to stand corrected, and I wish you would -- that the
23 way hydrogen created here is that the zirconium combines
24 with oxygen and frees hydrogen. Therefore, it's a function --
25 the amount of hydrogen is a function of how much zirconium

1 oxidation has occurred.

2 Mr. Deddens. Yes.

3 Mr. Weaver. Therefore, it's a measure of how much
4 damage to the cladding has occurred; is that a fact?

5 Mr. Deddens. It's an indication of damage to the core
6 and it can be an accurate indication, providing you know what
7 the concentration, the amount of that hydrogen gas that has
8 been released, really is. All we had was a pressure spike
9 and an estimate chart that said that something created a spike
10 up to 28 pounds.

11 But there's no way that that particular piece of data
12 could have been related to the concentration of hydrogen in
13 the reactor building and therefore related back to damage to
14 the core.

15 Mr. Weaver. At 2:00 o'clock Thursday afternoon, the
16 NRC Commissioners testified to this Subcommittee that there
17 were no more real problems, everything was taken care of,
18 there had been an extremely small amount of damage to the fuel
19 rods, but an almost insignificant amount.

20 Is that the kind of testimony that could occur from the
21 information that we have now about the amount of hydrogen,
22 et cetera? Could you testify in that regard?

23 Mr. Deddens. Today?

24 Mr. Weaver. No, on Thursday, the 29th of March, knowing
25 about this pressure spike, knowing about the amount of hydrogen,

1 et cetera, could you testify that everything was fine, that
2 there was a very insignificant amount of damage to the fuel
3 rods?

4 Mr. Deddens. I think I certainly could not have testi-
5 fied that everything was fine, because it wasn't.

6 Mr. Weaver. I don't mean fine, but under control and
7 taken care of.

8 Mr. Deddens. On the 28th, we did not at that point know
9 the extent of damage to the reactor core. I could not --
10 don't believe on the 28th I could personally have testified
11 on the extent of damage. I certainly could have testified
12 that there was damage to the reactor core, there was an indi-
13 cation to that effect.

14 Mr. Weaver. Do you realize what you're saying is that
15 we don't know what's going on inside that reactor vessel?
16 Do you realize the kind of indictment that is of our ability
17 to control these things? That's what you're saying. You're
18 saying this enormous amount of damage that occurred, we didn't
19 know it, we didn't know it for two or three days. What you're
20 saying is we don't know what's going on inside that reactor
21 vessel, isn't it?

22 Mr. Deddens. No.

23 Mr. Weaver. No? You just told me.

24 Mr. Deddens. That's not what I said. I don't believe
25 that's what I said.

1 Mr. Weaver. Please clear it up, then. You just said that
2 what this involved, even with the pressure spike, even with
3 the amount of hydrogen, even with the radioactivity, that you
4 wouldn't have testified that there was significant damage in
5 that reactor vessel. You just said that.

6 And now I'm saying, well then, therefore, you didn't know
7 what was going on inside that reactor vessel. And I'm just
8 simply saying that's a terrible indictment. That scares me.

9 Mr. Deddens. What I thought I said -- and perhaps I
10 didn't make myself clear -- is that on the 29th I could not
11 have testified to the full extent of the damage that had
12 occurred to the reactor core. But I certainly could testify
13 that damage had occurred.

14 Mr. Terrell. Mr. Deddens, let me ask you this. Without
15 some indication of the quantity or the volume of hydrogen --
16 and all you had was an indication of the spike, a very short
17 pulse, something like one second -- and all the other parameters
18 that were going on, you would know on March 29th, based on
19 that, that there had been some damage to the fuel. But without
20 some of those other parameters, without some fairly reasonable
21 readout of the volume of hydrogen, you wouldn't really know
22 how much or to what extent the fuel had been damaged; is that
23 correct? Or anyone with any kind of background?

24 Mr. Deddens. Well, there were other data available to
25 us. And when it became obvious and apparent to us that there

1 was hydrogen trapped in the reactor coolant system, the famous
2 bubble, we devised a series of tests to be able to measure
3 about how much hydrogen was trapped inside the reactor vessel.

4 Mr. Terrell. Was that done prior to the 29th?

5 Mr. Deddens. That was mostly on the 29th.

6 Again, April -- March 28th, the day of March 28th was
7 concerned with reestablishing adequate core cooling, to get
8 the steam binding that existed out of the reactor coolant
9 system and to enable the operators to proceed to an orderly
10 and safe long-term depressurization and cooldown of the reactor
11 core, to get it into a safer condition than it was then in.

12 Mr. Terrell. I understand. What I was getting at is,
13 did the NRC -- could they have had better information, numbers
14 or whatever, measurements, where they could have come up here
15 on March the 29th in the morning, the Commissioners, and given
16 us any indication within a reasonable bound of fuel damage,
17 how significant?

18 Would they have known that? Would they have had any
19 information that you didn't have, in order to come up here and
20 say that, we estimate the percentage is floating around between
21 a half and one percent? Would they have known enough on infor-
22 mation, perhaps, they had that you didn't have, that would
23 have inferred that there would have been a lot greater damage
24 to the fuel? Or would it be just supposition that they would
25 be saying that?

1 Mr. Deddens. Some of the best information that was
2 used to assess the extent of core damage were the in-core
3 instrumentation in the form of thermocouples and the self-
4 powered in-core instruments. The thermocouples provided data
5 on the core outlet temperatures and essentially a map across
6 the top of the core, which gave outlet core temperature
7 distributions from one location to another.

8 Not every fuel assembly has a thermocouple, but there are
9 a sufficient number of them in there to give a pretty good
10 map of the profile across the outlet of the core. That infor-
11 mation was available.

12 The in-core instruments had failed due to overheating
13 during the transient. But they did operate for a sufficient
14 period of time to be able to give information. That informa-
15 tion is displayed, it's logged into the computer. It takes
16 some time to get that out or to analyze it and draw conclusions
17 from it, and that process took a day or two, to be able to
18 take the information and analyze it and to draw conclusions
19 which you could then use to be able to make a better judgment
20 on the extent of the core damage.

21 Mr. Terrell. But would that information have been
22 available by Thursday morning?

23 Mr. Deddens. I think it could have been available by
24 Thursday morning.

25 Mr. Terrell. Do you know if it was?

1 Mr. Deddens. To the extent it was known to the NRC, I
2 can't answer.

3 Mr. Terrell. But you didn't have it? B&W didn't have
4 that informatin?

5 Mr. Deddens. We began to get thermocouple data on the
6 28th, and in-core instrument data -- my recollection is that
7 we began to get the bulk of that on the 29th.

8 Mr. Terrell. Some time in the afternoon? Morning?
9 When?

10 Mr. Deddens. Without going back and checking the records,
11 I couldn't say.

12 (Discussion off the record.)

13 Mr. Weaver. On the record.

14 My understanding is that minority staff asks whether you
15 know of the 2,000-degree reading taken directly from the
16 wires from the thermocouple, as opposed to the computer.
17 That's what I thought the question was you responded to. Would
18 you respond again, then, please?

19 Were you aware of the 2,000-degree reading from the
20 thermocouples on Wednesday? What time was it Wednesday?

21 Mr. Myers. I understood that it was something like 7:00
22 in the morning.

23 Mr. Weaver. In the morning on Wednesday?

24 Mr. Myers. They went down. They saw the core thermo-
25 couples off-scale and they went down. They took a direct

1 reading and one of those indicated 2es. Were you
2 aware of that?

3 Mr. Deddens. No, sir, I was no that particular
4 reading. That would have had to have reading where it
5 was taken at the job site by specialnt.

6 Mr. Weaver. Exactly.

7 Mr. Deddens. By disconnecting le leads into
8 the computer.

9 Mr. Myers. Were you aware of aadings, measure-
10 ments?

11 Mr. Deddens. Yes, I was, at a ; not on the
12 28th.

13 Mr. Myers. You were aware of ms made after
14 the 28th, or were you aware of measude on the 28th
15 at some later date?

16 Mr. Deddens. I was aware of me later, that
17 measurements had been made at the ply the technique
18 which you described.

19 Mr. Weaver. Had you been notif0, when the
20 call came in at 7:45 Wednesday mornid, there have
21 been thermocouple measurements made ,000-degree
22 reading in the core, what would yourhave been then?

23 Mr. Deddens. That certainly woeen information
24 that would shed a different light ontion at hand.
25 It would be speculation on my part any reaction would

1 have been, but it certainly would have been more significant
2 information.

3 Mr. Weaver. It would have had to have been significant
4 damage?

5 Mr. Deddens. Yes, it would have been indicative of
6 significant core overheating.

7 Mr. Weaver. Your actions would have been different advice,
8 different, if you had that information?

9 Mr. Deddens. I don't think so. I think, again, our
10 concern was with cooling the core, getting the core down to a
11 safe and stable condition. Conditions that had existed prior
12 to that time as the result of an accident would not have
13 changed the need to get the core down to a safe and stable
14 condition.

15 Mr. Weaver. Thank you very much.

16 Mr. McMillan, during your early testimony you mentioned --
17 actually, I think it's your point six significant factor --
18 the delay in auxiliary feedwater. You felt -- most of our
19 other testimony has downplayed this, more or less, as just a
20 transient that had occurred.

21 But you said -- you gave it more significance, I thought,
22 than other people who testified. Do you consider this a really
23 critical -- obviously -- no, excuse me, forgive me. I'm off.

24 We're not talking about the condensate pump that started
25 the whole thing. By the way, do you agree that the condensate

1 pump did start the whole thing, its tripping?

2 Mr. McMillan. The evidence I have is that suction pressure
3 on the condensate booster pump was lost and it shut down, and
4 that in turn --

5 Mr. Weaver. Tripped downline, yes. And we don't know
6 yet what caused that.

7 Mr. McMillan. I don't know what caused that.

8 Mr. Weaver. I'm sorry, forgive me. What I meant to get
9 was the closed valve on the auxiliary feedwater. You felt
10 that was more significant, I think, than others who have
11 testified.

12 Would you explain that, what the significance was to you?

13 Mr. McMillan. Let me say at the outset that the failure
14 to get auxiliary feedwater into the steam generator for eight
15 minutes of itself would not have been a major factor, that
16 this plant could certainly recover from that without any
17 difficulty.

18 I think what it did was, it created an unusual response
19 in the reactor cooling system which the operators had not
20 previously seen in a typical loss of feedwater condition. So
21 I think it was a confusing factor, but not one that was
22 critical in terms of the ultimate outcome of the incident.

23 I would characterize the most significant feature as the
24 shutdown of the high-pressure injection system.

25 Mr. Weaver. That's, by the way, the conclusion I reached

1 on the auxiliary feedwater, is that it posed a confusion that
2 actually affected the actions one way or another throughout the
3 rest of the transient, but did not in itself cause a signifi-
4 cant event.

5 Mr. Terrell. Mr. Weaver, could I interrupt a moment on
6 that 2,000-degree reading? This is Mr. Chakoff. He's working
7 on the minority staff. He's a nuclear engineer. I wonder if
8 he could ask a question relative to that 2,000-degree thing.

9 Mr. Weaver. By all means. If you'll permit us, we're
10 going back to the 2,000-degree reading.

11 Mr. Chakoff. I'm curious. What's the design range for
12 those thermocouples that you described that are in the outlet
13 of these fuel bundles?

14 Mr. McMillan. I don't know. We ought to get you an
15 answer to that.

16 Mr. Chakoff. For example, when I say design range, I mean,
17 is the range from 400 to 650 or 700 degrees, with an accuracy
18 over that range of, let's say, three percent or one percent,
19 something like that?

20 Mr. McMillan. We ought to get you an answer. They will
21 read well above the 600-degree range with, you know, reasonable -

22 Mr. Chakoff. Will it read to 1,000 degrees and would you
23 trust the reading that you got?

24 Mr. McMillan. In terms of a general indication, I think
25 that we would feel that that would be --

1 Mr. Chakoff. Would you trust an indication that you got
2 at 1500 degrees?

3 Mr. McMillan. How about letting me find out what the
4 design range is and get you an answer on that.

5 Mr. Chakoff. All right.

6 (Information to be furnished.)
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1 Mr. Chakoff. The point that I was interested in is, if
2 these pieces of instrumentation had been taken above their
3 design capability and had in some way been distorted by the
4 accident, would you in fact after that trust the reading that
5 you got from such an instrument? That was my question, and
6 that's why I was curious about the particular design range of
7 the instrument as to assure the meaningfulness of the data
8 which you got from it after it had been exercised above a
9 limit beyond which it had been intended to. That was my
10 concern.

11 Mr. McMillan. We ought to find out for you what that
12 design range is. I think we have testified previously that
13 they were off-scale in terms of what the computer readout would
14 permit. Our feeling has been, and subsequently confirmed, that
15 had the computer been allowed to read out at a higher tempera-
16 ture, we would have gotten, again, a general indication as to
17 what the situation was.

18 But we ought to get a specific answer for you.

19 Mr. Weaver. That has always puzzled me, why the computer
20 wasn't allowed to read out all the things.

21 Mr. McMillan. Let me see if I can't respond to that.
22 These thermocouples were put in for the purpose of monitoring
23 the temperature distribution at the outlet of the reactor
24 during normal operation. It was being used as a confirmatory
25 reading to compare with the in-core detectors and try to get

1 some confirmation of the distribution of the power across the
2 reactor in its azimuthal character during a normal operation.
3 And in normal operation, those temperatures never get over
4 650 degrees. So, for the purpose for which they were intended,
5 a 680-degree cutoff was a perfectly logical situation.

6 Mr. Weaver. I understand.

7 Mr. McMillan. We are very happy we had those thermocouples.
8 Certainly we would want to have more, a wider range of readout
9 in the future.

10 Mr. Weaver. Would the pressurizer have voided if the
11 valves had been open?

12 Mr. McMillan. I'm sorry, could I try that again?

13 Mr. Myers. If the auxiliary feedwater valves had been
14 open initially, would the system have cooled, leading to a
15 voiding of the pressurizer initially?

16 Mr. McMillan. Would we have drained the pressurizer?
17 No. Normally, in a loss of feedwater where the auxiliary
18 equipment, the auxiliary feedwater comes on, there is a drop
19 in pressurizer level. And one of the first things the opera-
20 tors are trained to do -- and it's almost a reaction, invol-
21 untary reaction -- when they get loss of feedwater, they imme-
22 diately trip on one of the makeup pumps, so they get additional
23 makeup for the reactor coolant system.

24 With that kind of action, the pressurizer level drops,
25 and then it starts to come back in.

1 Mr. Myers. So that, to the extent that things would have
2 been better or worse had those valves been open, they probably
3 would be better. To some extent they would have been better.
4 You can't see having those valves open initially and lead to
5 something that was worse?

6 Mr. McMillan. I don't think so.

7 Mr. Weaver. We're just going to take a couple more
8 minutes, if you don't mind bearing with us.

9 I have always been concerned, relative to nuclear energy,
10 about the effects of radioactivity damage to the physical
11 structures of the equipment. I think Dr. Weinberg of Oak Ridge
12 has been in the paper concerned with this. - But we can't go
13 into that today.

14 What I am concerned here is that the radioactivity in
15 containment, the rising water levels in the containment, could
16 possibly have caused more equipment failures than it did.
17 Would you elaborate on that possibility of eventually this
18 Three Mile Island becoming worse than it actually got because
19 of equipment failures caused by radioactivity, rising water?
20 What if a pump had failed or the power had failed?

21 Mr. McMillan. Is your question to the effect that
22 because we had water in the bottom of the reactor vessel or
23 the containment vessel, and because we had high radiation
24 levels, did anything happen that aggravated the incident?

25 Mr. Weaver. That and what could have happened. Could we

1 have ever faced a worse accident because of this situation?

2 I mean, were we hanging on the edge of the cliff, so to speak,
3 because of the rising water levels and the high radioactivity
4 in the containment, through equipment failure?

5 Mr. McMillan. Maybe we can think this through together.
6 The water level in the bottom of the containment vessel as
7 such does not create a problem in terms of the operation of
8 the reactor coolant system until it gets up to the level where
9 you begin to get some of the instrumentation transmitters.

10 Mr. Weaver. How high is that?

11 Mr. McMillan. The lowest ones are about two and a half
12 feet off the floor and there are several at about the three
13 and a half foot level.

14 Mr. Weaver. I thought we got higher than that with the
15 water.

16 Mr. McMillan. We are. Those transmitters, we feel
17 confident at this point, are under water.

18 Mr. Weaver. I see. Are they functioning?

19 Mr. McMillan. Some of them functioned for some period
20 of time, days after we believed they were covered with water.
21 They are designed in order to operate in a very high humidity
22 post-accident building condition. They're very tightly sealed
23 and continue to function.

24 The most -- I'd say the most sensitive of those in terms
25 of the recovery and long-term cooling configuration for the

1 reactor system are the pressurizer level instrumentation.
2 There are three independent channels of pressurizer level
3 transmitters. With time, since the accident we have lost two
4 of those, and a third one seems to come on and go off. It
5 looks, from all evidence, to be approaching the point of also
6 losing that one permanently.

7 In fact, we may have -- as I said, I haven't been in
8 touch with the site since last week.

9 I don't see that in the framework of your concern about
10 was there something that happened there that made the accident
11 worse.

12 Mr. Weaver. Well, I'm really supposing now and asking
13 hypothetical questions. Suppose all three of those pressurizer
14 gauges had gone out on the first day. What would we have
15 been faced with then?

16 Mr. McMillan. When I mentioned earlier that one of the
17 things that we were doing in Lynchburg in support of the
18 recovery operation, we were developing contingency plans. We
19 were asking ourselves questions like, what happens if that
20 reactor coolant pump stops? What does the operator do?

21 Mr. Weaver. Exactly. What would? That's exactly what
22 I'm asking.

23 Mr. McMillan. The first thing he was to do was to try
24 to get another one started. And if that didn't work, he'd
25 try the other two. If those failed, then we had a contingency

1 plan in which he would actuate the high-pressure injection
2 pumps and go solid on the reactor coolant system and control --
3 throttle the makeup so that he always maintained the water.

4 Mr. Weaver. Going solid wouldn't have hurt anything at
5 that juncture?

6 Mr. McMillan. I don't think so.

7 Mr. Weaver. So your response to this is, if the measuring
8 gear just had failed, we'd just get all the water you possibly
9 can in there?

10 Mr. McMillan. Our contingency for that condition was and
11 continues to be -- or continued to be for, say, a matter of a
12 week or two -- if you lose all your pressurizer instrumentation,
13 then you should go solid in the reactor coolant system and
14 maintain your pressure, and make sure you've always got water
15 in the reactor coolant system. All you've got to do is make
16 sure you've got water in the system at this point.

17 Mr. Weaver. Now, we've had some people say that going
18 solid is a very bad thing. Does that mean just in normal
19 operation, or could something very serious have happened to the
20 plant if you went solid?

21 Mr. McMillan. I don't think any thing serious can happen
22 to the plant when you go solid. It's an undesirable mode of
23 operation for any normal operation. You would not want, in the
24 normal operation of the unit, to go solid. But in the situation
25 in which we are presently at Three Mile Island, with the low

1 levels of decay heat that we're dealing with, we don't see a
2 problem with going solid.

3 In fact, they have gone solid just to check out the
4 procedure and make sure that it can be implemented effectively.

5 Mr. Weaver. What other things could have occurred with
6 this water rising and radioactivity?

7 Mr. McMillan. The first concern would be in instrumenta-
8 tion. I think we've talked about that.

9 The next concern would be when it flooded to the level
10 where you began to get, where you flooded pumps and valves.
11 They might fail to operate. In fact, the indications are that
12 we have flooded the sump pumps. They no longer are available
13 for future operation because they're under water.

14 I think the most vital instrumentation we need to be
15 concerned about there for the long term is probably the decay
16 heat letdown valve. That is the source of flow of water from
17 the hot leg into the decay heat removal system, sometimes
18 called the RHR system. That, I'd say, today is a much less
19 critical issue than it might have been two weeks ago, because
20 we are using other means of getting the decay heat out.

21 Mr. Weaver. What would have happened two or three weeks
22 ago?

23 Mr. McMillan. If we had gotten into a situation where we
24 felt we had to use that decay heat system two or three weeks
25 ago, the water level was low enough so that we were confident

1 that that valve would function.

2 Mr. Weaver. What if it didn't, though?

3 Mr. McMillan. Then you would have to go through a cooling
4 system that would involve pumping high-pressure water into the
5 reactor coolant system, drawing it out through the reactor
6 building sump, and recirculating it through the reactor system.
7 That involves drawing the water out of the bottom of the con-
8 tainment vessel and circulating it through the auxiliary
9 building and going back in. It's not a desirable mode of
10 operation, but it is a practical one.

11 Mr. Weaver. And that's foolproof, is it? Could something
12 happen to that?

13 I'm trying to establish how close we were.

14 Mr. McMillan. I guess my overall response would be, were
15 we on the edge of the cliff ready to fall off, is no, I don't
16 believe we were. The water in the bottom of the reactor
17 vessel was a concern for us in terms of the longevity of the
18 instrumentation. But I don't believe that at any point we
19 felt we were on the edge of a really serious problem.

20 Mr. Weaver. What would happen if both outside and diesel
21 power failed in one of these plants?

22 Mr. McMillan. You're postulating a situation where you
23 lose all off-site power?

24 Mr. Weaver. You have two sources of power, off-site and
25 diesel.

1 Mr. McMillan. And the installed diesel generators.

2 Mr. Weaver. That's what I'm talking about, the diesel
3 generators.

4 Mr. McMillan. Of course, that means you have no electri-
5 cal power in the unit at all from any source.

6 Mr. Weaver. Exactly.

7 Mr. McMillan. That means you have no instrumentation to
8 monitor what the condition of your equipment is, and you have
9 no power with which to drive pumps.

10 Mr. Weaver. I'm asking this and I'm finding out what
11 that would mean.

12 Mr. McMillan. And to manipulate valves. So you're in a
13 situation where your reactor coolant system is sitting there
14 and you're just boiling water off, and the water, the pressure
15 would increase in the reactor coolant system until you reached
16 the 2500-pound, the set point of the pressurizer, and those
17 valves would open and start to relieve the steam from the
18 generator of the reactor coolant system.

19 Mr. Weaver. You've got a scram long since.

20 Mr. McMillan. Oh, long since.

21 I'm sorry. Maybe I misunderstood you. I thought you
22 were asking what would happen today if we lost --

23 Mr. Weaver. I'm talking about operating Three Mile
24 Island or any other plant, if it lost both sources of power.

25 Mr. McMillan. While operating at full power, and then

1 you lost all off-site power, and you lost the diesel generators.
2 One of the things, one alternative or possibility at that point
3 is, you've got your turbine generator, the plant turbine
4 generator running, so that you've got a source of electrical
5 power from that turbine generator.

6 Mr. Weaver. But wouldn't you scram and the turbine would
7 trip?

8 Mr. McMillan. Yes, you're right, because you've lost
9 power to the reactor.

10 (Pause.)

11 Mr. McMillan. We're conferring.

12 Mr. Weaver. Fine.

13 (Discussion off the record.)

14 Mr. McMillan. What we were debating is, in the situation
15 where you lost off-site power, would you be able to retain the
16 turbine generator in operation and use the site turbine
17 generator as a source of electrical power. And I believe the
18 answer to that is yes. If you lost the site turbine generator
19 and the off-site power and the diesel generators, then the only
20 source of electricity you've got in the plant are the battery-
21 backed vital busses for your instrumentation, which could
22 allow you to monitor the condition of the plant by the battery-
23 backed system.

24 But in that circumstance you would boil off the reactor.

25 Mr. Weaver. Boil off the water? You see how much I know

1 about this. I have to ask these questions. I don't know.

2 You've got one source of off-site power on most plants.
3 This is the main power from whichever utility you've got.

4 Mr. McMillan. No, sir. Normally, there are multiple
5 off-site sources of power. Usually they come in from different
6 geographical directions.

7 Mr. Weaver. Really? So there are several coming into the
8 plant.

9 Mr. McMillan. Several.

10 Mr. Weaver. And how many diesel generators?

11 Mr. McMillan. At least two.

12 Mr. Weaver. Do they operate separate systems or is one
13 a backup to the other?

14 Mr. McMillan. The two diesel generators --

15 Mr. Weaver. Does one diesel operate one part of the
16 system and the other another part of the system, or is one a
17 backup to the other?

18 Mr. McMillan. One is usually sufficient to do the job,
19 and the other is a standby.

20 Mr. Weaver. I have no further questions.

21 Mr. Myers. I just have one more question. This is going
22 back to the pressure pulses.

23 There was this other. It did occur at the same time that
24 they opened the pressurizer block valve. Were you aware of
25 that?

1 Mr. Deddens. I don't have all the time sequences fixed
2 in my mind.

3 Mr. Myers. They were standing there. They were operating
4 the block valve, watching the strip chart. They opened the
5 valve, the pressure went up, containment sprays went on. But
6 you were not aware of all those things happening at once?

7 Mr. Deddens. No.

8 Mr. Weaver. One thing. Always something that occurs to
9 you -- that's why we try to pass out a bill as fast as we can,
10 before something gets into the mind of somebody. But the
11 question is asked -- I was reading this report, this staff
12 report from the NRC, and something struck me, and that is that
13 the Babcock & Wilcox plants have had three transients per
14 reactor-year. And it wasn't that so much, that you've had a
15 slightly greater transient than other plants, albeit that's
16 something we're going to have to come to grips with.

17 But what really struck me was that the Westinghouse had
18 1.84 transients per reactor year. This is, I guess, in the
19 last year. I can't remember. I think what it was, that
20 Combustion Engineering had 1.83 transients per reactor-year.
21 When I saw that 1.84 and 1.83 I said, you know -- I mean, it's
22 amazing how in line they were, one one-hundredth of a point
23 difference.

24 Are these predictable, these transients? They almost
25 seem to be.

1 Mr. McMillan. Let me say this. The fact that they're
2 1.83 and 1.84, I would say is highly fortuitous or just by
3 chance, and I don't believe, at least at this point, we are in
4 a position to answer the question of why is that different
5 from the roughly three that might reflect the B&W experience.

6 I would like to say this, and that is that the feedwater
7 system, the initiating source of all the transients that you're
8 mentioning, is a system that is designed and supplied by the
9 utility or his engineer. So the frequency of upset conditions
10 or loss of feedwater or transients in the secondary system is
11 not really related to the design of the nuclear steam system.
12 And so I wouldn't want you to draw any correlation or to reach
13 a conclusion that because of the statistics there, there is
14 something unique to the B&W system versus the GE or Westinghouse
15 or Combustion.

16 The question of whether they're predictable or not, I
17 guess they're predictable to this extent: that in feedwater
18 systems in steam plant operation, that kind of frequency of
19 loss of feedwater seems to be typical of the kind of operation
20 that steam plants are exposed to, and they frequently are
21 initiated by protective devices built into the system to keep
22 from damaging equipment, because usually the condensate pumps
23 or the booster pumps or the feedwater pumps and so on --

24 Mr. Weaver. Is there much difference? You build coal
25 plants. Is there --

1 Mr. McMillan. Yes, sir.

2 Mr. Weaver. Is there much difference between the
3 secondary system in TMI and the secondary system in a coal
4 plant, the steam system?

5 Mr. McMillan. I just have to say, in general they are
6 very similar. There is a couple of significant differences.
7 Your boiler pressure -- that's the pressure at which you
8 deliver steam from a boiler -- and the temperature at which
9 the steam is delivered from a boiler are higher than the
10 temperatures and pressures.

11 For example, typically a boiler might deliver 2400-pound
12 pressure and 1,000 degrees Fahrenheit, frequently with some
13 reheat. The steam comes back and gets reheated to 1,000
14 degrees. Whereas with a nuclear plant, of course, it's
15 delivered at 1,000 pounds pressure and at temperatures in the
16 500 to 600-degree range.

17 So that the temperature and pressure range of the steam
18 coming out and the pressure of the feedwater coming in are
19 different in a boiling unit than they would in a nuclear unit.

20 Mr. Weaver. Give me those figures again, because I thought
21 I heard the same thing for coal as nuclear, 1,000 pounds. I
22 thought you said coal delivered at 1,000 pounds.

23 Mr. McMillan. In nuclear, steam is delivered at 1,000
24 pounds. A coal-fired plant would deliver at either 2400 or
25 some of the units are supercritical, they get up over 3,000

1 pressure.

2 Mr. Weaver. I see. And the temperature in the two is
3 600?

4 Mr. McMillan. In the nuclear unit it would be 500 to
5 600 degrees, and in a boiler it would be 1,000 degrees.

6 Mr. Weaver. 1,000 degrees. Okay, I got you.

7 Now, to let you know what politicians are doing when
8 they're out on the hustings, when I make a speech I often use
9 this analogy, and I'd like you to criticize it, please, because
10 I never like to say something that I think is wrong. I say
11 with a coal plant -- and I am no more friendly to coal than I
12 am to nuclear. I am just looking for the best way we can. I'm
13 not trying to criticize anything over another. I don't have
14 any coal plants in my district. That's what I'm really
15 saying.

16 I say, if something goes wrong with a coal plant, take a
17 monkey wrench out there and fix it. If something goes wrong
18 in a nuclear plant, you can't do that.

19 Would you comment on that?

20 Mr. McMillan. I think there's no question that the
21 element of radiation associated with the reactor coolant
22 system in a nuclear plant complicates the maintenance or
23 repair functions that would be required as it applies to the
24 reactor portion of the plant. I don't think it makes much
25 difference for the secondary system. If you've got a feedwater

1 problem in a nuclear plant, you could go right down and stand
2 next to that pump and work on it and maintain it with a monkey
3 wrench, the same way you could maintain a feedwater pump on a
4 coal --

5 Mr. Weaver. I know. But frankly, I don't think it's
6 even a matter of degree. I think it's a matter of the most
7 profound category, the difference, in that if you'd had a
8 condensate pump go out on a coal plant you wouldn't have had
9 this problem you had at TMI, nothing even faintly resembling
10 it. Isn't that correct.

11 Mr. McMillan. I would rather address the question this
12 way, because I don't know the answer to the question about
13 what happens in a boiler when you lose a feedpump. It's a
14 very traumatic transient, and not something --

15 Mr. Weaver. In a coal plant?

16 Mr. McMillan. In a coal-fired plant.

17 Mr. Weaver. Oh, it is? You see, I didn't know this.

18 Mr. McMillan. You've got to kill the fire and you've got
19 hot slag on the walls of the furnace, and you've got to get
20 water in there and keep that furnace cool.

21 Mr. Weaver. It's costly but not dangerous; would that
22 be fair?

23 Mr. McMillan. When I said traumatic, I meant it's a
24 very severe transient. It's not something that the operator
25 handles just like that. He's got to be very careful in the

1 way it recovers in a fossil unit.

2 Mr. Weaver. But you couldn't lose your plant, could you?

3 Mr. McMillan. If he makes a mistake in the operation or
4 he interferes with the cooling, normal cooling process in a
5 boiler, what can happen is you can burn through the wall of
6 the furnace, melt the wall of the furnace and blow water and
7 steam around.

8 The repair of that wall segment is an easier job than
9 the kind of recovery operation we're faced with at Three Mile
10 Island and the difference there is the ingredient of radiation.
11 You can walk in with a welding torch and cut out a section of
12 the wall and put a new one in and weld it up and hydro-test it
13 and inspect it and so forth, with direct hands-on operations,
14 without any having to wait for any decay of radiation.

15 Mr. Weaver. You'd only be down a couple months, three
16 months?

17 Mr. McMillan. Two or three months, probably.

18 Mr. Weaver. Mr. McMillan, I want to thank you very much.
I really appreciate your taking the time and being so courteous
20 with us. Thank you very much.

21 Mr. McMillan. Could I just extent to the Committee an
22 invitation, Mr. Chairman? I know these are very complicated
23 matters and I know that it helps, from my own personal
24 experience, to see some of these operations take place. And
25 we certainly would be very pleased to have the Committee or

1 any portion of the Committee or the staff come to Lynchburg
2 and visit our simulator facility there. We can show you the
3 facility, run through the transient as it occurred at Three
4 Mile Island, show you some of the training operations that
5 we have available for our operators.

6 And I think you would find it helpful in terms of trying
7 to get some visual picture of what kind of an operation is
8 involved in running these nuclear plants. We'd be delighted
9 for you to come and visit us.

10 Mr. Weaver. We thank you very much, because we want very
11 much to do that. I appreciate the opportunity. We'll try to
12 schedule it.

13 Thanks again.

14 (Whereupon, at 1:20 p.m., the hearing was adjourned.)
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