

October 17, 1988 - 19 A.9: 5

GEOTECHNICAL ENVIRONMENTAL & CONSTRUCTIO: MATERIALS CONSULTANTS

U.S. Nuclear Regulatory Commission, Region 2 Nuclear Materials Safety Section 101 Marietta Street, Suite 2900 Atlanta, GA 30323

Attention: Ms Carol A. Connell

Subject: NRC License Number 10-00346-03 Request for Amendment to License

Dear Ms Connell:

Law Engineering requests that our license number 10-00346-03 be amonded to add two Amersham model exposure devices. This amendment will require that items 6, 7, 8 and 9 of the Materials license be amended to include the exposure devices shown in attachment #1 to this letter.

Enclosed with this request are two copies of our Radiographic Manual dated October 1988. This revised manual contains additional operations and maintenance procedures for the Amersham exposure devices. For your convenience, all revisions to the Radiographic Manual are copied on pink sheets. Upon approval, the revised manual will be issued to our staff, but revisions will not be shown on pink paper.

A check in the amount of \$230 is enclosed as payment for the processing fee for this amendment. Your prompt review of this amendment request will be appreciated. If you have any questions concerning this request, please feel free to contact me at 404/396-8000.

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OFFICIAL

Verv truly yours,

George F. Miller, P.E. By-Product Materials License Coordinator

enclosures

1000 ABERNATHY ROAD, N.E. POST OFFICE BOX 888013 ATLANTA, GEORGIA 30356-0013 404-396-8000

COPY

8911290381 881017 REG2 LIC30 10-00346-03 PD PDR ATTACHMENT #1 AMENDMENT TO LICENSE NO. 10-00346-03 OCTOBER 1988

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ISOTOPE	MANU. AND MGDEL # OF SOURCE ASSEMBLIES	MAXIMUM ACTIVITY PER SOURCE	MANU. AND MODEL # OF EXP. DEVICES	MANU. AND MODEL # OF SOURCE <u>CHANGERS</u>
G. Iridium 192	Amersham Industries A-424-9	100 curies	Amersham Industries 660	Amersham Industries 650 or 50034
H. Cobalt 60	Amersham Industries A-424-14	100 curies	Amersham Industries 680	Amersham Industries 771

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## RADIOGRAPHIC NANUAL

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## SECTION I

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## AGREEMENT STATES REGULATIONS

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## [APPLICABLE AGREEMENT STATES REGULATIONS

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SECTION II

NRC PART 19, 20, & 34

## UNITED STATES NUCLEAR REGULATORY COMMISSION RULES and REGULATIONS

TYPLE NO. CHAPTER 1. CODE OF FEDERAL RECULATIONS - DEEDAY

119.1

019.12



## NOTICES, INSTRUCTIONS, AND REPORTS TO WORKERS: IMAPRCTIONS

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Per the performe of eas. 228, 65 Stor. 668, as remained (et U.S.C. 1877); (6 12.171;c), (c), (c) and (c) and 12.33 are investigation over 1678, 69 Stor. 568, as consider (c) U.S.C. 2008/0/3 and (c) 33.33 and 12.16(c) are tenend with the store of State (c), as consider (c) U.S.C. 2008/0];

## a 19.1 Person

g 19.1 Perpen-The repulsions in this part establish repulsements for todown, instructions and reports by homeness to individuals perturbations in instruction and without optimes available to such individuals in connection to accordance instructions of light, as amended. This II of the Be-ary Representation and 1974, and rep-ulations, orders, and increase thereecher reporting, redictorical working and-increase Marra.

## SINJ Bass

The regulations in this part oppy to all parents who receive, presses, and, or reaster material backed by the Nuclear Regulatory Commission purvulant to the regulations in Parts 30 larough 31.39, 40, 53, 51, 76 or 72 of the chapter, including persons located to operate a production or utilization facility purevant to Part 30 of this chapter and persons licensed to possess power reactor opent fuel in an independent spent fuel storage installetten (1929) pursuant to Part 78 of this chapter.

A 19.3 DoGatton

As used in this parts: (b) "Ast" means the Atomic Energy Act of 1986, (6) Stat. 910) including any encondensate therein; (b) "Occurrently for the United States Nectors Regulatory Commission; (c) "Working" means an individual enged in activities licensed by the Com-mission and controlled by a Morases, but down not include the Necesse.

(d) "License" means a license issues under the regulations is Parts 30 through 15, 39, 60, 69, 61, 70 or 72 of the chapter. 15. 39. 60. 69. 61. 70 or 72 of this chapter. uncluding licenses to operate a production or utilization facility pursuant to Part 30 of this chapter and licenses to possess power reactor speet fuel is an independent opent fuel storage installation (ISPSI) pursuant to Part 72 of this chapter. "Licenses" means the holder of such a license.

(e) "Restricted errs" manual car are essent to visited to controlled by the b-concess for particular diprobabilities of the dividuals from appoints to reductive and reducative measurels. "Restricted errs" chall not instants any areas used as red-dential quarters, although a consistent room or rooms in a restricted building many he set sport as a restricted area.

## 8 19.6 Interpretent

Encept as specifically sutherized by the Completion in writing, so interpretation of the meaning of the reputations is this part by any other or employee of the Completion where the demend Counsel will be recognized to be blocking upon the Completion.

## 19.5 Commentanting

Except where otherwise specified in this part, all eccumulations and reports escourning the repulsions to this part thous be eddramed to the Director. Of-face of Inspection and Enforcement, U.S. Muchan Repulstory Commissions, Wesh-ingues, D.C. 20846. Commissionics, reports, and applications may be delivered in person at the Commission's officer at 1717 El Server, NW, Washington, D.C.; ar at 1680 Norfells Avenue, Betheude. Maryland.

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(a) The Audier Revelator (a) The Nuclear Regulatory Computation and relative the information collection requirements contained in this part is the Office of Management and Redget (OMD) for approved as required by the Paperwork Reduction Ast of 1980 (AS U.S.C. 2001 et eca.). OkC2 has approved the information collectors requirements contained in this part under control

## (b) The opported information contention reputriments contains part appear in § 13.13. min contained to this

## 10.11 Pesting of actions to workers.

(a) Real listeness shall part current spice of the following dorumonic: (1) The regulations in this part and in Part 28 of this chapter: (3) the license. License conditions of documents incorporated consultience, or Contribution is interpreted into a license by reference, and amand-massic thursts; (3) the operating proce-dures applieship to licensed activities; (4) any resize of violation involving residulation ef civil generation, programs imposibles of civil generatives of refer is-send particular, and any responder iron the the abaption, and any responder iron the investor.

(b) If posting of a destinant perified in persynamic (a) (1), (3) or (3) of this certifies in how prestocable, the licenses may peet a how prestocable, the licenses they peet a how prestocable, the licenses destinant and states where it may be assumed.

(a) Back Eccesso and applicant shall past Perm NRC-2. (Revision 5-62 or later) "Notice to Employees." as repaired by Perts 22, 43, 83, 63, 73, 73, and 120 of this chapter.

Nows Contain of Parts MRC-3 may be ob-baland by orthing to the Director of the ap-proprises U.B. Nuclear Regulatory Compan-tical Lawerther and Enforcement Regional Office Listed in Agenda "D". Part 30 of this chapter, or the Director. Office of In-spectation and Enforcement. U.S. Nuclear Regulatory Contrationa, Washington, D.C.

(d) Descriptions, appliers, or forms period purposes to the section shall appear to a collected purpose to prevent individuals employed to the way to prevent to describe the section of the way to or freen any purposes to the state applies, each to complete the converses applies, each to converse the section of tion correcting the violation has been completed, whichever a later

### 119.12 Instructions to vertices

All individuals working in or frequent-The say portion of a restricted area shall be kept informed of the storage trais-for or use of radioactive materials or of rediation in such partions of the re-stricted area; shall be instructed in the health protection problems associated

## 19.12 PART IS . NOTICES, INSTRUCTIONS, AND REPORTS TO WORKERS; INSPECTIONS

with experience to each midisarily main-rials or mainteness experience or pro-colures to minimize experience, and in the purposes and functions of protective de-vices employed: shall be instructed in and instructed to cherroe, to the estensis of instructed to cherroe, to the estensis of instructed to cherroe, to the estensis and intervent of Commission regulations of ineness for the protection of per-perient fram expective to rediction of produced the instructed of per-econnel frame expective to rediction of produced the instructed of their re-epond frame expective to rediction of protective materials constrained to such areas: shall be instructed or the life concess and licenses of unnecessary es-perient to rediction of Commission rege-lations and licenses or unnecessary es-present to rediction of the appro-priate response to management to pro-terial; shall be instructed in the appro-priate response to management to be event of any unusual occurrence of mai-function that may involve appendix in radiation or radionative contents in shall be advised as to the reduction en-positive reports which workers shay request reports values workers they re-quest purposes to § 10.13. The arises of these instructions shall be supplemented and with presented radiological basits preteriors problems in the restricted 

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(d) When a linease to required pur-suant to \$ 30 688 or \$ 20 663 of this chap-ter to report to the Consultation any 92-peruse of an individual to rediction or redicative material the licensee shall also provide the individual a report on his exposure data instantia thereta. Such report shall be transmitted as a time not later that the transmitted to the Committence.

(e) At the request of a worker who is termineting employment in a given terminating employment in a grown calendar querter with the heanses is work involving reduction does. Or of a worker who, while employed by another person, is terminating accomment to work involving radiation does in the licenses a faculty in that calendar querter. each beenade shall provide to seah such worker. or to the worker o designes. SI leminabos. S winnes cessory reporting the redicted does report reporting the redicted does received by that worker from operations of the licenses during that specifically identified extender querier or brances thereof. of provide a written coursets of their desse if the finally determined personnel mentoring results are not eventable at that time. Entimeted doese shall be clearly indicated as men.

( 19.14 Processes of representatives of increases and workers during tangen-tions

(a) Each licenses shall afterd to the Commission at all renamedets times opperturbity to begant motorials, antivities

thad in § 19.12. (a) Different representatives of B-censors and workers share company the inspectan during different planes of en-inspectan if there is no resulting inter-ference with the conduct of the inspec-tion. Rowwer, only one variant' repre-maniative at a time may accompany the

(1) With the approval of the licenses and the workers' representative as le-dividual who is not reutianly engaged in licenses activities under control of the licenses for controls, a consultant to the licenses or to the workers' repre-centative, shall be afforded the cons-tunity to accompany Consultance impostors during the Deperties of physical working conditions.

() Notwithstanding the other provi-

dense of this environ. Comparisons inspec-tory are authorized to refrace to permit assessment by any individual whe deligerately interfered with a fair and ordering interfered with a fair and intervest of antional security, as individ-ual othe assessmented as inspector thay have assess to such information only if authorized to do so With repart to any have assess to such information only if authorized to do so With repart to any have assess to such information only if authorized to do so. With repart to any have assess to such information only if authorized to do so. With repart to any have accurate representative information the contacts' representative of the area chail to an individual proviously outhor-ined by the interneo to enter that area a 19.18 Completions with restore data

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ing inogerica. (a) Connections. (b) Connections inoperiars may can matters of connections in content ing matters of connections of Connections regulated is an all because to the outent the in-grather desce accessory for the conduct of an all even and thereary for the conduct of an all even and the content the in-grather and the angle the outent the in-stander of the inspection of an inspection attantion of the inspection, either orally or in writing, any past of pressed conduct base eccentriceted to or caused any vio-lation of the ast, the regulations in this charge, or inspector conduction, or how when heater is a site and the inspection of any vio-lation of the ast, the regulations in this charge, or inspector of an individual to reducted free is consisted reduced to the heater is a site inspector of an individual to reducted free is because is achieved to be boreal under the inspectors accessively. Any torial under the locates's control. Any main actions to writing chall comply with the requirements of ( 19.10(a).

(e) The providence of partyraph (b) of this contain that not to interpreted as exthemistics to disregard instructions pursuant to § 10.13.

\$ 10.16 Bageste by workers for inspor-

tions. (a) Any worker or representative of workers who believes that a violation of the Act, the reputations is this chapter, er iterate conditions estimate or has er-curved in theorem estimate or the report to residentical working conditions in which the worker is engaged. Buy request an imposition by giving colles of the alloged violation to the Diserver of the appro-priode Commutation Regional Codes, or to Commute presents for the notice, and the shall be in writing, shall not forth the priode presents for the notice, and shall be appreciate by the worker of reportants.

the because by the Director of Inspection and Enforcement. Regional Office Director.

Eatoresment. Represed Office Director. or the inspector as later than as the time of inspecties encode that, upon the re-quest of the varies siving such notice. his name and the came of individuals referred to therein shall not appear in cush cost or on any record publiched. referred, or made available by the Cos-mission, ensets for good cause shown. (b) N, upon receipt of allo notice, the Observe of inspector and Enforcement or Re-good Office Director determines the record of a

the complaint master the roquirements set forth in paragraph (a) of this section. and that there are reasonable grounds to believe that the alleged violation exists or has occurred, he shall cause an in-spection to be made as soon as practicahis to determine if such alloged violation eside or has occurred. Inspections pur180 190 190

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19.16(b)

# PART 19 . NOTICES, INSTRUCTIONS, AND REPORTS TO WORKERS; INSPECTIONS

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b) Several relevant to 50 the constituted.
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An injunction or other court order may be obtained prohibiting any violation of any provision of the Act or Title II of the Energy Recrumination Act of 1676. or any regulation or order issued there-Umder.

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A court order may be obtained for the payment of a civil parally imposed purposed to article 204 of the A+ for valation of es-tion 53, 57, 62, 63, 64, 62, 104, 103, 104, 107, or 109 of the A+1 or up relat, repub-tion, or order based therewater, or any to-better, conditions or limitations of any li-cence based therewater, or for any to-letter for value a limitation of any to-letter for value a limitation of any to-letter for value a limitation of any power who withing values only provides of the or civil to provide a series and therewater stay regulation or order to and the or civil to provide a series and therewater stay to provide a series and therewater stay to provide any to be upon anaverting, may be publiched by the or internationalist or both, as provided by MART.

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## 19.33 Discrimination problems

I 10.35 Discrimination problémed. No person shall on the ground of one be excluded from perticipation in, be dr-nied the baseful of, or be subjected to discrimination under any program of sc-tivity licensed by the Nuclear Regulatory Constitution. This provides only be co-fored through agency provident and rules atmiler to these sirency established, with respect to restal and other discrim-ingtion, under title VI of the Civil Rights Act of 1896. This remeats is not cost-eve forever, and will not producte are cut of any shart will be subscript a set cost-evel of any shart built is producte are cut of any shart built and the civil Rights and out of any shart built is producte are cut of any shart built and the civil and any shart manages.

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## UNITED STATES NUCLEAR REGULATORY COMMISSION RULES and REGULATIONS

TITLE VE. CHAPTER 1. CODE OF PEDERAL REGULATIONS - ENERGY

## \$ 20.1 PART 20

## STANDARDS FOR PROTECTION AGAINST RADIATION

## PART 20-STANDARDS FOR PROTECTION AGAINST RADIATION

### OBTILL PROVISIONS

- 20.1 20.2 5C.3
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- 20.305 Tresum ent or disposal by is
- 20.306 Disponsi of specific wastes. 20.311 Transfer for dispessi and manifeste.

### RECORDS, REPORTS, AND NOTIFICATION

- 20.401 Records of surveys, radiation moni-toring, and disposal. 20.402 Reports of theft or loss of licensed material. males

- Sec. 20.403 Notifications of incidents. 20.404 (Reserved) 20.405 Reports of overexposures and exces-sive levels and concentrations. 20.406 [Reserved] 20.407 Personnel monitoring reports. 20.406 Reports of personnel monitoring on termination of employment or work.

- 20.409 Notifications and reports to individunia
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W far purperson of any SIT, 60 fine, 60 maked, (ed U.S.C. 2019, (i) State, 30 Mile) (b), and (f), 20,300 (a) and (b), Mile) (b), and (f), 20,300 (a) and (b), No. M. 1999 a) M. 201, M. 2016 a) in an - Marke, Salata Salata and Salata an d ander one 1996. Of Dari 1988, an alors, (at U.S.C. 2006) (b) and 19 Mark No. Market - Salat. Salata (b) and 1948 sound ander one 1988. Of Dari 1988, an alors, (at U.S.C. 2006) (c). 

## OCTUAL PROVISIONS

## # 20.1 Purpose.

(a) The regulations in this part es-tablish standards for protection against radiation hamrds arising out of activities under licenses issued by the Nuclear Regulatory Commission and are issued pursuant to the Atomic Energy Act of 1954, as amended, and the Energy Reorganization Act of 1974.

(b) The use of radioactive material or other sources of radiation not li-censed by the Commission is not sub-ject to the regulations in this part. However, it is the purpose of the regu-lations in this part to control the pos-session, use, and transfer of licensed material by any licensee in such a manner that the total dose to an indi-vidual (including exposures to licensed and to other unicensed sources of re-diation, whether in the possession of the licensee or any other person, but not including exposures to radiation from natural background sources or medical diagnosis and therapy) does not exceed the standards of radiation protection prescribed in the regula-tions in this part. tions in this part.

(c) In accordance with recommendations of the Pederal Radiation Council. approved by the President, persons engaged in activities under licenses issued by the Nuclear Regulatory Commission pursuant to the Atomic Energy Act of 1954. as amended. and the Energy Reorganization Act of 1974

should, in addition to complying with the requirements set forth in this part. make every reasonable effort to maintain radiation exposures. and releases of radioactive materials in effluents to unrestricted areas. as low as is reasonably achievable. The term 'as low as is reasonably achievable" means as low as is reasonably achievable taking into account the state of tech. nology, and the economics of improvements in relation to benefits to the public health and safety, and other societal and socioeconomic consider-ations, and in relation to the utilization of stomic energy in the public interest.

§ 20.3(a)

### INJ Seens.

The regulations in this part apply to all persons who receive, possess, use, or transfer material licensed pursuant to the regulations in Parts 30 through 35,40.60.61.70 ar72 of this chapter. including persons licensed to operate a production or utilization facility pur-suant to Part 30 of this chapter and persons licensed to possess power reac-tor spent fuel in an independent spent fuel storage installation (ISFSI) puru-sant to Part 72 of this chapter.

## \$ 20.3

## 1 28.3 Definitions.

(a) As used in this part: (1) "Act" means the Atomic Energy Act of 1954 (68 Stat. 919) including

any amendments thereto: (2) "Airborne radioactive material" means any radioactive material dis-persed in the air in the form of dusts.

fumes, mists, vapors, or cases

(3) "Byproduct material" means any radioactive material (except special nuclear material) yielded in or made radioactive by exposure to the radi-ation incident to the process of producing or utilizing special nuclear ma-Lerial:

(4) "Calendar quarter" means not less than 12 consecutive weeks nor more than 14 consecutive weeks. The first calendar quarter of each year shall begin in January and subsequent calendar quarters shall be such that no day is included in more than one calendar quarter or omitted from inclusion within a calendar quarter. No licensee shall change the method observed by him of determining calendar quarters except at the beginning of a calendar year.

20.3(3)

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# PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

(5) "Commission" means the Nuclear Regulatory Commission or its duly suthorized representatives:

(6) "Jovernment seency" means any executive department, commission, independent establishment, corporation. sholly or partly owned by the United States of America which is an instru-mentality of the United States, or any board. bureau. division. service. office. officer. authority. administration. of other establishment in the executive branch of the Government: (?) "Individual" means any human

"Licensed material" means being: source material, special nuclear material rial, or by product material received. rial of by product material received. percented under a general or specific licence issued by the Commission pursuant to the regu-Intions in this chapter.

(8) "License" means a license issue under the regulations in Para 30 through 35.49.63.81.70 er 73 of this chapter. "Licenses" means the holder of the of such license:

(10) "Occupational does" includes exposure of an individual to rediation (i) in a restricted area: or (ii) in the course of employment in which the in-dividual's duties involve emposure to radiation. provided, that "convestional dose" shall not be doemed to include any exposure of an individual to redsation for the purpose of medical diag-nosis or medical therapy of such indvidual.

(11) "Person" means: (1) Any individual corporation partnership. Mana as sociation, trust estate, public or private institution, group, Government agency other than the Commission of Agency other than the Contraineson of the Department (except that the De-partment shall be considered a person within the meaning of the requiredons in this part to the existing these the feed-ities and activities are subject to the f-censing and related regulatory author-ity of the Commission pursuant to pre-tion 202 of the Every Recommunication tion 303 of the Energy Reconstruction Act of 1974 (88 Stat. 1364)), any State. any foreign government or nation or any political subdivision of any such sovernment or nation, or other entity. and (II) any legal successor, repre-sentative, agent, or egency of the forecoins.

(12) "Redistion" means any or all of the following: alpha rays, bets rays, samma rays, X-rays, neutrons, highspeed electrons, high-speed protons, and other stomic particles; but not z sound or radio waves. or visible, in-£

frared, or ultraviolet light:

(13) "Radioactive material" includes any such material whether or not sub-Ject to licensing control by the Commingion:

(14) "Restricted area" means any area assess to which is controlled by the licenses for purposes of protection of individuals from exposure to radi-ation and radioactive materials. "Restricted area" chall not include any areas used as residented quarters, although a separate room or rooms in a residential building may be set apert as a restricted area.

(18) "Source material" means: (1) (18) "Source Easterial" Meane: (1) Uranium or therium or any combine-tion the real, in any physical or chemi-cal for. " or (1) area which centain by weight one-twentisth of one percent (6.06%) or more of (c) uranium, (b) thorium or (c) any combination there of. Source material fore not include special nuclear material.

(16) "Special nuclear material" means: (1) Flutonium, uranium 223, uranium enriched in the isotope 233 or In the isotope 288, and any other main the motope 338, and any other sha-terial which the Commission, pursuant to the previsions of section \$1 of the ast, determines to be special nuclear material, but does not include source material; or (1) any material artificially enriched by any of the ferencing but does not include course material:

(17) "Unrestricted ares" means any area access to which is not centrolled by the licenses for purposes of pretec-tion of individuals from exposure to rediction and redicastive materials. and any area used for residential quar-LOTH

(18) "Department" means the Deperment of Energy scallaned by the Department of Energy organization Act (Pub. L. 99-91. 91 Stat. 565, 43 U.S.C. 7101 of set.) to the extent that the Department or its duly authorized the Department of its stuy authorized representatives, exercises functions formerly vested in the U.S. Atomic Energy Commission, its Chairman, members, officers and components and transferred to the U.S. Energy Re-search and Development Administration and to the Administrator thereof pursuant to sections 104 (b), (c) and (d) of the Energy Reorganisation Act of 1974 (Pub. L 93-438. 68 Stat. 1233

at 1237, 42 U.S.C. Sele) and retransferred to the Secretary of Energy pur-suant to section 301(a) of the Depart-ment of Energy Organization Act (Pub. L 95-01. 91 Stat. 568 at 977-578. 42 U.B.C. 7151).

(19) "Termination" means the end of employment with the licensee or. in the case of individuals not employed by the licenses, the end of a work as-signment in the licenses's restricted areas in a given calendar quarter. without expectation or specific scheduling of reentry into the licensee's re-stricted areas during the remainder of that calendar guarter.

(b) Definitions of certain other words and phreses as used in this part are set forth in other sections, includ-

(1) "Airborne redieactivity ares" de-fined in § 30.305;

(2: "Reculation ares" and "high radi-ation ares" defined in § 20.202:

(3) "Personal monitoring camp-ment" defined in § 20.392: (4) "Survey" defined in § 20.201;

(5) Units of measurement of dose (rad. rem) defined in § 20.4:

(6) Units of measurement of redices-uvity defined in ( 38.8.

9 18.4 Units of rediction dose.

(a) "Dees," as used in this part. is the quasity of rediation absorbed, per unit of mass, by the body or by any portion of the body. When the regula-tions in this part specify a dose during a period of time, the dose means the total quantity of radiation absorbed. per unit of mass, by the body or by any portion of the bady during such period of time. Several different units of dose are in current use. Definitions of units as used in this part are set of whits as used in this part are set forth in perservane (b) and (c) of this elloc

(b) The red, as used in this part. is a distion to body tissues in terms of the the use of the use of the use of the ing to the absorption of 100 ergs per grass of tissue. (One milling (mrad)=0.001 rad.)

(c) The ram, as used in this part, is a measure of the dose of any ionising radiation to bedy tissues in terms of its estimated biological effect relative to a done of one roentgen (r) of X-rays. (One millirers (mrem)=0.001 rem.) The relation of the rem to other dose units depends upon the biological effect under consideration and upon the conditions of irrediction. For the purpose of the regulations in this part. any of the following is considered to be equivalent to a dose of one rem.

(1) A does of 1 r due to X - or samma radiation:

(2) A does of 1 red due to X -. ramma, or bets radiation:

20.4(c)

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## PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

(3) A dose of 0.1 red due to neutrons or high energy protons: (4) A dose of 0.03 red due to particles

heavier than protons and with suffieye If it is more convenient to mose-ure the neutron flux. or equivalent. than to determine the nestron dose in rads. as provided in paragraph (c)(3) of this section, one rem of neutron radiation may, for purposes of the regu-lations in this part, be assumed to be equivalent to 14 million neutrons per square contimeter incident upon the body: or. if there exists sufficient in-formation to estimate with reasonable accuracy the approximate distribution in energy of the neutrons, the incident number of neutrons per square centi-meter equivalent to one roza casy be estimated from the following table:

### NEUTRON FLUX DOSS BOUWALANTS

Nourran Orisigi (bilosi	Autoral of Autoral and Autoral and Autoral	
ngrmgi	070 . 10*	670
0001	750 x 10*	
009		573
1		
	43 x 10*	
0	1 20 x 10*	
a sin ha - sub - to be and	60 x 10*	
	50 x 10*	
Contractory and a second second	24 . 10*	
10	24 . 10*	
10 to 30	14 x 10*	1. C. S.

(d) For determining exposures to X or gamma rays up to 3 Mev. the dose limits specified in \$\$ 20.101 to 20.104. inclusive may be assumed to be equiv-alent to the "sir does". For the pur-pose of this part "sir does" means that the dose is measured by a property calibrated appropriate instrument in air at or near the body surface in the region of highest doesgo rate.

0 20.5 L'nits of redienstriky.

(a) Radioactivity is commenly, and for purposes of the regulations in this part shall be, measured in terms of the integrations per unit time or in curies.

One curie = 3.7 × 10" disintegrations per second (dgs) = 2.3 × 10" dedatagra-tions per minute (dpm). Commenty used submultiples of the curic are the millicurie and the microcurie:

(1) One millicurie (22C1) '=0.001 curie (C1) '=3.7 × 10' dps.

(2) One microcurie ("C1) '00.000001 curie = 3.7 × 10' dps.

(b) | Deteral 40 FR 50704.]

(c) (Deletal 19 PR 23990.)

200 DB

## 1 30.6 Interpretations.

Except as spectrically authorised by a calendar quarter from radioactive ma-the Commission in writing, no inter-pretation of the meaning of the regu-lations in this part by any officer or 2 the standards specified in the follow-employee of the Commission other than a written interpretation by the General Counsel will be recommission. Except as specifically authorized by \$

## 1 20.7 Communications

Except where otherwise opecified in this part, all computateations and re-ports conserning the regulations in this part should be addressed to the Executive Director for Operations. U.S. Nuclear Regulatory Commission. Washington, D.C. 30865. Communica-tions, reports, and applications may be delivered in perfect at the Commission delivered is period at the Commis-sion's offices at 1717 E Street NV7... Washington D.C.: er at 7933 Norfolk Avenue, Bethesde, Maryland.

## 1 120 00000

(a) The Na ton has a hannaden ontesti tenegramment and Dadges (CMB) for sproved on respired by the Papers exproved on respired by the Papers .). Chill has apprecial the in sal COL 8 51.50-00N

(b) The opposited information Coloritas representas contained in ( per optimi in () 2018,

12.403. and 23.403. (c) This per centels pit and the second s . and the cantod a ter which they are appreciated and as

(1) is (1) 5.151 and 38.258. For NRC-4 is opposed where control results: 51.80-6038. = e=5al

(8) In § 20.401. Perm MRC-6 In second under control summer \$1.00-

## PERMISSIONS DOORS, LEVELS, AND CONCUMENTIONS

## 8 22.101 Radiation does standards for to-dividuals is restricted arms.

(a) In accordance with the provisions of \$ 20.102(8), and except as provided in paragraph (b) of this section, no licenses shall possess, use, or transfer li-censed material in such a manner as to

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cause any individual in a restricted area to receive in any period of one calendar quarter from radioactive ma-

• 1	107000 107000 107000 500 0	8667	-	673	0.00		100000	
5.	HONORO .	676 1016	Gues C	0001 0		185		18%

(b) A licensee may permit an individ-ual in a restricted area to receive a total occupational does to the whole body greater than that permitted under paragraph (a) of this section. provided:

(1) During any calendar quarter the total occupational does to the whole body shall not exceed 3 rems: and

(3) The dose to the whole body, when added to the accumulated occu-pational dose to the whole body, shall not exceed \$ (N-18) reas where "N" counts the individual's age in years at his last birthday; and

(3) The licensee has determined the individual's accumulated occupational done to the whole body on Form NRC-4. or on a clear and legible record containing all the information required in that form: and has otherwise complied with the requirements of \$ 20.102. As used in paragraph (b). "Dore to the whole body" shall be deemed to include any does to the whole body. head and trunk, or lens of eye.

### 1 18.102 Determination of prior dots.

(a) Each licenses shall require any individual, prior to first entry of the individual into the licenses's restricted area during each employment or work ansignment under such circumstances that the individual still receive or is likely to receive in any pariod of one calendar quarter an occupational dose in excess of 25 percent of the applicable standards specified in \$ 20.101(a) and \$ 20.104(a). to disclose in a writ-ten, signed statement, either: (1) That the individual had no prior occupational does during the current calender guarter. or (3) the nature and amount of any compational dose which the individual may have re-cented during that epscifically identi-fied current calendar quarter from sources of radiation possessed or controlled by other persons. Each licensee shall matatain records of such statemonte until the Commission authortes their dispesition.

(b) Before permitting, pursuant to \$ 20.101(b), any individual in a restrict. ed area to receive an occupational radistion doce in excess of the standards specified in § 20.101(8), each licensee shall

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### 20.102(b) PART 20 . STANDARDS FOR PROTECTIL. J AGAINST RADIATION

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Obtain a certificate on Perm NRC-4, or on a clear and legible record containing all the information required in that form, signed by the individual showing each period of time of 18 in which the individual received an occupational does of radiation; and
 Calculate on Porm NRC-4 in ac-ordance with the instructions appear-ing therein, or on a clear and legible required in that form, the previously accumulated occupational does re-cived by the individual and the addi-under § 20.101(b).
 (eX1) In the preparation of Porm NRC-4, or a clear and legible record containing all the information re-quired in that form, the licenses shall make a reasonable effort to obtain re-ports of the individual's previously ac-cumulated occupational does. For each period for which the licenses obtains

## PART 20 . STANDARDS FOR PROTECTION AGAINST ADIATION

such reports, the licenses shall use the does shown in the report in preparing the form. In any case where a licenses is unable to obtain reports of the individual's occupational does for a previous complete calendar quarter. It shall be assumed that the individual has rouly of the occupational does specified in whichever of the following colurans apply:

Page of Salar		Canada I Aonufacta Catalana o Catalana o	
	19 19 19 19 19 19 19 19 19 19 19 19 19 1	24	1

(3) The licenses shall retain and preserve records used in preparing Form NRC-4 until the Commission authorises their disposition.

If calculation of the individual's accumulated occupational done for all periods prior to January 1. 1931 yields a result higher than the applicable accumulated done value for the individual as of that date, as specified in paragraph (b) of § 20.191, the excess may be disregarded.

0 20.103 Expansion of individuals to comcentrations of radioactive materials in air in restricted aroas.

(a)(1) No licenses shall person, use, or transfer licenses material is such a manner as to permit any individual in a restricted area to inhaie a quantity of radioactive material in any period of one calendar quarter greater than the quantity which would result from inhalation for 40 hours pay works for 13 weeks at uniform concentrations of radioactive material in air specified in Appendix B. Table I. Column 1.<sup>119</sup> If

the radioactive material is of cush form that intake by absorption through the skin is likely, individual exposures to radioactive material shall be controlled so that the uptake of fadioactive material by any organ from either inhalation or absorption or both routs of intake " is any calesdar quarter does not encod that which would result from inhaling such radioactive material for 40 hours per week for 13 works at uniform concentrations specified in Appendix 8. Table I. Column 1.

(2) No licenses shall possess, use, or transfer mixtures of U-234, U-238, and U-238 in soluble form in such a

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manner as to perialt any individual is a restricted area to inhale a quantity of such material in excess of the intake limits specified in Appendix B. Table I. Column 1 of this pert. If such soluble uranium is of a form such that absorption through the skin is likely, individual exposures to such material shall be controlled so that the uptake of such material by any organ from

either inhelation or absorption or both routes of intake ' does not exceed that which would result from inhaling such material at the limits spectfied in Appendix B. Table I. Column 1 and footnote 4 therets.

(3) For purposes of determining compliance with the requirements al this section the liceness shall use suitable measurements of concentrations of radioactive materials in air for detecting and evaluating airborns redioactivity in restricted areas and in addition, as appropriate, shall use mease ursments of redisectivity excreted from the body, or any combination of such measurements as may be oneenservements of individual intakes of radioactivity by exposed individual. It is activity by exposed individual intakes retivity by exposed individual intakes retives the uses reservements of a cantration in which he is present unless he uses reservements of a particular individual's intakes of radioactive material is necessary intakes less than these which would result from inhelation for 3 hours is any ost day or for 10 hours in any one week at unifers a concentrations specified in Appendix B. Table I. Column 1 need not be included in such assessment, provided that for any constrained in a particular individual in such assessment.

(bx1) The licenses shall as a precautionary procedure, use precausor other engineering controls, to the extent practicable, to limit consectrations of radioactive materials is air to levels balow these which delimit as alrearne radioactivity area as defined in § 20.309(dx1x1). (3) When it is impracticable to apply

(3) When it is imprecticable to apply process or other engineering controls to limit concentrations of reducerive material in air below these defined in § 20.203(dx1xii), other proceedings procedures, such as increased surveillance, limitation of working times, or provision of respiratory protective equipment, shall be used to maintain intake of radioactive material by any individual within any period of seven intake of radioactive material which intake of radioactive material which

rould result from inhelation of such material for 45 hours at the uniform concentrations specified in Appendix B. Table 1. Column 1 as is reasonably achievable. Whenever the latake of Rdisective material by any individual encode this 40-hour control macasure. the licensee shall make such evaluations and take such actions as are nonsectory to assure against recurrence. The licensee shall maintais records of such eccurrences, evaluations, and ections taken in a clear and readily identifiable form suitable for summary review and evaluation.

(c) When respiratory protoctive emissions to used to knot the inheliation of editories reduced to knot the inheliation personnel to perspresh (bH2) of this sectors, the locance shall use equipment that is certified or had sectification exceeded by the Nethens Institute for Compational Balay and Nealth Mine Below and Nealth Administration (NFCMRI/NEISIA). The locance may make elistrance for this use of respiratory protective equipment in cetimeting expressive of individuals to the Boterial provided that

"For radon-222, the limiting quantity is that inhaled in a period of one calendar year. For radioactive materials designated "Sub" in the "isotope" column of the table, the concentration value specified is based

usen expective to the material as an externel radiation source. Individual expectives to these materials may be seconded for as part of the limitation on individual deep in § 20.101. These nuclear shall be subject to the presentionary procedures required by 6 20.100(b)11.

135.1054 ST11. \*Building the consentration values appendix final is Appendix B. Table I. Column I. by 0.3 x 10\* ml to obtain the quarterly quantity !sait. Multiply the conventration value specultes in Appendix B. Table I. Column I. by 3.5 x 10\* ml to obtain the annual quantity limit for Ra-233.

"Significant intens by ingestion or injetion is pressured to each only as result of erroughtances such as accident. Indevertence, poor procession, or similar special conditions. Such intenses must be evaluated and accounted for by techniques and procedures as may be appropriate to the circumdures as may be appropriate to the circumdures of the converse. Expanded as orthuated shall be included in determining whether the limitation on individual expo-

evaluated shall be included in determining whether the limitation on individual exposures in § 33.138(ax1) has been exceeded. "Regulatory guidance on accessment of individual intelses of radioactive material is given in Regulatory Ouide 5.9. Acceptable Concepts. Models. Equations and Accumptions for a Bicassay Program." angle copies of which are available from the Office of Standards Development. U.S. Nuclear Regulatory Commission. Washington. D.C. 20555. upon written request.

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20.103(c)

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Since the consentration specified for tritium exide valuer assumes equal intakes by shin absorption and inhalation. The total intake percentions and inhalation the total result frees inhalation alone at the concentration assettied for H 3 S in Appendix B. Table I. Column 1 for 40 hours per week for 13 creats.

20.103(c)

## PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

(1) The licensee selects respiratory protective equipment that provides a protectice factor greater than the suitiple by which peak concentrations of erborne redicective materials in the working area are expected to exceed the values epschiled in Appendix B. Table L Column 1 of this part. The equipment as selected shall be used on that the everage concentration of redicective material in the air that is inheled during any period of uninterrupted use in an airborne redicectivity area, an any day, by any individual using the equipment, done not exceed the values opscified in Appendix B. Table I. Column 1 of this part. For the purpose of this paragraph, the concentrations of redicective material in the air that to inheled when parts are worn may be estimated by dividing the ambient concentration in Appendix A of this preservents to later found to be greater than columnated, the corrected values outmated, the corrected value shall be used.

(3) The lessess sealateless and implements a respiratory protection program that factuates as a minimum at compling sufficient to identify the baserd, parent proper equipercent curveys and bizareary as appropriate to evaluate actual expressives: written propertures regarding estoction. Attingand minimum processors, and tooling of respirators for operations, and tooling of respirators (and tooling of respirators) exciting procedures regarding experietes and tooling of respirators (and training of percentes) and training of percentes and the physically able to use the respiratory protective equiptions.

(3) A writtion policy statement as respirator usage shall be issued eaventag such things as: can of prostability engineering controls instead of respirators: routize, assued of portods of respirators and periods of respirator as and period oach respirator as the team card loave the arts of any that for relief from respirator use in the over the team card loave the arts of any that for relief from maintents use in the over of opelpress and/vestice, physical or prychological distrees, proceeders) or considered the failure, significant downcardies of opensating conditions, or any other condition that might require such relief.

(4) The licenses was configured within limitations for type and made of use and provides proper visual communication, and other special capabilities (such as adequate other protection) when needed.

(d) Unloss otherwise estherized by the Commission. the lismess shall not assign protection factors in ancess of these specified in Appendix A of this part is colorating and using respiratory protocitive equipment. The Commission may actionize a locatest to use higher protocitics factors as receipt of as application (1) describing the sitestical for which a past article for higher protocitics factors, and (3) descentrating that the receipt newscore equipment will provide these higher protections factors which the higher protection factors which the higher protection factors which the proposed analytications of use.

(a) Where equipment of a perturbatry bas an base tested and certabet, or bad certaincates entended. by NICEN/ACENA, or where there is an exacting subschild for test ced

contributions of controls equipment. the contributions of controls equipment. the homoson shall not make alternates for this equipment without operations. As exclusion for this subcritication meet behavior a demonstration by testing, or on the boots of relative by testing, or on the boots of relative by testing, or on the boots of relative by testing, or other the metantical and performance characteristics of the equipment are copolies of proceeding the proposed ingress of proceeding the proposed ingress of proceeding the proposed

(f) Caly equipment that has been epochecily enrolled at had contribution entended for encompany and by NOCEN/ hathA chail to used as emergency Asstra.

(a) The license shall needly is eviting the Direct of the appropriate Reclear Regulatory Conmission Inspection and Enforcement Regional Office listed in Appendix D at least 20 days before the date that reportatory pressure equipment is first used under the provision of this section.

## 0 30.104 Expensive of minore.

(a) No licenses shall present use, or transfer licensed material in such a manner as to cause any individual within a restricted area tho it under 16 years of age, to receive in any period of one calendar quarter from radioactive material and other sources of radiation in the licenses's postersion a dose in excess of 10 percent of the limits specified in the table in paragraph (a) of § 20.101.

(b) No licensee shall possess. use or transfer licensee shall possess. use or transfer licensee material in such a manner as to cause any individual within a restricted area, who is under 18 years of ago to be exposed to airborne radioactive material possesses by the licenses in an average conceatration in excess of the limits specified in Appendix B. Table II of this part. For purposes of this paragraph, concentrations may be averaged over perilods not greater than a week.

(c) The provisions of \$120.103(b)(2) and 20.103(c) shall apply to exposures subject to paragraph (b) of this section except that the references in \$120.103(b)(2) and 20.103(c) to Appendix B. Table I. Column 1 shall be deemed to be references to Appendix B. Table II. Column 1.

## 3 20.105 Permissible levels of radiation in unrestricted areas.

(a) There may be included in any application for a license or for amendment of a license proposed limits upon levels of radiation in unrestricted areas resulting from the applicant's

personation or use of radioactive material and other sources of radiation. Such applications should include information as to anticipated average radiation levels and anticipated average radistion levels and anticipated area involved. The Commission will approve the proposed limits if the applicant demonstrates that the proposed limits are not likely to cause any individual to receive a deas to the whole body in any period of one calendar year in excess of 0.8 rem.

(b) Except as authorized by the Commission pursuant to paragraph (a) of this section, no licenses shall posaces, use or transfer licensed material in such a manner as to create in any unrestricted area from radioactive material and other sources of radiation in his secretarion:

(1) Rediation levels which. If an individual were continuously present in the area, could result in his receiving a doce in encous of two millirems in any one hour, or

(2) Reduction levels which. If an individual were continuously present in the area, could result in his receiving a deese in excess of 100 millirems in any seven consecutive days.

(c) In addition to other requirements of this part. licensees engaged in uranium fuel cycle operations subject to the provisions of 40 CFR Part 190. "Environmental Radiation Protection Standards for Nuclear Power Operations." shall comply with that part.

180.105 Redicectivity in effluents to un-

(a) A licenses shall not posses. use, or transfer licensed material so as to release to an unrestricted area radioactive material in concentrations which exceed the limits specified in Appenidiz S. Table II of this part, except as authorized pursuant to 1 20.302 or paragraph (b) of this section. For purposes of this section concentrations may be averaged over a period not greater than one year.

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## PART 20 . STANDARDS FOR PROTEC ... AGAINST RADIATION 20.106(b)

(b) An application for a license or amendment may include proposed limits higher than these specified in paragraph (a) of this section. The Commission will approve the proposed

limits if the applicant demonstrates

(1) That the applicant has made a reasonable effort to minimize the ra-dioactivity contained in offluence to unrestricted areas: and

(2) That it is 1 of likely that redicec-tive material discharged in the offlu-ent would result in the exposure of an individual to concentrations of redicactive material in sir or vator exceeding the limits specified in Appendix B. Table II of this part

(c) An application for higher limits pursuant to pararreph (b) of the sec-tion shall includ: unformation demon-strating that the applicant has made a reasonable effort to minimize the ro-docutivity discharges in effluents to unrestricted areas, and shall include. M pertinent:

(1) Information as to flow retas. total volume of effluent, peak encon-tration of each redionuclide in the effluent, and concentration of ceah radi onuclide in the estimant averaged ever a pariod of one year at the point where the effluent leaves a stack. tube, pipe, or similar conduit:

(2) A description of the properties of the effluents, including.

(I) Chamical composition:

(II) Physical characteristics, includ-ing suspended colids content in liquid s effluents, and nature of gas or sarreed for sir offluents:

(III) The hydrogen ion concentretions (pa) of liquid effluents and

(iv) The size range of perticulates in effluents released into air.

(3) A description of the enticipated human eccupancy in the unrestricted ares where the highest concentration of radioactive material from the effitent is expected, and, in the case of a river or strease. a description of water uses downstrease from the point of Fe-lease of the effluent.

(4) Information as to the highest concentration of each radionuclide in an unrestricted area, including astim-pated concentrations averaged ever a period of one year.

(i) In air at any point of human op-CUDADCY: OF

(ii) In water at points of use down-stream from the point of release of the effinent.

(8) The background concentration of radionuclides in the receiving river or stream prior to the release of liquid of-กินสาย

(6) A description of the environment. tal monitoring equipment, including sensitivity of the system, and pressdures and calculations to determine concentrations of radionuclides in the unrestricted area and possible recon-

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contrations of redionuclides.

(1) A description of the waste treat-ment facilities and precedures used to reduce the concentration of radionu-cides in effluents prior to their re-100

(d) For the purposes of this section the consecuration limits in Appendix B. Table II of this part shall apply at the boundary of the restricted area. The consecuration of radisactive ma-torial discharged through a stask, pipe or similar conduit may be determined with respect to the point where the reaterial larves the conduit. If the con-duit discharged which the participat (d) For the purposes of this section duit discharges within the restricted area, the crescatration of the bound

Ares, the consentration at the bound-ary may be determined by appriving appropriate festars for dilution. Us-persion, or decay between the point of discharge and the boundary. (c) In addition to handling concentra-tions in effluent streams, the Commis-tion may limit quantities of rediceo-tive materials released in air or water during a specified period of time if it appears that the daily intuke of rediceo-active materials released in air or water during a specified period of time if it appears that the daily intuke of redi-active material from air, water, or food by a suitable searche of an express population group, averaged over a period not exceeding one year, would otherwise densed the daily intuke re-sultions from escitations expressive to sulting from section on carpoints to air or water containing constairs to consentration of radioscive materials specified in Appendix B. Table II of this part.

(f) The provisions of paragraphs (a) through (e) of this section is not apply to disposed of radioactive material into callitary presentes systems.

(a) La accitton to other requirements of this tart, licenses engaged in uranium fuel cycle operations copered in uranium fuel cycle operations cub-jest to the provisions of 49 CPR Part 198, "Bavironnental Redistion Protes-tion Standard for Nuclear Porer Op-crations," shall comply with that part. 98

## \$ 58.107 Medical diagnasis and therapy.

Nothing in the regulations in this part shall be interpreted as limiting the intentional exposure of patients to rediction for the purpose of medical diagnesis or medical thereor.

1 23.141 Orders regulating femaleting of No-actay carvicas

Where necessary or desirable in order to aid in determining the extent of an individual's exposure to concentrations of redicestive material, the Commission may incorporate appropriate provisions in any license, direct. ing the licenses to make available to the individual appropriate bloaceay reports of such pervices to the Comminsion.

PRECATTIONARY PROCEDURES

### 8 20.301 Samere

(a) As used in the regulations in this BPt. "survey" means an evaluation of the radiation hazar incident to the production. use. release. disposal. or presence of radioactive materials or other sources of radiation under a spe-Cific set of conditions. When appropriate, such evaluation includes a physical survey of the location of materials and equipment, and measurements of levels of radiation or concentrations of radioactive material present.

(8) Each It make shall make or cause to be r is such surveys as (1) amay be neces: ary for the licensee to somply with the regulations in this Spart, and (3) are reasonable under the circumstaneous to evaluate the estent of radiation heards that may be pres-

## 1 30.308 Personnel meathering.

(a) Each licenses shall supply appropriate personnel monitoring equip-ment to, and shall require the use of euch oquipment by.

(1) Each individual who enters & restringed area under such curcumstances that he reserves or is likely to receive. a does he any calendar quarter in value specified in persent (a) of 0 20.101.

(2) Bach individual under 18 years ( age who enters a restricted area und

ou a circumstances that he receiv o: . Likely to receive, a dose in any

er as quarter is ences of 5 percen. STROB (A) OF \$ 20.101.

(3) Deeb individual who onlars a high rediction tree.

(b) As used in this part.

"Furnoanel monitoring equip-(1) were or carries by an individual for the purpose of measuring the date reestved (e.c. film budges, pocket chan-bars, pocket doetmeters, film rings, cte. X

(2) "Resistion area" means any area accessible to parsonnel. In which there exists radiation, criginating in whole of in part within licensed material, at such levels that a major portion of the body could receive in any one hour & dese in excess of 5 mil-LINESS. OF the BARY & consecutive days a does in excess of 100 millirens:

(3) "Eigh redistion area" means any area. ascessible to personnel. in which there exists rediction originating in whole or in part within licensed material at such levels that a major portion of the body could receive in any one hour & dose in excess of 100 millirem.

20.203(a)

## PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

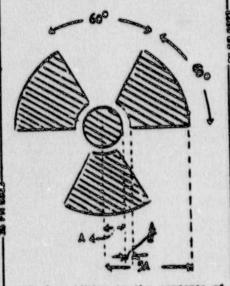
20.209 Caution signs. labels, signals and

(a) General (1) Except as utherwise authorized by the Commission. sym-bols prescribed by this section shall use the conventional radiation caution colors (magents or purple on yellow background). The symbol prescribed by this section is the conventional three-bladed design:

### RADIATION GYNEROL

1. Cross-hatched area is to be magnate or purpie.

2. Background is to be yollow.



sure to redistion or to redicactive me-Lopial

(b) Radiation areas Each radiation area shall be conspicuously posted with a sign or signs bearing the radi-ation caution symbol and the words:

### CAUTION '

### RADIATION AREA

(c) High rediction areas (1) Bach high radiation area shall be conspicu-ously posted with a sign or signs bearing the radiation caution symbol and the words:

### CAUTION 1

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### HIGH RADIATION AREA

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Or "Danger".

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(2) Each entrance or access point to a high rediation area shall be:

(1) Equipped with a control device which shall cause the level of redi-ation to be reduced below that as which an individual might receive a soon anot i a amounting of i hour upon entry into the area: or

(U) Equipped with a control device which shall energies a conspicuous visible or sudible clara signal in such a manner that the individual entering the high radiation area and the loom ce or a supervisor of the activity are made aware of the cotry; or

(III) Maintained locked except during periods when eccars to the area is required, with positive control over each Individual entry.

(8) The controls required by para-graph (c×3) of this station shall be sotablished is such a way that no indi-vidual will be prevented from leaving a shigh rediction area.

(4) In the case of a high radiation area established for a period of 30 days or isse, direct surveillance to pre-vent unauthorized entry may be sub-stituted for the centrols required by paragraph (cx3) of this section.

(3) Any licensee, or applicant for a li-cense, may apply to the Commission for approval of methods not included in personales (cx2) and (4) of this see the permit of the second secon trol will provent unsutherised ontry into a high radiation area, and that the requirement of paragraph (c×3) of this section is met.

(2) In addition to the contents of signs and labels prescribed in this see. (6) Rach area in which there may tion, licensees may provide on or near sector radiation levels in energies of 999 such signs and labels any additional greens in one hour at one matter from a information which may be appropriate geoled radio-assive course ' that is used information which may be appropriate a sealed radio-astive source ' that is used in aiding individuals to minimize same a to irredicte materials aball: '

(1) Mave each entrance or see point equipped with entry control de-vices which shall function suitomet cally to prevent any individual frees cally to prevent any individual freez indvertantly entering the area when such radiation levels exist: permit de-liberate entry into the area only after a control device is actuated that shall cause the radiation level within the area, from the socied source, to be re-duced below that at which it would be considered for the individual to making a assible for an individual to receive a dees in excess of 100 meres in one hour: and prevent operation of the source if the source would produce rediation levels in the area that could result in a dose to an individual in encome of 100 mrem in one hour. The entry control devices required by this paragraph (c×6) shall be established in such a way that no individual will be prevented from leaving the area.

(II) Be equipped with additional con-trol devices such that upon failure of the entry control devices to function or required by persymph (cx(3x)) of this section the rediction level within the area. from the sealed source, shall the area. from the scaled source, shall be reduced below that at which it would be possible for an individual to resolve a dese is excase of 100 mrem in one hour; and visible and audible clarm signals shall be generated to make an individual attempting to enter the area sware of the hazard and the liemese or of least one other individual, who is for alliar with the ac-Livity and prepared to render or summer activitance, oware of such failunamen assistance, aware of an ure of the entry control devices

(iii) Be equipped with control devices such that upon failure or removal of physical radiation barriers other than the source's ablelded storage container the reduction level from the source shall be reduced below that at which it aball be reduced balow that at which it would be someble for an individual to receive a done in excess of 100 mrem in one hour; and visible and audible charge signals shall be generated to make potentially affected individuals aware of the hazard and the licenses aware of the naura task the licenses or at least one other individual, who is familiar with the activity and pre-pared to render or summon assistance. aware of the failure or removal of the hysical barrier. When the shield for the stored source is a liquid, means shall be provided to monitor the integ-rity of the shield and to signal, auto-matically, less of adequate shielding. Physical radiation barriers that com-

"This paragraph (CKG) does not apply to radicertive courses that are used in tele-therear, in realizing that are used in tele-therear, in realizing to a high the source salf-shiples unadistors in shich the source is both stores and operated within the same shelding radiation bervier and, in the de-signed configuration of the urradiator. Is always physically inassessible to any indi-vidual and cannot croats high levels of radi-stica is an area that is accessible to any in-dividual. This paragraph (cHG) also does not apply to courses from which the mediation is performed to come athore was not to putter. ESCIPTE CONTRACT THE CONTRACT OF A CONTRACT

The Lesen percess licenses to consuct activi-ties to which this paragraph (cK) applies and the is act in compliance with the prov-closes of this percertaph on Blar 14. 1978. abali file with the Director. Office of Nucle-er Blatsriel Sufery and Safeguards. U.S. Nu-close Regulatory Complianton. Weshington. D.C. 20005, on or before June 14. 1978. In-formation constituer, the officient D.C. 20000, on or below June 14, 1910 in formation describing in detail the actions taken or to bo taken to achieve compliance with this paragraph by Dec. 14, 1970, and may continue estivities in conformance with present license conditions and the provisions of the previously effective \$ 20,2034 until such compliance is achieved. For such persons compliance must be achieved not later than Doc. 14, 1978.

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## 20.203(c)

## PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

prise permenent structural compo-nents, such as walls, that have no credible probability of failure or removal in ordinary circumstances need not most the requirements of this paragraph (cx8x(11).

(iv) Be equipped with devices that will automatically generate visible and audible alarma signals to alert person-nel in the area before the source can be put into operation and in sufficient

time for any individual in the area to operate a cleerly identified control device which shall be installed in the area and which can prevent the source from being put into convalue.

(v) Be controlled by use of such ed-ministrative procedure and such de-vices as are necessary to secure thes the area is cleared of personnel price to each use of the source preceding which use it might have been possible for an undividual to have entered the 8708.

(vi) Be checked by a physical redi-ation measurement to assure that prior to the first individual's entry into the area after any use ... the source in the area is below that at which it would be possible for an indi-vidual to receive a dose in excase of 100 memoria and how. 100 mrem in one hour.

(vii) Have entry control devices re-quired in peragraph (CKGMI) of this section which have bern tasked for proper functioning prior to initial operation with such source of rediction on any day that operations are not un-interruptedly continued from the preinterruptedly continued frees the pre-vious day or before resuming oper-ations after any unintended interrup-tion, and for which records are kept of the dates, times, and results of such tests of function. No operations other than these nocessary to place the source in safe condition or to effect re-parts on controls shall be conducted with such source unless control de-vices are functioning processiry. The hvices are functioning property. The li-censes shall submit an acceptable schedule for more complete periodis tests of the entry costrol and varning systems to be established and echerod to as a condition of the license.

(vill) Have these entry and sait por-tals that are used in transporting ma-terials to and from the irradiation area, and that are not intended for use by individuals, controlled by such devices and administrative procedures as are necessary to physically protect and wein against inadvortent entry by any individual through such portals. Exit portals for processed materials shall be equipped to detect and signal the presence of locse radiation sources that are carried toward such an exit and to automatically prevent such loose sources from being carried out of the area.

(?) Licensons with, or applicants for. (?) Licenses with, or applicants for, licenses for radiation sources that are within the purview of paragraph  $(c \times 6)$ of the section, and that must be used : in a variety of positions or in peculiar 5 locations, such as open fields or for-ceta, that make it impracticable to a comply with certain requirements of a paragraph  $(c \times 6)$  of this section, such as those for the automatic control of as these for the automatic centrol of rediation levels, may apply to the Di-rotter. Office of Nuclear Material Safety and Seferuards. U.S. Nuclear Regulatory Coramission, Washington, D.C. Stabil, for approval, prior to use of safety measures that are alternative to these specified in paragreph (cKS) of this spectrum that will provide at least as equivalent degree of such seurces at least one of the alternative manufes sourt include as cally pro-venting interlock control based on a physical measures the alternative that amures the alternative states in the use of mainten that amures the alternative sources at least one of the alternative physical measurements of mainten that amures the alternative uses and access to an area where auto courses are used.

(d) Airborne redicectivity eress. (1) (C) Appointe redicestivity and (1) As used in the regulations in this part "sirberne radicestivity and," manual (1) any room, enclosure, or sperating area in which alrearne redicestive materi-als compared wholly or parkly of lials exceptioned wholly or partly of li-connect material, outst in concentra-tions in excess of the amounts speci-fied in Appendix B. Table I. Column 1 of this part; or (ii) any rows, each-borno radioastive material composed wholly or partly of locanced material exists in concentrations which, ev-aged over the number of hours in any wook during which individuals are in the area, enceed 26 parcents of the amounts specified in Appendix B Table I. Column 1 of this part. (i) Each atterna radiostivity area

(2) Back Arborne radioscivity eres shall be completerally posted with a sign or signs bearing the radiation cau-tion symbol and the words:

### CATTION !

## ADDORUTE RADIOACTIVITY ABBA

(e) Additional reputrements. (1) Each area or recen in which licensed material is used or stored and which material is used or stored and which contains any radioactive material (other than natural unations or ther-ium) in an account encoding 10 times the quantity of such material specified is appendin C of this part shall be consistentially posted with a sign or signs bearing the radiation caution symbol and the works:

OF "DUADE".

"As sepreprise, the information will in S clude redistion levels, sinds of unstarial, co-tunate of activity, date for which activity is estimated, mass enrichment, etc.

## CAUTTOR '

## RADIOACTIVE MATERIAL(S)

(2) Each area or room in which natu-rai uranium or thorium is used or stored in any amount exceeding one hundred times the quantity specified in Appendix C of this part shall be conspicuously posted with a sign or signs bearing the radiation caution symbol and the words:

### CAUTION '

### BADIOACTIVE MATERIAL(8)

(f) Containers. (1) Except as provided in paragraph (1)(3) of this section, each container of licensed material shall bear a durable, clearly visible label identifying the radioactive con-LONG.

(2) A label required pursuant to paragraph (fx1) of this section shall beer the radiation caution symbol and the words "CAUTION. RADIOAC-TIVE MATERIAL" of "DANGER. RADIOACTIVE MATERIAL". It shall RADIOACTIVE MATERIAL". It shall also provide sufficient information ' to permit individuals handling or using the containers, or working in the vicin-ity thereof. to take precautions to avoid or minimize exposures. (3) Notwithstanding the provisions of persgraph (fx1) of this section is-beling is not required.

of paragraph (TAT) of this section is being is not required: (i) For containers that do not con-tain licensed materials in quantities greater than the applicable quantities listed in Appendix C of this part. (ii) For containers containing only

natural uranium or thorium in quantities nu greater than 10 times the applicable quantities listed in Appendix C

(III) For containers that do not contain licensed materials in concentra-tions greater than the applicable con-centrations listed in Appendix B. Table I. Column 2. of this part.

(iv) For containers when they are atpressutions necessary to prevent the exposure of any individual to rediation

or radioactive materials in excess of the limits established by the regula-LIGGS LA Shis part.

(v) For containers when they are in transport and packaged and labeled in accordance with regulations of the Dopartment of Transportation.

(vi) For containers which are accessible . cally to individuals authorized to handle or use them. or to work in the vicinity thereof, provided that the contents are identified to such individuals by a readily available written record.

(vii) Por menufacturing or process equipment, such as nuclear reactors. reactor components, piping, and tanks.

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## PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

(4) Each licensee shall, prior to dis-posed of an empty uncontaminated container to unrestricted areas, remove or deface the radioactive material label or otherwise clearly indicate that the container no longer contains radioactive materials.

### 8 70.304 Same: azerptions.

Notwithstanding the provisions of 4 20.203.

(a) A room or area is not required to be posted with a caution sign because of the presence of a sealed source provided the radiation leve' twelve inches from the surface of the source con-tainer or housing does not exceed five milliren per hour.

(b) Rooms or other areas in hospi-tals are not required to be period with caution signs, and control of entrance or access therets pursuant to 1 30.303(c) is not required, because of the presence of ps lients containing by-product material provided that there are personnel in attendance who will be presented to a present the pretake the precautions necessary to prerediation or redicective material in excess of the limits established in the regulations in this part.

(c) Caution signs are not required to be posted at areas or rooms containing radioactive materials for periods of less than eight hours provided that (1) the materials are constantly attended during such periods by an individual who shall take the precautions pecesary to prevent the exposure of any Lodividual to radiation or radioactive materials in excess of the limits estab lished in the regulations in this part and; (2) such area or room is subject to the licensee's control.

(d) A room or other area is not re-quired to be posted with a caution sign. and control is not required for each entrance or access point to a room or other area which is a high radiation area solely because of the presence of radioactive materials propared for transport and packaged and labeled in accordance with regulations of the Department of Transportation.

"For example, containers in locations such as sater filled canals, storage vaults, or hot cella

8 20 205 Precodures for picking up. rezeiv. ing, and opening packages.

(a)(1) Each licenses who expects to receive a package containing quantities of radioactive material in encose of the Type A quantities specified in paragraph (b) of this section shall:

(i) If the package is to be delivered to the licensee's facility by the carrier. make arrangements to receive the package when it is offered for delivery by the carrier: or

(II) If the package is to be picked up by the licensee at the carrier's terminal. make arrangements to receive no-tification from the carrier of the arrival of the package, at the time of arriv-

(2) Each licensee who picks up a package of radioactive matorial from a carrier's terminal shall pick up the package expeditionaly upon receipt of notification from the carrier of its ar-PIVAL.

(bx1) Each licenses, upon receipt of a package of radicactive material, shall monitor the external surfaces of the package for radioactive contarui-nation caused by leakage of the radio-

active contents, except: (1) Packages containing no more than the exempt quantity exectlied in the table in this paragraph:

(ii) Packages containing no more than 10 millicuries of radicactive ma-terial consisting colely of tritium. carbon-14. sulfur-35. or icding-135:

(III) Packages containing only radio-active material as gazes or in special fora:

(IV) Packages containing only radio (IV) Packages containing only radio-active material in other than liquid form (including Mc-60/To-67ms gamer-ators) and not exceeding the Type A & quantity limit specified in the table in g this paragraph: and (V) Packages containing only radion-uctides with half-lives of less than 30 days and a total quantity of its more than 100 milliouries.

The menitoring shall be performed as seen as presticable after receipt, but a no later than three hours after the package is received at the licenses's fa-cility if received during the licenses's normal working hours or eightsen hours if received after normal working hours.

(2) L' removable radioactive contamination in excess of 0.0) rateroruries (22,000 disintegrations per minute) per p 100 equare contineters of package surface is found on the esternal surfaces of the package, the licenses shall im-mediately notify the final delivering cerrier and, by telephone and telograph, maligram or facatalle, the ap propriate Nuclear Regulatory Com-Regional Office shown in Appendix D of this part.

TABLE OF EXEMPT AND TYPE & QUANTITIES

Transmith group !		100 A 000 A 000 A 000 A
	01	0 00 1
Barnes and a second state	01	0 000
a series and the series of the	1	32.00
N	1	
¥	1	
	1	100
	73.039	100
Second Parts		1 1

The detroiners of "Venetion proce

### (Fuotaote 1 removed 49 FR 19623)

(CK1) Each licenses, upon receipt of (cK1) Each licenses, upon receipt of a package containing quantities of ra-dioactive material in excess of the Type A quantities specified in para-graph (b) of this section, other than these transported by exclusive use ve-hicle, shall monitor the radiation levels external to the package. The puckage shall be monitored as soon as practicable after receipt, but no later than three hours after the package is received at the licenses's facility if received during the licensee's normal working hours or 18 hours if received after normal working hours.

(3) If rediction levels are found on the esternal surface of the package in excess of 200 millipen per hour. or at three feet from the external surface of the package in excess of 10 millirem per hour.

the ucenses shall immediate. ly notify by telephone and telegraph maligram, or factualle, the director of the appropriate NRC Regional Office listed in Appendix D. and the final delivering carrier.

(d) Each licenses shall establish and maintain procedures for safely opening packages in which licensed material is received, and shall assure that such procedures are followed and that due consideration is given to special instructions for the type of package being opened.

## 6 29.285 Instruction of personnel.

Instructions required for individuals working in or frequenting any portion of a restricted area are specified in 19.12 of this chapter.

\$ 20.207 Storage and control of licensed materials in unrestricted areas

(a) Licensed materials stored in an unrestricted area shall be secured from unauthorized removal from the place of storage.

(b) Licensed materials in an unrestricted area and not in storage shall be

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## 20.207(b)

## 20.311(b)

## PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

tended under the constant surveillance and immediate control of the licenses.

## WASTE DISPOSAL

## 8 30.301 General requirement

No licensee shall dispose of licensed material except: (a) By transfer to an authorized re-

(a) By transfer to an authorized recipient as provided in the regulations in Parts 30, 40, 60, 61, 70 or 73 of this chapter, whichever may be applicable; or

(b) As eathorized under § 20.30: or Part 61 of this chapter. or

(c) As provided in § 20.303, appliesble to the disposal of licensed material by release into sanitary swerage systems, or in § 30.306 for disposal of specific wastes, or in § 20.106 (Radioastivity in effluents to unrestricted areas).

## 8 39.383 Method for establishing approval of proposed disposed presodures.

(a) Any licensee or applicant for a license may apply to the Commission for approval of proposed procedurus to dispose of licensed meterial in a manner not otherwise authorised in the regulations in this chapter. Each application should include a description of the licensed material and any other radioactive material involved. IDcluding the quantities and kinds of such material and the levels of radioactivity involved, and the proposed manner and conditions of disposal. The application should also include an analysis and evaluation of pertinent information as to the nature of the environment, including topsgraphical, geological characteristics usage of ground and surface waters in the general area: the nature and location of other potentially afforted facilities; and propdures to be observed to minimize the rise of unexpected or hasardous exposures.

(b) The Commission will not approve any application for a license for disposal of licensed material at sea unless the applicant shows that sea disposal offers less harm to man or the environment than other practical alternative methods of disposal.

8 20.303 Dissonal by release into cantary a coverage systems.

Ne licensee shall discharge licensed material into a sanitary severage system unless:

(a) It is readily soluble or dispersible in stater, and

(b) The \_\_ntity of any licensed or other rad....tive material released into the sys n by the licensee in any one day does not exceed the larger of paragraphs (skl) or (2) of this section. (1) The quantity which, if diluted by

(1) The quantity which, if clusted by the average daily quantity of severe released into the sever by the licensee. will result in an average concentration equal to the limits specified in Appendix B. Table I. Column 3 of this part:

(2) Ten times the quantity of such material specified in Appendix C of this part; and

(c) The quantity of any licensed or other radioactive material released in any one month. if diluted by the average monthly quantity of water released by the licensee. will not result in an average concentration exceeding the limits specified in Appendix B. Table I. Column 2 of this part; and

(d) The gross quantity of licensed and other radioactive material, excluding hydrogen-3 and carbon-14, released into the sewerage system by the licensee does not exceed one surle per year. The quantities of hydrogen-3 and remove 14 released into the mailery

We note not exceed one curie per year. The quantities of hydrogen-3 and 5 carbon-14 released into the sanitary severage system may not enceed 8 curies per year for hydrogen-3 and 1 curies per year for carbon-14. Encrets from individuals undergoing medical diagnosis or therapy with radioactive material shall be exempt from any limitations contained in this section.

### 6 19.206 Treatment or disposed by incidenetics.

No licenses shall treat or dispose of licensed materials by incineration, except for materials listed under \$20.306 or as specifically approved by the Commission pursuant to \$\$20.106(b) and 30.302.

## \$ 29.300 Disposal of specific worker.

Any licensee may dispose of the following licensed material without regard to its radioactivity:

(a) 0.05 microcuries or less of hydrogen-3 or carbon-14. per gram of medium, used for liquid scintilistion counting; and

(b) 0.05 microsuries or less of hydrosen-3 or carbon-14. per gram of animal tissue averaged over the weight of the entire animal: provided however. tissue may not be disposed of vnder this section in a manner that would permit its use either as food for humans or as animal feed.

(c) Nothing in this section, however, relieves the licenses of maintaining records showing the receipt, transfer and disposal of such byproduct material as specified in § 30.51 of this chapter; and

(d) Nothing in this section relieves the licenses from complying sitother applicable Federal. State ar local regulations governing any oth toxic or hazardous property of the materials.

## 20.011 Transfer for disposed and

(a) Parpose. The repotrements of this section are designed to control transfers of redicective wasts intended for disposal at a land disposal facility and establish a manifest tracking system and esspheres existing requirements for such wastes. The reporting and recording transfers and recording transfers and recording the section have been approved by the Office of Management and Budget. OMB approval No. 5180-0016.
(b) Each alignment of redicective waste to a licensed land disposal facility must be accompanied by a shipment manifest that contained is not accompanied by a shipment manifest the contained by a shipment of the person generating the waste. The

(b) Each shipment of redicective waste to a licensed land disposal facility manifest that contained by a shipment manifest that contained by a shipment manifest that contained the name. address, and telephone number of the person generating the waste. The manifest shall also include the name. address, and telephone number or the name and EPA haserdown waste identification number of the person reases and EPA haserdown waste identification number of the person reases and EPA haserdown waste identification sember of the person reases and EPA haserdown waste identification sember of the person reases and EPA haserdown waste identification sember of the person reases and EPA haserdown waste identification sember of the person reases and EPA haserdown waste identification sember of the land disposal facility. The menifest must also hadicate as completely as procticable: a physical description of the waste the volume rediscendide identify and reastify: the total rediscentivity; and the principal chemical facts. The eddification agent must be specified. Waste containing more than 0.15 cheisting agents by weight ment be identified and the weight percentage of the cheisting agent estimated. Wastas classified and the weight percentage of the cheisting agent estimated. Wastas classified as Class A. Class B. et Class C is § 01.55 of the chapter must be elemity identified as such is the manifest. The total quantity of the rediscendides bi-6. C-16. To-et and I-139 must be shown. The manifest required by this peragraph may be shipping papers used to most Department of Transportation or

## 20.311(b)

## PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

anvironmental Protestica Agency regulations or requirements of the receiver, provided all the required information is included. Copies of manifests required by this conties may be legible carbon copies or legible minimum. Environmental Protection Ag

photocorpies. (c) Each manifest must include a certification by the waste generator that the transported materials are property classified, described, packaged, marked, and labeled and are in proper condition for transportation according to the applicable regulations of the Department of Transportation and '2e Commission. As artherteed representative of the waste generator shall stap and date the manifest.

representative of the waste generator shall sign and date the manifest (d) Any generating licenses who transfere redisective waste to a kind disposal facility or a biomed waste collector shall comply with the requirements to paragraphs (d)(1) through (8) of the costion. Any generating Bosmes who transfers waste to a licensed waste processer who transf or reputrements of paragraphs (d)(4) through (8) of this section. A licenses shall:

(1) Properse all wrastes so that the waste is classified according to § 61.88 and mosts the waste characteristics requirements in § 61.89 of this classes

requirements to § 61.50 of this classes (2) Label each package of wasts to identify whather it is Class A wasts. Class B wasts, or Class C wasts, in eccordance with § 61.50 of this chapter (3) Conduct a quality control program to assure compliance with § 61.50 and 61.58 of this chapter; the program seast include management evaluation of and andia

(4) Propers shipping manifests to most the requirements of § \$0.511 (b) and (a) of this parts

of this parts (5) Forward a copy of the maximum to the intended recipient, at the time of abipment or, deliver to a collector at the time the waste is collected, obtaining acknowledgement of receipt is the form of a signed copy of the manifest or equivalent documentations iron the collectors

(0) include one copy of the manifest stà the shipment

with the oblyments (7) Retain a copy of the manifest and documentation of ecknowledgement of receipt as the record of transfer of bicaneed material as required by Parts 30. 40, and 70 of this chapter, and. (8) For any shipments or any part of a shipment for which ecknowledgement of receipt has not been received within the times set forth in this section, conduct on investigation in accession.conduct

an investigation in accordance with paragraph (b) of this section.

(e) Any waste collector licensee who bandles only propackaged waste shall:

Acknowledge receipt of the wasts from the generator within one week of manifest or equivalent documentations.
 Prepare a new manifest to reflect consolidated abipments: the new manifest shall serve as a listing or todax for the detailed generator manifests.
 Copies of the generator manifests will be a part of the new manifest. The wasts collector may prepare a new manifest without attaching the generator manifests, provided the new manifest outside the set manifest.
 Forwards a perchase the information specified to percepted (b) of this section. The collector licenses shall ensure which would invalidate the generator's certification:
 Forwards a copy of the new manifest to the land disposal facility operator at the time of abipments.
 Include the new manifest with the shipment to the disposal stat.
 Return a copy of the manifest and

(5) Rotata a copy of the manifest as documentation of schowledgement renetpt as the record of transfer of receipt as us record of transer of licensed material as required by Parts 30, 40, and 70 of this chapter, and retain information from generator manifesto will disposition is subertand by the Commission and,

Commission and. (6) For any shipments or any part of a shipment for which acknowledgement of receipt is not received within the times set forth in this section, conduct an investigation in accordance with

arveruge cos as eccerdence with paragraph (h) of this section. (f) Any licensed waste processor who treats or repackages wastes shalk (1) Acknowledge receipt of the waste from the generator within one week of receipt by returning a signed copy of the measive or equivalent documentations (3) Presson a new meating that much

(3) Properts a new mentions that mosts the requirements of perspective (b) and (c) of this sectors. Properties of the new manifest reflects that the processor is responsible for the waster (3) Property of the states

(3) Propers all westes so that the weste is classified according to § 61.56

envi meets the wasts characteristics requirements in § 61.86 of this character (4) Label each package of wasts to identify whother it is Class A wasts. Class B wasts, or Class C wasts, in accordance with §§ 61.85 and 61.67 of this che

this chepter: (5) Conduct a quality control program to assure compliance with §§ 91.55 and 91.56 of this chepter. The program shall include management evaluation of audire

(6) Porward a copy of the new manifest to the disposal site exercitor or waste collector at the time of shipment. or deliver to a collector at the time the waste is collected, obtaining acknowledgement of receipt to the form of a signed copy of the manifest or

equivalent documentation by the collector:

(7) Lociude the new manifest with the

ehipment (5) Recain copies of original manifests and new manifests and documentation and new manifests and documentation of acknowledgement of receipt as the record of transfer of licensed meterial required by Parts 30. 60. and 70 of this chapter. and

(6) For any shipment or part of a shipment for which acknowledgement is not received within the times set forth in this section. conduct an investigation in accordance with paragraph (h) of this

(g) The land disposel facility operator

shall: (1) Acknowledge receipt of the wasie withis one week of receipt by returning a signed copy of the manifest or equivalent documentation to the shipper. The shipper to be notified is the licensee who last possessed the wasts and transferred the waste to the operator. The returned copy of the manifest or equivalent documentation shall be directed any documentation shall indicate any discrepancies between materials listed on the manifest and sasterials received:

(2) Maintain copies of all completed mentifects or equivalent documents too until the Commission authorizes their

disportion: and (3) Notify the shipper (i.e., the generator, the collector, or processor) and the Director of the nearest Commission Regional Office listed in Appendix D of this part when any shipment or part of a shipment has not arrived within 60 days after the advance

(a) Any chipment or part of a shipment for which acknowledgement is not received within the times set forth in

this section, must: (1) Be investigated by the shipper if the shipper has not received notification of receipt within 20 days after transfer.

(2) Be traced and reported. The investigation shall include tracing the shipment and filing a report with the secret Commission Regional Office listed in Appendix D of this part. Each licenses who conducts a trace investigation shall file a written report prosting to many all former to the Period with the means of Commission's Regional office within 2 weeks of completion of the investigation.

20.311(h)

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## PART 30 . STANDARDS FOR PROTECTION AGAINST RADIATION

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\$ 20.401 Records of surveys, radiation monitoring, and disposal

(a) Each licenses shall maintain re-cords showing the radiation exposures of all individuals for whem personnel monitoring is required under § 20.202 of the regulations in this part. Such records shall be kept on Form NRC-5. In accordance with the instructions contained in that form or on clear and egible records containing all the in-formation required by Form NRC-9. The doses entered on the forms or re-cords shall be for periods of time not exceeding one calendar quarter.

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(b) Each Bernson shall maintain recercle in the came with and in this part, charactery the results of corveys required by () SLATE(b), constructing required by () SLATE(b), and 20.505(c), and thereasts made maker () 20.505, 20.505, recerced () 20.505, and Part 61 of 2 the chos

(CHI) Records of individual exposure

(cx1) Records of individual exposure to rediction and to redicactive materi-al which must be maintained pursuant to the provisions of paragraph (a) of this section and records of bioassays, including results of whole body count-ing essentinations, made pursuant to \$20.108, shall be preserved until the commission authorizes disposition. (3) Records of the results of surveys and monitoring which must be main-tained pursuant to paragraph (b) of this section shall be preserved for two years after completion of the survey encept that the following records shall be maintained until the Commission authorizes their disposition. (1) Re-cords of the results of surveys to determine compliance with \$20.103(a) (1) in the absence of personnel moni-toring data, records of the results of surveys to determine external rad-ation does; and (11) records of the reation does: and (iii) records of the resuits of surveys used to evaluate the release of radioactive effluents to the environment.

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20.401(c)

## PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

(3) Records of dispesal of liencood motoriale made pareness to \$\$ 20.302. 20.303. reserved \$ 20.304. ' and Part 97 of this chapter are to be maintained until the Commission sutherises their disposition.

(4) Records which must be cala-tained pursuant to this part may be the original or a reproduced copy or microform if such reproduced copy or microform is duly authenticated by authorized personnel and the micro-form is capable of producing a clear and legible copy after storage for the period specified by Commission regu-Intions

(5) If there is a conflict between the Commission's regulations in this part. license condition, or technical specifi-cation, or other written Commission cation, or other entitien Commission approval or authorization pertaining to the retention period for the same type of record, the retention seried specified in the regulations in this peri for such records shall apply unless the Commission pursuest to \$ 20.501. has granted a specific exemption from the record retention requirements specified in the regulations in this part.

1 38.000 Revents of Staff or Loss of A 100

(a)(1) Each licenses shall report to the Commission, by telephone, incrediately after it determines that a loss or theft of Longed material has occurred in such quantities and under such circumstances that it appears to the licenses that a substantial hazard may result to persons in unreotricted areas.

(2) Reports must be made as follows:

(i) Licensoon having an installed Emergency Notification System shall make the reports to the NRC Operations Center is accordance with § \$0.73 of this chapter.

(ii) All other licencess shall make reports to the Administrator of the appropriate NRC Registerel Office listed in Appreciate D of this part.

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(b) Each lionanes who makes a roper (b) Each lightness was maked a report under paragraph (a) of this session shall, within 30 days after learning of the loss or theft, make a report is writing to the U.S. Nuclear Regulatory Commission. Document Control Desk, Washington. D.C. 20268, with a copy to the appropriate NRC Regional Office listed in Appendix D of this part. The report ebell include the following information:

(1) A description of the licensed material involved, including tund, quanti- g 200,000. ty, chemical, and physical forma:

(2) A description of the circumoccurred:

(3) A statement of disposition or probable disposition of the licensed material involved:

4) Radiation exposures to individ-

uals. circumstances under which the exposures occurred, and the extent of possible hazard L rooms in unreatricted areaa

(5) Actions which have been taken. or will be taken, to recover the material: and

(8) Procedures or measures which have been or will be adopted to pre-vent a recurrence of the loss or theft of licensed material. (c) Subsequent to filing the written

report the licenses shall also report any substantive additional informa-tion on the loss or theft which becomes available to the licenses, within 30 days after he learns of such information

(d) Any report filed with the Cors-mission pursuant to this section shall be so prepared that names of individuais the may have received exposure to rediction are stated in a separate part of the report.

(e) For holders of an operating license (c) For holders of an operating leasast for a nuclear power plant, the events inside in paragraph (b) of this sectors must be reported in accordance with the procedures described in § 80.73 (b), (c),
 (d), (e), and (g) of this chapter and must include the information required in paragraph (b) of the sectors. Events reported to eccention with § 80.73 of this chapter seed act be reported by a duplicate report actor paragraph (b) of this saction.

## 1 92.409 House of Inciden

(a) Incrediate notification. Leeb licenses shall immediately report any events involving byprodust cource, as opsciel nuclear material presenced by the licensee that may have caused or threatens to cause

(1) Exposure of the whole body of any individual to 25 rems or more of radiation: exposure of the star of the whole body of any individual of the whole body of any individual of 180 rems or more or radiation: or exposure of the feet, ankles, hands or forearsis of any individual to 378 resss or paore of rediction: or

(3) The release of radioactive material in concentrations which, if averaged over a period of 24 hours, sould exceed 3,000 times the limits specified for such materials in Appendix B. Table II of this part: or

(3) A less of one working week or more of the operation of any facilities affected: or

(4) Damage to property in excess of

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(b) Toronty-four hour notification. Each licenses shall within 24 hours of discovery of the event report any event involving licensed material possessed by the licenses that may have caused or threatens to cause:

(1) Exposure of the whole body of any individual to 3 rems or more of rediation: exposure of the skin of the whole body of any individual to 30 rems or more of radiation: or exposure of the feet, ankles, hands, or forearms to 75 remo or more of rediction. or

(2) The release of radioactive materi-(2) The relations of radioactive materi-al in concentrations which, if averaged over a period of 34 hours, would encoded \$00 times the limits specified for such materials in Appendix B. Table II of this part; or

(3) A loss of one day or more of the operation of any facilities affected; o:

## (4) Damage to property in excees of 62,000.

(c) Any report filed with the Commission pursuant to this section shall be propered to that names of individuals the have received exposure to ra-diation will be stated in a separate part of the report.

(d) Reports made by liceare : . in response to the requirements of this section caust be made as follows:

(1) Licensees that have an installed (1) Licenssee that have an installed Emergency Notification System shall make the reports required by paragraphs (e) and (b) of this cention to the NRC Operations Conter in secondance with § 80.73 of this chapter.

(2) All other licences shall make the reparts required by paragraphs (a) and (b) of this sectors by telephone and by telegrom, mailgram, or facsualle to the Administrator of the appropriate NRC Regional Office listed in Appendix D of this part.

## 0 20.104 (Record)

( 22.423) Reports of oversameters commenter locate and concentrations 

(a)(1) is addition to any notification required by () 20.499 of this part, each licenses shall make a report in writing concerning any ese of the following types of incidents within 30 days of its MARTER CO. 00

(i) Each expressive of an individual to radiation in excess of the applicable limits in 69 22.101 or 20.100(a) of this part, or the licenset

(ii) Each exposure of an individual to redioactive material in excess of the applicable limits in \$ \$ 20.100(a)(1). 20.103(a)(2), or 20.104(b) of this part. or in the license.

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(iii) Lavels of radiation or concentrations of radioactive material in a restricted area in excess of any other applicable limit in the licent

(IV) Any incident for which noufication is required by \$ 20.008 of this part: of

(v) Lovelo of radiation or concentrations of radioactive material (whether or not involving exceesive exposure of any individual) in an unrostricted area in encases of ten times any applicable light cet forth in this part or in the lightes.

(2) Each report required under paragraph (a)(1) of this section must describe the entast of encrosure of individuals to redication ... redicestive dias material inst

(1) Estimates of anch : duel's exposure as required by , agraph (b) of this sect

(ii) Levels of radiation and concentrations of radicactive material involved:

(iii) The cause of the exposure, levels or concentrations: and

(Iv) Corrective stops taken or planed to provont a recurrence.

(b) Any report flied with the Commission pursuant to paragraph (a) of this section shall include for each indi-vidual exposed the name, social sorts-rity number, and date of birth, and an estimate of the individual's expensive. The report shall be prepared so that this information is stated in a separate part of the report.

(c)(1) In addition to any notification (c)(1) in addition to any notification required by § 20.400 of this park, each licenses shall make a report in writing of levels of radiation or releases of radiaactive material in excess of limits specified by 40 CFR Part 160. Environmental Radiation Protection Standards for Nuclear Powe

Operations." or in excess of location conditions related to compliance with the CPR Part 100.

(2) Each report achesticad under paragraph (c)(1) of this section must describs: (i) The extent of exposure of

individuals to radiation or to radionative matariak

(II) Levels of radiation and concentrations of redisective material involved

 (iii) The cause of the expressive, levels, or concentrations; and
 (iv) Corrective steps takes or planaed to accure against a recurrence, instudieg the echedrals for achieving endormance with 60 CFR Part 190 and with associated licence conditions.

(d) For bolders of an operating license for a success power plant, the incidents included in paragraphs (a) or (c) of this section must be reported in accordance

## P: 11 20 . ST IDARDS FOR PR

or this coupler and must also incluse the information required by paragraphs (c) and (c) of this soction. Incidents reported is secondance with § 89.73 of this chapter need not be reported by a duplicate report under paragraphs (c) or

(c) of this section. (c) All other licensees who make reports under paragraphs (a) or (c) of this section chall within 50 days after learning of the overexperses or excessive level or concentration, make a report in writing to the U.S. Nuclear Regulatory Commission, Downson Control Dark, Washington, D.C. 20088. with a copy to the oppropriate NRC Replaced Office lieted in Appendix D of this part.

0 30.405 (Received)

TILLOT POTENCE CONTINUES POPOL I sheet forecasts containing reports. Each part aball, within the first quarter of each calonader year, exhault to the Director, Office of Nuclear Regulatory Research, U.S. Nuclear Regulatory Commission, Washington, DC 20565, the reports specified to persprophe (a) and (b) of this section, according the proceeding calendar year.

(a) A report of either (1) the lovel number of individuals for whom par-sonnel monitoring was required under § 20.202(a) or § 34.33(a) of this chapter § 20.302(a) or § 34.33(a) of this chapter during the calendar year: or (3) the total number of individuals for whete personnel memitoring was provided during the calendar year: Provided hourser, That such tetai includes at least the number of individuals re-quired to be required under persectual (a M 1) of this pestion. The report shall indicate whether it is submitted in pr-eardance, with memory (a M 1) or indicate whether it is submitted in an cordance with paragraph (a)(1) or (a)(2) of this sestion. If personnel monitoring was not required to be pro-vided to any individual by the licenses under 16 53.202(a) or 34.38(a) of this chapter during the calcular year, the licenses shall submit a negative report indicating that such personnel moni-toring was not required. (b) A statistical summary report of the personnel monitoring infermation

the personnel monitoring information recorded by the licenses for ins. Ad-uals for whom personnel monitoring was either required or provided, as described in paragraph (a) of this esp tion. Indicating the number of individrecorded during the previous calendar

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## CTION AGAINST RADIATION

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The low exposure range data are reguired in order to obtain better information about the exposures actually reserted. This section does not require unpressed measurements.

9 28.600 Reports of percensol monitoring on termination of employment or CREET!L

(a) This section applies to each correct licenced by the Commusion to: (1) Operate a nuclear reactor de-

signed to preduce electrical or heat energy pursuant to \$ \$0.31(b) or \$ \$0.28 of this chapter of a testing fa-cility as defined in \$ \$0.2(r) of this chaster.

(3) Posses or use byproduct Elaterial for purposes of radiography pursu-ant to Parts 30 and 34 of this chapter.

(3) Possess or use at any one time. for purposes of fuel processing. fabricating. or representing, special nuclear material in a quantity encoding 9.000 grame of contained uranium 235, ura-nium 283, or plutonium or any cumbination thereof pursuant to Part 70 of the chaster.

(4) Presses high-lovel redicertive trasts at a geologic repository oper-ations area pursuant to Part 60 of this chapter: or

(3) Promote spent fuel in an inde-pendent spent fuel storage installation (ISPEI) pursuant to Part 72 of this chapter: or

(6) Processing or use at any one time. for processing or manufacturing for distribution pursuant to Parts 30. 32. or 33 of this Chapter, byproduct mate-rial in quantitics exceeding any one of the following quantities:

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<sup>&</sup>quot;A licenses whese license express or creationate prior is, or ca the last day of the calendar yes, shall extrain reparts of the expresses or terminoter of the license, severing that part of the year during which the licenses area is effect.

20.408(a)

## PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

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(7) Receive radioactive waste from other persons for disposal rader Part 65 of this charges.

(b) When an individual terminates employment with a bismess described in paragraph (a) of this excites, or an individual accipant to work in such a licenses of actility, but not anaphoped by the licenses, completes the work accipance to the bismess of actility, the licenses shall furnish to the Director. Office of Nuclear Regulatory Research U.S. Nuclear Regulatory Research Washington DC 2008. a report of the individual's expension to rediction and redicective contents, increased during the period of exployment to the Mathematical by the licenses pursuent to \$2 20.473(a) and containing parents the invertee of the licenses pursions to is 20.071(a) and 20.108. Such report shall be harmiched within 20 days after the exposure of the individual has been determined by the licenses or 20 days after the date of termination of exployment or work assignment, whichever to earlier.

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8 20.409 Notifications and reports to individuala.

(a) Requirements for notifications and reports to individuals of experiers to rediation or radioective material are

to radiation or radioactive material are specified in § 19.13 of this chapter. (b) When a licensee is required pur-suant to §§ 20.408 or 20.408 to report to the Commission any exposure of an individual to radiation or redisective material, the licenses shall also notify the individual. Such notice shall be transmitted at a time not later than the transmittal to the Commission, and shall comply with the provisions of \$19.13(a) of this chapter.

## EXCEPTIONS AND ADDITIONAL Report Providence Synthesis

## 0 29.201 Applications for manations

The Commission may, upon applica-tion by any licensee or upon its own initiative, grant such encouptions from the requirements of the regulations in this part as it determines are author-ized by law and will not result in undue heard to life or property.

### 0 30.543 Additional regulat

The Commission may, by rule, regulation, or order, impose upon any b-crosses such requirements, is addition to those established in the regulations is this part, as it decreas appropriate or accountry to protect health or to mini-sains danger to life or property.

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### 8 30.001 Vieletions.

6 38.601 Violeties.
An injunction or either court erder may be obtained prohibiting any violation of any provision of the Atomic phony Act of 1984, as amanded, er and the Atomic phone of the Atomi by fine or imprisonment or both, as provided by Law.

[Note removed 49 FR 19623]

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# PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

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December 30, 1982(rean)

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## PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

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# PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

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## PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

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## PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

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## PART 20 . STANDARDS FOR PROTECTION AGAINST RADIATION

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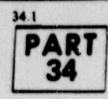
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## UNITED STATES NUCLEAR REGULATORY COMMISSION RULES and REGULATIONS

TITLE 18. CHAPTER 1. CODE OF PEDERAL REGULATIONS - ENGAGY



#### LICENSES FOR RADIOGRAPHY AND RADIATION SAFETY REQUIREMENTS FOR RADIOGRAPHIC OPERATIONS

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#### LI EMPTIONS

34.51 Applications for skamptin Appendix A.

Authority: Soca 61. 101. 102. 103. 00 Stat. 935. 946. 953. 954. as amondod (42 U.S.C. 2111. 2201. 2232. 2233): eec. 201. 06 Stat. 1242. as amended (42 U.S.C. 1001).

Section 34.32 eleo issued under sec. 208. 66 Stat. 1246 (42 U.S.C. 5648).

For the purposes of sec. 223. 60 Stat. 666. as amended (42 U.S.C. 2273): §§ 34.22. 34.23. 34.24. 34.25 (e). (b). and (d). 34.28. 34.29. 34.31 (e) and (b). 34.32, 34.33 (e). (c). and (d). 34.41. 34.42, 34.43(e). (b). and (c). and 34.44 are resued under sec. 101b. 00 Stat. 046. es amended (42 U S.C. 2201(bi): and \$\$ 34.11(d). 34 25 (c) and (d). 34 28. 34 27. 34 28(b). 34.20(c). 34.31(c). 34.33 (b) and (e). and 34 43(d) are issued under sec. 1010. 00 Stat. 950. as amended (42 U.S.C. 2201(o)). \$\$ 34.2. 34 11. 34 22. 34 28. 34 28. 34.31. 34.32. 34 33. 34 43 34 44. 34 51. and Appendix A-Amended

#### § 34.1 Purpose and scope.

This part prescribes recuirements for the impuance of licenses for the use of maled sources containing byproduct meterial and redistion safety requirements for persons using such sealed sources in radiography. The provisions and requirements of this part are in addition to, and not in substitution for, other requirements of this chapter. In particular, the provisions of Part 30 of this chapter apply to applications and licenses subject to this part. Nothing in this part shall apply to use of byproduct material for medical diagnosis or therapy.

#### 5 34.2 Definitions.

As used in this part:

"Permanent radiographic Listics" means a shielded installe the installation or structure designed or installation or structure designed or intended for radiography and in which radiography is regularly performed.

"Radiographer" means any individual who performs or who, in attendance at the site where the sealed source or sources are being used, personally supervises radiographic operations and who is responsible to the licenses for mouring compliance with the requirements of the Communos's regulations and the conditions of the license;

"Radiographer's amistant" means any individual who, under the personal supervision of a rediographer, uses rediographic exposure devices, social sources or related handling tools, or radiation survey instruments in radiography:

"Radiographic exposure device" means any instrument containing a maled source fastened or contained therein, in which the sealed source or shuelding thereof may be moved, or otherwise changed, from a shielded to unshielded position for purposes of making a radiographic exposure;

"Radiography" means the examination of the structure of materials by nondestructive methods, utilizing maind sources of byproduct materials:

"Sealed source" means any byproduct material that is encased in a

capsule designed to prevent leakage of escape of the byproduct material:

"Storage area" means any location. facility, or vehicle which is used to store, to transport, or to secure a rediographic exposure device. a storage container. or a sealed source when it is not in use and which is locked or has a physical barrier to prevent accidental exposure. tempering with. or unauthorized removal of the device. container. of source.

"Storage container" means a device is which maind sources are transborted or stored.

"Source changer" means a device med and used for replacement of sealed sources in rediographic exposure devices, including these also used for transporting and storage of sealed LOWPORS:

#### 34.3 Applications for specific feer

A person may the as application for specific licenses for use of sealed sources in rediagraphy is duplicate on NRC Form 512. "Application for Material Licenses." In accordance with the provisions of § 20.32 of this chapter.

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ar Remier (d) The N a has mit mitted the nd to this part to the Of has al Assessment and Budget (ObdB) for approval as required by the Paperwork Induction Ast of 1980 (se U.S.C. 3901 of adjustice collection requirements instained in this part under control -01.12 ----

(b) The approved information collection requirements contained in this part appear in \$\$ 54.11. 54.34. 54.28. 54.56. 54.57. 54.56. 54.51. 54.51. 54.32. 54.56. and 54.48.

34 8(b)

## PART 34 . LICENSES FOR RADIOGRAPHY AND RADIATION SAFETY-

(c) This part contains information Contain requirements in addition to any concerned under the control these approved under the courses sumber as eathed to paragraph (a) of this section. These information collection requirements and the control combers under which they are approved are as

(1) to ( 54.2. Perm MRC-21.58 to pereved under costrel sumber 3180appe

#### Subpart A-Booctile Lisensing Resairomonio

\$ 34.11 Lamaana of specific licenses for an of solar to correct to reduce ready.

An environtion for a specific beams for use of maked sources is radiography

(a) The approved #: (a) The applicant estisfies the general requirements specified in § 30.33 of this chapter:

(b) The applicant will have an adosete program for training redicgraphere and radiographers' assistants and submits to the Commission a schedule or de-scription of such program which specifies oba

(1) Initial training:

-

- (2) Pertadis training; (3) On-the-jeb training;

(4) blesse to be used by the licen to determine the rediographer's knowledge and understanding of and ability to compty with Commission regulations ing requirements, and the overand has ating and emergency procedures of the apphicant: and

(5) Means to be used by the licenses to determine the radiographer's amintant's they bear to and understanding of and ability to comply with the operating and emergency procedures of the applicant;

(c) The applicant has established and submate to the Commission satisfactory written operating and emergency pros-dures as described in § 34.33; -

> (d) The applicant has established and submits to the Commission a description of its inspection program adequate to ensure that its radiographics and radiographers' assistants follow the racingraphers' assistants follow the Commission's regulatory requirements and the applicant's operating and emergency procedures. The inspection

(1) Include observation of the performance of each radiographer and radiographer's essistant during an actual rediographic operation at

intervals not to exceed three months; (2) Provide that, if a radiographer or a

rediographer's assistant has not participated in a radiographic operation for more than three months since the

last inspection, that individual's performance must be observed and recorded the next time the individual participates in a radiographic operation: and

(3) Include the retention of inspection records on the performance of radiographers or radiographers' assistants for three years.

(e) The applicant submits a description of its over-ell organizational structure pertaining to the rediography pro-gram, including specified dalagations of entherity and responsibility for operation

of the program; and (f) The applicant who desires to con-dust his own look tests has established adaquate proceduras to be followed in loak testing saaled sources, for possible loakage and contamination and submits to the Commission a description of such procedures including: (1) Instrumentation to be used,

(2) Method of performing test, e.g., points on aquipment to be smeared and sthed of taking emear, and

(3) Pertassa experience of the person who will perform the test

#### Subport B-Rediction Safery Requirements

EQUIPMENT CONTROL

#### § 34.31 Limits on brock of radiation for radiographic expenses devices and -----

Radiographic capegore devices measuring hom those four (6) inches from the seeled source storage position to say exterior surface of the device shall have no redistion level is excess of \$0 milliroeatgeas per bour at siz (6) taches from my exterior surface of the Series. Radiopropilies exponers devices measuring a minimum of four (4) inclus from the naled course storage position to any estation surface of the device, and all storage containers for socied searces or for redicgraphic exponents devices, skall bern no rediction level in excess of 200 Breentants per bour of any estation eurises, and tes (10) multircentgens per hour at one motor from any extern surface. The radiation lovals specified are with the maled source in the distinged (i.e., "off") position.

## billi Loaking of rediographic superior invition, similar containers, and source

(a) Each rediagraphic exposure device shall have a loak or setar locked createness designed to provest uncetherized or cosidental removal of the sealed source from its chickled position. The exposure device or its container shall be hopt locked when not onder the disect correliance of a ander the direct surveillance of a radiographer or a radiographer o

essistant or as otherwise may be estherwise is § 24.51. In edition, during rediegrephic operations the sealed source assembly shall be secured in the chielded position each time the source is returned to that position.

(b) Each soaled searce store (9) asien posted acards storage centeiner and course changer shall have a bask or outer locked container designed to prevent unautherlad or accidental report of the scaled source from its shielded position. Storage containere and source changere shall be kept locked when containing sealed sources except when under the direct sources except when under the direct surveillance of a radiographer or a rediographer's assistant.

#### 8 34.23 Storage presentions

Lockod radiographic exposure devices and storage containers shall be physically secured to prevent tampering of removal by unauthorized personnel.

\$ 34.24 Rodiation movey instruments

The licenses shall maintain sufficient calibrated and operable redistion survey instruments to make physical reduction surveys as required by this part and Part 20 of this chapter.

Each redistion survey instrument shall be calibrated at untervals not to encod three months and after each instrument servicing and a record shall be maintained of the results of sech instrument calibration and date thereof for two years after the date of calibration.

instrumentation required by this section shall have a range such that two millurcentgens per hour through one roenten per hour can be measured

#### 8 34.25 Look testing, repair, tagging. opening, modification and replacement of maked sources.

(a) The replacement of any sealed source fastened to or contained in a radiographic exposure device and leak LESLING. POPER. LACENS. OPENING OF MAY other modification of any sealed source mall be performed only by persons specifically suthenzed by the Commussion to 60 00.

(b) Each sealed source shall be tested for baskage at intervals not to exceed 6 months. In the abance of a certificate from a transferor that a test has been made watten the 6 months pror to the transfer, the analod source shall not be put late use until tested.

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#### 34.25(C) PART 34 . LICENSES FOR RADIOGRAPHY AND RADIATION SAFETY

(c) The loak test shall be capable of detecting the presence of 0.005 microcurse of removable contamination on the maled sources. An acceptable leak test for maled sources in the possession of a rediography licensee would be to test at the nearest accessible point to the sealed source storage position, or other appropriate measuring point, by a procedure to be approved pursuant to §34.11(f).

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Records of leak test results shall be kept in units of microcuries and maintained for inspection by the Commission for six months after the next required leak test is performed or until the sealed source is transferred or disposed of.

(d) Any test conducted pursuant to paragraphs (b) and (c) of the section which reveals the presence of 0.005 microcurs or more of removable radioactive material shall be considered evidence that the sealed source is leaking. The licenses shall immediately withdraw the equipment involved from use and shall cause it to be decontaminated and repaired or to be disposed of. in accordance with Commission regulations. A report shall be filed, within 5 days of the test, with the Director of Nuclear Matenal Safety and Safeguards, U.S. Nuclear Regulatory Commission, Washington, D.C. 20555, describing the equipment involved, the test results, and the corrective action taken. A copy of such report shall be sent to the Director of the appropriate Nuclear Regulatory Commission's Inspection and Enforcement Resional Office listed in Appendix D of Part 20 of this chapter "Standards for Protoction Against Radiation."

(e) A sested source which is not fastened to or contained in a radiographic exposure device shall have permanently attached to it a durable tag at least one (1) inch square bearing the prescribed radiation caution symbol in conventional colors, magents or purple on a yellow background, and at least the instructions: "Danger-Radioactive Material-Do Not Handle-Notify Civil Authorities if Found."

#### § 34.26 Quarterly investory.

Each licensee shall conduct a quarterly physical inventory to account for all sealed sources received and possessed under his license. The records of the inventories shall be maintained for two years from the date of the inventory for inspection by the Commission, and shall include the quantities and kurds of byproduct material, location of sealed sources, and the date of the inventory.

§ 34.27 Utilization logs.

Each licensee shall maintain current logs, which shall be kept available for two years from the date of the recorded event, for inspection by the Commission, at the address specified in the license, showing for each sealed source the following information.

(a) A description (or make and model number) of the radiographic exposure device or storage container in which the maled source is located.

(b) The identity of the radiographer

(c) The plant or site where used and dates of use

#### 51.30 inspection and nativanance of radiographic capacity devices, storage containers, and course changers.

(a) The licensee shall check for obvious defects is rediagraphic exposure devices, storage containers, and source changers prior to use each day the equipment is used. (b) The licensee shall conduct a

(b) The licensee shall conduct a program for inspection and maintenance of radiographic exposure devices. storage containers, and source changers at intervals not to exceed three months or prior to the first use thereafter to essure proper functioning of components important to safety. Reserts of these inspections and maintenance shall be hept for two years.

#### 1 34.20 Permanent redagraphie Installations.

(a) Permanent rediagraphic installations hoving nigh redistion area entrance controls of the types described in § 20.209(c) (2)(ii), (2)(iii), or (4) shall also most the following special requirement.

(b) Each entrance that is used for personnel access to the high rediction area in a permanent redicgraphic

installation to which this section applies shall have both visible and audible tearning signals to warn of the presence of radiation. The visible signal shall be actuated by radiation whenever the source is exposed. The audible signal shall be actuated when an attempt is made to enter the installation while the source is exposed.

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(c) The slarm system shall be tested at intervals not to exceed three months or prior to the first use thereafter of the source in the installation. Records of the tests shall be kept for two years.

#### PERSONAL RADIATION SAFETY REQUIREMENTS FOR RADIOGRAPHERS AND RADIOGRAPHERS' ASSISTANTS

#### ----

(a) The licenses shall not permit any individual to act as a radiographer until such individual:

(1) Has been instructed in the subjects outlined in Appendix A of this part

(2) Has received copies of and instruction in NRC regulations contained in this part and in the applicable sections of Parts 19 and 20 of this chapter. NRC license(s) under which the radiographer will perform radiography. and the licenses's operating and emergency procedures:

(3) Has demonstrated competence to use the licenses's redegraphic exposure devices, sealed sources, related handling tools, and survey instruments.

(4) Mas demonstrated understanding of the instructions in this paragraph (a) by successful completion of a written test and a field examination on the subjects covered.

(b) The licenses shall not permit any individual to act as a radiographer s assistant until such individual:

(1) Has received copies of and instruction in the licensee s operating and emergency procedures:

(2) Has demonstrated competence to use, under the personal supervision of the radiographic, the radiographic exposure drvices, sealed sources, related handling tools, and radiation survey instruments that the assistant will use; and

(3) Hes domensurated understanding of the instructions in this paragraph (b) by successfully completing a written or oral test and a field examination on the subjects covered.

(c) Records of the above training. including copies of written tests and dates of oral tests and field examinations, shall be maintained for three years. PART 26 . LICENSES FOR RADIOGRAPHY AND RADIATION BAFETY-

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1 34.51 Operating and smargenery press

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Genes. The listeness's operating and ener-gency procedures shall institute instruc-tions in at least the following: (a) The handling and use of listeneed coaled cources and rediciprophic onpo-cure dovices to be employed such that no person is likely to be exposed to re-clation dense in choses of the limits e-tablished in Part 20 of this chapter "Standards for Protection Against Re-diation ":

(b) blocheds and excessions for conucting rediction surveys: (c) Methods for controlling ecoses to

(d) Mothods and exceptions for less-ing and securing radiographic expo-sure devices, storage containers and

ealed sources; (c) Porcennol monitoring and the use of personnel monitoring equipment

(f) Transporting social sources to field locations, including packing of ra-diographic exposure devices and stor-age containers in the vohicles, posting of vohicles and control of the social sources during transportation:

(6) Minimizing expression of persons in the event of an accelerat:

(b) The procedure for notifying proper periods in the event of an ess-dent: and

(1) Mauntenance of records.

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()) The inspecties and maintenance of radiographic ensure devices and storage containers.

(b) Stops that must be taken immediately by recherchy percennel is the sympt a product desimptor is found to be off-ecale.

(1) The procedure(s) for identifying and reporting defects and nonsceapli-ance, as required by Part 31 of this chapter.

#### 0 M.35 Personnel menteries.

6) 14.35 Personnel meetkering. (6) The licenses shall not permit any individual to act as a rackographer or a radiographer's amintens values, at all limes during radiographic connectons, each such individual sears a direct reading peaket desizator and either a film badge or a thermoluminazont de-director (TLD). Pecket desimeters shall have a range free sere to at least 200 millircentgens and shall be reacharged at the start of each shift. Each film badge and TLD shall be as-climed to and worm by cally one indi-vidual. vidual

(b) Pocket designeters shall be read and exposures recorded daily.

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(c) Pecket determiner shall be checked at periods but to excess and year for correct response to radiation. Acceptable determiner shall read Within plus or minus 30 percent of the true rudiation exposure.

(d) If an individual's pocket determs tar is discharged beyond its range, his film badge or TLO shall be immediate by sent for proceeding.

(c) Reports received from the film beings or TLD presented from the lines for introduces used the Commission suthorized their disposal. Records of daily postet distances readings shall be kept for two years.

## PARCAUTIONARY PROCEEDURED ED RADIOGRAFIER OPERATIONS

#### 0 34.41 Berterito.

Paddi Benericy. During each radiographile operation the radiographics or radiographics and depart shall maintain a direct rurred-inces of the operation to protect evaluat onearthermod entry into a high radiotion area, as defined in Part 20 of this charter, crouget (a) where the high rediation area is equipped with a control device or an alarm system is control device or an alarm system of the inclusion to protect application of a to locked to protect application thermod or estimated entry.

#### 181.38 Parties

Notwithertanding any providers in ( 30.2044) of this chapter, areas in which redispreshy is being performed shall be complementaly period as re-quired by ( 30.25%(b) and (ax1) of this chanter.

#### P1 24.43 Realized aprope

The licensee shall ensure that: (a) At least one calibrated and

operable reduction survey instrument is available at the location of its rediographic operations whenever radiographic operations are being performed, and at the storage arer as defined in § 34.2. whenever a radiographic apposure device. a storage container, or source is being placed in otorago.

(b) A survey with a calibrated and operable radiation survey instrument is made after each exposure to determine that the sealed source has been returned to its shielded pasition. The entire circumference of the redicgrephic exposure device must be surveyed. If the rediographic exposure device has a course guide tube, the survey must include the guide tube.

(c) A survey with a calibrated and operable rediction survey instrument is made et any time a rediographic exposure device is placed in a storage area, as defined in § 34.2, to determine

that the seeled source is in its shielded (d) A rocard of the atorage purvey

required in paragraph (c) is made and is rotained for three years when that storage survey is the last one performed in the work day.

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densitie Whose-ver a redicernspher's excitant uses resided sources or related course handling tools or conducts radiation arrays required by § 84.49(b) to deter-ing that the maked source has re-twood to the chiefed courts has a radio-station of the redicernspher's personal presence to the cits where the shifts of the redicerspher to give interfacts courts are being used (b) the shifts of the redicerspher to give interfacts courts to be the oper-sites referred to the the courts.

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SECTION III

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TRAINING PROGRAM

SECTION III.A

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TRAINING PROCEDURE

#### SECTION III.A

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#### RADIOGRAPHIC TRAINING PROCEDURES

#### A. PURPOSE

This training procedure establishes Law Engineering's program for training and examining individuals who are radiographic technician candidates.

#### B. SCOPE

. 2016 This procedure shall apply to all individuals who receive, possess, use or transfer any source of radiation within an Agreement State or within the jurisdiction of the Nuclear Regulatory Commission under Law Engineering's license. In addition, it will apply to all such individuals who operate x-ray equipment.

#### C. LEVELS OF QUALIFICATION

There shall be three levels of qualification under Law Engineering's Radiation Safety License. The duties and responsibilities of each of these levels are detailed in the Administrative Control and Radiation Protection Procedure section of this Safety Manual.

#### 1. Radiation Safety Officer

All Radiation Safety Officers will have satisfactorily completed a minimum of a one-week (40 hour) program in radiation safety. This program may be administered by either Law Engineering personnel or by commercial consultants. The Radiation Safety Officer should also have a minimum of one year of actual experience as a radiographer.

#### 2. Radiographer

All candidates for the position of Radiographer shall have satisfactorily completed the formal training and on-the-job training as a Radiographer's Assistant with Law Engineering. He will have received copies of and instructions in the regulations contained in the Safety Manual (\*) and shall have demonstrated understanding thereof. He will have demonstrated competence to use the source of radiation, related handling tools, and survey instruments which will be employed in his assignment.

III.A.1

#### 3. Radiographers With Previous Training

Individuals who have been a radiographer for another licensee, will verify competency to act as a radiographer for Law Engineering. The individual will provide the records from previous employers verifying training and experience comparable to that required by Law Engineering. He will have received copies and instructions in the regulations confirmed in the Safety Manual (\*) and shall have demonstrated competence to use source of radiation, related handling tools, and survey instruments which will be employed in his assignments.

#### 4. Radiographer's Assistant

All candidates for the position of Radiographer's Assistant should be given formal training in the use of sealed sources and x-ray equipment in industrial radiography. This training will be administered by the RSO and/or a qualified firm whose program meets the minimum standards as set forth by this procedure. He will have received copies and instructions in the regulations confirmed in the Safety Manual (\*) and shall have demonstrated understanding thereof. He will have also demonstrated competence to use, under the personal supervision of the Radiographer, the sources of radiation, related handling tools and radiation survey instruments which will be employed in his assignments.

#### D. FORMAL TRAINING

All candidates for the positions of Radiographer or Radiographers Assistant will be given formal training. This formal training will be administered by the RSO and/or a qualified consultant in accordance with Law Engineering's Radiographic Manual. A minimum of 40 cumulative hours will be considered as minimum formal training prior to examination.

#### E. WRITTEN EXAMINATION

A written examination will be given all applicant Radiographers, Radiographers with previous training, and Radiographers Assistants upon completion of the training program. This examination is to determine their knowledge and understanding of, and ability to comply with, the Company's Administrative Control and Radiological Protection Procedures, States' Regulatory Commission's Regulations and all Agreement States Regulations. The applicant will not be permitted to refer to any reference manual during the test. The examination shall consist of a minimum of fifty questions and problems. A score of 90% will be considered a minimum passing grade. If the applicant makes less than 90% on the examination, he may either retake the examination or receive additional instruction before re-examination at the discretion of the examiner. If the applicant makes less than 75% on the examination, he will receive an additional four (4) hours of formal training. He will then be re-examined. A re-examination score of 90% will be considered a minimum passing grade. The results of the examination will be kept on file. All missed examination questions will be reviewed with the applicant.

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F. ON-THE-JOB TRAINING

Upon satisfactory completion of the formal training program and the examination, all Radiographer Assistants will be required to work with the experienced Radiographers for a period of not less than three months.

G. PRACTICAL EXAMINATION

For a period of one week, the prospective Radiographer and radiographers with previous training and experience with another employee will assume the responsibility for conducting the radiographic operations. His conduct will be closely observed by the Radiographer and then discussed with the RSO at the end of the trial period. If it is determined that the candidate has demonstrated his knowledge and ability to comply with the radiation safety rules, competency in the use of the exposure devices and related radiation monitoring equipment, he will then be considered qualified as a Radiographer. Frequent inspections by an experienced Radiographer will be made of this individual's radiographic operations during the first year of employment.

#### H. PERIODIC TRAINING

A formal review of the training course of one day's duration will be conducted by the Safety Officer at least once a year or more frequently when deemed necessary by the RSO. This training shall be documented.

(\*) The Safety Manual will contain as a minimum the following:

1. The applicable Agreement State Regulations.

- 2. The NRC Title 10, Parts 19, 20 and 34.
- 3. Training Program.
- 4. Administrative Controls.
- 5. Operating Emergency Procedures.

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SECTION III.B

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TRAINING MANUAL

#### SECTION III.B

#### TRAINING MANUAL

#### A. FUNDAMENTALS OF RADIATION SAFETY

1. Characteristics of Radiation

We are authorized by the Nuclear Regulatory Commission and Agreement State to possess radioactive isotopes, Iridium 192 and Cobalt 60. In addition, two other commonly used radioactive isotopes, Cesium 137 and Radium, will be discussed.

These radioactive materials emit beta and gamma radiation as the radioactive atoms decay to stable atoms, that is, to the nonradioactive state. In addition, radium also emits alpha radiation in decaying to the stable state. The radioactive gaseous element, radon, is included in the decay scheme of radium, whereas Cesium 137, Iridium 192 and Cobalt 60 do not change from the solid state in the decay process. The gamma radiation from these radioactive sources will not cause materials commonly used in industrial radiography to become radioactive. This is not to be confused with radioactive contamination of an object which involves the actual deposition of a radioactive material on it.

The alpha and beta radiation from these radiographic sources have very limited penetrating power in matter and, for the most part, are absorbed in the capsule in which the radioactive materials are sealed. Gamma radiation, however, is highly penetrating. This makes it useful for radiography and also accounts for the potential external radiation hazard which is associated with the use of these materials. Gamma rays are similar in physical properties to X-rays, but differ in their origin. Gamma rays are emitted from unstable nuclei of atoms, whereas X-rays originate in the orbital electron system outside of the atomic nuclei.

#### 2. Terms and Definitions

The REM is a measure of the dose of any ionizing radiation to tody tissue in terms of its estimated biological effect relative to a dose of one roentgen of X-rays. One millirem (mREM) = 0.001 REM. When considering personnel exposure, the term milliroentgen (mR), which is 1/1000 of a roentgen, is generally used.

The <u>roantgan</u> (R) is the unit of measurement of X-rays and gamma rays absorbed in air. It is a measure for the absorption of X and gamma rediction in the same sense that feet or inches are measures of length, and pounds a measure of weight. The roentgen represents a rather large quantity of absorbed radiation being about the amount which would be received in one hour at a point 3 feet from an unshielded capsule containing a gram of radium. The often used work "dome" refers to the number of roentgens received while "dome rate" indicates dome received per unit of time.

The <u>curie</u> (Ci) is a unit of activity for measuring the quantity of a radioactive material. The curie may be defined as that quantity of radioactive material which has  $3.7 \times 10^{10}$  nuclei disintegrating per second. A millicurie (mCi) is 1/1000 of a curie.

Each disintegrating atom in decaying to the stable state may or may not emit a gamma ray or it may give off more than one gamma ray, depending upon the properties of the atomic nuclei. For example, two gamma rays are emitted for each disintegrating atom of Cobalt 60, whereas one gamma ray is associated with 95 percent of the Cesium 137 atoms decaying.

The term "half life" refers to that period of time in which a given quantity of a specific radioactive isotope will decay to an activity equal to one-half of the original activity. After two half-life periods, only one-quarter of the original activity will remain, and so on.

Table I gives data on the radioactive characteristics of Radium, Cesium 137, Cobalt 60 and Iridium 192.

TABLE I

CHARACTERIS	TICS OF RAI	RADIOGRAPHY	USED	IN INDUSTRIAL
Radioactive Material	Half Life	Ganna Rays, Nev*	Rate	Gamma Dose Per Curie rhm**
Radium 226	1620 yrs	11 principal gammas, 0.24 to 2.20	•	0.84***
Cesium 137	33 yrs	0.66		0.39
Cobalt 60	5.2 yrs	1.17 and 1.33		1.35
Iridium 192	74 days	12 gammas reported, 0.21 to 0.61		0.55

\* Million electron volts

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\*\* Roentgens per hour at 1 meter

\*\*\* Radium in equilibrium with decay products & sealed in platinum capsule having 0.50 mm wall thickness

#### 3. Leak Testing

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The Commission and Agreement States require that all by-product material covered by Law Engineering Testing Company's License be tested for leakage and/or contamination as follows:

Each sealed source shall be tested for leakage at intervals not to exceed six (6) months. In the absence of a certificate from a transferor that a test has been made within the six (6) months prior to the transfer, the sealed source shall not be put in use until tested.

All leak testing of scaled sources will be accomplished with a Wipe Test Kit which will be procured from Gamma Industries, Inc., Technical Operations, Inc., or other approved vendors. The leak test is to be performed only by a qualified Radiographer, in accordance with the applicable appendix of our Administrative. Control and Radiological Protection Procedures.

4. Hazards of Excessive Exposure to Radiation

Absorption by cells of the human body of X or gamma radiation can result in their damage or possible destruction. The human body can tolerate a certain amount of exposure to gamma radiation without impairing the overall function of the body, just as it can tolerate a certain amount of direct exposure to sunlight without deleterious effects. We are continuously exposed to ionizing rays from natural sources, such as cosmic radiation or radiation from radioactive materials present in surrounding soil and atmosphere. At sea level, the exposure from natural sources is on the order of 1.5 milliroentgens per week.

Damage of cells or tissues may be permitted locally if medical benefit is to be derived from the exposure. For example, X-rays and radioactive materials are commonly used in the field of medicine to destroy cancerous tissue. Such medical uses are prescribed by physicians and radiation is administered under carefully-controlled conditions. When no medical benefit is to be derived from exposure to radiation, every effort should be made to keep personnel exposure as low as possible.

A question frequently encountered concerns the likelihood of sterility resulting from the radiation exposures normally received during radiographic operations. This likelihood is remote in that single doses of 600 to 800 roentgens in the testes are required to produce sterility in the male. On the other hand, a whole-body dose of 450 roentgens received in a short period of time would kill approximately 50 percent of the persons receiving such an exposure. A radiographer generally receives a small fraction of a roentgen in a week.

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Maximum permissible exposures of an individual to radiation are detailed in the Company Administrative Control and Radiological Protection Procedures, and applicable NRC and Agreement States Regulations.

5. Levels of Radiation from Radioisotopes

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As described earlier, different radioisotopes have different activity levels. The following table (Table II) lists four (4) radioisotopes and the intensity of each at various distances. This intensity is the dose rate (R/hr) at the distances listed per curie or (R/hr/Ci).

TABLE II

			DI	STANCE	FROM	SOURCE	
RADIOISOTOPE	1 METER	<u>1 FT</u> .	2 FT	4 FT	8 FT	16 FT	32 FT
Cobalt 60	1.35	14.5	3.6	0.9	0.23	0.06	0.014
Radium 226	0.84	9.0	2.3	0.6	0.14	0.035	0.009
Iridium 192	0.55	5.9	1.5	0.4	0.09	0.023	0.006
Cesium 137	0.39	4.2	1.1	0.26	0.07	0.016	0.004

6. Methods of Controlling Radiation Dose

Working Time: The total radiation exposure received by a person in a given field of radiation will depend upon the length of time that he stays there. For example, a person remaining in a given field of radiation for 5 minutes would receive only one-half as much exposure as he would in 10 minutes. If it is not possible to control exposure by varying working distances or using shielding, exposure must be controlled by limiting working time. Control of personnel exposure by limiting working time may require the rotation of workers.

This first fundamental appears also in determining the permissible working time in a given field of radiation, based upon the permissible weekly exposure value. The allowable working time can be obtained by applying the following equation:

Allowable Working Time = Permissible Exposure (mR/wk) Exposure Rate (mR/hr) Example:

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Permissible exposure = 90 mR/wk Exposure rate at radiation boundary = 2 mR/hr Allowable working time =  $\frac{90 \text{ mR/wk}}{2 \text{ mR/hr}}$  = 45 hr/wk

Working Distance: The farther from a radiographic source a person can work, the lower will be his exposure for any given period of time. The dose rate from a radiographic source decreases with distance in the same manner that the intensity of light decreases as a person moves farther from the light source.

The amount the dose rate decreases varies inversely with the square of the distance or:

 $\frac{I_1}{I_2} = \frac{D_2^2}{D_1^2}$ 

Where:  $I_1$  = the intensity or dose rate at  $D_1$  and  $I_2$  = the intensity or dose rate at  $D_2$ .

Example 1:

If the dose rate at 20 ft = 12 mR/hr, what would the dose rate be at 40 ft.

 $I_1 = 12 \text{ mR/hr}$  $D_1 = 20 \text{ ft}$ 

12 = ?

D2 = 40 ft

therefore  $12 \text{ mR/hr} (40)^2$ 

I2	(20) <sup>2</sup>
12	= $D_1^2 \times I_1$
	D2 <sup>2</sup>
12	$= \frac{(400)(12)}{1600} = 3 \text{ mR/h}$

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#### Example 2:

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What would be the distance required from an unshielded 50 Curie Iridium 192 source to establish a 2 mR/hr boundary?

(50 Ci) (5,900 mR/hr/Ci at one foot) 11 295,000 mR/hr 12 2 mR/hr DI D22 = 11 x D12 1 ft 12 D2 D2 × D12 12 295,000 mR/hr D22 2 mR/hr D2 95,000 385 feet

Shielding: The use of shielding material affords an excellent means for controlling personnel exposure in radiographic operations. Shielding material is used to absorb or stop the radiation. Materials commonly used to shield gamma radiation are concrete, iron or steel and lead. Heavier materials such as these are more effective for shielding gamma radiation than are lighter materials such as aluminum and soil.

Density variations of specific materials as affected by porosity will change shielding characteristics.

Tenth-Value Thickness: The thickness of a shielding material which will reduce the amount of gamma radiation passing through the shield to one-tenth that of the radiation entering the shield is referred to as the tenth-value layer. This thickness varies, depending upon the shielding material and the energy of the gamma radiation in guestion. The reduction factor resulting from the use of more than one tenth-value layer in a shield is the product of as many tens as there are tenth-value layers used. For example, a shield thickness equivalent to three tenth-value layers would give a reduction factor of 10 x 10 x 10 or 1000.

Half-Value Thickness: Another specific thickness which is convenient to use in shielding problems is the half-value layer. The half-value layer is that thickness of material which will reduce the radiation intensity one-half that entering the shield.

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The procedure for making calculations using the half-value layer is the same as that demonstrated from the tenth-value layer except that the number two is used instead of ter.

The following table gives the approximate tenth- and halfvalue thickness for various materials which may be used for shielding radiation from Cobalt 50, Radium 226, Iridium 192 and Cesium 137.

#### TABLE III

#### Approximate Tenth- and Half-Value Layer Thicknesses for Various Shielding Materials

THICKNESS IN INCHES OF: LEAD IRON CONCRETE\* RADIOISOTOPE 1/10 1/10 1/2 1/2 1/10 1/2 Cobalt 60 1.62 0.49 2.90 9.0 2.7 0.87 Radium 226 1.85 0.55 3.03 0.91 9.6 2.9 Cesium 137 0.84 0.25 2.25 0.68 7.1 2.1

0.19

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Iridium 192

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The thicknesses for tenth- and half-value layers provide shielding protection from the scattered radiation resulting from deflection of the primary gamma rays within the shield as well as protection from primary radiation from the source. The tenth-value thicknesses were taken as one-third the thickness of shielding material necessary to give a reduction factor of 1000. The half-value thickness is equal to the tenth-value thickness divided by 3.32.

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6.2

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\*Density of concrete assumed to be 147 pounds per cubic foot.

#### B. RADIATION DETECTION INSTRUMENTATION

#### 1. Use of the Victoreen Survey Meter Model 592

General Description: The instrument is designed to measure the intensity of X or gamma radiation of mixed energy spectra, in milliroentgens per hour, with an accuracy conservatively rated at plus or minus 10 percent of true dose over the energy range from 50 Kev to 1.3 Mev. Calibration is held well within 5 percent, but allowance is made for reading and zeroing errors. The ionization chamber is hermetically sealed to make it independent of altitude and air-density variations.

The Model 592 Gamma Survey Meter is particularly suited for monitoring radiation leakage around X-ray machines, for spot checks of many radiation sources, for monitoring during decontamination procedures, for monitoring of radioisotopes and all surveying for radiation hazards where a portable, highly-accurate instrument is required. An ionization chamber survey instrument is required for intensities greater than 1 mR/hr.

This is a battery-operated ion chamber instrument for the measurement of X and gamma radiation over the range of 1 to 1000 mR/hr at energies given in paragraph one above. Three linear ranges with full-scale sensitivities of 1000, 100, and 10 mR/hr are provided. A rugged fiberglas reinforced case houses the components and ion chamber assembly. The case has a top and bottom section held together by two Dzus fasteners. The mater, two controls and a carrying handler are on the top surface of the instrument.

The meter is graduated from 0 to 10 mR/hr. The Off/On selection switch knob and zeroing control knob are located to the left and right of the carrying handle at fingertip reach. Three range positions, X100, X10 and X1 are marked on the case top. A guard ring protects the zeroing knob against accidental displacement.

#### Reference Data:

Range	- 0-10, 0-100, 0-1000 mR/hr
Energy Range	- 50 Kev to 1.3 Mev.
Accuracy	- 10% at full scale (0.05 to 1.3 Mev.)
Battery Complement	- 2 RM-4 Mercury Cells, 1.3 Volts Each 10 No. 412 Eveready 22.5 Volt Batteries
Battery Life Weight	- 300 hours - 4-3/4 lbs.
	Shipping Weight, 12 lbs. (approx.)

Operation: The Gamma Dose Rate Meter, Model 592, is a portable ion chamber survey instrument for the measurement of X and gamma radiation over the range of 1 to 1000 mR/hr at energies between 50 Mev and 1.3 Mev. Three linear ranges with full sensitivities of 1000, 100 and 10 mR/hr are provided.

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There are two external controls on the case: a five-position range switch to the left of the carrying handle, and a zero adjustment control to the right of the handle. The five positions of the range switch are Off, Zero, X100, X10 and X1. In the OFF position, all batteries are disconnected.

Operating Steps: The operating steps are as follows:

- 1. Turn the range switch to the Zero position.
- 2. Adjust the zero control (the right-hand control) so that the meter reads exactly zero. In the zero position, the input has been switched to a reference potential and the instrument has been switched to a maximum sensitivity of X1, which allows accurate zeroing in a radiation field.

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 Turn the range switch to the X100, X10 or X1 range, as required, and the instrument will measure gamma radiation in mR/hr.

Each time the instrument is turned off it is advisable to zero the meter again when a new measurement is to be made, unless such measurement is made using the X100 or X10 range. This applies to situations where frequent measurements are made, as in surveys.

#### 2. Use of the Eberline Geiger Counter, Model E510G

#### Description of Controls

SCALE SWITCH: This four-position control combines the function of turning the instrument ON and selecting the desired scale and proper meter response. The control is marked OFF, X100, X10 and X1.

RESET: By pressing the reset button, the meter pointer can be rapidly zeroed after a reading has been taken. This decreases the delay due to slow meter response on the lower scale.

BATTERY CHECK: Battery voltage may be checked by depressing the BATT. CHECK switch and observing the meter. The meter should read within the green portion.

#### Meter Reading Interpretation

To read the gamma field strength, it is necessary to multiply the meter reading by the number indicated by the scale switch. If the scale switch is set on X10, and the meter reads 6, the gamma field strength would be this 6 multipled by 10, or 60 mR/hr.

Radiation is random in nature and when the instrument is in a radiation field, there will be a slow movement of the meter pointer. This movement is due to the randomness of the photon or particle. Observe the meter for a sufficient period of time to determine the average reading. This is best done by observing a high reading, waiting until the reading drops off to a low value and returns to another high value and taking the average between the two extremes as the proper meter reading.

#### Monitoring for Gamma Radiation

Set the scale switch on the X100 position. If the meter does not read upscale, continue moving the scale switch to the lower multiplier until an upscale reading is obtained. When the proper scale has been selected, observe the meter action long enough to define the average reading.

3. Use of the Eberline Survey Meter, Model E130G

#### Description of Controls

SCALE SWITCH: This four-position control combines the function of turning the instrument ON and selecting the desired scale and proper meter response. The control is marked OFF, BATT, X100, X10, X1. RESET: By pressing the reset button, the meter pointer can be rapidly zeroed after a reading has been taken. This decreases the delay due to slow meter response on the lower scale.

BATTERY CHECK: Battery voltage may be checked by turning the control to "BATT" and observing the meter. The meter should read within the zone marked "tattery check."

## Meter Reading Interpretation

To read the gamma field strength, it is necessary to multiply the meter reading by the number indicated by the scale switch. If the scale switch is set on X10, and the meter reads 6, the gamma field strength would be this 6 multiplied by 10, or 60 mR/hr.

Radiation is random in nature and when the instrument is in a radiation field, there will be slow movement of the meter pointer. This movement is due to the randomness of the photon or particle. Observe the meter for a sufficient period of time to determine the average reading. This is best done by observing a high reading, waiting until the reading drops off to a low value and returns to another high value and taking the average between the two extremes as the proper meter reading.

## Monitoring for Gamma Radiation

Set the scale switch on the X100 position. If the meter does not read upscale, continue moving the scale switch to the lower multiplier until an upscale reading is obtained. When the proper scale has been selected, observe the meter action long enough to define the average reading.

4. Use of the Gamma Industries, Model 200D

The Gamma Industries, Model 200D, is a survey meter designed to detect and measure gamma radiation levels of 0 to 2000 mR/hr. The instrument is controlled by one five-position switch, which has the following positions: OFF, TEST, X100, X10, and X1.

#### Battery Test

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At the beginning of each work day, and periodically throughout the day, a battery test should be performed. To perform the battery test, place the control switch in the TEST position. A meter reading of at least 13 should be obtained. If not, the batteries should be replaced.

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## Survey Meter Operation

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To measure the radiation intensity in a gamma radiation field, set the control switch of the survey meter to the X100 position. If no indication is obtained, continue moving the control switch to the next lower scale (X10, X1) until a reading is obtained. \_¥

To determine the radiation intensity you are measuring, multiply the meter reading by the value of the control switch setting (i.e., if the meter reading is 8 and the control switch setting is X10, the radiation intensity is 80 mR/hr).

Radioactive decay is a random process. When the instrument is in a radioactive field, there will be a slow, continuous movement of the meter pointer. Observe the meter for a sufficient amount of time to determine an average reading.

5. Use of the Victoreen, Model 492

The Victoreen Instrument Division, Model 492, is a survey meter designed to detect and measure gamma radiation levels of 0 to 1000 mR/hr. The instrument is controlled by one five-position switch, which has the following positions: OFF, BAT., X100, X10, and X1.

#### Battery Test

At the beginning of each work day, and periodically throughout the day, a battery test should be performed. To perform the battery test, place the control switch in the TEST position. A meter reading of at least 7 should be obtained. If not, the batteries should be replaced.

#### Survey Meter Operation

To measure the radiation intensity in a gamma radiation field, set the control switch of the survey meter to the X100 position. If no indication is obtained, continue moving the control switch to the next lower scale (X10, X1) until a reading is obtained.

To determine the radiation intensity you are measuring, multiply the meter reading by the value of the control switch setting (i.e., if the meter reading is 8 and the control switch setting is X10, the radiation intensity is 80 mR/hr).

Radioactive decay is a random process. When the instrument is in a radioactive field, there will be a slow, continuous movement of the meter pointer. Observe the meter for a sufficient amount of time to determine an average reading.

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#### 6. Use of the Eberline Survey Meter, Model E120G

#### Description of Controls

SCALE SWITCH: This four-position control combines the function of turning the instrument ON and selecting the desired scale and proper meter response. The control is marked OFF, BATT, X10, X1 and X0.1.

RESET: By pressing the reset button, the meter pointer can be rapidly zeroed after a reading has been taken. This decreases the delay due to slow meter response on the lower scale.

BATTERY CHECK: Battery voltage may be checked by turning the control to "BATT" and observing the meter. The meter should read within the zone marked "battery check".

#### Meter Reading Interp station

To read the gamma field strength, it is necessary to multiply the meter reading by the number indicated by the scale switch. If the scale switch is set on X10, and the meter reads 6, the gamma field strength would be this 6 multiplied by 10, or 60 mR/hr.

Radiation is random in nature and when the instrument is in a radiation field, there will be a slow movement of the meter pointer. This movement is due to the randomness of the photon or particle. Observe the meter for a sufficient period of time to determine the average reading. This is best done by observing a high reading, waiting until the reading drops off to a low value and returns to another high value and taking the average between the two extremes as the proper meter reading.

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#### Monitoring for Gamma Radiation

Set the scale switch on the X10 position. If the meter does not read up-scale, continue moving the scale switch to the lower multiplier until an up-scale reading is obtained. When the proper scale has been selected, observe the meter action long enough to define the average reading.

7. Calibration of instruments

Instruments will be calibrated using the following procedures.

- a. Calibrations of survey meters should be performed with radionuclide sources. (Neither electronic calibrations that do not involve a source of radiation nor the use of small check sources such as those incorporated into some survey meters are acceptable for calibration.)
- b. The sources should be approximate point sources.

- c. The activity of the source or exposure rates at given distances should be traceable by documented measurements to a standard source certified within 5% accuracy by the U.S. National Bureau of Standards (NBS) or other recognized standards laboratory.
- d. Instruments should be calibrated at least each 90 days and after servicing.
- e. Each scale of an instrument should be calibrated at at least two points located at approximately 1/3 and 2/3 of full scale. For logarithmic ratechanging instruments, the calibration should be made near the mid-range of each decade, and two points should be calibrated on at least one of the decades.
- f. The exposure rate measured by the instrument being calibrated should differ from the true exposure rate by less than ±10% at the calibration points. (Read the appropriate instrument manual to determine how to make the necessary adjustments to bring the instrument into calibration.) Readings within ±20% will be considered acceptable if a calibration chart, graph, or response factor is prepared and used with the instrument to interpret meter readings to within ±10% for radiation protection purposes.

The calibration of survey instruments should be accomplished only by trained and approved personnel.

8. Survey Techniques

Survey techniques described in our Company Administrative Control and Radiological Protection Procedures will be discussed in detail. Using Table II in this training program and the inverse square law, it will be shown how to determine the source to rope barrier distance prior to exposing the source. Actual setups will be made and the areas surveyed. In addition, a lost source demonstration will be simulated and the correct method of surveying the area and locating the source will be shown. Each individual shall at this time be required to demonstrate this competency in the use of the survey meter.

C. USE OF PERSONNEL MONITORING EQUIPMENT

Thermoluminescent Dosimetry (TLD): One January 1, 1971, Law Engineering began using TLD badges as a replacement of the film badges then in use. All subsequent references to film badges in this manual will relate to the use of TLD badges. Film badges are supplied by Eberline Instruments Corporation, Santa Fe, New Mexico 87501.

A TLD badge consists of a small chip of Lithium Fluoride and filter media in an outer case which discriminates between different energy ranges. Each Radiographer and Radiographer Assistant wears a TLD badge for one month. It is then returned to the supplier for processing and reporting. This "instrument" totalizes or measures accumulated dosage. An advantage is that a record is kept that cannot be altered or lost through negligence of reading and recording. A disadvantage of the TLD badge is that the dosage cannot be determined until after the TLD has been processed. Consequently, we are required to wear a pocket dosimeter in conjunction with the TLD badge. A record of the dosimeter readings is to be recorded at the end of each day.

Dosincters: The pocket dosimeter differs from the indirect reading type because it may be read directly by the wearer at any time. The dose is read on an internal scale built into the dosimeter and can be illuminated by an external light source, such as an electric light. The dosimeter has a built-in string electronmeter and ion chamber. A minimum range of 0 to 200 mR is required for normal radiographic work. Dosimeters with a range of 0 to 1,000 or 2,000 may be worn if deemed necessary. A dosimeter charger is used to impress a charge of this ion chamber. A zero position on the built-in scale will indicate that the dosimeter is fully charged. The dosimeter should be charged to as near zero as possible. Radiation passing through the chamber will cause the charge to leak off in proportion to the amount of radiation and move the electronmeter string upscale accordingly. This up-scale position indicates the amount of radiation exposure. Recharging of the chamber after cach reading is not required.

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D. THE USE, INSPECTION AND MAINTENANCE OF LAW ENGINEERING RADIOGRAPHIC EXPOSURE DEVICES

The sections V and VI of our Administrative Control and Radiological Protection Procedures contains the handling and operation of exposure devices and will be discussed in detail. The proper operation of the projectors in our possession at the time will be demonstrated. The individuals so instructed shall at this time be required to demonstrate competency in the use of these projectors. In addition, the use of the Wipe Test Kit will be discussed as outlined in the said appendix.

Included within the Radiation Safety Manual will be pertinent Federal and State regulations and operating and emergency procedures. These requirements and procedures will be thoroughly discussed with the trainee.

E. CASE HISTORIES OF RADIOGRAPHY ACCIDENTS

Bulletins and descriptions are available upon request to the Corporate Office reflecting current information.

#### SECTION IV.

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# ADMINISTRATIVE CONTROLS AND RADIOLOGICAL PROTECTION PROCEDURES

#### SECTION IV

#### ADMINISTRATIVE CONTROL & RADIOLOGICAL PROTECTION PROCEDURES

#### RESPONSIBILITY FOR THE CONTROL & USE OF ISOTOPES

#### PRESIDENT

BY-PRODUCT MATERIALS LICENSING COORDINATOR

#### RADIATION SAFETY OFFICER

#### SPECIFIC DUTIES

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ADVISORY DUTIES

1. Develop & maintain up-to-date operating & emergency procedures.

2. Establish, maintain 6 audit a personnel monitoring program.

3. Conduct the established training program for Radiographers 6 Radiographer's Assistants.

4. Examine & determine competency of Radiographic personnel.

5. Establish, maintain 6 audit the recordkeeping system & instrument calibration program.

6. Reports directly to the President or, in his temporary absence, the BMLC.

1. Maintain technical lisicon with the NRC, and Agreement States.

2. Investigate cause of incidents & determine necessary preventive action.

3. Report all incidents to the Commission Nuclear Regulatory & State Health Department.

4. Act in advisory capacity to management reporting directly to the President or, in his absence, the BMLC.

#### BRANCH MANAGER

- 1. Maintain control of procurement & disposal of licensed by-product material.
- 2. Establish & maintain adequate storage facilities.
- 3. Maintain exposure devices, radiographic facilities & associated equipment.
- 4. Responsibility for the source replacement operations.
- 5. Procure & maintain adequate radiation survey instruments.
- 6. Review & insure safety in handling of by-product material.
- 7. Maintain branch level files.

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8. Audit facilities & personnel operations.

(RADIOGRAPHIC TECHNICIANS) (1) Radiographer (2) Radiographer's Assistant POSITION INCUMBENTS CHART OF RESPONSIBILITY FOR THE CONTROL & USE OF ISOTOPES

EFFECTIVE MARCH 1, 1987

PRESIDENT	₩.	<b>T</b> .	Kiser	Office Home	404/396-8000 404/451-5084
BY-PRODUCT NATERIALS LICENSE COORDINATOR	G.	<b>P</b> .	Niller	Office Home	404/396-8000 404/979-5347
WASHINGTON RSO	G.	A.	Lilley	Office Nome	703/968-4700 703/791-6569
WASHINGTON BRANCH MANAGER	₩.	R.	Nosher	Office Nome	703/968-4700 301/997-1564

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#### A. OFFICE OF THE PRESIDENT

The President is directly responsible for the overall radiation protection program through the By-product Material Licensing Coordinator. He will be responsible to designate responsible and qualified individuals as Radiation Safety Officers. The Radiation Safety Officer shall report directly to the Office of the President.

The Office of the President through the By-product Material Licensing Coordinator will be responsible to keep up-to-date NRC and Federal regulations and pertinent information from other Federal Departments for distribution to applicable personnel.

#### B. RADIATION SAFETY OFFICER

The Radiation Safety Officers (RSO) shall make unannounced periodic visits and observe the performance of every radiographer and radiographer's assistant in the field at least once every three months. In the event a radiographer, or radiographer's assistant does not perform radiography for a period exceeding three months, then the audit will be carried out the first time that person engages in radiographic operations.

The RSO will check required records maintained at all Branch Offices. They will report their findings in writing to the President and to Branch Managers. Branch Managers will reply in writing to the RSO and the President stating details of corrective actions taken to any deficiencies found during the RSO's inspection.

The President will see that all RSO's submit their quarterly audit reports in a timely and efficient manner. The President shall review all items of non-compliance reported and will be assured that corrective actions are taken.

The RSO will also report to the By-product Material Licensing Coordinator in writing:

- Any incident.
- Report of any suspected incident involving radioactive materials when first informed.
- Report of individuals whose dosimeter went off scale, the reason, and the film badge reading.
- Record of wipe test on any sealed source that was in use and six months due date exceeded.
- Report of weekly compiled dose rates for any Radiographer with 100 mR or more per week.
  Copy of monthly TLD badge readings, including totals to
- Copy of monthly TLD badge readings, including totals to date, for any Radiographer with a reading of 300 mR or more per month.

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#### C. BRALCH MANAGER

The Branch Manager shall be responsible to assign through his office or department individuals to maintain and control those dutics specified in the chart on page 1 of this section of the Manual. It will be his responsibility to see that these duties are being carried out through unannounced audits of his facility and personnel.

#### D. RADIOGRAPHIC TECHNICIANS

#### 1. Radiographer

A Radiographer will have satisfactorily completed the Company's safety program as detailed in the Safety Procedure and Manual. He will perform or be in attendance at the site where the sealed source(s) are being used. He will be responsible to personally supervise radiographic operations. He will be responsible to the licensee for assuring compliance with the requirements of the NRC and States regulations and the conditions of the license.

2. Radiographer's Assistant

A Radiographer's Assistant will have satisfactorily completed the Company's safety program as detailed in the Safety Procedure and Manual. He will use radiographic exposure devices sealed sources or related handling tools, or radiation survey instruments in radiography under the personal supervision of a Radiographer.

#### SECTION V

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## GENERAL SAFETY REGULATIONS

#### SECTION V

#### GENERAL SAFETY REGULATIONS

## A. MAXIMUM PERMISSIBLE EXPOSURE

Based on NRC Standard, Part 20, paragraph 20.101 (1), radiographic personnel working in radiography full time shall not be exposed for more than 18 mREM per day or 90 mREM per week (based on an 8-hour day, 5-day week). In no case will radiographic personnel receive more than the quarterly or life-time dose detailed in Part 20.

For non-radiographic personnel over 18 years of age, the maximum permissible exposure is not to exceed 2 mREM in any one hour or 100 mREM in any one week.

For all individuals under 18 years of age, the maximum permissible exposure is not to exceed 10 percent of the limits specified in the tables in paragraph 10 (a) of NRC, Part 20.

The limits set forth above are to be considered as a maximum guidance only and not as a working level to be followed routinely.

### B. PERSONNEL MONITORING

Film badges will be assigned to each Radiographer and worn at all times when working with or transporting radioisotopes. Film badges will be worn for a period of one month starting on the first day and ending on the last. Film badges will then be returned for processing.

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In addition to film badges, pocket dosimeters with a range of 0 to 200 milliroentgens will be assigned to all Radiographers and will be worn at all times when working with or transporting radioisotopes. Dosimeters should be read frequently during the work day and readings recorded at the end of each day on forms provided for this purpose. Dosimeters should be reset to zero routinely to avoid those accumulations which may approach 200 mR. Pocket dosimeters will be checked for accuracy at least once each year.

In the event of an incident where a dosage in excess of 200 mR is indicated on the dosimeter or is suspected to have occurred, the film badge will be immediately returned for processing. The Radiographer involved will not be allowed to continue working with radioisotopes until the Radiological Safety Officer ascertains the exposure involved and advises whether corrective action is necessary. The film badge suppliers will be promptly notified by telephone of the rush return of the film badge to expedite processing and reporting results.

A weekly report of dosimeter readings will be executed in duplicate on the forms provided, with the original sent to the Radiation Safety Officer at the end of the week and the duplicate retained in the originating office (this may be the same office in which case only one report needs to be completed).

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### C. SURVEY METERS

A radiation survey meter capable of measuring from two mR/hr to one R/hr will be used to monitor the area where radioisotopes are being used or stored. The survey meter will be maintained in a calibrated and operable condition at all times. The survey meters will be calibrated at least annually, and after each repair. The calibrated meter shall be calibrated using procedures in Section III.B

A physical radiation survey is to be made after each radiographic exposure during a testing operation to verify that the sealed source has been returned to its shielded condition. Of particular importance is a survey of the guide tube of remote control devices and the exposure part of self-contained devices. This survey is to be performed around the entire circumference of the exposure device.

A physical radiation survey is to be made to determine that each sealed source is in the shielded condition prior to securing the radiographic exposure device and/or storage container.

#### D. RADIATION SURVEY OF WORKING AREAS

The immediate area where the radiographic test is to be made will be cleared of all non-radiographic personnel and roped off where no unmonitored personnel can receive more than 2 mR in any one hour. Radiation signs will be posted at this boundary. If the area cannot be roped off in a practical manner, a Radiographer shall be stationed to prevent entry of unauthorized personnel. Radiation area signs will be placed in the unroped areas and at applicable entry points to the unroped areas.

Survey the boundary established by the rope barrier and adjust the rope areas so that no unauthorized personnel outside the roped area will receive more than <u>2 mR in any 1 hour</u> or more than 100 mR in one week.

Complete all details on the monthly radiation survey forms that are provided, in duplicate, and send the original to the assigned RSO at the end of each month. Retain the duplicate in the originating office.

If a number of exposures are to be made at one location within the same area, it is not required to complete an area survey form for each exposure. However, the <u>restricted area must be surveyed</u> and results of that survey recorded each day. This survey is routinely conducted at the beginning of each day.

The restricted area will be kept under <u>continuous surveillance</u> during each exposure by either the Radiographer or his Assistant.

Never, under any circumstances, will a restricted area or an unlocked exposure device be left unattended.

E. TRANSPORTING OF EXPOSURE DEVICES

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Prior to transporting an exposure device by car or truck, a radioactive materials transportation form will be filled out, and will include type of materials transported, where transported to and from, and vehicle surface survey results. When it is necessary to transport an exposure device in a car, approved "RADIOACTIVE" Department of Transportation radiation signs will be posted on the four sides of the vehicle. These signs must be kept clean and clearly visible at all times. The device must be so secured that it cannot shift or fall and create a hazard in the event of an accident. An "IN CASE OF EMERGENCY" radiation sign must be attached to your dash to insure notification to the proper authorities in the event of an accident. The radiation level at the exterior of the vehicle and inside the passenger compartment of the car cannot exceed 2 mR/hr. The vehicle will be locked at all times when not personally attended.

When transporting an exposure device by truck, the device must be securely contained in outer overpack and so secured that it cannot shift or fall and create a hazard in the event of an accident. Radiation levels cannot exceed 2 mR/hr. in the passenger compartment. Approved "RADIOACTIVE" Department of Transportation radiation signs must be posted, one in the back, one in the front, and one on each side of the truck. These signs must be kept clean and clearly visible at all times. An "IN CASE OF EMERGENCY" radiation sign must be attached in the event of an accident. The vehicle will not be left unattended unless the exposure device is locked inside the cab of the vehicle.

F. PROCEDURES FOR PICKING UP, RECEIVING AND OPENING PACKAGES

When any of Law Engineering's operations expect to receive a package(s) of radioactive material, the following action will be taken:

- If the package is to be delivered to your facility by the carrier, make arrangements to receive the package when it is offered for delivery by the carrier.

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- If you are to pick up the package at the carrier's terminal, make arrangements to receive notification from the carrier of the arrival of the package at the time of arrival. Upon notification, the package will be picked up expeditiously to comply with all transportation regulations.

- Upon the receipt of the package, you shall monitor the radiation levels external to the package immediately. This monitoring will be done at the carrier's terminal or point of delivery.

- If radiation levels are found on the external surface of the ackage in excess of 200 mR/hr or at 3 ft from the external surface of the package in excess of 10 mR/hr, you shall immediately notify, by telephone and telegraph, the final delivering carrier and the appropriate Nuclear Regulatory Commission and State Health Department Office.

- If the radiation levels are found to be less than those mentioned in paragraph 4 above, you may proceed with opening the package as follows:

Cut the wire tag which locks the lid on the shipping container.

Remove packing slip and verify the contents of the container with that of the order and that the wipe test was performed prior to the container leaving the supplier.

In the event that the device is a remote control unit, remove the source changer from the shipping container and proceed with the source changing procedure as outlined in this Section.

G. PROCEDURES FOR CLOSING AND SHIPPING OF PACKAGES

When radioactive material is to be shipped, the following procedures shall be followed:

- Inspect the exposure device or source chaning device to verify, rather than assure, that the sealed source is in the locked position.

- Monitor the device prior to its placement into the shipping container to confirm that the radiation level is within the limits specified in 10 CFR Part 34.21.

- Place the device into the shipping container making sure that the container is properly lined to prevent excessive movement of the device during shipment. Include within the container specific information identifying the source as to type, activity and serial number and the serial number and the serial number of the device and a copy of the leak test certificate.

- Secure the lid of the shipping container with a wire seal and affix labels indicating the Transport Index, source type and source activity on outside surface of the container.

- Prior to the consignment of the package to a carrier, monitor the exterior surface of the shipping container. There shall be no level of radiation in excess of 200 mR/hr at any exterior surface, and 10 mR/hr at one meter from any exterior surface. In the event that the levels are in excess of these limits, the package is not to be shipped common carrier and the Radiation Safety Officer will be notified.

### H. POSTING OF HIGH RADIATION AREAS

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> A "High Radiation Area" is defined as an area accessible to personnel in which there exists a radiation background at such levels that a major portion of the body could receive in any one hour a dose in excess of 100 mREM.

Each High Radiation Area shall be conspicuously posted with a sign(s) bearing the radiation symbol and the words: CAUTION--HIGH RADIATION AREA.

Positive and accountable control will be maintained over each individual entry to a "High Radiation Area". A person entering a High Radiation Area must carry a calibrated survey meter.

### I. FIELD OPERATION PROCEDURES

In radiography, more than in any other operation, it is important to develop a systematic way of performing an assignment. The following list of procedures and materials should become a mental checklist used prior to each job. When this is done, it will lead to a safer and more productive job.

- Zero your dosimeter and record reading.
- Be sure you have your film badge.
- Check out operable survey meter.
- Check meter calibration date.
- Survey device assigned to job; surface radiation levels should not exceed 200 mR/hr anywhere. If they do, report to the RSO and/or Department Manager.
- Go over daily maintenance checkoff list.
- Fill out data on utilization log.

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- See that device is locked and that lock plunger and safety cap are in place.
- Place source and device in truck so that vibration or bumps will not dislodge it or cause it to "walk."
- Survey exterior of vehicle. If radiation level exceeds 2 mR/hr, secure shielding around device.
- Be sure to have sufficient supplies to meet regulatory requirements. These should include:

Caution: High Radiation Area signs Caution: Radiation Area signs Caution: Radioactive Material signs Rope or other barricade material

- Place the survey meter in the seat beside you and periodically check the radiation level. If an appreciable change is noted, the device has probably moved, so stop to resecure it, being sure to use the survey meter as much as possible.
- Upon arrival at field location, survey device to ascertain that source is still safely contained.
- Never leave the device unattended. If it is necessary for the Radiographer to leave the vehicle for any reason, the exposure device will be either guarded or securely locked in the vehicle. In the case of a truck, it may be locked inside the cab.

# Making an Exposure:

- Using the inverse square law, calculate the approximate location of restricted area barricade.
- Pace off the calculated distance and mark the perimeter.
- Display "Caution--Radiation Area" signs prominently.
- A few paces inside of this barricade, position "High Radiation Area" signs.
- Place film on specimen (this may be done after the area is surveyed for confirmation of 2 mR/hr barricade).
- Remove device from truck and place in approximate location of use.
- Remove safety plug.
- Attach source tube to device.
- Position source tube as required.
- Remove pigtail protector cap.
- Attach control cable to pigtail.
- Screw control cable fitting into lock box.
- Try to have both source tube and control cables as straight as practical.
- You are now ready to expose source if the area is clear.

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- Unlock device.
- Crank source out with a smooth easy motion.
- When you feel the source stop, it has reached the end of the source tube, and it is not wise to try to crank any further.
- Survey the perimeter of the restricted area and record results. Perimeter levels should not exceed 2 mR in any one hour.
- Keep personnel out of restricted area.
- Do not leave area unless surveillance is maintained by assistant.

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- Retract source until a positive stop is felt.
- Survey and approach device with meter in hand.
- Hold meter at arms' length and survey the entire circumference of the source device and guide tube to be sure that the source has been returned to it's shielded position.
- Lock device.

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 If this is last exposure, measure the level of radiation at the surface with camera in appropriate box and record reading dosimeter report.

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### Securing Area After Radiography:

- With survey meter at hand, disconnect source tube.
- Insert safety plug.
- Disconnect control cable.
- Screw in protector cap.
- Carry device to vehicle and secure.
- Gather source tube and control cable.
- Place survey meter on seat of vehicle.
- Take down barricade and signs.
- Pick up signs and return to vehicle.
- Return to laborstory.
- Return device to storage.
- Check device with survey meter.
- Record survey, giving radiation levels detected.

# SECTION VI

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# OPERATING AND EMERGENCY PROCEDURES

#### SECTION VI

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### OPERATING AND EMERGENCY PROCEDURES

A. Safety Rules

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- B. Emergency Procedures
- C. Notification of Incidents
- D. Daily Maintenance Check of Radiographic Devices
- E. Operation of Gamma Century
- F. Operation of Gamma Pipeliner
- G. Operation of Gamma Gammatron 20A and 100A
- H. Operation of Amersham-Tech/Ops Model 660
- I. Operation of Amersham-Tech/Ops Model 680
- J. Inspection and Maintenance for Amereham-Tech/Ops Model 660
- K. Inspection and Maintenance for Amerehan-Tech/Ops Model 680
- L. Inspection and Maintenance for Gamma Industries Century, 20A and 100A
- M. Inspection and Maintenance for Games Pipeliner
- N. Wipe Test for Gammatron 20A and 100A
- O. Wipe Test for Gamma Pipeliner
- P. Wipe Test for Amersham-Tech/Ops 660 and 580
- Q. Inspection and Operation of Source Changers
- R. Inspection and Operation of Source Changes for Amersham-Tech/Ope Model 660 and 680

# A. SAFETY RULES

- 1. Dosage rate varies with the following:
  - a. Distance Greater distance Less exposure
  - b. Time Less time Less exposure
  - c. Shielding Thicker shielding Less exposure
- 2. Radiographer Dosage
  - a. Weekly 90 mR
    b. Daily (5-day week) 18 mR
- Use warning signs and barriers. Monitor area to minimize exposure to others and self.
- 4. Always wear film badge and dosimeter.
- 5. In transit:

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- a. The machine must always be permanently tagged with the following information:
  - Source, number of curies and date of calibration.
  - (2) Company name, address and phone number.
- b. Keep machine in a locked area at all times except when in actual use.
- c. A warning sign must be displayed on the door of the area where the source is stored.
- 6. Complete dosage reports and survey reports daily.
- Never retrieve dropped source with hands. Use rod, tongs or other type pickups.

- Make certain source retainer screw is always tight. Always make certain camera door is closed and locked.
- 9. Make trial runs for time in new techniques.

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- 10. Handle machine with care and do not damage in any way.
- 11. Do not always rely on calculated dosages.
- 12. Never remove the source from the exposure device by hand; never attempt to perform radiographic exposure using the open-air or free-source technique, i.e., where source is not physically or mechanically attached to the exposure device.

#### 13. Formulas

- a. To find mR/hr for Iridium 192 at D, distance, multiply number of curies by 5900 and divide results by the square of the distance. For Cobalt 60, multiply curies by 14500 and divide results by the square of the distance.
- b. To find curies of Iridium 192, take the meter reading at 10 or 15 feet, multiply the meter reading by the square of the distance. The results are mR/hr at one foot. Divide this by 5900 which results in the number of curies. For Cobalt 60, divide mR/hr by 14500 rather than 5900.
- Iridium 192 has an emission rate of 5.9 R (5900 mR) per hour per curie at a distance of 1 foot.
- 15. Cobalt 60 has an emission rate of 14.5 R (14500 mR) per hour per curie at a distance of 1 foot.
- 16. Remember:
  - Radiation is invisible rays that cannot be detected by physical senses.

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- b. Avoid entering the field of direct radiation.
- Plan your operations, make dummy runs when practical.
- 17. Always use common sense.
- 18. Never allow unqualified persons to handle isotopes.
- 19. Storage of sources and devices at job site in Non-Agreement States:

a. Job site storage of locked sources and devices will be in a locked building or locked radiographic trailer or vehicle and the area posted with CAUTION: RADIOACTIVE MATERIALS posters.

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b. If locked building is used for storage and access to such building is available to persons other than the Radiographer and his Assistant, the source or device will be secured in a locked metal or locked substantial wooden box. The box will be posted with CAUTION: RADIOACTIVE MATERIALS posters.

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c. The storage area will provide such protection that no person, if continuously present in the area, could receive a dose in excess of 2 mR in any one hour or 100 mR in any seven consecutive days.

# B. EMERGENCY PROCEDURES

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- In the event of an accident to the source or device, such as a falling object hitting the device, immediately do the following:
  - a. Return source to shielded position in the device if possible. Conduct physical radiation survey to assure source is fully shielded and lock device.
  - b. Notify your supervisor, who shall in turn notify the Radiation Safety Officer or the Branch Manager in his absence.
  - c. Do not use the device again until the Radiation Safety Officer has made an inspection of the device and personnel monitoring equipment and grants approval for its use.
  - d. In the event the source cannot be returned to the device, immediately do the following:
    - Set up and post a restricted area, using a survey instrument to determine the perimeter of the area. If the survey instrument has been damaged, use the enclosed table to determine the perimeter.
    - (2) Do not allow anyone to enter this area.
    - (3) Notify your supervisor.
    - (6) Continue to restrict entry into area.
    - (5) Supervisor .ill notify the Radiation Safety Officer or the Branch Manager in his absence.
- 2. Vehicular Accident
  - a. In the event of a vehicular accident involving byproduct material while traveling to an exposure site, a restricted area must be set up and posted.
  - b. If a survey meter is operable, use it to establish the perimeter of the restricted area.

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- c. If the survey meter is inoperable, use calculations or the enclosed table to determine the perimeter of the restricted area, assuming that the source is in the exposed position inside the vehicle. In the case of a minor accident where it can be visually determined that the source is safely stored in its container, no restriction of areas is required.
- If the survey meter is operable and no radiation hazards exist and the vehicle is movable, continue.
- e. In any case immediately after establishing the restricted area, notify your supervisor and the local civil authorities.
- 3. Source Disconnect

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In the event of a source disconnect or loose source in the field, the Radiographer will follow the steps given in paragraph D, Radiation Survey of Working Areas. The Radiation Safety Officer will immediately contact the Radiographer by telephone. If the Radiographer is cer-tain he can safely retrieve the source, he will tell the Radiation Safety Officer of the circumstances and his intentions. The Safety Officer will check the Radiographer's accumulated dose and figure the R/hr output of the isotope at working distance, i.e., the length of the handling tongs, and will tell the Radiographer the amount of time he can spend in attempting to retrieve the source. However, he will not exceed the exposure time limit established by the Safety Officer. The Radiographer will immediately notify the Safety Officer of his success or the progress achieved. The Safety Officer will then decide what further action, if any, will be taken as to the continuation of work.

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The following table gives the distance for different source strengths of Iridium 192 and Cobalt 60 at which an area must be roped off to assure a reading of no more than 2 mR/hr. This table is based on the worst condition possible and does not take any shielding into consideration.

CURIES	IRIDIUM 192 DISTANCE FROM SOURCE (FT)	COBALT 60 DISTANCE FROM SOURCE (FT)
100	543	851
95	529	830
90	515	808
85	501	785
80 75	486	762
75	470	737
70	455	712
65	438	686
60	421	660
60 55 50	403	631
50	384	603
45	365	572
40	366	539
35	322	504
30	298 .	467
25	272	426
20	243	381
15	211	330
10	172	270
5	122	191

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# C. NOTIFICATION OF INCIDENTS

1. Immediate Notification

Each licensee shall immediately notify the Director of the appropriate NRC Regional Compliance Office as shown in 10 CFR, Part 20, Appendix D, by telephone and telegraph of any incident involving by-product, source or special nuclear material possessed by him and which may have caused or threatens to cause:

- a. Exposure of the whole body of any individual to 25 REMs or more of radiation; exposure of the skin of the whole body of any individual or 150 REMS or more of radiation; or exposure of the feet, ankles, hands or forearms of any individual to 375 REMS or more of radiation; or
- b. The release of radioactive material in concentrations which, if averaged over a period of 24 hours, would exceed 5,000 times the limits specified for such materials in Appendix B, Table II; or
- c. A loss of one working week or more of the operation of any facilties affected; or
- d. Damage to property in excess of \$200,000.
- 2. Twenty-Four Hour Notification

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Each licensee shall, within 24 hours, notify the Director of the appropriate NRC Regional Compliance Office as shown in 10 CFR, Part 20, Appendix D, by telephone and telegraph of any incident involving licensed material possessed by him and which may have caused or threatens to cause:

- a. Exposure of the whole body of any individual to 5 REMS or more of radiation; exposure of the skin of the whole body of any individual to 30 REMS or more of radiation; or exposure of the feet, ankles, hands or forearms to 75 REMS or more of radiation; or
- b. The release of radioactive material in concentrations which, if averaged over a period of 24 hours, would exceed 500 times the limits specified for such material in Appendix B, Table II; or

- c. A loss of one day or more of the operation of any facilities affected; or
- d. Damage to property in excess of \$2,000.
- 3. Reports

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a. Any report filed with the Commission pursuant to this section shall be prepared so that names of individuals who have received expsoure to radiation will be stated in a separate part of the report.

- b. Each licensee shall notify the Director of the appropriate NRC Regional Compliance Office as shown in 10 CFR, Part 20, Appendix D, by telephone and telegraph immediately after its occurrence becomes known to the licensee, any loss or theft of licensed material in such quantities and under such circumstances that it appears to the licensee that a substantial hazard may result to persons in unrestricted areas.
- c. Additional reporting requirements are shown in 10 CFR, Part 20.402.

## D. DAILY MAINTENANCE CHECK OF RADIOGRAPHIC DEVICE

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The radiographer will perform a daily maintenance check of the exposure device and related radiographic equipment. This inspection will be conducted prior to the use of the equipment on each day and before each shift that radiographic work is to be performed. Report defective equipment to the RSO immediately. Do not attempt to use defective equipment. After determining that the equipment is operative, record the condition of the radiographic equipment.

1. Inspect the remote-control radiographic equipment as follows:

- Inspect the cables for cuts, breaks, and broken fittings
- o Inspect the crank for damage and loose hardwarg.
- Check operation of the control for freedom of drive cable movement.

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- Inspect the guide tube for cuts, crimps, and broken fittings.
- Survey for radiation levels and record readings.
   The radiation levels should be about the same as those in previous daily inspections.
- o Check that all safety plugs are in place.
- Inspect the exposure device for damage to fittings, lock, fasteners, and labels.
- o Check for any impairment of the locking mechanism.
- Record the results of the daily inspection in the log.
- 2. Inspect a typical pipeliner device as follows:

#### a. Source Shield Assembly

Make a radiation survey of exterior surfaces of the source shield assembly. With the center of the survey meter 6 inches (15 cm) from the surface, the radiation levels should not exceed C.25 milliroentgen per hour per curie. Example: 80 curies x 0.25 = 20 mR/hr

Visually inspect for signs of damage. Check the fastenings on the actuator. Look for missing or loose fasteners.

Check to ensure the safety wiring on the fasteners is intact. Check the nameplate bearing the radiation symbol for presence and legibility. Check that the lock is operable.

#### b. Control Assembly

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Visually check for damage. Test for leaks by turning the control valve to OFF. Pump a vacuum of approximately 15 inches and observe the gauge. The gauge should remain steady. A falling gauge indicates a leak. A leaking control assembly must be repaired.

c. System Check

Conduct the check in an area where the source may be Position the source shield ascembly so that the beam is exposed. directed away from you and preferably into a shielding wall or floor. Place a survey mater turned ON adjacent to the projector so you can observe it.

Connect the tube to the source shield assembly.

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Lock the projector.

Connect the tube to the correct assembly.

Set the control valve to OFF.

Pump vacuum to approximately 15 inches.

Turn the control to ON. Observe your survey meter. The radiation level should not change. If the radiation level increases, the lock is faulty and must be repaired.

Observe the vacuum gauge. A falling gauge indicates a leak in the control hose or source actuator.

Turn the control to OFF.

Remove the hose from the source shield assembly.

IMPORTANT: Be sure the control valve is turned to OFF. Be sure the hose is removed from the source shield assembly before unlocking.

Unlock the projector.

Replace the hose in the source shield assembly.

Turn the pump control valve to ON. Observe your survey The radiation level should increase. Turn the control meter. valve to OFF. The radiation level should decrease to initial level.

Record the results of the daily inspection in the log.

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# E. OPERATION OF THE GAMMA INDUSTRIES "CENTURY" MODEL

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 Attach the guide tube, being sure to avoid sharp curving of this cable. Monitor the camera with a survey meter.

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- Set the end of the guide tube in the desired location. Fasten in position by tape, test tube clamp or fasten to a tripod or wooden block.
- Attach the control cable and extend to its fullest length, with the control handle as far away as possible from the end of the source cable, preferably behind some acceptable type of shielding.
- 4. Unlock the unit and crank the control cable handle clockwise until it stops. Observe the panoramic control indicator which shows the position of the source to within one inch.
- 5. After the exposure, source is returned to the camera by turning the handle counter-clockwise until the indicator returns to "0." Monitor the camera and guide tube with a survey meter to make certain the source is inside the unit and is properly shielded.
- 6. The unit must be locked after each exposure to prevent inadvertent operation.

- F. OPERATION OF THE GAMMA INDUSTRIES PIPELINER MODEL 1 CAMERA
  - Check the camera with survey meter. Radiation levels should range between 5 mR/hr and 50 mR/hur at a distance of 6" from the surface.
  - 2. Remove dust cap.

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- Place knurled knob position so that it engages end of shaft.
- 4. Screw retaining collar over knob.
- 5. Place camera in position to make exposure.
- 6. Unlock camera.
- Expose source by rotating knurled know 180 degrees. The operator "stretches" to keep his body as far away as possible; this is very important.
- 8. Red indicator pin should now be in view.
- 9. Source is now exposed. Move as far away as exposure time permits.
- After prescribed exposure time, turn camera "off" by rotating know 180 degrees opposite to step 7 above. Remember to "stretch" to keep body as far from camera as possible.
- 11. Red pointer should have disappeared from view.
- 12. Approach cammera with survey meter in hand.
- If meter indicates that source is in safe position, lock unit.

NOTE: Source to be removed from camera only by Gamma Industries at direction of RSO.

- OPERATION OF GANDIA INDUSTRIES GANNATRON HODEL 20A 6 100A
- 1. Place exposure device in the desired location and lay out the control cable and guide tube as straight as possible. Too many or too tight bends may restrict movement of the drive cable. Monitor camera with a survey meter.

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2. Remove safety plug from the lock box.

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- 3. Turn control crank forward (clockwise) and expose about 8" of drive cable.
- Connect control cable to source pigtail, matching keyway to key on the male and female SAF-T-KEY connector.
- 5. Crank the control cable back in (counter-clockwise) so that the male thread on the swivel connector can be screwed into the lock box. Attach control cable.
- 5. Remove safety plug from the outlet nipple on the front of the shield.
- 7. Connect source guide tube by pulling back the sleeve on the guick disconnect and slide the fitting over the outlet nipple. Slide the sleeve toward the shield and turn it to lock in place.
- 8. Unlock the unit by 'urning the handle back (counterclockwise) which will permit the key to be turned.
- 9. Crank source out smoothly, slowing the speed of cranking near the end of travel so as not to cause the source to strike the end piece with undue force.
- 10. Survey to determine that radiation levels are within prescribed limits.
- 11. At the end of the exposure, retract the source by cranking counter-clockwise. Monitor camera and guide tube with survey meter.
- 12. SURVEY CAREFULLY TO INSURE THAT THE SOURCE HAS RETURNED TO THE SAFE POSITION. If the survey motor indicates that the source is not in the safe position, INSTITUTE EMERGENCY PROCEDURES AT ONCE.
- 13. Turn crank back (counter-clockwise) and depress lock plunger.

16. Disconnect control cable and screw safely plug in place.

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- 15. Disconnect source tube and attach safety cap.
- 16. Return unit to storage area.

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R. OPERATION OF AMERSHAN-TECH/OPS HODEL 660

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- 1. Position and secure the source stop of the master source quide tube at the desired location.
- Position the exposure device at the desired location and connect the extended source tubes as required, laying them as straight as possible. Maintain a bend radius of no less than twenty inches. Monitor exposure device with a calibrated survey meter.

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- 3. Never operate this system with more than three guide tube sections, including the master source guide tube.
- 4. Remove the safety plug from the exposure device and connect the source guide tube(s) to the exposure device.
- 5. Determine where the control cables will be located and positioned. Lay out the control cables with a radii of no less than 36 inches.
- Connect the control cables to the exposure device according to the illustrated sequence in Figures 5.2 through 5.6.
- Before operation check all connections and bend radii, and check the position of the source shop, which represents the radiographic focal position of the source.
- Unlock the exposure device lock and rotate the selector ring to the OPERATE position. The source is now free to move.
- 9. Recheck to be sure that no unauthorized personnel are inside the restricted area.
- 10. Crank source out smoothly, slowing the speed of cranking near the end of travel so as not to cause the source to strike the end piece of the guide tube with undue force.
- 11. Survey to determine that radiation levels are within prescribed limits.
- 12. At the end of the exposure, retract the source by cranking in the RETRACT direction until the crank will no longer move.
- 13. Approach the exposure device with the survey meter and survey the exposure device on all sides and the entire length of the guide tube(s). SURVEY CAREFULLY TO INSURE THAT THE SOURCE HAS RETURNED TO THE SAFE POSITION. If the survey meter indicates that the source is not in the safe position, INSTITUTE EMERGENCY PROCEDURES AT ONCE.

- 16. When the source is properly stored in the exposure device, rotate the selector ring from the OPERATE position to the LOCK position and secure it with the exposure device lock.
- 15. Unlock the exposure device and rotate the selector ring from LOCK to CONNECT. The control unit connector will partially disengage. Refer to illustrated Figures 5.3 and 5.4 to disengage the control cables from the exposure device.
- 16. Replace the storage cover in the control cables connector and rotate the selector ring to the LOCK position. Remove the key and engage the lock to secure the exposure device. Survey the exposure device on all sides to ensure the source is properly secured.
- 17. Unscrew the source guide tube and insert the storage plug into the guide tube connector and tighten.

18. Return the exposure device to the storage area.

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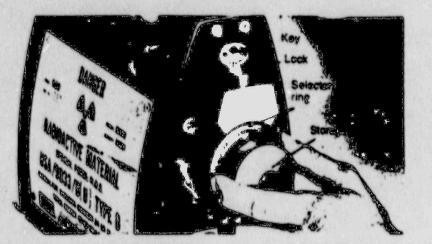
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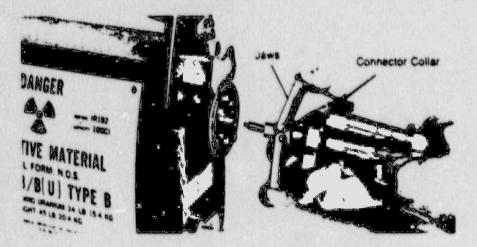
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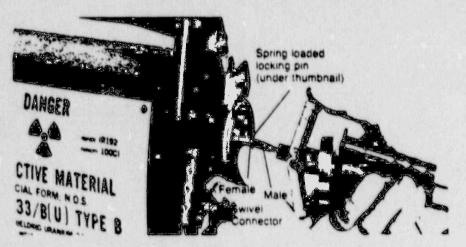
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CONNECT position. When the ring is in the CONNECT position, the storage cover will disengage from the exposure device as shown.



gure 5.3 Slide the Model 661 connector collar back and open the jaws of the Model 661 connector. This exposes the male portion of the swivel type drive cable connector as shown.



Oure 5.4 Engage the male and female portions of the swivel connector as shown by depressing the spring-loaded locking pin toward the exposure device with the thumbnail. Release the locking pin and test that the connection has been properly made.

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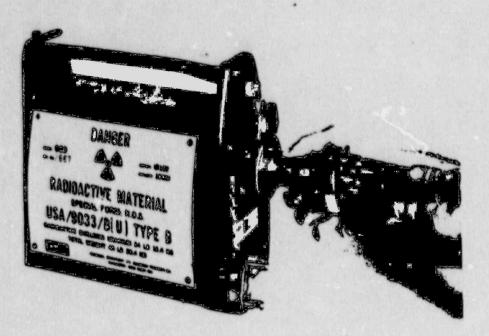


Figure 5.5 Close the jawa of the Model 681 connector over the evivel connector.

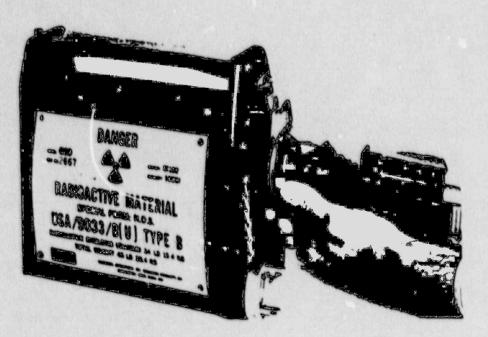


Figure 5.6 Slide the Model 661 connector collar over the connector jaws. Hold the collar flush against the control unit connector and rotate the selector ring from the CONNECT position to the LOCK position. Keep the exposure device locked until operation is ready to start.

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I. OPERATION OF AMERSHAN - TECH/OPS MODEL 680

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- 1. Position and secure the source stop of the master source guide tube at the desired location.
- Position the exposure device of the desired location and connect the extended source tubes as required, laying them as straight as possible, maintain a bend radius of no less than twenty inches. Monitor exposure device with a calibrated survey meter.
- 3. Never operate this system with more than three guide tube sections, including the master source guide tube.
- Determine the position of the exposure device allowing for maximum possible operating shielding. Remove the safety plug from the exposure device and connect the source guide tube(s) to the exposure device.
- Determine where the control cables will be located and positioned. Lay out the control cables with a radii of no less than 36 inches.

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- Connect the control cables to the exposure device according to the illustrated sequence of Section H (operation of Amersham - Tech/Ops Model 660), figures 5.2 through 5.6.
- Before operation check all connections and bend radii thoroughly, and check the position of the source stop, which represents the radiographic focal position of the source.
- Unlock the exposure device lock and rotate the selection ring to the OPERATE position. The source is now free to move.
- 9. Recheck to be sure that no unauthorized personnel are inside the restricted area.
- 10. Crank source out smoothly, slowing the speed of the cranking near the end of travel so as not to cause the source to strike the end piece of the guide tube with undue force.
- 11. Survey to determine that radiation levels are within prescribed limits.
- At the end of the exposure, retract the source by cracking in the RETRACT direction until the crank will no longer move.

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- 13. Approach the exposure device with survey mater and survey the exposure device on all sides and the entire length of the guide tube(s). SURVEY CAREFULLY TO INSURE THAT THE SOURCE THE RETURNED TO THE SAFE POSITION. If the survey indicates the source is not in the safe position, INSTITUTE EMERGENCY PROCEDURES AT ONCE.
- 14. When the source is properly stored in the exposure device, rotate the selector ring from the OPERATE position to the LOCK position and secure it with the exposure device lock.

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- 15. Unlock the exposure device and rotate the selector ring from LOCK to CONNECT. The control unit connector will partially disengage. Refer to the illustrated figures in Section H (Operation of Amersham - Tech/Ops Model 660), figures 5.3 and 5.4 to disengage the control cables from the exposure device.
- 16. Replace the storage cover on the control cables connector and rotate the selector ring to the LOCK position. Remove the key and engage the lock to secure the exposure device. Survey the exposure device on all sides to ensure the source is properly secured.
- 17. Unscrew the source guide tube and insert the storage plug into the guide tube connector and tighten.
- 18. Return the exposure device to a lock storage arsa.

#### J. INSPECTION AND MAINTENANCE FOR AMERSHAM-TECH/OPS MODEL 660

The Radiation Safety Officer is required to perform the periodic inspection of expresure devices at intervals not to exceed 90 days or whenever operation of the device appears to be impaired through abuse or wear. Mowever, it should be emphasized that this applies only to the device. DO NOTHING TO THE SOURCE. If the source appears worn or faulty in any way, contact Amersham Inc. In order to perform device inspection and maintenance, proceed as follows:

#### Control Unit

Drive cable, control housings and source guide tubes - Follow these steps to disassemble to service the drive cable, control housings and source guide tubes.

- 1. Disconnect the control unit from the exposure device.
- 2. Turn the hand crank of the control unit in the expose direction until the crank will no longer turn. Do not use force, as this may damage the drive wheel inside the control box. The emergent cable should be cranked into a bucket or other container to keep it clear.
- 3. Disconnect the control housing from the retract side of the crank and remove the stop spring from the device cable. The drive cable will not pass through the crank.
- Turn the crank until the drive cable is totally disconnected.
- 5. Pull the drive cable out through the c ntrol cable connector and coil it with a radius of no less than 4 inches.

- Remove the control cable connector and connector plug from the control housings, and disconnect the other control housing from the crank.
- 7. Clean the drive cable with chlorothene and flush the control housings and source guide tubes.
- Using compressed dry air (15 psi maximum), thoroughly dry the drive cable, control housing, and guide tubes, any remaining solvent can cause permanent damage.
- 9. Check the source guide tubes for binding by holding them vertical and dropping a dummy source through them. Wipe the guide tubes and control housings with a cloth soaked in chlorothene and flax them to check for internal damage.

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Damage is evidenced by a crunching feeling when the housing or tube is bent. While doing this, feel for dents. Cut, flatten or blunt control housings on guide tubes should be repaired or replaced.

- 10. Using a Model 550 no-go gauge, check the male connection of the drive cable. If the ball of the connector fits through the hole of the gauge or the ball shank fits into the slot in the gauge, the connector is worn and the cable must be replaced.
- 11. Lightly grease the cable using a pulti-temperature grease.
- 12. Attach the control housing to the exposure side of the control box and to the connector.
- 13. Feed the drive cable into the housing as far as it will go. As the drive cable is being fed in, feel the resistance to the drive cable to detect any binding of the cable. This indicates a dent in the control housing which should be repaired or replaced.
- 14. Turn the hard crank until the drive cable is protruding, and acrew the stop spring to the end of the drive cable.
- 15. Connect the other control housing to the crank and to the connector plug.
- 16. Turn the crank fully to the retract position and watch for any binding of the drive cable to check the other section of the control housing for dents. Repair or replace the control housing, if necessary.
- 17. Place plastic dust caps on the ends of the source guide tubes and control cable connector to eliminate dust accumulation.

#### Exposure Device

To service the exposure device, remove the source following the source changing procedures of Section R. Before removing source, check the female device cable connector of the source with the no-go gauge. If the connector is worn, replace the source connector as soon as possible. After the source has been removed, service the exposure device by performing the following steps.

1. Remove the danger tag from the bottom of the rear plate and remove the rear plate by unscrewing the six phillips head screws securing the rear plate to the exposure device body.

VI-23

Unleck the connector lock and then remove the lock assembly and control unit connection assembly by unscreaing the six socket band screas securing them to the rear plate.

- 3. Disassemble the control unit connector assembly, see figure 7.5 for order of removal.
- 4. Disassemble the lock assembly, see figure 7.6, Order of Removal. Remove the lock from the lock retainer by unscrewing the screws and turning the key 90°.
- Remove the front end plate from the exposure device, and remove guide tube connection and retaining ring with pliers.
- 6. Clean all parts in chlorothene and flush the service tube with solvent. Dry the parts and the source tube thoroughly using dry compressed air.
- Inspect all parts for damage or excessive wear, and replace if necessary.

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- Lightly grease all moving parts at their contact surface using multi-temperature grease.
- 9. Replace front end plate, and secure with the proper screws.
- 10. Replace the lock by placing the returned springs and spring guides into the lock, depressing the internal plunger, inserting the lock into the lock returner and securing the lock with the proper screws.
- 11. Secure the lock assembly to the rear plate with the proper screws.
- 12. Reassemble the control unit connection assembly.
- 13. Connect the jumper to the short length drive cable and insert the cable through the rear end plate and control unit connector assembly.
- 14. Insert the U-tool into the control unit connection assembly and check the operation by turning the selection ring from OPERATE to CONNECT several tipes.
- 15. Secure the rear and plate to the exposure device and handle using the proper screws and replace the protective plate over the bottom two near plate screws using pop rivets.
- 16. Reload source into the exposure device.

17. Survey the exposure device on all sides to ensure that radiation levels do not exceed 200 mR/hr at the surface. and 10 mR/hr at 3 feet from the surface.

VI-24

## K. INSPECTION AND MAINTENANCE FOR AMERSMAN - TECH/OPS HODEL 680

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The Radiation Safety Officer is required to perform the periodic inspection of exposure devices at intervals not to exceed 90 days or whenever operation of the device appears to be impaired through abuse or wear. However, it should be emphasized that this applies only to the device. Do nothing to the source. If the source appears worn or faulty in any way, contact Amersham Inc. In order to perform device inspection and maintenance, proceed as follows:

### Control Unit

Drive cable, control housings and source guide tubes - Follow these stops to disassemble to service the drive cable, control housings and source guide tubes.

- 1. Disconnect the control unit from the exposure device.
- Turn the hand crank of the control unit in the expose direction until the crank will no longer turn. Do not use force, as this may damage the drive wheel inside the control box. The emergent cable should be cranked into a bucket or other container to keep it clear.
- 3. Disconnect the control housing from the retract side of the crank and remove the stop spring from the device cable. The drive cable will not pass through the crank.
- 4. Turn the crank until the drive cable is totally disconnected.
- 5. Pull the drive cable out through the control cable connector and coil it with a radius of no less than 4 inches.

- Remove the control cable connector and a connector plug from the control housings, and disconnect the other control housing from the crank.
- 7. Clean the drive cable with chlorothene and flush the control housings and source guide tubes.
- 8. Using compressed dry air (15 psi maximum), thoroughly dry the drive cable, control housing, and guide tubes, any remaining solvent can cause permanent damage.
- 9. Check the source guide tubes for binding by holding them vertical and dropping a dummy source through them. Wipe the guide tubes and control housings with a cloth soaked in chlorothene and flex them to check for internal damage.

VI-25

Damage is evidenced by a crunching feeling when the housing or tube is bent. While doing this, feel for dents. Cut, flatten or blunt control housings on guide tubes should be repaired or replaced.

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- 10. Using a Model 550 no-go gauge, check the male connection of the drive cable. If the ball of the connector fits through the hole of the gauge or the ball snank fits into the slot in the gauge, the connector is worn and the cable must be replaced.
- 11. Lightly grease the cable using a Bulti-temperature grease.
- 12. Attach the control housing to the exposure side of the control box and to the connector.
- 13. Feed the drive cable into the housing as far as it will go. As the drive cable is being fed in, feel the resistance to the drive cable to detect any binding of the cable. This indicates a dent in the control housing which should be repaired or replaced.
- 14. Turn the hard crank until the drive cable is protruding, and screw the stop spring to the end of the drive cable.
- 15. Connect the other control housing to the crank and to the connector plug.
- 16. Turn the crank fully to the retract position and watch for any binding of the drive cable to check the other section of the control housing for dents. Repair or replace the control housing, if necessary.
- 17. Place plastic dust caps on the ends of the source guide tubes and control cable connector to eliminate dust accumulation.

#### Exposure Device

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To service the exposure device, remove the source following the source changing procedures of Section R. Before removing source, check the female device cable connector of the source with the no-go gauge. If the connector is worn, replace the source connector as soon as possible. After the source has been removed, service the exposure device by performing the following steps.

1. Remove the danger tag from the bottom of the rear plate and remove the rear plate by unscrewing the six phillips head screws securing the rear plate to the exposure device Ludy

VI-26

- Unlock the connector lock and then remove the lock assembly and control unit connection assembly by unscrewing the six socket head screws securing them to the rear plate.
- 3. Disassemble the control unit connector assembly, see figure 7.5 for order of removal.

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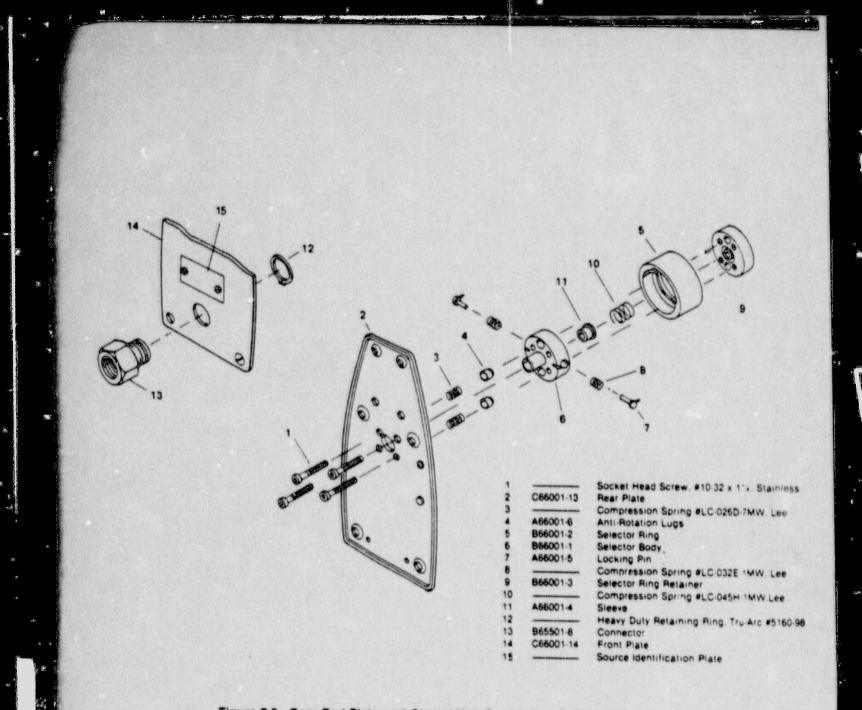
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The source shield portion of the exposure device is not repairable in the field. Seal wires have been attached to prevent opening the shield which could result in a serious radiation overexposure.



## Figure 7.5 Rear End Plate and Control Unit Connector-Exploded View

12	C66001-13	Socket Head Screw. #10-32 x 11/4, Stainless	
3	B66001-12	Lock Relainer	
5		Screw (supplied as part of item 5)	
6	A66001-11	Key External	
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		et.	

Figure 7.6 Lock Assembly-Exploded View

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### L. PERIODIC INSPECTION AND MAINTENANCE FOR GAMMA INDUSTRIES CENTURY, GAMMA INDUSTRIES GAMMATRON

The Radiation Safety Officer is required to perform the periodic inspection of exposure devices at intervals not to exceed 90 days or whenever operation of the device appears to be impaired through abuse or wear. However, it should be emphasized that this applies only to the device. DO NOTHING TO THE SOURCE. If the source appears worn or faulty in any way, contact Gamma Industries. In order to perform device inspection and maintenance, proceed as follows:

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 Remove safety cap in lock box and inspect source conector. The holding pin should have a true 90-degree elbow, it should be straight and parallel with axis of source connector and the key on apex of elbow should not be worn excessively. Check flexible cable at connector for straightness.

Maintenance: If the elbow is not bent out of line, the mating connector should then be connected to the source and tested by pulling straight back on cable applying about 30 to 40 pounds pressure.

2. The lock plunger should be inspected and checked for ease of operation. Foreign matter may at times foul the plunger and make it inoperative. The lock plunger may not retract to its fullest extent which is 1/2 inch. This would prevent free travel of the source in and out of the lock box.

Maintenance: The lock plunger may be removed by removing the two 8-32 set screws in the lock box. Wash lock in solvent to remove dirt or other foreign matter. Lock may also be cleaned and lubricated by spraying a lubricant (such as WD-40 into the lock).

 Inspect the source outlet nipple by first removing safety plug. The outlet nipple should be round and smooth so that it will match with the ID of the source tube.

Maintenance: If the outlet nipple should be out-ofround it can sometimes be straightened by using a punch or round bar on the inside of the outlet. If it cannot be straightened or if the nipple has been broken by dropping the unit, it must be replaced. This replacement can be done in the field shop, or returned to Gamma Industries.

VI-29

- Inspect labeling on exposure device. The warning signs and source identification tags should be distinct and legible.
- Inspect source tubes for damage such as crimps, foreign matter, ease of connecting, and disconnecting from exposure device.

Maintenance: Crimps, kinks, and other damaged places may be cut out and connectors placed on ends so that tube is not shortened excessively. The quick disconnect coupling that connects to outlet nipple of exposure device may be removed with heat and replaced. Foreign matter may be washed from tube with solvent and blown with compressed air.

5. Inspect source connector on drive cable. The hole should be 7/64° in diameter when new. This hole should show some wear after much use but should nc\* be out-ofround to the extent that it will disconnect from the mating piece other than in the correct position. It should not be loose on the drive cable. The portion of the connector with the connector hole should not be bent, but should be straight and parallel with body of connector.

Maintenance: This vorn connector may be replaced by one of two methods,

a. Send back to Camma Industries to have new connector replacement.

b. Order new core with connector attached.

 Inspect remainder of drive cable for wear, rusty sections, causing cable to become stiff and non-flexing, kinks, or other damaging conditions that would prevent cable from running on gear in the gear box housing.

Maintenance: The drive cable should be cleaned with a solvent such as varsol, diesel fuel or some other solvent that will not dry out. This is done to remove sand, dust and other foreign matter that will cause abrasions in the exposure device and gear box drive mechanism. Drive cable that has become rusty and nonflexible should be replaced. Failure to replace cable may cause controls to become stiff, hard to operate, wear excessively, and possibly break. The cable would usually break when the source is exposed. Lubrication of the drive cable is important. In areas where there is a problem with sand or other abrasive material, dry powdered graphite is excellent. Graphite should not be used continually, however, since the graphite will tend to pack in the gear box and cause excessive wear to the gear housing and to the gear. Where the control cables can be kept reasonably clean, a light oil will be adequate.

8. Inspection of control assembly. This assembly consists of the gear box assembly and the crank handle. The bronze bushings in the gear housing and the plate are the most likely places to find wear. When these bushings are worn they tend to permit the gear to wobble and eventually wear out. Usually (due to some buildup either on the drive cable or the gear teeth) there will be some wear around the inner circumterence of the housing. This will permit the drive cable to slip on the gear and prevent source from moving properly through the exposure device.

Maintenance: It is suggested that if powdered graphite is used as a lubricant, the gear box be cleaned with compressed air occasionally so as to remove any packed graphite in the gear mechanism. The application of some type light oil on bronze bushings will help prevent excossive wear.

9. Inspect drive cable housing or conduit. This conduit can be damaged by dropping it across a hot weld, severe kinking, or by dropping some object on the conduit. Any of these can prevent the drive cable from moving freely. The conduit at the and connections may become damaged from flexing while being assembled or disassembled.

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Maintenance: In any case where the inner liner has been damaged, the conduit must be replaced. When the outer covering has been damaged, waterproof tape should be wrapped around the break to prevent the entrance of water or other corrosive substances. If the extreme ends of the conduit are damaged, these can be replaced with new pieces by returning the conduit to Gamma Industries.

## M. PERIODIC INSPECTION AND MAINTENANCE FOR THE GAMMA INDUSTRING PIPELINER

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The Radiation Safety Officer is required to perform the inspection of exposure devices at intervals not to exceed 90 days or whenever operation of the device appears to be impaired through abuse or wear. It should be emphasized that this applies only to the device. NO ATTEMPT should be made to visually inspect or remove the SOURCE. Inspection and replacement of sources must be performed by skilled personnel at Gamma Industries in Baton Rouge, Louisiana.

Since the PIPELINER must be returned to Gamma Industries for source replacement, a complete inspection and all necessary repair work will be accomplished upon receipt by the manufacturer. The following safety checklist may be applied by field personnel:

 The lock plunger should be inspected and checked for ease of operation. Foreign matter may at times foul the plunger and make it inoperative. The lock plunger may not retract to its fullest extent which is 1/2 inch.

Maintenance: The lock plunger may be removed by removing the two 8-32 screws in the lock box. Wash lock in solvent to remove dirt or other foreign matter. Lock may also be cleaned and lubricated by spraying a lubricant (such as WD-40) into the lock.

- Inspect labeling on exposure device. The warning signs and source identification tags should be distinct and legible.
- Should significant resistance be encountered in turning the rotor, the unit should be returned to Gamma Industries for inspection and repair.

- N. WIPE TEST PROCEDURE FOR GAMMA INDUSTRIES GAMMATRON MODEL 20A AND 100A
- Using a survey meter, ascertain that the source is in a safe position and camera is locked.
- 2. The Radiographer will use a Gamma Industries Kowipe Leak Test Kit.
- 3. From the wipe test kit, dissolve the contents of the detergent packet in a small of volume of water. Using the swab from the left packet, dampened with the detergent solution, thoroughly wipe the inner walls of the cable near the open end. Replace the swab in the left packet. Using the dry swab from the right packet, wipe the same areas again. Replace this swab in the right packet. A Gamma Industries Kowipe Leak Test Kit will be used.
- After wiping the cable, connect the cable to t'e "camera," and prepare the wipe fit for mailing back to Gamma Industries, Inc.
- 5. Using a survey meter, determine if there is any radiation being emitted from the wipe test kit.

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> a. If there is no detectable radiation being emitted, the wipe test should immediately be mailed back to Gamma Industries for testing and reporting results to you.

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b. If there is detectable radiation being emitted, DO NOT MAIL the wipe test kit but immediately inform the Radiation Safety Officer of this condition.

NOTE: The wipe test procedure will be performed only by a Radiographer.

O. WIPE TEST PROCEDURE FOR GAMMA INDUSTRIES PIPELINE MODEL 1

- The Radiographer will perform the wipe test using a Gamma Industries Kowipe Leak Test Kit.
- Using a survey meter, ascertain that the source is in a safe position.
- 3. Be sure that the unit is locked and secure.

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- 4. From the wipe test kit, dissolve the contents of the detergent packet in a small volume of water. Using the swab from the left packet, dampened with the detergent solution, thoroughly wipe any surfaces of the device that are apt to be contaminated as a result of a leaking source. Be sure to wipe the joint where the face plate bolts to the bottom of the device. Replace the swab in the left packet. Using the dry swab from the right packet, wipe the same areas again. Replace the swab in the right packet.
- Using a survey meter, determine if there is any radiation being emitted from the swabs.
  - a. If there is no detectable radiation being emitted, the wipe test kit should immediately be mailed back to Gamma Industries, Inc. for testing and reporting results to you.
  - b. If there is detectable radiation being emitted, DO NOT MAIL the wipe test kit but inform the Radiation Safety Officer of this condition.

NOTE: The wipe test procedure will be performed only by a Radiographer.

- P. WIPE TEST FOR ANERSHAN-TECH/OPS 660 AND 680
- 1. Using a survey meter, ascertain that the source is in a safe position and the exposure device is locked.
- 2. Amersham-Tech/Ops leak test kit will be used.
- 3. Moiston the wipe test swab with water.

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- 4. Wipe the inside of the S-tube and the female connector assembly with the wipe test swab.
- 5. Place the wipe test swab in the plastic envelope.
- 6. Using a survey meter, determine if there is any radiation being emitted from the plastic envelope.
  - A. If no detectable radiation is being emitted, the wipe test plastic envelops should be mailed immediately to Ameraham-Tech/Ops.
  - B. If radiation levels are in a detectable range, DO NOT mail the wipe test envelope and DO NOT USE the exposure device but notify the Radiation Safety Officer immediately of the condition found.
- 7. The wipe test procedure will be performed by a radiographer only.

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## IMPORTANT - READ CAREFULLY BEFORE CHANGING SOURCE

## SOURCE CHANGING INSTRUCTIONS

## FOR C-10 SHIPPING CONTAINER Single Source Configuration

Attached is a cross-sectional view of the shipping container used for transporting your pigtail source. The container has two lock boxes — one on each side. The upper lock box is labeled "NEW SOURCE" and the upper tube contains the new source. The lower lock box and tube will be used to return the decayed source to Gamma Industries.

The following procedure should always be followed in the source changing operation:

## ALWAYS HAVE A PROPERLY OPERATING SURVEY METER AT HAND WHEN CHANGING SOURCES!

- 1. Survey the C-10 shipping container with meter. The radiation intensity should not exceed 10 mR/hr at 1 meter from any surface of the C-10.
- 2. Open the lower lock of the C-10 shipping container. Remove the safety plug.
- Connect one end of short exchange tube (provided in the shipping barrel) to the lower lock box of the C-10 shipping container. Attach the other end of the short exchange tube to your camera. See Figure 1 below:

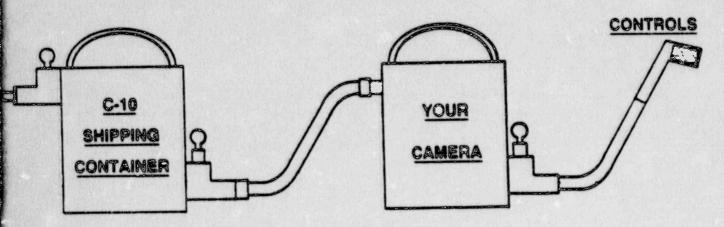
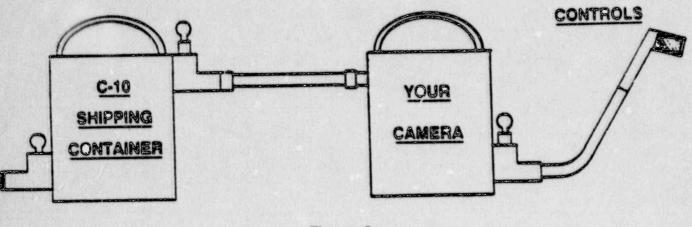


FIGURE 1

 Crank your old source into the C-10 shipping container until it reaches a definite stop. 5. Survey to assure that the old source has reached a safe position.

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- Lock the lower lock of the C-10 shipping container onto the old pigtail locking ball. You must be aware that the source could be removed from the open end of the lock box if the lower lock is not locked.
- 7. Remove the short exchange tube from the C-10 shipping container. Disconnect the control cable from the old pigtail. (Attempt to move the pigtail into and out of the C-10 shipping container to assure the lock is depressed upon the pigtail locking ball. If the pigtail can be moved, then open the lower lock, <u>carefully</u> push the pigtail into the container, and lock the lock upon the pigtail locking ball. This will assure that the old source will remain properly locked and shielded during the return shipment.
- Remove the source protector cap from the upper lock box and attach the source protector cap over the old source pigtail in the lower lock box.
- Attach the control cable to the new pigtail which is in the upper lock box.
- 10. Attach short exchange tube to the C-10 shipping container upper lock box. See Figure 2 below:





- 11. Unlock the upper lock from the new source.
- 12. Standing as far away as possible, crank the new source from the C-10 shipping container into your camera.

### 13. Survey.

14. Lock your camera lock.

- 15. Remove the short exchange tube from your camera. Remove the short exchange tube from the C-10 shipping container.
- 16. Insert the safety plug into the upper tube of the C-10 shipping container. Lock the upper lock the C-10 shipping container.
- 17. Survey.

- 18. Place the C-10 into the barrel in the same orientation which it was received. Place the short exchange tube into the barrel. Place the top on the barrel and secure with the locking ring.
- 19. Insert a safety seal into the barrel lock ring.
- 20. <u>Survey</u>. (The radiation intensity should not exceed 200 mR/hr at any barrel surface or 10 mR/hr at one meter from any barrel surface.)

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## END OF SOURCE INTERCHANGE INSTRUCTIONS

R. INSPECTION AND OPERATION OF SOURCE CHANGERS FOR AMERSHAM MODEL 660 AND 680

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- 1. Survey the source changer to ensure the source is in the proper storage position.
- Position the source changer and the exposure device close together so that one section of source guide tube will connect them with no sharp turns or bends.
- 3. Remove the storage plug from the exposure device, and attach the source guide tube. Remove the source charger cover and attach the other end of the tube to the empty chamber of the source changer.
- 4. Attach the control unit to the exposure device.
- Crank source rapidly from the exposure device to the source changer.
- Approach the source changer and source guide tube with a survey meter to ensure that the source is fully within the safe position of the source changer.
- Open the source guides and disconnect the device cables from the source assembly by moving the lock pin down and sliding the drive cable connector ball out through the keyway.
- 8. Disconnect the source guide tube from the changer. If a replacement source is to be installed in the sxposure device, connect the source guide tube to the fitting above the chamber containing the new source and couple the drive cable to the new source.
  - a. Removal of the source from service. Connect the drive cable to the jumper that is clipped inside the storage cover of the exposure device.
- 9. Return to the controls and crank the new source (or jumper) into the exposure device.
- 10. Survey the exposure device to ensure that the process has been properly completed. Rotate the selection ring to the lock position. Survey the source guide tube and source changer to verify that the source has been correctly transferred.
- 11. Secure the source in the service changer in accordance with the appropriate source charger instruction manual.

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12. Disconnect the control unit and source guide tube from the exposure device, dissemble and disconnect the source guide tube from the source changer.

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- 13. Remove the source identification plate from the exposure device and attach it with seal wire to the source hold down cap.
- 14. If the exposure device contains a source, affix the identification plate of the new source to the exposure device, if not, attach an empty tag to the handle of the exposure device.
- 15. Return the source changer to Amersham-Tech/Ops with the proper shipping labels attached.

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SECTION VII NRC OFFICES

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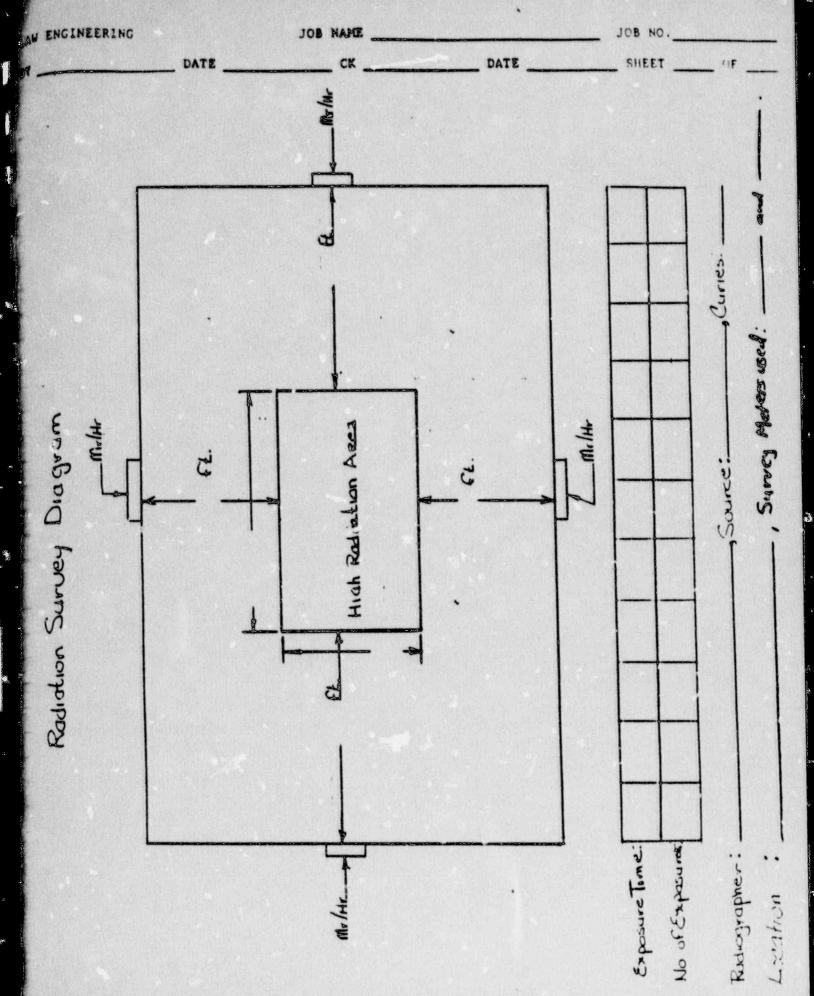
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LAW ENGINEERING Monthly Report of Radiation Surveys

•	Source	No. Curies	Job & Location	Safe Distance	m 'Hr	Technician
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Law Engineering

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### LAN DISINERRING

### RADIOACTIVE MATERIAL TRANSFORTATION FORM

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#### VEHICLE SURFACE SURVEYS

DEPARTURE MR/HR RETURN

EMERGENCY PROCEDURES:

Vehicular Accident:

- a) In the event of a vehicular accident involving product material while traveling to an exposure site, a restricted area must be set up and posted.
- b) If survey meter is operable, use it to establish the perimeter of the restricted area.
- c) If the survey meter is inoperable, use culculations to determine the perimeter of the restricted area, assuming that the source is in the exposed position inside the vehicle. In the case of a minor accident where it can be visually determined that the source is safely stored in its container, no restriction of areas is required.
- d) If the survey meter is operable and no radiation hazards exist and the vehicle is movable, continue.
- c) In any case innediately after establishing the restricted area, notify your RSO:

VA.RSO: Grant Lilley	Home	703/791-6569
	Office	703/968-4700
MAT. MGR/WASH.: Chris Hodges	Hone	703/754-2002
		703/968-4700
WASH. BRNCH MGR: William Mosher	Hone	301/997-1564
		703/968-4700
B-P MAT. LIC. COORD.: G. Miller	Home	404/979-5347
	office	404/396-8000

SIGNATURE

MR/HR

## FIELD RADIOGRAPHY

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# Internal Inspection Checklist

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Radi	ographic Location	Date	Time	_
Radi	ographer	Inspector _		
Rađi	oisotope Curies	Ser	ial No	_
Proj	ector Serial No.	_ Projector	Model No	
Surv	ey Meter Model No	_ Serial No.		_
Cali	bration Due Date			
			YES	NO
1.	Was the radiographer wearing and dosimeter?	a film badge	· ·	
2.	Were other individuals workin restricted area wearing fil dosimeters?	ng within the m badges and	-	
3.	Was the restricted area "CAUTION (or DANGER) RADI signs?	posted with ATION AREA	<u> </u>	
٥.	Was the restricted are controlled to prevent unautho	a properly prized entry?	×	
5.	Was the high radiation area "CAUTION (or DANCER) HIGH RA signs?	posted with DIATION AREA	<u> </u>	
6.	Did the radiographer have a c properly operating survey met	calibrated an ter?	d	
7.	Was the utilization log pro out?	operly fille	a <u>—</u>	•
8.	Did the radiographer hav knowledge of safety rules? by oral questions.)	e sufficien (Ascertained	t	
9.		orking wit	.h	
10.	Did the radiographer proper source projector and source a radiation reading 1 for front of the source fo radiographic exposure?	tube and tak ot (0.3 m) i	ke Ln	_

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### Internal Inspection Checklist

YES NO

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- 11. Were radioactive isotopes stored properly and kept locked to prevent unauthorized removal?
- 12. Was the storage area posted with "CAUTION (or DANGER) RADIOACTIVE MATERIAL" signs?
- 13. Did the radiographer possess a copy of the applicant's operating and emergency procedures and, as applicable, State or NRC rules and regulations for protection against radiation?
- 14. Were there any items of noncompliance other than those listed on this form? (If any, explain in remarks.)

Remarks \_

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# OCCUPATIONAL EXTERNAL RADIATION EXPOSURE HISTORY

See Instructions on the Beek

IDENTIPICATION

1. NAME IPRINT - LAST, FIRST, AND R	2. SOCIAL SECURITY NO.				
3. DATE OF BIRTH (MONTH, DAY, YEA	<b>A</b> )		4. AGE IN FULL	TEARS (N)	
S. DATE OF BIRTH MONTH, DAT, TE					
Change and a support of statements of a page rate of the second statements of the second stateme	CCCUPATIONAL BAPOR	NAG - PREVICUE HISTORY			
L PREVIOUS EMPLOYMENTS INVOLVING RADIAT.ON EXPOSURS-LIST MASSE AND ADDRESS OF EMPLOYER	& DATES OF EMPLOYMENT (FROM-TO)	7. PERIODS OF EXPOSURE	REM)	8. RECORD OR CALCULATED	
	1.2			Address of the later	
-					
10. REMARKS	11. ACCUMULAT - TOTAL	ED OCCUPATIONAL DOBE			

	LCULATIONS - PERMISSIGLE DOSS E BOOY:		12. CERTIFICATION: I CERTIFY THAT THE EXPOSURE HISTORY LISTED IN COLUMNS 8, 9, AND 7 IS CORRECT AND COMPLETE TO THE BEST OF MY KNOWLEDGE AND BELIEF.
(A)	PERMISSIBLE ACCUMULATED DOGE - 6(N-18)	• AEM	DATE
(8)	TOTAL EXPOSURE TO DATE (FROM ITEM 11)	• PEN	ENPLOYEE'S SIGNATURE
(C)	UNUSED PART OF PERMISSIBLE ACCUMULATED DOSE (A-B)		14. NAME OF LICENBEE

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## INSTRUCTIONS FOR PREPARATION OF NRC FORM &

This form or a clear and legible record containing all the information required on this form must be propered by each licenses of the Nuclear Regulatory Commission who, pursuant to Section 20.101, proposes to expose an individual to a radiation does in exceed of the amounts essertied in Paragreeh 20.101(a) of the regulations in Part 20, "Standards for Protection Against Radiation," 10 CFR. The requirement for completion of this form is contained in Section 20.102 of that regulation. The informations contained in this form is used for estimating the external accumulated accupational does of the individual for whom the form is completed. A separate Form NRC 4 shall be completed for each individual to be exposed to a radiation dose in excess of the limits execified in Paragraph 20.101(a) of Part 20 of the Commission's regulations." Listed below by item are instructions and additional information directly pertinent to complating this form:

#### Identification

Item 1.

- Self-explanatory. Self-explanatory except that, if individual has no 2 Item sosial socurity number, the word "none" shall be inserted
- Itom 3 Self-explenatory
- Item 4. Enter the age in full years. This is calle N" when used in calculating the Permissible Dose. N is equal to the number of years of age of the individual on his last birthdey.

#### Occupational Excourse

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Item 5. List the name and address of each previous employer and the address of employment. Start with the most recent employer and work beck.

> include only those periods of employment since the eighteenth birthday involving occupational exposure to rediction. For periods of solf-employmont, insert the word "self-employed."

- Item 6. Give the detes of each employment listed in Item 5. List periods during which occupational exposure Item 7.
- to radiation occurred. List the dass recorded for each period of exposure
- from the records of previous occupational exposure

"This term requires the stateture of the employee con

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of the individual as calculated under Section 20.102. Does is to be given in rem.

"Does to the whole body" shall be deemed to include any does to the whole body, goneds, active blood forming organs, head and trunk, or lens of evo.

Item 9. After each entry in Item 8 indicate in Item 9 whether dose is obtained from records or calcu-lated in accordance with Section 20.102. Item, 10. Self-exclanatory.

#### Total Accumulated Outworthend Dess (Whole Bash)

Item 11. The total for the whole body is obtained by sum mation of all values in Item 8.

#### Contification

Item 12. Upon completion of the report, the empiri "ust certify that the information in Columns 5 11 7 is accurate and complete to the best of DW lodge. The date is the date of his signature.

#### Calculations

Item 13. The lifetime accumulated occupational does for each individual and the permissible dose under Paragreph 20.101(b) are obtained by carrying out the following stops: The value for N should be taken from Item 4. Subtract 18 from N and multiply the difference by 5 rem. (For example, John Smith, age 32: N = 32, PAD = 5(32-18) = 70 mm.) Enter total exposure to date from item 11. Subtract (b) from (a) and onter the difference under (c). The value in (c) represents the unused part of the permissible accumulated dose. This value for parmissible does is to be carried forward to Form NRC-5, "Current Occupational External Radiation Exposure (Whole Body)."

Item 14. Self-exploratory

#### PRIVACY ACT STATEMENT

Pursuent to 5 U.S.C. 832o(a) (3), ensemed into less by section 3 of the Privacy Act of 1974 (Public Law 83-676), the following resement is furnished to individuals who supply information to the Nuclear Regulation Commission on Perm NRC-6. This information is maintained in a system of records designs and a NRC-27 and described at 40 Passing Regulation (2004). (Detector 1, 1876).

- AUTHORITY Seattone 63, 63, 66, 61, 103, 105, 161(b), and 181(a) of the Ateanic Energy Act of 1254, as amended (42 U.S.C. 2073, 2083, 2111, 2133, 2134, 2131(b), and 2801(b), and 2801(b). The surfacements for excising the social security number is 10 CFR Pert 20. AUTHORITY
- PRINCIPAL FURFORE (6) The intermetion is used by the NRC in its evaluation of the risk of radiation exposure associated with the licensed activity and in cranudate to associate the east of radiation of the risk of radiation exposure associated with the licensed activity and current and long-term creations are experience among types of licenses and among licenses within each type. Date on your experience to radiation is available to you 2. PRINCIPAL PURPOSE (S)
- ROUTING USES The information may be used to provide data to other Federal and State aganzies involved in monitoring and/or ovaluating reliation appears responsed by individual employed as reliablem to a permanent or temportry basis and experience or accived by monitoring and/or ovaluating reliation arms and by individual employed as reliablem to a permanent or temportry basis and experience by monitoring and/or ovaluating reliation arms and by individual employed as reliablem to a permanent or temportry basis and experience by monitoring and/or ovaluating reliation arms and to a permanent or temportry basis and experience by monitoring and/or ovaluating reliation arms and the reliable proceeding. 3. ROUTING USED
- It is volun WHETHER DISCLOSURE IS MANDATORY OR VOLUNTARY AND EFFECT ON INDIMIDUAL OF NOT PROVIDING INFORMATION tory that you furnish the requested information, instuding each sourcey number; however, the licenses must have a completed Ferm NAC4 on sech individual when the lossness precess to expend to a contain the requested information before semilting each exposure may subject the licences to enforcement action in occordence with 10 CFR 20.601. The social security number is used to store that NRC has an anong the location number of persons on whom date is maintained.

5. SYSTEM MANAGER(S) AND ADDRESS Director, Office of Mensgement Information and Program Control U.S. Nuclear Regulatory Commission, Weshington, D.C. 20055

Form NRC-6 (6 78) 10 CFR 20

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U. & NUCLEAR REGULATORY COMMISSION

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ADDITION DE GAO 8-180225 POLISI Experis - 6-30-17 33

# CURRENT OCCUPATIONAL EXTERNAL RADIATION EXPOSURE

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See Instructions on Beck

		IDENTIFICA	TION			
1. NAME (PRINT - Lost, first, and middle) 3. DATE OF BIRTH (Month, day, year) 5. DOSE RECORDED FOR (Spacify: Whole body; skin of whole body; or hands and foreerms, feet and ankles.) 6. WHOLE BOD STATUS (ref			2. SOCIAL SECURITY NO. 4. NAME OF LICENSEE			
			B PERIOD OF EXPOSURE	i	DOSE EOR	THE PERIOD (rom)
(From - To)	9. X OR GAMM		11. NEUTRON	12. TOTAL		
14. PREVIOLEI TOTAL (mm) 16. YOTAL	CUARTERLY 16. TO DOBS NOR	LIFETIME ACCU		364 10) (#238) 10.	UNUSED PART OF PERMISSIGLE ACCUGRULATED DOSE (rom)	

٠ • The preparation and tatekeeping of this form or a close and legible record containing all the information required on this form is required pursuant to Section 20.401 of "Standards for Protection Against Radiation," 10 CFR 20, as a current record of occupational ex(simal radiation exposures. Such a record must be maintained for such individual for whom personal monitoring is required under Section 20.202. Note that a tepperate Form NRC-5 is to be used for recording at ternel exposure to (1) the whole body: (2) thin of whole body: (3) hands and forearms; or (4) feet and ankles, as provided by item are instructions and additional information directly pertinent to completing this form.

#### Idontification

- Item 1. Self-explanatory. Item 2. Self-explanatory except that, if individual has no social security number, the word "none" shall be inserted. Item 3. Self-explanatory.

#### Occupational Exposure

Occupational Exposure Item 5. "Does to the whole body" shall be dearned to include any close to the whole body, gonada, active blood-forming organs, head and trunk, or iens of eye. Unless the ienses of the eyes are protected with eye shields, does recorded as whole body does should include the does delivered through a tissue equivalent absorber having a thickness of 300 mg/cm<sup>2</sup> or less. When the ienses of the eyes are pro-tacted with eye shields having a tissue equivalent thickness of at less 700 mg/cm<sup>2</sup>, does recorded as whole body does should include the does delivered through a tissue equivalent attorter having a thickness of 1,000 mg/cm<sup>2</sup> or less.

Dose recorded as does to the skin of the whole body, hands and forearms, or feet and ankles should include the does delivered through a tissue equivalent absorber having a thickness of 7 mg/cm<sup>2</sup> or less. The does to the skin of the whole body, hands and forearms, or fest and ankles should be recorded on sectorate forms unless the does to those parts of the body has been included as does to the whole body on a form maintained for recording whole body

I tem 6.

Item 7

those parts of the body has been included as does to the whole body on a form maintained for recording whole body exposure. This item need be completed only when the sheat is used to record whole body exposures and the licenses is exposing the individual under the provisions of Persgraph 20.101(b) which allows up to 3 rems per querter to the whole body. Enter in this item the unused part of per-missible accumulated does taken from previous records of exposure 1.a., item 18 of the preceding form AEC.5 or NRC5 or item 13 of from AEC.4 or NRC4 if the indiv-iduals's exposure during employment with the licenses in the course of his duties. Abbrevietions may be used. Dogs received over a parted of less then a calendar querter the licenses maintains a current record of the does received by the individual which have not as yet base netword on the form. The period of exposure was initiated and the day on which it was termineted. For example, if only querter Monde, January 1, 1682, who are a calendar the day on which it was termineted. For example, if only querter Monde, January 1, 1682, who are individed that the individual which have not as yet base netword on the form. The period of exposure was initiated and the day on which it was termineted. For example, if only querter Monde, January 1, 1682, who are a Januar 1, 1992-Mer. 30, 1982. If weekly does are entered, a film bedre issued Monder would be indicated in this item as Jan. 1, 1992-Mer. 5, 1982. item 8.

- Self-axplanatory. The values are to be given in rem. All measurements are to be interpreted in the best method known and in accordance with Paragraph 20.4 (c). Where calculations are mass to determine does a copy of such calculations is to be maintained in conjunction with this record. In any case where the does for a calendar quarter is less than 10% of the value sectified in Paragraph, 20.101 (a), the phrase "less than 10%" may be entered in lieu of a numerical value. Add the values under liters 9, 10 and 11 for each period of exposure and record the total. In calculating the "Total" any entry "less than 10%" may be disregarded. The running total is to be maintained on the basis of calendar quarter radiation does are recorded in items 9. 10, 11 and 12. Items 9, 10 and
- Item 12
- Item 13.

Lifetime Accumulated Does (Whole Body)

NOTE: If the licenses chooses to keep the individual's exposure tailow that permitted in Paragraph 20.101(a), items 14 through 18 need not be completed. However, in that case the total whole body does for each calendar quarter recorded in term.

- 1 tem 1: 1: tem 12 if quarterly does are entered in item 12) chauld no excess 1 1/4 rom.
  1 an individual is exp. ad under the provisions of Paragraph 20.101 (b) complete lisms 1 is to 'ough 18 at the end of each calendar quarter and when the sheat is filled. Values in item 13, when in the middle of a calendar quarter is filled. Values in item 13, when in the middle of a calendar quarter er, and values in item 13, when in the middle of a calendar quarter to next sheat for each individual.
  1 tem Enter the previous total accumulated does from previous total accumulated does from the filled. The total accumulates of redistion not include and the accumulate the accumulates of the filled. The filled accumulates are calendar quarter after completing form AEC-4 or NRC-4 and porsonnel monitoring obuipment were not wort by the individual. It should be assumed that the individual redevide a does of 11/4 rems 12 if quarterly does are entered in item 13 for from item 12 if quarterly does are entered in the 13 for from item 12 if quarterly does are entered in the 12 in which the does was received that tum.
  1 tem 16. Add item 16 and item 16 and enter that tum. (a., John Smith, ago 32: N = 32, PAD = 5(32-18) = 70 rem.)
  1 tem 18. Dectarming the unused part of the PAD by subtracting is the individual on this last birthday. Subtract 18 from item 17. The unused part of the part of the PAD is the individual remember of the individual for the individual for the individual for the individual of the part of the PAD is the individual arema if the end of the ca

#### PRIVACY ACT STATEMENT

Pursuant to 5 U.S.C. 552a(e) (3), enacted into less by section 3 of the Privacy Act of 1974 (Public Less 93-579), the following statement is furnished to individuals who supply infor nation to the Nuclear Regulatory Commission on Form NRC-5. This information is maintained in a system of records designated as NRC-27 and described at 40 Federal Register 45364 (Octobor 1, 1975).

- Sections 53, 63, 65, 81, 103, 104, 161(b), and 161(o) of the Atomic Enorgy Act of 1954, as amended (42 U.S.C. 2073, 2093, 2095, 2111, 2133, 1 AUTHORITY 2134. 2201(b), and 2201(a)). The authority for soliciting the social security number is 10 CFR Port 20.
- The information is used by the NRC in its evaluation of the risk of radiation exposure associated with the licensed activity and in 2. PRINCIPAL PURPOSE (S) exercising its statutory responsibility to monitor and requists the safety and health practices of its liceneses. The data permits a meaningful comparison of both current and long-term exposure experience among types of licensees and among licensees within each type. Date on your exposure to radiation is available to you upon your request.
- The information may be used to provide data to other Fedoral and State agencies involved in monitoring and/or evoluating radiation exposure 3. RUUTINE USES received by individuals employed as radiation workers on a permanent or temporary basis and exposure received by monitored visitors. The information may also be disclosed to an appropriate Federal, State, or local agency in the event the information indicates a violation or potential violation of low and in the course of an administrative or judicial proceeding.
- 4. WHETHER DISCLOSURE IS MANDATORY OR VOLUNTARY AND EFFECT ON INDIVIDUAL OF NOT PROVIDING INFORMATION It is voluntary that you furnish the requested information, including social security number; however, the licensee must complete Form NRC-5 on each individual for whom personnel monitoring is required under 10 CFR 20.202. Failure to do so may subject the licensee to enforcement action in accordance with 10 CFR 20.601 The social security number is used to assure that NRC has an accurate identifier not subject to the coincidence of similar names or birthdates among the large number of persons on whom data is maintained.
- Washington, D.C. 20555

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5. SYSTEM MANAGERIS) AND ADDRESS Director, Office of Management Information and Program Control, U.S. Nuclear Regulatory Commission.