

U. S. NUCLEAR REGULATORY COMMISSION
OFFICE OF INSPECTION AND ENFORCEMENT

REGION I

Report No. 70-33/80-08
Docket No. 70-33 License No. SNM-23 Category UR
Safeguards Group 1

Licensee: Texas Instruments Incorporated (HFIR Facility)
34 Forest Street
Attleboro, Massachusetts 02703

Facility Name: Texas Instruments Incorporated (HFIR Facility)

Inspection At: Attleboro, Massachusetts

Inspection Conducted: July 28-31, 1980

Date of Last Physical Security Inspection Visit: March 18-21, 1980

Type of Inspection: Routine, Unannounced Physical Security

Inspectors: Lisa M. McKeown Aug. 22, 1980
Lisa M. McKeown, Physical Security Inspector date

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Approved by: James W. Devlin Aug. 22, 1980
J. W. Devlin, Chief, Security and Investigation date
Section, Safeguards Branch

Inspection Summary:
Inspection on July 28-31, 1980 (Inspection Report No. 70-33/80-08)
Areas Inspected: Routine, unannounced physical security inspection of the following areas: Security Plan; Security Organization; Physical Barriers; Access Controls; Keys, Locks and Combinations; Detection Aids; Response Controls; Central Alarm and Communications System; Testing and Maintenance; SNM Protection; Records and Reports; Followup to Previously Identified Unresolved Item and Followup to NRC IE Bulletin 80-15. The inspection involved 27 inspector-hours onsite by one regional based inspector. The inspection was begun during regular duty hours; 4 inspector hours were accomplished during off-shift periods.

Results: No apparent items of noncompliance were identified in any of the thirteen (13) areas examined.